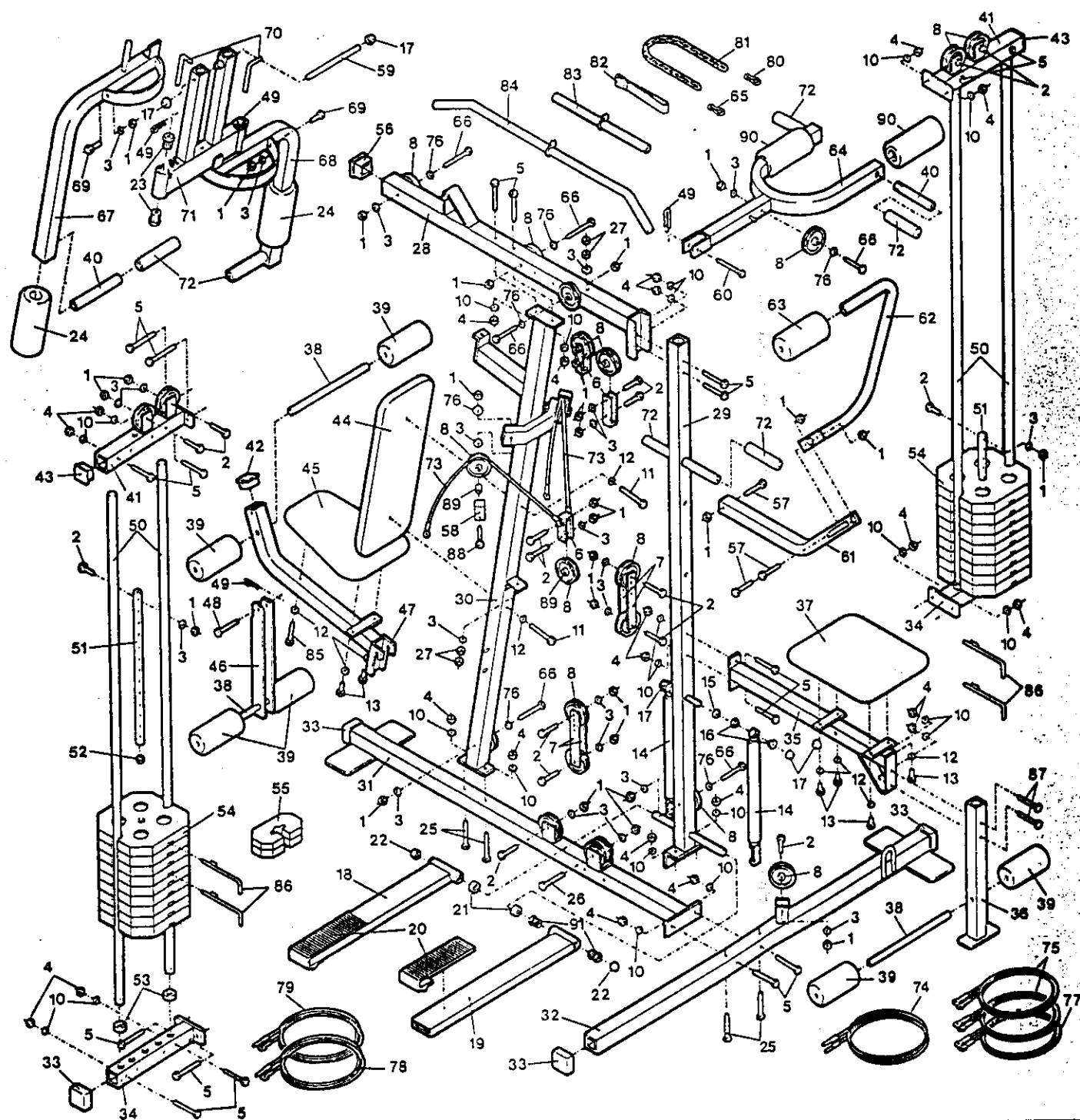


EXPLODED DRAWING—Model No. WL821121

Rev. 12/92



MODEL NUMBER: WL82112

MODEL/PART BOOK LISTING

PAGE 1

VERSION: 01

INI023P1

PRODUCT NAME: WESLO QUADRA FORCE

RUN DATE: 2/08/97

PRODUCT DESC:

RUN TIME: 9:10:19

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
	.	QUADRA FORCE	0
1	012002	8MM NYLOCK NUT	32
2	111853	8MM X 42MM BOLT	18
3	014041	SMALL 5/16" WASHER	28
4	012033	10MM NYLOCK NUT	26
5	111084	10MM X 68MM BOLT	20
6	112524	U-BRACKET	3
7	110903	I-PLATE *	4
8	110919	PULLEY W/SLEEVE	23
	.	111175 PULLEY	1
	.	110957 PULLEY SLEEVE	1
9	.	SEE #5	0
10	014015	10MM FLAT WASHER	26
11	111854	6MM X 60MM BOLT *	2
12	014064	STAR WASHER	9
13	112087	6MM X 15MM BOLT *	6
14	111304	RESISTANCE CYLINDER ASSY.	2
	.	111108 RESIST. CYL. ASSY.	1
	.	109397 RESIST. CYL.	1
	.	109591 RESIST CYL DECAL	0
	.	(1/2 OF SET)	0
	.	103903 AXLECAP, 1/2"	1
15	111524	RESIST CYL SPACER ASSY. *	2
	.	110914 RESIST CYL SPACER	1
	.	103903 AXLECAP, 1/2"	1
	.	111374 CN-AXLECAP REPLCM.	1
16	111305	RESIST CYL BSHG SET W/CAP	2
	.	106876 CYL BUSHING SET	1
	.	103903 AXLECAP, 1/2"	1
17	103903	DOVE AXLECAP, 1/2"	5
18	111857	LEFT PEDAL ASSEMBLY *	1
	.	111079 LEFT PEDAL	1
	.	106872 PEDAL COVER	1
	.	100048 PEDAL BUSHING	2
	.	103735 AXLECAP, 3/4"	1
19	111856	RIGHT PEDAL ASSEMBLY *	1
	.	111078 RIGHT PEDAL	1
	.	106872 PEDAL COVER	1
	.	100048 PEDAL BUSHING	2
	.	103735 AXLECAP, 3/4"	1
20	106872	PEDAL COVER W/TAPE	2
21	109868	PEDAL SPACER W/AXLECAP	2
	.	105101 PEDAL SPACER	1
	.	103735 AXLECAP, 3/4"	1
22	103735	DOVE AXLECAP, 3/4"	2
23	100048	BUSHING	4
24	110877	FOAM PAD *	2
25	111110	10MM X 62MM CARR. BOLT	4
26	121503	8MM X 65MM BOLT	1
27	101138	5/16" ADJUSTMENT NUT	4
28	112089	TOP BRACE ASSEMBLY *	1
	.	112088 TOP BRACE	1
	.	103903 AXLECAP, 1/2"	2
	.	110913 ENDCAP	1

MODEL NUMBER: WL82112
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 PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 2
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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
29	111920	REAR UPRIGHT ASSEMBLY *	1
.	.	110969 REAR UPRIGHT	1
.	.	103735 AXLECAP, 3/4"	2
.	.	103903 AXLECAP, 1/2"	2
.	.	111880 STEPPER DECAL	1
30	111926	FRONT UPRIGHT	1
31	110970	BASE *	1
32	110971	STABILIZER *	1
33	110917	ENDCAP	5
34	110973	LOWER WEIGHT EXTENSION *	2
35	111927	AB FRAME W/AXLECAP *	1
.	.	110986 AB SEAT FRAME	1
.	.	103903 AXLECAP, 1/2"	1
36	110977	AB FRAME LEG *	1
37	112111	AB SEAT *	1
38	111112	PAD MOUNTING TUBE	3
39	103805	LEG LEVER FOAM PAD	6
40	NLA	ARM HANDLE *	4
41	110972	UPPER WEIGHT EXTENSION *	2
42	112125	SEAT SUPPORT ENDCAP *	1
43	110913	UPPER WT EXTENSION CAP *	2
44	112073	BACKREST	1
.	.	NOTE: THE ORIGINAL BKRST	0
.	.	IS NLA. THIS REPLACEMENT	0
.	.	HAS DIFFERENT ARTWORK!!	0
45	112076	SEAT *	1
46	112113	LEG LEVER W/CN	1
.	.	112112 LEG LEVER	1
.	.	112114 CONSUMER NOTICE	1
47	112115	SEAT SUPPORT *	1
48	109693	LEG LEVER PIN	1
49	015044	HAIRPIN COTTER	4
50	110801	WEIGHT GUIDE *	4
51	112188	WT SELECTOR TUBE W/CAP *	2
.	.	110899 WT SELECTOR TUBE	1
.	.	110916 WT TUBE ENDCAP	1
52	110916	WT SELECTOR TUBE ENDCAP *	2
53	110918	WEIGHT GUIDE BUMPER *	4
54	109393	LARGE WEIGHT	19
55	109392	SMALL WEIGHT	2
56	110913	TOP BRACE ENDCAP	1
57	013128	8MM X 55MM BOLT	3
58	112092	CABLE GUIDE *	2
59	112118	ARM SUPPORT AXLE W/CAP *	1
.	.	112117 ARM SUPPORT AXLE	1
.	.	103903 AXLECAP, 1/2"	2
60	015038	CLEVIS PIN	1
61	111830	AB ARM EXTENSION W/CAP *	1
.	.	110979 AB ARM EXTENSION	1
.	.	103903 AXLECAP, 1/2"	1
62	111916	AB ARM W/DECAL *	1
.	.	110978 AB ARM	1
.	.	111876 AB ARM DECAL	1
63	108733	AB ARM FOAM PAD	1

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PRODUCT DESC:

MODEL/PART BOOK LISTING

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
64	112919	SQUAT ARM ASSEMBLY *	1
.	.	110981 SQUAT ARM	1
.	.	110982 SQUAT ARM HANDLE	2
.	.	103502 SCREW, 3/4"	2
.	.	014064 WASHER, 1/4"	2
.	.	112561 CN-HANDLE ASSY.	1
65	103087	SMALL CABLE HOOK	1
66	110941	8MM X 85MM BOLT	6
67	112133	LEFT ARM *	1
68	112134	RIGHT ARM *	1
69	013118	8MM X 20MM BOLT	2
70	108739	PULL PIN	2
71	112136	ARM SUPPORT ASSEMBLY *	1
.	.	112135 ARM SUPPORT	1
.	.	100048 BUSHING	4
.	.	103903 AXLECAP, 1/2"	2
72	111388	HAND GRIP *	6
73	109456	CABLE, 31.5" L *	2
74	109462	CABLE, 221.3" L *	1
75	109459	CABLE, 81.5" L *	2
76	014131	5/16" WASHER	8
77	109463	CABLE, 154.3" L *	1
78	109460	CABLE, 103.1" L *	1
.	.	NOTE: IF CABLE EYELET IS	0
.	.	TO LARGE FOR CABLE BKT	0
.	.	#6, SEND NEW BRACKET, IT	0
.	.	HAS BEEN REVISED.	0
79	109461	CABLE, 124.6" L *	1
80	107081	LARGE CABLE HOOK	1
81	111790	CHAIN *	1
82	107048	ANKLE STRAP	1
83	110780	ROWER BAR	1
84	105310	LAT BAR	1
85	111855	6MM X 48MM BOLT *	1
86	110915	WEIGHT PIN *	4
87	111083	10MM X 58MM BOLT	2
88	013598	8MM X 58MM BOLT	2
89	110957	PULLEY SLEEVE	23
90	108860	SQUAT ARM FOAM PAD	2
91	109867	PEDAL BSHG SET W/AXLECAP	2
.	.	100048 PEDAL BUSHING	2
.	.	103735 AXLECAP, 3/4"	1
.	.	NON-ILLUSTRATED PARTS:	0
A	NSP	HIGH PULLEY DECAL *	1
B	NLA	LEFT PEDAL DECAL	1
C	NLA	RIGHT PEDAL DECAL	1
D	NLA	TOP BRACE DECAL	1
E	111880	STEPPER DECAL *	1
F	NSP	LOW PULLEY DECAL *	1
G	NSP	LEG LEVER DECAL *	1
H	111876	AB ARM DECAL *	1
I	NSP	SQUAT ARM DECAL *	1
J	NSP	ARM SUPPORT DECAL *	1
K	109591	RESISTANCE CYL. DECAL SET	1

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MODEL/PART BOOK LISTING

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
L	104838	GREASE	1
M	112742	GUIDE ROD SLEEVE ASSEMBLY	2
.	.	112607 GUIDE ROD SLEEVE	2
.	.	112608 SLEEVE COLLAR	2
.	.	112743 CN-ASSY. INSTRUCT.	1
N	109431	90 LB VINYL WEIGHTKIT	1
.	.	(NOTE: THIS WEIGHTKIT	0
.	.	SHIPS WITH 9 PIECES OF	0
.	.	KEY #54.)	0
O	111046	100 LB VINYL WEIGHTKIT	1
.	.	(NOTE: THIS WEIGHTKIT	0
.	.	SHIPS WITH 10 PIECES OF	0
.	.	KEY #54.)	0
P	111222	PART ID CHART	1
Q	111844	DIAGRAM/PART LIST	1
R	109975	EXERCISE MANUAL	1
S	112077	OWNER'S MANUAL ASSEMBLY	1
.	.	111818 OWNER'S MANUAL	1
.	.	111844 DIAGRAM/PART LIST	1
.	111817	LITERATURE PACKET	1
.	.	111818 OWNER'S MANUAL	1
.	.	111844 DIAG/PART LIST	1
.	.	111222 PART ID CHART	1
.	.	109975 EXERCISE MANUAL	1
.	.	104838 GREASE	1
.	109437	CABLEKIT, DUAL STACK #1	1
.	.	109459 81.5" L CABLE	2
.	.	109460 103.1" L CABLE	1
.	.	109461 124.6" L CABLE	1
.	.	109462 221.3" L CABLE	1
.	.	109463 154.3" L CABLE	1
.	.	109456 31.5" L CABLE	2
.	.	101138 5/16" ADJ. NUT	4
.	.	014131 5/16" WASHER	1
.	.	014041 5/16" SMALL WASHER	1
.	.	*--THESE ARE ESTIMATED	0
.	.	COSTS!!!!	0