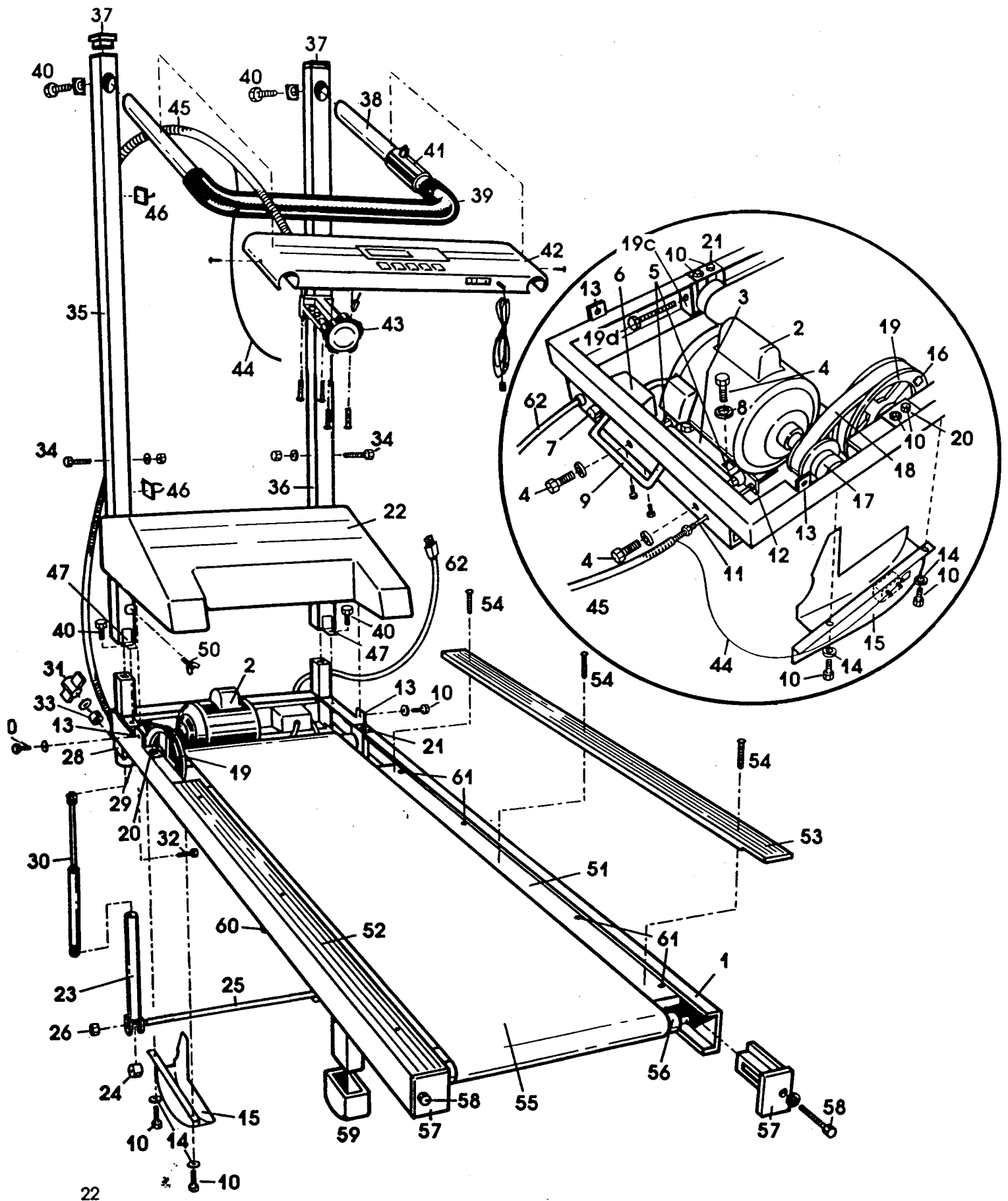


Exploded Drawing



Relay 660
Motorized Treadmill
PARTS LIST

Relay 660
Treadmill
Model No.
TL660

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	004 013	Treadmill Frame	1
2	030 001	Motor	1
3	031 013	Motor Mount Plate	1
3a	019 018	Motor Mount Bushing	4
4	013 060	Motor Mount/Frame Bolt, 8mm x 19mm long hex head	10
5	049 012	Motor Slide Rail (left)	1
5a	049 011	Motor Slide Rail (right)	1
6	031 005	Electronic Connection Cover	1
7	031 001	Fuse, 15 AMP	1
8	014 012	Large (8mm) Washer	16
9		Handle (on Frame)	1
10	013 020	Short Bolt, 6mm x 11mm long	13
11	072 007	Speed Adjustment Cable	1
12		Speed Adjustment Bracket (on Motor Mount)	1
13		Hood Mount (on Frame)	2
14	014 003	Small (6mm) Washer	15
15	010 019	Pulley Cover	1
16	033 001	Sensor Magnet	1
16a	013 069	Screws	2
17	020 001	Variable Speed Self-Centering Pulley	1
18	025 005	V-Belt	1
19	020 002	Belt Pulley with Front Roller & Axle	1
19a	022 002	Front Roller	1
19b	049 013	Front Roller Axle	1
19c	061 001	Pressure Plate	1
19d	013 068	Adjustment Bolt	1
20	016 012	Roller Lock (left)	1
21	016 013	Roller Lock (right)	1
22	009 009	Motor Hood	1
22a	044 030	Lifestyler 1000 Hood Decal	1
23	007 009	Front Chrome Legs	2
24	052 002	Wheel	2
25	049 010	Axle	1
25a	049 009	Metal Sleeve	1
26	012 025	Nylon Lock Nut	2
28		Incline Clamp Bracket (on Frame)	2
29	016 001	Aluminum Clamp	2
30	043 004	Hydraulic Shock	2
31	017 001	"T" Wingnut	2
32	013 059	Carriage Bolt, 8mm x 50mm long	2
32a	014 010	Washer (8mm I.D. 22mm O.D.)	2
33	019 016	Spacer	2
34	013 057	Shock Bolt, 8mm x 50mm long	2
34a	012 001	Acorn Nut, 8mm	2
35	007 010	Left Handrail Post	1
36	007 011	Right Handrail Post	1
37	040 021	Square End Cap	2
38	003 001	Chrome Handrail	1
38a	019 015	Threaded Plastic Insert	2
38b	015 005	Insert Pin	2
39	041 005	Foam Grip	1
40	013 056	Handrail Bolt, 8mm x 25mm long	4
40a	014 023	Handrail Washer	2
41	031 008	On/Off Handrail Switch	1
41a	031 007	Safety Switch Cylinder	1

Relay 660
Motorized Treadmill
PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	QTY.
41b	012 028	Safety Switch Cylinder Button	1
41c	058 006	Safety Switch Cylinder Spring	1
41d	013 063	Safety Switch Cylinder Bolt	1
41e	031 009	On/Off Switch Cord	1
41f	044 029	On/Off Switch Sticker	1
42	032 004	Electronic Console	1
42a	033 003	Pulse Monitor	1
42c	013 071	Speed Adjustment Knob Mounting Screw	6
42d	044 031	Caution label	1
43	017 015	Speed Adjustment Knob	1
43a	013 067	Knob Set Screw	1
43b	072 007	Speed Adjustment Cable	1
43c	013 066	Speed Adjustment Cable Guide	1
43d	012 003	Cable Guide Nut	2
43e	013 065	Speed Adjustment Cable End	1
43f	012 030	Cable End Nut	2
44	033 006	Sensor Wire with Reed Switch	1
45	010 016	Plastic Cable Sleeve	1
46	016 011	Plastic Clip	2
46a	013 016	Screw, 4.5mm x 12mm long	2
47		Post Bracket (welded on Post)	2
48	012 003	Nut (8mm threads)	4
49		Post Mount (on Frame)	2
50	017 011	Thumbscrew	2
51	053 002	Low Friction Platform	1
52	010 017	Left Aluminum Runner	1
53	010 018	Right Aluminum Runner	1
54	013 058	Runner Screws	6
55	025 004	Treadmill Walking Belt	1
56	022 003	Rear Roller	1
56a	049 014	Rear Roller Axle	1
56b	019 014	Spacer (may vary in number)	6
56c	018 009	Roller Bearings	4
57	008 011	Belt Adjusting Bracket	2
58	013 070	Belt Adjusting Bolt	2
59	040 020	Rubber Cap	2
60	013 062	Long Bolt	8
60a	014 020	Lock Washer (6mm)	8
61	012 029	Furniture Nut (6mm)	8
62	031 006	Electric Cord and Plug	1
63	045 003	Adjustment Wrench	1

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