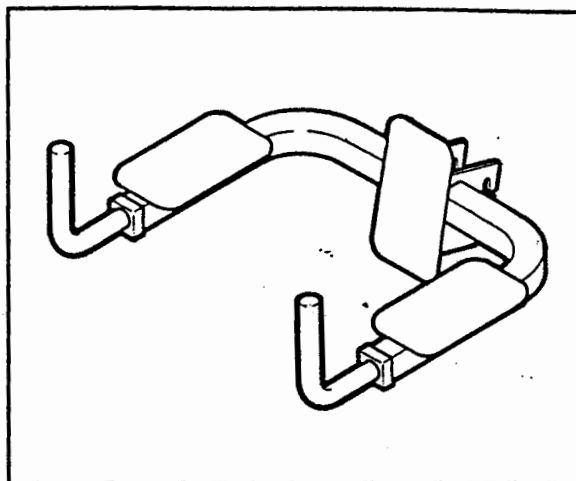


CONNEXXION VKR™

Congratulations for purchasing the CONNEXXION VKR for your system. Please read these instructions carefully before assembling the CONNEXXION VKR. If you have additional questions, please call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please mention the product model number (831.157520) when calling.

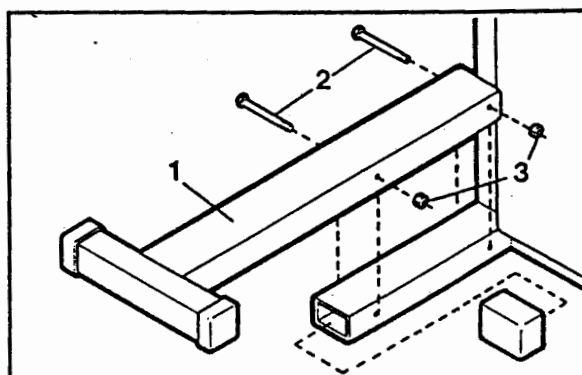


ASSEMBLY

Two persons are recommended in order to assemble the CONNEXXION VKR. Remove all parts from the packing carton. **Make sure that all parts are included before disposing of the packing materials.** Assembly can be completed using two adjustable wrenches (not included).

Note: The CONNEXXION VKR is designed to fit on a variety of systems. Your system may differ slightly from the system shown in the drawings below.

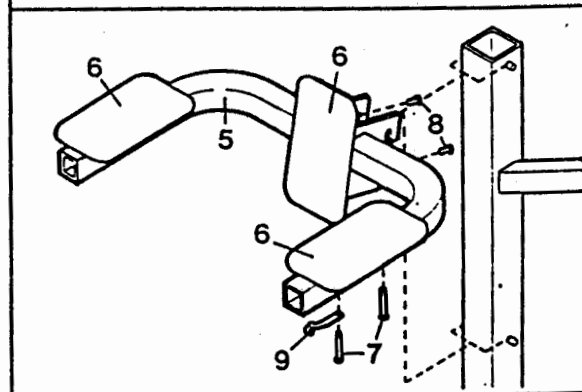
1. The CONNEXXION VKR can be attached to either the right or left sides of your system. Remove the lower frame cap from the frame, on the side where you plan to attach the CONNEXXION VKR. Slide the Extension (1) onto the frame. Align the holes in the Extension with the holes in the frame, and insert two Bolts (2) through the Extension and frame. It may be necessary to tilt the system slightly in order to align the holes. Tighten two Locknuts (3) onto the Bolts.



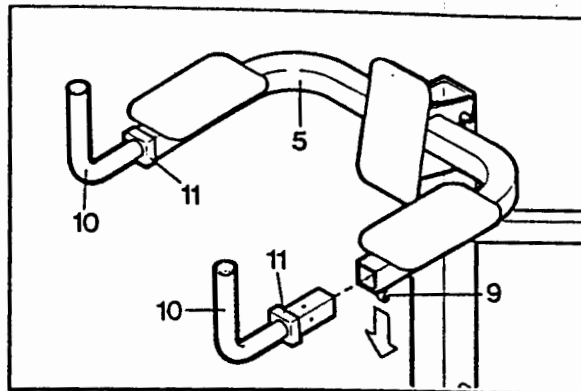
2. Attach a VKR Pad (6) to the center of the VKR Frame (5) with the two Short VKR Bolts (8).

Attach a VKR Pad (6) and a Locking Spring (9) to each side of the VKR Frame (5) with two Long VKR Bolts (7). Make sure the Locking Springs are turned as shown.

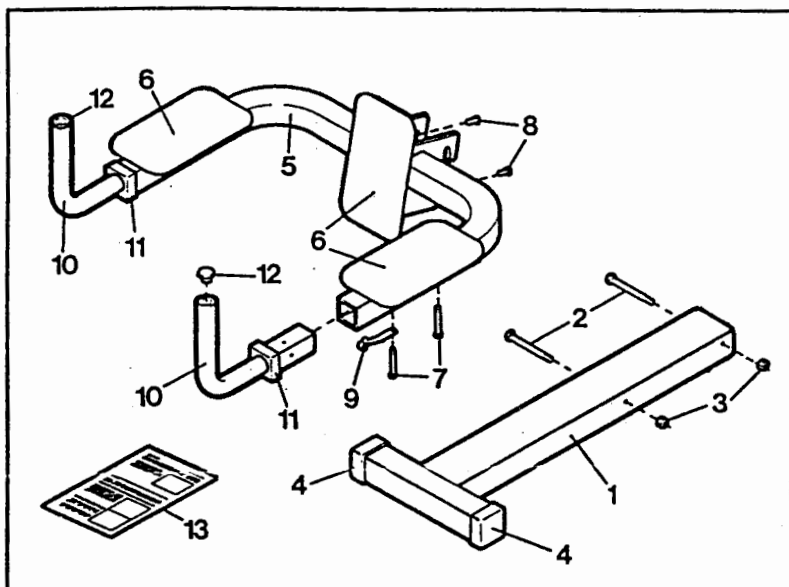
Hook the VKR Frame (5) onto either the upper or lower pins on the frame. Note: If your system has side shields covering the pins, the VKR Frame can be hooked onto the pins through slots in the side shields.



3. Pull down the Locking Springs (9), and insert the VKR Handles (10) into the ends of the VKR Frame (5). The VKR Handles can be inserted in any of four positions. Slide the Collars (11) onto the VKR Handles.



EXPLODED DRAWING AND PART LIST - Model No. 831.157520



Key No.	Reorder No.	Qty.	Description
1	106455	1	Extension
2	106465	2	Bolt
3	012108	2	Nut
4	105723	2	Extension Endcap
5	107322	1	VKR Frame
6	106468	3	VKR Pad
7	013275	4	Long VKR Bolt
8	103025	2	Short VKR Bolt
9	104859	2	Locking Spring
10	104852	2	VKR Handle
11	104858	2	VKR Collar
12	106526	2	Handle Endcap
13	106472	1	Owner's Manual

ORDERING REPLACEMENT PARTS

All parts listed herein may be ordered through SEARS, ROEBUCK AND CO. SERVICE CENTERS and most SEARS RETAIL STORES.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

1. The MODEL NUMBER of the product (831.157520).
2. The NAME of the product (CONNEXION VKR).
3. The REORDER NUMBER and DESCRIPTION of the part(s).

Your Sears merchandise has added value when you consider that Sears has service units nationwide staffed with Sears trained technicians specifically trained on Sears products, having the parts, tools and equipment to ensure that we meet out pledge to you: "We service what we sell."

SOLD BY SEARS, ROEBUCK AND CO., CHICAGO, IL 60684