

PART LIST—Model No. PFEL54932

R1204A

Key No.	Qty.	Description	Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Frame	40	2	Crank Bearing	82	1	Incline Motor
2	1	Upright	41	1	Flywheel	83	1	Frame Spacer
3	1	Front Stabilizer	42	2	Flywheel Bearing	84	4	M4 x 12mm Tap Screw
4	1	Rear Stabilizer	43	1	Magnet	85	1	Adjustment Cable Assembly
5	1	Console	44	1	Flywheel Axle	86	1	Upper Wire Harness
6	1	Left Side Shield	45	6	M8.5 Small Washer	87	1	Lower Wire Harness
7	1	Right Side Shield	46	3	M8 Nylon Locknut	88	1	Pivot Axle
8	2	Pedal Disc	47	2	Crank Screw	89	2	M8 x 22mm Button Bolt
9	1	Left Handlebar	48	1	Right Crank Arm	90	4	Motor Washer
10	1	Right Handlebar	49	1	M6 x 25mm Bolt	91	1	Water Bottle Holder
11	2	Foam Grip	50	1	Control Board	92	4	M8 Nut
12	1	Right Pedal	51	4	M6 x 18mm Bolt	93	2	M4 x 22mm Screw
13	1	Left Pedal	52	1	“C” Magnet Bracket	94	3	M6 Large Washer
14	1	Left Pedal Arm	53	4	M8.5 Washer	95	1	Wedge
15	1	Right Pedal Arm	54	1	“C” Magnet	96	2	Incline Motor Spacer
16	2	Inner Pedal Arm Bushing	55	1	Motor	97	1	Incline Reed Switch
17	2	Pedal Leg Sleeve	56	1	Belt	98	1	Incline Reed Switch Clip
18	2	Ramp Shield	57	2	M8 x 33mm Button Bolt	99	2	Ramp Spacer
19	1	Control Box with Lid	58	1	Ramp Cover	100	1	Incline Axle
20	4	M6 x 45mm Flat Screw	59	1	Ramp	101	4	Ramp Bushing
21	2	Snap Ring	60	3	M6 Nut	102	2	Ramp Cap
22	2	M8 x 25mm Patch Screw	61	4	M5 Nylon Locknut	103	2	Frame Bushing
23	2	Handlebar Cap	62	4	M5 x 12mm Bolt	104	1	Frame Axle
24	6	Handlebar Bushing	63	1	M10 x 85mm Button Screw	105	1	M10 x 65mm Bolt
25	2	Handlebar Spacer	64	2	M4 x 6mm Screw	106	5	M10 Nylon Locknut
26	2	Upright Spacer	65	8	M5 x 33mm Screw	107	2	M4 x 19mm Screw
27	2	Bolt Set	66	19	M4 x 16mm Screw	108	4	M8 x 19mm Patch Screw
28	4	Handlebar Leg Bushing	67	4	M4 x 25mm Screw	109	2	M6 x 16mm Button Screw
29	2	Pedal Arm Wheel	68	1	Right Front Endcap	110	3	#8 x 9.5mm Screw
30	1	Upright Bushing	69	1	Reed Switch Clamp	111	4	M6 Nylon Locknut
31	1	Left Front Endcap	70	1	M10 Split Washer	112	1	Power Cord
32	2	Wheel	71	2	Handlebar Endcap	113	2	M3 x 12mm Screw
33	2	M6 x 72mm Button Screw	72	2	Leveling Foot	114	1	AC Power Receptical
34	4	M10 x 112mm Carriage Bolt	73	1	M5 x 16mm Screw	115	2	Outer Pedal Arm Bushing
35	2	Rear Stabilizer Endcap	74	2	M5 x 6mm Screw	116	2	Wave Washer
36	1	Left Crank Arm	75	2	M6 Eyebolt	#	5	Allen Wrench
37	1	Pulley	76	1	Spring	#	1	Grease
38	4	Pedal Arm Cap	77	1	Reed Switch	#	1	User’s Manual
39	1	Crank	78	1	Reed Switch Bracket			
			79	2	Handlebar Leg			
			80	1	Side Shield Cover			
			81	1	“U” Bracket			

Note: “#” indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover of this manual for information about ordering replacement parts.

EXPLODED DRAWING—Model No. PFEL54932

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