

FREEMOTION[®]

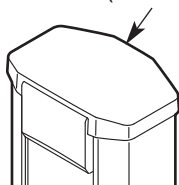
Step

Model No. F614.0

Serial No. _____

Write the serial number in the space above for future reference.

Serial Number Decal
(inside tower)



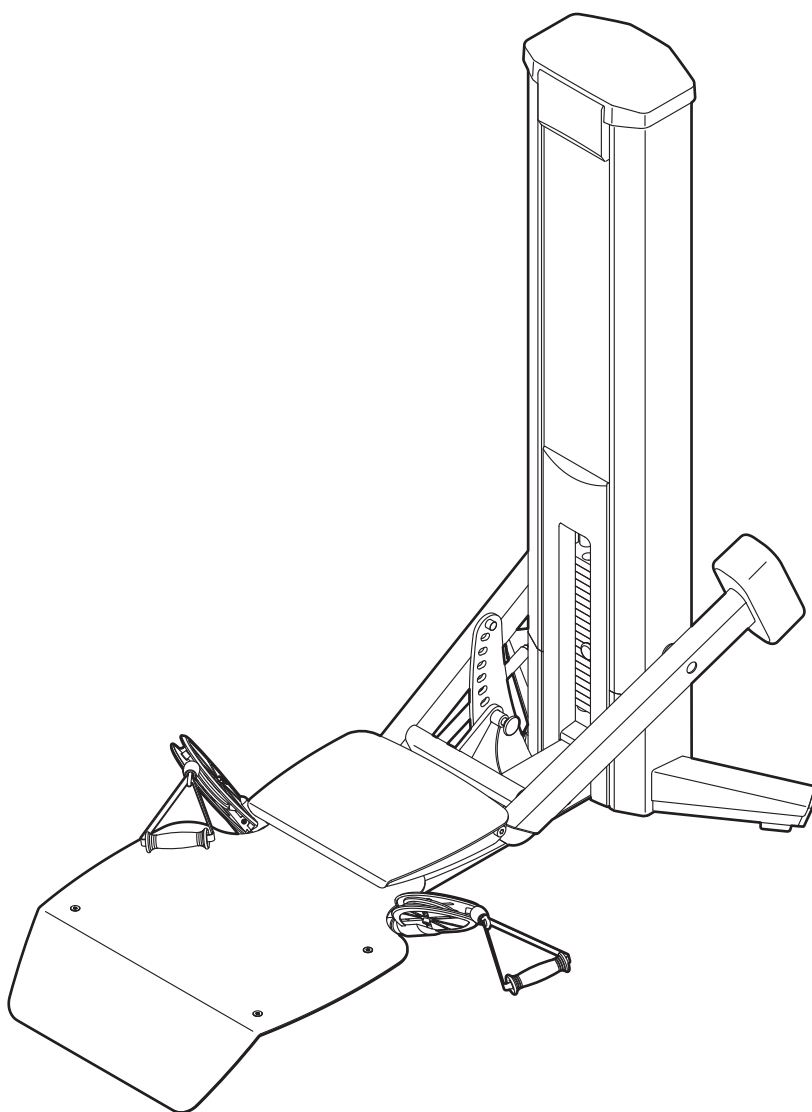
QUESTIONS?

If you have questions, or if parts are damaged or missing, please see **HOW TO CONTACT CUSTOMER CARE** on the back cover of this manual.

CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

OWNER'S MANUAL



www.freemotionfitness.com

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HOW TO CONTACT CUSTOMER CARE	Back Cover

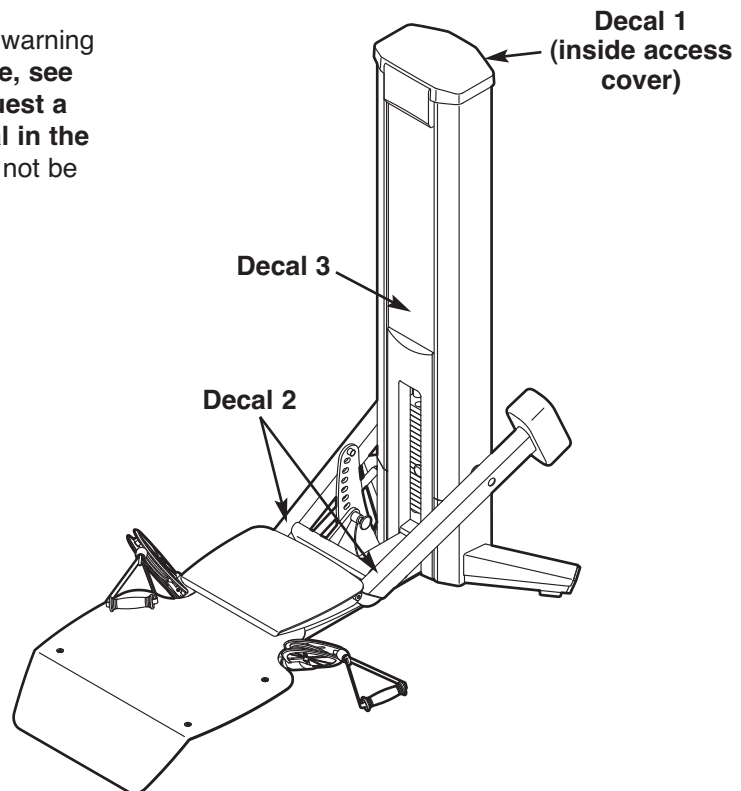
IMPORTANT PRECAUTIONS

⚠️ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your strength equipment before using your strength equipment. FreeMotion Fitness assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

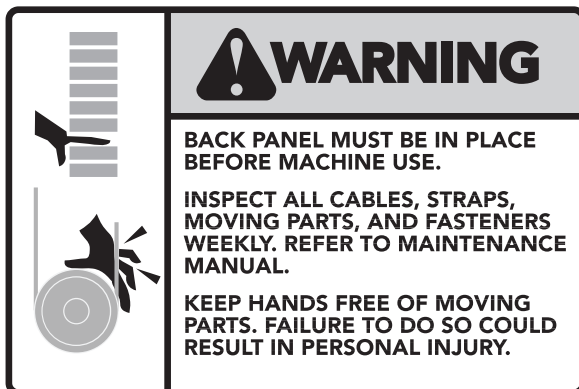
1. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
2. Use the strength equipment only as described in this manual.
3. It is the purchaser's responsibility to ensure that there is enough space around the strength equipment for the intended exercise. Do not crowd the strength equipment.
4. Using the two 9/16" anchor holes in the base of the tower to provide maximum stability, the strength equipment must be anchored to the floor where required or whenever possible.
5. Use the strength equipment only on a level surface. Cover the floor beneath the strength equipment to protect the floor.
6. It is the responsibility of the owner to ensure that all users of the strength equipment are adequately informed of all precautions, have read and understood all warning and caution labels, and are informed of how to use the strength equipment properly.
7. Keep children under age 12 and pets away from the strength equipment at all times.
8. Keep hands and feet away from moving parts. Do not lean on or rest your hands on the strength equipment when it is in use.
9. Always wear athletic shoes for foot protection while exercising.
10. All users of the strength equipment should be instructed to report any injury or strength equipment irregularity to facility staff immediately.
11. Make sure the weight pin is completely inserted into one of the weight plates.
12. Make sure the handles are attached securely before each use of the strength equipment.
13. Check all cables, cable connections, and pulleys before each use of the strength equipment. Make sure all parts are properly tightened. Replace any worn parts immediately.
14. Make sure the cable remains on the pulleys at all times. If the cable binds while you are exercising, stop immediately and make sure the cable is on the pulleys and nothing is interfering with the cable or pulleys.
15. The strength equipment is designed to support a maximum user weight of 350 lbs. (159 kg).
16. Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.

WARNING DECAL PLACEMENT

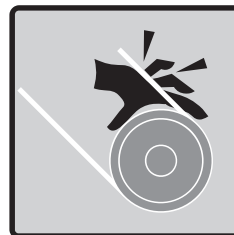
This drawing shows the location(s) of the warning decal(s). If a decal is missing or illegible, see the back cover of this manual and request a free replacement decal. Apply the decal in the location shown. Note: The decal(s) may not be shown at actual size.



Decal 1



Decal 2



Decal 3 (This decal is part of the instruction placard)



BEFORE YOU BEGIN

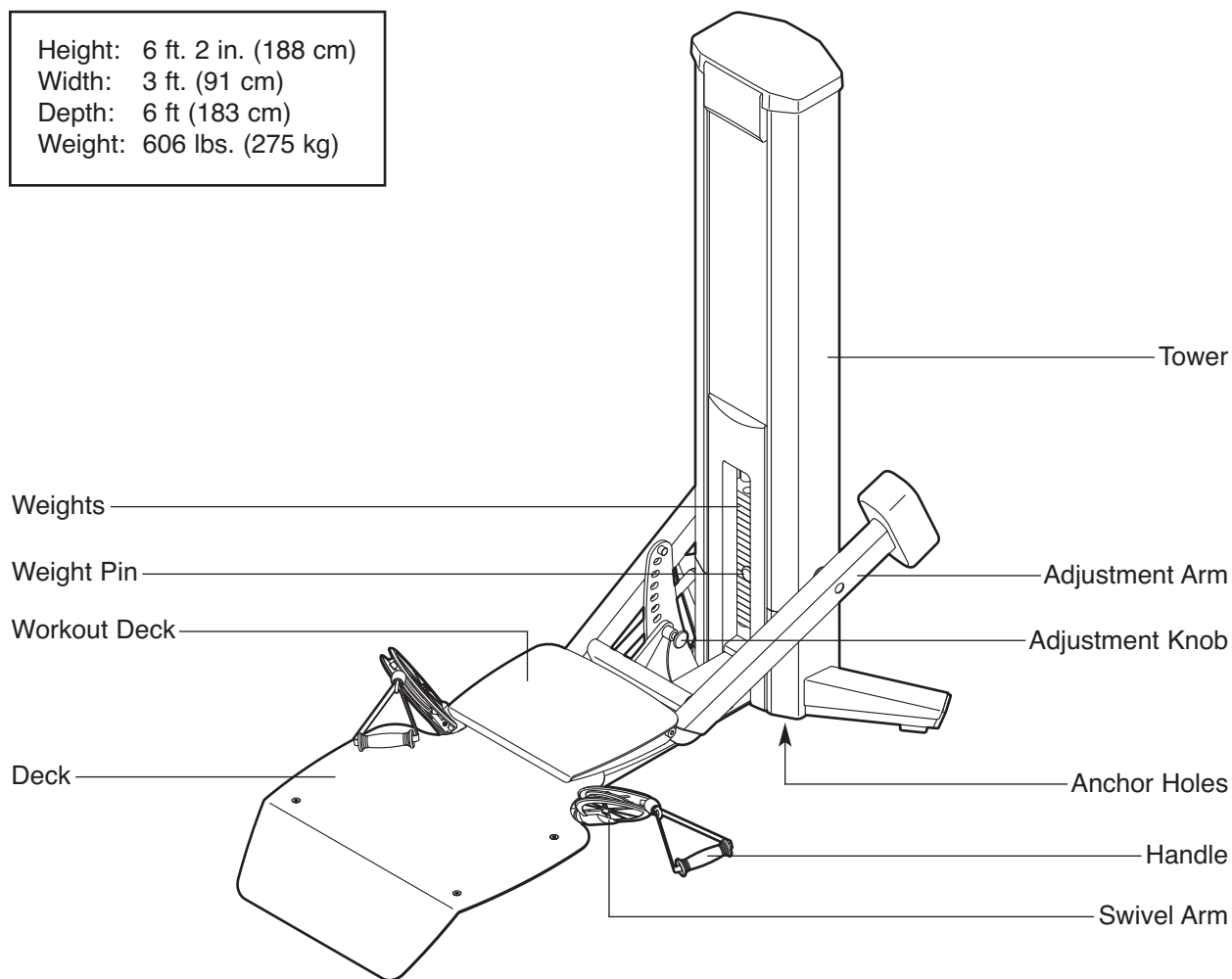
Thank you for selecting the FREEMOTION® STEP strength equipment. With unrestricted motion, you can work your body's muscle groups together—the same way you do naturally—and train more specifically and efficiently.

For your benefit, read this manual carefully before using the strength equipment. If you have questions after reading this manual, please see the back cover

of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.

Height: 6 ft. 2 in. (188 cm)
Width: 3 ft. (91 cm)
Depth: 6 ft (183 cm)
Weight: 606 lbs. (275 kg)

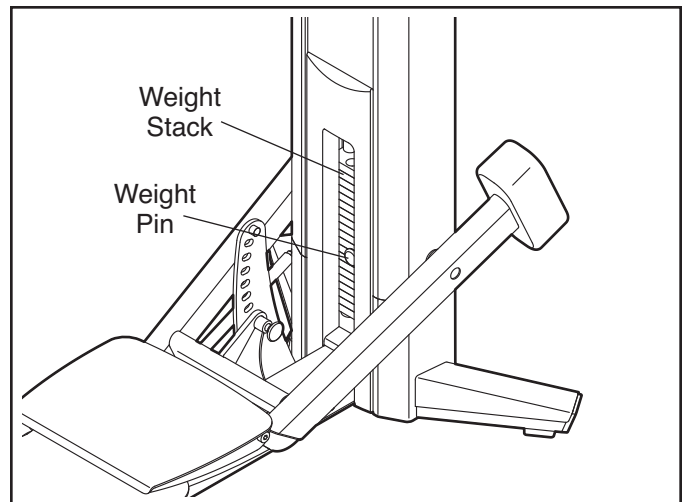


ADJUSTMENT

This section explains how to adjust the strength equipment. Make sure all parts are properly tightened each time the strength equipment is used. Replace any worn parts immediately.

ADJUSTING THE RESISTANCE

To change the amount of resistance for your workout, insert the weight pin into the desired weight. Make sure that the weight pin is fully inserted into the weight stack.

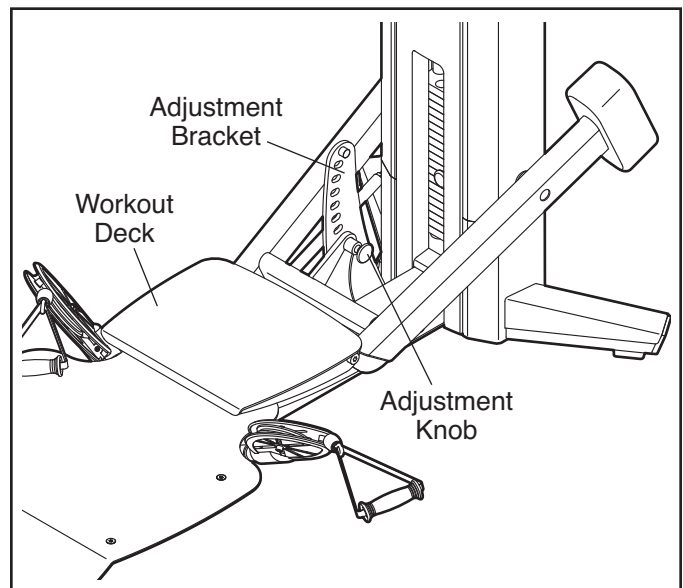


ADJUSTING THE WORKOUT DECK

To change the height of the workout deck, hold the workout deck with one hand while pulling the adjustment knob outward.

Move the workout deck to the desired height and reengage the knob into the adjustment bracket.

⚠ WARNING: Always make sure that the adjustment knob is fully engaged into the adjustment bracket before using the workout deck.



MAINTENANCE AND TROUBLESHOOTING

For optimal performance of the strength equipment and to reduce the chances of injury to users, you must perform preventive maintenance on a regular basis. Instruct all personnel to perform the procedures described in this section. Personnel must also record and report any accident. To maintain the strength equipment's warranty, use only FREEMOTION parts for repair or replacement. If there are any questions or concerns, see HOW TO CONTACT CUSTOMER CARE on the back cover of this manual.

DAILY MAINTENANCE

Upholstery and Frame—General Cleaning

1. Clean the strength equipment using a soft cloth dampened with a light solution of mild soap and warm water. If necessary, use a soft bristle brush with the cleaning solution.
2. Rinse the area thoroughly using a soft cloth dampened with clean water. Dry thoroughly.

Upholstery—Difficult Stains

1. Spray the stain with a non-abrasive household cleaner such as FORMULA 409® cleaner, SIMPLE GREEN®, or a similar product. Rub the stained area gently and let the cleaning solution sit for a few minutes.
2. Rinse the area thoroughly using a soft cloth dampened with clean water. Dry thoroughly.
3. Repeat these steps if necessary using a soft bristle brush.

Optional Method for Difficult Stains

1. Rub the stained area gently using a soft cloth dampened with rubbing alcohol.
2. Rinse the area thoroughly using a soft cloth dampened with clean water. Dry thoroughly.

CAUTION: When using any cleaning product, try it first in an unnoticeable place to ensure that there is no damage to the material. Follow the directions and the safety precautions of the manufacturer of each cleaning product used. FreeMotion Fitness and its vendors cannot be held liable for damage or injuries resulting from the use or misuse of cleaning products. **IMPORTANT:** Do not use abrasive cleaners, which may scratch the strength equipment. Strong cleaners and abrasives will damage decals; use caution around decals. Do not use solvents such as lacquer thinner, kerosene, gasoline, or similar liquids.

WEEKLY MAINTENANCE

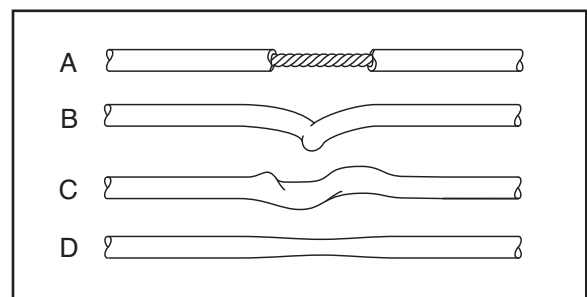
Hardware

Check all nuts and bolts and tighten them as required.

IMPORTANT: All FREEMOTION cushions have dense plywood supports with tee-nuts that are used to bolt the cushions to the strength equipment. Because the tee-nuts are held by the plywood, they will not withstand the torque that standard nuts and bolts will. When tightening the bolts securing a cushion, turn them only until they are snug and the cushion does not move or feel loose. Overtightening may strip the tee-nuts from the plywood and make it impossible to remove the cushion in the future.

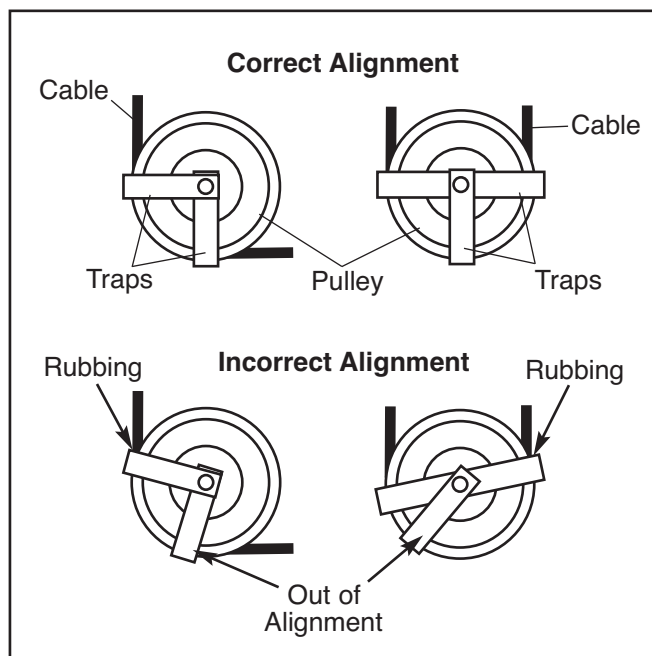
Cable

1. Check the cable for proper tension (see CABLE ADJUSTMENT on page 8).
2. Check the entire length of the cable by slowly performing one repetition on the strength equipment; inspect the cable that is exposed on the exterior of the strength equipment and the cable inside the tower. Run your fingers along the cable, paying close attention at the bends and attachment points. Watch for the following conditions, which may indicate a worn cable in need of replacement:
 - A. a torn or split cable sheath that exposes the cable
 - B. a kinked or severely bent cable
 - C. a curled or twisted sheath
 - D. a stretched cable sheath, showing a thinning cross-section



Cable Traps

Check the cable traps to ensure that they are not rubbing against the cable and that they are holding the cable in the grooves of the pulleys. If a cable trap is not correctly aligned, loosen the bolt slightly, readjust the cable trap as necessary, and retighten the bolt.



WEIGHT GUIDE LUBRICATION

Clean and lubricate the full length of each weight guide by wiping it with a soft cloth containing a light-weight motor oil, 10W-40 or 10W-30 weight. Apply only a light coating over the entire length of the weight guide. **Do not use TEFLON®-based lubricants.**

CABLE ADJUSTMENT

For the strength equipment to function correctly, the cables must be tensioned correctly. To check the tension of the cables, insert the weight pin into the weight carriage. Next, slowly raise and lower the weight carriage by performing one repetition. The weight carriage should come to rest just on top of the next weight when the repetition is completed.

If there is too much tension on the cable, the weight carriage will not rest on the next weight, and it may be difficult to insert the weight pin into the weights.

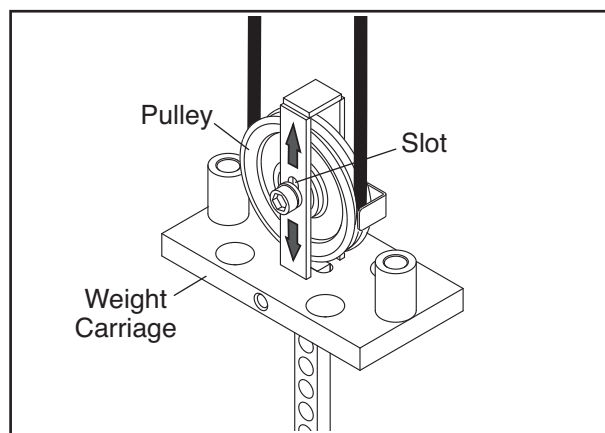
If there is not enough tension on the cable, the weight carriage will not be lifted immediately when the repetition is begun. Ideally, the cable should not move more than 1/2 in. (1.3 cm) from the resting position before the weight carriage is lifted.

If there is too much tension or not enough tension on the cable, adjust the cable as described in the following steps.

Weight Carriage Pulley Adjustment

Tools required: 5/16" hex key, 9/16" open end wrench

1. Remove the access cover by pulling it free at the bottom and then sliding it upward until the two sets of tabs release.
2. Loosen the locknut attaching the pulley in the bracket on the weight carriage.



3. Move the pulley to the appropriate location in the bracket. If more slack is needed in the cable, move the pulley upward. If less slack is needed in the cable, move the pulley downward.
4. Make sure that the cable trap is properly oriented (see CABLE TRAPS at the left) and retighten the locknut attaching the pulley to the bracket.
5. Check the tension of the cable as described above. Readjust as necessary.
6. Slowly perform a repetition using a light load and have someone make sure that the cable is not derailed from a pulley or rubbing on a cable trap.
7. Replace the access cover.

ADDITIONAL ADJUSTMENTS

Handle End Adjustment

Tools required: 1/8" hex key, cable cutters, torque wrench, utility knife

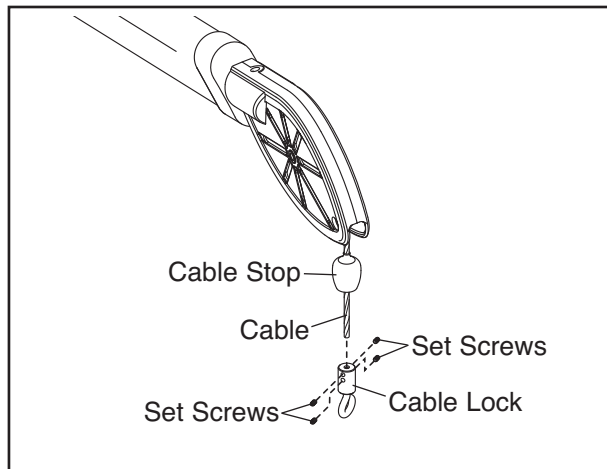
Note: Make this adjustment only if the pulley in the weight carriage has been fully adjusted to the bottom of the slot in the bracket and the cable requires more tension.

Note: This adjustment is only for increasing the cable tension, because it requires shortening the cable. Only one end of the cable should be shortened.

1. Create slack in the cable by removing the weight pin and pulling either handle out six to eight inches.

Insert the weight pin into the third weight plate and the tube on the bottom of the weight carriage.

2. Push the black rubber cable stop off the aluminum cable lock and slide the cable stop upward a few inches.



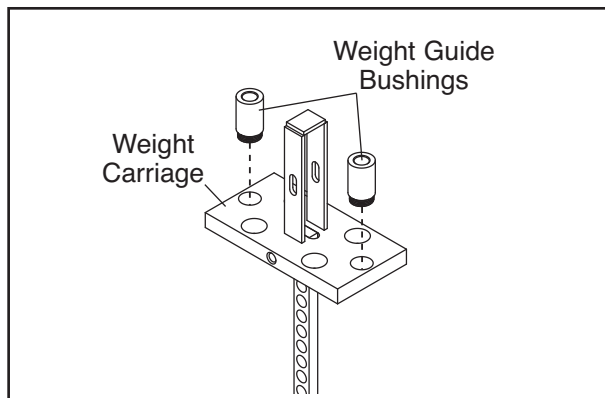
3. Loosen the four set screws in the cable lock and pull the cable free.

4. Cut off one inch of the cable end using cable cutters. **Note: Using any other tool may flatten or disrupt the end strands so that it may be difficult to reinsert the cable into the hole of the cable lock.**
5. Cut off one inch of the black cable sheath from the end of the cable.
6. Reinsert the cable and the sheath into the cable lock so that all of the bare cable is in the hole.
7. Retighten the four set screws into the threaded holes. Tighten the set screws equally until they contact the cable. Then, tighten each screw alternately 1/4 turn, until all are set to 85 inch/pounds (9.6 Newton-meters).
8. Slide the rubber cable stop over the cable lock, remove the weight pin, and lower the handle.
9. Check for proper tension on the cable as described in CABLE ADJUSTMENT, on page 8.

WEIGHT STACK SERVICING

Servicing the weight stack involves replacing the bushings in the weight carriage. To order these parts, see HOW TO CONTACT CUSTOMER CARE on the back cover of this manual.

1. Remove the access cover by pulling it free at the bottom and then sliding it upward until the two sets of tabs release.
2. Loosen the top bolt or nuts on each weight guide. Remove the bolts or nuts and let the weight guides slide down to the floor.
3. To remove the weight carriage, first unbolt the pulley(s) to release the cable using a 5/16" hex key and a 9/16" open-end wrench.
4. Slide the weight carriage upward off the top of the weight guides. Note: Pull the weight guides toward the back of the equipment for increased clearance.
5. Unscrew and remove the two existing weight guide bushings from the weight carriage. Discard the weight guide bushings you just removed.



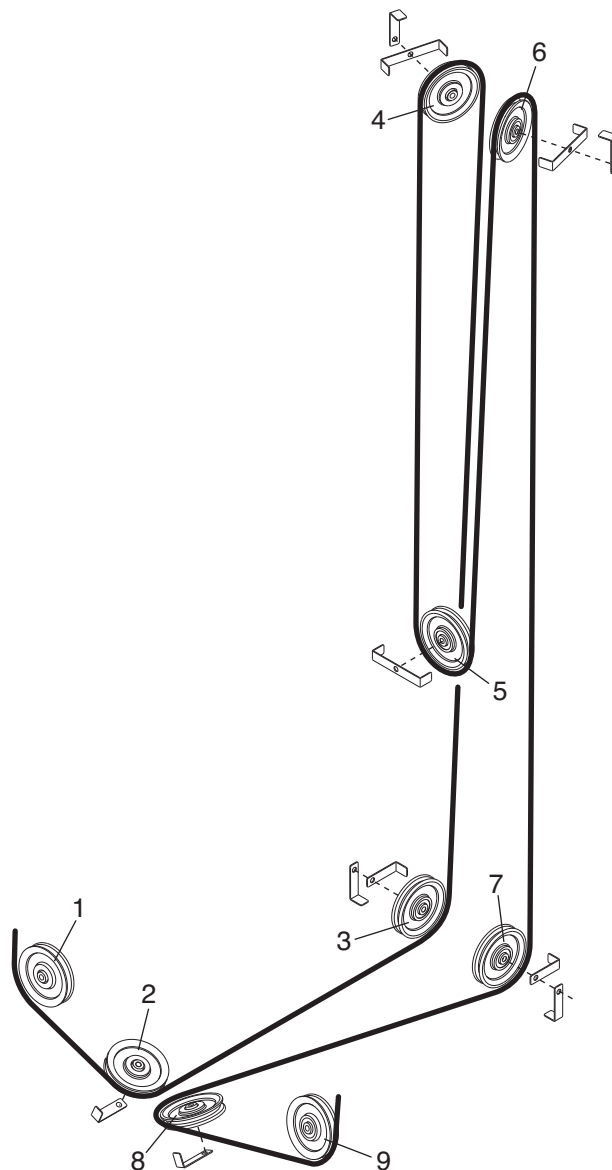
6. Tighten two new weight guide bushings into the weight carriage.

7. Clean and lubricate the weight guides by wiping them using a soft cloth containing a lightweight motor oil, 10W-40 or 10W-30 weight. Apply only a light coating over the entire length. See WEIGHT GUIDE LUBRICATION on page 8.
8. Replace the weight carriage on the weight guides. Reattach the pulley, cable, and cable traps.
9. Reattach the weight guides to the top of the tower.
10. Insert the weight pin into the weight carriage. Pull the handle, lifting the weight carriage all the way to the top. Slowly return the handle to the resting position.

If the weight carriage sticks, loosen one of the weight guide bolts or nuts. Lift the weight carriage to the top again. Retighten the weight guide bolt or nuts. Check the full travel again and readjust the weight guides if necessary.
11. Slowly perform a repetition and have someone make sure that the cable is not derailed from a pulley or rubbing on a cable trap.
12. Replace the access cover.

CABLE DIAGRAM

The cable diagram shows the proper route of the cable. Use the diagram to make sure that the cable and the cable traps have been assembled correctly. If the cable has not been correctly routed, the strength equipment will not function properly and damage may occur. The numbers show the correct route of the cable. **Make sure that the cable traps do not touch or bind the cable.**



NOTES

PART LIST

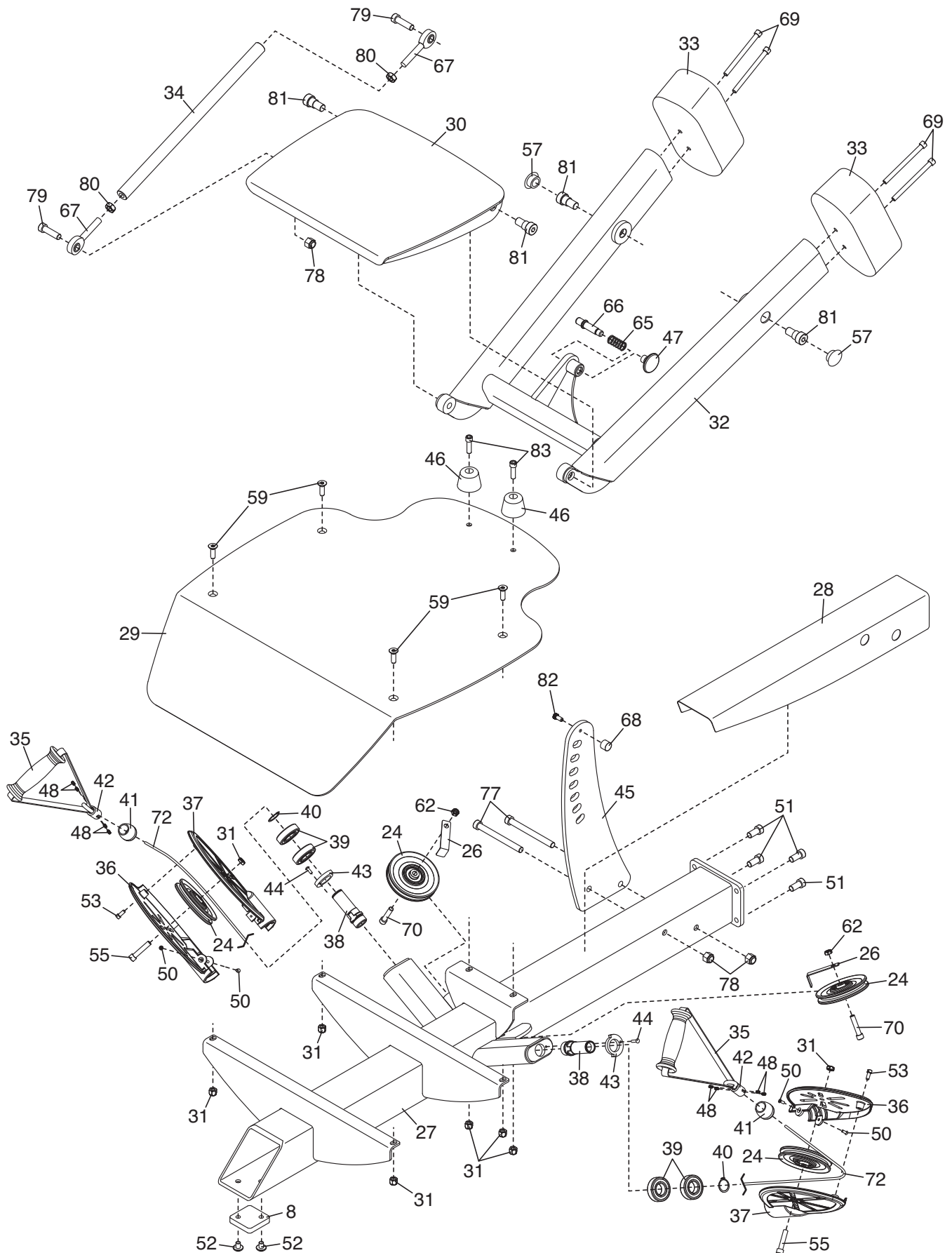
Model No. F614.0 R1011A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Tower	44	2	Roll Pin
2	1	Tower Cover	45	1	Adjustment Bracket
3	1	Left Stabilizer	46	2	Deck Bumper
4	1	Right Stabilizer	47	1	Knob
5	1	Left Stabilizer Cover	48	8	1/4" x 3/8" Set Screw
6	1	Right Stabilizer Cover	49	4	#8 x 1/2" Screw
7	2	Stabilizer Cap	50	4	#10 x 3/4" Flat Head Machine Screw
8	3	Foot	51	4	1/2" x 1" Socket Screw
9	1	Upper Cover	52	6	3/8" x 1/2" Button Screw
10	1	Lower Cover	53	2	1/4" x 5/8" Socket Screw
11	—	Not Used	54	8	3/8" x 1" Socket Patch Screw
12	2	Small Double Cable Trap	55	4	3/8" x 2" Socket Bolt
13	1	Rear Cover	56	1	3/8" x 3 1/2" Socket Screw
14	1	Weight Carriage	57	2	1" Hole Plug
15	9	Small Weight Plate	58	7	1/4" x 3/8" Button Screw
16	10	Weight Plate	59	4	3/8" x 1 1/4" Flat Head Bolt
17	2	Weight Cushion	60	4	5/8" Jam Nut
18	2	Weight Guide	61	1	1/4" Locknut
19	2	Weight Guide Bushing	62	2	3/8" Jam Nut
20	1	Weight Pin	63	2	3/8" Serrated Lock Washer
21	1	Weight Bumper	64	4	5/8" Split Washer
22	2	Cable Trap	65	1	Spring
23	1	Double Cable Trap	66	1	Pin
24	7	Pulley	67	2	Eye Bolt
25	2	Small Pulley	68	1	Stop
26	6	Large Cable Trap	69	4	3/8" x 4 1/2" Socket Screw
27	1	Frame	70	2	3/8" x 1 3/4" Socket Screw
28	1	Frame Cover	71	1	3/8" x 2 1/4" Socket Screw
29	1	Deck	72	1	Cable
30	1	Workout Deck	73	2	63" Magnetic Tape
31	8	3/8" Locknut	74	2	5 1/2" Magnetic Tape
32	1	Adjustment Arm	75	1	Hook Fastener Tape
33	2	Counter Weight	76	1	Loop Fastener Tape
34	1	Leveling Rod	77	2	1/2" x 5" Socket Bolt
35	2	Handle	78	3	1/2" Locknut
36	2	Outer Pulley Bracket	79	2	1/2" x 1 3/4" Socket Bolt
37	2	Inner Pulley Bracket	80	2	1/2" Nut
38	2	Pivot Tube	81	4	3/4" x 1 1/2" Shoulder Screw
39	4	Bearing	82	1	5/16" x 5/8" Bolt
40	2	Snap Ring	83	2	3/8" x 1 1/4" Socket Bolt
41	2	Cable Stop	*	—	Owner's Manual
42	2	Cable Lock			
43	2	Limiter			

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

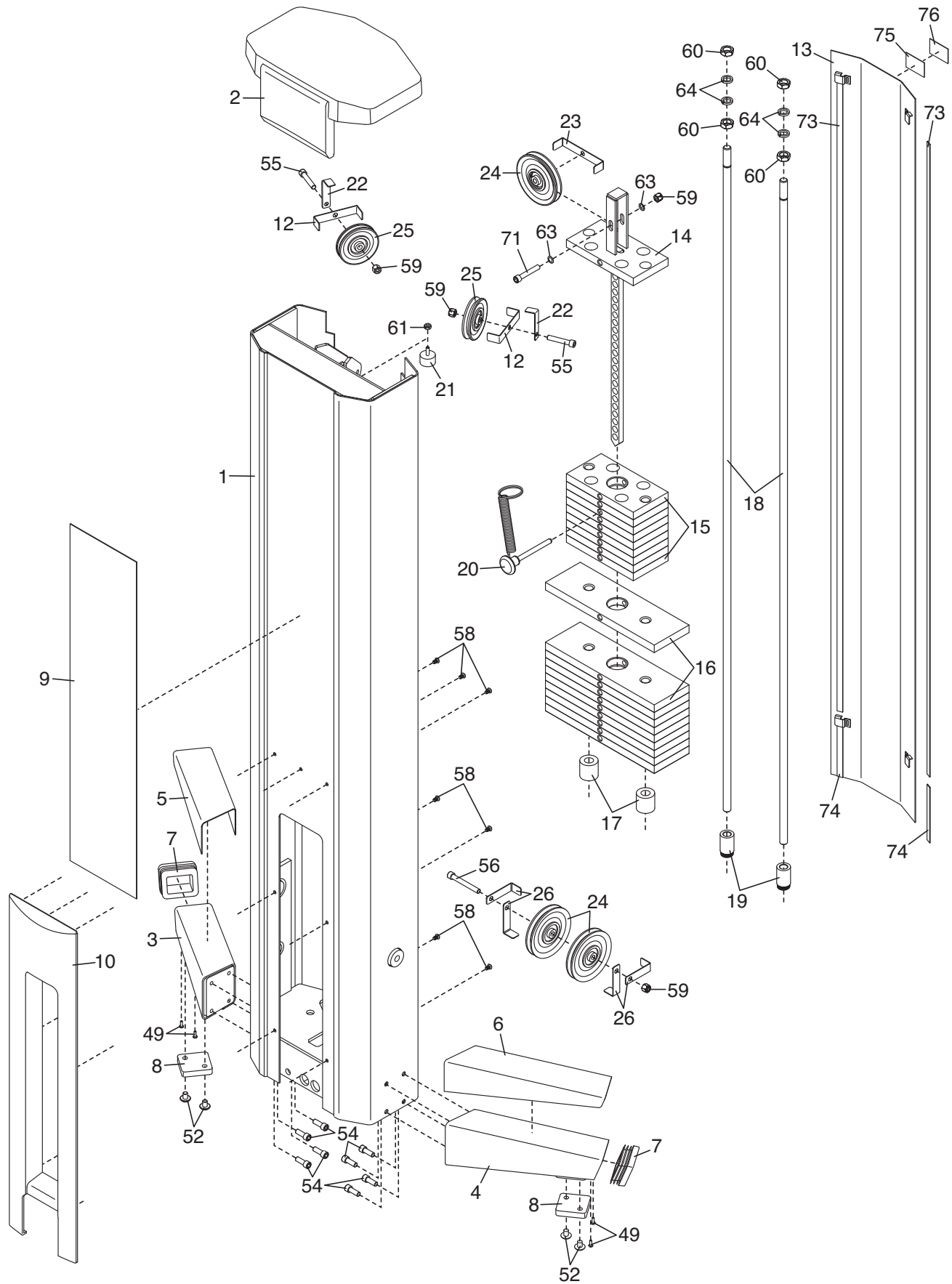
EXPLODED DRAWING A

Model No. F614.0 R1011A



EXPLODED DRAWING B

Model No. F614.0 R1011A



HOW TO CONTACT CUSTOMER CARE

If you have questions after reading this manual, or if parts are damaged or missing, please contact Customer Care at one of the phone numbers or addresses listed below. **Please note the model number, serial number, and name of the product (see the front cover of this manual) before contacting Customer Care. If you are ordering replacement parts, please also note the key number and description of each part (see the PART LIST and the EXPLODED DRAWING near the end of this manual).**

In the United States and Canada

Call: 1-800-201-2109, Mon.–Fri. 8 a.m.–5 p.m. MT

Write:

FreeMotion Fitness

1500 South 1000 West

Logan, UT 84321-9813

United States

Outside the United States and Canada

Call: 001-435-786-3521

Email: intlcustomercare@freemotionfitness.com