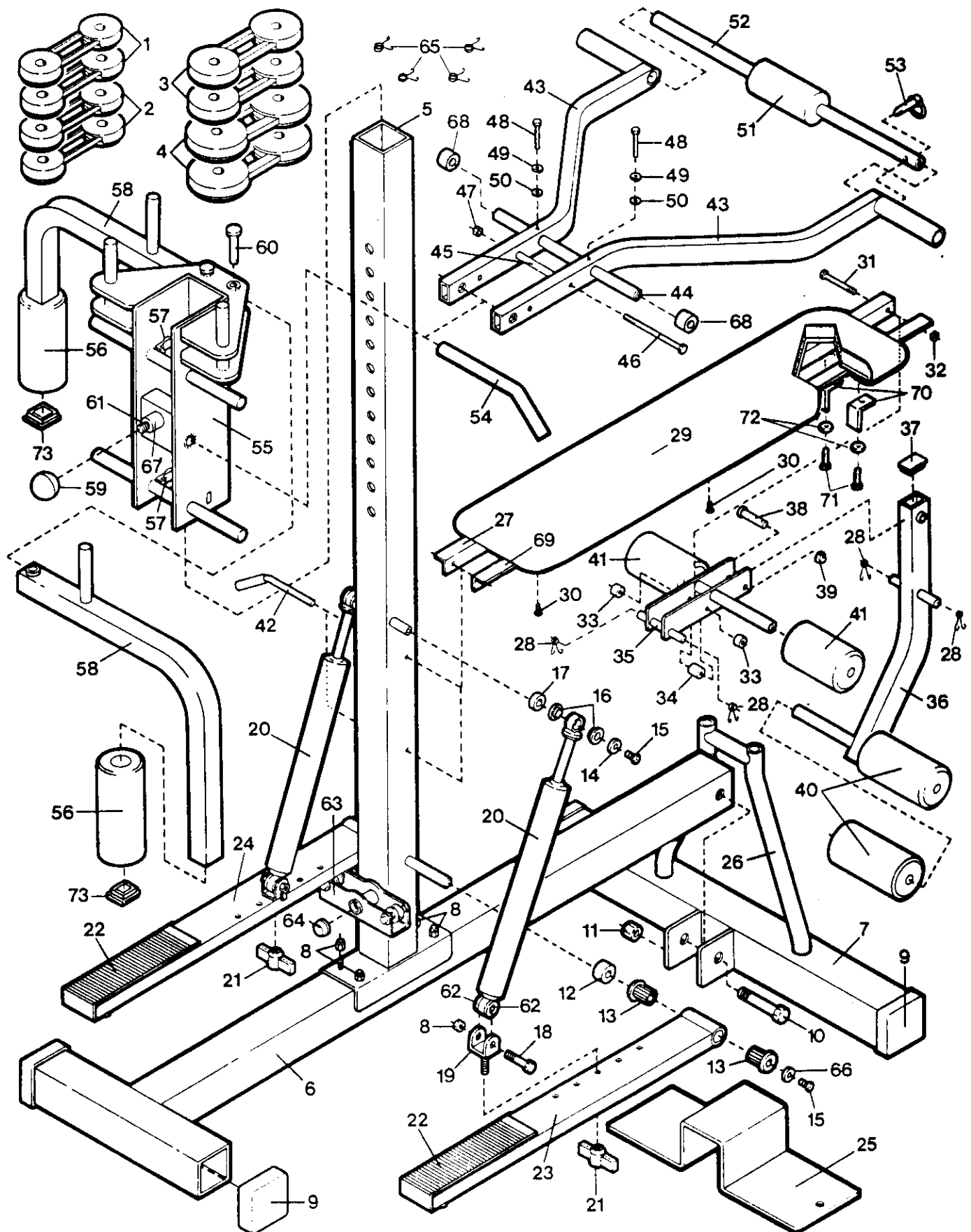


EXPLODED DRAWING- Model No. WL870512

Rev. 11/91

Specifications are subject to change without notice.



MODEL NUMBER: WL87051
VERSION: 02
PRODUCT NAME: FLEX CTS
PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 1
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RUN DATE: 5/30/96
RUN TIME: 15:38:02

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	105736	#5 WEIGHTBAND	2
2	105739	#10 WEIGHTBAND	2
3	105741	#25 WEIGHTBAND	2
4	105885	#50 WEIGHTBAND	2
5	104690	UPRIGHT	1
6	107646	BASE W/DECAL	1
	.	100225 BASE	1
	.	100197 BASE DECAL	1
7	107647	STABILIZER W/DECAL	1
	.	104693 STABILIZER	1
	.	100198 STABILIZER DECAL	1
8	012108	LOCKNUT	6
9	100033	BASE ENDCAP, 3" X 3"	4
10	013310	STABILIZER BOLT, 4"	1
11	012037	STABILIZER NUT	1
12	100105	PEDAL SPACER	2
13	100048	PEDAL BUSHING	4
14	014129	FLAT WASHER	2
15	013244	BOLT	4
16	100234	UPPER CYLINDER BSHG. SET	2
17	100052	CYLINDER SPACER	2
18	104063	CYLINDER BOLT, 1.75"	2
19	100196	CYLINDER BRACKET	2
20	100190	RESISTANCE CYLINDER	2
21	100108	CYLINDER KNOB	2
22	106872	PEDAL COVER ASSEMBLY	2
	.	111572 PEDAL COVER	1
	.	100873 TAPE, QTY. .00926	0
23	107650	RIGHT PEDAL ASSEMBLY	1
	.	100230 RIGHT PEDAL	1
	.	106872 PEDAL COVER ASSY.	1
	.	100048 BUSHING	2
	.	100199 RIGHT DECAL	1
24	107649	LEFT PEDAL ASSEMBLY	1
	.	100229 LEFT PEDAL	1
	.	106872 PEDAL COVER ASSY.	1
	.	100048 BUSHING	2
	.	100104 LEFT DECAL	1
25	100085	FOOT PLATE BRACKET	1
26	100228	BENCH SUPPORT	1
27	106692	LEFT BENCH RAIL	1
28	106556	RETAINER SPRING, 5/8"	4
29	104707	BENCH	1
30	103368	PHILLIPS BOLT. 0.5"	4
31	106554	MOUNT BOLT, 4"	1
32	012108	MOUNT NUT	1
33	104724	OUTER SPACER, .708" L	2
34	104723	INNER SPACER. 1.32" L	1
35	107652	LEG MOUNT W/AXLECAP	1
	.	104718 LEG MOUNT	1
	.	100150 AXLECAP	1
36	107651	LEG LEVER ASSEMBLY	1
	.	108390 LEG LEVER	1
	.	103779 FOAM PAD MNT TUBE	1

MODEL NUMBER: WL87051
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MODEL/PART BOOK LISTING

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RUN DATE: 5/30/96
 RUN TIME: 15:38:02

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
.	.	100150 AXLECAP	1
.	.	104794 ENDCAP	1
.	.	106576 WARNING DECAL	1
.	.	108393 CONSUMER NOTICE	1
37	104794	LEG LEVER ENDCAP	1
38	107653	LEG LEVER PIN W/AXLECAP	1
.	.	105381 LEG LEVER PIN	1
.	.	100150 AXLECAP	1
39	100150	AXLECAP	1
40	103805	FOAM PAD	4
41	.	SEE KEY# 40	0
42	105976	BENCH PIN	1
43	106056	PRESS ARM	2
44	107304	ARM ROD	1
45	106123	ARM BRACE	1
46	106146	BRACE BOLT, 6.5"	1
47	105133	BRACE NUT	1
48	107341	ARM ROD BOLT, 1"	2
49	014041	ARM ROD LOCKWASHER	2
50	014127	ARM ROD WASHER	2
51	103805	LAT BAR FOAM PAD	1
52	100504	LAT BAR	1
53	100091	PULL PIN	1
54	100061	FRAME PIN	1
55	107603	FRAME SLEEVE ASSEMBLY	1
.	.	100100 SLEEVE	1
.	.	100461 WARNING DECAL	1
.	.	107755 UPPER SLEEVE DECAL	1
.	.	100259 LOWER SLEEVE DECAL	1
.	.	100073 SLEEVE SLIDER	2
56	104705	BUTTERFLY FOAM PAD	2
57	100073	SLEEVE SLIDER BUSHING	2
58	104700	BUTTERFLY ARM	2
59	100109	LOCK KNOB	1
60	104836	BUTTERFLY PIN	2
61	100077	LOCK PIN ASSEMBLY	1
62	100256	LOWER CYLINDER BSHG. SET	2
63	107722	PEDAL RECIP. W/AXLECAP	1
.	.	104819 PEDAL RECIPROCATOR	1
.	.	100151 AXLECAP	1
64	100151	PEDAL RECIP. AXLECAP	1
65	100092	RETAINER SPRING, 3/4"	4
66	014164	FLAT WASHER	2
67	100076	SPRING	1
68	105972	WEIGHTBAND SPACER	2
69	106691	RIGHT BENCH RAIL	1
70	106611	BENCH SUPPORT BRACKET	2
71	106693	LONG BENCH BOLT, 0.75"	2
72	.	NOT USED	0
73	100056	BUTTERFLY ARM ENDCAP	2
.	.	NON-ILLUSTRATED PARTS:	0
.	.	NOTE: EXTRA WEIGHT BANDS	0
.	.	AND LOCKING BANDS MAY BE	0
.	.	ORDERED FOR THIS UNIT.	0

MODEL NUMBER: WL87051
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MODEL/PART BOOK LISTING

PAGE 3
INI023P1

RUN DATE: 5/30/96
RUN TIME: 15:38:02

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
#	104838	GREASE	1
#	100198	STABILIZER DECAL	1
#	100197	BASE DECAL	1
#	100199	RIGHT PEDAL DECAL	1
#	100104	LEFT PEDAL DECAL	1
#	100461	SLEEVE WARNING DECAL	1
#	107755	UPPER SLEEVE DECAL	1
#	100259	LOWER SLEEVE DECAL	1
#	NLA	UPRIGHT DECAL	1
#	106576	LEG LEVER WARNING DECAL	1
#	100644	LOCKING BANDS	1
.	.	(OPTIONAL - NOT INCLUDED)	0
#	107294	EXERCISE MANUAL	1
#	107066	OWNERS MANUAL	1
	107067	LITERATURE PACKET	1
.	.	107066 OWNERS MANUAL	1
.	.	107294 EXERCISE MANUAL	1
	107725	HARDWARE KIT	1
.	.	012108 LOCKNUT	5
.	.	013310 STABILIZER BOLT, 4"	1
.	.	012037 STABILIZER NUT	1
.	.	100061 FRAME PIN	1
.	.	100092 RETAIN. SPRG, 3/4"	4
.	.	105976 BENCH PIN	1
.	.	106556 RETAIN. SPRG, 5/8"	4
.	.	104838 GREASE	1
.	.	104724 OUTER SPCR, .708" L	2
.	.	104723 INNER SPCR, 1.32" L	1
.	.	106554 MOUNT BOLT, 4"	1
.	.	105381 LEG LEVER PIN	1
.	.	100150 AXLECAP	1
.	.	100108 CYLINDER KNOB	2
.	.	104836 BUTTERFLY PIN	2
.	.	100109 LOCK KNOB	1
.	.	105874 HARDWARE, MAIN ARM	1
.	.	106123 ARM BRACE	1
.	.	106146 BRACE BOLT	1
.	.	105133 BRACE NUT	1
.	.	107341 ROD BOLT	2
.	.	014041 ROD WASHER	2
.	.	014126 ROD LOCKWASHER	2
.	.	105972 WEIGHTBAND SPCR.	2
.	.	100091 PULL PIN	1
.	.	(NOTE: HARDWARE PACKET IS	0
.	.	SEPARATE FROM LIT PAC)	0