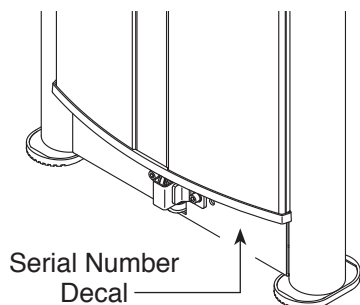


FREEMOTION® CALF EXTENSION

Model No. F813.1

Serial No. _____

Write the serial number in the space above for reference.



QUESTIONS?

If you have questions, or if parts are damaged or missing, please see **HOW TO CONTACT CUSTOMER CARE** on the back cover of this manual.

CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

OWNER'S MANUAL

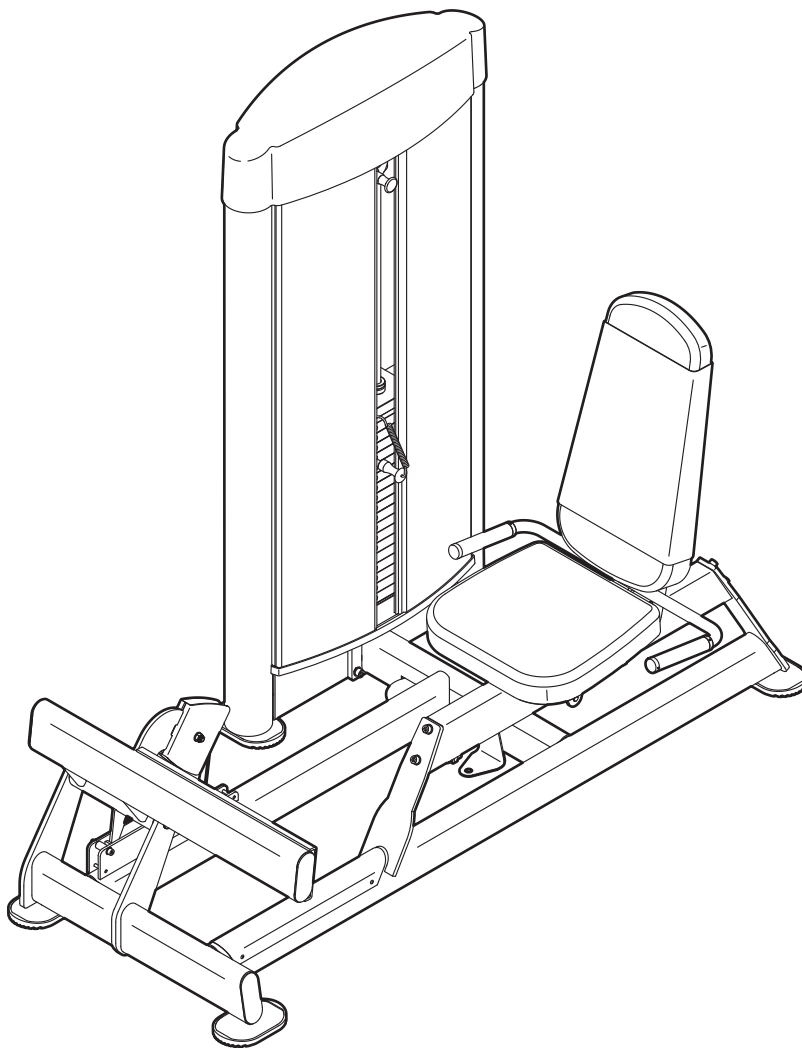


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IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your strength equipment before using your strength equipment. FreeMotion Fitness assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. It is the responsibility of the owner to ensure that all users of the strength equipment are adequately informed of all precautions, have read and understood all warning and caution labels, and are informed of how to use the strength equipment properly.
2. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
3. Use the strength equipment only as described in this manual.
4. It is the responsibility of the owner to ensure that there is enough space around the strength equipment for the intended exercise.
5. Use the strength equipment only on a level surface. Cover the floor beneath the strength equipment to protect the floor.
6. Anchor the strength equipment to the floor with the anchor strap where required or where possible to provide maximum stability.
7. All users of the strength equipment should be instructed to report any injury or strength equipment irregularity to facility staff immediately.
8. Keep children under age 13 and pets away from the strength equipment at all times.
9. The strength equipment is designed to support a maximum user weight of 350 lbs. (159 kg).
10. Always wear athletic shoes for foot protection while exercising.
11. Keep hands and feet away from moving parts. Do not lean on or rest your hands on the strength equipment while it is in use.
12. Make sure that the weight pin is completely inserted into one of the weight plates.
13. Check each cable, cable connection, and pulley before each use of the strength equipment. Make sure that all parts are properly tightened. Replace any worn parts immediately.
14. Make sure that each cable remains on the pulleys at all times. If a cable binds while you are exercising, stop immediately and make sure that the cable is on the pulleys and that nothing is interfering with the cable or the pulleys.
15. Over exercising may result in serious injury or death. If you feel faint, if you become short of breath, or if you experience pain while exercising, stop immediately and cool down.

WARNING DECAL PLACEMENT

This drawing shows the location(s) of the warning decal(s). If a decal is missing or illegible, see the back cover of this manual and request a free replacement decal. Apply the decal in the location shown. Note: The decal(s) may not be shown at actual size.

**WARNING**

- Read and follow all warnings and instructions and obtain proper instruction prior to use.
- Obtain a medical exam before beginning an exercise program.
- Inspect the machine before use. Do not use if machine appears damaged.
- Keep body and clothing free and clear of all moving parts.
- Be certain that the weight pin is completely inserted.
- NEVER pin the weight stack in an elevated position.
- NEVER use the machine if found in this condition.
- INSPECT all cables, straps and their connections. Do not use if any component is found to be worn or damaged.
- Do not use dumbbells or other means to incrementally increase the weight resistance, other than those provided by the manufacturer.
- Do not allow children on machines. Machine use by teenagers must be supervised by a knowledgeable adult.
- This equipment to be used only under qualified supervision.
- Do not remove this label, REPLACE IF DAMAGED.
- Max user weight: 350 lbs.

**CAUTION**



WEIGHT SELECTOR PIN MUST BE FULLY INSERTED INTO THE WEIGHT PLATE.

KEEP AWAY FROM MOVING PARTS. FAILURE TO DO SO COULD RESULT IN PERSONAL INJURY.

**WARNING**



BACK PANEL MUST BE IN PLACE BEFORE MACHINE USE.

INSPECT ALL CABLES, STRAPS, MOVING PARTS, AND FASTENERS WEEKLY. REFER TO MAINTENANCE MANUAL.

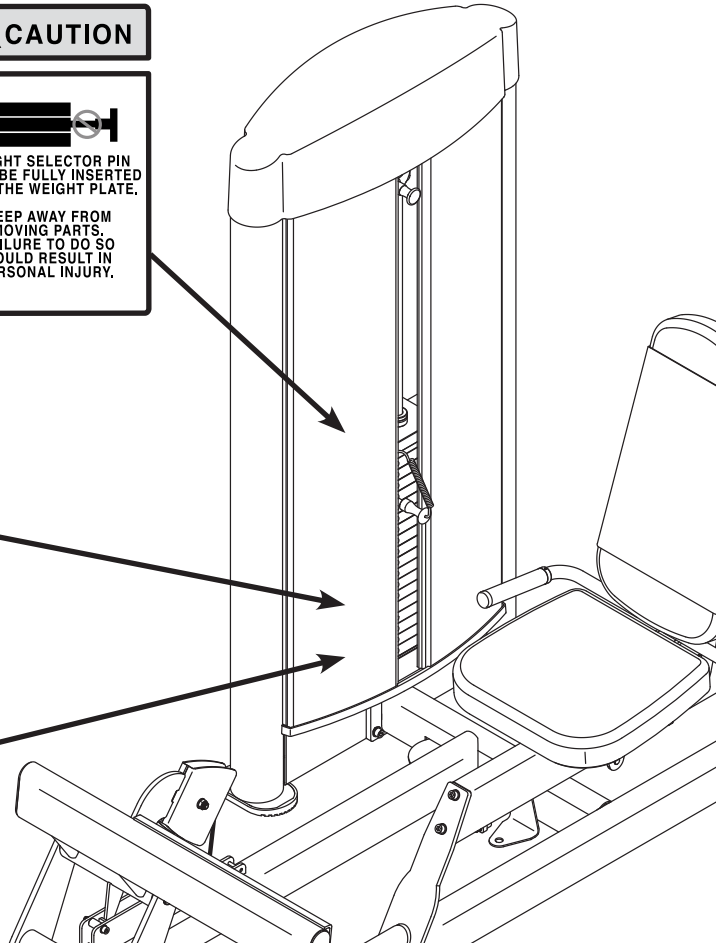
KEEP HANDS FREE OF MOVING PARTS. FAILURE TO DO SO COULD RESULT IN PERSONAL INJURY.

7004-1199

**CAUTION**



Weight selector pin must be fully inserted into the weight plate.



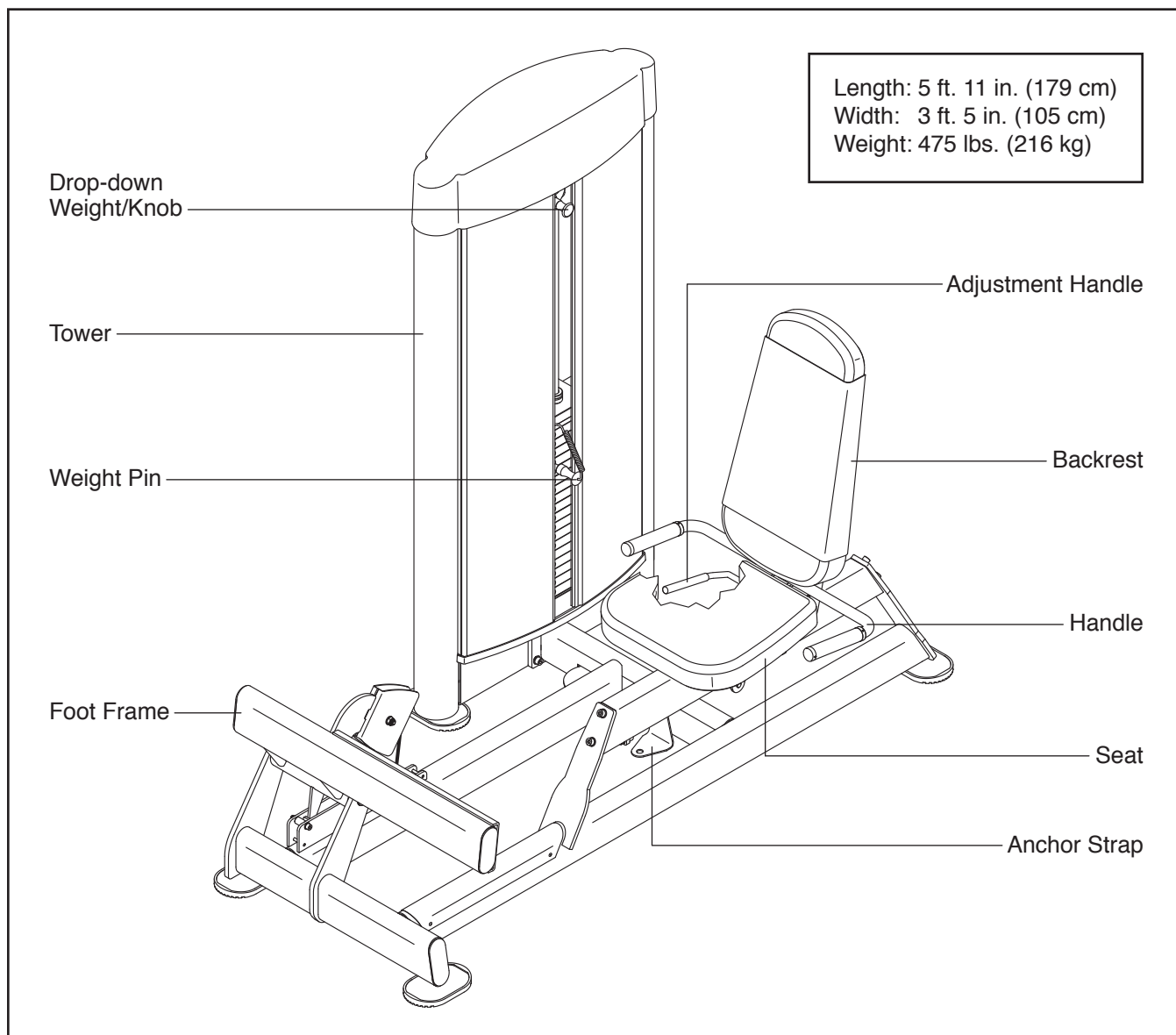
BEFORE YOU BEGIN

Thank you for selecting the FREEMOTION® CALF EXTENSION strength equipment. With unrestricted motion, you can work your body's muscle groups the way you do naturally, to train more effectively and efficiently.

For your benefit, read this manual carefully before using the strength equipment. If you have questions after reading this manual, please see the back cover

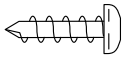
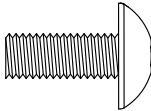
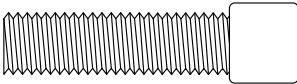
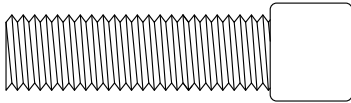
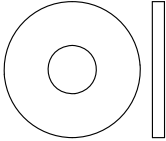
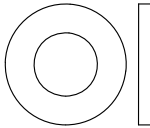
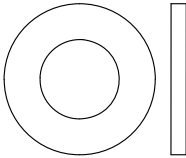
of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



PART IDENTIFICATION CHART

Use the drawings below to identify the small parts needed for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the key number is the quantity needed for assembly. **Note: If a part is not in the hardware kit, check to see if it has been preassembled. Extra parts may be included.**

			
M4 x 13mm Self-tapping Screw (27)–2	M6 x 15mm Screw (35)–4	M8 x 30mm Socket Screw (75)–6	M10 x 35mm Socket Screw (71)–8
			
	M6 Washer (34)–4	M8 Washer (76)–6	M10 Washer (31)–8

ASSEMBLY

- Assembly requires two persons.
- Because of its weight and size, assemble the strength equipment in the location where it will be used. Make sure that there is enough clearance around the strength equipment.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until you finish all assembly steps.
- For help identifying small parts, see page 6.

- The following tools (not included) are required for assembly:

one Phillips screwdriver

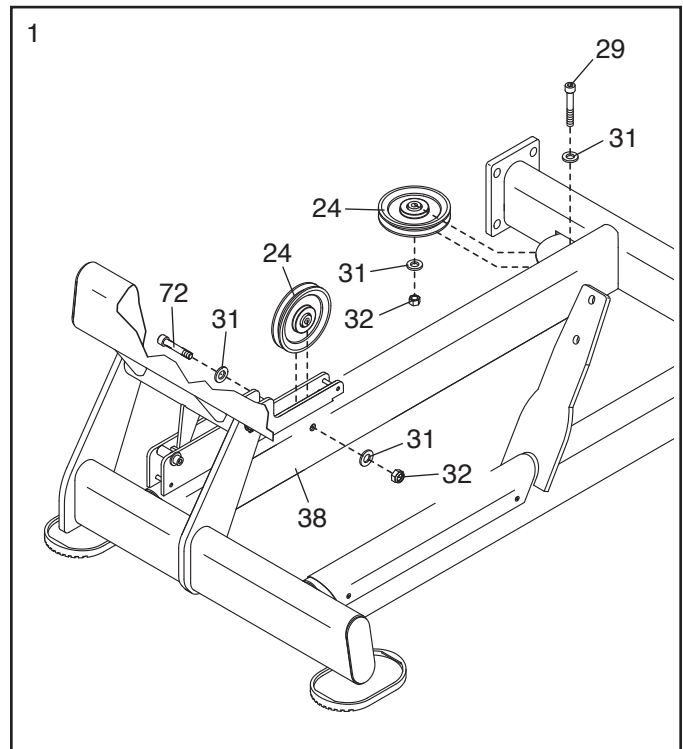


a set of metric hex keys

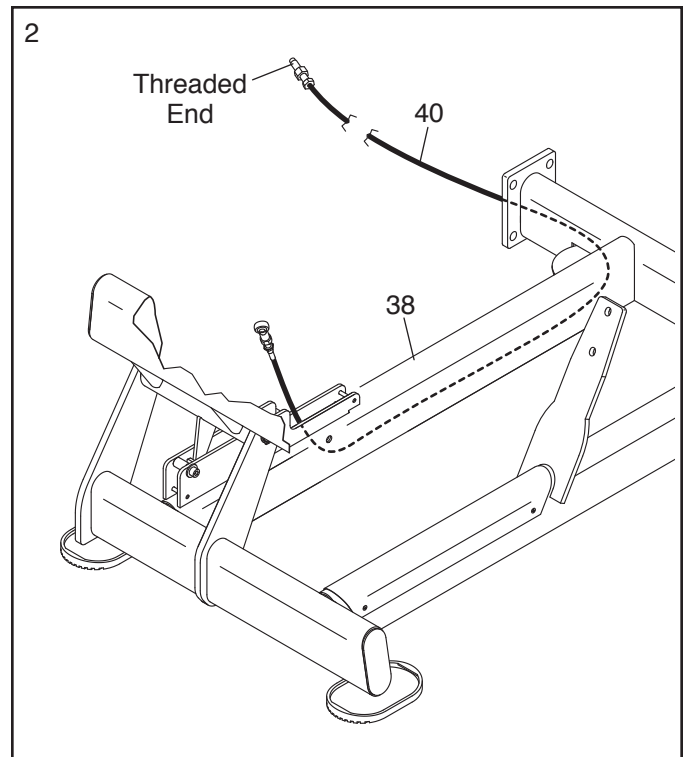


Assembly may be easier if you have a set of wrenches. To avoid damaging parts, do not use power tools.

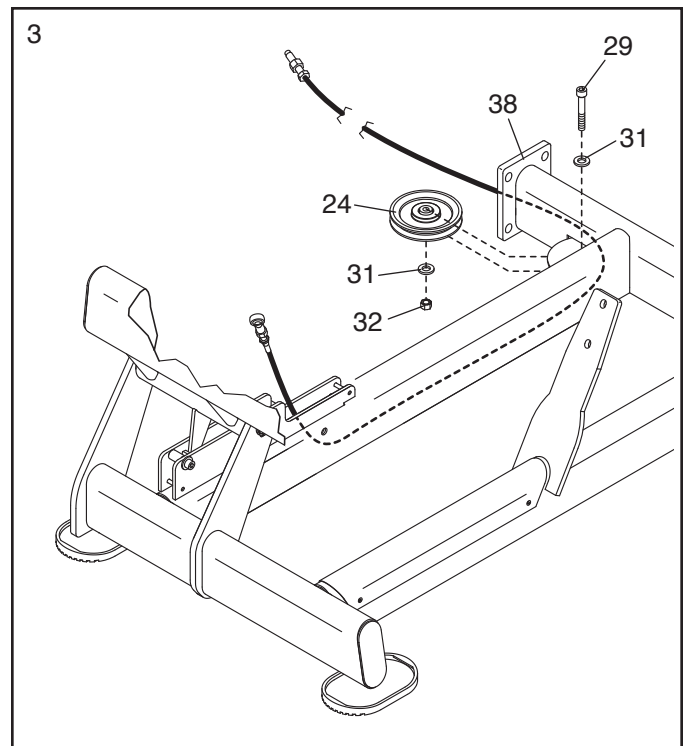
1. Remove the indicated M10 Locknuts (32), M10 Washers (31), M10 x 50mm Socket Bolt (29), M10 x 65mm Socket Bolt (72), and Large Pulleys (24) from the Main Frame (38).



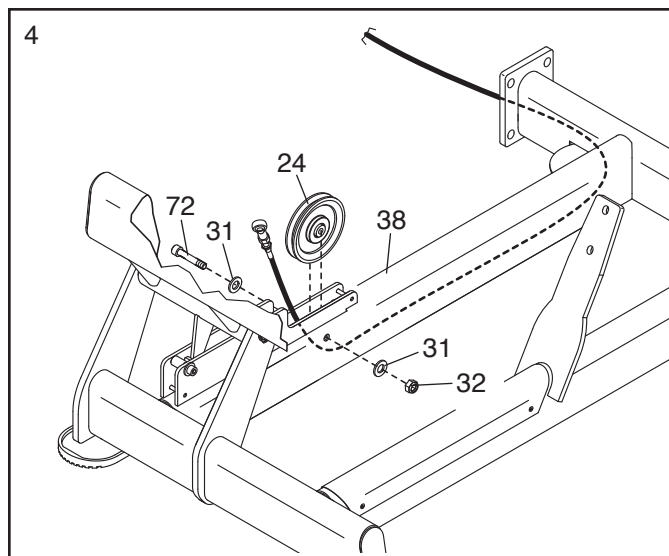
2. Orient the Cable (40) as shown. Insert the Cable through the Main Frame (38).



3. Attach one of the Large Pulleys (24) that you removed in step 1 to the Main Frame (38) with the M10 x 50mm Socket Bolt (29), two of the M10 Washers (31), and one of the M10 Locknuts (32) that you removed in step 1.



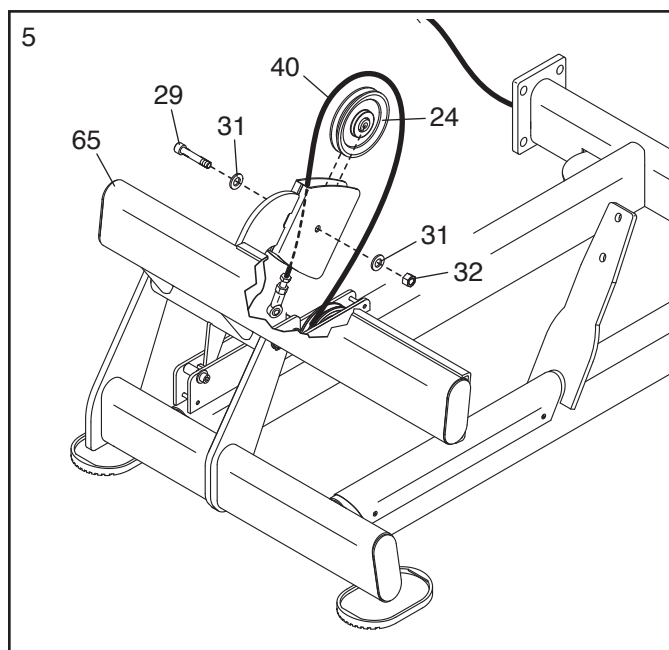
4. Attach the other Large Pulley (24) to the Main Frame (38) with the M10 x 65mm Socket Bolt (72), the other two M10 Washers (31), and the other M10 Locknut (32) that you removed in step 1.



5. Remove all parts (24, 29, 31, and 32) from the pulley bracket on the Foot Frame (65).

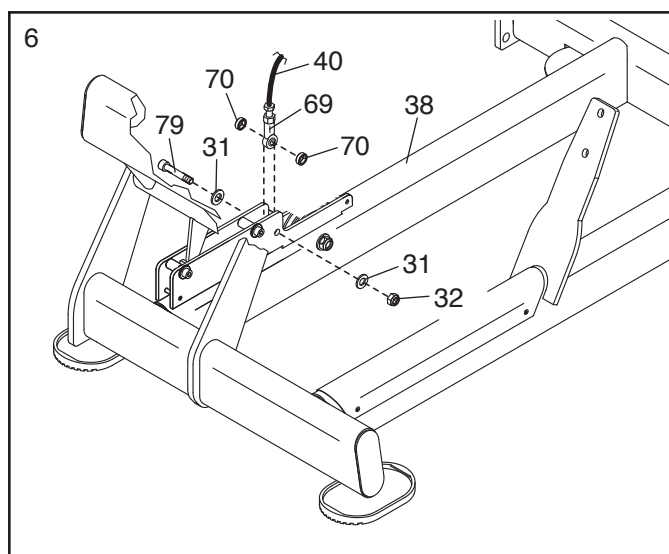
Route the Cable (40) over the Large Pulley (24) that you just removed.

Attach the Large Pulley (24) inside the pulley bracket with the M10 x 50mm Socket Bolt (29), the two M10 Washers (31), and the M10 Locknut (32) that you just removed.

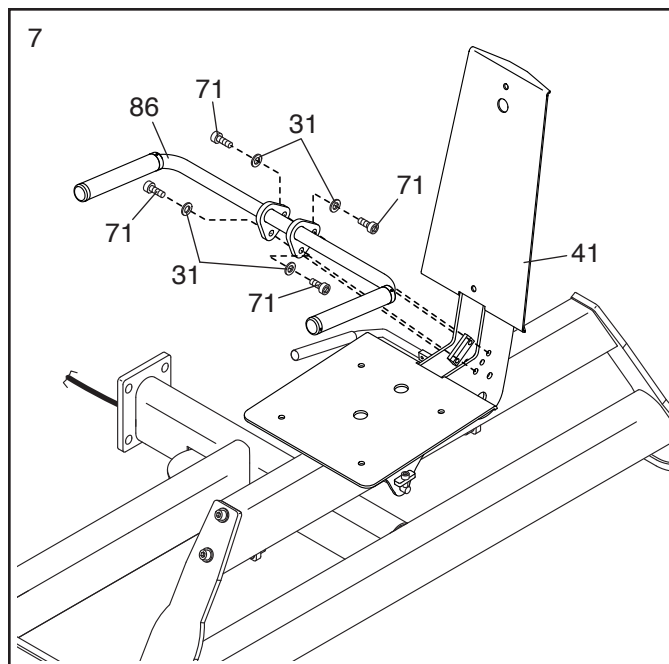


6. Remove the indicated M10 Locknut (32), M10 Washers (31), and M10 x 55mm Socket Bolt (79) from the Main Frame (38).

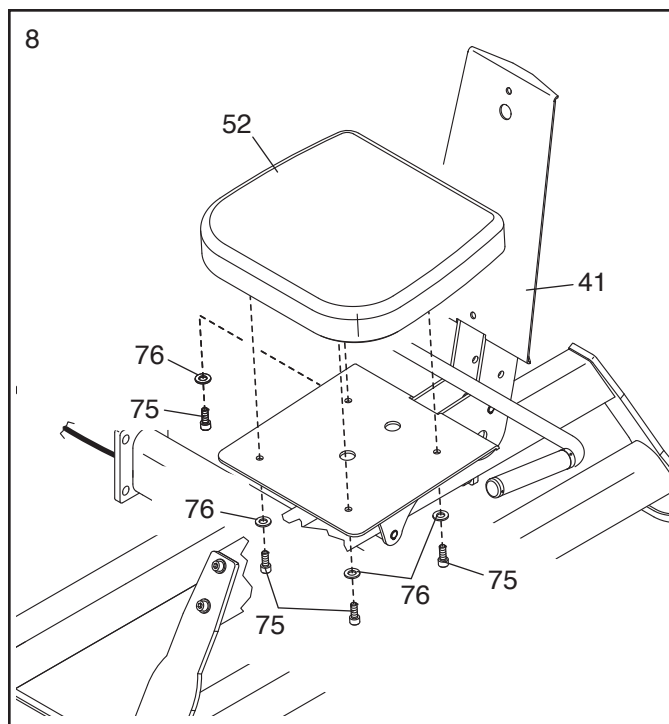
Attach the Joint Bearing (69) on the Cable (40) and two Joint Bushings (70) inside the Main Frame (38) with the M10 x 55mm Socket Bolt (79), the two M10 Washers (31), and the M10 Locknut (32) that you just removed.



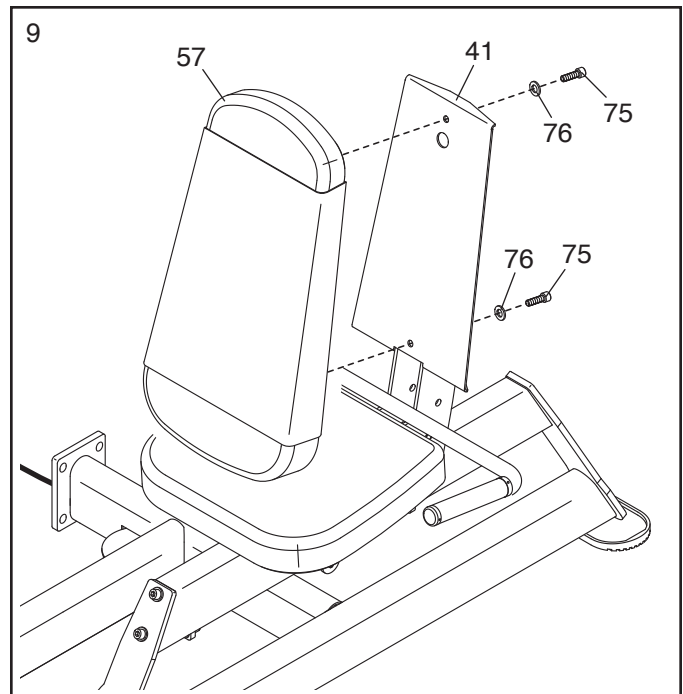
7. Attach the Handlebar (86) to the Seat Frame (41) with four M10 x 35mm Socket Screws (71) and four M10 Washers (31).



8. Attach the Seat (52) to the Seat Frame (41) with four M8 x 30mm Socket Screws (75) and four M8 Washers (76).



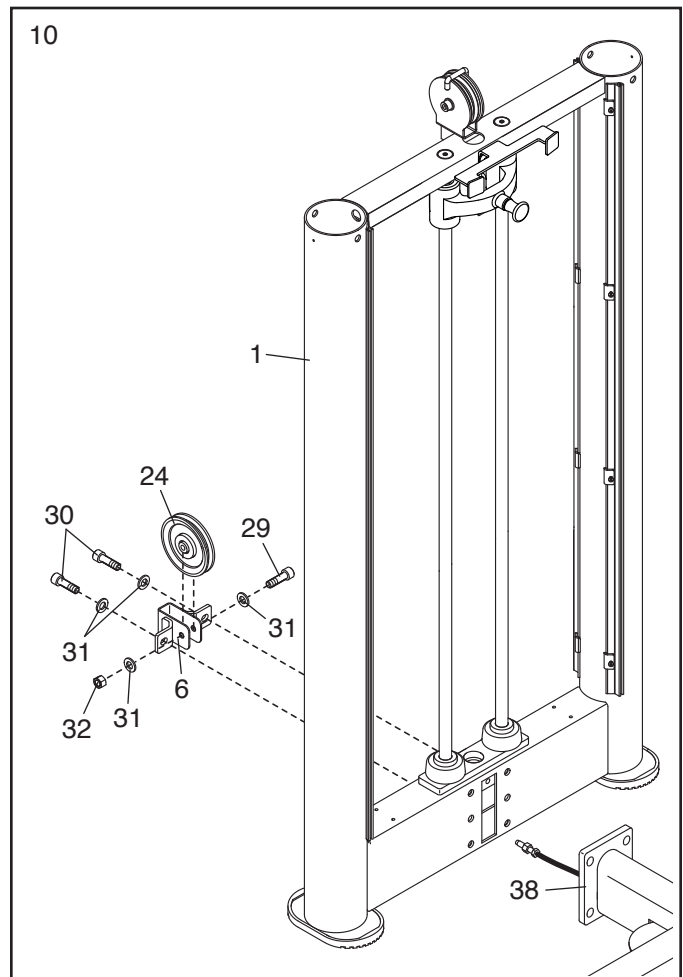
9. Attach the Backrest (57) to the Seat Frame (41) with two M8 x 30mm Socket Screws (75) and two M8 Washers (76).



10. Orient the Tower Frame (1) as shown, and set it near the Main Frame (38). **Have a second person hold the Tower Frame to prevent it from falling until you complete step 12.**

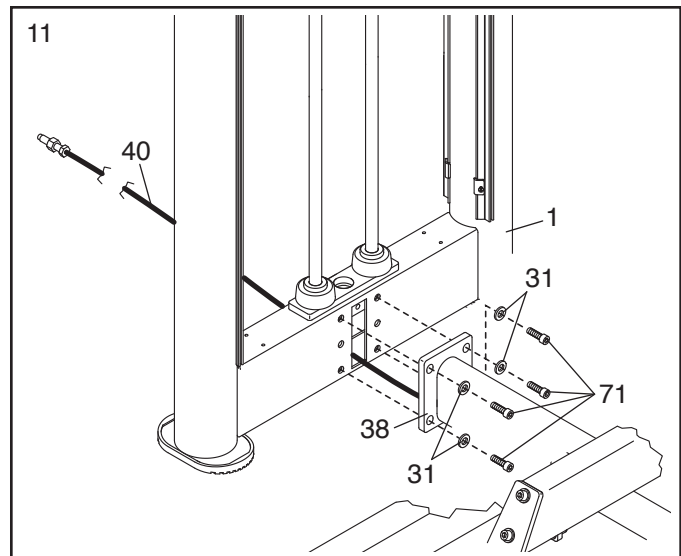
Remove the two M10 x 30mm Socket Screws (30), the two M10 Washers (31), and the Pulley Bracket (6) from the back of the Tower Frame (1).

Next, remove all parts (24, 29, 31, and 32) from the Pulley Bracket (6).



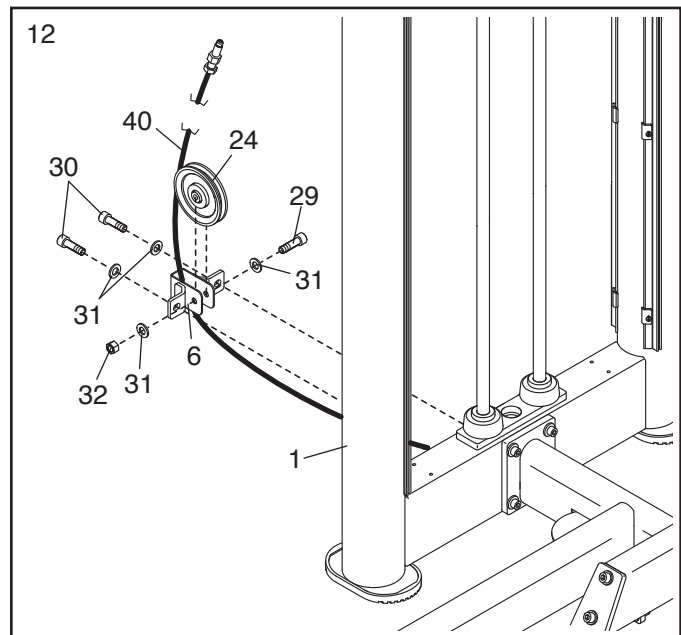
11. Insert the Cable (40) through the Tower Frame (1) as shown.

Attach the Main Frame (38) to the Tower Frame (1) with four M10 x 35mm Socket Screws (71) and four M10 Washers (31).



12. Route the Cable (40) upward through the Pulley Bracket (6). Attach the Large Pulley (24) inside the Pulley Bracket with the M10 x 50mm Socket Bolt (29), the two M10 Washers (31), and the M10 Locknut (32) that you removed in step 11.

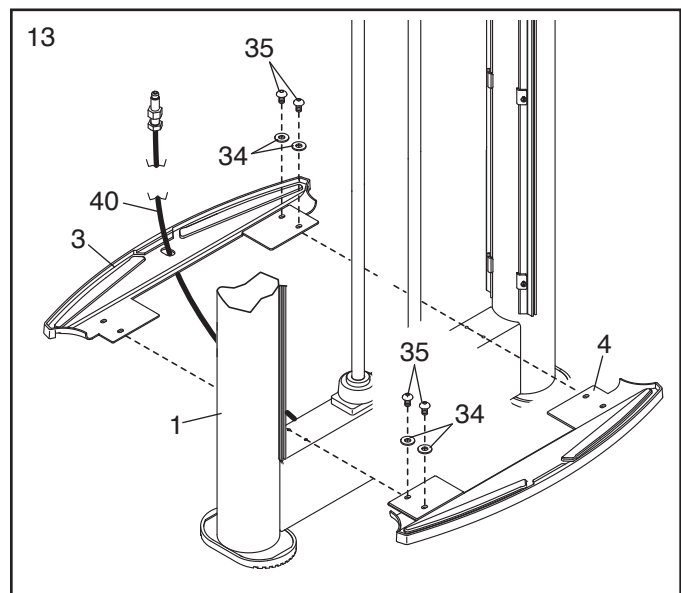
Then, attach the Pulley Bracket (6) to the Tower Frame (1) with the two M10 x 30mm Socket Screws (30) and the two M10 Washers (31) that you removed in step 11.



13. Identify the Rear Shroud Base (3), which has a hole in the center, and the Front Shroud Base (4). Orient the Shroud Bases as shown.

Insert the end of the Cable (40) upward through the Rear Shroud Base (3).

Attach the Shroud Bases (3, 4) to the Tower Frame (1) with four M6 x 15mm Screws (35) and four M6 Washers (34).



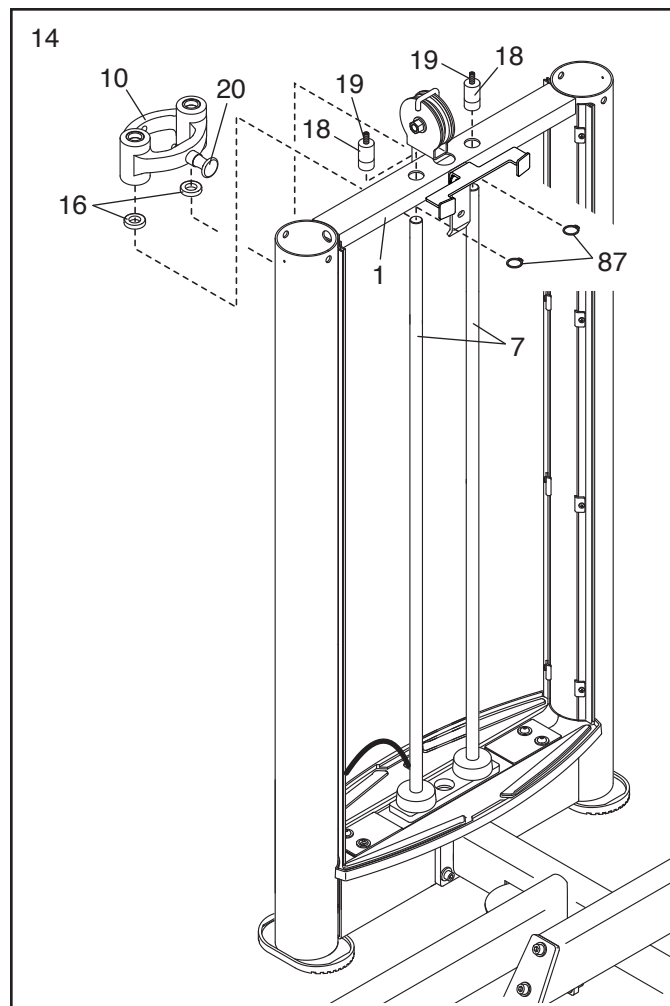
14. Pull the Drop-down Weight Knob (20) and slide the Drop-down Weight (10) downward on the Weight Guides (7).

Next, loosen the two M8 x 35mm Set Screws (19) a few complete turns; **it is not necessary to remove the Set Screws.**

Look under the top of the Tower Frame (1) and remove the two E-clips (87) from the two Weight Guide Bushings (18).

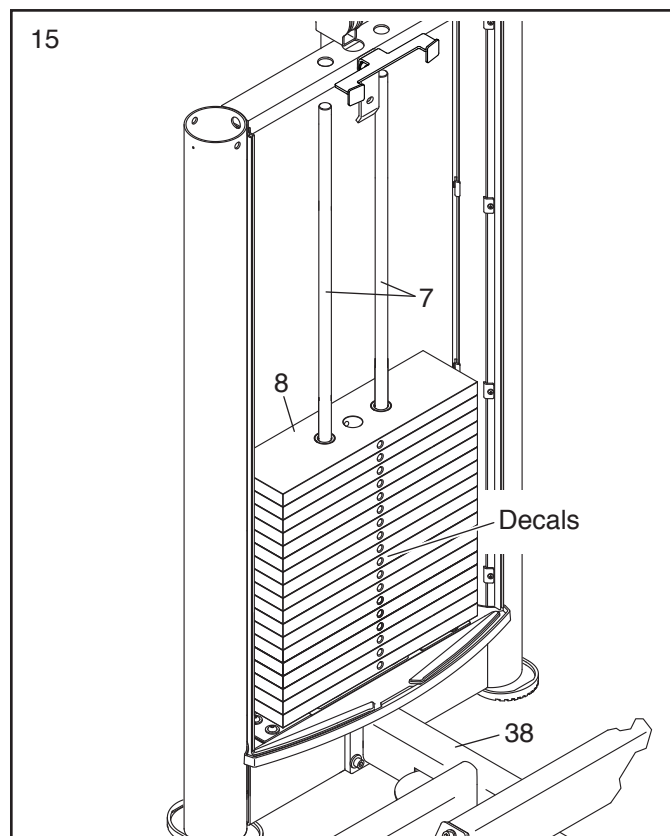
Have a second person hold the Weight Guides (7). Lift the Weight Guide Bushings (18) out of the Tower Frame (1).

Then, tip the upper ends of the Weight Guides (7) forward or backward, and slide the Drop-down Weight (10) and the Upper Weight Bumpers (16) upward off the Weight Guides.



15. Look at the decals on the eighteen 20-pound Weights (8), and find the decal that has the **largest** number on it. Orient that 20-pound Weight so that the decal is facing the Main Frame (38), and slide the 20-pound Weight onto the Weight Guides (7).

Repeat this step with the remaining 20-pound Weights (8).



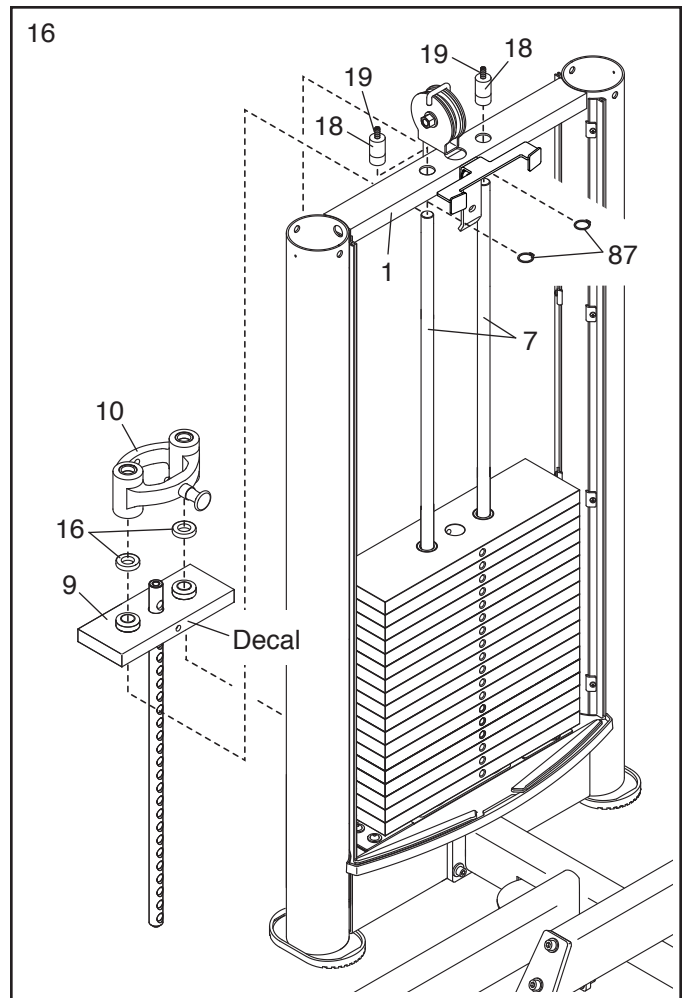
16. Orient the Top Weight (9) and the Drop-down Weight (10) as shown.

Slide the Top Weight (9), the two Upper Weight Bumpers (16), the Drop-down Weight (10), and the two E-clips (87) onto the Weight Guides (7).

Next, insert the two Weight Guide Bushings (18) into the Tower Frame (1), and slide them onto the upper ends of the Weight Guides (7).

Attach the two E-clips (87) to the Weight Guide Bushings (18).

Then, tighten the two M8 x 35mm Set Screws (19) into the Weight Guide Bushings (18).

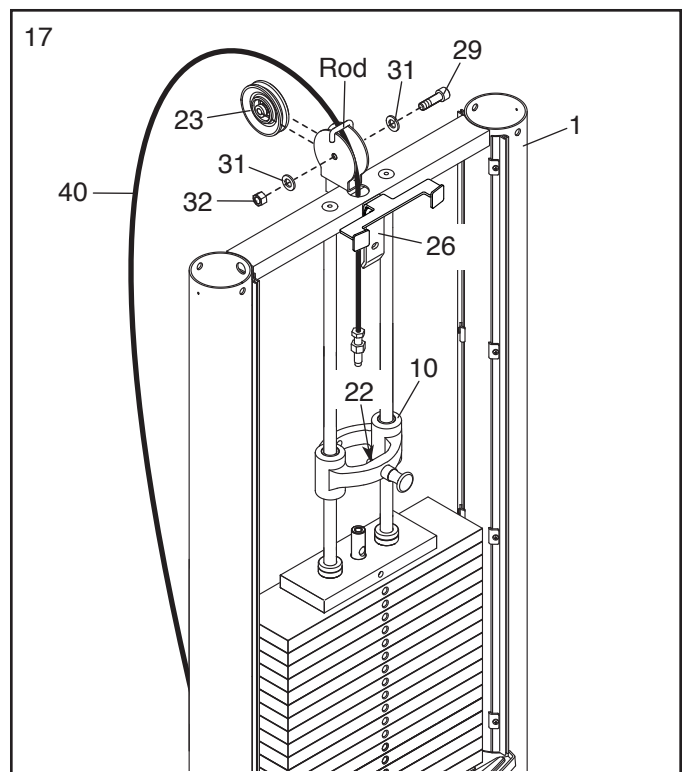


17. Remove all parts (23, 29, 31, and 32) from the pulley bracket on the Tower Frame (1).

Route the Cable (40) through the pulley bracket and downward through the hole in the center of the Tower Frame (1).

Attach the Small Pulley (23) inside the pulley bracket with the M10 x 50mm Socket Bolt (29), the two M10 Washers (31), and the M10 Locknut (32) that you just removed. **Make sure that the Cable (40) is between the Small Pulley and the rod on the pulley bracket.**

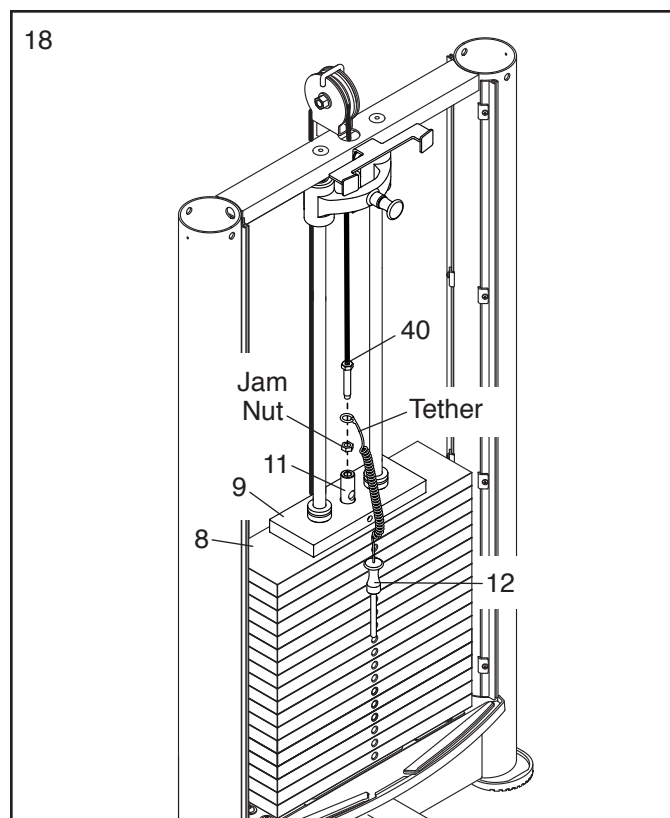
Next, slide the Drop-down Weight (10) upward until the Drop-down Weight Pin (22) snaps into the hole in the Latch Bracket (26). **Make sure that the Drop-down Weight Pin is engaged in the hole.**



18. Remove the jam nut from the end of the Cable (40). Next, slide the tether on the Weight Pin (12) onto the end of the Cable. Then, finger tighten the jam nut onto the Cable.

Tighten the end of the Cable (40) into the Weight Selector (11) until the Top Weight (9) is lifted off the 20-pound Weights (8). Then, loosen the end of the Cable until the Top Weight just rests on the 20-pound Weights.

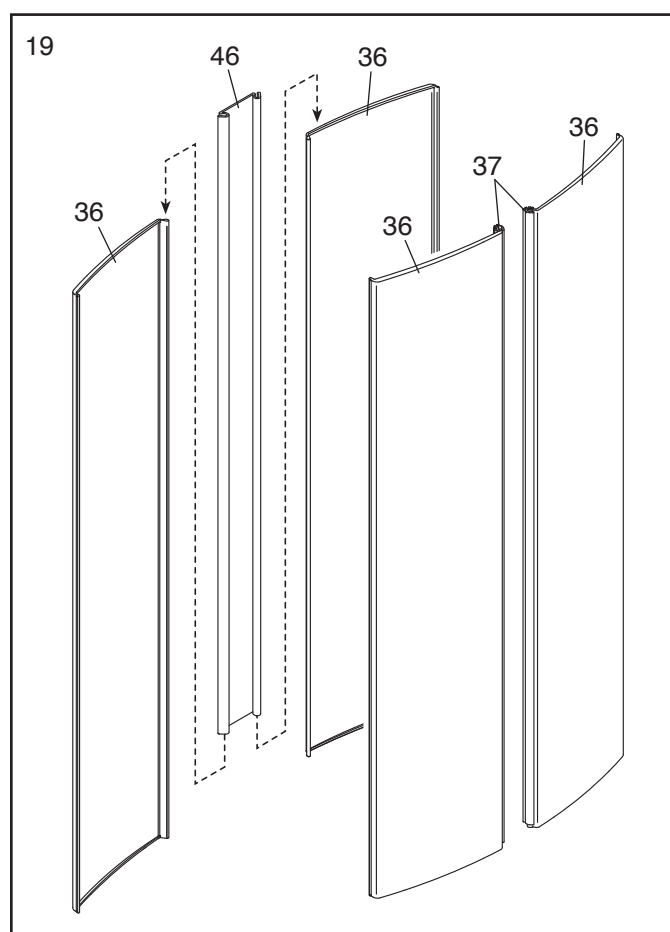
Then, tighten the jam nut against the Weight Selector (11).



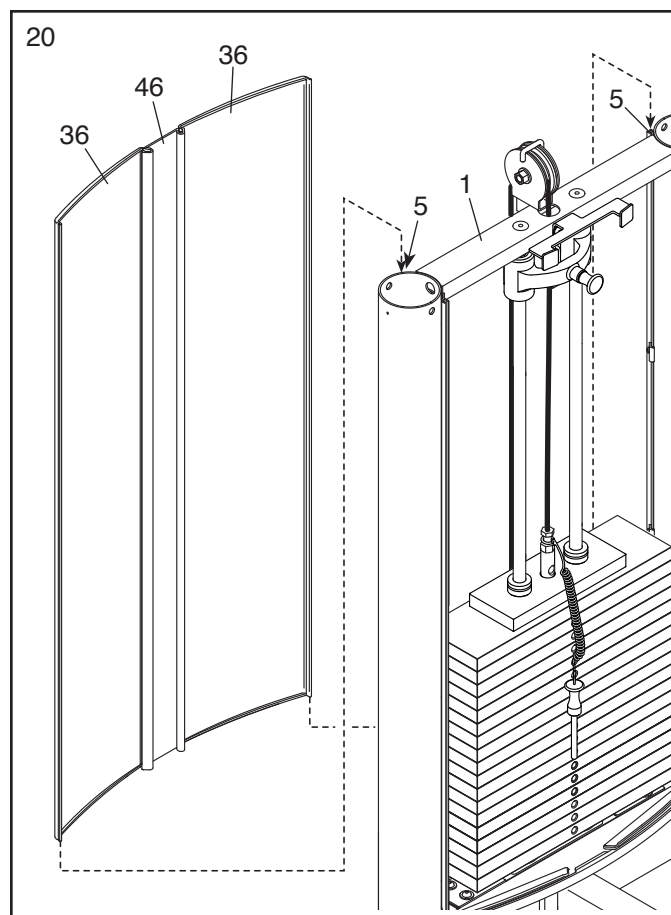
19. Note: The parts shown in this step may be preassembled.

Look at the four Shrouds (36), and find the two Shrouds that have attached strips of Inner Trim (37).

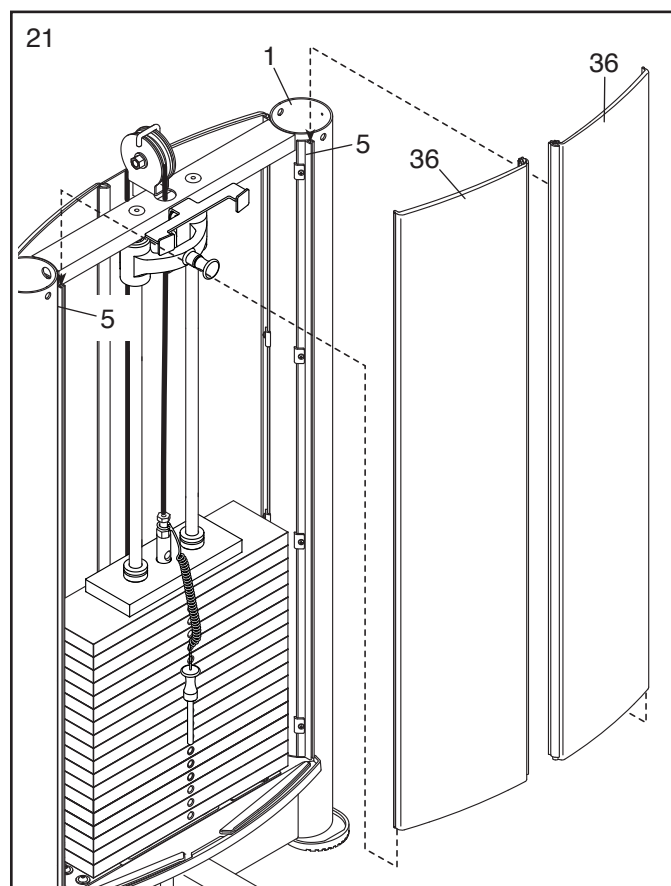
Slide the Shroud Panel (46) downward onto the two Shrouds (36) that do **not** have attached strips of Inner Trim (37).



20. Slide the two Shrouds (36) with the Shroud Panel (46) downward into the two strips of Outer Trim (5) on the back of the Tower Frame (1).

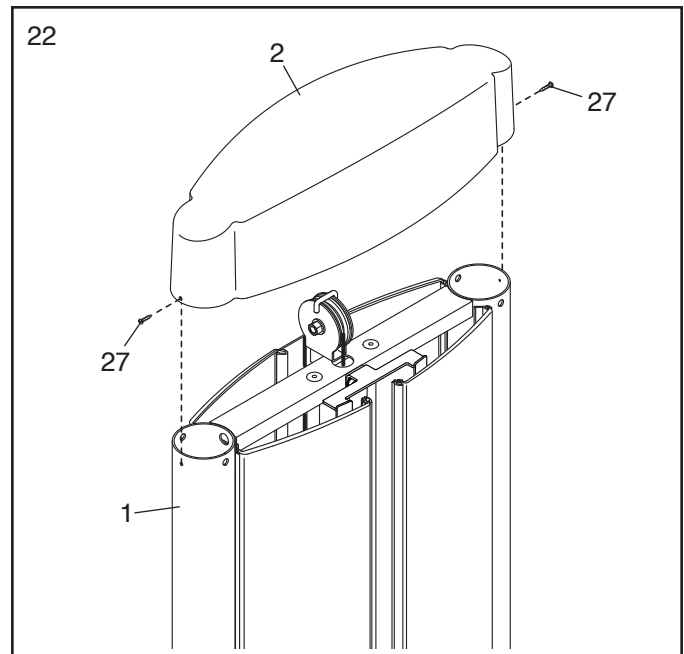


21. Slide the remaining two Shrouds (36) downward into the two strips of Outer Trim (5) on the front of the Tower Frame (1).



22. Orient the Tower Cap (2) as shown.

Slide the Tower Cap (2) downward onto the Tower Frame (1). Attach the Tower Cap with two M4 x 13mm Self-tapping Screws (27).



23. **Make sure that all parts of the strength equipment are properly tightened.** To protect the floor or carpet from damage, place a mat under the strength equipment.

ADJUSTMENT

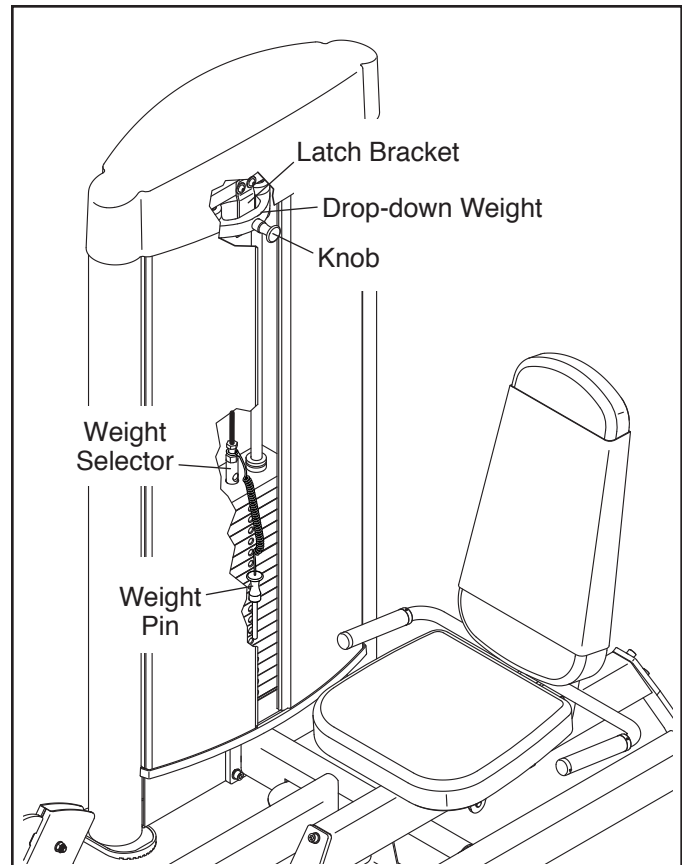
This section explains how to adjust the strength equipment. Make sure that all that parts are properly tightened each time the strength equipment is used. Replace any worn parts immediately.

ADJUSTING THE RESISTANCE

To change the amount of resistance, insert the weight pin into the desired weight. **Make sure that the weight pin is fully inserted.** Note: To use only the top weight, insert the weight pin into the hole in the weight selector above the top weight.

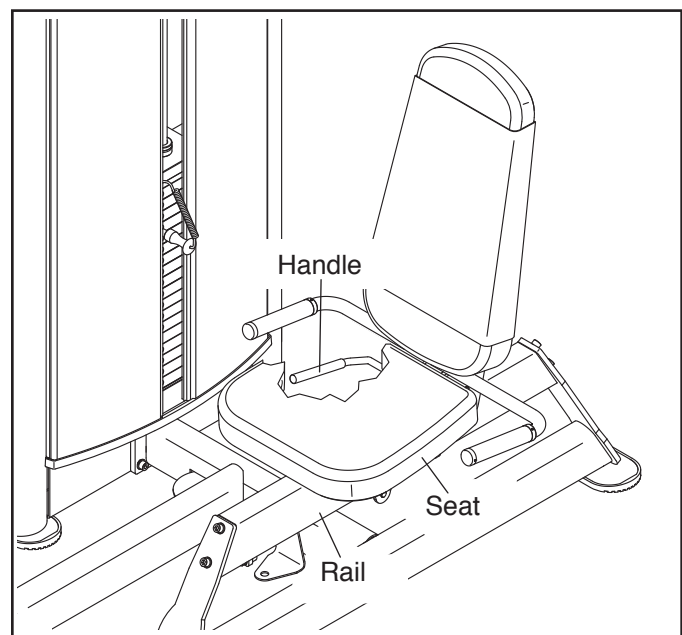
To add 5 lbs. (2.25 kg) of resistance, pull the indicated knob and lower the drop-down weight onto the weight stack.

When you are not using the drop-down weight, slide it upward and engage the knob into the latch bracket. **Move the drop-down weight upward and downward slightly to make sure that the knob is engaged in the latch bracket.**



ADJUSTING THE SEAT

To adjust the position of the seat, pull the adjustment handle upward, slide the seat forward or backward, and then release the adjustment handle. **Move the seat forward or backward slightly to make sure that the adjustment handle is engaged in one of the adjustment holes in the seat rail.**



MAINTENANCE AND TROUBLESHOOTING

For optimal performance of the strength equipment and to reduce the chances of injury to users, you must perform preventive maintenance on a regular basis. Instruct all personnel to perform the procedures described in this section. Personnel must also record and report any accident. To maintain the strength equipment's warranty, use only FREEMOTION parts for repair or replacement. If there are any questions or concerns, see HOW TO CONTACT CUSTOMER CARE on the back cover of this manual.

DAILY MAINTENANCE

General Cleaning

Clean the strength equipment using a soft cloth dampened with mild soap and warm water. If necessary, use a soft bristle brush with the cleaning solution.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

Difficult Stains

Spray the stain with a non-abrasive household cleaner such as FORMULA 409®, SIMPLE GREEN®, or a similar product. Rub the stained area gently and then let the cleaning solution sit for a few minutes.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

If necessary, repeat these steps using a soft bristle brush.

Optional Method for Difficult Stains

Rub the stained area gently using a soft cloth dampened with rubbing alcohol.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

CAUTION: Follow the directions and the safety precautions of the manufacturer of each cleaning product used. FreeMotion Fitness and its vendors cannot be held liable for injuries or damage resulting from the use or misuse of cleaning products. **IMPORTANT:** When using any cleaning product, try it first in an unnoticeable place to ensure that there is no damage to the material. Do not use abrasive cleaners; strong cleaners; or solvents such as lacquer thinner, kerosene, gasoline, or similar liquids. Such substances may scratch the strength equipment, damage plastic parts and decals, or cause other damage.

WEEKLY MAINTENANCE

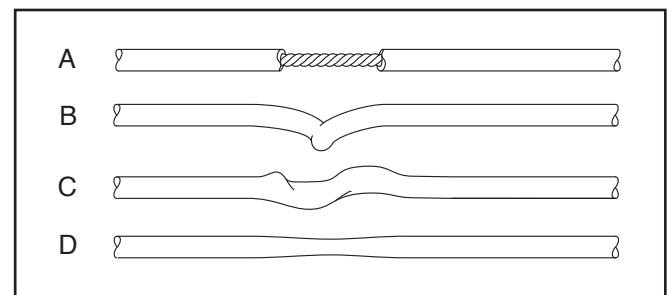
Hardware

Check all nuts, bolts, and screws, and tighten them if necessary. **IMPORTANT:** All cushions have dense plywood supports with tee-nuts that are used to attach the cushions to the strength equipment. Because the tee-nuts are held by the plywood, they will not withstand the torque that standard nuts will. When tightening the bolts or screws securing a cushion, turn them only until they are snug and the cushion does not move or feel loose. Overtightening may strip the tee-nuts from the plywood and make it impossible to remove the cushion in the future. Note: Your strength equipment may not have cushions.

Cable Inspection

Check the entire length of each cable by slowly performing one repetition on the strength equipment. Inspect the cable on the exterior of the strength equipment and the cable on the interior. Run your fingers along the cable, paying close attention at the bends and attachment points. Watch for the following conditions, which may indicate a worn cable that should be replaced:

- A. a torn or split sheath that exposes the cable
- B. a kinked or severely bent cable
- C. a curled or twisted sheath
- D. a stretched sheath with a thinning cross-section



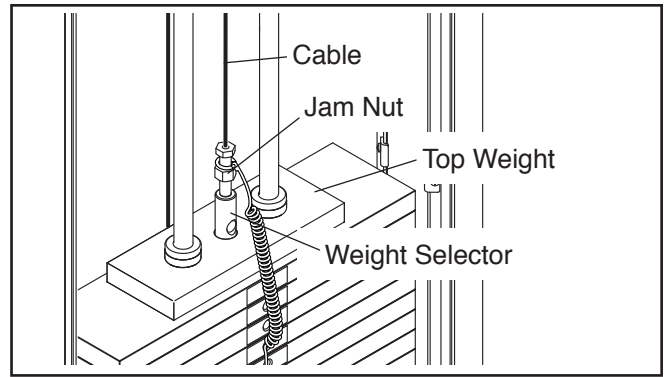
Cable Adjustment

To determine whether each cable is properly adjusted, slowly raise and lower the top weight by performing one repetition.

If the cable is loose, the top weight will not be lifted immediately when you begin the repetition.

If the cable is too tight, the top weight will not rest on the weight beneath it when you complete the repetition. It may also be difficult to insert the weight pin into the weights.

See the drawing at the right. If the cable is too loose or too tight, loosen the jam nut on the end of the cable attached to the weight selector. Next, tighten the end of the cable into the weight selector until the top weight is lifted off the weight beneath it. Next, loosen the end of the cable until the top weight just rests on the weight beneath it. Then, tighten the jam nut against the weight selector.



MONTHLY MAINTENANCE

Grips

Check the grips and replace them if needed.

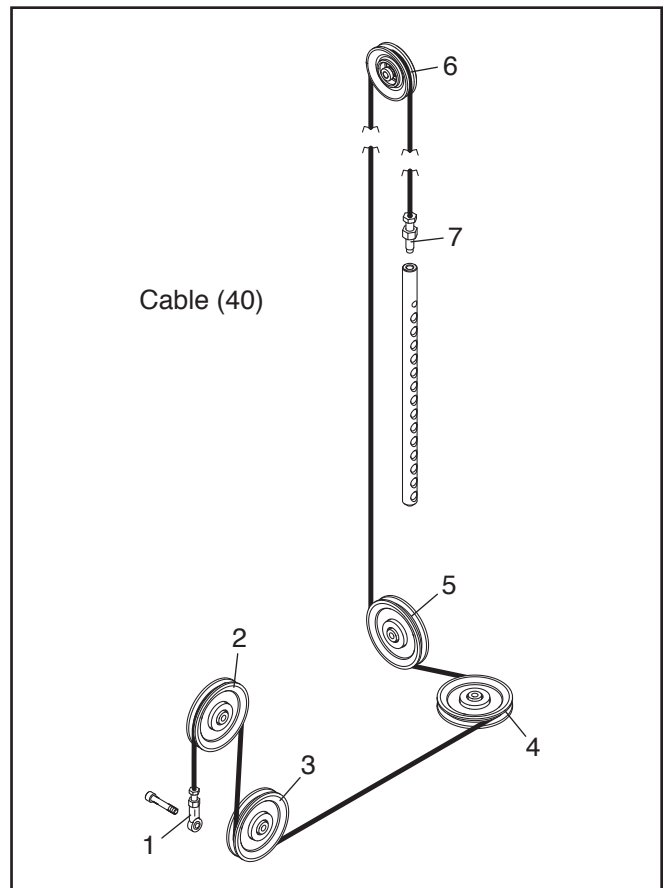
Note: Your strength equipment may not have grips.

Weight Guide Lubrication

Clean and lubricate each weight guide by wiping it with a soft cloth containing 10W-40 or 10W-30 lightweight motor oil. Apply only a light coating over the entire length of the weight guide. **Do not use TEFLON®-based lubricants.**

CABLE DIAGRAM

The diagram at the right shows the correct route of the cable. Use the diagram to make sure that the cable is correctly routed. **If the cable is not correctly routed, the strength equipment will not function properly and damage may occur. If the strength equipment has one or more cable traps, make sure that no cable trap is touching or binding a cable.**



PART LIST

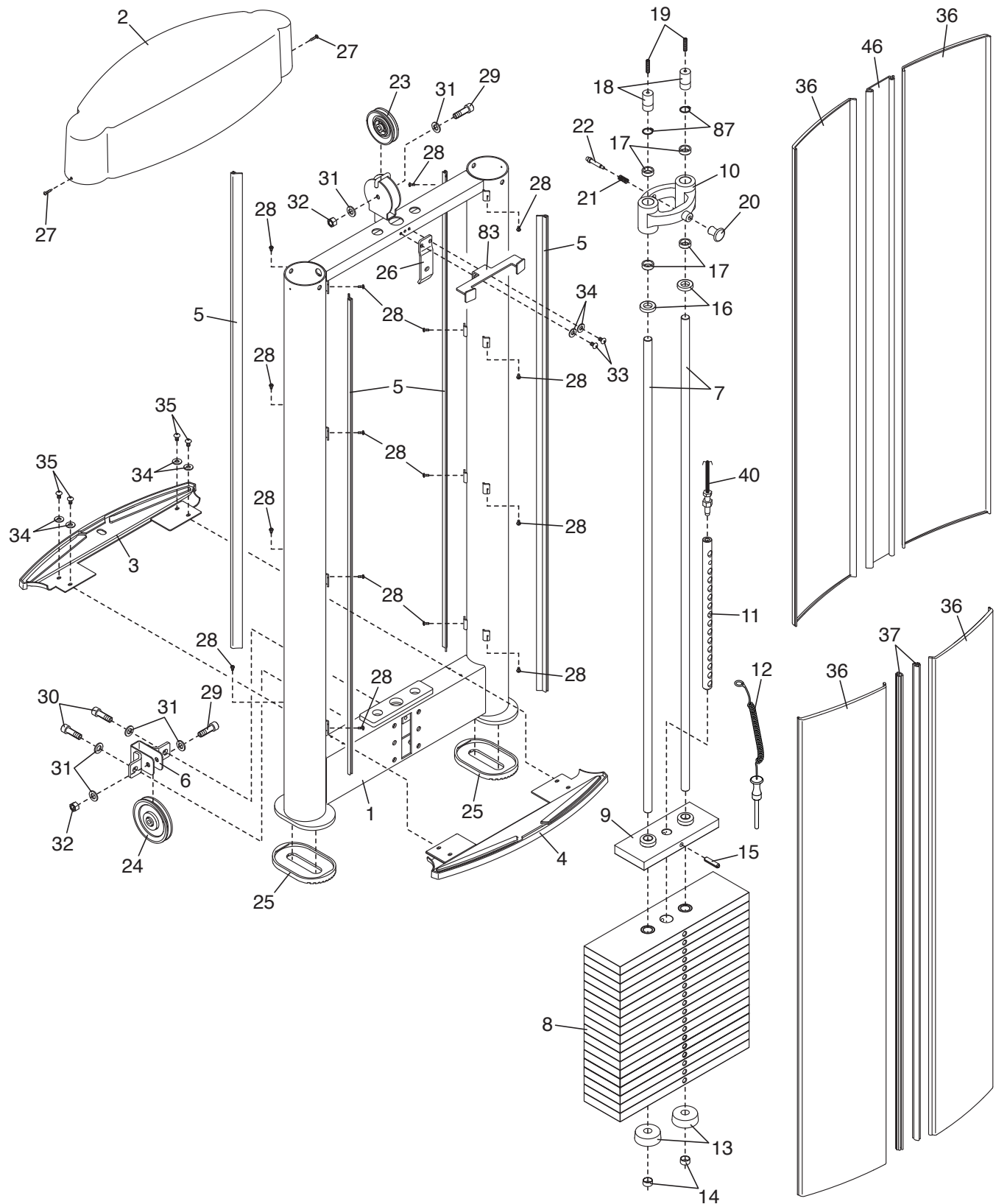
Model No. F813.1 R0616A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Tower Frame	45	1	Seat Rail
2	1	Tower Cap	46	1	Shroud Panel
3	1	Rear Shroud Base	47	1	Large Axle
4	1	Front Shroud Base	48	3	Roller
5	4	Outer Trim	49	2	Handle Collar
6	1	Pulley Bracket	50	2	Handle Cap
7	2	Weight Guide	51	1	Handle Pin
8	18	20-pound Weight	52	1	Seat
9	1	Top Weight	53	2	Small Axle
10	1	Drop-down Weight	54	2	Plastic Washer
11	1	Weight Selector	55	1	Backrest Cover
12	1	Weight Pin	56	4	M8 x 15mm Hex Screw
13	2	Lower Weight Bumper	57	1	Backrest
14	2	Weight Guide Cap	58	2	Spacer
15	1	Roll Pin	59	2	M5 x 27mm Socket Bolt
16	2	Upper Weight Bumper	60	2	M5 Acorn Nut
17	4	Drop-down Weight Bushing	61	2	Large Bearing
18	2	Weight Guide Bushing	62	2	Seat Frame Bumper
19	2	M8 x 35mm Set Screw	63	2	Large Handgrip
20	1	Drop-down Weight Knob	64	6	Small Bearing
21	1	Small Spring	65	1	Foot Frame
22	1	Drop-down Weight Pin	66	8	M4 x 3mm Set Screw
23	1	Small Pulley	67	1	Large Spring
24	4	Large Pulley	68	6	Medium Snap Ring
25	5	Foot	69	1	Joint Bearing
26	1	Latch Bracket	70	2	Joint Bushing
27	2	M4 x 13mm Self-tapping Screw	71	8	M10 x 35mm Socket Screw
28	16	M4 x 10mm Screw	72	1	M10 x 65mm Socket Bolt
29	4	M10 x 50mm Socket Bolt	73	4	M5 Washer
30	6	M10 x 30mm Socket Screw	74	2	M8 x 20mm Socket Screw
31	26	M10 Washer	75	6	M8 x 30mm Socket Screw
32	6	M10 Locknut	76	16	M8 Washer
33	2	M6 x 20mm Screw	77	2	M8 Locknut
34	6	M6 Washer	78	2	M8 x 50mm Socket Bolt
35	4	M6 x 15mm Screw	79	1	M10 x 55mm Socket Bolt
36	4	Shroud	80	1	Foot Plate
37	2	Inner Trim	81	6	M6 x 10mm Screw
38	1	Main Frame	82	1	Medium Axle
39	2	25mm Snap Ring	83	1	Shroud Bracket
40	1	Cable	84	2	M6 x 40mm Socket Screw
41	1	Seat Frame	85	2	M6 Small Washer
42	1	Adjustment Handle	86	1	Handlebar
43	1	Anchor Strap	87	2	E-clip
44	1	Small Handgrip	*	—	Owner's Manual

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

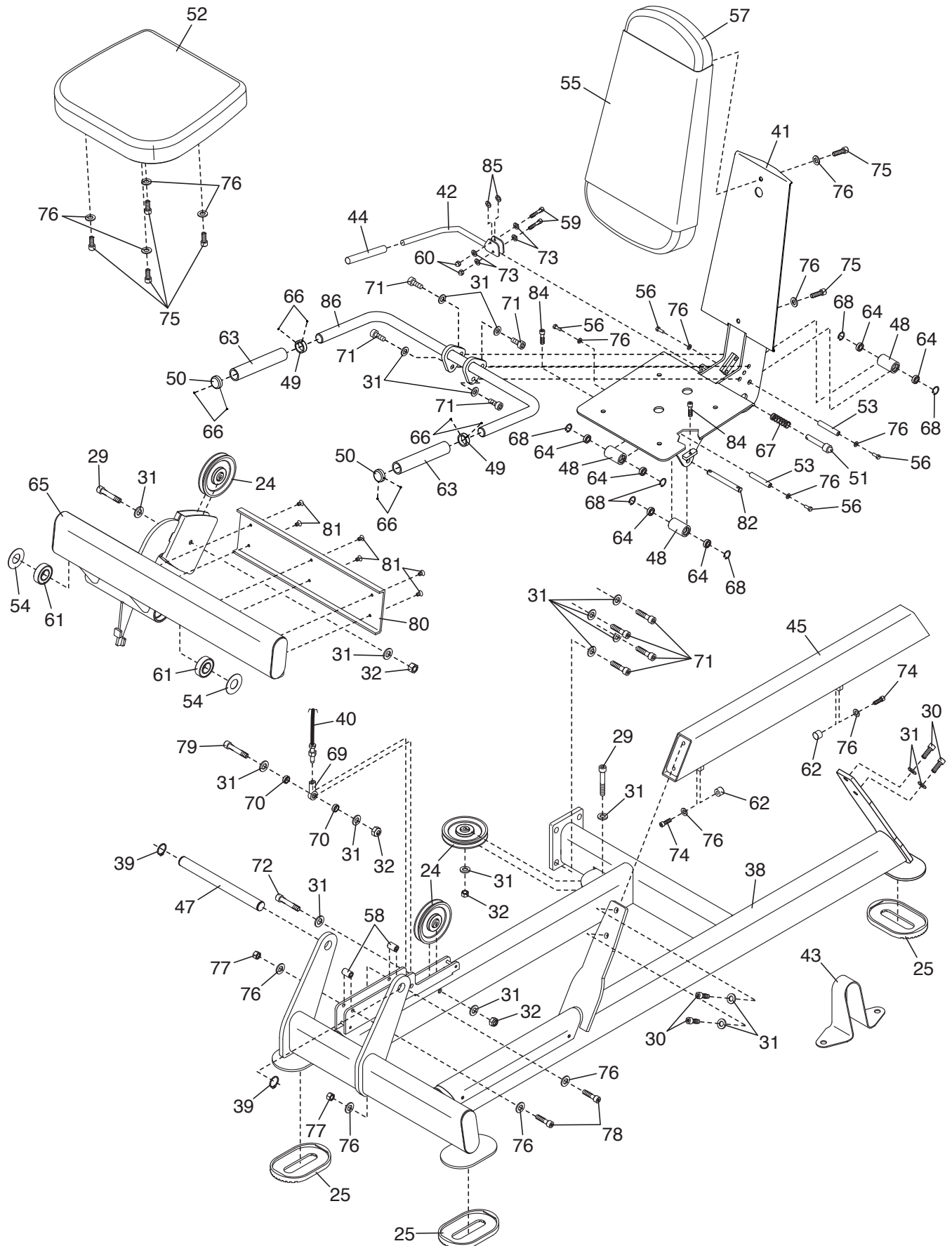
EXPLODED DRAWING A

Model No. F813.1 R0616A



EXPLODED DRAWING B

Model No. F813.1 R0616A



HOW TO CONTACT CUSTOMER CARE

If you have questions after reading this manual, or if parts are damaged or missing, please contact Customer Care at one of the phone numbers or addresses listed below. **Please note the model number, serial number, and name of the product (see the front cover of this manual) before contacting Customer Care. If you are ordering replacement parts, please also note the key number and description of each part (see the PART LIST and the EXPLODED DRAWING near the end of this manual).**

In the United States

Call: 1-800-201-2109, Mon.–Fri. 6 a.m.–6 p.m. MT

Email: customercare@freemotionfitness.com

Write:

FreeMotion Fitness
1500 South 1000 West
Logan, UT 84321-9813
United States

Outside the United States

Call: 001-800-527-5417 or 001-435-786-3521,

Mon.–Fri. 6 a.m.–3 p.m. USA Mountain Time

Email: intlcustomercare@freemotionfitness.com

LIMITED WARRANTY

WARRANTY PERIODS AND COVERAGE

FreeMotion Fitness warrants this product to be free from defects in workmanship and material under normal use and service conditions. Parts and labor are warranted for one (1) year, unless otherwise specified on the invoice.

The warranty period commences on the invoice date of purchase. Any parts repaired or replaced during this warranty period will be warranted for the remainder of the original warranty period.

CONDITIONS AND LIMITATIONS

The following will void the warranty on this product:

1. This warranty applies only to the original owner and is non-transferable.
2. The labor warranty applies only to products sold in the US and Canada. Contact your authorized FreeMotion Fitness dealer for details on labor coverage in your country.
3. Any misuse, abuse, or improper service.
4. Users in excess of the maximum user weight listed in this manual. Note: This product may not have a maximum user weight.
5. Damage caused by moving the product or improper storage including moving or storing the product on its side.
6. Use or storage of the product outdoors or in high-humidity environments including spa and pool areas.
7. Damage caused by improper wiring or insufficient electrical current. Note: This product may not have wiring.

This warranty shall not apply to the following:

1. Cosmetic items including grips, decals, and labels.

2. Pick-up and delivery or freight charges involved with a repair.
3. Any problem as a result of improper assembly or delivery.

WHAT TO DO IF SERVICE IS REQUIRED

FreeMotion Fitness warranty service may be obtained by contacting the authorized dealer from which you purchased this product. Make sure to retain your original invoice and serial number information. If this product experiences a failure under the warranty terms set forth, FreeMotion Fitness shall provide at their option either repair, replacement, or refund of the purchase price. FreeMotion Fitness compensates service providers for warranty trips within their service area. You may be charged additionally for service calls beyond this service area.

FreeMotion Fitness is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or cost of removal or installation; or other consequential damages. Some regions do not allow the exclusion or limitation of consequential damages. Accordingly, the above limitation may not apply to you. This warranty gives you specific rights, and you may have other rights that vary from region to region.

TO CONTACT FREEMOTION FITNESS

See HOW TO CONTACT CUSTOMER CARE above.