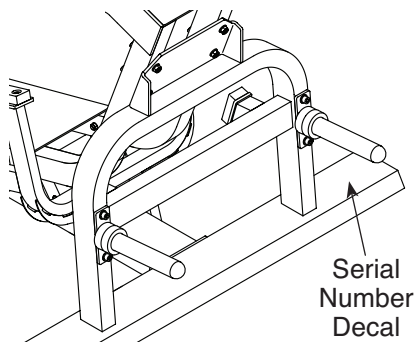


FREEMOTION[®] Leg Press

Model No. F304.0

Serial No. _____

Write the serial number in the space above for reference.



OWNER'S MANUAL

QUESTIONS?

If you have questions, or if parts are damaged or missing, please see **HOW TO CONTACT CUSTOMER CARE** on the back cover of this manual.

CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

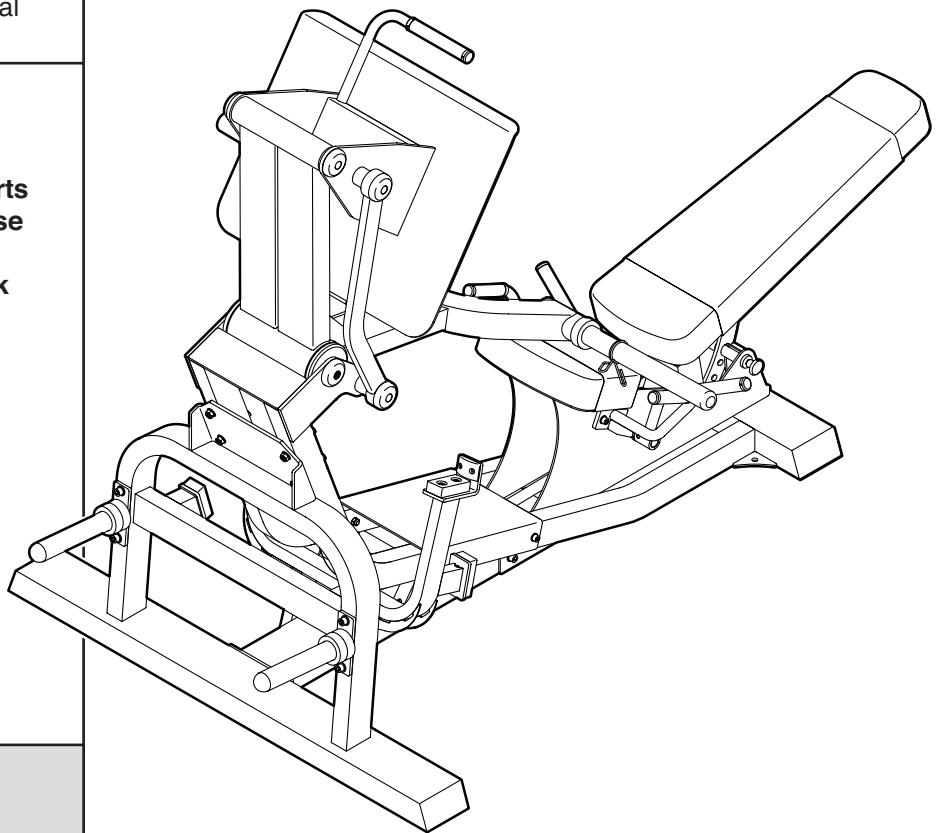
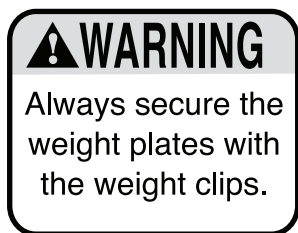


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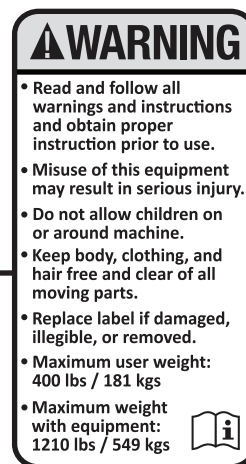
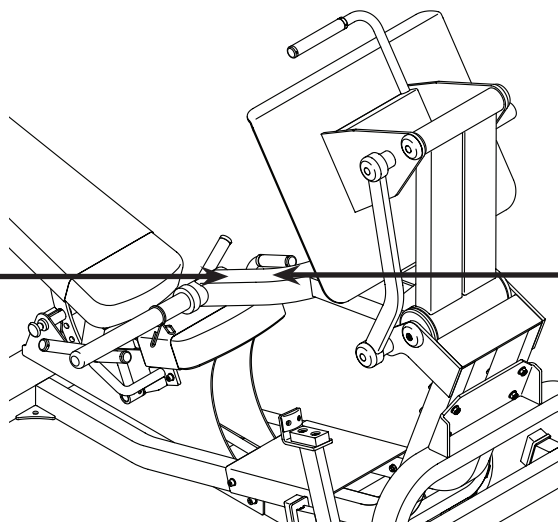
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WARNING DECAL PLACEMENT

This drawing shows the location(s) of the warning decal(s). **If a decal is missing or illegible, see the back cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decal(s) may not be shown at actual size.



(One decal on each side)



IMPORTANT PRECAUTIONS

⚠️WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your strength equipment before using your strength equipment. FreeMotion Fitness assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. It is the responsibility of the owner to ensure that all users of the strength equipment are adequately informed of all precautions, have read and understood all warning and caution labels, and are informed of how to use the strength equipment properly.
2. All users of the strength equipment should be instructed to report any injury or strength equipment irregularity to facility staff immediately.
3. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
4. Use the strength equipment only as described in this manual.
5. Use the strength equipment only on a level surface. Cover the floor beneath the strength equipment to protect the floor.
6. It is the responsibility of the owner to ensure that there is enough space around the strength equipment for the intended exercise.
7. Using the anchor holes (see page 4), anchor the strength equipment to the floor to provide maximum stability.
8. Keep children under age 12 and pets away from the strength equipment at all times.
9. The strength equipment is designed to support a maximum user weight of 400 lbs. (181 kg).
10. Do not place more than 405 lbs. (184 kg) of weight (not included) on each weight bar. Always place the same amount of weight on both weight bars. Always secure weights with the weight clips.
11. Always wear athletic shoes for foot protection while exercising.
12. Keep hands and feet away from moving parts. Do not lean on or rest your hands on the strength equipment while it is in use.
13. Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.

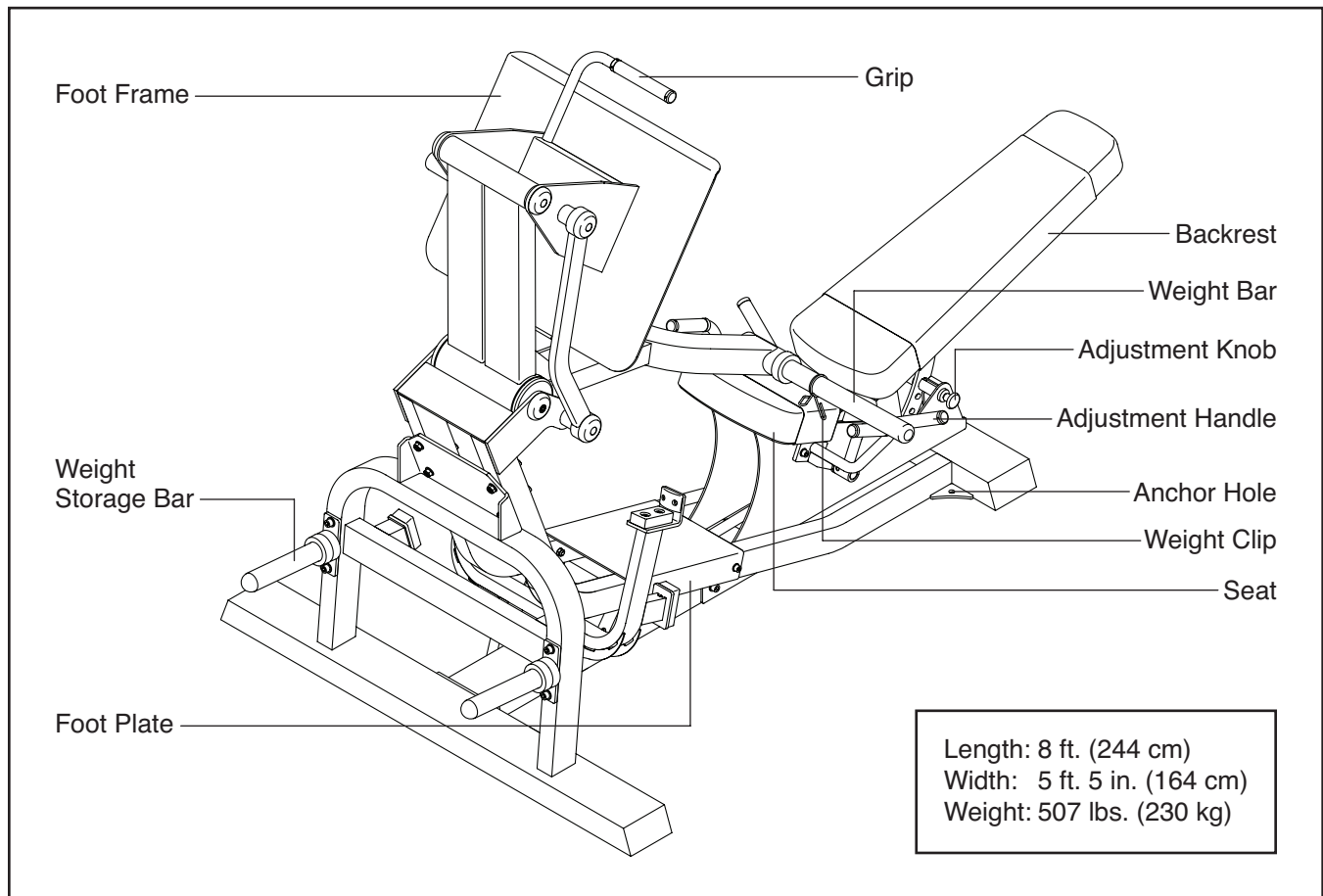
BEFORE YOU BEGIN

Thank you for selecting the FREEMOTION® LEG PRESS strength equipment. With unrestricted motion, you can work your body's muscle groups the way you do naturally, to train more effectively and efficiently.

For your benefit, read this manual carefully before using the strength equipment. If you have questions after reading this manual, please see the back cover

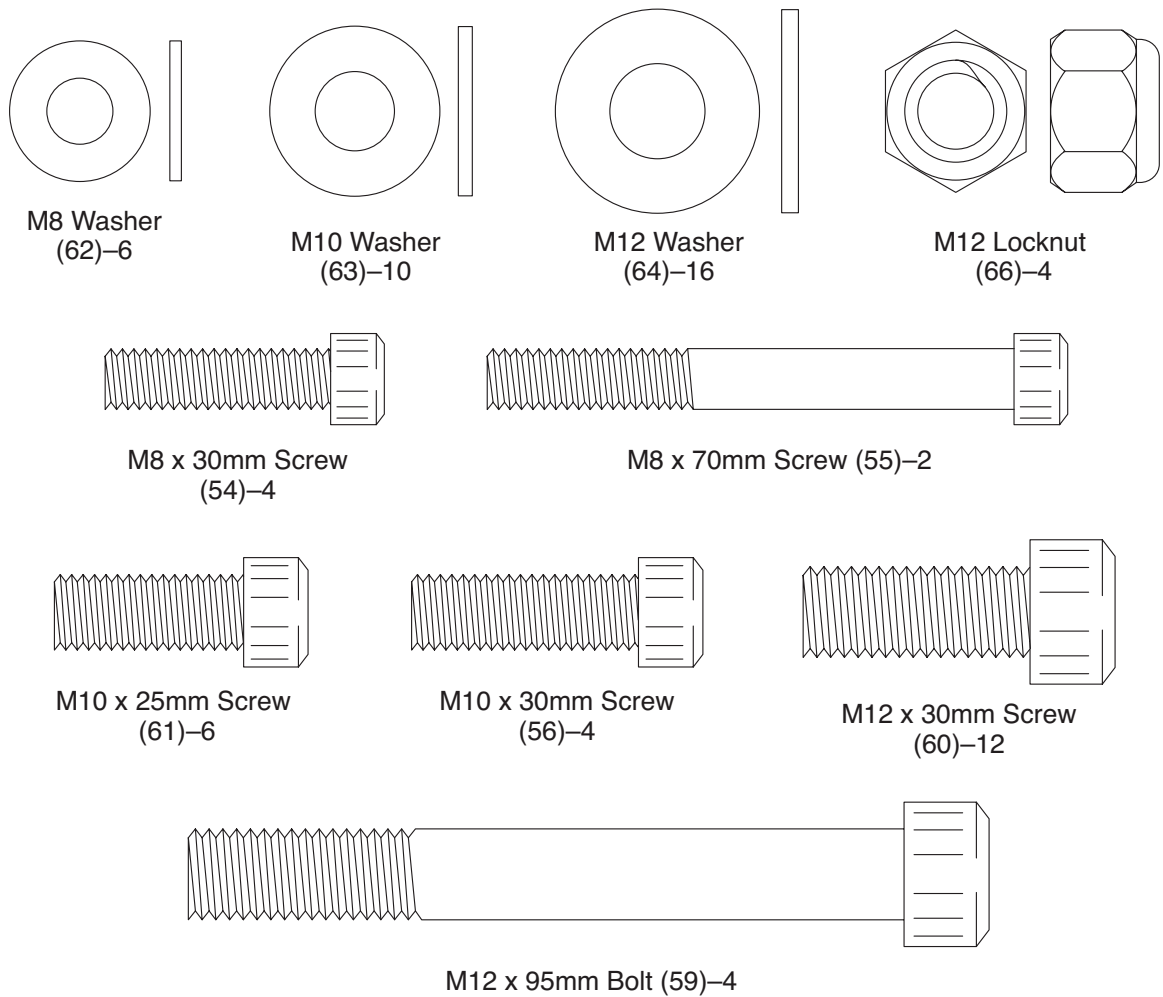
of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



PART IDENTIFICATION CHART

Use the drawings below to identify the small parts needed for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the key number is the quantity needed for assembly. **Note: If a part is not in the hardware kit, check to see whether it has been preassembled. Extra parts may be included.**



ASSEMBLY

- Assembly requires two persons.
- Because of its weight and size, assemble the strength equipment in the location where it will be used. Make sure that there is enough clearance around the strength equipment.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed.
- For help identifying small parts, see page 5.

- The following tools (not included) are required for assembly:

one adjustable wrench



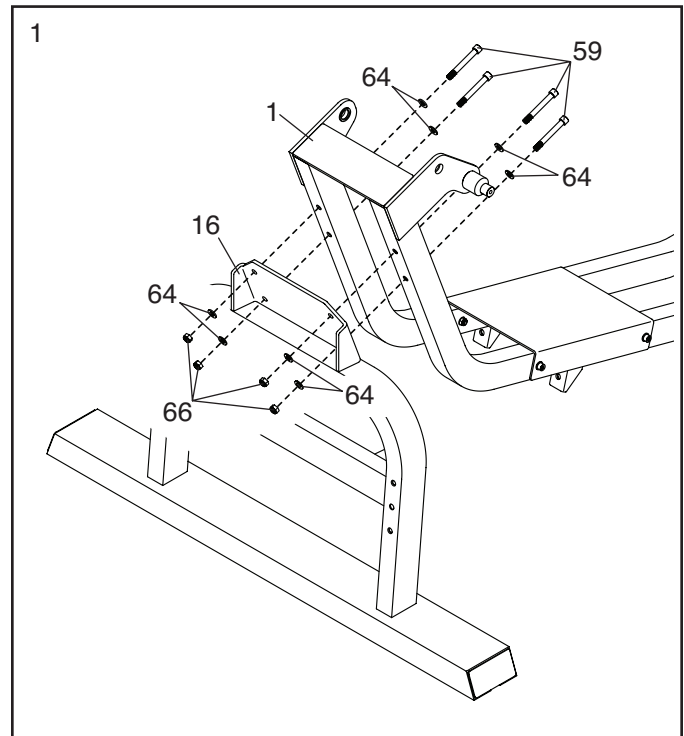
a set of metric hex keys



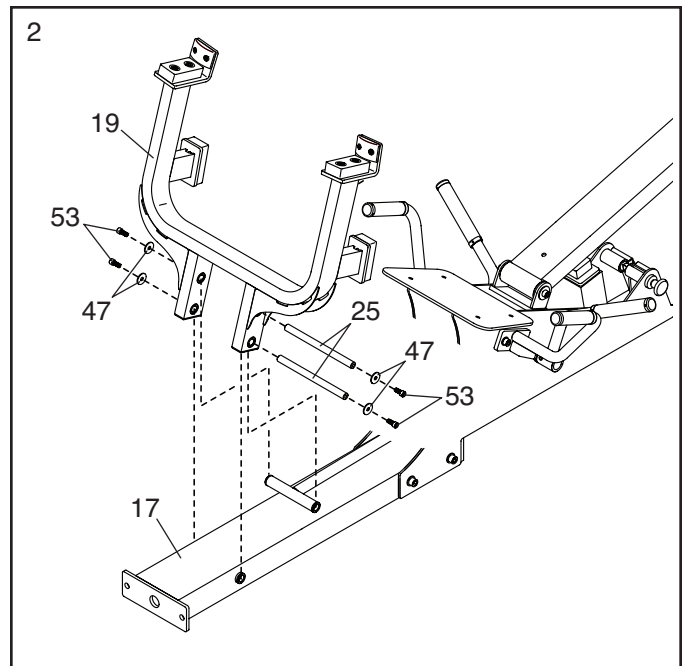
Assembly may be more convenient if you have a set of wrenches. To avoid damaging parts, do not use power tools.

1. Orient the Base (1) and the Front Frame (16) as shown.

Attach the Base (1) to the Front Frame (16) with four M12 x 95mm Bolts (59), eight M12 Washers (64), and four M12 Locknuts (66); **do not tighten the Bolts yet.**



2. Remove the four M8 x 20mm Screws (53), the four M8 Fender Washers (47), and the two Spotter Frame Axles (25) from the Spotter Frame (19). Then, remove the Spotter Frame from the Connection Frame (17). Note: You will reattach these parts in a later step.

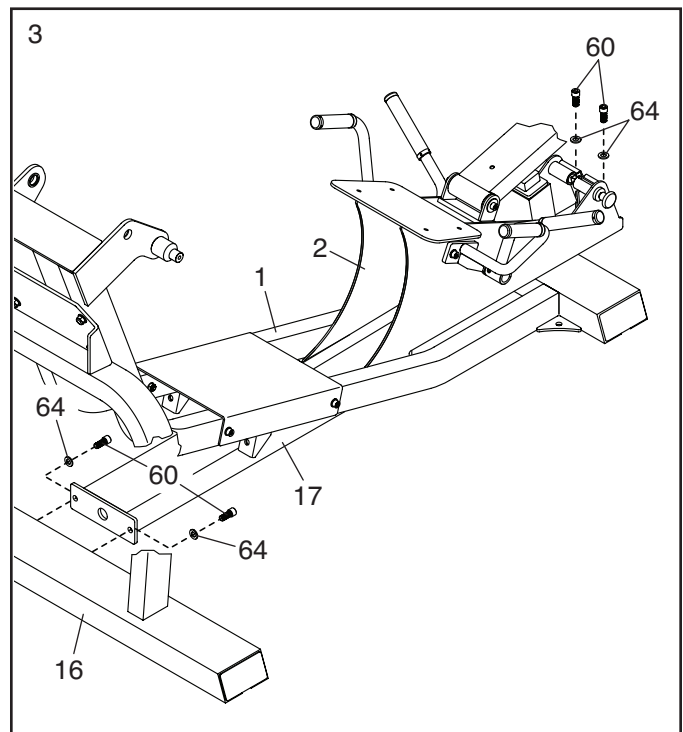


3. Insert the Connection Frame (17) and the Seat Frame (2) downward through the Base (1) as shown.

Attach the Connection Frame (17) to the Front Frame (16) with two M12 x 30mm Screws (60) and two M12 Washers (64).

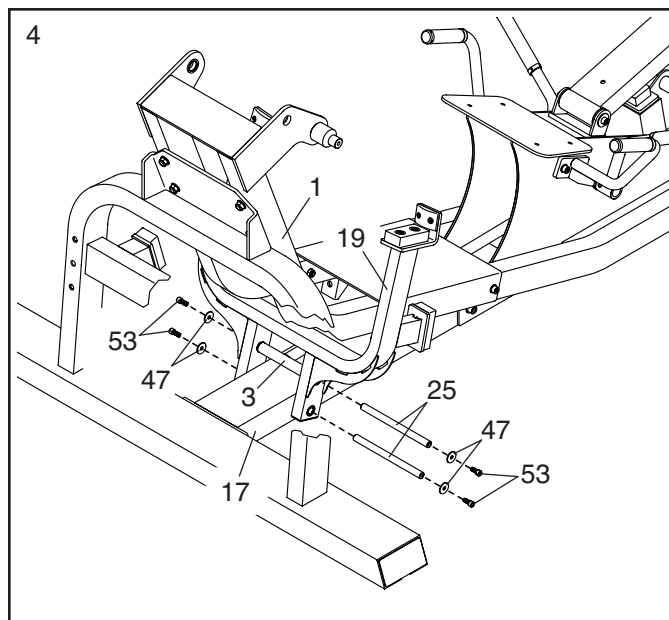
Then, attach the Seat Frame (2) to the Base (1) with two M12 x 30mm Screws (60) and two M12 Washers (64).

See step 1. Tighten the M12 x 95mm Bolts (59).



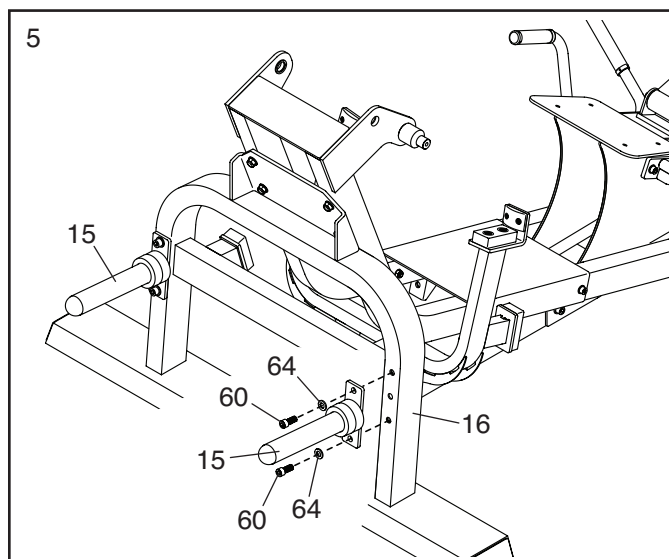
4. Tip the Spotter Frame (19) sideways and insert one side under the Base (1). Then, orient the Spotter Frame as shown.

Attach the Spotter Frame (19) to the Connection Frame (17) and to the T-linkage (3) with the four M8 x 20mm Screws (53), the four M8 Fender Washers (47), and the two Spotter Frame Axles (25) that you removed in step 2.



5. Attach one of the Weight Storage Bars (15) to the Front Frame (16) with two M12 x 30mm Screws (60) and two M12 Washers (64).

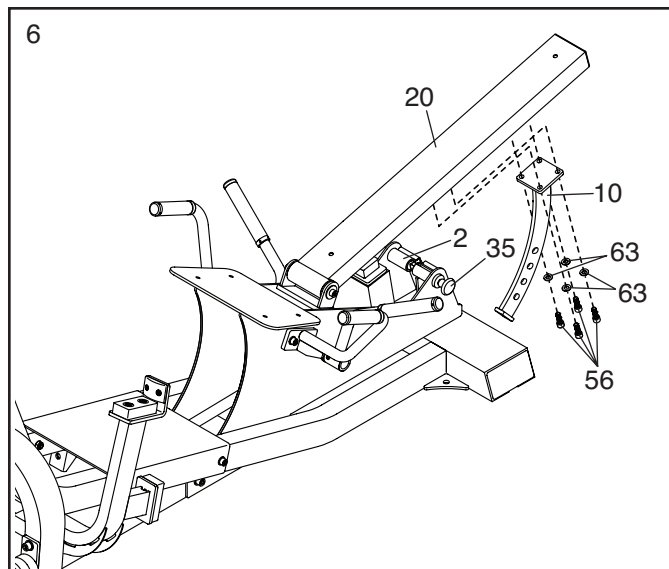
Attach the other Weight Storage Bar (15) in the same way.



6. Orient the Adjustment Bracket (10) as shown.

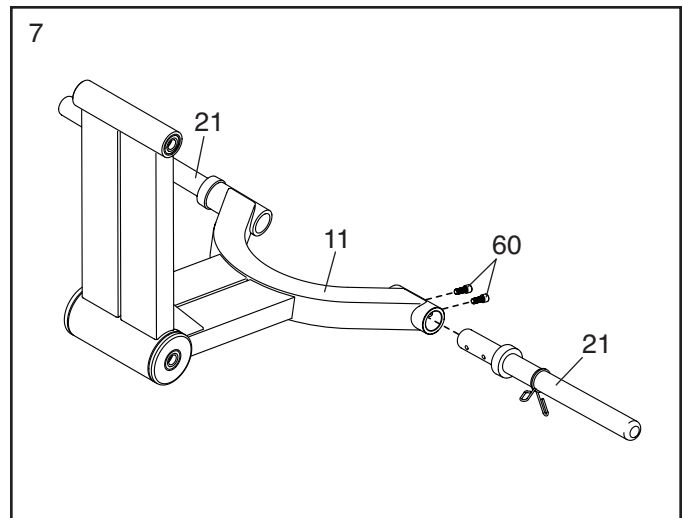
Pull the Adjustment Knob (35), insert the Adjustment Bracket (10) into the Seat Frame (2), and then release the Adjustment Knob into an adjustment hole in the Adjustment Bracket.

Then, attach the Adjustment Bracket (10) to the Backrest Frame (20) with four M10 x 30mm Screws (56) and four M10 Washers (63); **start all the Screws, and then tighten them.**



7. Attach a Weight Bar (21) to the Pivot Frame (11) with two M12 x 30mm Screws (60).

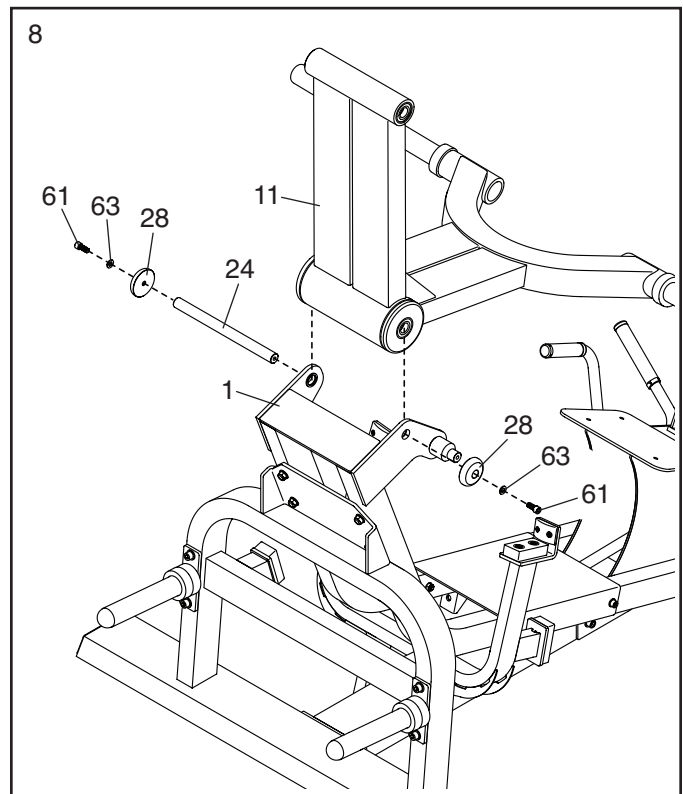
Attach the other Weight Bar (21) in the same way.



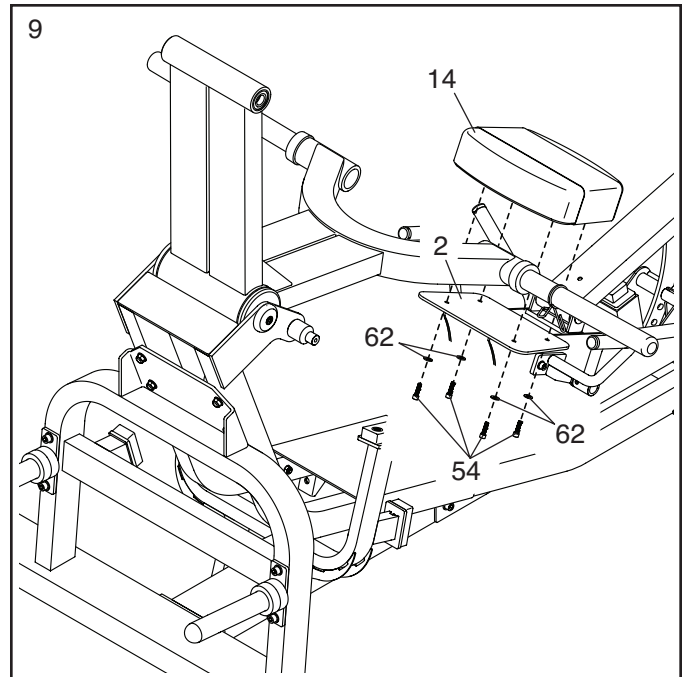
8. Have a second person hold the Pivot Frame (11) inside the bracket on the Base (1).

Insert a Pivot Frame Axle (24) through the Base (1) and the Pivot Frame (11).

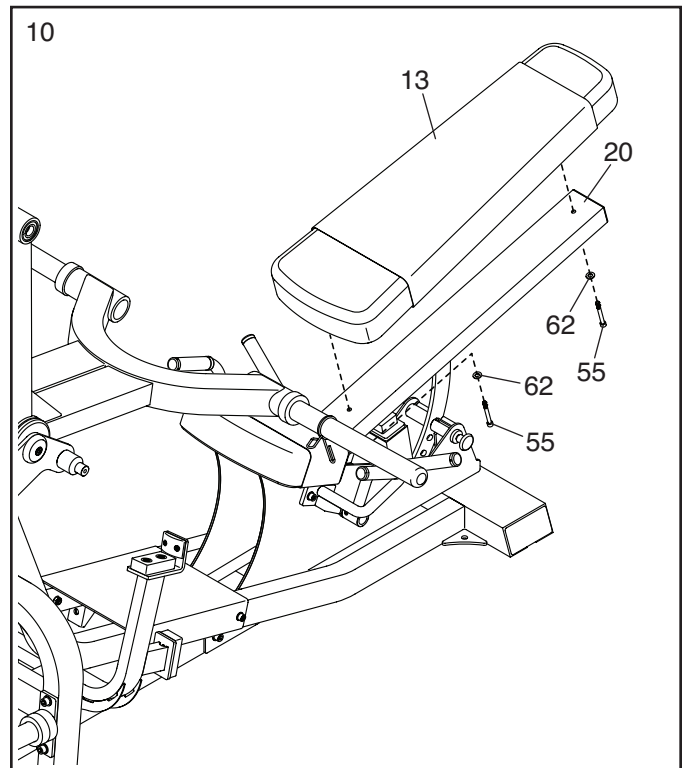
Attach an Axle Cover (28) to each end of the Pivot Frame Axle (24) with an M10 x 25mm Screw (61) and an M10 Washer (63) **at the same time.**



9. Attach the Seat (14) to the Seat Frame (2) with four M8 x 30mm Screws (54) and four M8 Washers (62); **start all the Screws, and then tighten them.**



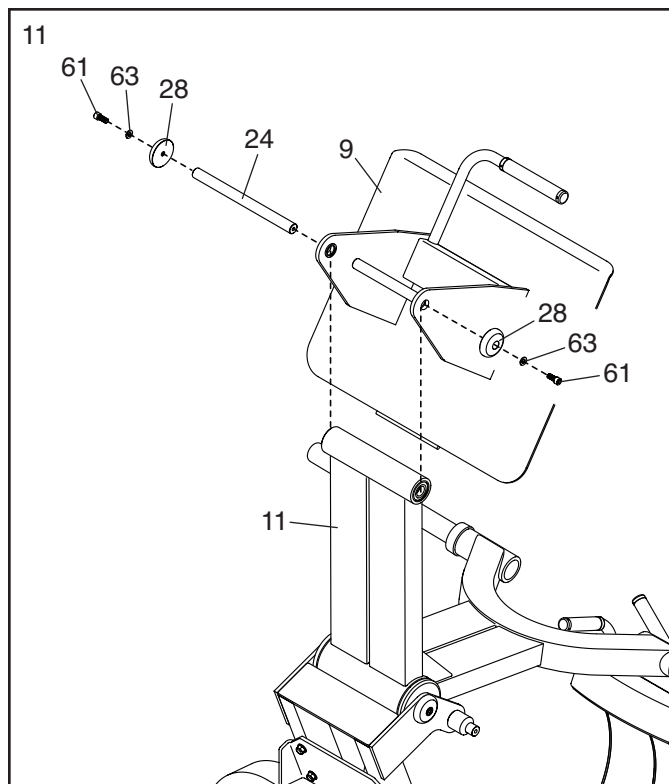
10. Attach the Backrest (13) to the Backrest Frame (20) with two M8 x 70mm Screws (55) and two M8 Washers (62).



11. Have a second person hold the Foot Frame (9) on the upper end of the Pivot Frame (11).

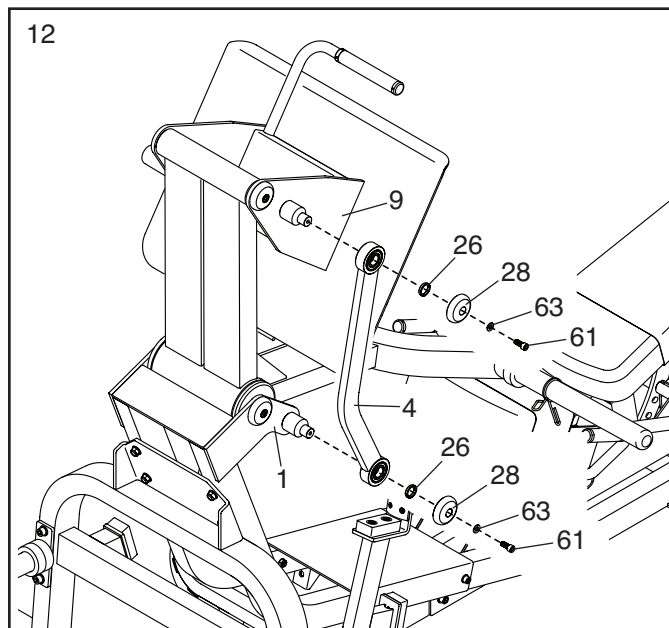
Insert a Pivot Frame Axle (24) through the Foot Frame (9) and the Pivot Frame (11).

Attach an Axle Cover (28) to each end of the Pivot Frame Axle (24) with an M10 x 25mm Screw (61) and an M10 Washer (63) **at the same time**.



12. Orient the Link Arm (4) as shown.

Attach the Link Arm (4) to the Foot Frame (9) and to the Base (1) with two M10 x 25mm Screws (61), two M10 Washers (63), two Axle Covers (28), and two Spacers (26).



13. **Make sure that all parts of the strength equipment are properly tightened.** To protect the floor or carpet from damage, place a mat under the strength equipment.

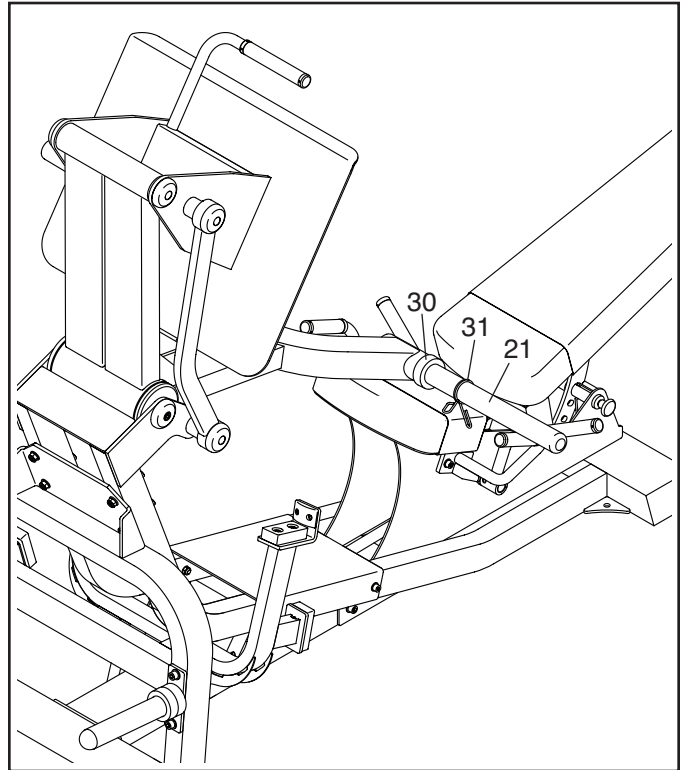
ADJUSTMENT

This section explains how to adjust the strength equipment. Make sure that all parts are properly tightened each time the strength equipment is used. Replace any worn parts immediately.

ADDING WEIGHTS

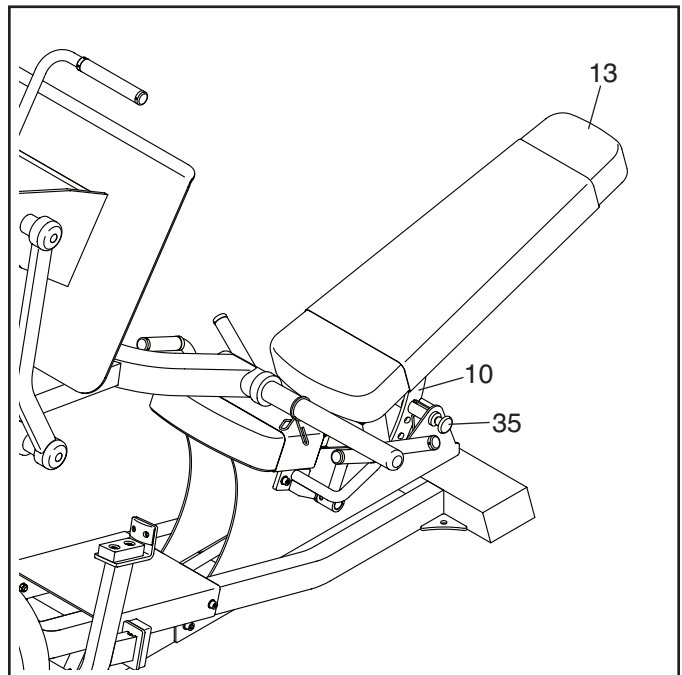
Place the desired amount of weight (not included) on the Weight Bars (21). Make sure to push the weights against the Weight Bumpers (30), and **secure the weights with the Weight Clips (31)**.

⚠ WARNING: Do not place more than 405 lbs. (184 kg) of weight (not included) on each Weight Bar (21). Always place the same amount of weight on both Weight Bars. Always secure weights with the Weight Clips (31).



ADJUSTING THE BACKREST

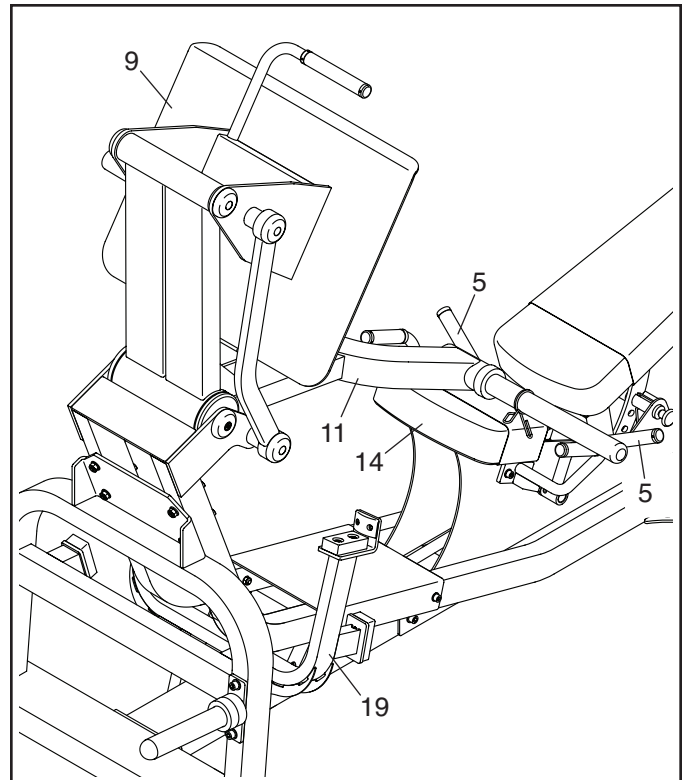
To adjust the angle of the Backrest (13), pull the Adjustment Knob (35), pivot the top of the Backrest to the desired position, and then release the Adjustment Knob. **Move the Backrest forward and backward slightly to make sure that the Adjustment Knob is engaged in one of the holes in the Adjustment Bracket (10).**



ADJUSTING THE SPOTTER FRAME

To allow the Foot Frame (9) to descend, push it upward and rotate the Adjustment Handles (5) so that the Spotter Frame (19) pivots toward the Seat (14).

When you are finished exercising, return the Spotter Frame (19) to its position under the Pivot Frame (11).



MAINTENANCE AND TROUBLESHOOTING

For optimal performance of the strength equipment and to reduce the chances of injury to users, you must perform preventive maintenance on a regular basis. Instruct all personnel to perform the procedures described in this section. Personnel must also record and report any accident. To maintain the strength equipment's warranty, use only FREEMOTION parts for repair or replacement. If there are any questions or concerns, see HOW TO CONTACT CUSTOMER CARE on the back cover of this manual.

DAILY MAINTENANCE

General Cleaning

Clean the strength equipment using a soft cloth dampened with mild soap and warm water. If necessary, use a soft bristle brush with the cleaning solution.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

Difficult Stains

Spray the stain with a non-abrasive household cleaner such as FORMULA 409® cleaner, SIMPLE GREEN®, or a similar product. Rub the stained area gently, and then let the cleaning solution sit for a few minutes.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

If necessary, repeat these steps using a soft bristle brush.

Optional Method for Difficult Stains

Rub the stained area gently using a soft cloth dampened with rubbing alcohol.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

CAUTION: Follow the directions and the safety precautions of the manufacturer of each cleaning product

used. FreeMotion Fitness and its vendors cannot be held liable for injuries or damage resulting from the use or misuse of cleaning products. **IMPORTANT:** When using any cleaning product, try it first in an unnoticeable place to ensure that there is no damage to the material. Do not use abrasive cleaners; strong cleaners; or solvents such as lacquer thinner, kerosene, gasoline, or similar liquids. Such substances may scratch the strength equipment, damage plastic parts and decals, or cause other damage.

WEEKLY MAINTENANCE

Hardware

Check all nuts, bolts, and screws, and tighten them if necessary. **IMPORTANT:** All cushions have dense plywood supports with tee-nuts that are used to attach the cushions to the strength equipment. Because the tee-nuts are held by the plywood, they will not withstand the torque that standard nuts will. When tightening the bolts or screws securing a cushion, turn them only until they are snug and the cushion does not move or feel loose. Overtightening may strip the tee-nuts from the plywood and make it impossible to remove the cushion in the future.

MONTHLY MAINTENANCE

Grips

Check the grips and replace them if needed.

NOTES

NOTES

PART LIST

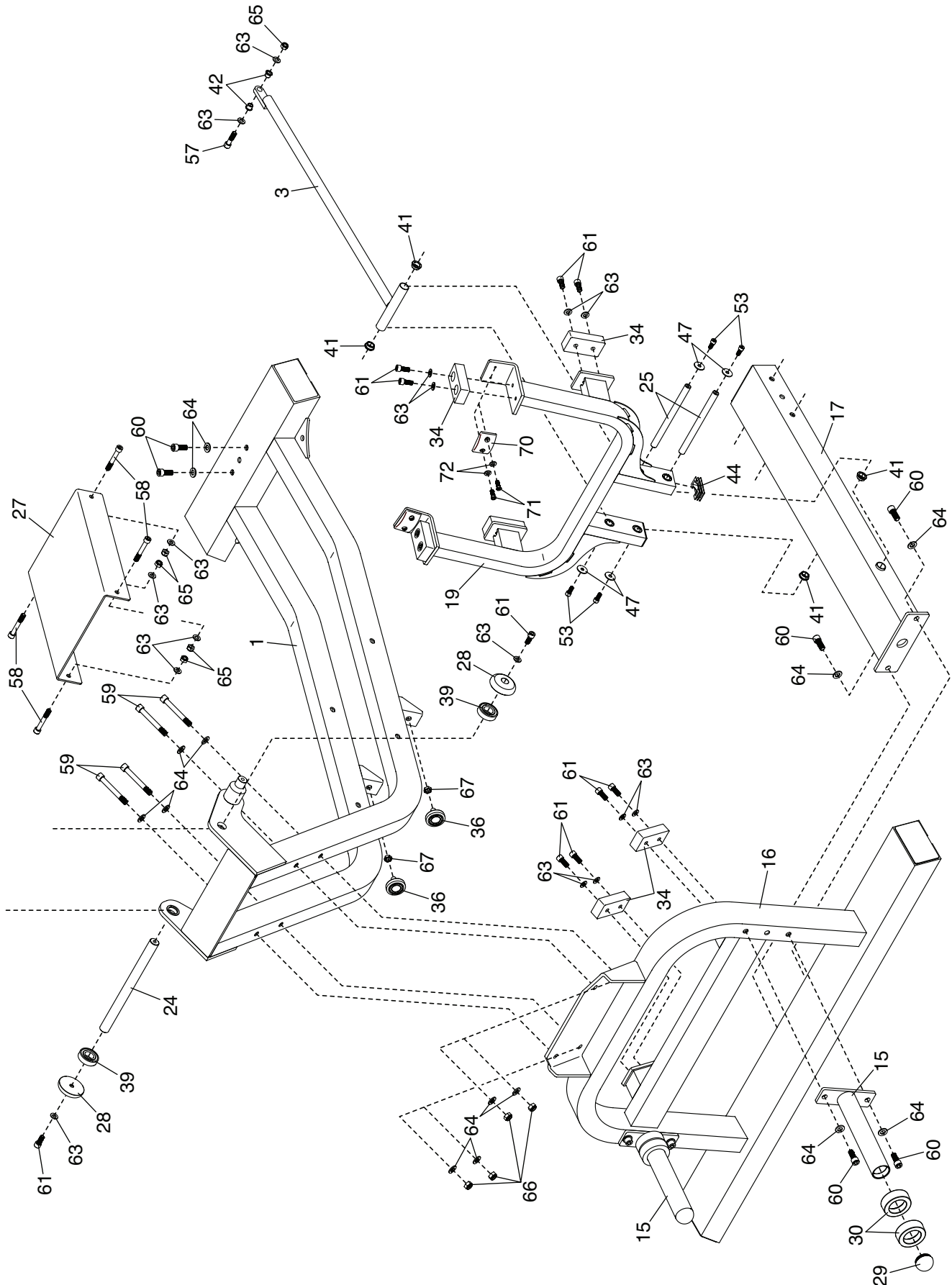
Model No. F304.0 R1013A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Base	38	3	Long Handle Cover
2	1	Seat Frame	39	6	Bearing
3	1	T-linkage	40	4	Seat Frame Bushing
4	1	Link Arm	41	4	Spotter Bushing
5	2	Adjustment Handle	42	2	Link Bushing
6	1	Pivot Link	43	1	Backrest Frame Cap
7	1	Left Handle	44	2	Spotter Frame Cap
8	1	Right Handle	45	1	Pin Cap
9	1	Foot Frame	46	1	Spring
10	1	Adjustment Bracket	47	4	M8 Fender Washer
11	1	Pivot Frame	48	2	M10 Fender Washer
12	1	Handle Shaft	49	4	Snap Ring
13	1	Backrest	50	1	M5 x 22mm Spring Pin
14	1	Seat	51	3	M10 x 45mm Spring Pin
15	2	Weight Storage Bar	52	20	M4 x 3mm Set Screw
16	1	Front Frame	53	4	M8 x 20mm Screw
17	1	Connection Frame	54	4	M8 x 30mm Screw
18	2	Handle Cap	55	2	M8 x 70mm Screw
19	1	Spotter Frame	56	10	M10 x 30mm Screw
20	1	Backrest Frame	57	1	M10 x 40mm Bolt
21	2	Weight Bar	58	4	M10 x 70mm Bolt
22	1	Adjustment Pin	59	4	M12 x 95mm Bolt
23	1	Backrest Axle	60	16	M12 x 30mm Screw
24	2	Pivot Frame Axle	61	20	M10 x 25mm Screw
25	2	Spotter Frame Axle	62	6	M8 Washer
26	2	Spacer	63	34	M10 Washer
27	1	Foot Plate	64	20	M12 Washer
28	6	Axle Cover	65	5	M10 Locknut
29	2	Dome Cap	66	4	M12 Locknut
30	6	Weight Bumper	67	2	M12 Jam Nut
31	2	Weight Clip	68	1	Backrest Cover
32	3	Grip Collar	69	1	Seat Cover
33	3	Grip Cap	70	4	Curved Bumper
34	7	Rectangular Bumper	71	8	M6 x 15mm Screw
35	1	Adjustment Knob	72	8	M6 Washer
36	2	Round Bumper	73	2	Handle Collar
37	2	Short Handle Cover	*	—	User's Manual

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

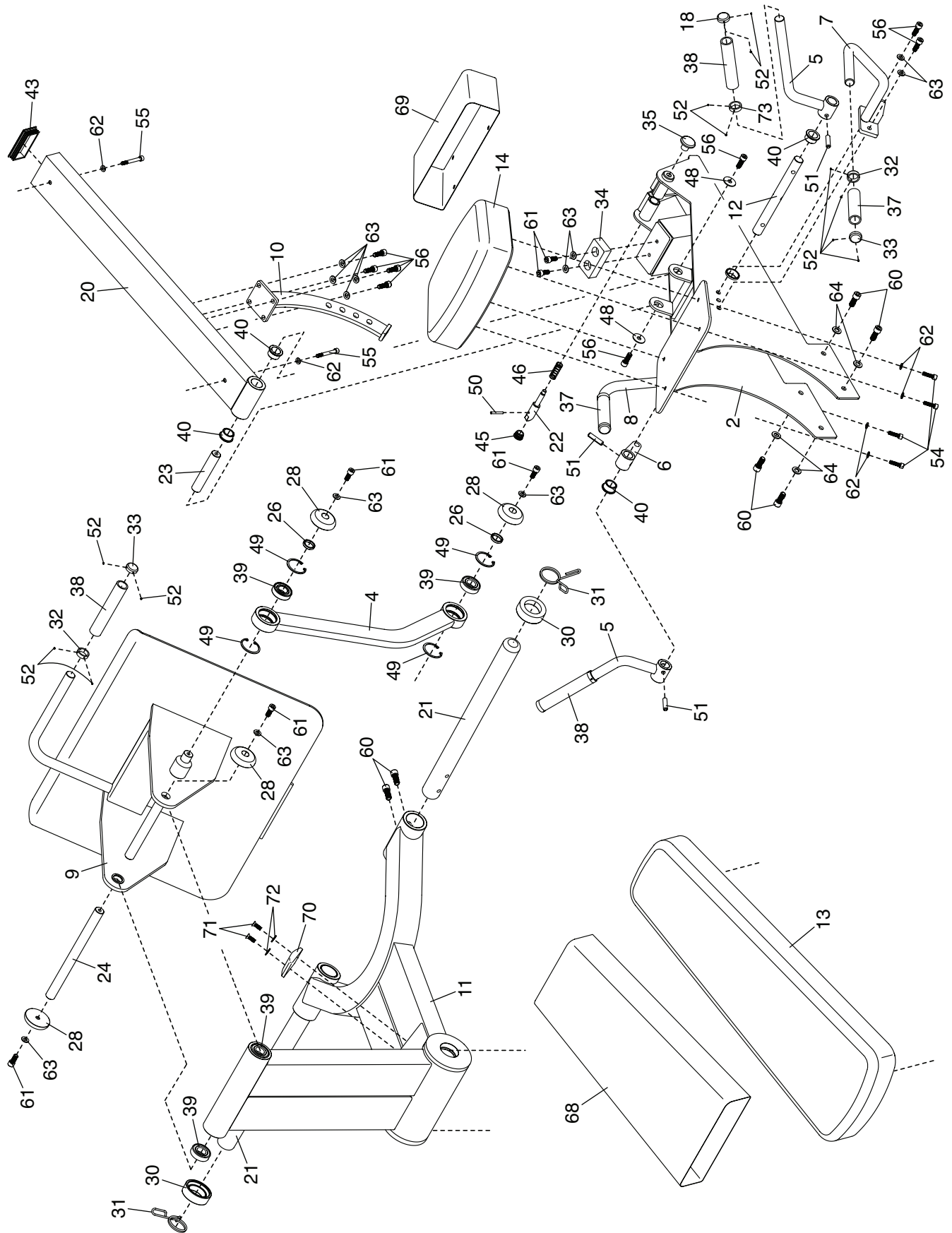
EXPLODED DRAWING A

Model No. F304.0 R1013A



EXPLODED DRAWING B

Model No. F304.0 R1013A



HOW TO CONTACT CUSTOMER CARE

If you have questions after reading this manual, or if parts are damaged or missing, please contact Customer Care at one of the phone numbers or addresses listed below. **Please note the model number, serial number, and name of the product (see the front cover of this manual) before contacting Customer Care. If you are ordering replacement parts, please also note the key number and description of each part (see the PART LIST and the EXPLODED DRAWING near the end of this manual).**

In the United States

Call: 1-800-201-2109, Mon.–Fri. 7 a.m.–6 p.m. MT

Email: customercare@freemotionfitness.com

Write:

FreeMotion Fitness
1500 South 1000 West
Logan, UT 84321-9813
United States

Outside the United States

Call: 001-800-527-5417 or 001-435-786-3521,

Mon.–Fri. 6 a.m.–6 p.m. USA Mountain Time

Email: intlcustomercare@freemotionfitness.com

LIMITED WARRANTY

WARRANTY PERIODS AND COVERAGE

FreeMotion Fitness warrants this product to be free from defects in workmanship and material under normal use and service conditions. Parts and labor are warranted for one (1) year, unless otherwise specified on the invoice.

The warranty period commences on the invoice date of purchase. Any parts repaired or replaced during this warranty period will be warranted for the remainder of the original warranty period.

CONDITIONS AND LIMITATIONS

The following will void the warranty on this product:

1. This warranty applies only to the original owner and is non-transferable.
2. The labor warranty applies only to products sold in the US and Canada. Contact your authorized FreeMotion Fitness dealer for details on labor coverage in your country.
3. Any misuse, abuse, or improper service.
4. Users in excess of the maximum user weight listed in this manual.
5. Damage caused by moving the product or improper storage including moving or storing the product on its side.
6. Use or storage of the product outdoors or in high-humidity environments including spa and pool areas.
7. Damage caused by improper wiring or insufficient electrical current. Note: This product may not have wiring.

This warranty shall not apply to the following:

1. Cosmetic items including grips, decals, and labels.

2. Pick-up and delivery or freight charges involved with a repair.
3. Any problem as a result of improper assembly or delivery.

WHAT TO DO IF SERVICE IS REQUIRED

FreeMotion Fitness warranty service may be obtained by contacting the authorized dealer from which you purchased this product. Make sure to retain your original invoice and serial number information. If this product experiences a failure under the warranty terms set forth, FreeMotion Fitness shall provide at their option either repair, replacement, or refund of the purchase price. FreeMotion Fitness compensates service providers for warranty trips within their service area. You may be charged additionally for service calls beyond this service area.

FreeMotion Fitness is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or cost of removal or installation; or other consequential damages. Some regions do not allow the exclusion or limitation of consequential damages. Accordingly, the above limitation may not apply to you. This warranty gives you specific rights, and you may have other rights that vary from region to region.

TO CONTACT FREEMOTION FITNESS

See HOW TO CONTACT CUSTOMER CARE above.