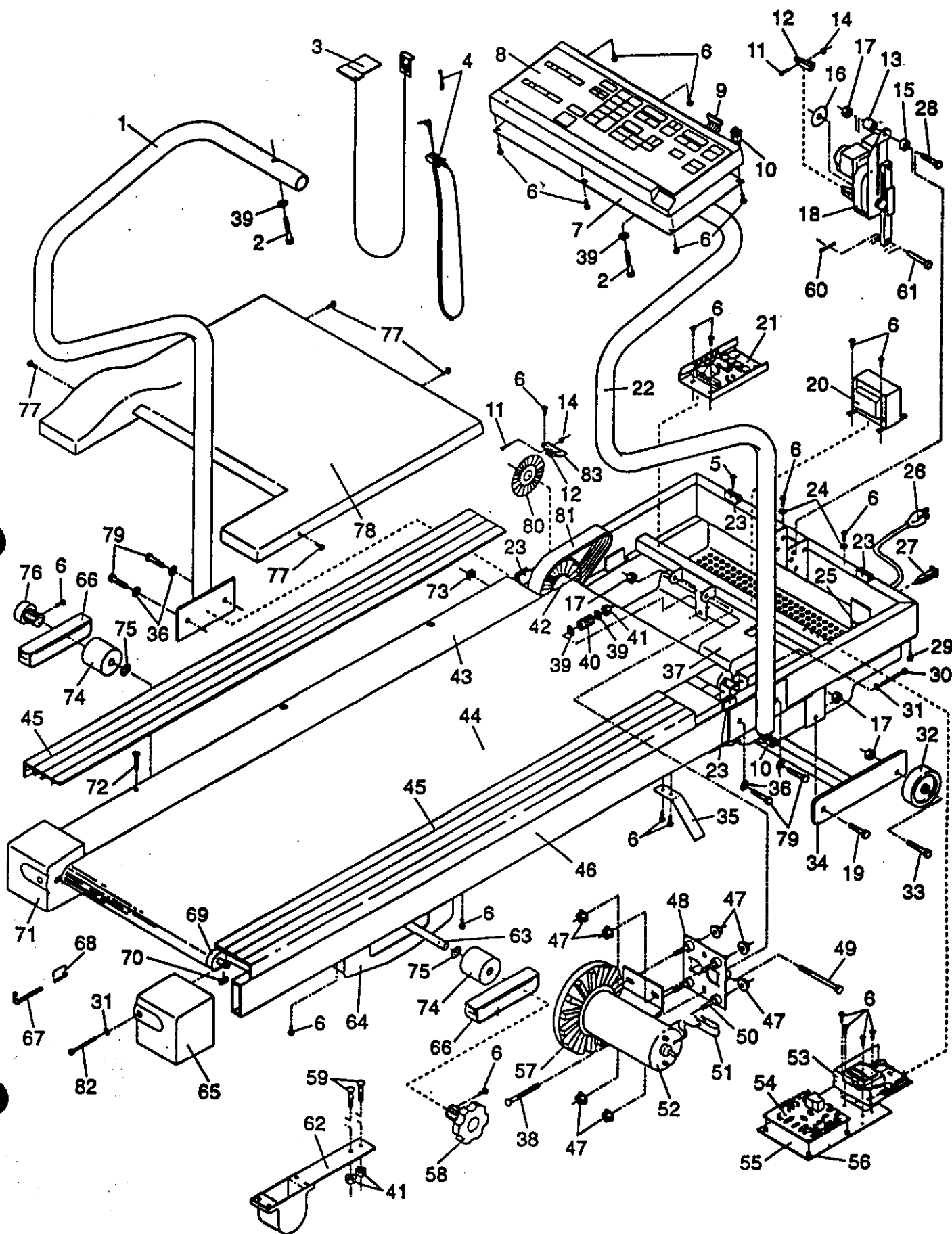


EXPLODED DRAWING—Model No. PF905023

Rev. 3/94



MODEL NUMBER: PF90502
 VERSION: 03
 PRODUCT NAME: PROFORM ESP 10
 PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 1
 INI023P1
 RUN DATE: 7/25/96
 RUN TIME: 11:19:23

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	113620	LEFT SIDE RAIL	1
2	013293	SIDE RAIL BOLT, 1.75"	2
3	109740	SAFETY KEY/CLIP	1
4	119946	PULSE/CLOTHES CLIP ASSY.	1
5	013282	HOOD ANCHOR SCREW	4
6	108080	SMALL SCREW	27
7	116219	CONSOLE PLATE ASSEMBLY	1
8	109683	CONSOLE ASSEMBLY	1
9	109253	SHORT WIRE HARNESS	2
10	110036	SIDERAIL WIRE HARNESS	1
11	102959	SWITCH BOLT	2
12	102955	OPTIC SWITCH	2
13	114079	LONG LIFT MOTOR SPACER	1
14	012152	SWITCH NUT	2
15	114078	SHORT LIFT MOTOR SPACER	1
16	109370	INCLINE OPTIC DISK	1
17	012108	LOCK NUT	6
18	115523	INCLINE MOTOR	1
19	104581	LEG BOLT	2
20	109365	CHOKE	1
21	110447	CONTROLLER W/RI	1
.	.	108580 CONTROLLER	1
.	.	110446 REPLACEMENT INSTR.	1
22	113622	RIGHT SIDE RAIL	1
23	109095	HOOD ANCHOR	4
24	014157	GROUND WASHER	2
25	019084	GROMMET	1
26	031229	POWER CORD	1
27	109382	CIRCUIT BREAKER	1
28	104049	TOP LIFT MOTOR BOLT	1
29	013088	SAFETY COVER SCREW	10
30	106615	FRONT ROLLER ADJ. BOLT	1
31	014127	ROLLER ADJ. WASHER	3
32	052014	FRONT WHEEL	2
33	013564	WHEEL BOLT	2
34	113224	INCLINE LEG	1
35	109265	BELT GUIDE	2
36	014087	SIDE RAIL WASHER	8
37	117266	SAFETY COVER	1
38	013207	CARRIAGE BOLT	1
39	014041	FLAT WASHER	4
40	104514	TENSION SPRING	1
41	012082	NUT	5
42	111335	FR RLR/SLV/PULY/DISK ASSY	1
43	124588	WALKING PLATFORM ASSEMBLY	1
.	.	124587 WALKING PLATFORM	1
.	.	127860 NAIL	12
.	.	110585 REPLACEMENT INSTR.	1
.	.	NOTE: THIS ASSEMBLY HAS	0
.	.	BEEN CHANGED FROM THE	0
.	.	ORIGINAL WAXED BOARD	0
44	130471	WALKING BELT ASSEMBLY	1
45	118019	DECK RAIL	2
46	NSP	FRAME	1

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MODEL/PART BOOK LISTING

PAGE 2

INI023P1

RUN DATE: 7/25/96

RUN TIME: 11:19:23

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
47	105477	MOTOR MOUNT NUT	8
48	110589	MOTOR MOUNT PLATE W/RI	1
.	.	109242 MOTOR MOUNT PLATE	1
.	.	110587 REPLACEMENT INSTR.	1
49	101263	MOTOR PIVOT BOLT	1
50	108473	MOTOR ISOLATOR	4
51	108474	MOTOR GROUND STRAP	1
52	114564	MOTOR ASSEMBLY	1
.	.	119991 MOTOR	1
.	.	116878 HARDWARE KIT	1
.	.	122179 CN-MTR CHANGE	1
.	.	110587 REPLACEMENT INSTR.	1
52A	114565	MOTOR/PULY/FLY/FAN/RI ASY	1
.	.	119991 MOTOR	1
.	.	112825 PULLEY/FLY/FAN ASY	1
.	.	110587 REPLACEMENT INSTR.	1
.	.	116878 HARDWARE KIT	1
.	.	122179 CN-MOTOR CHANGE	1
53	111794	POWER SUPPLY BOARD W/RI	1
.	.	102870 POWER SUPPLY BOARD	1
.	.	111793 REPLACEMENT INSTR.	1
54	111562	INTERFACE BOARD ASSEMBLY	1
.	.	110240 INTERFACE BOARD	1
.	.	015071 PLASTIC STAND-OFF	4
.	.	111563 REPLACEMENT INSTR.	1
55	109438	MOUNTING PLATE	1
56	015071	PLASTIC STAND-OFF	4
57	112825	PULLEY/FLYWHEEL/FAN ASSY.	1
58	111894	CUSHION KNOB	1
59	110926	CUSHION SPRING BOLT	4
60	106334	COTTER PIN	1
61	112669	INCLINE MOTOR PIN	1
62	109620	CUSHION SPRING ASSEMBLY	2
.	.	109260 CUSHION SPRING	1
.	.	109266 FOOT	1
.	.	112738 FASTENER	4
63	114038	ADJUSTMENT ROD	1
64	114036	CUSHION SPRING COVER	2
65	113046	RIGHT ENDCAP	1
66	113003	ADJUSTING INSERT	2
67	045010	ALLEN WRENCH	1
68	016028	TOOL CLAMP	1
69	110441	REAR ROLLER W/RI	1
.	.	105894 REAR ROLLER	1
.	.	103847 REPLACEMENT INSTR.	1
70	110396	REAR ROLLER SPACER	2
71	113045	LEFT ENDCAP	1
72	100691	PLATFORM SCREW	6
73	111869	CAGE NUT	4
74	114039	ADJUSTMENT ROD SPACER	2
75	012155	PUSH NUT	2
76	113005	ADJUSTMENT ROD ENDCAP	1
77	108404	HOOD SCREW	4
78	111973	MOTOR HOOD W/DECALS	1

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MODEL/PART BOOK LISTING

PAGE 3
 IN1023P1
 RUN DATE: 7/25/96
 RUN TIME: 11:19:23

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
.	.	108433 MOTOR HOOD	1
.	.	110259 MOTOR HOOD DECAL	1
.	.	111027 WIRE DIAGRAM DECAL	1
79	116068	SIDE RAIL BOLT	4
80	111332	SPEED OPTIC DISK ASSY.	1
.	.	110400 SPEED OPTIC DISK	1
.	.	108778 DISK RETAINER	1
.	.	111331 REPLACEMENT INSTR.	1
81	106939	BELT	1
82	013206	REAR ROLLER ADJ. BOLT	2
83	109103	SPEED SWITCH BRACKET	1
.	.	NON-ILLUSTRATED PARTS:	0
#	107617	FRAME DECAL	1
#	109333	DECK CUSHION DECAL	1
#	110259	MOTOR HOOD DECAL	1
#	111027	WIRE DIAGRAM DECAL	1
#	114590	OWNER'S MANUAL	1
.	114591	LITERATURE PACKET	1
.	.	114590 OWNER'S MANUAL	1
.	.	112589 PULSE EARCLIP	1
.	.	115967 CN-SDRAIL MOUNTING	1
.	.	109282 HARDWARE KIT	1
.	.	016028 TOOL CLAMP	1
.	.	045010 ALLEN WRENCH	1
.	.	014087 FLAT WASHER	8
.	.	104063 SIDERAIL BOLT	4
.	.	013293 1.75" SDRL BOLT	2
.	.	014041 WASHER	2