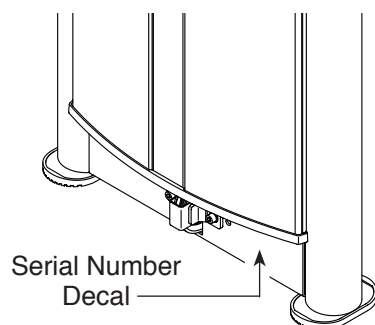


FREEMOTION® Rotary Torso

Model No. F818.0

Serial No. _____

Write the serial number in the space above for reference.



OWNER'S MANUAL

QUESTIONS?

If you have questions, or if parts are damaged or missing, please see **HOW TO CONTACT CUSTOMER CARE** on the back cover of this manual.

CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

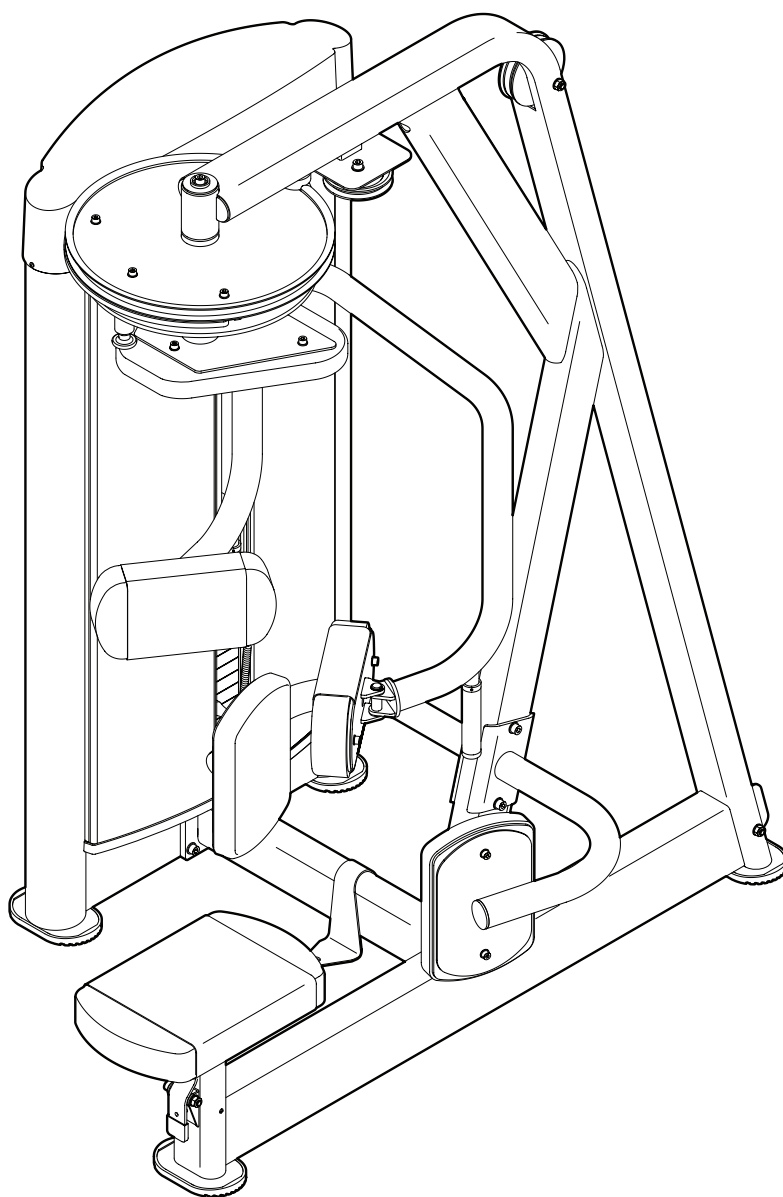


TABLE OF CONTENTS

IMPORTANT PRECAUTIONS.....3

WARNING DECAL PLACEMENT4

BEFORE YOU BEGIN.....5

PART IDENTIFICATION CHART.....6

ASSEMBLY7

ADJUSTMENT17

CABLE DIAGRAM.....19

MAINTENANCE AND TROUBLESHOOTING.....20

PART LIST.....25

EXPLODED DRAWING.....26

HOW TO CONTACT CUSTOMER CARE..... Back Cover

LIMITED WARRANTY..... Back Cover

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your strength equipment before using your strength equipment. FreeMotion Fitness assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. It is the responsibility of the owner to ensure that all users of the strength equipment are adequately informed of all precautions, have read and understood all warning and caution labels, and are informed of how to use the strength equipment properly.
2. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
3. Use the strength equipment only as described in this manual.
4. It is the responsibility of the owner to ensure that there is enough space around the strength equipment for the intended exercise.
5. Use the strength equipment only on a level surface. Cover the floor beneath the strength equipment to protect the floor.
6. Anchor the strength equipment to the floor with the anchor strap where required or where possible to provide maximum stability.
7. All users of the strength equipment should be instructed to report any injury or strength equipment irregularity to facility staff immediately.
8. Keep children under age 12 and pets away from the strength equipment at all times.
9. The strength equipment is designed to support a maximum user weight of 350 lbs. (159 kg).
10. Always wear athletic shoes for foot protection while exercising.
11. Keep hands and feet away from moving parts. Do not lean on or rest your hands on the strength equipment while it is in use.
12. Make sure that the weight pin is completely inserted into one of the weight plates.
13. Make sure that the handles are attached securely before each use of the strength equipment.
14. Check each cable, cable connection, and pulley before each use of the strength equipment. Make sure that all parts are properly tightened. Replace any worn parts immediately.
15. Make sure that each cable remains on the pulleys at all times. If a cable binds while you are exercising, stop immediately and make sure that the cable is on the pulleys and that nothing is interfering with the cable or the pulleys.
16. Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.

WARNING DECAL PLACEMENT

This drawing shows the location(s) of the warning decal(s). **If a decal is missing or illegible, see the back cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decal(s) may not be shown at actual size.

WARNING

- Read and follow all warnings and instructions and obtain proper instruction prior to use.
- Obtain a medical exam before beginning an exercise program.
- Inspect the machine before use. Do not use if machine appears damaged.
- Keep body and clothing free and clear of all moving parts.
- Be certain that the weight pin is completely inserted.
- NEVER pin the weight stack in an elevated position.
- NEVER use the machine if found in this condition.
- INSPECT all cables, straps and their connections. Do not use if any component is found to be worn or damaged.
- Do not use dumbbells or other means to incrementally increase the weight resistance, other than those provided by the manufacturer.
- Do not allow children on machines. Machine use by teenagers must be supervised by a knowledgeable adult.
- This equipment to be used only under qualified supervision.
- Do not remove this label. REPLACE IF DAMAGED.
- Max user weight: 350 lbs.

CAUTION



WEIGHT SELECTOR PIN MUST BE FULLY INSERTED INTO THE WEIGHT PLATE.

KEEP AWAY FROM MOVING PARTS. FAILURE TO DO SO COULD RESULT IN PERSONAL INJURY.



WARNING

BACK PANEL MUST BE IN PLACE BEFORE MACHINE USE.

INSPECT ALL CABLES, STRAPS, MOVING PARTS, AND FASTENERS WEEKLY. REFER TO MAINTENANCE MANUAL.

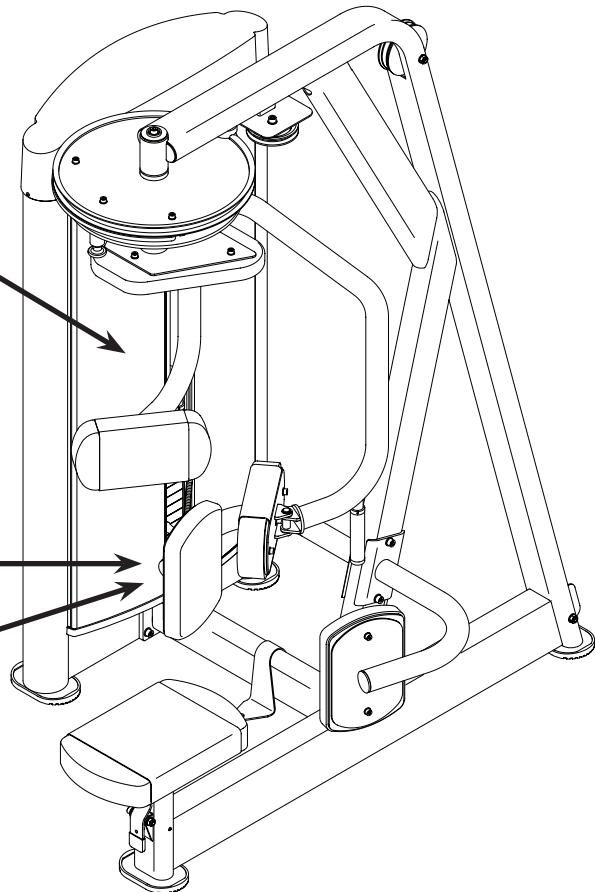
KEEP HANDS FREE OF MOVING PARTS. FAILURE TO DO SO COULD RESULT IN PERSONAL INJURY.

7004-1189

CAUTION



Weight selector pin must be fully inserted into the weight plate.



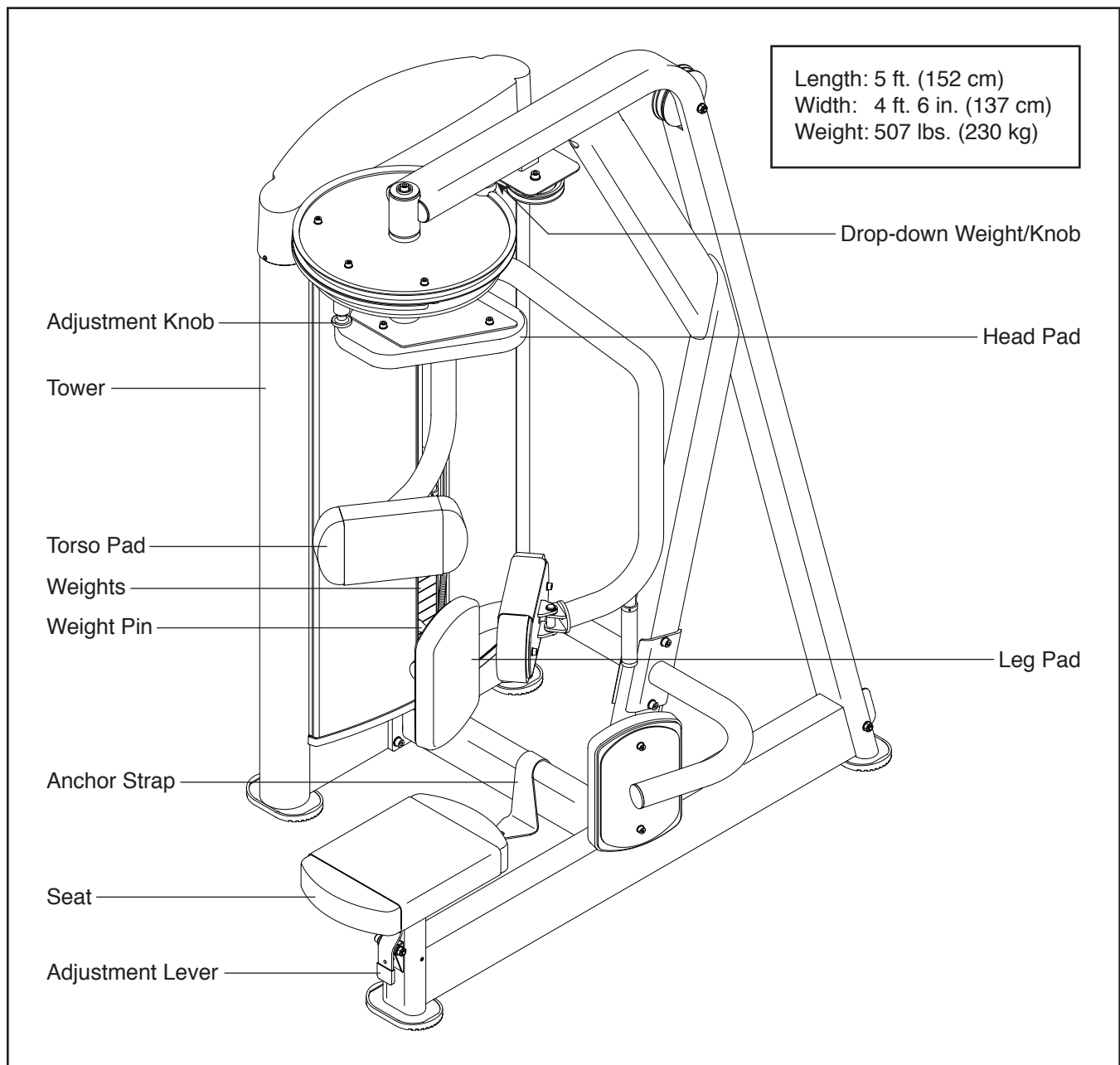
BEFORE YOU BEGIN

Thank you for selecting the FREEMOTION® ROTARY TORSO strength equipment. With unrestricted motion, you can work your body's muscle groups the way you do naturally, to train more effectively and efficiently.

For your benefit, read this manual carefully before using the strength equipment. If you have questions after reading this manual, please see the back cover

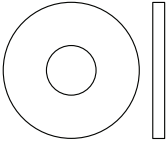
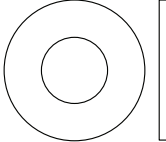
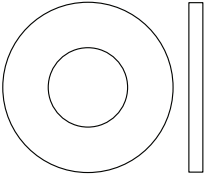
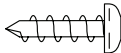
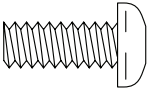
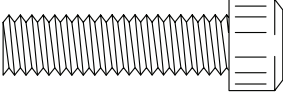
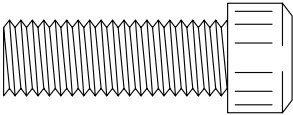
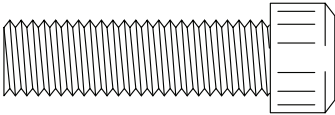
of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



PART IDENTIFICATION CHART

Use the drawings below to identify small parts used for assembly. The number in parentheses by each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the parentheses is the quantity needed for assembly. **Note: If a part is not in the hardware kit, check to see if it has been preattached.**

			
M6 Washer (34)–4	M8 Washer (77)–13	M10 Washer (31)–11	M4 x 13mm Screw (27)–2
			
M6 x 15mm Screw (35)–4	M8 x 30mm Socket Screw (78)–13	M10 x 30mm Screw (30)–4	M10 x 35mm Screw (42)–7

ASSEMBLY

- Assembly requires two persons.
- Because of its weight and size, assemble the strength equipment in the location where it will be used. Make sure that there is enough clearance around the strength equipment.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed.
- For help identifying small parts, see page 6.

- The following tools (not included) are required for assembly:

one adjustable wrench



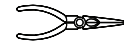
one Phillips screwdriver



a set of metric hex keys



snap ring pliers



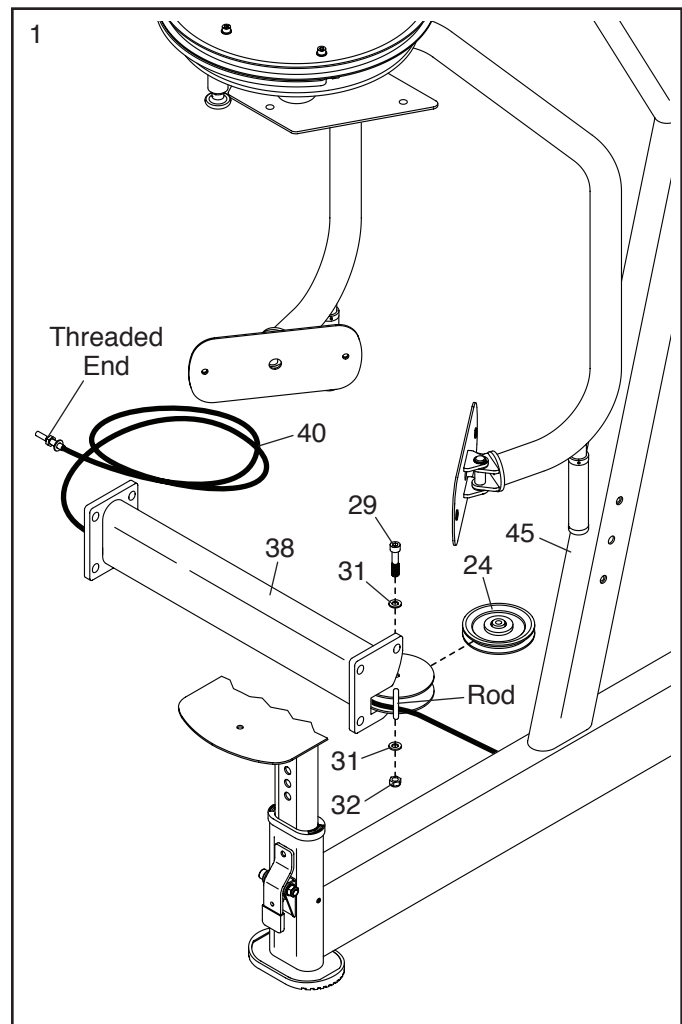
Assembly may be more convenient if you have a set of wrenches. To avoid damaging parts, do not use power tools.

1. Orient the Connecting Frame (38) as shown near the Base (45).

Remove all parts (24, 29, 31, and 32) from the Connecting Frame (38).

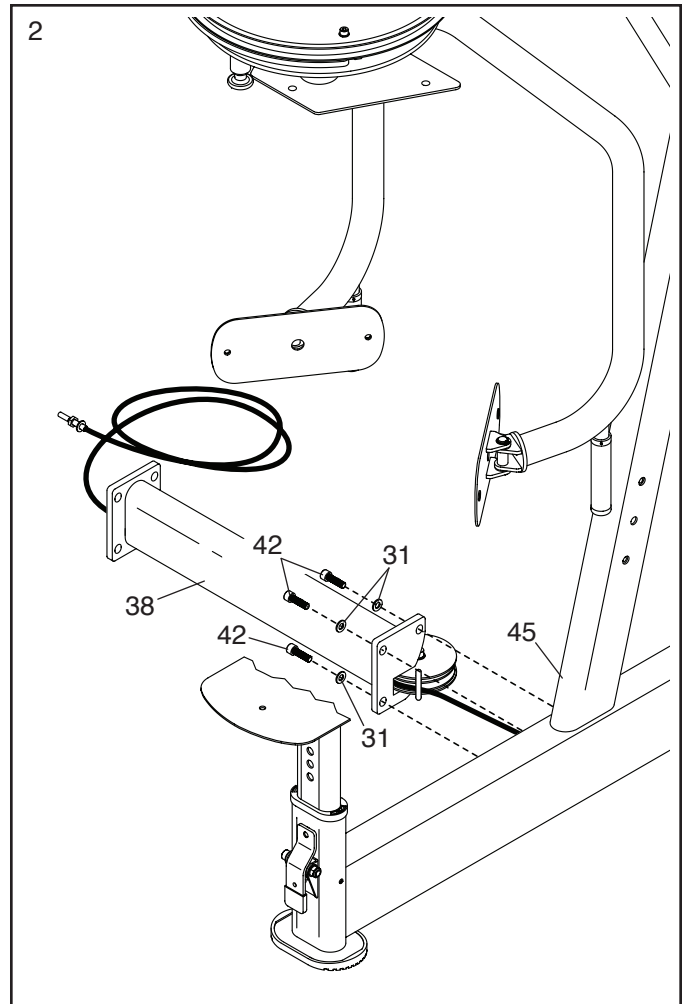
Insert the Cable (40) through the Connecting Frame (38). **Make sure that the Cable is on the indicated side of the rod.**

Attach the Large Pulley (24) to the Connecting Frame (38) with the M10 x 50mm Bolt (29), the two M10 Washers (31), and the M10 Locknut (32) that you just removed.



2. **Have a second person hold the Base (45) to prevent it from falling while you complete this step.**

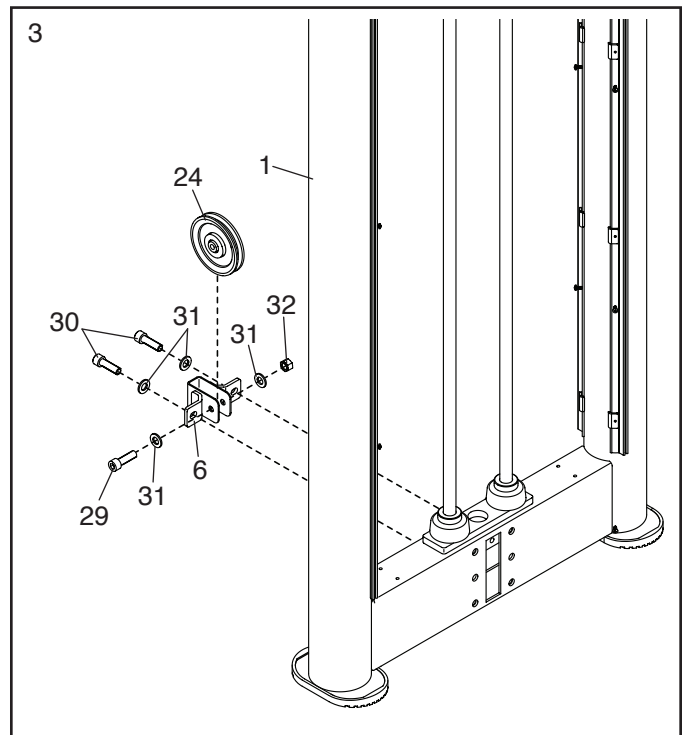
Attach the Connecting Frame (38) to the Base (45) with three M10 x 35mm Screws (42) and three M10 Washers (31). **Do not tighten the Screws yet.**



3. **Orient the Tower Frame (1) as shown. Have a second person hold the Tower Frame to prevent it from falling until you complete step 4.**

Remove the two M10 x 30mm Screws (30), the two M10 Washers (31), and the Pulley Bracket (6) from the back of the Tower Frame (1).

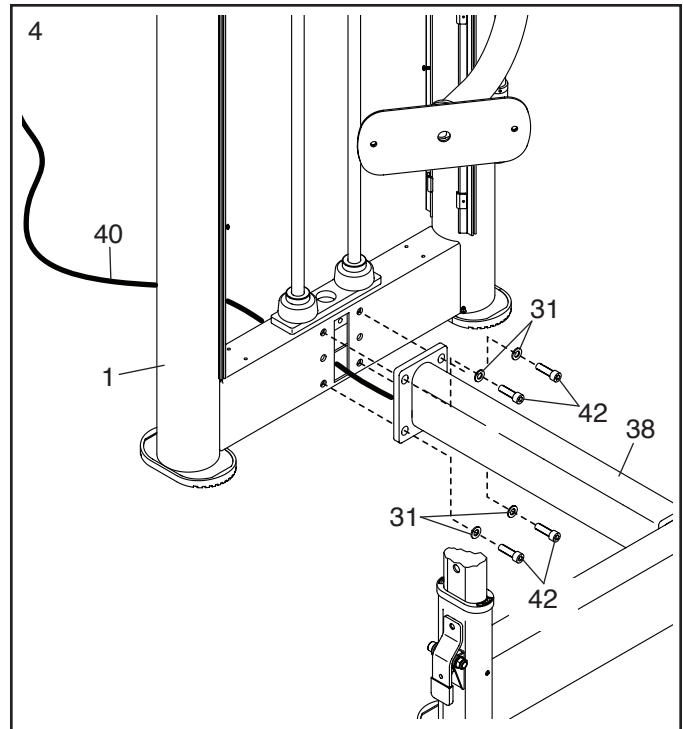
Next, remove the M10 Locknut (32), the M10 x 50mm Bolt (29), the two M10 Washers (31), and the Large Pulley (24) from the Pulley Bracket (6).



4. Insert the Cable (40) through the Tower Frame (1) as shown.

Attach the Connecting Frame (38) to the Tower Frame (1) with four M10 x 35mm Screws (42) and four M10 Washers (31).

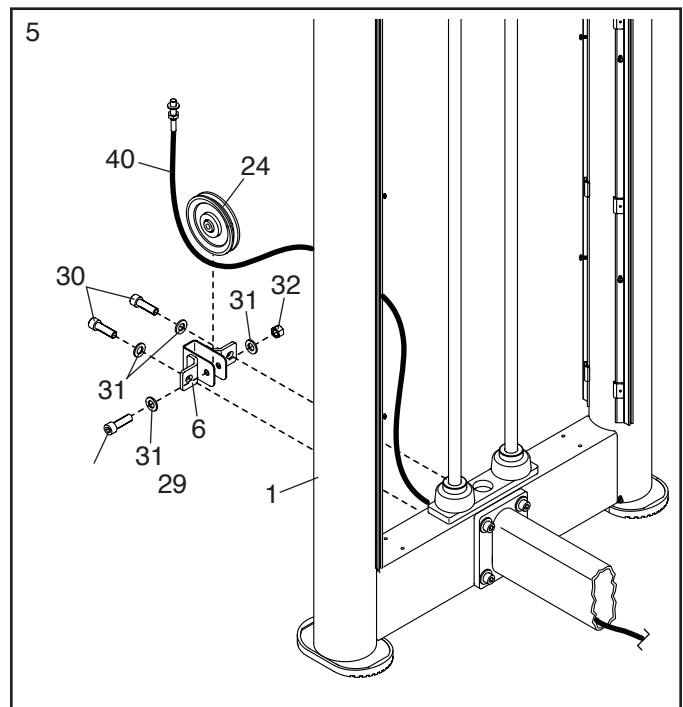
See step 2. Tighten the three M10 x 35mm Screws (42).



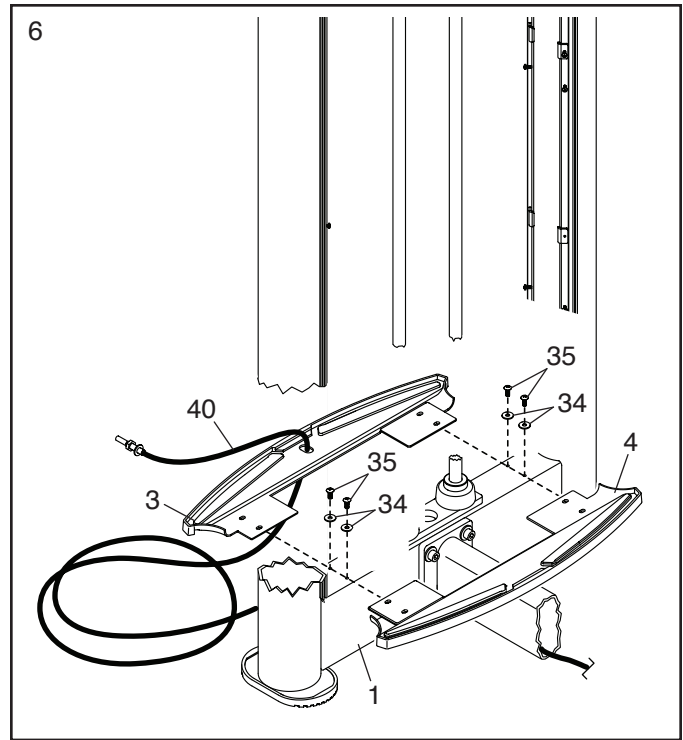
5. Route the Cable (40) upward through the Pulley Bracket (6).

Attach the Large Pulley (24) inside the Pulley Bracket (6) with the M10 x 50mm Bolt (29), the two M10 Washers (31), and the M10 Locknut (32) that you removed in step 3.

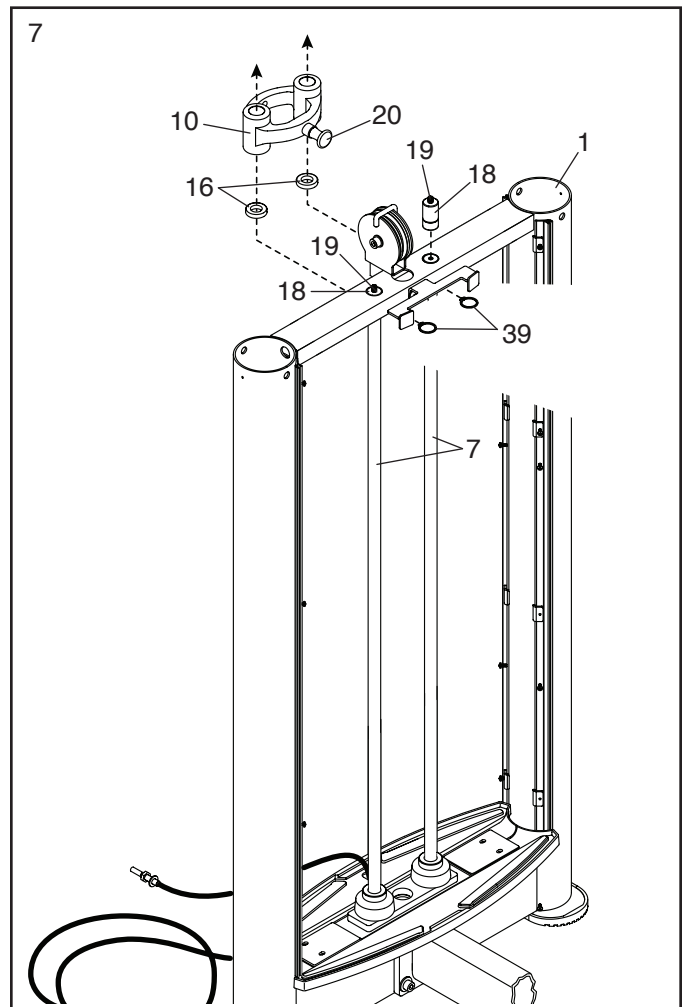
Then, attach the Pulley Bracket (6) to the Tower Frame (1) with the two M10 x 30mm Screws (30) and the two M10 Washers (31) that you removed in step 3.



- Attach the Shroud Bases (3, 4) to the Tower Frame (1) with four M6 x 15mm Screws (35) and four M6 Washers (34).

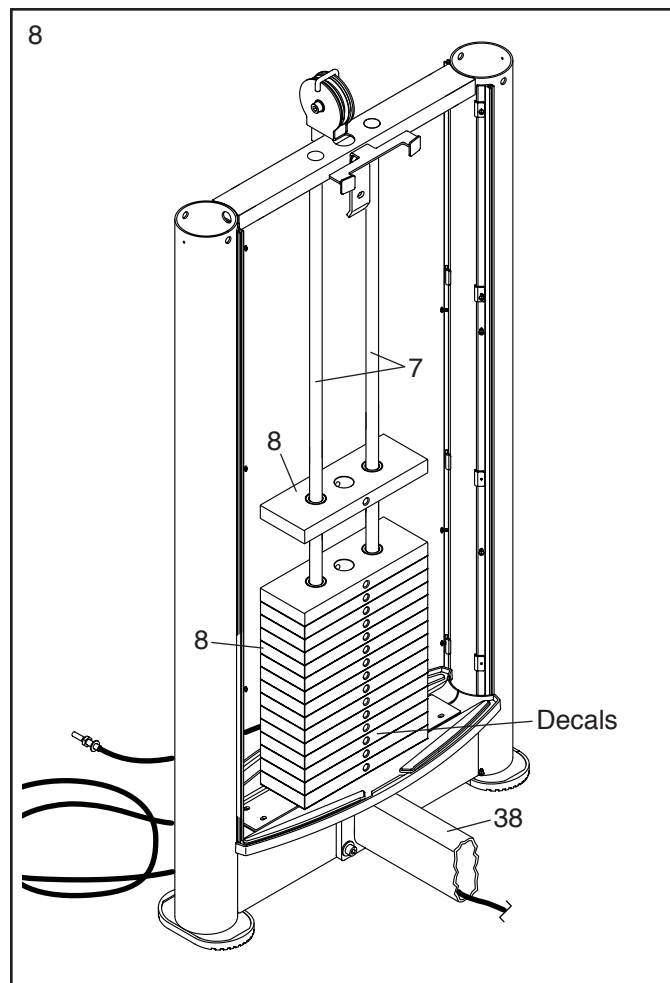


- Then, tip the upper ends of the Weight Guides (7) forward or backward, and slide the Drop-down Weight (10) and the Upper Weight Bumpers (16) upward off the Weight Guides.



8. Look at the decals on the sixteen 10-pound Weights (8). Find the decal that has the **largest** number. Orient that 10-pound Weight so that the decal is facing the Connecting Frame (38), and slide the 10-pound Weight onto the Weight Guides (7).

Repeat this step until all sixteen 10-pound Weights (8) are on the Weight Guides (7).



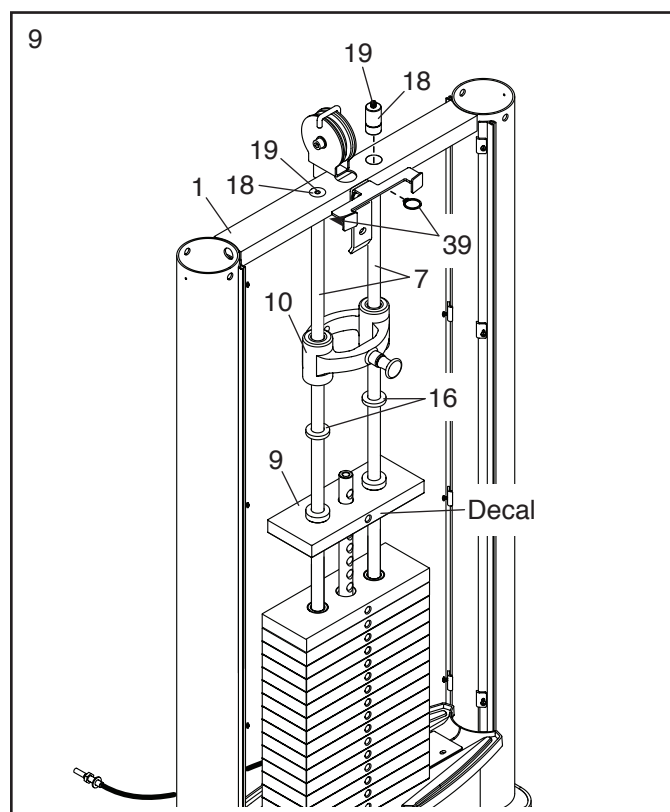
9. Orient the Top Weight (9) and the Drop-down Weight (10) as shown.

Slide the Top Weight (9), the two Upper Weight Bumpers (16), the Drop-down Weight (10), and the two 25mm Snap Rings (39) onto the Weight Guides (7).

Next, insert the two Weight Guide Bushings (18) into the Tower Frame (1), and slide them onto the upper ends of the Weight Guides (7).

Attach the two 25mm Snap Rings (39) to the Weight Guide Bushings (18).

Then, tighten the two M8 x 35mm Set Screws (19) into the Weight Guide Bushings (18).

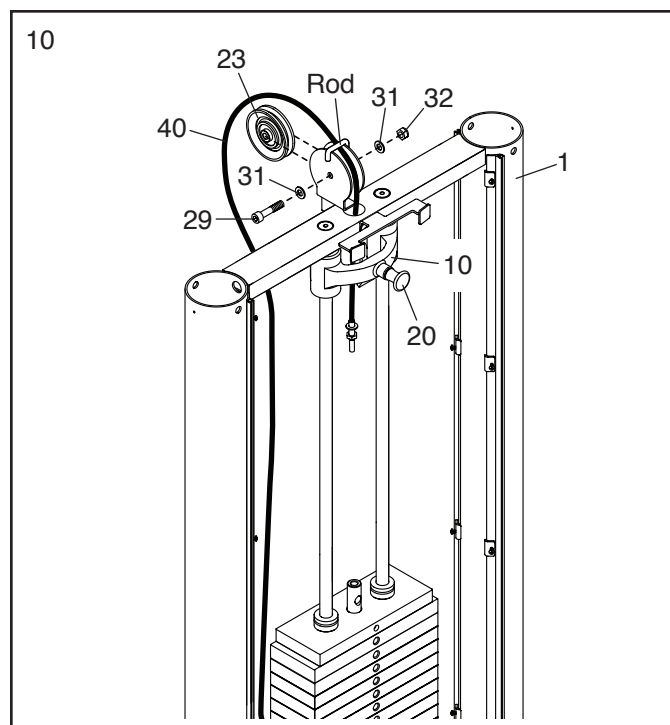


10. Remove all parts (23, 29, 31, and 32) from the pulley bracket on the Tower Frame (1).

Route the Cable (40) through the pulley bracket and downward through the hole in the center of the Tower Frame (1).

Attach the Small Pulley (23) inside the pulley bracket with the M10 x 50mm Bolt (29), the two M10 Washers (31), and the M10 Locknut (32) that you just removed. **Make sure that the Cable (40) is between the Small Pulley and the rod on the pulley bracket.**

Next, slide the Drop-down Weight (10) upward until the Drop-down Weight Knob (20) snaps into the hole in the Latch Bracket (not shown). **Make sure that the Drop-down Weight Knob is engaged in the hole.**

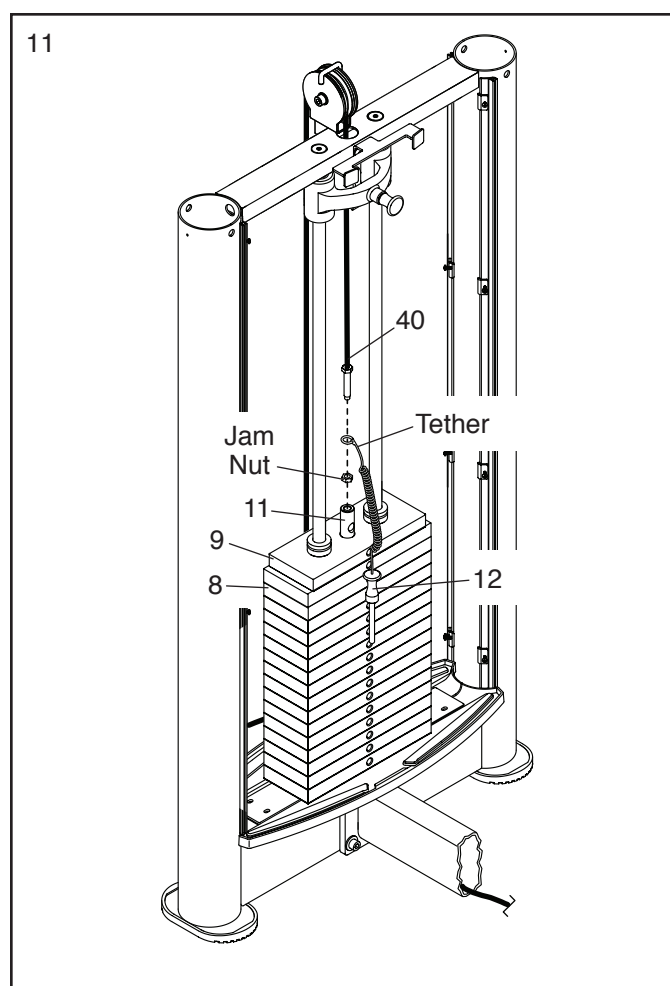


11. Remove the jam nut from the end of the Cable (40). Next, slide the tether on the Weight Pin (12) onto the end of the Cable. Then, finger tighten the jam nut onto the end of the Cable.

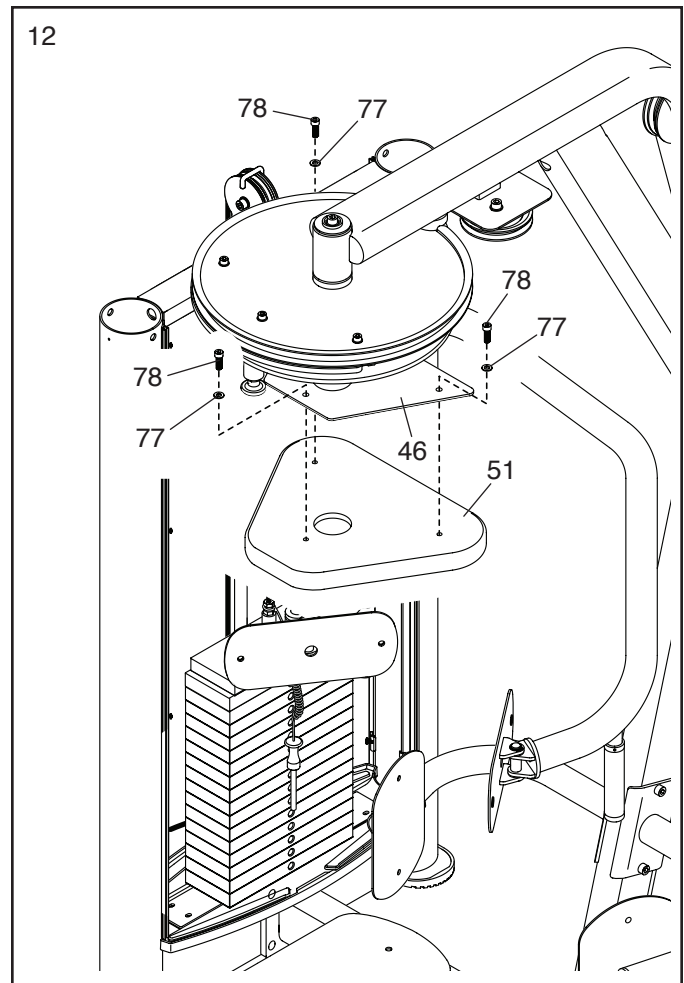
Tighten the end of the Cable (40) into the Weight Selector (11) until the Top Weight (9) is lifted off the 10-pound Weights (8).

Then, loosen the end of the Cable (40) until the Top Weight (9) just rests on the 10-pound Weights (8).

Then, tighten the jam nut against the Weight Selector (11).



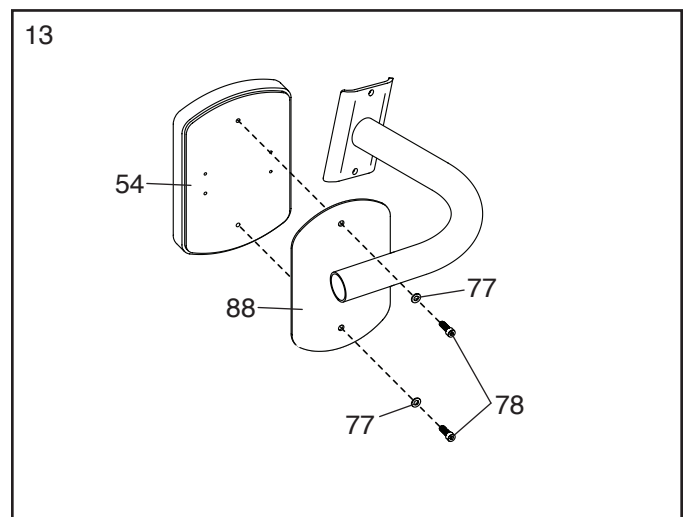
12. Attach the Head Pad (51) to the Torso Frame (46) with three M8 x 30mm Screws (78) and three M8 Washers (77).



13. Identify and orient the Right Arm (88) as shown.

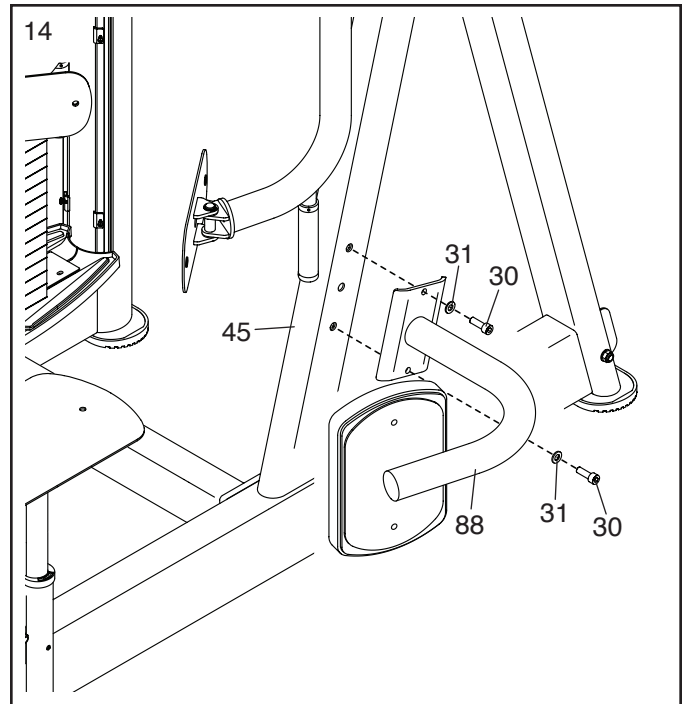
Attach a Leg Pad (54) to the Right Arm (88) with two M8 x 30mm Screws (78) and two M8 Washers (77).

Repeat this step for the Left Arm (not shown) and the other Leg Pad (not shown).

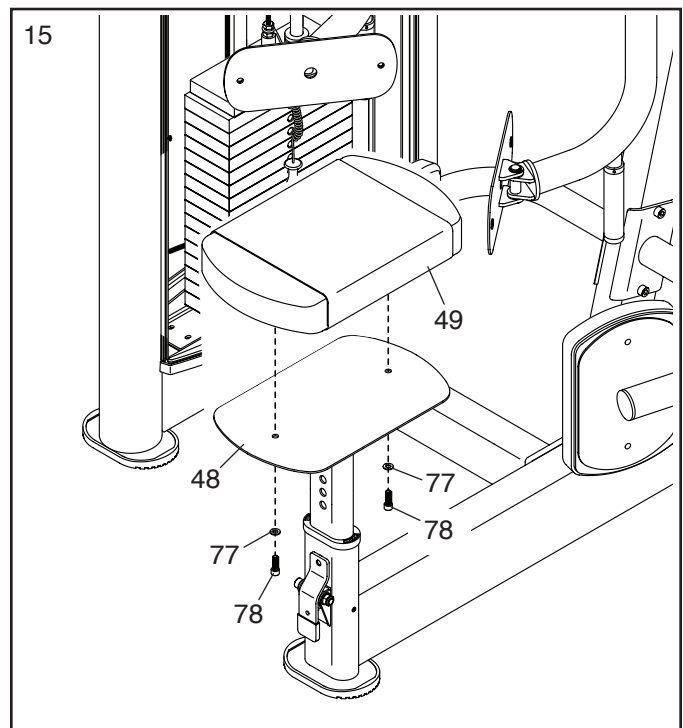


14. Attach the Right Arm (88) to the right side of the Base (45) with two M10 x 30mm Screws (30) and two M10 Washers (31).

Attach the Left Arm (not shown) in the same way.

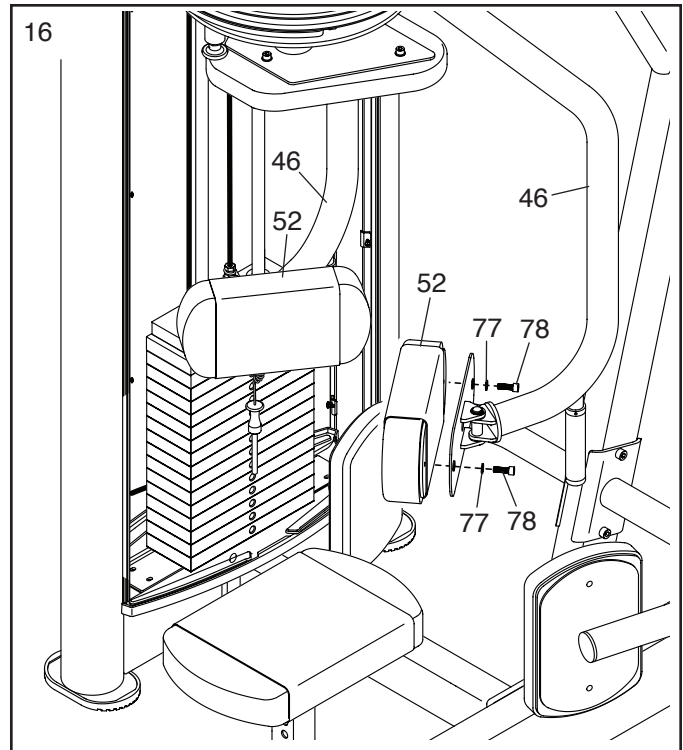


15. Attach the Seat (49) to the Seat Frame (48) with two M8 x 30mm Screws (78) and two M8 Washers (77).

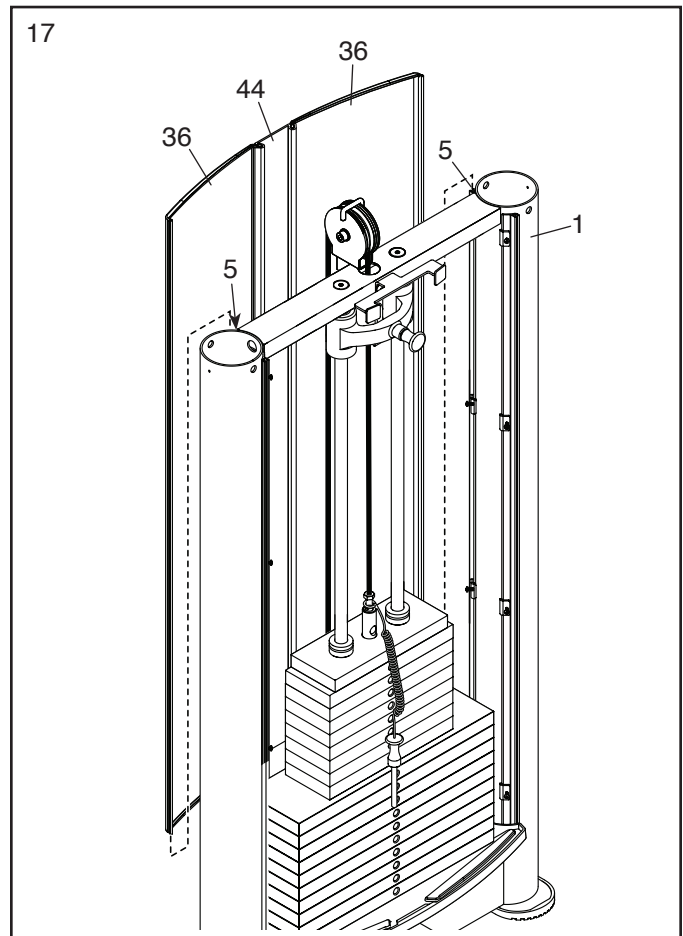


16. Attach a Torso Pad (52) to the right side of the Torso Frame (46) with two M8 x 30mm Screws (78) and two M8 Washers (77).

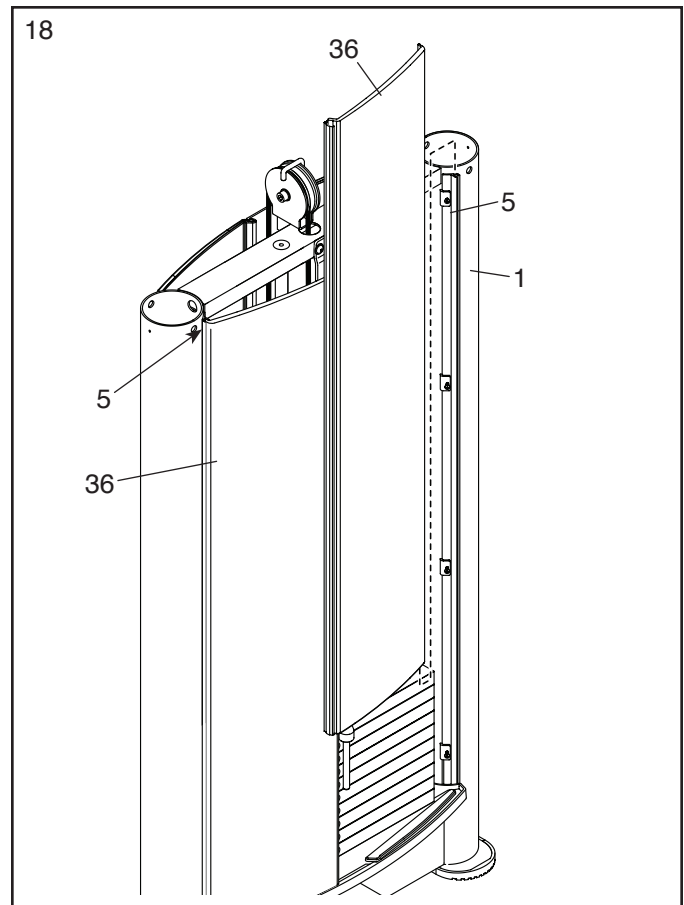
Attach the other Torso Pad (52) in the same way.



17. Slide the two Shrouds (36) with the Shroud Panel (44) downward into the two strips of Outer Trim (5) on the back of the Tower Frame (1).

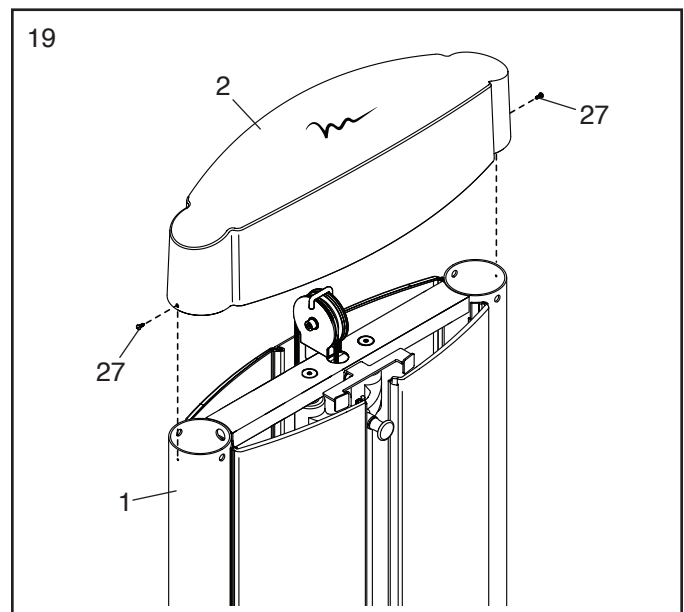


18. Slide the two remaining Shrouds (36) downward into the two strips of Outer Trim (5) on the front of the Tower Frame (1).



19. Orient the Tower Cap (2) as shown.

Slide the Tower Cap (2) downward onto the Tower Frame (1). Attach the Tower Cap with two M4 x 13mm Screws (27).



20. **Make sure that all parts of the strength equipment are properly tightened.** To protect the floor or carpet from damage, place a mat under the strength equipment.

ADJUSTMENT

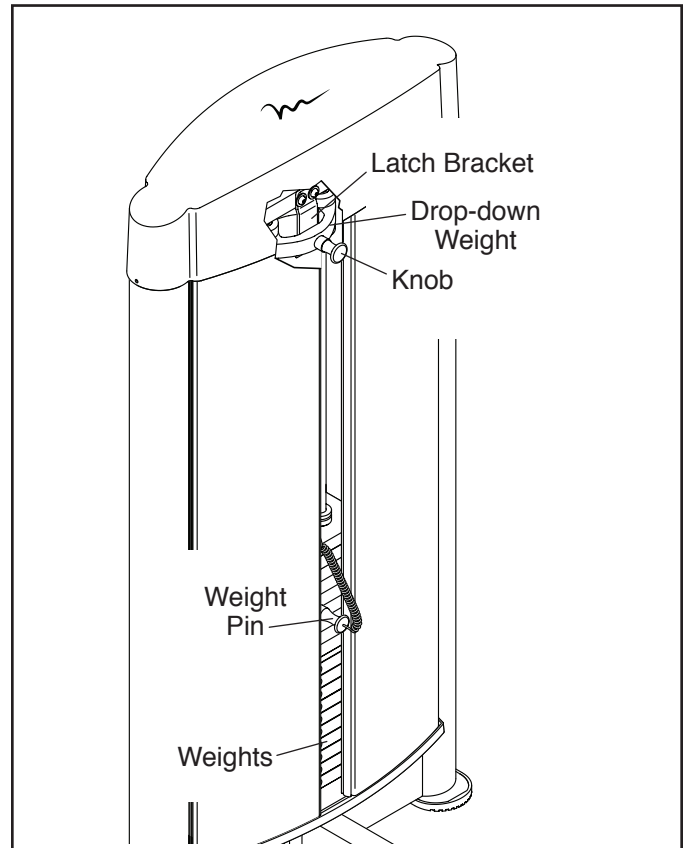
This section explains how to adjust the strength equipment. Make sure that all parts are properly tightened each time the strength equipment is used. Replace any worn parts immediately.

ADJUSTING THE RESISTANCE

To change the amount of resistance, insert the weight pin into the desired weight. **Make sure that the weight pin is fully inserted. Note: To use only the top weight, insert the weight pin into the hole in the weight selector above the top weight.**

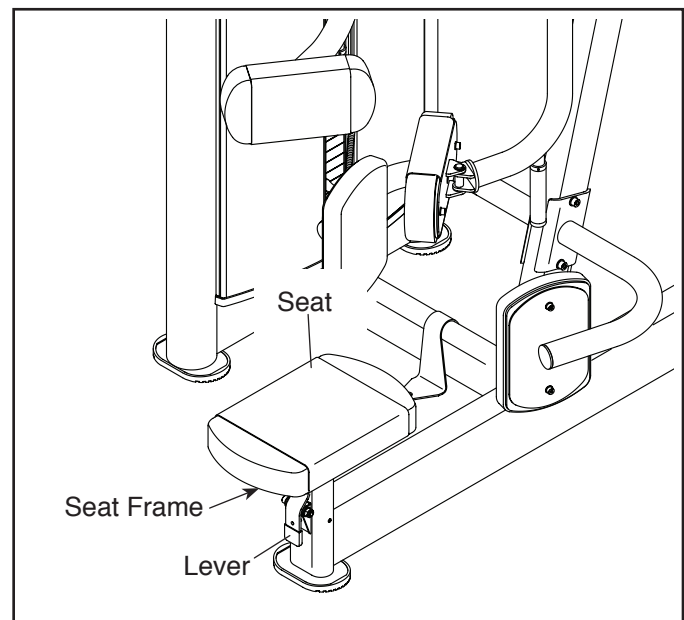
To add 5 lbs. (2.25 kg) of resistance, pull the indicated knob and lower the drop-down weight onto the weight stack.

When you are not using the drop-down weight, slide it upward and engage the knob into the latch bracket. **Move the drop-down weight upward and downward slightly to make sure that the knob is firmly engaged in the latch bracket.**



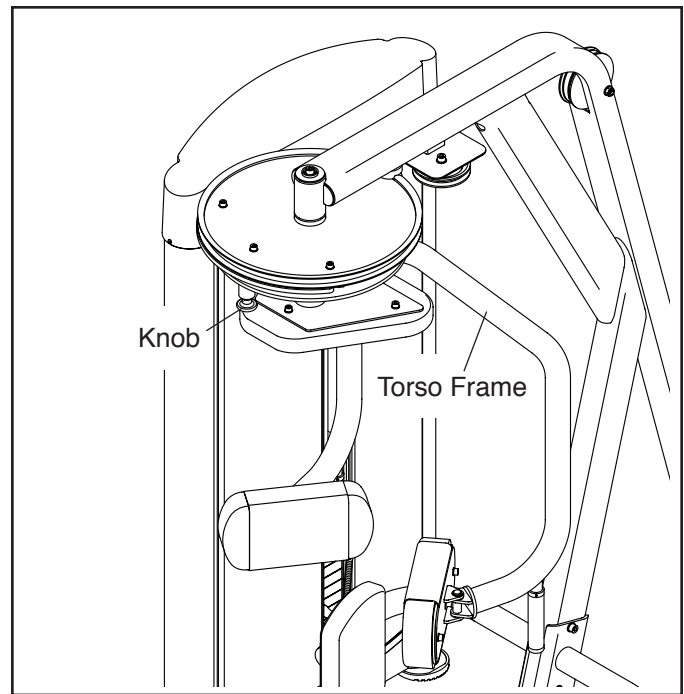
ADJUSTING THE SEAT

To adjust the seat, press the indicated adjustment lever, move the seat frame upward or downward to the desired position, and then release the adjustment lever into an adjustment hole in the seat frame. **Make sure that the adjustment lever is firmly engaged in an adjustment hole.**



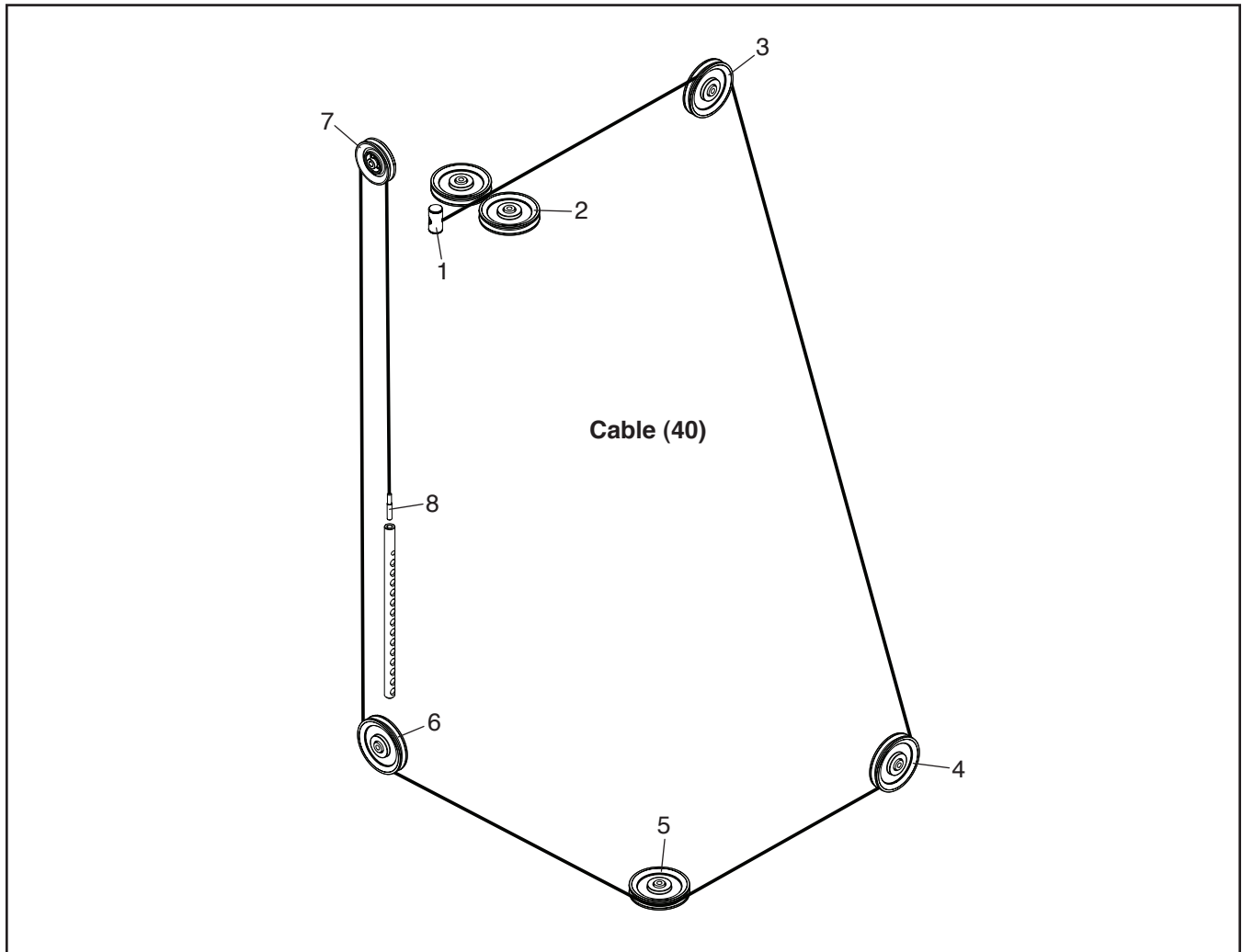
ADJUSTING THE TORSO FRAME

To adjust the position of the torso frame, pull the indicated adjustment knob, move the torso frame to the desired position, and then release the adjustment knob into an adjustment hole in the selector plate. **Make sure that the adjustment knob is firmly engaged in an adjustment hole.**



CABLE DIAGRAM

The diagram below shows the correct route of the cable. **If a cable is not correctly routed, the strength equipment will not function properly and damage may occur. If the strength equipment has one or more cable traps, make sure that no cable trap is touching or binding a cable.**



MAINTENANCE AND TROUBLESHOOTING

For optimal performance of the strength equipment and to reduce the chances of injury to users, you must perform preventive maintenance on a regular basis. Instruct all personnel to perform the procedures described in this section. Personnel must also record and report any accident. To maintain the strength equipment's warranty, use only FREEMOTION parts for repair or replacement. If there are any questions or concerns, see HOW TO CONTACT CUSTOMER CARE on the back cover of this manual.

DAILY MAINTENANCE

General Cleaning

Clean the strength equipment using a soft cloth dampened with mild soap and warm water. If necessary, use a soft bristle brush with the cleaning solution.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

Difficult Stains

Spray the stain with a non-abrasive household cleaner such as FORMULA 409®, SIMPLE GREEN®, or a similar product. Rub the stained area gently and then let the cleaning solution sit for a few minutes.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

If necessary, repeat these steps using a soft bristle brush.

Optional Method for Difficult Stains

Rub the stained area gently using a soft cloth dampened with rubbing alcohol.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

CAUTION: Follow the directions and the safety precautions of the manufacturer of each cleaning product used. FreeMotion Fitness and its vendors cannot be held liable for injuries or damage resulting from the use or misuse of cleaning products. **IMPORTANT:** When using any cleaning product, try it first in an unnoticeable place to ensure that there is no damage to the material. Do not use abrasive cleaners; strong cleaners; or solvents such as lacquer thinner, kerosene, gasoline, or similar liquids. Such substances may scratch the strength equipment, damage plastic parts and decals, or cause other damage.

WEEKLY MAINTENANCE

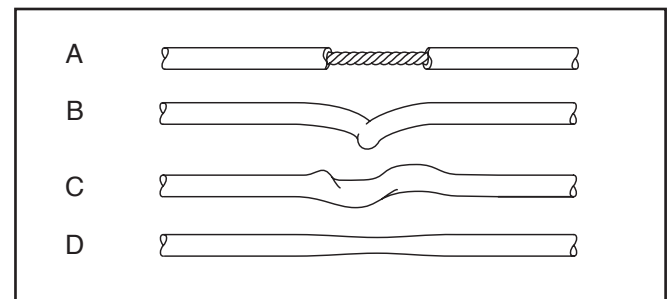
Hardware

Check all nuts, bolts, and screws, and tighten them if necessary. **IMPORTANT:** All cushions have dense plywood supports with tee-nuts that are used to attach the cushions to the strength equipment. Because the tee-nuts are held by the plywood, they will not withstand the torque that standard nuts will. When tightening the bolts or screws securing a cushion, turn them only until they are snug and the cushion does not move or feel loose. Overtightening may strip the tee-nuts from the plywood and make it impossible to remove the cushion in the future. Note: Your strength equipment may not have cushions.

Cable Inspection

Check the entire length of each cable by slowly performing one repetition on the strength equipment. Inspect the cable on the exterior of the strength equipment and the cable on the interior. Run your fingers along the cable, paying close attention at the bends and attachment points. Watch for the following conditions, which may indicate a worn cable that should be replaced:

- A. a torn or split sheath that exposes the cable
- B. a kinked or severely bent cable
- C. a curled or twisted sheath
- D. a stretched sheath with a thinning cross-section



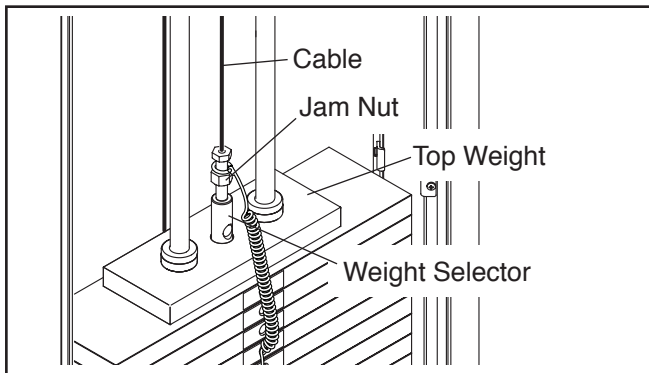
Cable Adjustment

To determine whether each cable is properly adjusted, slowly raise and lower the top weight by performing one repetition.

If the cable is loose, the top weight will not be lifted immediately when you begin the repetition.

If the cable is too tight, the top weight will not rest on the weight beneath it when you complete the repetition. It may also be difficult to insert the weight pin into the weights.

If the cable is too loose or too tight, loosen the jam nut on the end of the cable attached to the weight selector. Next, tighten the end of the cable into the weight selector until the top weight is lifted off the weight beneath it. Next, loosen the end of the cable until the top weight just rests on the weight beneath it. Then, tighten the jam nut against the weight selector.



MONTHLY MAINTENANCE

Grips

Check the grips and replace them if needed.

Note: Your strength equipment may not have grips.

Weight Guide Lubrication

Clean and lubricate each weight guide by wiping it with a soft cloth containing 10W-40 or 10W-30 lightweight motor oil. Apply only a light coating over the entire length of the weight guide. **Do not use TEFLON®-based lubricants.**

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PART LIST

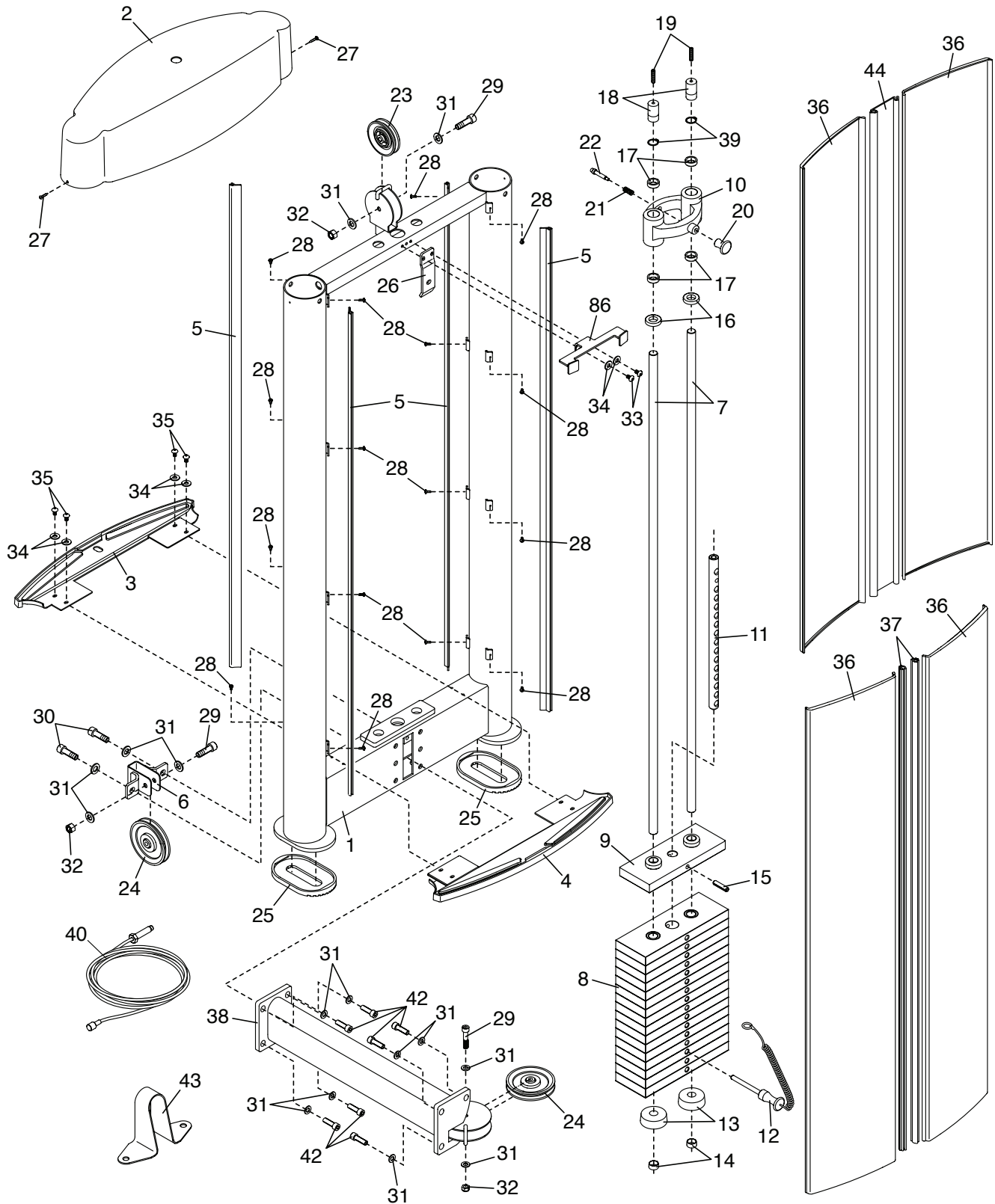
Model No. F818.0 R0413A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Tower Frame	46	1	Torso Frame
2	1	Tower Cap	47	1	Cam
3	1	Rear Shroud Base	48	1	Seat Frame
4	1	Front Shroud Base	49	1	Seat
5	4	Outer Trim	50	2	Workout Frame Cap
6	1	Pulley Bracket	51	1	Head Pad
7	2	Weight Guide	52	2	Torso Pad
8	16	10-pound Weight	53	2	Torso Pad Bracket
9	1	Top Weight	54	2	Leg Pad
10	1	Drop-down Weight	55	1	Selector Plate
11	1	Weight Selector	56	1	Selector Knob
12	1	Weight Pin	57	1	Selector Spring
13	2	Lower Weight Bumper	58	1	Selector Pin
14	2	Weight Guide Cap	59	2	Handle Collar
15	1	Roll Pin	60	8	Set Screw
16	2	Upper Weight Bumper	61	2	Handle Grip
17	4	Copper Bushing	62	4	Nylon Washer
18	2	Weight Guide Bushing	63	6	Torso Snap Ring
19	2	M8 x 35mm Set Screw	64	2	Torso Pin
20	1	Drop-down Weight Knob	65	4	Roller Bearing
21	1	Pin Spring	66	2	Large Plastic Washer
22	1	Drop-down Weight Pin	67	2	Cam Bumper
23	1	Small Pulley	68	2	Handle Cap
24	6	Large Pulley	69	1	Torso Axle
25	4	Foot	70	2	Bearing Cover
26	1	Latch Bracket	71	1	Cable Ring Insert
27	2	M4 x 13mm Screw	72	1	Cable Axle
28	16	M4 x 10mm Screw	73	2	Cable Axle Bearing
29	3	M10 x 50mm Bolt	74	1	Latch
30	6	M10 x 30mm Screw	75	1	Latch Spring
31	31	M10 Washer	76	1	Seat Frame Bushing
32	8	M10 Locknut	77	16	M8 Washer
33	2	M6 x 20mm Screw	78	13	M8 x 30mm Screw
34	6	M6 Washer	79	2	M8 x 15mm Screw
35	4	M6 x 15mm Screw	80	3	M8 x 30mm Screw
36	4	Shroud	81	2	M10 x 25mm Screw
37	2	Inner Trim	82	1	M10 x 8mm Screw
38	1	Connecting Frame	83	2	M10 x 135mm Bolt
39	2	25mm Snap Ring	84	1	M10 x 65mm Bolt
40	1	Cable	85	2	M10 x 45mm Screw
41	1	M20 Nut	86	1	Shroud Bracket
42	7	M10 x 35mm Screw	87	1	Left Arm
43	1	Anchor Strap	88	1	Right Arm
44	1	Shroud Panel	89	2	Bearing
45	1	Base	*	—	Owner's Manual

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

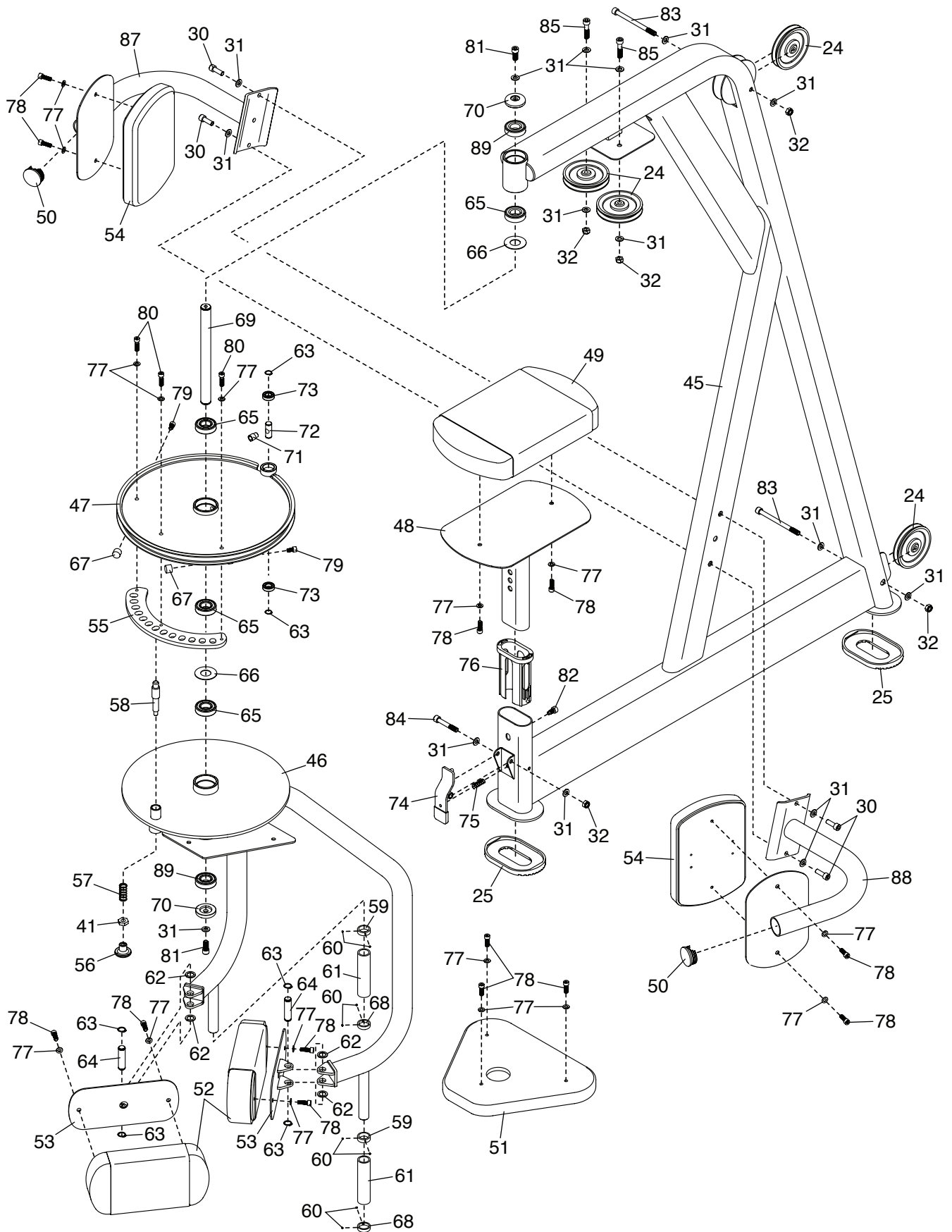
EXPLODED DRAWING A

Model No. F818.0 R0413A



EXPLODED DRAWING B

Model No. F818.0 R0413A



HOW TO CONTACT CUSTOMER CARE

If you have questions after reading this manual, or if parts are damaged or missing, please contact Customer Care at one of the phone numbers or addresses listed below. **Please note the model number, serial number, and name of the product (see the front cover of this manual) before contacting Customer Care. If you are ordering replacement parts, please also note the key number and description of each part (see the PART LIST and the EXPLODED DRAWING near the end of this manual).**

In the United States

Call: 1-800-201-2109, Mon.–Fri. 7 a.m.–6 p.m. MT

Email: customercare@freemotionfitness.com

Write:

FreeMotion Fitness
1500 South 1000 West
Logan, UT 84321-9813
United States

Outside the United States

Call: 001-800-527-5417 or 001-435-786-3521,

Mon.–Fri. 6 a.m.–6 p.m. USA Mountain Time

Email: intlcustomercare@freemotionfitness.com

LIMITED WARRANTY

WARRANTY PERIODS AND COVERAGE

FreeMotion Fitness warrants this product to be free from defects in workmanship and material under normal use and service conditions. Parts and labor are warranted for one (1) year, unless otherwise specified on the invoice.

The warranty period commences on the invoice date of purchase. Any parts repaired or replaced during this warranty period will be warranted for the remainder of the original warranty period.

CONDITIONS AND LIMITATIONS

The following will void the warranty on this product:

1. This warranty applies only to the original owner and is non-transferable.
2. The labor warranty applies only to products sold in the US and Canada. Contact your authorized FreeMotion Fitness dealer for details on labor coverage in your country.
3. Any misuse, abuse, or improper service.
4. Users in excess of the maximum user weight listed in this manual. Note: This product may not have a maximum user weight.
5. Damage caused by moving the product or improper storage including moving or storing the product on its side.
6. Use or storage of the product outdoors or in high-humidity environments including spa and pool areas.
7. Damage caused by improper wiring or insufficient electrical current. Note: This product may not have wiring.

This warranty shall not apply to the following:

1. Cosmetic items including grips, decals, and labels.

2. Pick-up and delivery or freight charges involved with a repair.
3. Any problem as a result of improper assembly or delivery.

WHAT TO DO IF SERVICE IS REQUIRED

FreeMotion Fitness warranty service may be obtained by contacting the authorized dealer from which you purchased this product. Make sure to retain your original invoice and serial number information. If this product experiences a failure under the warranty terms set forth, FreeMotion Fitness shall provide at their option either repair, replacement, or refund of the purchase price. FreeMotion Fitness compensates service providers for warranty trips within their service area. You may be charged additionally for service calls beyond this service area.

FreeMotion Fitness is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or cost of removal or installation; or other consequential damages. Some regions do not allow the exclusion or limitation of consequential damages. Accordingly, the above limitation may not apply to you. This warranty gives you specific rights, and you may have other rights that vary from region to region.

TO CONTACT FREEMOTION FITNESS

See HOW TO CONTACT CUSTOMER CARE above.