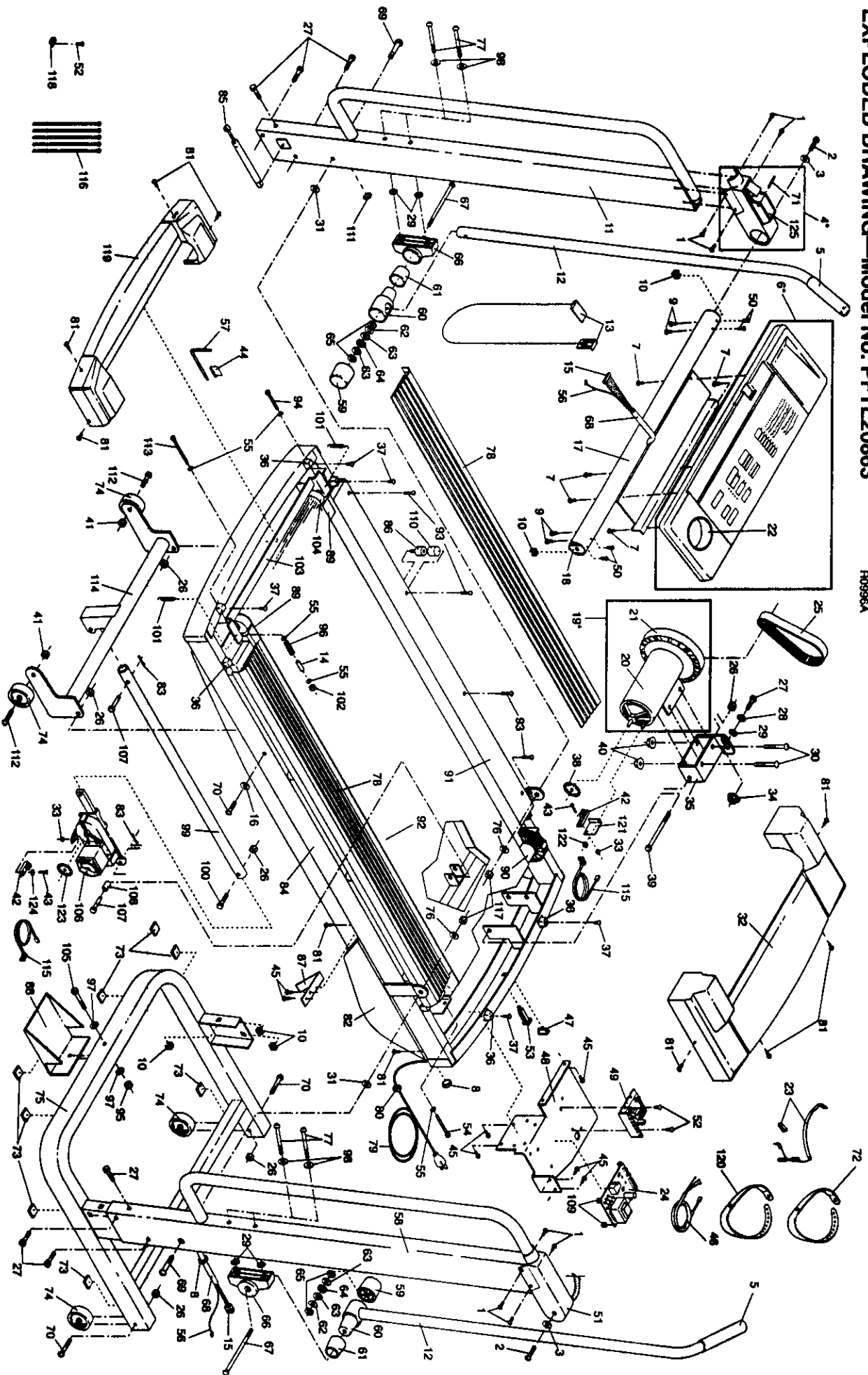


EXPLODED DRAWING—Model No. PFTL20863

R0996A



MODEL NUMBER: PFTL2086
VERSION: 03
PRODUCT NAME: PROFORM 785XT
PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 1

INI023P1

RUN DATE: 2/08/97
RUN TIME: 8:03:38

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
	.	PROFORM 785 XT	0
1	013282	CROSSBAR BRACKET SCREW	8
2	013438	CROSSBAR BOLT	2
3	014086	CROSSBAR WASHER	2
4	127091	LEFT CROSSBAR BRACKET	1
5	105500	FOAM GRIP	2
6	129850	CONSOLE	1
7	013322	CONSOLE SCREW	8
8	129004	WIRE HARNESS GROMMET	1
9	013540	CROSSBAR SCREW	4
10	111869	CAGE NUT	8
11	129893	LEFT UPRIGHT	1
12	128598	UPPER BODY ARM W/FOAM	1
13	119038	KEY/CLIP	1
14	123470	SPRING SLEEVE	1
15	129825	POT WIRE HARNESS	1
16	014132	INCLINE LEG WASHER	2
17	129906	CONSOLE CROSSBAR	1
18	128465	CROSSBAR BRACKET	2
19	129671	MTR/PULY/FLWH/FAN	1
20	129670	MOTOR	1
21	113278	PULLEY/FLYWHEEL/FAN	1
22	128119	WATER BOTTLE HOLDER	1
23	127731	PULSE SENSOR/CLOTHES CLIP	1
24	127684	POWER SUPPLY W/CLIPS	1
25	126134	MOTOR BELT	1
26	012149	NUT	6
27	013547	MOTOR TENSION/UPRT BOLT	7
28	122812	MOTOR TENSION WASHER	1
29	014117	STAR WASHER	5
30	113814	MOTOR BOLT	2
31	014170	FLAT WASHER	2
32	129278	FRONT HOOD	1
33	012152	SMALL NUT	2
34	120867	MOTOR TENSION NUT	1
35	129799	MOTOR MOUNT BRACKET	1
36	125802	RUBBER HOOD ANCHOR	8
37	013300	ANCHOR SCREW	8
38	119070	SPEED DISK	1
39	107503	MOTOR SWIVEL BOLT	1
40	105477	MOTOR NUT	2
41	012056	INCLINE LEG WHEEL NUT	2
42	102955	OPTIC SWITCH	2
43	102959	SMALL BOLT	2
44	016028	ADHESIVE CLIP	1
45	120630	SCREW	9
46	126986	MOTOR CONTROLLER WIRE	1
47	119163	ON/OFF SWITCH	1
48	126910	ELECTRONICS BRACKET	1
49	120767	CONTROLLER	1
50	013576	CROSSBAR BRACKET SCREW	4
51	126641	RIGHT CROSSBAR BRACKET	1
52	013162	CONTROLLER/GROUND SCREW	6
53	109382	CIRCUIT BREAKER	1

MODEL NUMBER: PFTL2086
VERSION: 03
PRODUCT NAME: PROFORM 785XT
PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 2
INI023P1
RUN DATE: 2/08/97
RUN TIME: 8:03:38

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY *
54	112609	FRONT ROLLER ADJ BOLT	1
55	014127	ADJUSTMENT WASHER	5
56	129824	100" GREEN GROUND WIRE	1
57	128457	3/16"-7/32" WRENCH	1
58	129891	RIGHT UPRIGHT	1
59	126843	RESISTANCE KNOB	2
60	126828	RESISTANCE CONE	2
61	129570	RESISTANCE SLEEVE	2
62	128005	SPRING WASHER	2
63	102973	THRUST WASHER	4
64	106896	THRUST BEARING	2
65	014132	3/8" FLAT WASHER	4
66	126773	RESISTANCE BRACKET	2
67	126644	RESISTANCE BOLT	2
68	128265	CABLE LOOM	2
69	126635	UPRIGHT PIVOT BOLT	2
70	013544	FRONT WHEEL/PIVOT BOLT	4
71	130728	LATCH PIN	1
72	126558	BLUE HEADBAND	1
73	129740	UPRIGHT FOOT	5
74	052012	WHEEL	4
75	129900	BASE	1
76	014170	UPRIGHT PIVOT WASHER	2
77	126963	RESISTANCE BRACKET BOLT	4
78	127690	FOOT RAIL W/FASTENERS	2
79	031229	POWER CORD	1
80	019084	GROMMET	1
81	129168	SAFETY COVER/HOOD SCREW	30
82	131612	SAFETY COVER	1
83	106334	HAIRPIN COTTER PIN	2
84	NSP	FRAME	1
85	129814	BASE SHOCK	1
86	126645	ISOLATOR	8
87	127098	BELT GUIDE	2
88	129429	STABILIZER PLATE	1
89	128479	ROLLER GUARD W/FASTENERS	2
90	128597	FRONT ROLLER/PULLEY	1
91	127686	WALKING BOARD W/FASTENERS	1
92	127688	WALKING BELT W/FASTENERS	1
93	128272	PLATFORM SCREW	8
94	105444	LEFT REAR ROLLER ADJ BOLT	1
95	012056	STABILIZER PLATE NUT	1
96	128986	TENSION SPRING	1
97	014073	STABILIZER PLATE WASHER	2
98	014063	RESISTANCE BRACKET WASHER	4
99	126609	INCLINE ROD	1
100	013375	INCLINE ROD BOLT	1
101	127544	GUARD SPRING	2
102	121576	ROLLER TENSION NUT	1
103	126607	REAR ROLLER GUARD	1
104	127647	REAR ROLLER	1
105	127948	STABILIZER PLATE BOLT	1
106	129875	INCLINE MOTOR	1
107	112669	COTTER PIN	2

MODEL NUMBER: PFTL2086
 VERSION: 03
 PRODUCT NAME: PROFORM 785XT
 PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 3
 INI023P1
 RUN DATE: 2/08/97
 RUN TIME: 8:03:38

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
108	114270	INCLINE MOTOR SPACER	2
109	125819	PLASTIC STAND-OFF	4
110	126979	ISOLATOR COVER	8
111	126960	UPRIGHT PLUG	1
112	117806	INCLINE WHEEL BOLT	2
113	128260	RT REAR ROLLER ADJ BOLT	1
114	126603	INCLINE LEG	2
115	126911	OPTIC SWITCH WIRE HRNS	2
116	016057	8" WIRE TIE	5
117	100553	UPRIGHT PIVOT NUT	2
118	116927	TIE HOLDER CLAMP	1
119	126395	REAR HOOD	1
120	126481	RED HEADBAND	1
121	120653	OPTIC SWITCH BRACKET	1
122	122125	OPTIC SWITCH NUT	1
123	109370	INCLINE DISK	1
124	014157	STAR WASHER	1
125	130249	LT CONSOLE BRACKET LATCH	1
.	.	NON-ILLUSTRATED PARTS	0
#	129280	WIRE DIAGRAM	1
#	127711	LATCH WARNING DECAL	1
#	124803	CONSOLE WARNING DECAL	1
#	114953	14" BLUE WIRE, 2F	1
#	112083	8" BLUE WIRE, 2F	1
#	107771	8" WHITE WIRE, M/F	1
#	109407	4" BLACK WIRE, 2F	1
#	102634	8" GREEN GROUND WIRE	1
#	101897	14" WHITE WIRE, 2F	1
#	127860	FASTENER	12
#	131444	USER'S MANUAL	1
#	131445	LITERATURE PACKET	1
.	.	131444 USER'S MANUAL	1
.	.	129740 BASE PAD	8
.	.	126482 HB PULSE	1
.	.	126481 RED HEADBAND	1
.	.	126558 BLUE HEADBAND	1
.	.	129447 HARDWARE KIT	1
.	.	013576 #8 X 1/2" SCREW	4
.	.	128457 ALLEN WRENCH	1
.	.	016028 TOOL CLAMP	1
.	.	127948 2.5" SCREW	1
.	.	014073 FLAT WASHER	2
.	.	012056 5/16" LOCK NUT	1