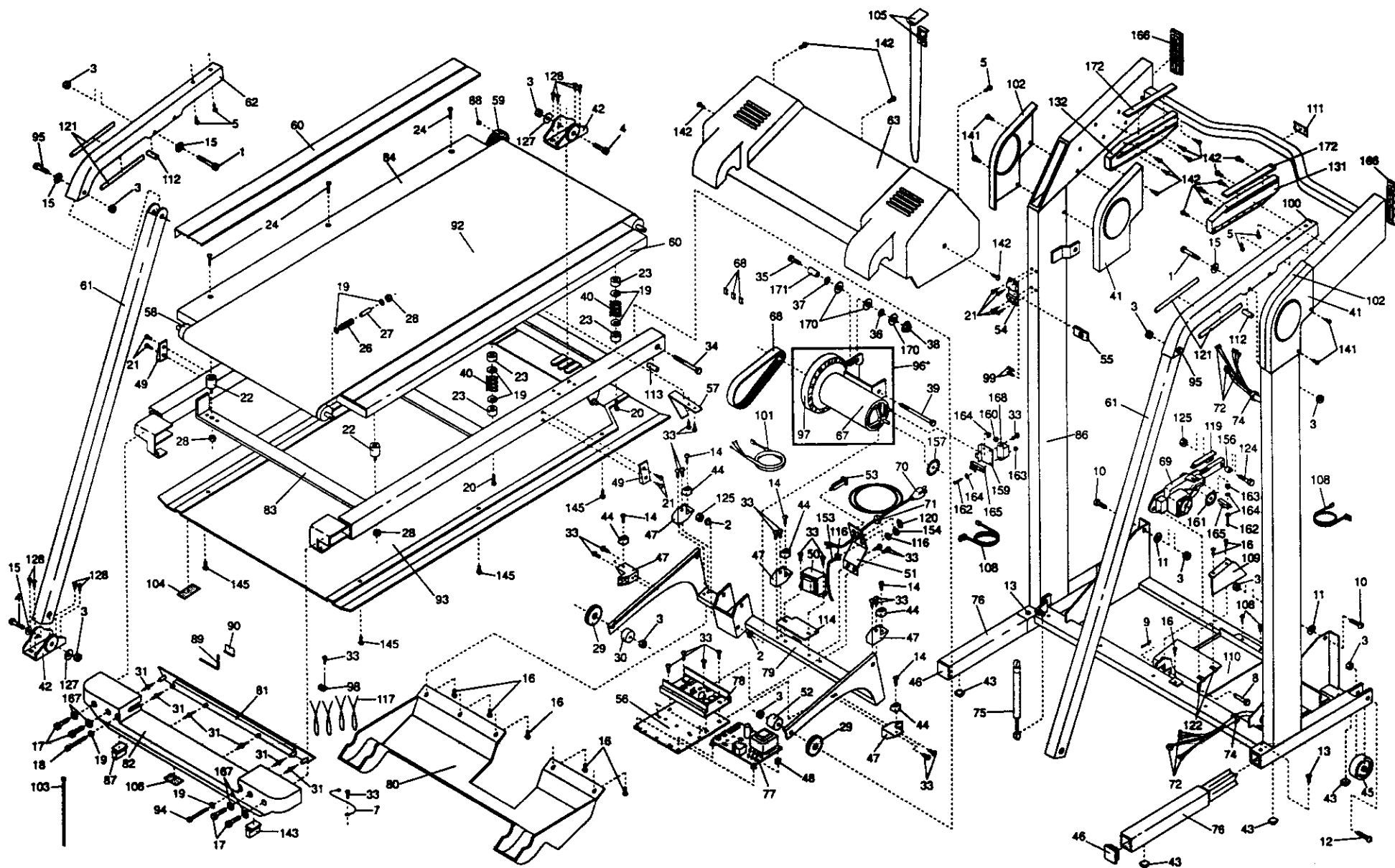
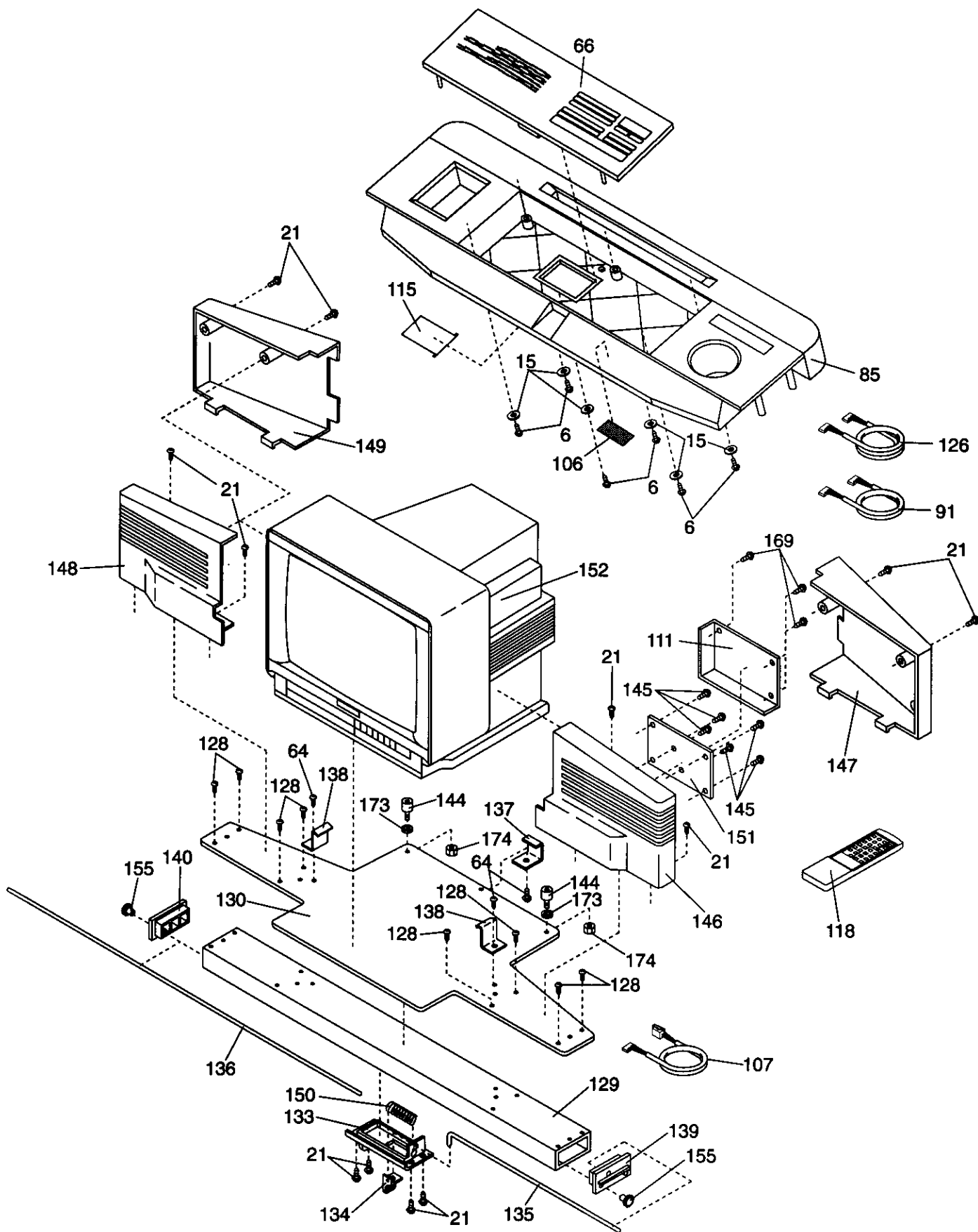


# EXPLODED DRAWING—Model No. PFTL44060

R0297A





MODEL NUMBER: PFTL4406

MODEL/PART BOOK LISTING

PAGE 1

VERSION: 00

INI023P1

PRODUCT NAME: PROFORM SPACE SAVER 785

RUN DATE: 4/16/97

PRODUCT DESC:

RUN TIME: 18:46:54

| KEY NUMBER | PART NUMBER | DESCRIPTION              | QUANTITY |
|------------|-------------|--------------------------|----------|
|            | .           | PROFORM SPACE SAVER 785  | 0        |
|            | .           | 1/97 LOGAN               | 0        |
| 1          | 104725      | UPRIGHT ENDCAP BOLT      | 2        |
| 2          | 130403      | MOTOR BUSHING            | 2        |
| 3          | 100427      | NUT                      | 11       |
| 4          | 121421      | UPRIGHT BRACKET BOLT     | 2        |
| 5          | 130459      | SMALL SCREW              | 7        |
| 6          | 013028      | CONSOLE SCREW            | 6        |
| 7          | 132549      | GROUND WIRE              | 1        |
| 8          | 112669      | CLEVIS PIN               | 1        |
| 9          | 106334      | COTTER PIN               | 1        |
| 10         | 132449      | HEX-HEAD BOLT            | 2        |
| 11         | .           | WASHER, NOT NEEDED       | 2        |
| 12         | 117806      | BASE WHEEL BOLT          | 2        |
| 13         | 013484      | EXTENSION BOLT           | 2        |
| 14         | 013300      | SCREW                    | 5        |
| 15         | 014073      | WASHER                   | 6        |
| 16         | 013162      | BELLY PAN/COVER SCREW    | 10       |
| 17         | 131826      | ENDCAP BOLT              | 4        |
| 18         | 105444      | SHORT ADJUSTMENT BOLT    | 1        |
| 19         | 014127      | ADJUSTMENT WASHER        | 10       |
| 20         | 013456      | FRAME ISOLATOR SCREW     | 4        |
| 21         | 013576      | LATCH FRAME GUIDE SCREW  | 13       |
| 22         | 134300      | ISOLATOR                 | 2        |
| 23         | 134302      | SPRING CUSHION           | 8        |
| 24         | 128272      | PLATFORM SCREW           | 6        |
| 25         | 054023      | WIRE CLIP                | 3        |
| 26         | 128986      | TENSION SPRING           | 1        |
| 27         | 123470      | SPRING SLEEVE            | 1        |
| 28         | 121576      | RLR TENSION/ISOLATOR NUT | 5        |
| 29         | 132456      | SPACER                   | 2        |
| 30         | 134360      | LEFT ROLLER BUSHING      | 1        |
| 31         | 127597      | ENDCAP FASTENER          | 6        |
| 32         | 013162      | PAN SCREW                | 10       |
| 33         | 120630      | SMALL SCREW              | 22       |
| 34         | 120354      | FRAME PIVOT BOLT         | 2        |
| 35         | 013547      | MOTOR TENSION BOLT       | 1        |
| 36         | 014117      | STAR WASHER              | 1        |
| 37         | 122812      | MOTOR TENSION WASHER     | 1        |
| 38         | 120867      | MOTOR TENSION NUT        | 1        |
| 39         | 107503      | MOTOR PIVOT BOLT         | 1        |
| 40         | 137365      | SPRING                   | 4        |
| 41         | 136866      | UPRIGHT COVER            | 4        |
| 42         | 132422      | UPRIGHT BRACKET          | 2        |
| 43         | 129740      | BASE PAD                 | 7        |
| 44         | 125677      | HOOD ANCHOR              | 5        |
| 45         | 052012      | FRONT WHEEL              | 2        |
| 46         | 103833      | BASE EXTENSION ENDCAP    | 2        |
| 47         | 132394      | HOOD BRACKET             | 5        |
| 48         | 125819      | PLASTIC STAND-OFF        | 4        |
| 49         | 130251      | FRAME GUIDE              | 2        |
| 50         | 130993      | CHOKE                    | 1        |
| 51         | 134990      | BRACKET                  | 1        |
| 52         | 136552      | RIGHT ROLLER BUSHING     | 1        |

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| KEY NUMBER | PART NUMBER | DESCRIPTION               | QUANTITY |
|------------|-------------|---------------------------|----------|
| 53         | 109382      | CIRCUIT BREAKER           | 1        |
| 54         | 131753      | STORAGE LATCH BRACKET     | 1        |
| 55         | 131738      | STORAGE LATCH             | 1        |
| 56         | 132466      | ELECTRONICS BRACKET       | 1        |
| 57         | 109265      | BELT GUIDE                | 2        |
| 58         | 134303      | REAR ROLLER               | 1        |
| 59         | 134305      | FRONT ROLLER/PULLEY       | 1        |
| 60         | 134307      | FOOT RAIL                 | 2        |
| 61         | 132426      | UPRIGHT ARM               | 2        |
| 62         | 132565      | LEFT HANDLEBAR ARM        | 1        |
| 63         | 136799      | HOOD                      | 1        |
| 64         | 126996      | BASE PLATE SCREW          | 4        |
| 65         | 031108      | INCLINE SWITCH            | 1        |
| 66         | 136863      | CONSOLE                   | 1        |
| 67         | 134326      | MOTOR                     | 1        |
| 68         | 135866      | MOTOR BELT                | 1        |
| 69         | 129875      | INCLINE MOTOR             | 1        |
| 70         | 124669      | POWER CORD                | 1        |
| 71         | 124695      | GROMMET                   | 1        |
| 72         | 138457      | WIRE HARNESS              | 1        |
| 73         | 129168      | HOOD SCREW                | 5        |
| 74         | 129004      | WIRE HARNESS GROMMET      | 2        |
| 75         | 134331      | SHOCK                     | 1        |
| 76         | 132435      | BASE EXTENSION            | 2        |
| 77         | 136800      | POWER SUPPLY W/CLIPS      | 1        |
| 78         | 135052      | CONTROLLER                | 1        |
| 79         | 135917      | INCLINE LEG               | 1        |
| 80         | 132453      | BELLY PAN                 | 1        |
| 81         | 136203      | ENDCAP W/FASTENER         | 1        |
| 82         | 136880      | REAR FRAME COVER          | 1        |
| 83         | NSP         | FRAME                     | 1        |
| 84         | 134335      | WALKING BOARD W/FASTENERS | 1        |
| 85         | 137465      | CONSOLE BASE              | 1        |
| 86         | 136801      | BASE                      | 1        |
| 87         | 132455      | LEFT ENDCAP FOOT          | 1        |
| 88         | 100498      | MAGNET                    | 1        |
| 89         | 126040      | ALLEN WRENCH              | 1        |
| 90         | 016028      | ADHESIVE CLIP             | 1        |
| 91         | 134491      | 30" CONSOLE/UPRIGHT WIRE  | 1        |
| 92         | 134342      | WALKING BELT W/FASTENERS  | 1        |
| 93         | 134343      | FRAME COVER               | 1        |
| 94         | 137409      | LONG ADJUSTMENT BOLT      | 1        |
| 95         | 102073      | ELBOW MOUNT BOLT          | 5        |
| 96         | 134328      | MTR/PULY/FLWH/FAN         | 1        |
| 97         | 126747      | PULLEY/FLYWHEEL/FAN       | 1        |
| 98         | 116927      | WIRE TIE HOLDER           | 1        |
| 99         | 136377      | LATCH SPRING              | 2        |
| 100        | 132424      | RIGHT HANDLEBAR ARM       | 1        |
| 101        | 125871      | MOTOR/CONTROLLER WIRE     | 1        |
| 102        | .           | LT UPRIGHT ENDCAP, SEE#41 | 2        |
| 103        | 016057      | 8" WIRE TIE               | 2        |
| 104        | 131605      | LATCH WARNING DECAL       | 1        |
| 105        | 119038      | KEY/CLIP                  | 1        |
| 106        | 129232      | STORAGE WARNING DECAL     | 2        |

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PRODUCT DESC:

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|------------|-------------|----------------------------|----------|
| 107        | 134486      | 30" TV CONTROLLER WIRE     | 1        |
| 108        | 126911      | OPTIC SWITCH WIRE          | 2        |
| 109        | 134338      | INCLINE COVER SHIELD       | 1        |
| 110        | 134337      | INCLINE COVER              | 1        |
| 111        | .           | FRAME GUIDE SPCR, NOT USED | 0        |
| .          | .           | NOTE: OM PART LIST KEY#IS  | 0        |
| .          | .           | FRAME GUIDE SPACER, WHICH  | 0        |
| .          | .           | WAS NEVER USED, AND SHOWS  | 0        |
| .          | .           | ON THE EXPLODED DRAWING    | 0        |
| .          | .           | AS BOTH COVER & TV DECAL   | 0        |
| .          | 134739      | CONTROL BOARD COVER        | 1        |
| .          | 136557      | TV WARNING DECAL           | 1        |
| 112        | .           | HANDRAIL SPCR, NOT NEEDED  | 2        |
| 113        | 134388      | FRAME SPACER               | 2        |
| 114        | 135004      | CHOKE PLATE                | 1        |
| 115        | 129639      | BATTERY COVER              | 1        |
| 116        | 136018      | TV CABLE WASHER            | 2        |
| 117        | 116926      | RELEASEABLE TIE            | 4        |
| 118        | 135532      | TV REMOTE CONTROL          | 1        |
| 119        | 116892      | INCLINE BRACKET            | 1        |
| 120        | 119163      | ON/OFF SWITCH              | 1        |
| 121        | 134761      | HANDRAIL EDGING            | 4        |
| 122        | 133333      | INCLINE COVER CLIP         | 2        |
| 123        | 135922      | HANDLEBAR COVER            | 2        |
| 124        | 013375      | MOTOR INCLINE BOLT         | 1        |
| 125        | 119425      | INCLINE MOTOR NUT          | 2        |
| 126        | 134490      | 45" CONSOLE/CONTROL WIRE   | 1        |
| 127        | 101149      | LARGE WASHER               | 2        |
| 128        | 013540      | UPRIGHT BRACKET SCREW      | 16       |
| 129        | 134722      | ADJUSTING CROSSMEMBER      | 1        |
| 130        | 134813      | BASE PLATE                 | 1        |
| 131        | 134814      | RIGHT GEAR TRACK           | 1        |
| 132        | 134815      | LEFT GEAR TRACK            | 1        |
| 133        | 134816      | BASE LATCH                 | 1        |
| 134        | 134738      | LATCH KNOB                 | 1        |
| 135        | 134737      | LATCH ROD                  | 1        |
| 136        | 134736      | GEAR ROD                   | 1        |
| 137        | 134917      | REAR MONITOR BRACKET       | 1        |
| 138        | 134732      | SIDE MONITOR BRACKET       | 1        |
| 139        | 134812      | RIGHT CROSSMEMBER ENDCAP   | 1        |
| 140        | 134725      | LEFT CROSSMEMBER ENDCAP    | 1        |
| 141        | 135711      | UPRIGHT COVER SCREW        | 4        |
| 142        | 013028      | TRACK SCREW                | 12       |
| 143        | 135665      | RIGHT ENDCAP FOOT          | 1        |
| 144        | 135148      | MONITOR ISOLATOR           | 2        |
| 145        | 134594      | PANEL SCREW                | 6        |
| 146        | 134171      | RIGHT FACE PANEL           | 1        |
| 147        | 134170      | RIGHT REAR PANEL           | 1        |
| 148        | 134173      | LEFT FACE PANEL            | 1        |
| 149        | 134172      | LEFT REAR PANEL            | 1        |
| 150        | 134993      | SPRING                     | 1        |
| 151        | 136802      | CONTROL BOARD              | 1        |
| 152        | 137523      | COLOR TV MONITOR           | 1        |
| 153        | 137615      | CABLE CONNECTION           | 1        |

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| KEY NUMBER | PART NUMBER | DESCRIPTION              | QUANTITY |
|------------|-------------|--------------------------|----------|
| 154        | 012156      | CABLE CONNECTION NUT     | 1        |
| 155        | 134740      | TRACK GEAR               | 2        |
| 156        | 114270      | INCLINE MOTOR SPACER     | 1        |
| 157        | 119070      | SPEED DISK               | 1        |
| 158        | 014088      | SMALL STAR WASHER        | 1        |
| 159        | 120653      | OPTIC SWITCH BRACKET     | 1        |
| 160        | 122125      | OPTIC SWITCH BRACKET NUT | 1        |
| 161        | 109370      | INCLINE OPTIC DISK       | 1        |
| 162        | 102959      | BRACKET SCREW            | 1        |
| 163        | 012152      | OPTIC SWITCH NUT         | 2        |
| 164        | 014157      | OPTIC SWITCH STAR WASHER | 4        |
| 165        | 102955      | OPTIC SWITCH             | 2        |
| 166        | 118140      | UPRIGHT CAP              | 2        |
| 167        | 014063      | ENDCAP/ISOLATOR WASHER   | 6        |
| 168        | 135724      | FILTER                   | 1        |
| 169        | .           | PAD SCREW, SEE#33        | 0        |
| 170        | 130285      | NYLON WASHER             | 3        |
| 171        | 130284      | MOTOR SLEEVE             | 1        |
| 172        | 136865      | PLASTIC STRIP            | 2        |
| 173        | .           | ISOLATOR WASHER, SEE #19 | 0        |
| 174        | .           | ISOLATOR NUT, SEE #28    | 0        |
| .          | .           | NON-ILLUSTRATED PARTS    | 0        |
| #          | 127860      | FASTENER                 | 12       |
| #          | 112083      | 8" BLUE WIRE, 2F         | 1        |
| #          | 101951      | 8" BLACK WIRE, 2F        | 1        |
| #          | 134487      | 6" BLACK WIRE, PIGTAIL   | 1        |
| #          | 134488      | 8" WHITE WIRE, PIGTAIL   | 1        |
| #          | 102246      | 8" WHITE WIRE, 2F        | 1        |
| #          | 136019      | 16" RED WIRE, 2F         | 1        |
| #          | 136278      | 117" GREEN WIRE, 2RING   | 1        |
| #          | 135628      | UPRIGHT ARM              | 1        |
| #          | 136376      | WIRE DIAGRAM             | 1        |
| #          | 135240      | USER'S MANUAL            | 1        |
| #          | 135239      | LITERATURE PACKET        | 1        |
| .          | 135240      | USER'S MANUAL            | 1        |
| .          | 119038      | KEY/CLIP                 | 1        |
| .          | 129740      | BASE PAD                 | 7        |
| .          | 135145      | HARDWARE KIT             | 1        |
| .          | 013484      | 1/2" SCREW               | 2        |
| .          | 126040      | WRENCH                   | 1        |
| .          | 016028      | WRENCH CLIP              | 1        |