

Lifestyler®

e x p a n s e

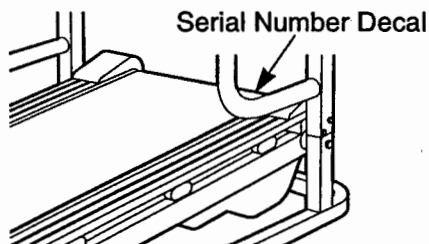
550

SEARS

Model No. 831.297153

Serial No. _____

The serial number is found in the location shown below. Write the serial number in the space above for future reference.



**EXERCISE
EQUIPMENT**

QUESTIONS

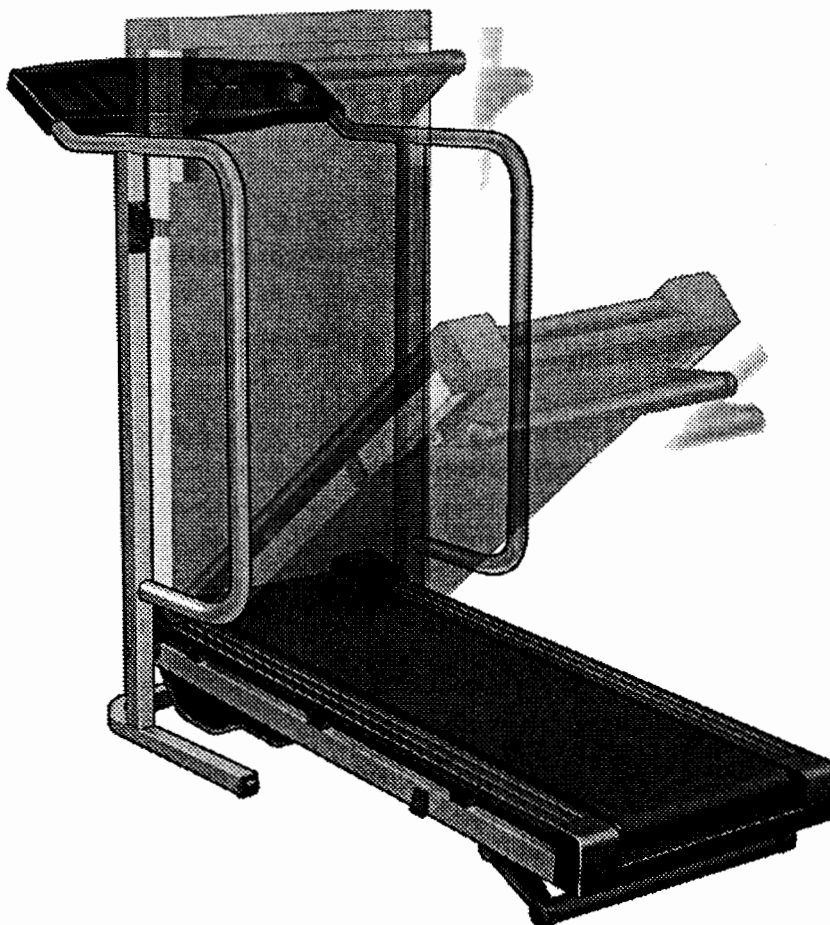
HELPLINE!

1-800-736-6879

CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

RELEASED TO
MAR 07 1997
MANUFACTURING



USER'S MANUAL

SEARS, ROEBUCK AND CO., HOFFMAN ESTATES, IL 60179

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FULL 90 DAY WARRANTY	Back Cover

Note: An EXPLODED DRAWING and a PART LIST are attached to the center of this manual. Save the EXPLODED DRAWING and PART LIST for future reference.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read the following important precautions and information before operating the treadmill.

1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Use the treadmill only as described.
3. Place the treadmill on a level surface, with 8 feet of clearance behind it. Do not place the treadmill on a surface that blocks any air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
4. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
5. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
6. Keep children and pets away from the treadmill at all times.
7. The treadmill should be used only by persons weighing 250 pounds or less.
8. Never allow more than one person on the treadmill at a time.
9. Wear appropriate exercise clothing when using the treadmill. Do not wear loose clothing that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.*
10. When connecting the power cord (see HOW TO PLUG IN THE POWER CORD on page 7), plug the power cord into a surge protector (not included) and plug the surge protector into a grounded circuit capable of carrying 15 or more amps. No other appliance should be on the same circuit.
11. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length. Do not use an extension cord.
12. Keep the power cord and the surge protector away from heated surfaces.

13. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See **BEFORE YOU BEGIN** on page 4 if the treadmill is not working properly.)
14. Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.
15. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
16. To reduce the possibility of the treadmill overheating, do not operate the treadmill continuously for longer than 1 hour.
17. Never leave the treadmill unattended while it is running. Always remove the key when the treadmill is not in use.
18. Do not attempt to raise, lower, or move the treadmill until it is properly assembled. (See

ASSEMBLY on page 5, and **HOW TO MOVE THE TREADMILL** on page 10.) You must be able to safely lift 45 pounds (20 kg) to raise, lower, or move the treadmill.

19. When folding or moving the treadmill, make sure that the storage latch is fully closed.
20. Inspect and tighten all parts of the treadmill every three months.
21. Never insert any object into any opening.
22. Always unplug the power cord before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
23. This treadmill is intended for in-home use only. Do not use this treadmill in any commercial, rental, or institutional setting.

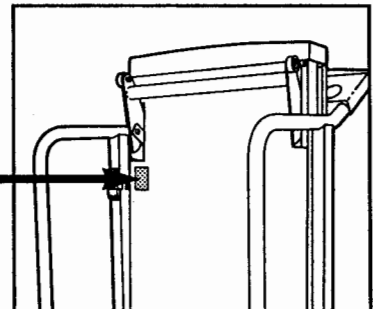
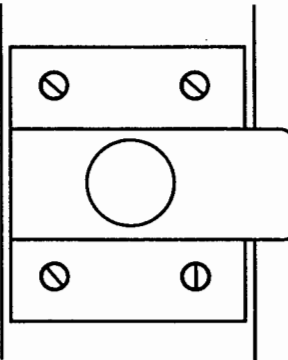
⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. SEARS assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

SAVE THESE INSTRUCTIONS

The decal shown has been placed on your treadmill. If the decal is missing, or if it is not legible, please call our toll-free **HELPLINE** to order a free replacement decal (see the back cover of this manual). Apply the decal in the location shown.

⚠ WARNING!

- Never allow children to play on or around treadmill.
- Storage latch must be fully engaged before treadmill is moved or stored.



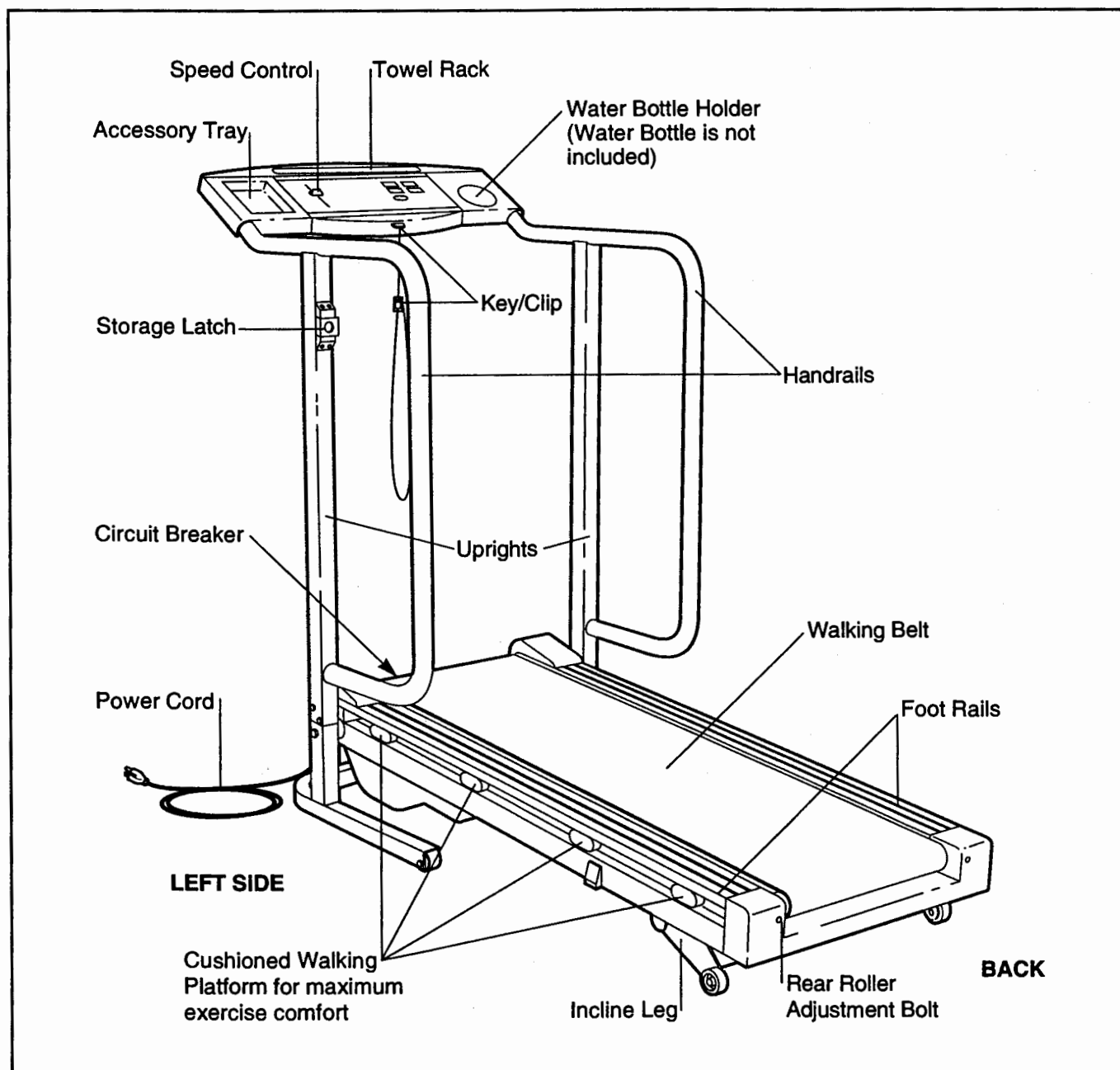
BEFORE YOU BEGIN

Thank you for selecting the SEARS LIFESTYLER® EXPANSE 550 treadmill. The EXPANSE 550 treadmill blends advanced technology with innovative design to let you enjoy an excellent form of cardiovascular exercise in the convenience and privacy of your home.

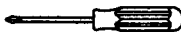
For your benefit, read this manual carefully before using the treadmill. If you have additional questions, please call our toll-free HELPLINE at 1-800-736-6879, Monday through Saturday, 7 a.m. until 7 p.m. Central

Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number of the treadmill is 831.297153. The serial number can be found on a decal attached to the treadmill (see the front cover of this manual for the location).

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



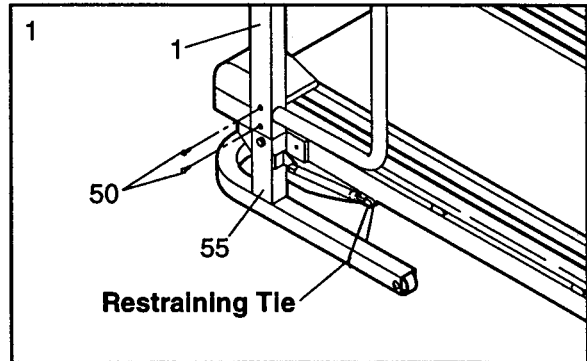
ASSEMBLY

CAUTION: Carefully read and follow step 1 below before removing the restraining tie. If the restraining tie is removed prematurely, serious bodily injury may result. Assembly requires two people. Set the treadmill in a cleared area and remove the packing materials, except for the restraining tie. Do not dispose of the packing materials until assembly is completed. Assembly requires the included allen wrench and a phillips screwdriver  (not included).

1. Slide the Left Upright (1) onto the left side of the Base (55). It may be necessary to firmly push down on the Left Upright until it is fully seated on the Base.

Remove the restraining tie from the Base (55).

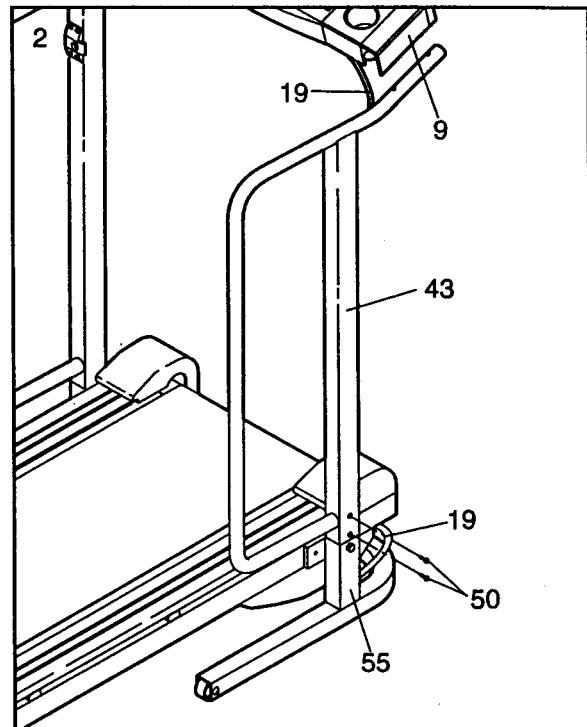
Using the allen wrench, tighten two of the four Upright Screws (50) into the Left Upright (1) and the Base (55).



2. Slide the Right Upright (43) onto the right side of the Base (55). It may be necessary to firmly push down on the Right Upright until it is fully seated on the Base. Be careful not to pinch the Wire Harness (19) between the Right Upright and the Base.

Using the allen wrench, tighten two Upright Screws (50) into the Right Upright (43) and the Base (55).

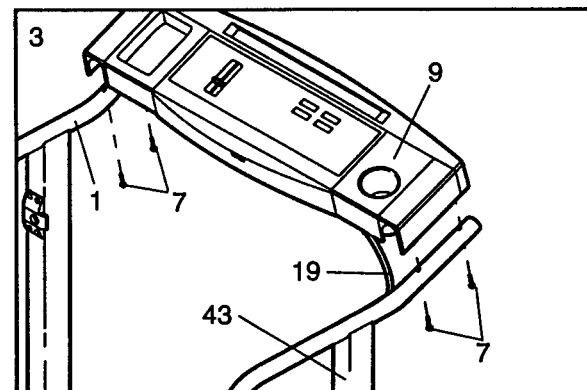
Remove the wire ties (not shown) attaching the Console Base (9) to the Right Upright (43).



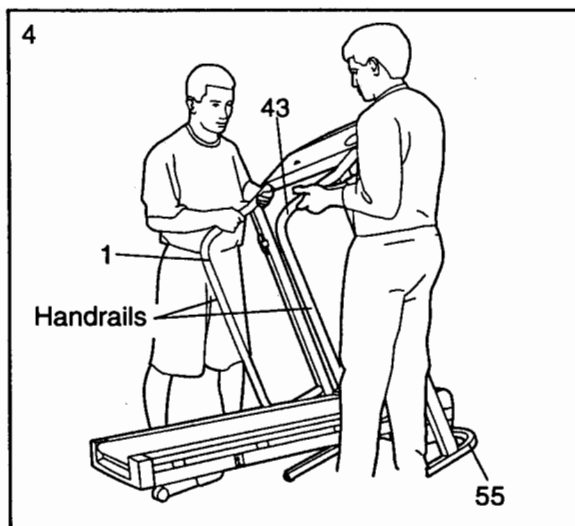
3. Set the Console Base (9) on the Left and Right Uprights (1, 43).

While one person carefully feeds any slack Wire Harness (19) down into the Right Upright (43), a second person should carefully pull the slack Wire Harness from the lower end of the Right Upright.

Attach the Console Base (9) with four Console Screws (7).



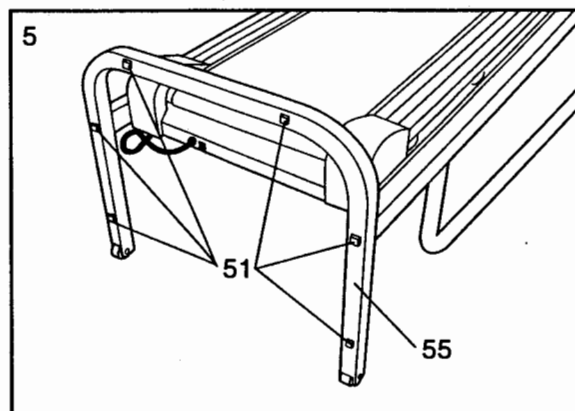
4. With the help of a second person, carefully lower the Left and Right Uprights (1, 43) until the handrails are resting on the floor.



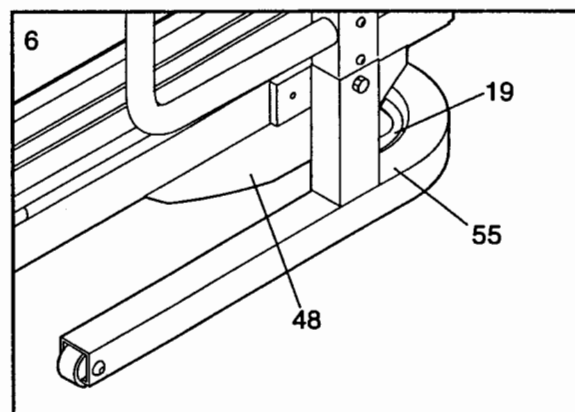
5. Attach six Base Pads (51) to the bottom of the Base (55) in the indicated locations. Note: One extra Base Pad may be included.

See drawing 4 above. With the help of a second person, raise the Left and Right Uprights (1, 43) until the Base (55) is resting flat on the floor.

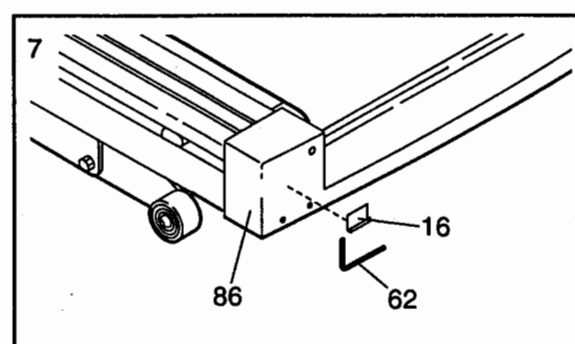
Before moving the treadmill, see HOW TO MOVE THE TREADMILL on page 10.



6. Place the Wire Harness (19) around the inner side of the Base (55) as shown. Make sure that the Wire Harness is out of the way. **DO NOT** feed the slack Wire Harness into the Belly Pan (48). The Wire Harness may be damaged if it is inside the Belly Pan.



7. Remove the backing from the Adhesive Clip (16). Press the Adhesive Clip onto the Rear Roller Cover (86) in the indicated location. Press the Allen Wrench (62) into the Adhesive Clip.



Make sure that all parts are tightened before you use the treadmill. **Note: To protect the floor or carpet, place a mat under the treadmill.**

OPERATION AND ADJUSTMENT

THE PERFORMANT LUBE™ WALKING BELT

Your treadmill features a walking belt coated with PERFORMANT LUBE™, a high-performance lubricant.

IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform. They will deteriorate the walking belt and cause excessive wear.

HOW TO PLUG IN THE POWER CORD

⚠ DANGER: Improper connection of the equipment-grounding conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Your treadmill, like any other type of sophisticated electronic equipment, can be seriously damaged by sudden voltage changes in your home's power. Voltage surges, spikes, and noise interference can result from weather conditions or from other appliances being turned on or off.

To decrease the possibility of your treadmill being damaged, always use a surge protector (not included) with your treadmill.

Surge protectors are sold at most hardware stores and department stores. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.

This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of

electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. **Plug the power cord into a surge protector, and plug the surge protector into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.**

This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in drawing 1 below. A temporary adapter that looks like the adapter illustrated in drawing 2 may be used to connect the surge protector to a 2-pole receptacle as shown in drawing 2 if a properly grounded outlet is not available.

The temporary adapter should be used only until a properly grounded outlet (drawing 1) can be installed by a qualified electrician.

The green-colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used it must be held in place by a metal screw. **Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.**

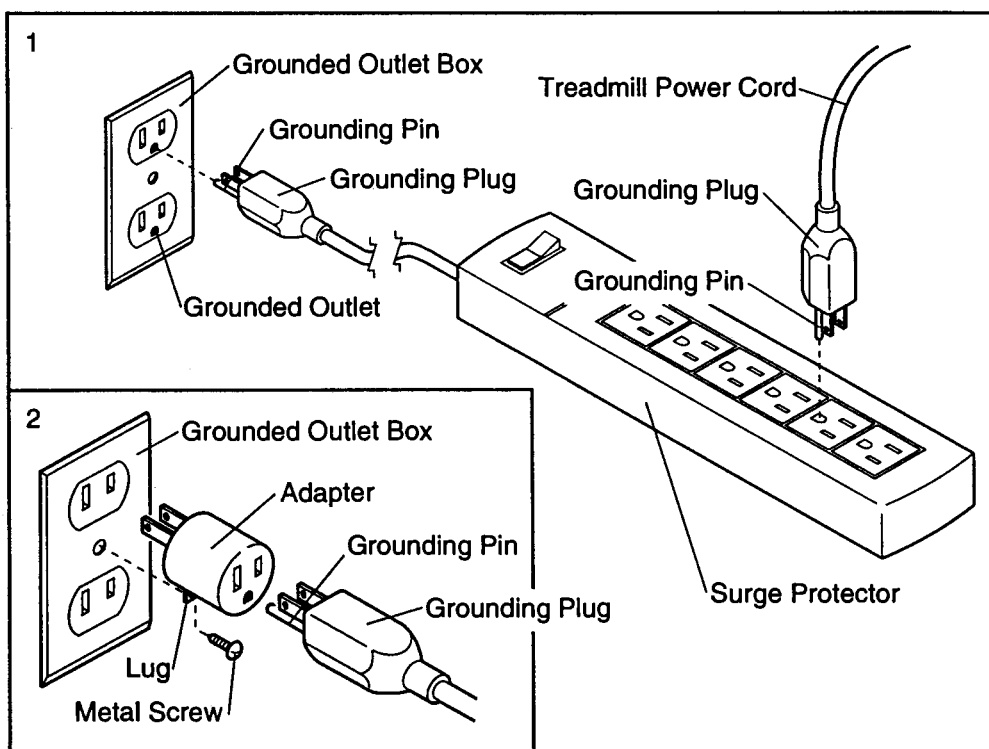
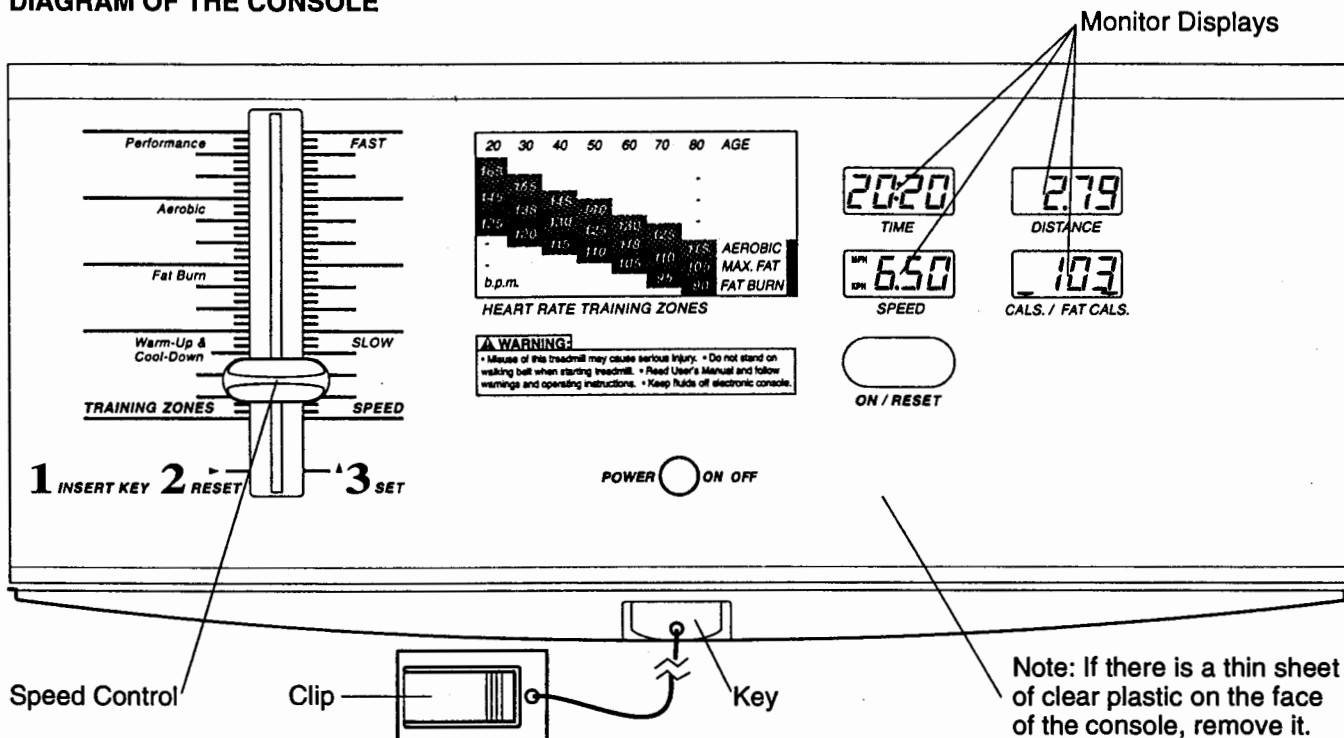


DIAGRAM OF THE CONSOLE

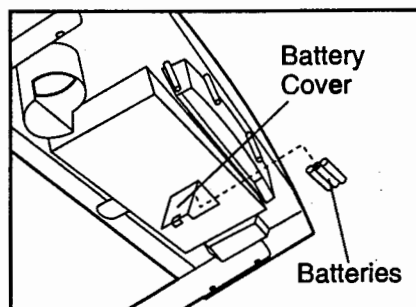


⚠ CAUTION: Before operating the console, read the following precautions.

- Do not stand on the walking belt when turning on the power.
- Always wear the clip (see the drawing above) while using the treadmill. When the key is removed from the console, the walking belt will stop.
- Adjust the speed in small increments.
- The training zones marked beside the speed control are general guidelines only. See pages 14 and 15 for more information.
- To reduce the possibility of electric shock, keep the console dry. Avoid spilling liquids on the console. Use only a sealed water bottle.

BATTERY INSTALLATION

The console requires **three "AA" batteries** (not included). Alkaline batteries are recommended. To install batteries, open the battery cover under the console as shown below. Press three batteries into the battery compartment. **Make sure that the negative (-) ends of the batteries are touching the springs.** Close the battery cover.



STEP BY STEP CONSOLE OPERATION

Before operating the console, make sure that the power cord is properly plugged in. (See HOW TO PLUG IN THE POWER CORD on page 7.)

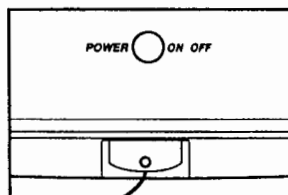
Next, step onto the foot rails of the treadmill. Find the clip attached to the key (see the drawing above), and slide the clip onto the waistband of your clothing.

Follow the steps on page 9 to operate the console.

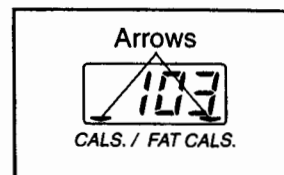
1 Insert the key fully into the power switch.

Inserting the key will not turn on the displays. The displays will turn on when the ON/RESET button is pressed or when the walking belt is started.

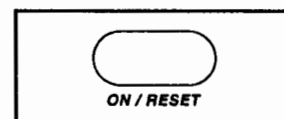
Note: If you just installed batteries, the displays will already be on.



CALORIES/FAT CALORIES display—This display shows the approximate numbers of calories and fat calories you have burned. (See FAT CALORIES on page 14 for an explanation of fat calories.) Every seven seconds, the display will change from one number to the other. Arrows in the display will indicate which number is currently shown.

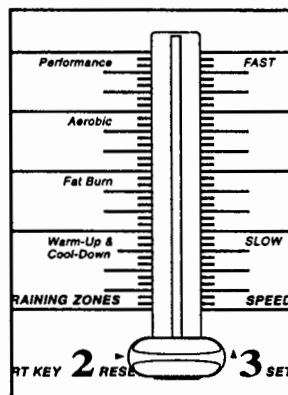


The displays can be reset, if desired, by pressing the ON/RESET button.



2 Reset the speed control.

Slide the speed control down to the RESET position. **Note: Each time the walking belt is stopped, the speed control must be moved to the RESET position before the walking belt can be restarted.**



5 When you are finished exercising, stop the walking belt and remove the key.

Step onto the foot rails, stop the walking belt, and remove the key from the console. Store the key in a secure place. **After the key is removed, the displays will remain on for about five minutes.**

Note: Any time that the walking belt is stopped and no console buttons are pressed for five minutes, the displays will automatically turn off in order to conserve the batteries.

3 Start the walking belt.

After you have moved the speed control to the RESET position, slowly slide it upward until the walking belt begins to move at slow speed. Carefully step onto the walking belt and begin exercising. Change the speed of the walking belt as desired by sliding the speed control.

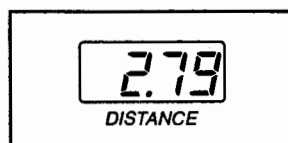
To stop the walking belt, step onto the foot rails and slide the speed control to the RESET position.

4 Follow your progress with the monitor displays.

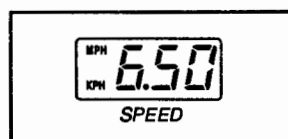
TIME display—This display shows the total time that you have walked or run on the treadmill.



DISTANCE display—This display shows the total distance that you have walked or run, in miles.



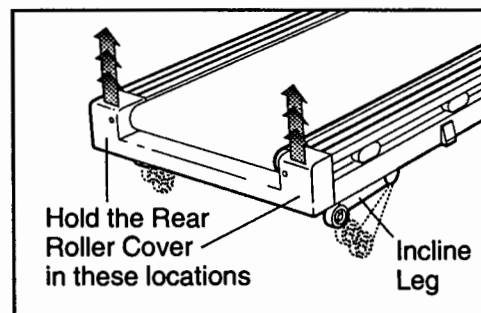
SPEED display—This display shows the speed of the walking belt, in miles per hour.



HOW TO CHANGE THE INCLINE OF THE TREADMILL

The incline of the treadmill can be changed by raising or lowering the back end. **Before changing the incline, remove the key and unplug the power cord.**

Hold the rear roller cover with both hands. When the back end of the treadmill is in the lowest position, the incline is about 10%.



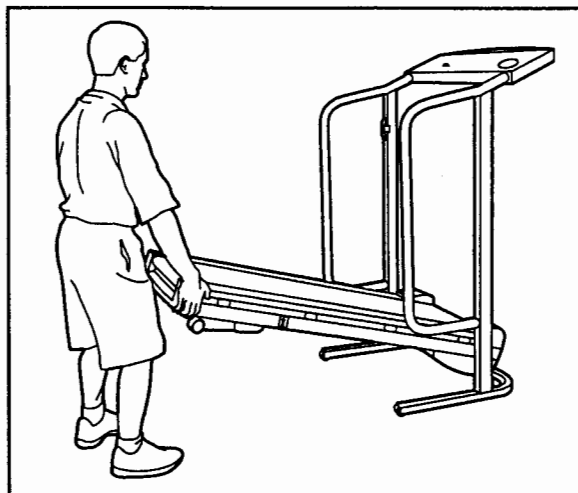
Raise the back end until it clicks into position. (Note: It may be necessary to shake the treadmill slightly so that it clicks into position.) The incline will then be about 5%. Raise the back end again until it clicks into position. The incline will then be about 3%. To lower the back end, first raise it past the highest position, and then lower it. **CAUTION: Before exercising, push on the back of the treadmill to make sure that the incline legs are locked in position. Do not place objects under the treadmill to change the incline; change the incline only as described above.**

HOW TO FOLD AND MOVE THE TREADMILL

HOW TO FOLD THE TREADMILL FOR STORAGE

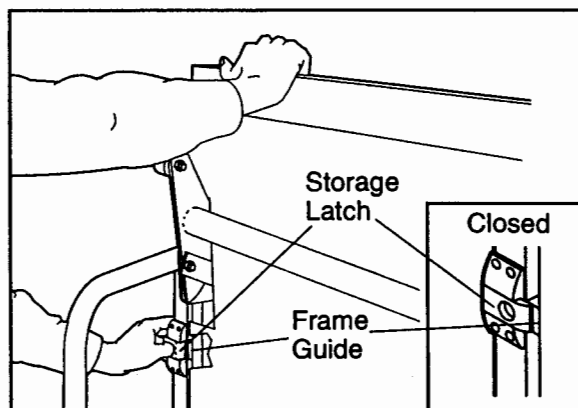
Before folding the treadmill, unplug the power cord. **Caution: You must be able to safely lift 45 pounds (20 kg) in order to raise, lower, or move the treadmill.**

1. Hold the treadmill with your hands in the locations shown at the right. **To decrease the possibility of injury, bend your legs and keep your back straight. As you raise the treadmill, make sure to lift with your legs rather than your back.** Raise the treadmill about halfway to the vertical position.



2. Move your right hand to the position shown and hold the treadmill firmly. Raise the treadmill until the storage latch closes over the frame guide. **Make sure that the storage latch closes fully over the frame guide.**

To protect the floor or carpet from damage, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° Fahrenheit.



HOW TO MOVE THE TREADMILL

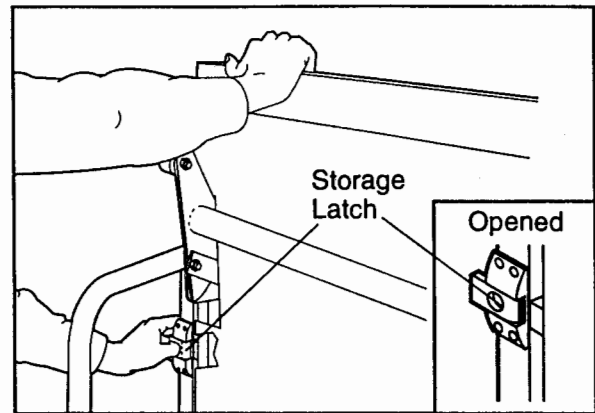
Before moving the treadmill, convert the treadmill to the storage position as described above. **Make sure that the storage latch is closed fully over the frame guide.**

1. Hold the upper ends of the handrails. Place one foot on the base as shown.
2. Tilt the treadmill back until it rolls freely on the front wheels. Carefully move the treadmill to the desired location. **Never move the treadmill without tipping it back, or the base pads may come off. To reduce the risk of injury, use extreme caution while moving the treadmill. Do not move the treadmill over an uneven surface.**
3. Place one foot on the base, and carefully lower the treadmill until it is resting in the storage position.

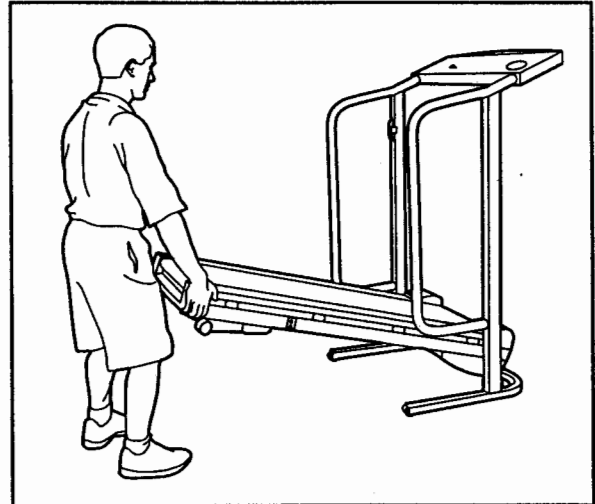


HOW TO LOWER THE TREADMILL FOR USE

1. Hold the upper end of the treadmill with your right hand as shown. Using your left thumb, slide open the storage latch and hold it open. Pivot the treadmill until the frame and foot rails are past the storage latch.



2. Hold the treadmill firmly with both hands, and lower the treadmill to the floor. **To decrease the possibility of injury, bend your legs and keep your back straight.**

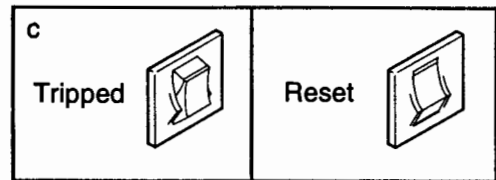


TROUBLE-SHOOTING

Most treadmill problems can be solved by following the simple steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, call our toll-free HELPLINE at 1-800-736-6879, Monday through Saturday, 7 a.m. until 7 p.m. Central Time (excluding holidays).

1. SYMPTOM: THE POWER DOES NOT TURN ON

- Make sure that the power cord is plugged into a surge protector, and that the surge protector is plugged into a properly grounded outlet. (See HOW TO PLUG IN THE POWER CORD on page 7.) Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.
- After the power cord has been plugged in, make sure that the key is fully inserted into the console. (See step 1 on page 9.)
- Check the circuit breaker located on the treadmill near the power cord. If the switch protrudes as shown, the circuit breaker has tripped. To reset the circuit breaker, wait for five minutes and then press the switch back in.



2. SYMPTOM: THE POWER TURNS OFF DURING USE

- Check the circuit breaker located on the treadmill frame near the power cord (see 1. c. above). If the circuit breaker has tripped, wait for five minutes and then press the switch back in.
- Make sure that the power cord is plugged in.
- Remove the key from the console. Reinsert the key fully into the console. (See step 1 on page 9.)
- If the treadmill still will not run, please call our toll-free HELPLINE.

3. SYMPTOM: THE DISPLAYS OF THE CONSOLE DO NOT FUNCTION PROPERLY

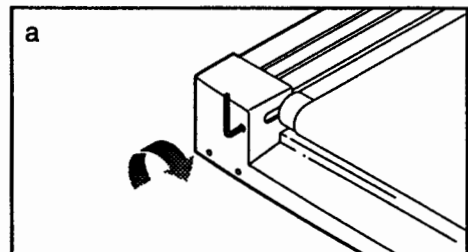
- Check the batteries in the console. (See BATTERY INSTALLATION on page 8.) Most problems are the result of drained batteries.

4. SYMPTOM: THE WALKING BELT SLOWS WHEN WALKED ON

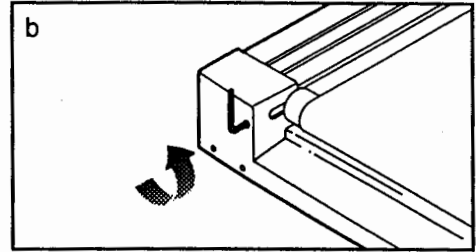
- Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.
- If the walking belt still slows when walked on, please call our toll-free HELPLINE.

5. SYMPTOM: THE WALKING BELT IS OFF-CENTER WHEN WALKED ON

- If the walking belt has shifted to the left, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt clockwise 1/4 of a turn. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centered.



- b. If the walking belt has shifted to the right, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt counterclockwise 1/4 of a turn. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centered.



6. SYMPTOM: THE TREADMILL SITS UNEVENLY ON THE FLOOR

- a. Make sure that the six base pads are attached to the treadmill. See assembly step 5 on page 6.

7. SYMPTOM: THE INCLINE SYSTEM STICKS

- a. Raise the treadmill to the storage position. See **HOW TO FOLD THE TREADMILL FOR STORAGE** on page 10. Pivot the incline leg several times to break in the incline system.

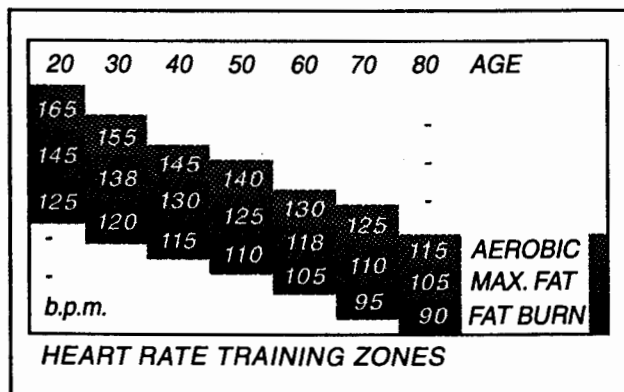
CONDITIONING GUIDELINES

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for individuals over the age of 35 or individuals with pre-existing health problems.

The following guidelines will help you to plan your exercise program. Remember—these are general guidelines only. For more detailed exercise information, obtain a reputable book or consult your physician.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, the key to achieving the desired results is to exercise with the proper intensity. The proper intensity level can be found by using your heart rate as a guide. The chart below shows recommended heart rates for fat burning and aerobic exercise. (This chart is also found on the console.)



To find the proper heart rate for you, first find your age at the top of chart (ages are rounded off to the nearest ten years). Next, find the three numbers below your age. The three numbers are your "training zone." The lower two numbers are recommended heart rates for fat burning; the higher number is the recommended heart rate for aerobic exercise.

Fat Burning

To burn fat effectively, you must exercise at a relatively low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses easily accessible *carbohydrate calories* for energy. Only after the first few minutes does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the speed and incline of the treadmill until your heart rate is near one of the lower two numbers in your

training zone. It may also be helpful to set the speed control on the console to FAT BURN to help you maintain the proper intensity level. (See page 9.)

Aerobic Exercise

If your goal is to strengthen your cardiovascular system, your exercise must be "aerobic." Aerobic exercise is activity that requires large amounts of oxygen for prolonged periods of time. This increases the demand on the heart to pump blood to the muscles, and on the lungs to oxygenate the blood. For aerobic exercise, adjust the speed and incline of the treadmill until your heart rate is near the highest number in your training zone. It may also be helpful to set the speed control on the console to AEROBIC to help you maintain the proper intensity level. (See page 9.)

High Performance Athletic Conditioning

If your goal is high performance athletic conditioning, set the speed control on the console to PERFORMANCE to help you maintain the proper intensity level. (See page 9.) Note: During the first few weeks of your exercise program, keep your heart rate near the low end of your training zone.

HOW TO MEASURE YOUR HEART RATE

To measure your heart rate, stop exercising and place two fingers on your wrist as shown. Take a six-second heartbeat count, and multiply the result by ten to find your heart



rate. (A six-second count is used because your heart rate drops quickly when you stop exercising.) If your heart rate is too high or too low, adjust the speed or incline of the treadmill accordingly.

WORKOUT GUIDELINES

A well-rounded workout includes the following three important parts:

A Warm-up

Start each workout by warming up for 5 to 10 minutes. Begin with slow, controlled stretches, and progress to more rhythmic stretches to increase your body temperature, heart rate, and circulation in preparation for strenuous exercise.

Training Zone Exercise

After warming up, increase the intensity of your exercise until your pulse is in your training zone for 20 to 60 minutes. (During the first few weeks of your exercise program, do not keep your pulse in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

A Cool-down

Finish each workout with 5 to 10 minutes of stretching

to cool down. This will increase the flexibility of your muscles and will help to prevent post-exercise problems.

Exercise Frequency

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months, you may complete up to five workouts each week if desired.

The key to success is to make exercise a regular and enjoyable part of your everyday life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown in the drawings below. Move slowly as you stretch—never bounce.

1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

3. Calf/Achilles Stretch

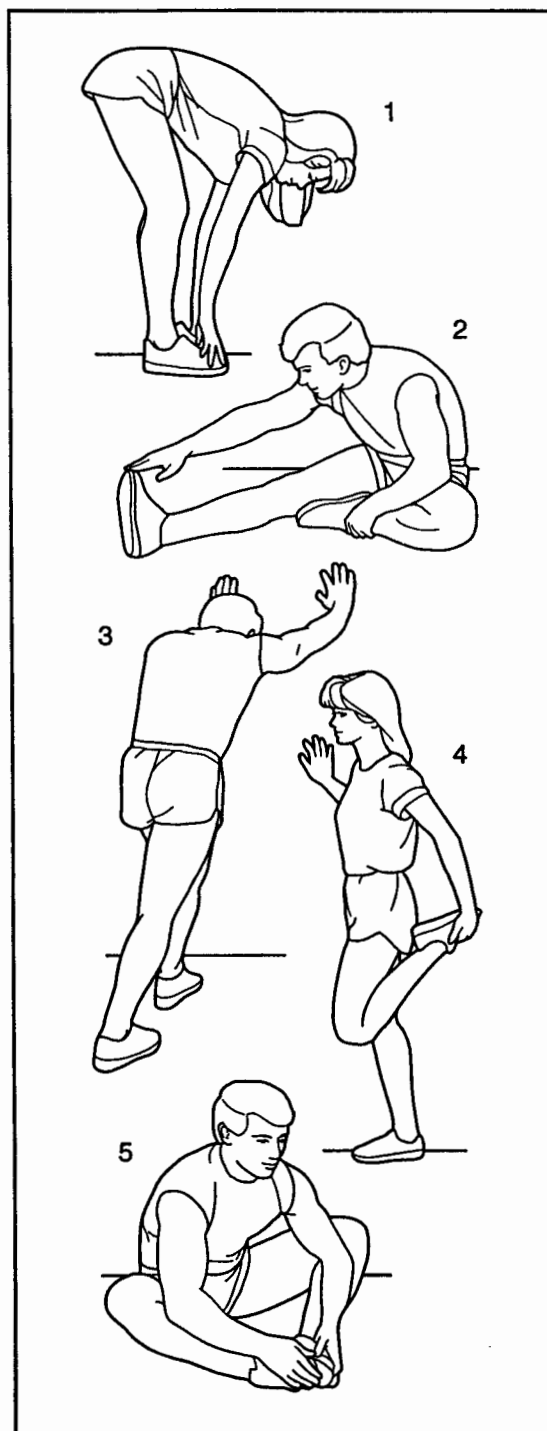
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for both legs. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.





Model No. 831.297153

QUESTIONS?

If you find that:

- you need help assembling or operating the EXPANSE 550 treadmill
- a part is missing
- or you need to schedule repair service

call our toll-free HELPLINE

1-800-736-6879

**Monday–Saturday, 7 am–7 pm
Central Time (excluding holidays)**

REPLACEMENT PARTS

**If parts become worn and need
to be replaced, call the following
toll-free number**

**1-800-FON-PART
(1-800-366-7278)**

The model number and serial number of your EXPANSE 550 treadmill are listed on a decal attached to the frame. See the front cover of this manual to find the location of the decal.

All replacement parts are available for immediate purchase or special order when you visit your nearest SEARS Service Center. To request service or to order parts by telephone, call the toll-free numbers listed at the left.

When requesting help or service, or ordering parts, please be prepared to provide the following information:

- The NAME OF THE PRODUCT (SEARS LIFESTYLER® EXPANSE 550 treadmill)
- The MODEL NUMBER OF THE PRODUCT (831.297153)
- The PART NUMBER OF THE PART (see the EXPLODED DRAWING and PART LIST included in this manual)
- The DESCRIPTION OF THE PART (see the EXPLODED DRAWING and PART LIST included in this manual).

FULL 90 DAY WARRANTY

For 90 days from the date of purchase, if failure occurs due to defect in material or workmanship in this SEARS TREADMILL EXERCISER, contact the nearest SEARS Service Center throughout the United States and SEARS will repair or replace the TREADMILL EXERCISER, free of charge.

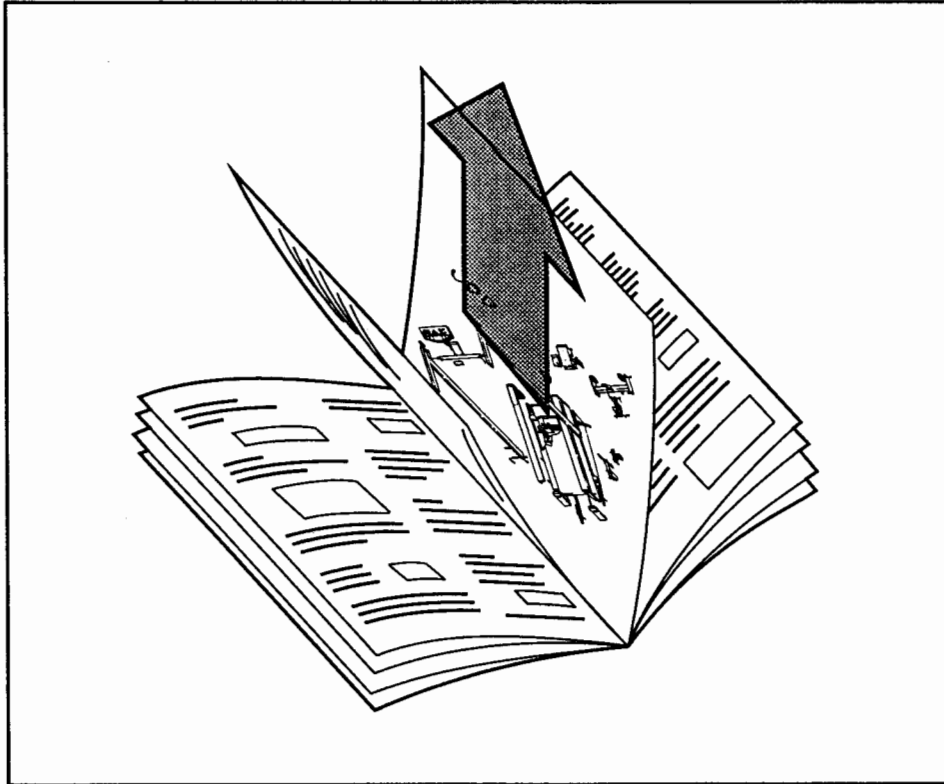
This warranty does not apply when the TREADMILL EXERCISER is used commercially or for rental purposes.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

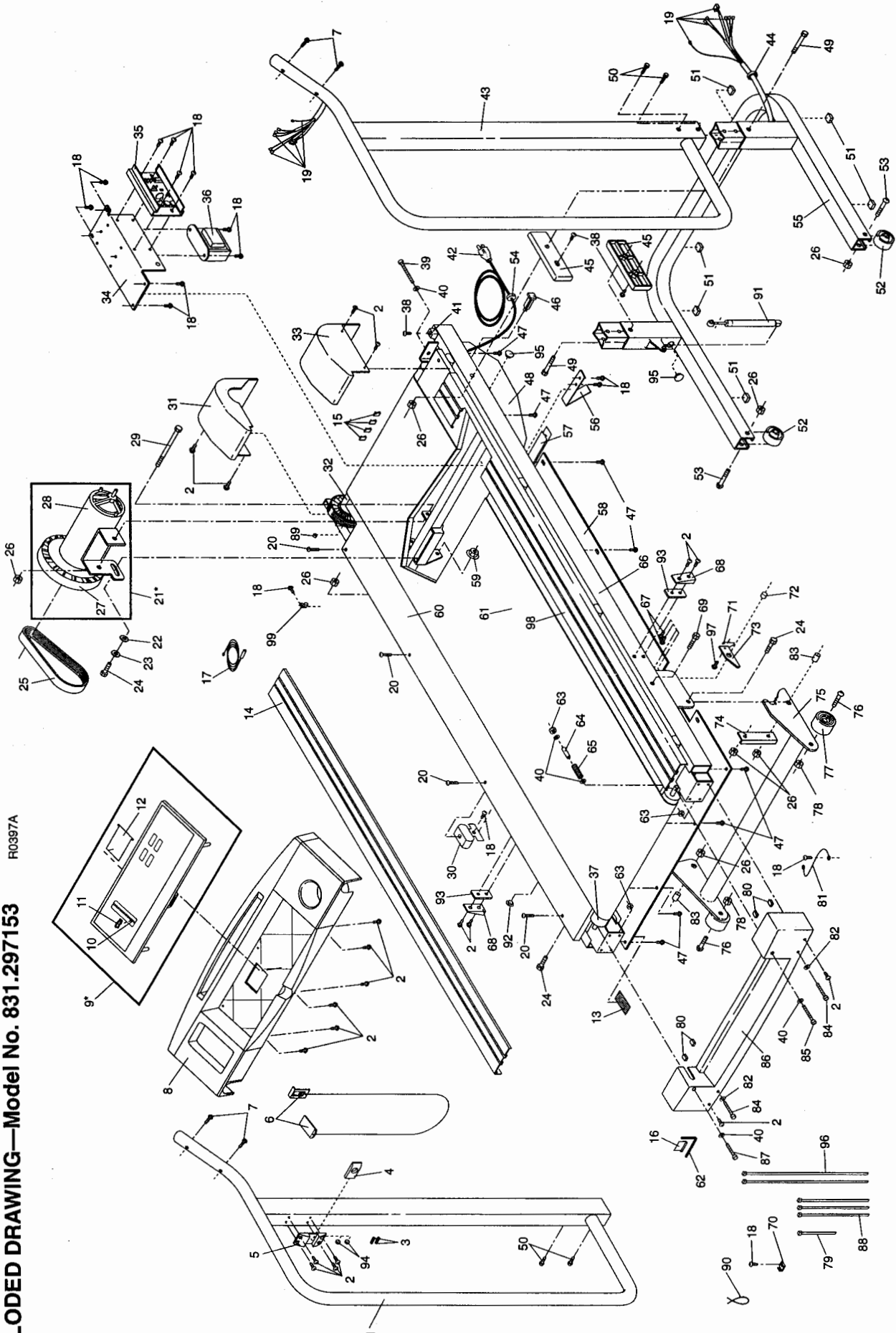
SEARS, ROEBUCK AND CO., DEPT. 817WA, HOFFMAN ESTATES, IL 60179

REMOVE THIS EXPLODED DRAWING AND PART LIST FROM THE MANUAL

Save this EXPLODED DRAWING and PART LIST for future reference.



Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of the User's Manual.



PART LIST—Model No. 831.297153

R0397A

Key No.	Part No.	Qty.	Description	Key No.	Part No.	Qty.	Description
1	135039	1	Left Upright	53	130868	2	Base Wheel Bolt
2	013576	14	Latch Screw	54	124695	1	Strain Relief
3	136377	2	Storage Latch Spring	55	137474	1	Base
4	131736	1	Storage Latch	56	127098	2	Belt Guide
5	131753	1	Storage Latch Bracket	57	130822	1	Belly Pan Connector
6	119038	1	Key/Clip	58	132939	1	Frame Belly Pan
7	126996	4	Console Screw	59	120867	1	Motor Tension Nut
8	131606	1	Console Base	60	132936	1	Walking Platform
9*	132927	1	Console	61	131741	1	Walking Belt
10	128113	1	Speed Potentiometer	62	128457	1	Allen Wrench
11	131161	1	Speed Control	63	121576	3	Belt Tension Nut
12	129639	1	Battery Cover	64	123470	1	Tension Sleeve
13	131605	1	Latch Decal	65	128986	1	Tension Spring
14	135295	1	Left Foot Rail	66	NSP	1	Frame
15	132401	4	Wire Clip	67	108080	2	Ratchet Screw
16	016028	2	Adhesive Clip	68	130251	2	Frame Guide
17	118153	1	Reed Switch Wire	69	013578	1	Incline Leg Bolt
18	120630	26	Small Screw	70	116927	1	Cable Tie Clamp
19	132930	1	Wire Harness	71	124565	1	Latch Spring
20	128272	8	Platform Screw	72	128271	1	Incline Leg Spacer (short)
21*	132932	1	Motor/Pulley/Flywheel/Fan	73	131240	1	Incline Latch
22	014117	1	Star Washer	74	131689	1	Incline Leg Plate
23	122812	1	Motor Tension Washer	75	134356	1	Incline Leg
24	013547	3	Motor Tension Bolt	76	117806	2	Incline Leg Wheel Bolt
25	126134	1	Motor Belt	77	052012	2	Incline Leg Wheel
26	119425	8	Nut	78	012056	2	Incline Wheel Nut
27	126747	1	Pulley/Flywheel/Fan	79	016029	1	4" Cable Tie
28	132933	1	Motor	80	133333	4	Cover Clip
29	107503	1	Motor Pivot Bolt	81	114261	1	Ground Wire
30	131751	8	Isolator	82	014063	2	Cover Washer
31	131727	1	Left Front Roller Cover	83	134353	2	Incline Leg Spacer (long)
32	132934	1	Front Roller/Pulley	84	013523	2	Rear Cover Screw
33	131728	1	Right Front Roller Cover	85	128260	1	Long Adjustment Bolt
34	131732	1	Electronics Bracket	86	131635	1	Rear Roller Cover
35	132471	1	Controller	87	013342	1	Short Adjustment Bolt
36	130993	1	Choke	88	016057	3	8" Cable Tie
37	131739	1	Rear Roller	89	100498	1	Magnet
38	013300	4	Hood Anchor Screw	90	116926	1	Releasable Wire Tie
39	112609	1	Front Roller Adj. Screw	91	129814	1	Shock
40	014127	5	Adjustment Washer	92	127819	1	Frame Plug
41	113106	4	Hood Anchor	93	132031	2	Frame Guide Spacer
42	124669	1	Power Cord	94	131562	2	Storage Latch Pad
43	135041	1	Right Upright	95	126960	2	Plug
44	129004	1	Grommet	96	133860	2	15" Cable Tie
45	133685	2	Upright Spacer	97	130459	1	Incline Latch Screw
46	109382	1	Circuit Breaker	98	135297	1	Right Foot Rail
47	013162	14	Small Screw	99	131090	1	Reed Switch Clamp
48	133610	1	Belly Pan	#	114261	1	8" Green Ground Wire, 2-ring
49	013430	2	Upright Pivot Bolt	#	103823	1	14" White Wire, Male/Female
50	013484	4	Upright Bolt	#	137003	1	User's Manual
51	129740	7	Base Pad	* Includes all parts shown in the box			
52	129642	2	Base Wheel	# These parts are not illustrated			