

FREEMOTION[®]

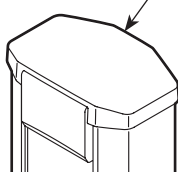
Step

Model No. F614.1

Serial No. _____

Write the serial number in the space above for reference.

Serial Number Decal
(inside tower)



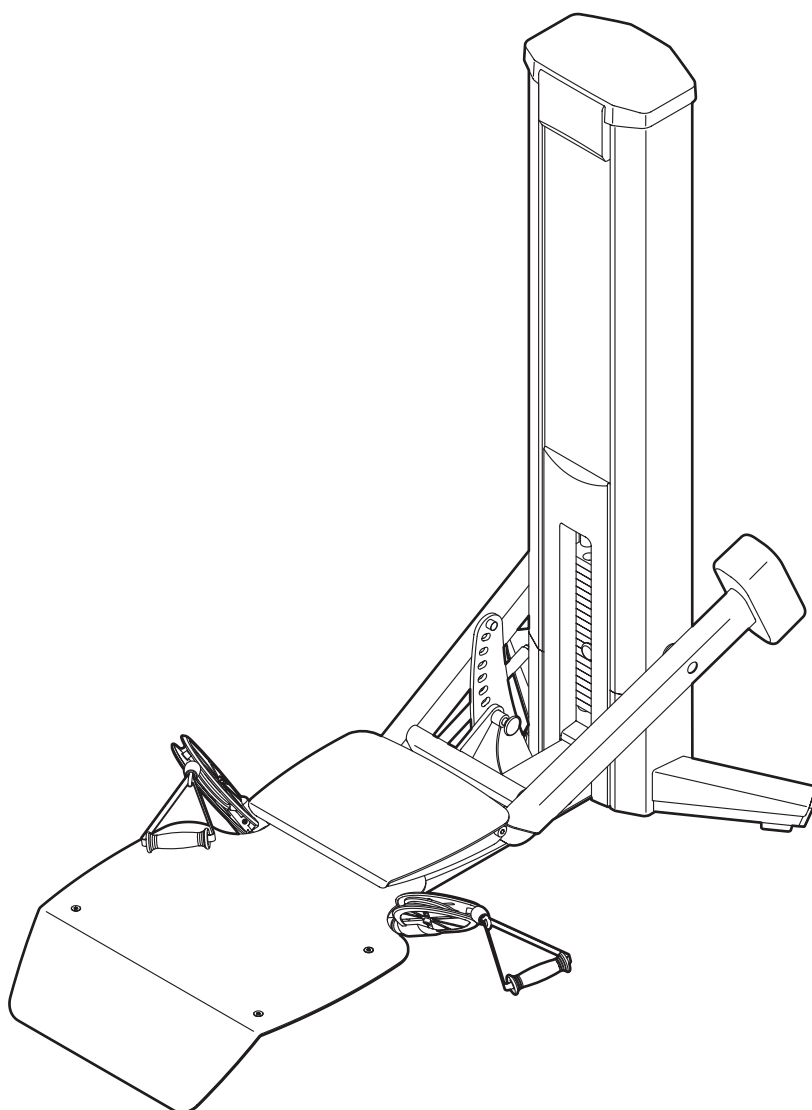
QUESTIONS?

If you have questions, or if parts are damaged or missing, please see **HOW TO CONTACT CUSTOMER CARE** on the back cover of this manual.

CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

OWNER'S MANUAL



www.freemotionfitness.com

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SIMPLE GREEN is a registered trademark of Sunshine Makers, Inc.
Teflon is a registered trademark of E. I. du Pont de Nemours and Company.
FREEMOTION is a registered trademark of ICON Health & Fitness, Inc.

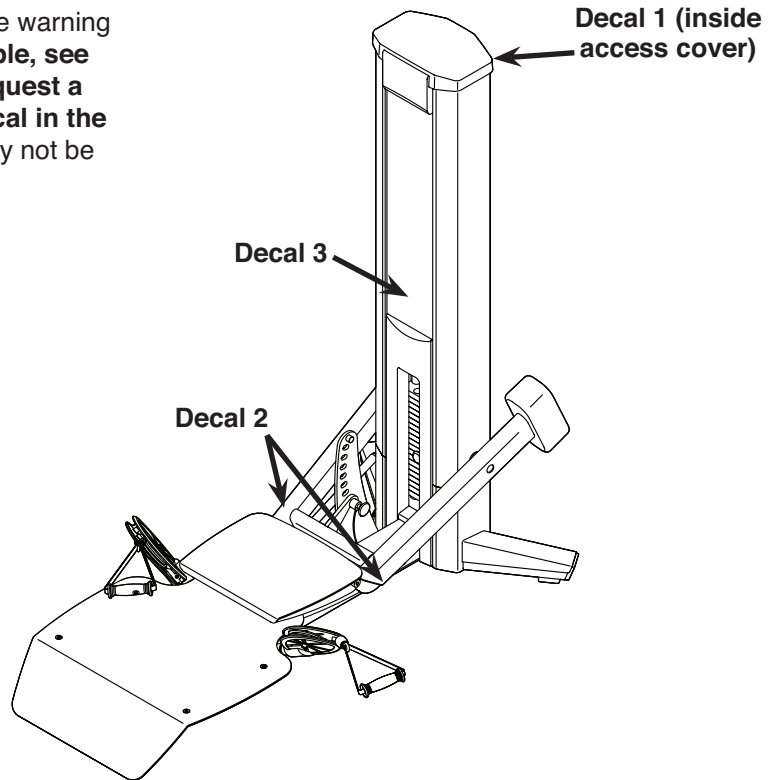
IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your strength equipment before using your strength equipment. FreeMotion Fitness assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

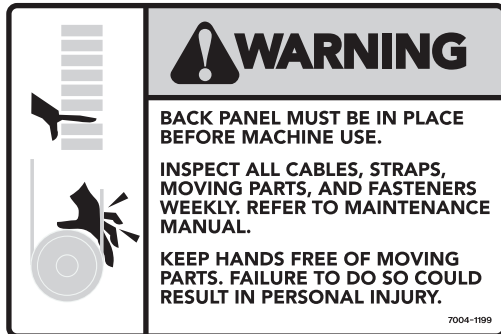
1. It is the responsibility of the owner to ensure that all users of the strength equipment are adequately informed of all precautions.
2. All users of the strength equipment should be instructed to report any injury or strength equipment irregularity to facility staff immediately.
3. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
4. Use the strength equipment only as described in this manual.
5. Use the strength equipment only on a level surface. Cover the floor beneath the strength equipment to protect the floor.
6. It is the responsibility of the owner to ensure that there is enough space around the strength equipment for the intended exercise.
7. Using the anchor holes (see page 5), anchor the strength equipment to the floor to provide maximum stability.
8. The strength equipment is designed to support a maximum user weight of 350 lbs. (159 kg).
9. Keep children under age 13 and pets away from the strength equipment at all times.
10. Always wear athletic shoes for foot protection while exercising.
11. Keep hands and feet away from moving parts. Do not lean on or rest your hands on the strength equipment when it is in use.
12. Make sure the weight pin is completely inserted into one of the weight plates.
13. Make sure the handles are attached securely before each use of the strength equipment.
14. Check all cables, cable connections, and pulleys before each use of the strength equipment. Make sure all parts are properly tightened. Replace any worn parts immediately.
15. Make sure the cable remains on the pulleys at all times. If the cable binds while you are exercising, stop immediately and make sure the cable is on the pulleys and nothing is interfering with the cable or pulleys.
16. Over exercising may result in serious injury or death. If you feel faint, if you become short of breath, or if you experience pain while exercising, stop immediately and cool down.

WARNING DECAL PLACEMENT

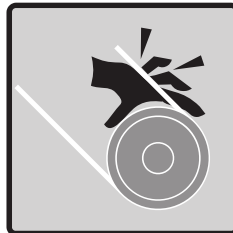
This drawing shows the location(s) of the warning decal(s). If a decal is missing or illegible, see the back cover of this manual and request a free replacement decal. Apply the decal in the location shown. Note: The decal(s) may not be shown at actual size.



Decal 1



Decal 2



Decal 3 (This decal is part of the instruction placard)



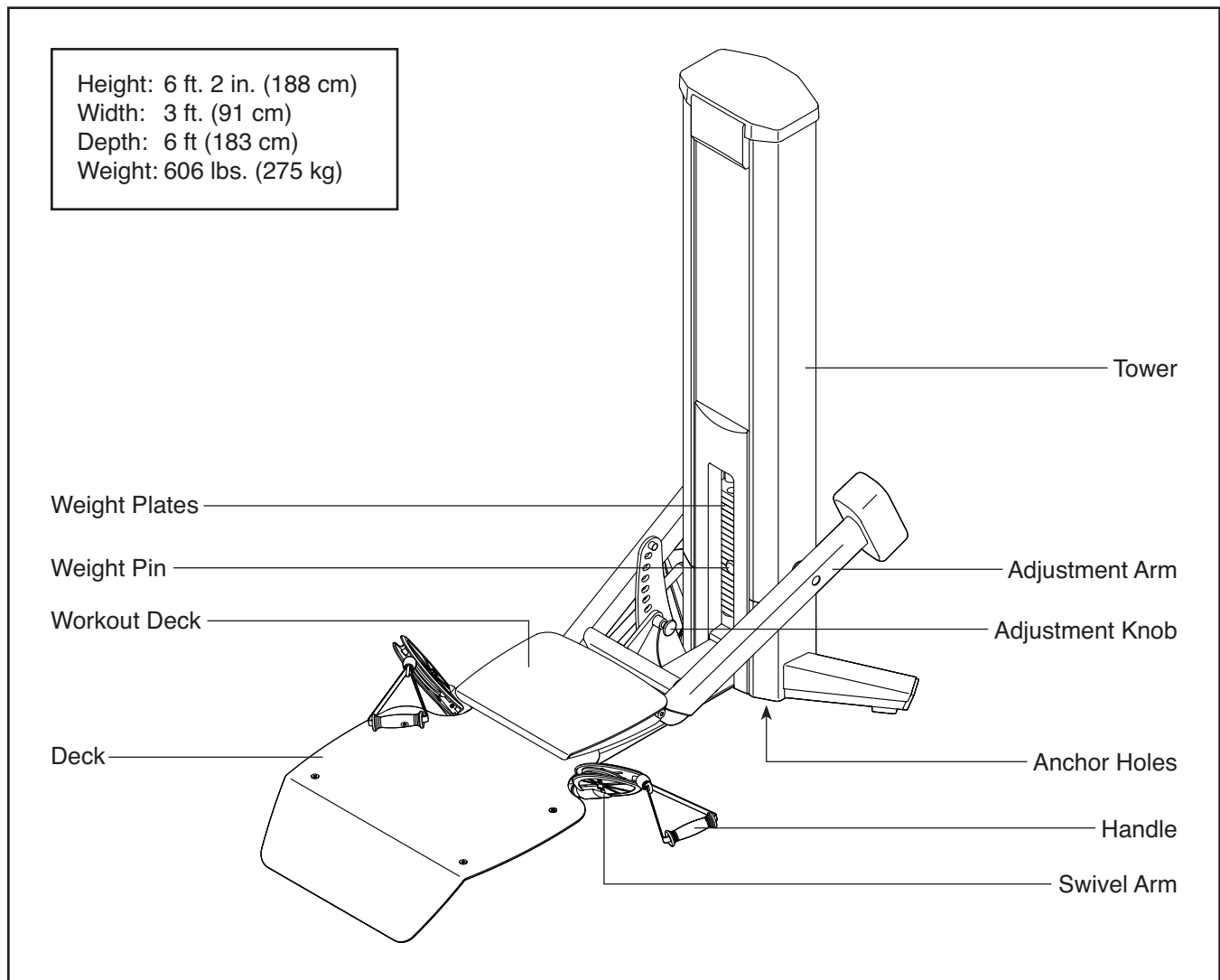
BEFORE YOU BEGIN

Thank you for selecting the FREEMOTION® STEP strength equipment. With unrestricted motion, you can work your body's muscle groups together—the same way you do naturally—and train more specifically and efficiently.

For your benefit, read this manual carefully before using the strength equipment. If you have questions after reading this manual, please see the back cover

of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.

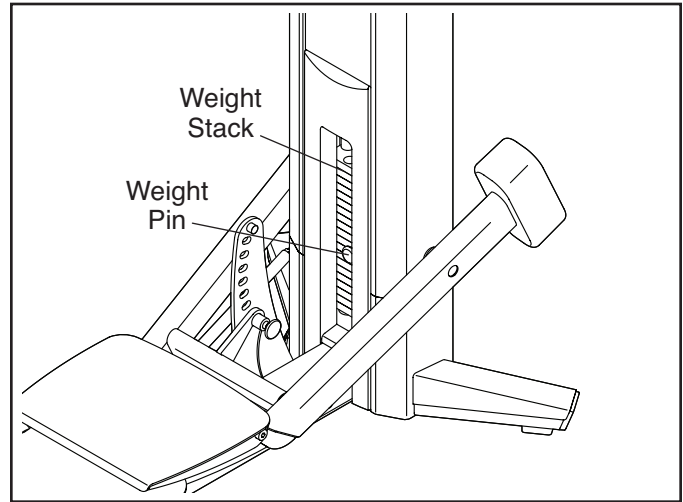


ADJUSTMENT

This section explains how to adjust the strength equipment. Make sure all parts are properly tightened each time the strength equipment is used. Replace any worn parts immediately.

ADJUSTING THE RESISTANCE

To change the amount of resistance during your workout, pull the weight pin, slide the weight pin upward or downward to the desired weight plate, and then insert the weight pin into the hole in the weight plate; **make sure that the weight pin is fully inserted.**

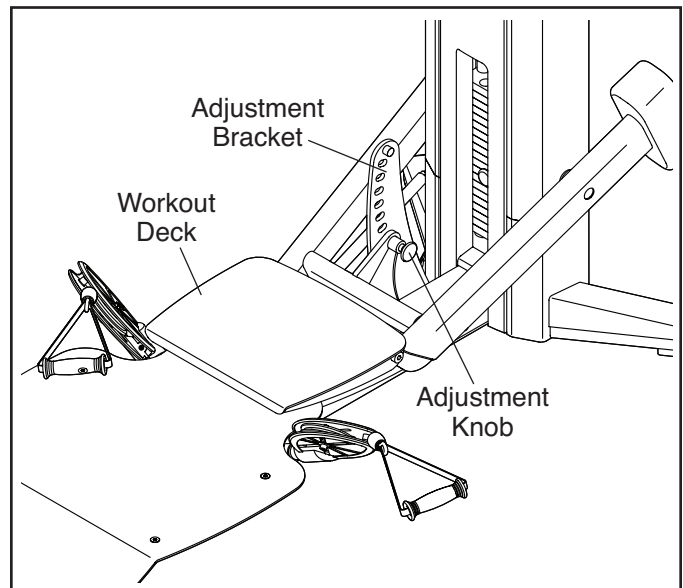


ADJUSTING THE WORKOUT DECK

To change the height of the workout deck, hold the workout deck with one hand while pulling the adjustment knob outward.

Move the workout deck to the desired height and reengage the knob into the adjustment bracket.

⚠ WARNING: Always make sure that the adjustment knob is fully engaged into the adjustment bracket before using the workout deck.



MAINTENANCE AND TROUBLESHOOTING

For optimal performance of the strength equipment and to reduce the chances of injury to users, you must perform preventive maintenance on a regular basis. Instruct all personnel to perform the procedures described in this section. Personnel must also record and report any accident. To maintain the strength equipment's warranty, use only FREEMOTION parts for repair or replacement. If there are any questions or concerns, see HOW TO CONTACT CUSTOMER CARE on the back cover of this manual.

DAILY MAINTENANCE

General Cleaning

Clean the strength equipment using a soft cloth dampened with mild soap and warm water. If necessary, use a soft bristle brush with the cleaning solution.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

Difficult Stains

Spray the stain with a non-abrasive household cleaner such as FORMULA 409®, SIMPLE GREEN®, or a similar product. Rub the stained area gently and then let the cleaning solution sit for a few minutes.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

If necessary, repeat these steps using a soft bristle brush.

Optional Method for Difficult Stains

Rub the stained area gently using a soft cloth dampened with rubbing alcohol.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

CAUTION: Follow the directions and the safety precautions of the manufacturer of each cleaning product used. FreeMotion Fitness and its vendors cannot be held liable for injuries or damage resulting from the use or misuse of cleaning products. **IMPORTANT:** When using any cleaning product, try it first in a hidden place to ensure that there is no damage to the material. Do not use abrasive cleaners; strong cleaners; or solvents such as lacquer thinner, kerosene, gasoline, or similar liquids. Such substances may scratch the strength equipment, damage plastic parts and decals, or cause other damage.

WEEKLY MAINTENANCE

Hardware

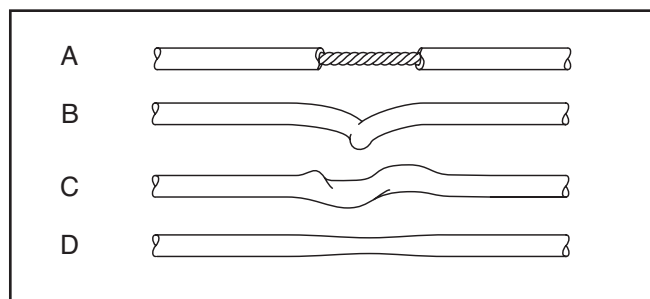
Check all nuts, bolts, and screws, and tighten them if necessary. Replace any worn parts immediately.

IMPORTANT: All cushions have dense plywood supports with tee-nuts that are used to attach the cushions to the strength equipment. Because the tee-nuts are held by the plywood, they will not withstand the torque that standard nuts will. When tightening the bolts or screws securing a cushion, turn them only until they are snug and the cushion does not move or feel loose. Overtightening may strip the tee-nuts from the plywood and make it impossible to remove the cushion in the future. Note: Your strength equipment may not have cushions.

Cable Inspection

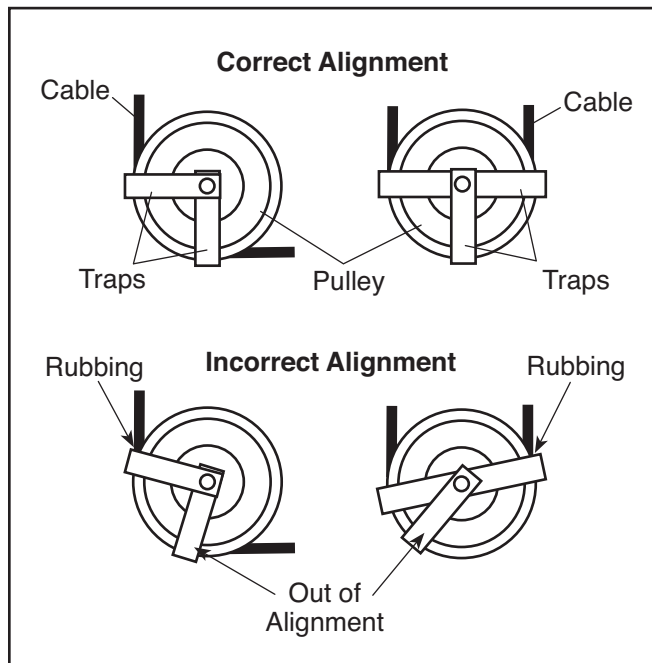
Check the entire length of each cable by slowly performing one repetition on the strength equipment. Inspect the cable on the exterior of the strength equipment and the cable on the interior. Run your fingers along the cable, paying close attention at the bends and attachment points. Watch for the following conditions, which may indicate a worn cable that should be replaced:

- A. a torn or split sheath that exposes the cable
- B. a kinked or severely bent cable
- C. a curled or twisted sheath
- D. a stretched sheath with a thinning cross-section



Cable Traps

Check the cable traps to ensure that they are not rubbing against the cable and that they are holding the cable in the grooves of the pulleys. If a cable trap is not correctly aligned, loosen the bolt slightly, readjust the cable trap as necessary, and retighten the bolt.



WEIGHT GUIDE LUBRICATION

Clean and lubricate the full length of each weight guide by wiping it with a soft cloth containing a lightweight motor oil, 10W-40 or 10W-30 weight. Apply only a light coating over the entire length of the weight guide. **Do not use TEFLON®-based lubricants.**

CABLE ADJUSTMENT

For the strength equipment to function correctly, the cable must be tensioned correctly. To check the tension of the cable, first pull the weight pin and slide it to the bottom of the weight stack; **do not insert the weight pin into a weight plate.** Next, slowly raise and lower the weight carriage by performing one repetition. The weight carriage should come to rest just on top of the top weight plate when the repetition is completed.

If there is too much tension on the cable, the weight carriage will not rest on the next weight, and it may be difficult to insert the weight pin into the weights.

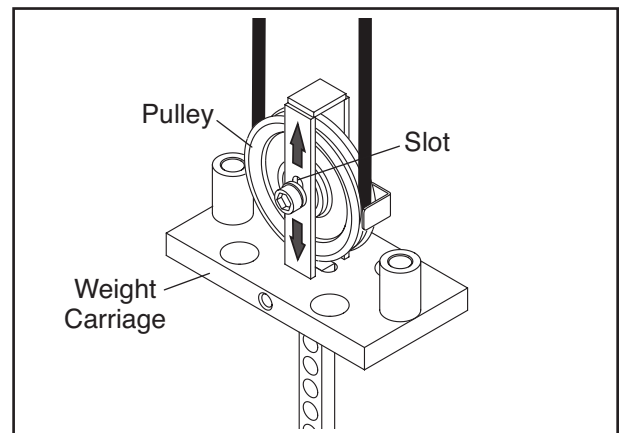
If there is not enough tension on the cable, the weight carriage will not be lifted immediately when the repetition is begun. Ideally, the cable should not move more than 1/2 in. (1.3 cm) from the resting position before the weight carriage is lifted.

If there is too much tension or not enough tension on the cable, adjust the cable as described in the following steps.

Weight Carriage Pulley Adjustment

Tools required: 5/16" hex key, 9/16" open end wrench

1. Remove the access cover by pulling it free at the bottom and then sliding it upward until the two sets of tabs release.
2. Loosen the locknut attaching the pulley in the bracket on the weight carriage.



3. If more slack is needed in the cable, move the pulley upward. If less slack is needed, move the pulley downward.
4. Make sure that the cable trap is properly oriented (see CABLE TRAPS at the left) and retighten the locknut attaching the pulley to the bracket.
5. Check the tension of the cable as described above, and readjust it, if necessary.
6. Slowly perform a repetition using a light load and have someone make sure that the cable is not derailed from a pulley or rubbing on a cable trap.
7. Replace the access cover.

ADDITIONAL ADJUSTMENTS

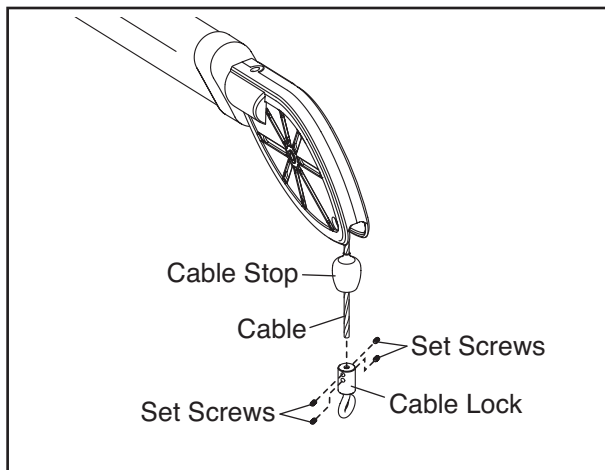
Handle End Adjustment

Tools required: 1/8" hex key, cable cutters, torque wrench, utility knife

Note: Make this adjustment only if the pulley in the weight carriage has been fully adjusted to the bottom of the slot in the bracket and the cable requires more tension.

Note: This adjustment is only for increasing the cable tension, because it requires shortening the cable. Only one end of the cable should be shortened.

1. To create slack in the cable, pull the weight pin, pull either handle out six to eight inches, and then insert the weight pin into the third weight plate and into the tube on the bottom of the weight carriage.
2. Push the black rubber cable stop off the aluminum cable lock and slide the cable stop upward a few inches.



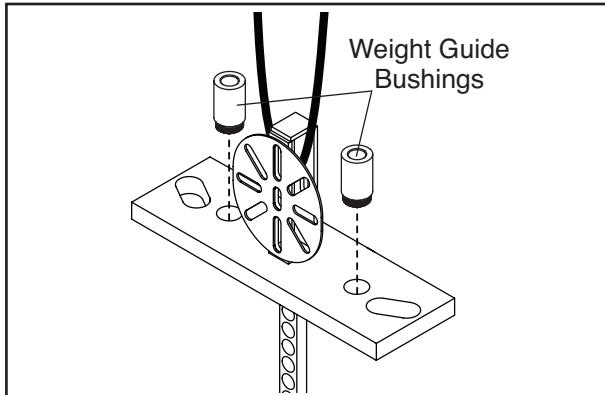
3. Loosen the four set screws in the cable lock and pull the cable free.

4. Cut off one inch of the cable end using cable cutters. **Note: Using any other tool may flatten or disrupt the end strands so that it may be difficult to reinsert the cable into the hole of the cable lock.**
5. Cut off one inch of the black cable sheath from the end of the cable.
6. Reinsert the cable and the sheath into the cable lock so that all of the bare cable is in the hole.
7. Retighten the four set screws into the threaded holes. Tighten the set screws equally until they contact the cable. Then, tighten each screw alternately 1/4 turn, until all are set to 85 inch/pounds (9.6 Newton-meters).
8. Slide the rubber cable stop over the cable lock, remove the weight pin, and lower the handle.
9. Check for proper tension on the cable as described in CABLE ADJUSTMENT, on page 8.

Weight Stack Servicing

Servicing the weight stack involves replacing the bushings in the weight carriage. To order these parts, see HOW TO CONTACT CUSTOMER CARE on the back cover of this manual.

1. Remove the access cover by pulling it free at the bottom and then sliding it upward until the two sets of tabs release.
2. Loosen the top bolt or nuts on each weight guide. Remove the bolts or nuts and let the weight guides slide down to the floor.
3. Unbolt the pulley on the weight carriage using a 5/16" hex key and a 9/16" open-end wrench. This will make it easier to replace the weight guide bushings.
4. Slide the weight carriage upward off the top of the weight guides. Note: Pull the weight guides toward the back of the equipment for increased clearance.
5. Unscrew and remove the two existing weight guide bushings from the weight carriage. Discard the weight guide bushings you just removed.



6. Tighten two new weight guide bushings into the weight carriage.

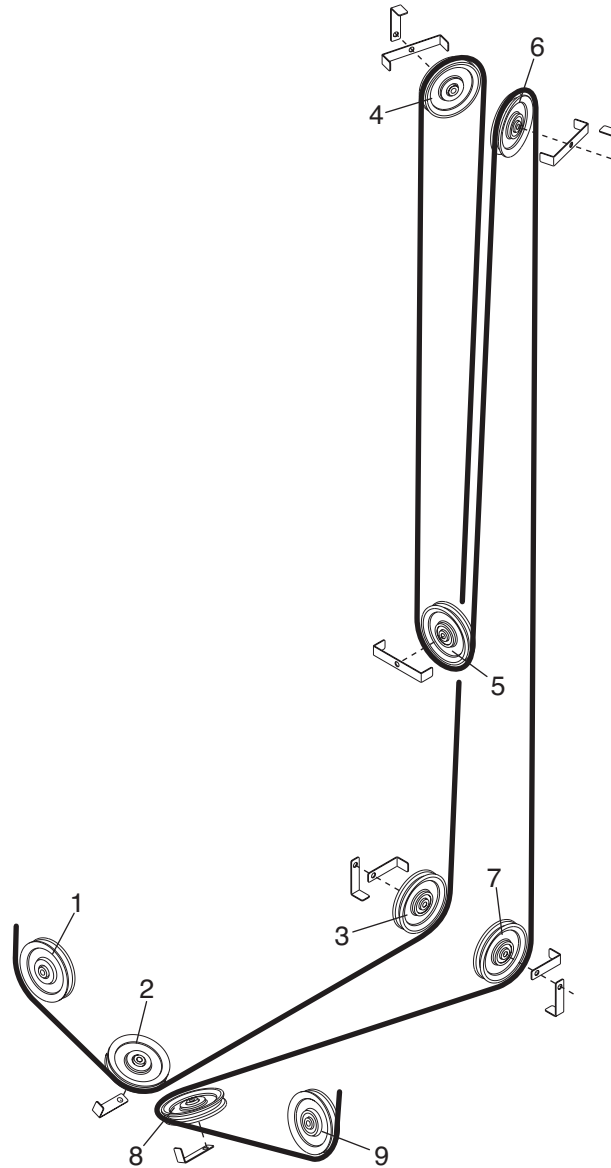
7. Clean and lubricate the weight guides by wiping them using a soft cloth containing a lightweight motor oil, 10W-40 or 10W-30 weight. Apply only a light coating over the entire length. See WEIGHT GUIDE LUBRICATION on page 8.
8. Replace the weight carriage on the weight guides. Reattach the pulley, cable, and cable traps.
9. Reattach the weight guides to the top of the tower.
10. Pull the weight pin and slide it to the bottom of the weight stack; **do not insert the weight pin into a weight plate**. Then, pull the handle, lifting the weight carriage all the way to the top. Slowly return the handle to the resting position.

If the weight carriage sticks, loosen one of the weight guide bolts or nuts. Lift the weight carriage to the top again. Retighten the weight guide bolt or nuts. Check the full travel again and readjust the weight guides if necessary.

11. Slowly perform a repetition and have someone make sure that the cable is not derailed from a pulley or rubbing on a cable trap.
12. Replace the access cover.

CABLE DIAGRAM

The cable diagram shows the proper route of the cable. Use the diagram to make sure that the cable and the cable traps have been assembled correctly. If the cable has not been correctly routed, the strength equipment will not function properly and damage may occur. The numbers show the correct route of the cable. **Make sure that the cable traps do not touch or bind the cable.**



NOTES

PART LIST

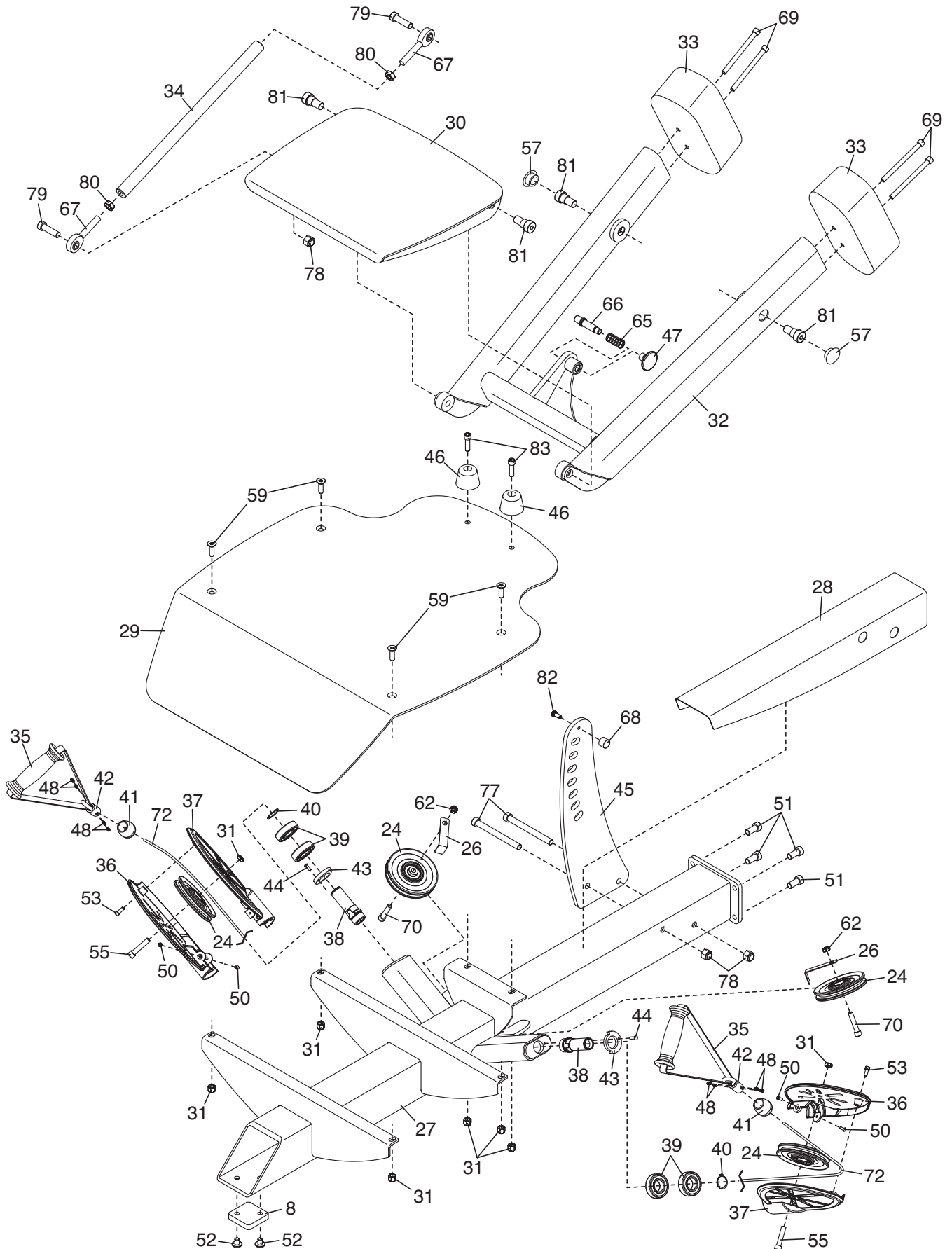
Model No. F614.1 R1215A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Tower	44	2	Roll Pin
2	1	Tower Cover	45	1	Adjustment Bracket
3	1	Left Stabilizer	46	2	Deck Bumper
4	1	Right Stabilizer	47	1	Knob
5	1	Left Stabilizer Cover	48	8	1/4" x 3/8" Set Screw
6	1	Right Stabilizer Cover	49	4	#8 x 1/2" Screw
7	2	Stabilizer Cap	50	4	#10 x 3/4" Flat Head Machine Screw
8	3	Foot	51	4	1/2" x 1" Socket Screw
9	1	Upper Cover	52	6	3/8" x 1/2" Button Screw
10	1	Lower Cover	53	2	1/4" x 5/8" Socket Screw
11	1	Large Bottom Weight Plate	54	8	3/8" x 1" Socket Patch Screw
12	2	Small Double Cable Trap	55	4	3/8" x 2" Socket Bolt
13	1	Rear Cover	56	1	3/8" x 3 1/2" Socket Screw
14	1	Weight Carriage	57	2	1" Hole Plug
15	8	Small Weight Plate	58	7	1/4" x 3/8" Button Screw
16	9	Weight Plate	59	4	3/8" x 1 1/4" Flat Head Bolt
17	2	Weight Cushion	60	4	5/8" Jam Nut
18	2	Weight Guide	61	1	1/4" Locknut
19	2	Weight Guide Bushing	62	2	3/8" Jam Nut
20	1	Weight Pin	63	2	3/8" Serrated Lock Washer
21	1	Weight Bumper	64	4	5/8" Split Washer
22	2	Cable Trap	65	1	Spring
23	1	Double Cable Trap	66	1	Pin
24	7	Pulley	67	2	Eye Bolt
25	2	Small Pulley	68	1	Stop
26	6	Large Cable Trap	69	4	3/8" x 4 1/2" Socket Screw
27	1	Frame	70	2	3/8" x 1 3/4" Socket Screw
28	1	Frame Cover	71	1	3/8" x 2 1/4" Socket Screw
29	1	Deck	72	1	Cable
30	1	Workout Deck	73	2	63" Magnetic Tape
31	8	3/8" Locknut	74	2	5 1/2" Magnetic Tape
32	1	Adjustment Arm	75	1	Hook Fastener Tape
33	2	Counter Weight	76	1	Loop Fastener Tape
34	1	Leveling Rod	77	2	1/2" x 5" Socket Bolt
35	2	Handle	78	3	1/2" Locknut
36	2	Outer Pulley Bracket	79	2	1/2" x 1 3/4" Socket Bolt
37	2	Inner Pulley Bracket	80	2	1/2" Nut
38	2	Pivot Tube	81	4	3/4" x 1 1/2" Shoulder Screw
39	4	Bearing	82	1	5/16" x 5/8" Bolt
40	2	Snap Ring	83	2	3/8" x 1 1/4" Socket Bolt
41	2	Cable Stop	84	1	Small Top Weight Plate
42	2	Cable Lock	*	—	Owner's Manual
43	2	Limiter			

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

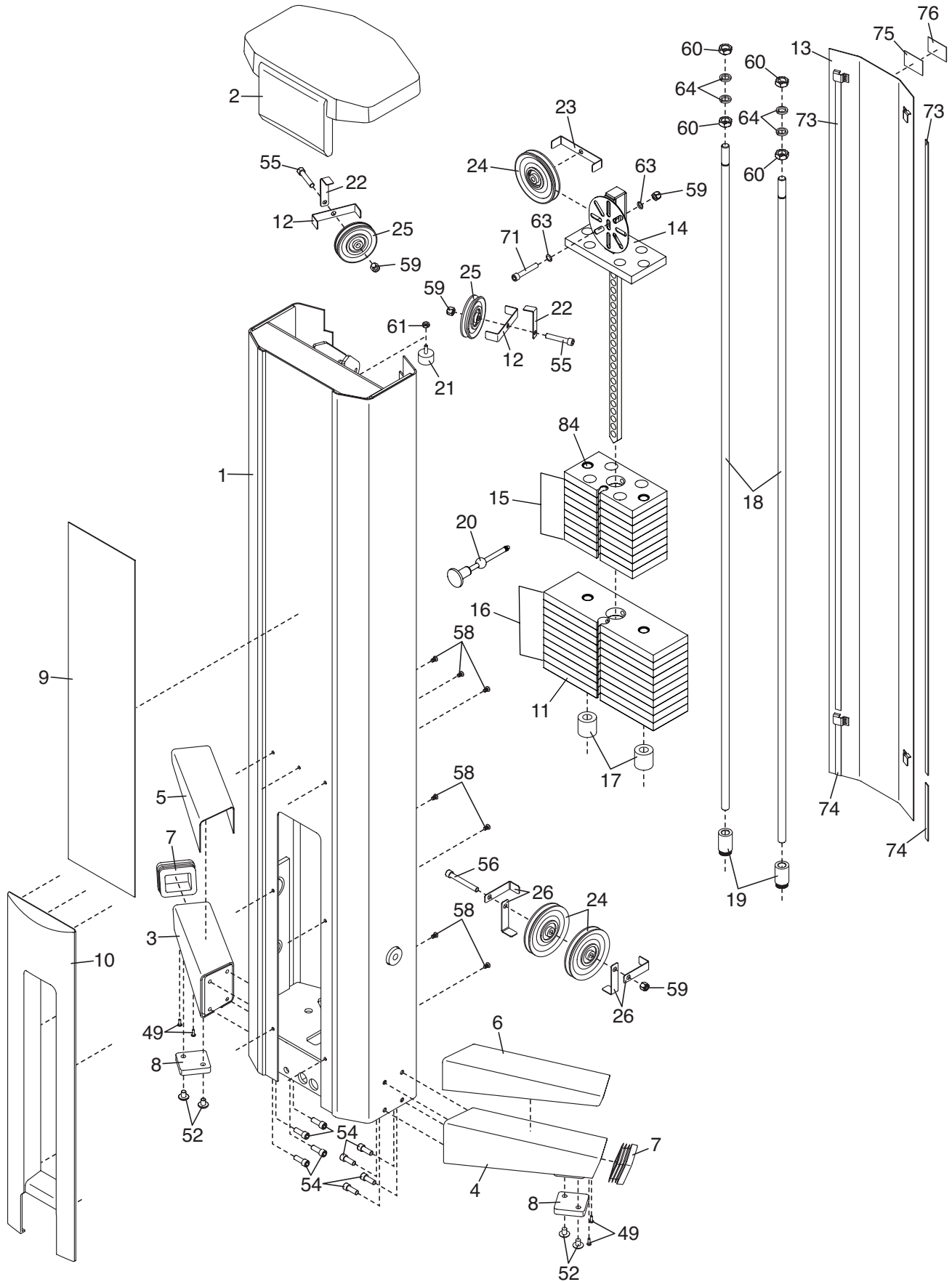
EXPLODED DRAWING A

Model No. F614.1 R1215A



EXPLODED DRAWING B

Model No. F614.1 R1215A



HOW TO CONTACT CUSTOMER CARE

If you have questions after reading this manual, or if parts are damaged or missing, please contact Customer Care at one of the phone numbers or addresses listed below. **Please note the model number, serial number, and name of the product (see the front cover of this manual) before contacting Customer Care. If you are ordering replacement parts, please also note the key number and description of each part (see the PART LIST and the EXPLODED DRAWING near the end of this manual).**

In the United States

Call: 1-800-201-2109, Mon.–Fri. 6 a.m.–6 p.m. MT

Email: customercare@freemotionfitness.com

Write:

FreeMotion Fitness
1500 South 1000 West
Logan, UT 84321-9813
United States

Outside the United States

Call: 001-800-527-5417 or 001-435-786-3521,

Mon.–Fri. 6 a.m.–3 p.m. USA Mountain Time

Email: intlcustomercare@freemotionfitness.com

LIMITED WARRANTY

WARRANTY PERIODS AND COVERAGE

FreeMotion Fitness warrants this product to be free from defects in workmanship and material under normal use and service conditions. Parts and labor are warranted for one (1) year, unless otherwise specified on the invoice.

The warranty period commences on the invoice date of purchase. Any parts repaired or replaced during this warranty period will be warranted for the remainder of the original warranty period.

CONDITIONS AND LIMITATIONS

The following will void the warranty on this product:

1. This warranty applies only to the original owner and is non-transferable.
2. The labor warranty applies only to products sold in the US and Canada. Contact your authorized FreeMotion Fitness dealer for details on labor coverage in your country.
3. Any misuse, abuse, or improper service.
4. Users in excess of the maximum user weight listed in this manual. Note: This product may not have a maximum user weight.
5. Damage caused by moving the product or improper storage including moving or storing the product on its side.
6. Use or storage of the product outdoors or in high-humidity environments including spa and pool areas.
7. Damage caused by improper wiring or insufficient electrical current. Note: This product may not have wiring.

This warranty shall not apply to the following:

1. Cosmetic items including grips, decals, and labels.

2. Pick-up and delivery or freight charges involved with a repair.
3. Any problem as a result of improper assembly or delivery.

WHAT TO DO IF SERVICE IS REQUIRED

FreeMotion Fitness warranty service may be obtained by contacting the authorized dealer from which you purchased this product. Make sure to retain your original invoice and serial number information. If this product experiences a failure under the warranty terms set forth, FreeMotion Fitness shall provide at their option either repair, replacement, or refund of the purchase price. FreeMotion Fitness compensates service providers for warranty trips within their service area. You may be charged additionally for service calls beyond this service area.

FreeMotion Fitness is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or cost of removal or installation; or other consequential damages. Some regions do not allow the exclusion or limitation of consequential damages. Accordingly, the above limitation may not apply to you. This warranty gives you specific rights, and you may have other rights that vary from region to region.

TO CONTACT FREEMOTION FITNESS

See HOW TO CONTACT CUSTOMER CARE above.