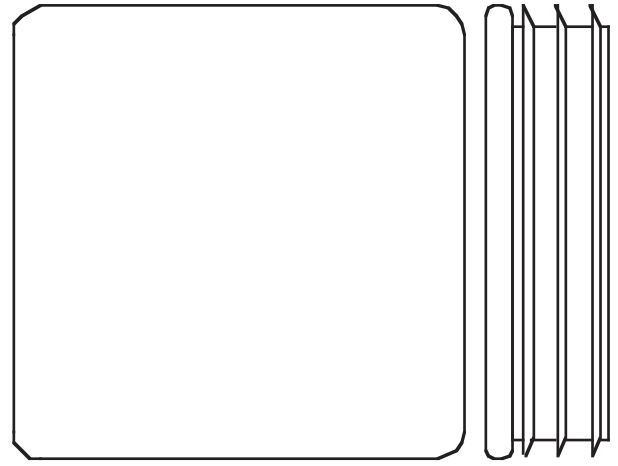
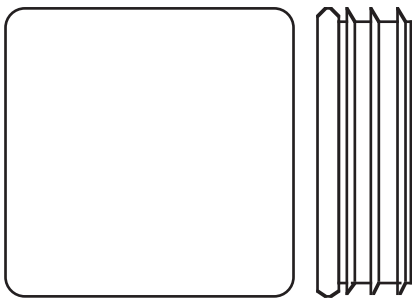


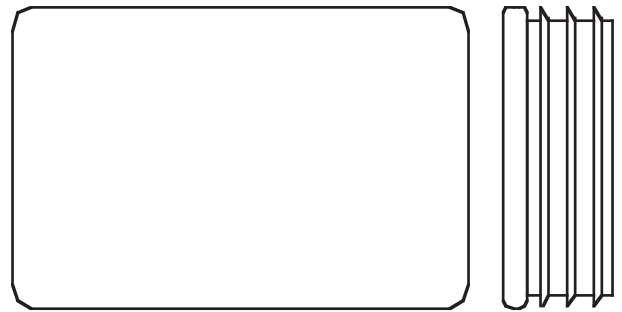
50mm Square Inner Cap (44)



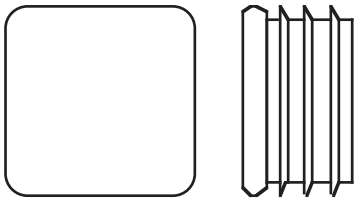
60mm Square Inner Cap (101)



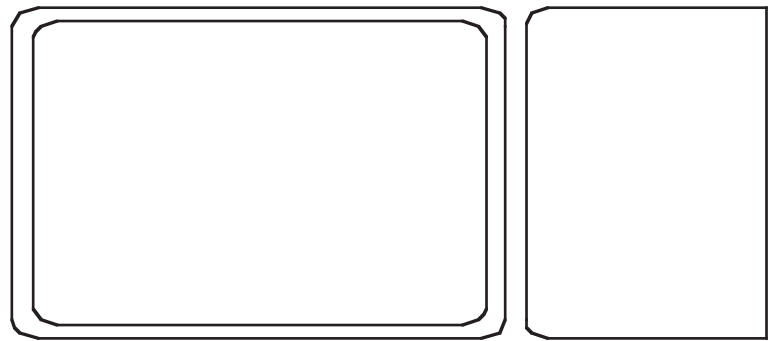
38mm Square Inner Cap (32)



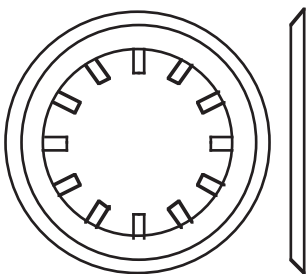
40mm x 60mm Inner Cap (27)



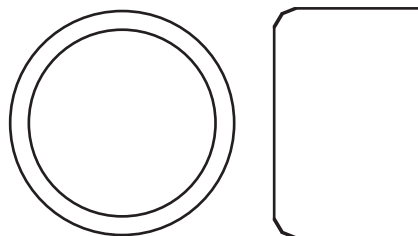
25mm Square Inner Cap (97)



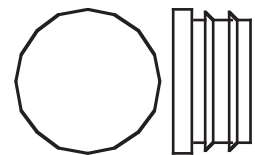
40mm x 60mm Outer Cap (10)



25mm Retainer (68)



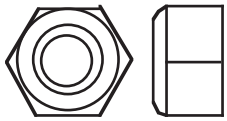
25mm Round Cover Cap (65)



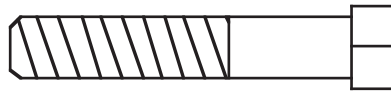
19mm Round Inner Cap (34)

PART IDENTIFICATION CHART—Model No. WEEVSY59220

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M10 Nylon Locknut (21)



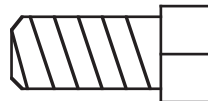
M8 x 45mm Bolt (66)



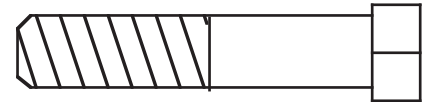
M10 x 45mm Bolt (100)



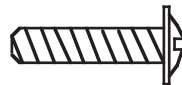
M8 Nylon Locknut (3)



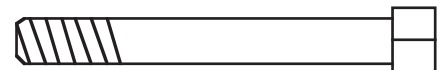
M10 x 20mm Bolt (98)



M10 x 47mm Bolt (103)



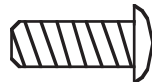
M5 x 20mm Self-tapping Screw (80)



M6 x 50mm Bolt (33)



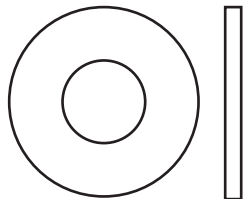
M6 Nylon Locknut (2)



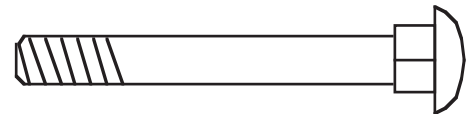
M6 x 16mm Screw (18)



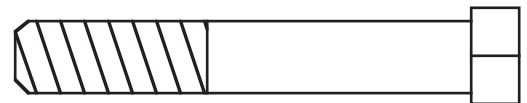
M10 x 52mm Bolt (12)



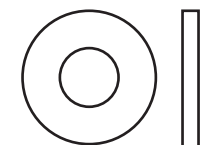
M10 Washer (9)



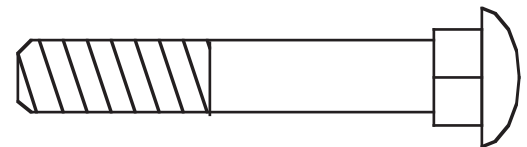
M6 x 50mm Carriage Bolt (38)



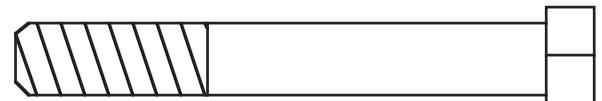
M10 x 60mm Bolt (7)



M8 Washer (70)



M10 x 55mm Carriage Bolt (1)



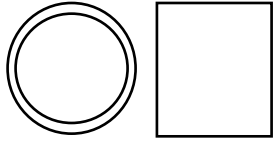
M10 x 70mm Bolt (22)



M6 Washer (78)



M6 x 73mm Bolt (43)



17.5mm Spacer (77)



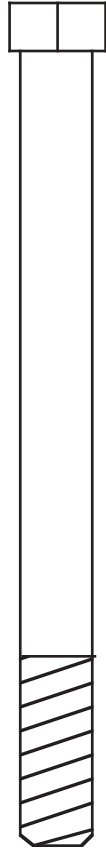
15mm Spacer (61)



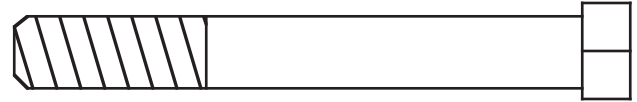
12.5mm Spacer (82)



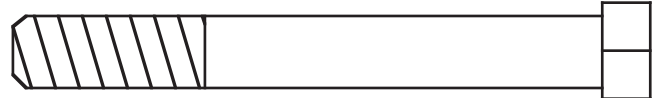
M10 Thick Spacer (104)



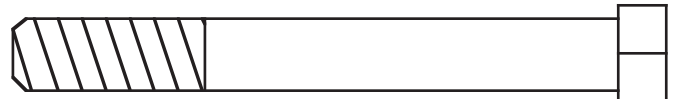
M10 x 105mm Bolt (106)



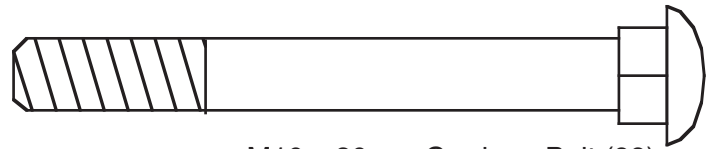
M10 x 75mm Bolt (76)



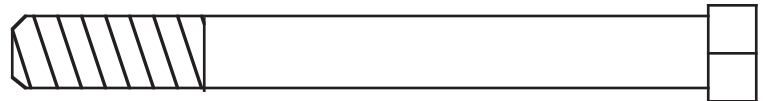
M10 x 78mm Bolt (14)



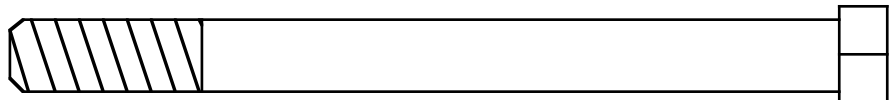
M10 x 80mm Bolt (8)



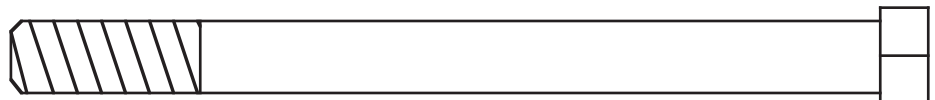
M10 x 80mm Carriage Bolt (99)



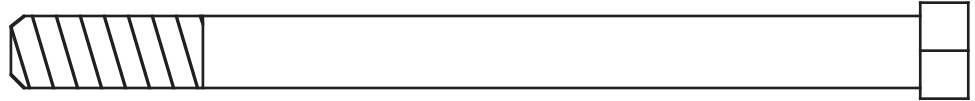
M10 x 92mm Bolt (16)



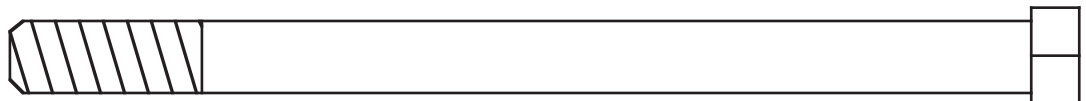
M10 x 110mm Bolt (64)



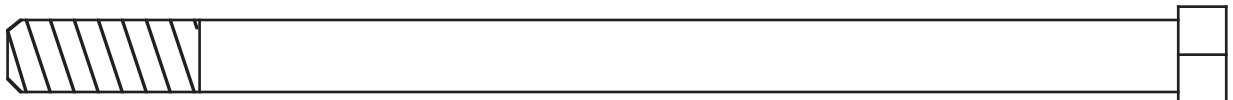
M10 x 115mm Bolt (102)



M10 x 120mm Bolt (95)



M10 x 135mm Bolt (75)



M10 x 155mm Bolt (60)

PART LIST—Model No. WEEVSY59220

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Key No.	Qty.	Description			
			57	1	“U”-Bracket
			58	2	Pulley Plate
1	6	M10 x 55mm Carriage Bolt	59	1	Shroud
2	1	M6 Nylon Locknut	60	3	M10 x 155mm Bolt
3	3	M8 Nylon Locknut	61	2	15mm Spacer
4	1	Base	62	2	Weight Guide
5	1	Stabiliser	63	1	Weight Tube
6	5	“V”-Pulley	64	1	M10 x 110mm Bolt
7	6	M10 x 60mm Bolt	65	2	25mm Cover Cap
8	10	M10 x 80mm Bolt	66	1	M8 x 45mm Bolt
9	26	M10 Washer	67	1	Curl Bar
10	1	40mm x 60mm Outer Cap	68	4	25mm Retainer
11	1	High Cable	69	1	Low Cable
12	7	M10 x 52mm Bolt	70	2	M8 Washer
13	1	Seat	71	2	Carriage Bushing
14	2	M10 x 78mm Bolt	72	1	Weight Tube Bumper
15	20	90mm Pulley	73	1	Carriage Knob
16	1	M10 x 92mm Bolt	74	1	115mm Pulley
17	1	Press Frame	75	1	M10 x 135mm Bolt
18	8	M6 x 16mm Bolt	76	3	M10 x 75mm Bolt
19	2	Weight Bumper	77	6	17.5mm Spacer
20	1	Pulley Bracket	78	8	M6 Washer
21	54	M10 Nylon Locknut	79	1	Ab Strap
22	4	M10 x 70mm Bolt	80	1	M5 x 20mm Self-tapping Screw
23	1	Weight Cable	81	1	Swivel Bracket
24	1	Curl Pad	82	3	12.5mm Spacer
25	11	Weight	83	1	Carriage Cable
26	1	Weight Pin	84	1	Carriage Upright
27	6	40mm x 60mm Inner Cap	85	1	Locking Bar
28	2	Pad Tube	86	1	Lock
29	1	Leg Lever	87	1	Bumper
30	4	Foam Pad	88	1	Support Upright
31	4	Handgrip	89	1	Carriage
32	3	38mm Square Inner Cap	90	1	Large “U”-Bracket
33	1	M6 x 50mm Bolt	91	2	Large Pulley Plate
34	4	19mm Round Inner Cap	92	1	Ankle Strap
35	1	Curl Post	93	1	Right Upright Bracket
36	1	Seat Frame	94	1	Left Upright Bracket
37	1	Seat Plate	95	1	M10 x 120mm Bolt
38	1	M6 x 50mm Carriage Bolt	96	1	Large Spacer
39	1	Handle	97	1	25mm Square Inner Cap
40	28	Pulley Cover	98	2	M10 x 20mm Bolt
41	1	Backrest	99	1	M10 x 80mm Carriage Bolt
42	1	Front Upright	100	3	M10 x 45mm Bolt
43	2	M6 x 73mm Bolt	101	2	60mm Square Inner Cap
44	4	50mm Square Inner Cap	102	1	M10 x 115mm Bolt
45	2	Large Foam Pad	103	1	M10 x 47mm Bolt
46	2	Press Arm	104	2	M10 Thick Spacer
47	1	Left Butterfly Arm	105	2	Sleeve
48	1	Right Butterfly Arm	106	1	M10 x 105mm Bolt
49	1	Seat Knob	107	1	M10 x 63mm Bolt
50	4	Long Cable Trap	108	1	M10 x 158mm Bolt
51	1	Curl Knob	#	1	Key
52	1	Chain	#	1	User’s Manual
53	4	Cable Clip	#	1	Exercise Guide
54	1	Lat Bar	#	1	Exercise Chart Decal
55	1	Top Frame			
56	1	Top Weight			

Note: “#” indicates a non-illustrated part.

EXPLODED DRAWING—Model No. WEEVSY59220

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