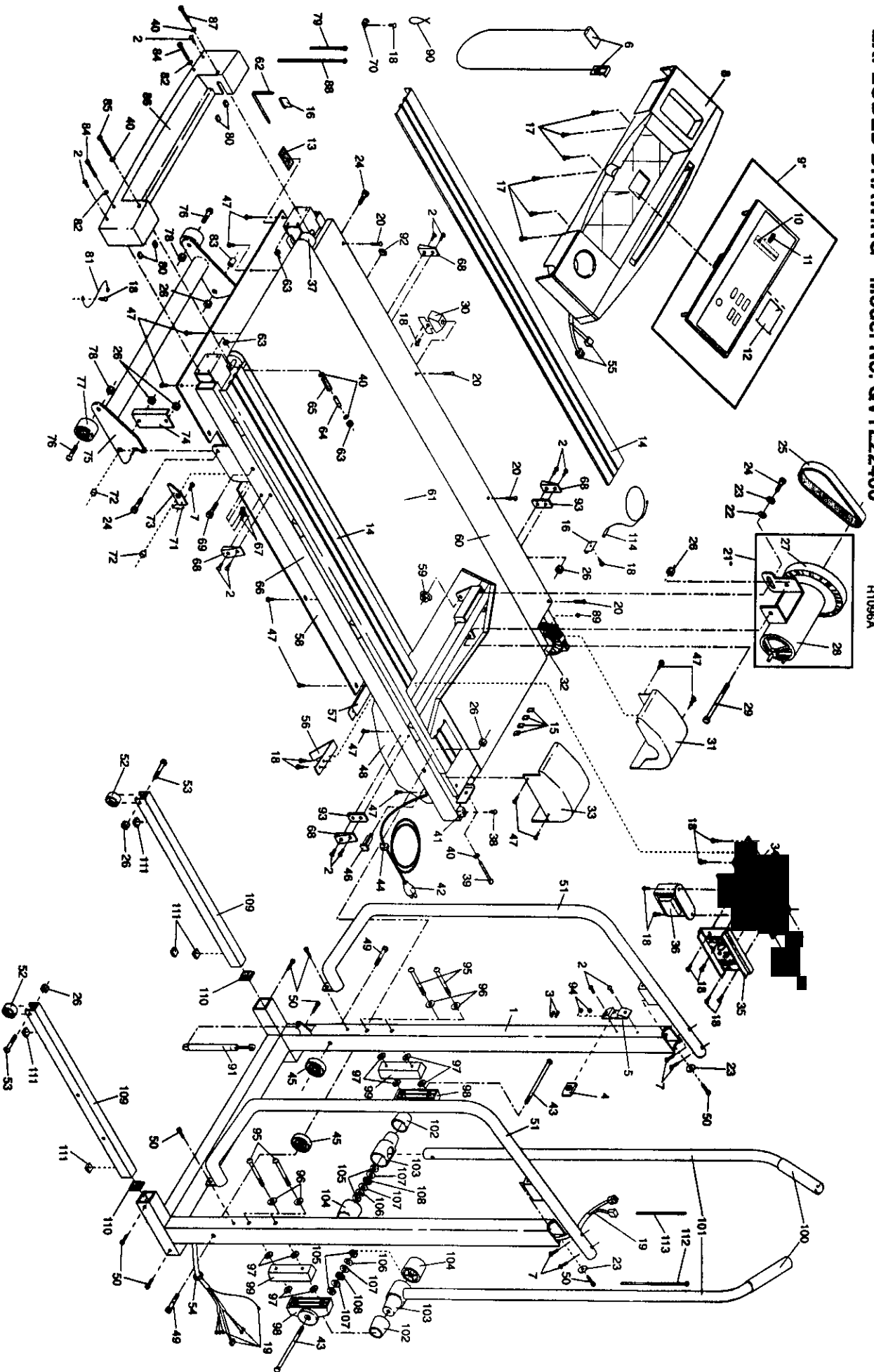


EXPLODED DRAWING—Model No. QVTL22460

R1096A



MODEL NUMBER: QVTL2246
VERSION: 00
PRODUCT NAME: PROFORM 525XT
PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 1

INI023P1

RUN DATE: 5/08/97
RUN TIME: 19:45:19

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
.	.	PROFORM 525XT	0
.	.	10/96 CLEARFIELD	0
1	132232	UPRIGHT	1
2	013576	LATCH SCREW	12
3	136730	STORAGE LATCH SPRING	2
4	134637	STORAGE LATCH	1
5	134638	STORAGE LATCH BRACKET	1
6	119038	KEY/CLIP	1
7	126996	CONSOLE SCREW	4
8	131606	CONSOLE BASE	1
9	133961	CONSOLE	1
10	128113	SPEED POTENTIOMETER	1
11	131161	SPEED CONTROL	1
12	129639	BATTERY COVER	1
13	131605	LATCH DECAL	1
14	134639	FOOT RAIL W/FASTENERS	2
15	132401	WIRE CLIP	4
16	016028	ADHESIVE CLIP	2
17	130459	CONSOLE BASE SCREW	6
18	120630	SMALL SCREW	26
19	134642	WIRE HARNESS	1
20	101174	PLATFORM SCREW	8
21	133966	MTR/PULY/FLWH/FAN	1
22	014117	MOTOR TENSION STAR WASHER	1
23	122812	MTR TENSION/UPRT WASHER	3
24	013547	MOTOR TENSION BOLT	3
25	126134	MOTOR BELT	1
26	119425	NUT	8
27	126747	PULY/FLWH/FAN	1
28	133413	MOTOR	1
29	107503	MOTOR PIVOT BOLT	1
30	134688	ISOLATOR	8
31	132879	LEFT FRONT ROLLER COVER	1
32	132934	FRONT ROLLER/PULLEY	1
33	132881	RIGHT FRONT ROLLER COVER	1
34	131732	ELECTRONICS BRACKET	1
35	138587	CONTROLLER	1
36	130993	CHOKE	1
37	131739	REAR ROLLER	1
38	013300	HOOD ANCHOR SCREW	4
39	112609	FRONT ROLLER ADJ SCREW	1
40	014127	ADJUSTMENT WASHER	5
41	125802	HOOD ANCHOR	4
42	124669	POWER CORD	1
43	126644	RESISTANCE BOLT	2
44	128871	GROMMET	1
45	133685	UPRIGHT SPACER	2
46	109382	CIRCUIT BREAKER	1
47	013300	SMALL SCREW	27
48	131730	BELLY PAN	1
49	123494	UPRIGHT PIVOT BOLT	2
50	131826	UPRIGHT SCREW	10
51	.	HANDRAIL WHICH IS NEEDED?	0
.	134348	LEFT HANDRAIL	1

MODEL NUMBER: QVTL2246
VERSION: 00
PRODUCT NAME: PROFORM 525XT
PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 2

INI023P1

RUN DATE: 5/08/97

RUN TIME: 19:45:19

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
.	132300	RIGHT HANDRAIL	1
52	132314	BASE WHEEL	2
53	013375	BASE WHEEL BOLT	2
54	129004	STRAIN RELIEF	1
55	134640	CONSOLE WIRE HARNESS	1
56	127098	BELT GUIDE	2
57	120822	BELLY PAN CONNECTOR	1
58	134644	FRAME BELLY PAN	1
59	120867	MOTOR TENSION NUT	1
60	134645	WALKING BOARD W/FASTENERS	1
61	133308	WALKING BELT W/FASTENERS	1
62	128457	ALLEN WRENCH	1
63	121576	BELT TENSION NUT	3
64	123470	TENSION SLEEVE	1
65	128986	TENSION SPRING	1
66	NSP	FRAME	1
67	108080	RATCHET SCREW	2
68	130251	FRAME GUIDE	2
69	013578	INCLINE LEG BOLT	1
70	116927	CABLE TIE CLAMP	1
71	124565	LATCH SPRING	1
72	128271	SHORT INCLINE LEG SPACER	2
73	131240	INCLINE LATCH	1
74	131689	INCLINE LEG PLATE	1
75	130501	INCLINE LEG	1
76	117806	INCLINE LEG WHEEL BOLT	2
77	052012	INCLINE LEG WHEEL	2
78	012056	INCLINE WHEEL NUT	2
79	016029	4" CABLE TIE	1
80	133333	COVER CLIP	4
81	130426	GROUND WIRE	1
82	100606	REAR ENDCAP SCREW	2
83	130518	LONG INCLINE LEG SPACER	1
84	100606	REAR ENDCAP SCREW	2
85	128260	LONG ADJUSTMENT BOLT	1
86	136061	REAR ROLLER COVER	1
87	105444	SHORT ADJUSTMENT BOLT	1
88	016057	8" CABLE TIE	3
89	100498	MAGNET	1
90	116926	RELEASEABLE WIRE TIE	1
91	129814	SHOCK	1
92	126960	FRAME PLUG	1
93	132031	FRAME GUIDE SPACER	2
94	.	STORAGE LATCH PAD,NOTUSED	2
95	126963	RESISTANCE BRACKET BOLT	4
96	014063	RESISTANCE BRACKET WASHER	4
97	014149	STAR WASHER	8
98	126773	RESISTANCE BRACKET	2
99	132307	RESISTANCE BRACKET SPACER	2
100	105500	FOAM GRIP	2
101	128598	UPPER BODY ARM W/FOAM	2
102	129570	RESISTANCE SLEEVE	2
103	126828	RESISTANCE CONE	2
104	126843	RESISTANCE KNOB	2

MODEL NUMBER: QVTL2246
VERSION: 00
PRODUCT NAME: PROFORM 525XT
PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 3
IN1023P1

RUN DATE: 5/08/97
RUN TIME: 19:45:19

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
105	014132	3/8" FLAT WASHER	4
106	128005	SPRING WASHER	2
107	102973	THRUST WASHER	4
108	106896	THRUST BEARING	2
109	134646	LEG	2
110	120820	LEG CAP	2
111	129740	LEG PAD	7
112	.	CABLE TIE, NOT USED	0
113	132383	12" CABLE TIE	1
114	118153	REED SWITCH WIRE	1
.	.	NON-ILLUSTRATED PARTS	0
#	131090	REED SWITCH WIRE CLAMP	1
#	127860	FASTENERS	12
#	101799	9" BLACK WIRE, M/F	1
#	103823	14" WHITE WIRE, M/F	1
#	132376	WIRE DIAGRAM	1
#	132318	USER'S MANUAL	1
#	132319	LITERATURE PACKET	1
.	.	132318 USER'S MANUAL	1
.	.	119038 KEY/CLIP	1
.	.	132307 SPACER	2
.	.	129740 BASE PAD	7
.	.	132320 HARDWARE KIT	1
.	.	016028 TOOL CLAMP	1
.	.	128457 ALLEN WRENCH	1
.	.	131826 SCREW	12
.	.	132383 CABLE TIE	1
.	.	126996 #8 SCREW	4
.	.	126963 1/4" SCREW	4
.	.	014063 FLAT WASHER	4
.	.	014149 STAR WASHER	8