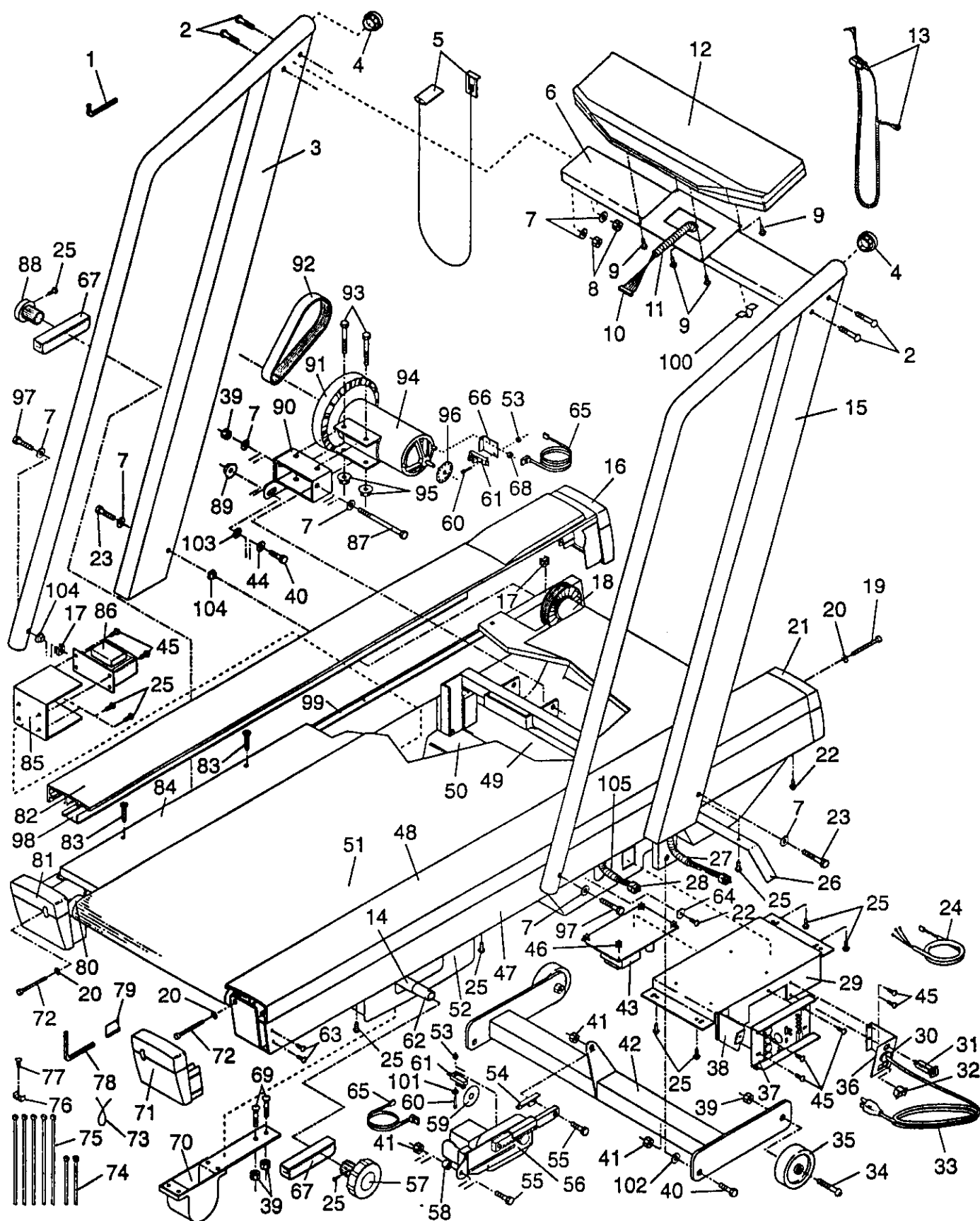


EXPLODED DRAWING—Model No. PFTL12050

Rev. 8/95



MODEL NUMBER: PFTL1205
 VERSION: 00
 PRODUCT NAME: PROFORM 120 SE
 PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 1
 IN1023P1
 RUN DATE: 9/16/96
 RUN TIME: 7:31:25

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
	.	PROFORM 120 SE	0
1	045017	7/32" ALLEN WRENCH	1
2	013544	3/8" X 2" BOLT	4
3	123198	LEFT UPRIGHT W/HANDRAIL	1
4	114005	HANDRAIL ENDCAP	2
5	119038	SAFETY KEY/CLIP	1
6	119237	CONSOLE PLATE	1
7	014132	FLAT WASHER	8
8	119425	3/8" JAM NUT	4
9	013141	CONSOLE SCREW	5
10	119768	70" WIRE HARNESS	1
11	117988	24" CABLE LOOM	1
12	121692	CONSOLE	1
13	119946	PULSE/CLOTHES CLIP	1
14	122331	ROD SLEEVE	2
15	123199	RIGHT UPRIGHT W/HANDRAIL	1
16	119231	FRONT LEFT ENDCAP	1
17	111869	CAGE NUT	6
18	128032	FRONT ROLLER/PULLEY	1
19	112609	FRONT ROLLER ADJ BOLT	1
20	014127	ROLLER ADJUSTMENT WASHER	3
21	119232	FRONT RIGHT ENDCAP	1
22	013162	SAFETY COVER SCREW	26
23	112003	3/8" X 3.5" BOLT	2
24	105989	14" PWR BOARD/CNTRLR WIRE	1
25	108080	SCREW	8
	.	NOTE: IF ELECTRONIC BKT	0
	.	SCREW IS NEEDED SEND	0
	.	108080. IF CUSHION KNOB	0
	.	OR ENDCAP SCREW IS NEEDED	0
	.	SEND 013028.	0
26	119013	BELT GUIDE	1
27	113204	12" CABLE LOOM	1
28	119769	20" WIRE HARNESS	1
29	123308	ELECTRONIC BRACKET	1
30	124695	GROMMET	1
31	109382	CIRCUIT BREAKER	1
32	119163	ON/OFF SWITCH	1
33	124669	POWER CORD	1
34	117806	WHEEL BOLT	2
35	052014	FRONT WHEEL	2
36	119026	POWER CORD BRACKET	1
37	110447	CONTROLLER	1
38	119416	SAFETY COVER BRACKET	1
39	012056	WHEEL/CUSHION FOOT NUT	6
40	013547	INCLINE LEG/MTR TNSN BOLT	3
41	012149	3/8" NUT	5
42	119020	INCLINE LEG	1
43	120729	POWER BOARD W/CLIPS	1
44	122812	MOTOR TENSION WASHER	1
45	120866	UTILITY SCREW	8
46	015071	POWER BOARD STAND-OFF	4
47	NSP	FRAME	1
48	122341	RIGHT FOOT RAIL	1

MODEL NUMBER: PFTL1205
 VERSION: 00
 PRODUCT NAME: PROFORM 120 SE
 PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 2
 INI023P1
 RUN DATE: 9/16/96
 RUN TIME: 7:31:25

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
49	119025	FRONT SAFETY COVER	1
50	123382	SAFETY COVER	1
51	130473	WALKING BELT	1
52	120918	CUSHION FOOT COVER	2
53	012152	SMALL NUT	2
54	116892	INCLINE MOTOR BRACKET	1
55	119375	INCLINE MOTOR BOLT	2
56	115523	INCLINE MOTOR	1
57	120482	CUSHION KNOB	1
58	114270	INCLINE MOTOR SPACER	1
59	109370	INCLINE OPTIC DISK	1
60	102959	SMALL BOLT	2
61	102955	OPTIC SWITCH	2
62	120921	CUSHION FOOT ROD	1
63	013028	ENDCAP SCREW	4
64	104188	SAFETY COVER WASHER	2
65	102633	OPTIC SWITCH WIRE HARNESS	2
66	120653	OPTIC SWITCH BRACKET	1
67	120483	CUSHION FOOT INSERT	2
68	117395	OPTIC SWITCH BRACKET NUT	1
69	110926	CUSHION FOOT BOLT	4
70	115046	CUSHION FOOT	2
71	119234	RIGHT REAR ENDCAP	1
72	105444	REAR ROLLER ADJ BOLT	2
73	116926	CABLE TIE	1
74	016029	4" CABLE TIE	2
75	016057	8" CABLE TIE	5
76	116927	TIE BLOCK	1
77	120630	TIE BLOCK SCREW	1
78	045010	3/16" ALLEN WRENCH	1
79	016028	WRENCH CLIP	1
80	122123	REAR ROLLER	1
81	119233	LEFT REAR ENDCAP	1
82	122830	LEFT FOOT RAIL	1
83	119779	PLATFORM SCREW	8
84	124689	WALKING PLATFORM	1
85	120909	CHOKE BRACKET	1
86	109365	CHOKE	1
87	107503	MOTOR PIVOT BOLT	1
88	128068	ROD ENDCAP	1
89	120867	MOTOR TENSION NUT	1
90	122644	MOTOR BRACKET	1
91	113278	PULLEY/FLYWHEEL/FAN	1
92	118017	MOTOR BELT	1
93	123385	MOTOR BOLT	2
94	120740	MOTOR	1
94A	120741	MOTOR/PULY/FLWH/FAN	1
95	105477	MOTOR NUT	2
96	119070	SPEED OPTIC DISK	1
97	112001	3/8" X 3" BOLT	2
98	121157	FOOT RAIL TRACK	2
99	120471	PLATFORM SHIM	2
100	115872	CABLE LOOM CLIP	1
101	014157	OPTIC SWITCH WASHER	1

MODEL NUMBER: PFTL1205
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PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE: 3
INT023P1
RUN DATE: 9/16/96
RUN TIME: 7:31:25

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
102	124009	NYLON WASHER	2
103	014117	MOTOR LOCK STAR WASHER	1
104	123303	UPRIGHT BUSHING	4
105	113203	6" CABLE LOOM	1
.	.	NON-ILLUSTRATED PARTS	0
#	107771	8" WHITE WIRE, M/F	1
#	102246	8" WHITE WIRE, 2F	1
#	101799	9" BLACK WIRE, M/F	1
#	124769	8" BLACK WIRE, 2F	1
#	109407	4" BLACK WIRE, 2F	1
#	102634	8" GREEN GROUND WIRE	1
#	124759	8" RED WIRE, M/F	1
#	118204	8" BLUE WIRE, M/F	1
#	112083	8" BLUE WIRE, 2F	1
#	120886	WIRE DIAGRAM DECAL	1
#	124868	USER'S MANUAL	1
#	124737	LITERATURE PACKET	1
.	.	124868 USER'S MANUAL	1
.	.	119946 PULSE/CLOTHES CLIP	1
.	.	123233 WIRE CLAMP	1
.	.	123303 UPRT NTC BUSHING	4
.	.	123388 HARDWARE KIT	1
.	.	016028 WRENCH CLIP	1
.	.	045010 3/16" ALLEN WRENCH	1
.	.	045017 7/32" ALLEN WRENCH	1
.	.	120003 3.5" SCREW	2
.	.	112001 3" SCREW	2
.	.	014132 3/8" WASHER	8
.	.	013544 2" SCREW	4
.	.	119425 3/8" LOCKNUT	4