

FORGE

Model No. FDSS20041

Serial No. _____

Locate the serial number decal on the inside of one of the cabinet doors. Write the serial number in the space above for reference.

USER'S MANUAL

QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or if there are missing or damaged parts, we will guarantee complete satisfaction through direct assistance from our factory.

TO AVOID DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE.
The trained technicians on our customer hot line will provide immediate assistance, free of charge.

CUSTOMER HOT LINE:
1-877-660-1666
Mon.–Fri., 6 a.m.–6 p.m. MST

CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

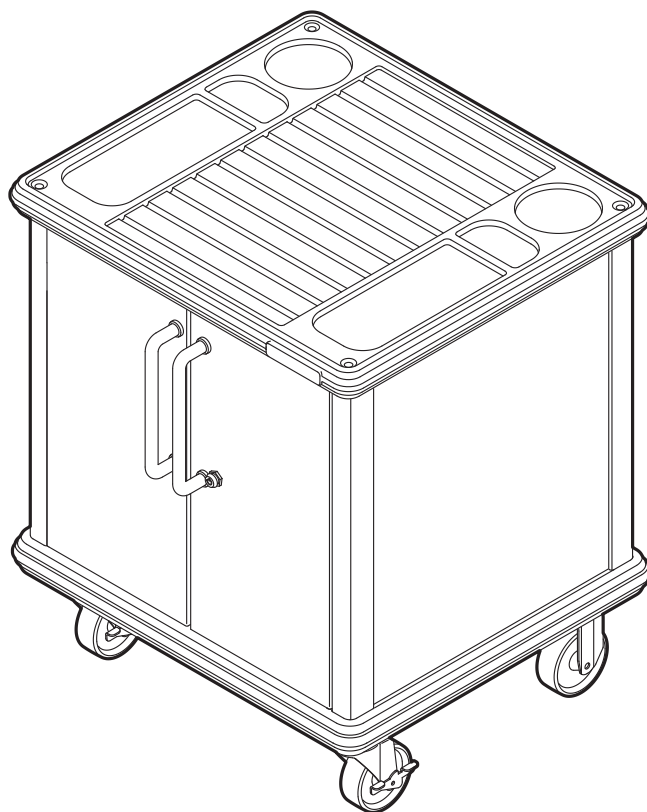


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IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read the following important precautions before using the short cabinet.

1. Read all instructions in this manual before using the short cabinet.
2. Use the short cabinet only as described in this manual.
3. It is the responsibility of the owner to make sure that all users of the short cabinet are adequately informed of all precautions.
4. Do not use the short cabinet as a ladder or a step stool.
5. Regularly inspect and tighten all parts of the short cabinet. Replace any worn parts immediately.
6. Do not allow children to play on the short cabinet; do not allow them to move or ride on the short cabinet.
7. When the short cabinet is in the desired position, lock the front casters.
8. The short cabinet is designed to support a maximum weight of 300 pounds; the shelf is designed to support a maximum of 50 pounds. Always distribute weight as evenly as possible on the cabinet top and the shelf.
9. Load the short cabinet with the heaviest objects at the bottom. Remove heavy objects from the top before unloading the bottom.

⚠ WARNING: Read all instructions before using the short cabinet. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

BEFORE YOU BEGIN

Thank you for selecting the versatile FORGE short cabinet. The FORGE short cabinet offers a selection of features designed to organize and enhance your workspace.

For your benefit, read this manual carefully before using the short cabinet. If you have questions after reading this manual, please call our Customer Service

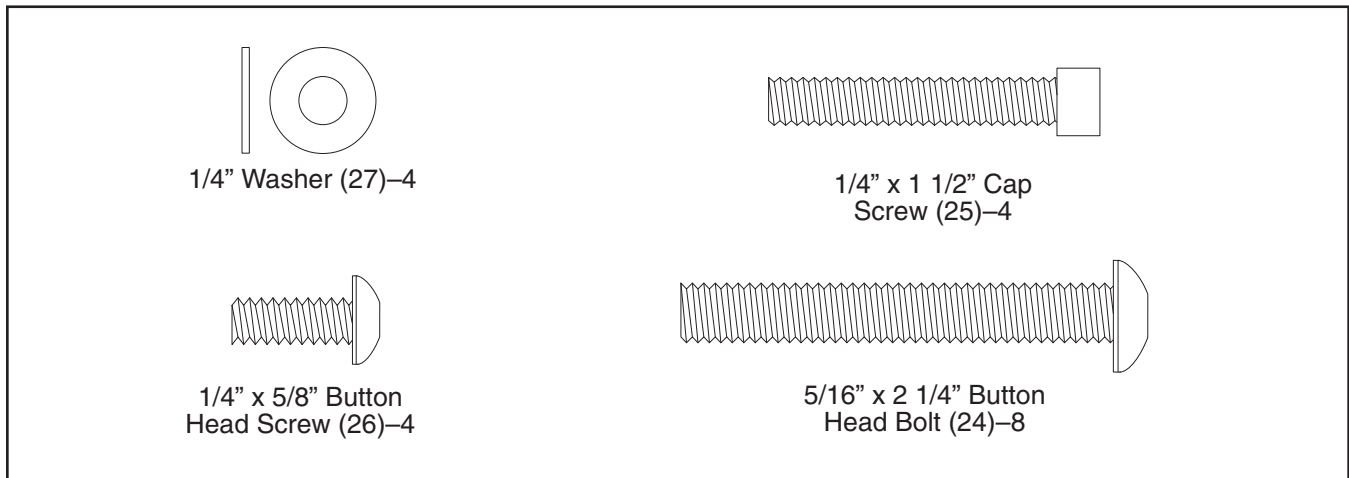
Department toll-free at 1-877-660-1666, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please mention the product model number and serial number when calling. The model number is FDSS20041. The serial number can be found on a decal attached to the short cabinet (see the front cover of this manual for the location of the decal).

ASSEMBLY

Place all parts of the short cabinet in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed.

Assembly requires the included hex keys.

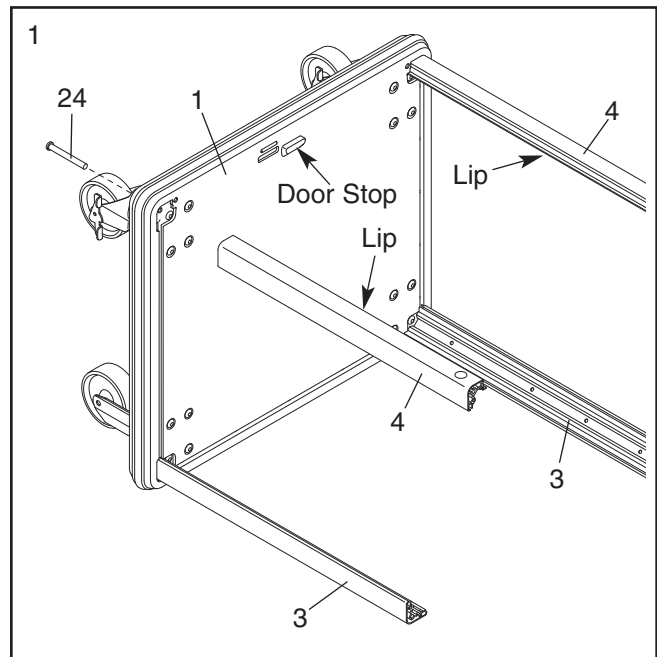
Use the drawings below to identify the small parts used during assembly. The number in parenthesis below each drawing is the key number of the part, from the PART LIST on page 6. **Note: Some small parts may have been pre-assembled. If a part is not in the parts bag, check to see if it has been pre-assembled.**



1. Hold the Cabinet Base (1) in the position shown, with the door stop at the top.

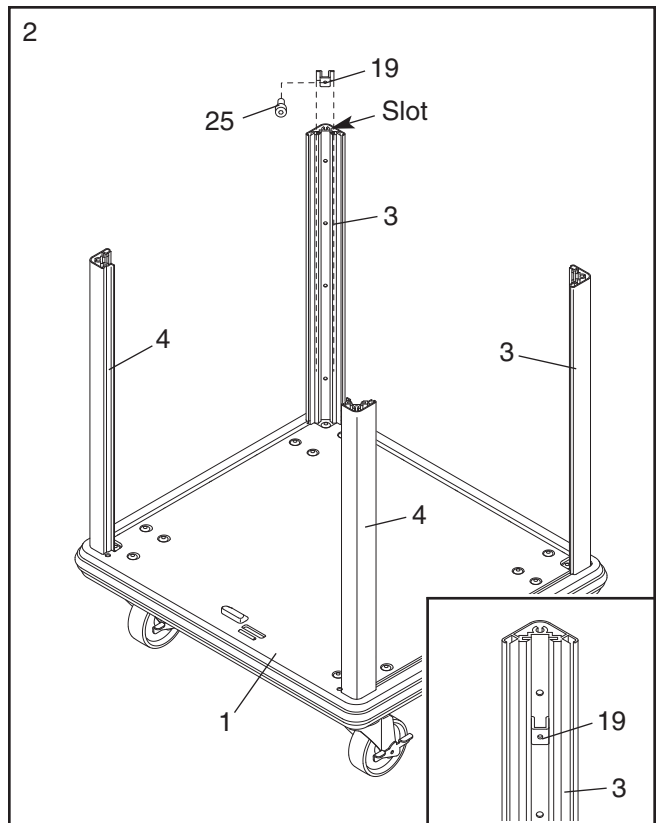
Identify the Front Posts (4); each Front Post has a lip on one side.

Attach one of the Front Posts (4) to the Cabinet Base (1) with a 5/16" x 2 1/4" Button Head Bolt (24). Attach the other Front Post and the two Rear Posts (3) to the Cabinet Base in the same manner.



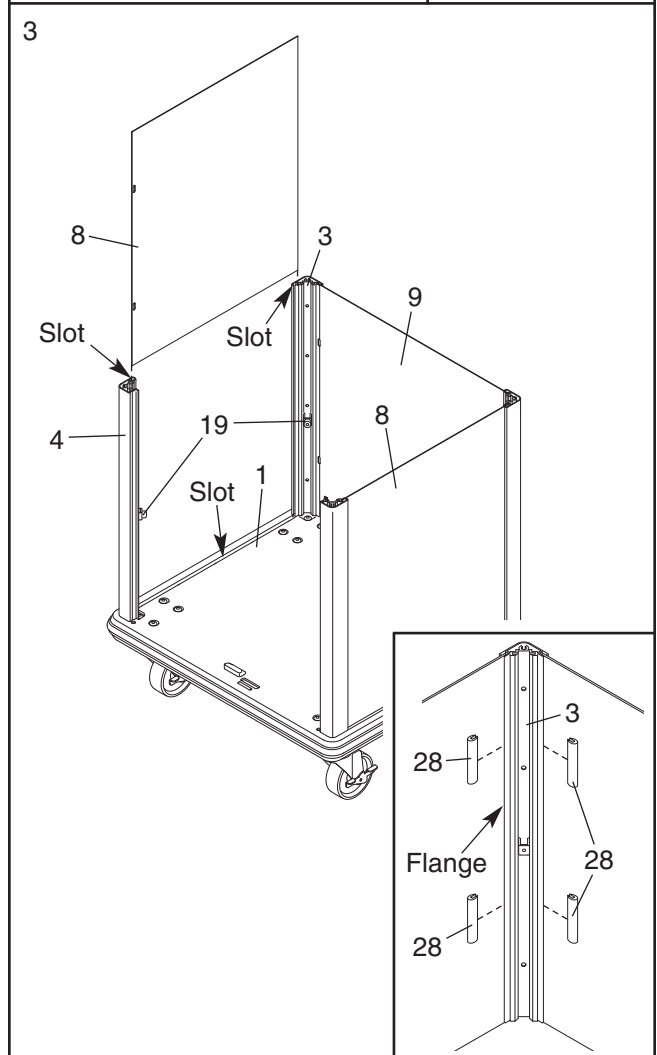
2. Set the Cabinet Base (1) in the position shown.

Insert a Shelf Bracket (19) into the indicated slot in one of the Rear Posts (3) (see the inset drawing). Secure the Shelf Bracket at the desired height with a 1/4" x 1 1/2" Cap Screw (25). Insert a Shelf Bracket into each of the remaining Posts (3, 4). Secure each Shelf Bracket with a 1/4" x 1 1/2" Cap Screw. **Make sure all four Shelf Brackets are at the same height.**



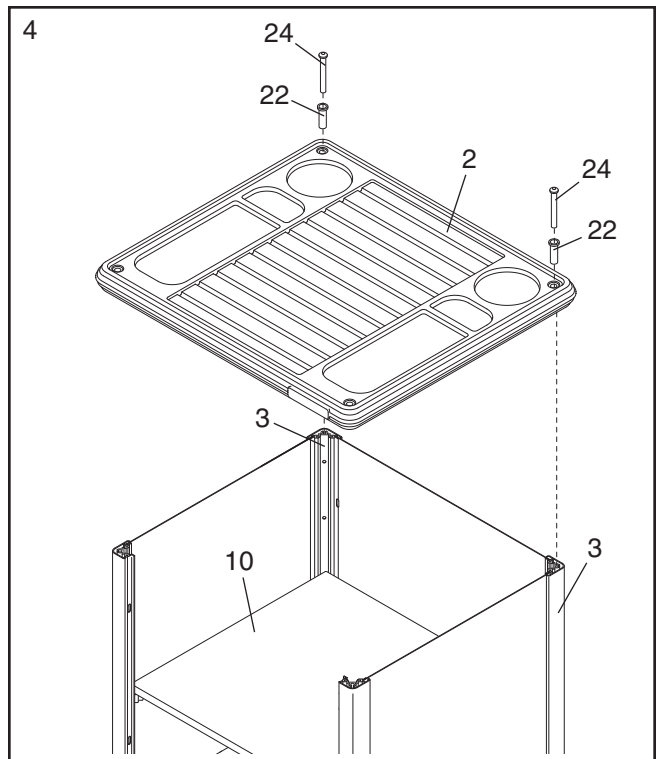
3. Slide a Side Panel (8) into the indicated slots in the left Front Post (4) and the left Rear Post (3). Make sure the Side Panel is in the indicated slot in the Cabinet Base (1). Insert the other Side Panel and the Rear Panel (9) in the same manner.

See the inset drawing. Press two Panel Spacers (28), evenly spaced, onto the indicated flange on a Rear Post (3). Press two Panel Spacers onto the other flange on the Rear Post. Repeat for the flanges on the other Rear Post and the Front Posts (4). **Note: Each Front Post has only one flange and requires only two Spacers.**



4. Set the Shelf (10) on the four Shelf Brackets (not shown).

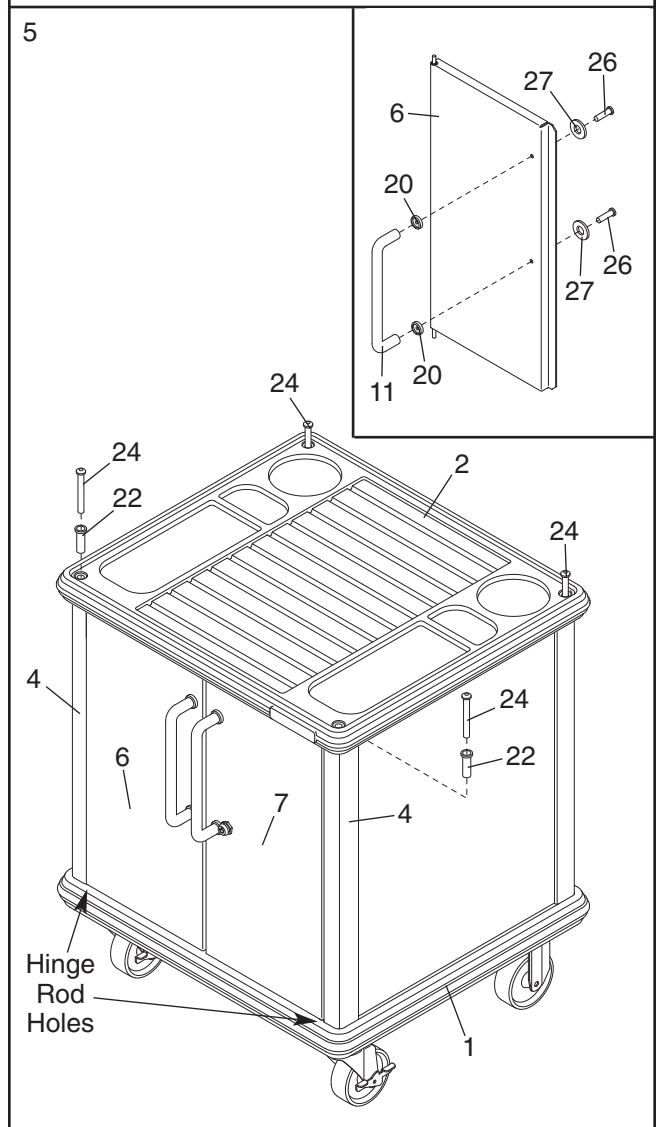
Attach the Cabinet Top (2) to the two Rear Posts (3) with two 5/16" x 2 1/4" Button Head Bolts (24) and two Spacer Inserts (22). **Tighten the Button Head Bolts only halfway into the Cabinet Top.**



5. See the inset drawing. Attach a Handle (11) to the Left Cabinet Door (6) with two 1/4" x 5/8" Button Head Screws (26), two 1/4" Washers (27), and two Handle Trims (20) as shown. Attach a Handle to the Right Cabinet Door (not shown) in the same manner.

Insert the Left Cabinet Door (6) into the left hinge rod hole (not shown) in the Cabinet Base (1). Insert the Right Cabinet Door (7) into the right hinge rod hole. Lift the Cabinet Top (2), and insert the Cabinet Doors into the hinge rod holes (not shown) in the Cabinet Top.

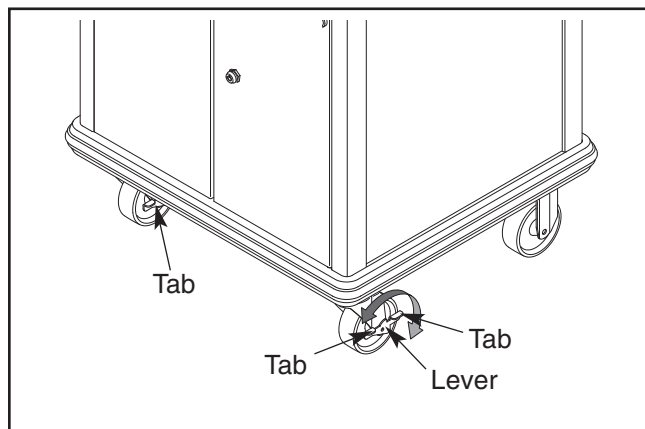
Attach the Cabinet Top (2) to the Front Posts (4) with two 5/16" x 2 1/4" Button Head Bolts (24) and two Spacer Inserts (22). Tighten the two Button Head Bolts (24) attached in step 4.



USING THE SHORT CABINET

LOCKING THE CASTERS

The locking casters can be locked to prevent the short cabinet from moving. To lock the casters, press down on the tabs labeled on. To unlock the casters, press down on the tabs labeled off.



PART LIST—Model No. FDSS20041

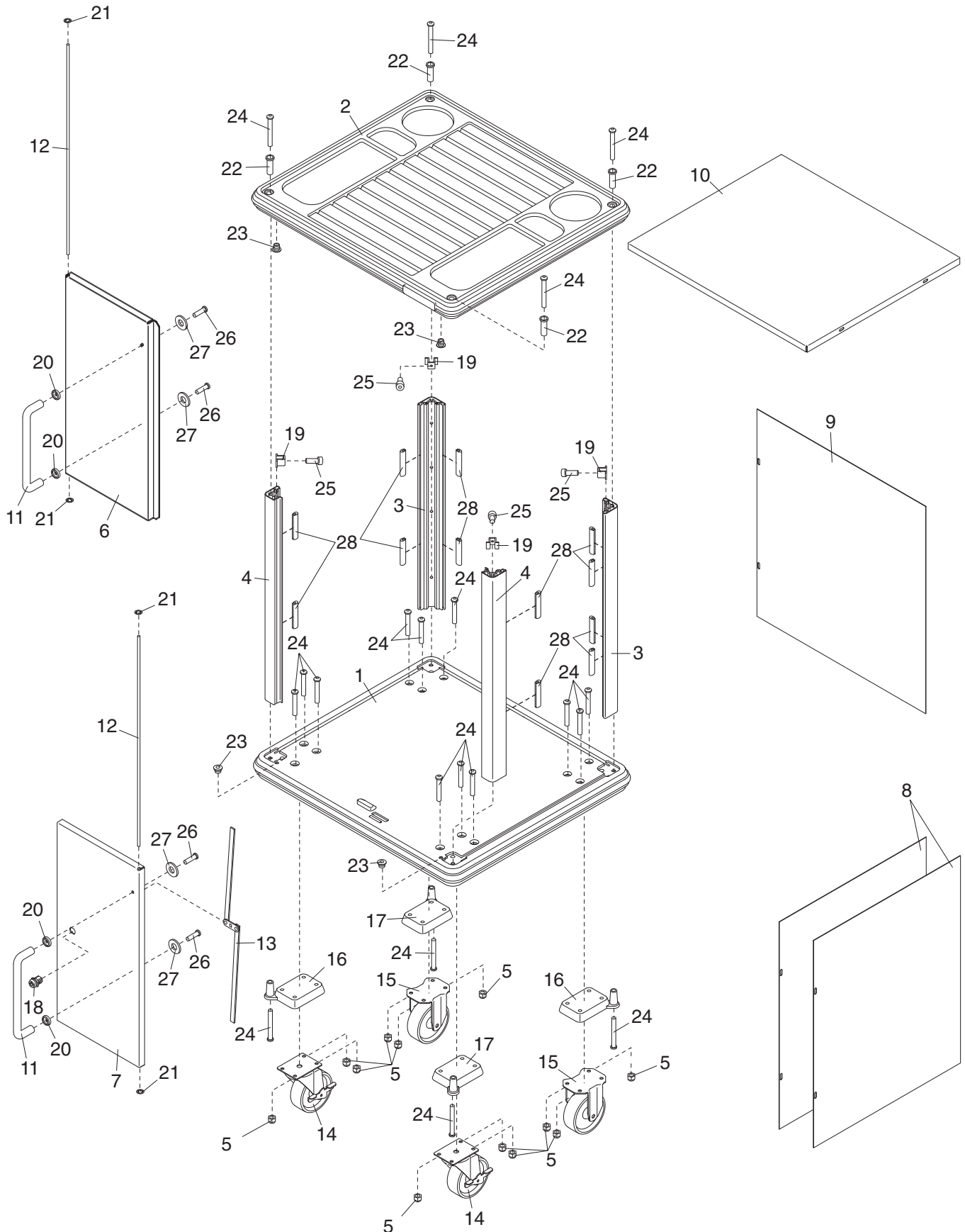
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Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Cabinet Base	17	2	Right-Tab Insert
2	1	Cabinet Top	18	1	Lock Assembly
3	2	Rear Post	19	4	Shelf Bracket
4	2	Front Post	20	4	Handle Trim
5	12	5/16" Nylon Locknut	21	4	Hinge Retainer Ring
6	1	Left Cabinet Door	22	4	Spacer Insert
7	1	Right Cabinet Door	23	4	Bushing
8	2	Side Panel	24	20	5/16" x 2 1/4" Button Head Bolt
9	1	Rear Panel	25	4	1/4" x 1 1/2" Cap Screw
10	1	Shelf	26	4	1/4" x 5/8" Button Head Screw
11	2	Handle	27	4	1/4" Washer
12	2	Hinge Rod	28	12	Panel Spacer
13	1	Lock Cam	#	1	User's Manual
14	2	Locking Caster	#	1	5/32" Hex Key
15	2	Non-Locking Caster	#	1	3/16–7/32" Hex Key
16	2	Left-Tab Insert			

Note: “#” indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover of this manual for information about ordering replacement parts.

EXPLODED DRAWING—Model No. FDSS20041

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ORDERING REPLACEMENT PARTS

To order replacement parts, call our Customer Service Department toll-free at 1-877-660-1666, Monday through Friday, 6 a.m. until 6 p.m. MST (excluding holidays). Please be prepared to give the following information:

- The MODEL NUMBER of the product (FDSS20041)
- The NAME of the product (FORGE short cabinet)
- The SERIAL NUMBER of the product (see the front cover of this manual)
- The KEY NUMBER and DESCRIPTION of the part(s) (see the PART LIST and EXPLODED DRAWING on pages 6 and 7)

LIMITED WARRANTY

ICON Health & Fitness, Inc. (ICON), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to replacing or repairing, at ICON's option, the product through one of its authorized service centers. All repairs for which warranty claims are made must be pre-authorized by ICON. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an ICON authorized service center; products used for commercial or rental purposes; or products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, costs of removal or installation or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

ICON HEALTH & FITNESS, INC., 1500 S. 1000 W., LOGAN, UT 84321-9813