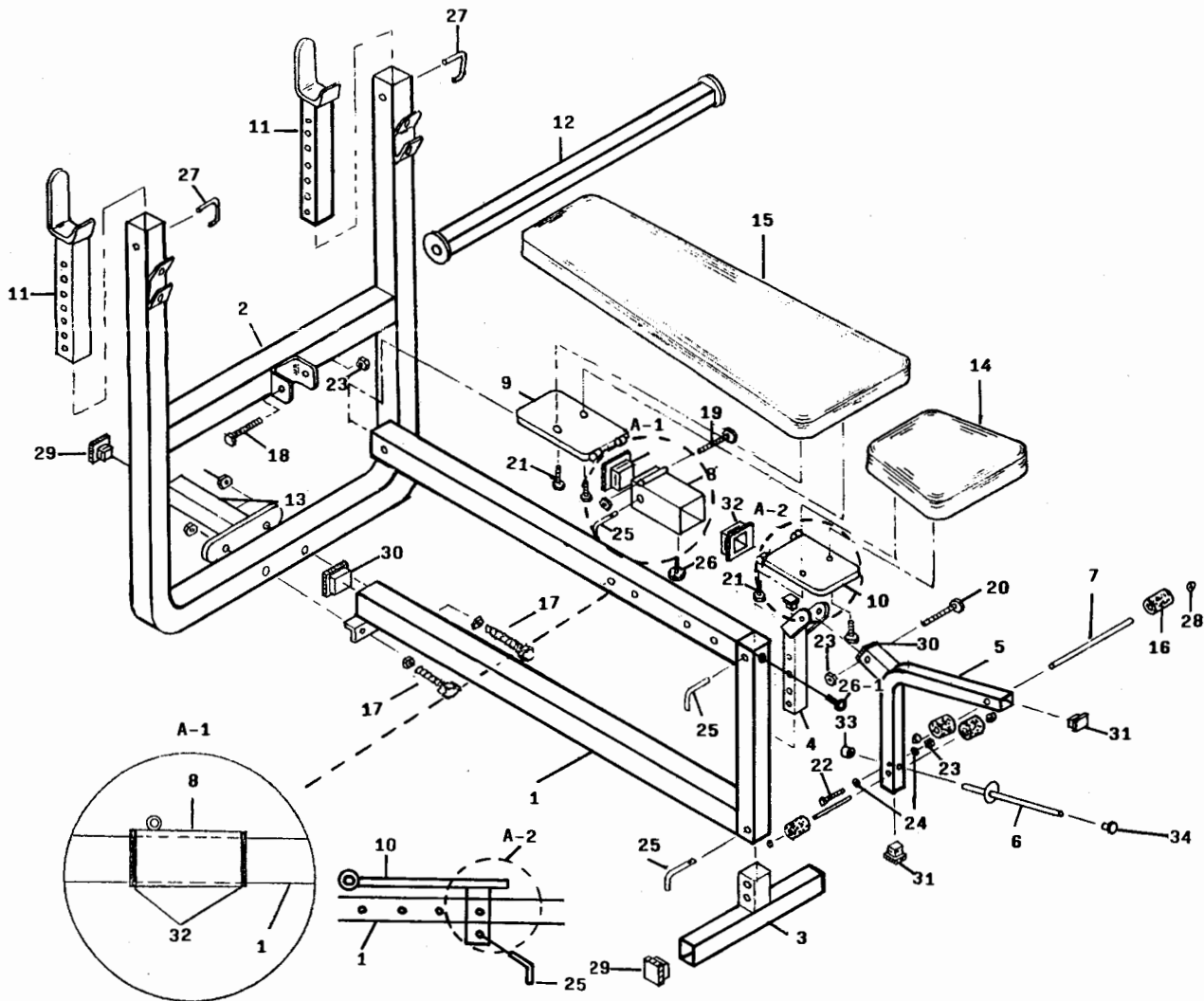


IMAGE

ECONO FULLY ADJ RANGE

IM 2301



PARTS LIST

REF. NO.	PART NO.	QTY	PART DESCRIPTION
1	2301-01	1	SUPPORT FRAME
2	2301-02	1	UPRIGHT
3	2301-03	1	ADJUSTING "T"
4	2301-04	1	LEG CURL NECK
5	2301-05	1	LEG CURL SUPPORT
6	2301-06	1	WEIGHT SUPPORT BAR
7	2301-07	2	FOAM PAD BAR
8	2301-08	1	HOLSTERY FRAME SUPPORT
9	2301-09	1	BACK PRESS
10	2301-10	1	SEAT PRESS
11	2301-11	2	SADDLE POST
12	2301-12	1	ADJUSTMENT BAR
13	2301-13	1	REAT BASE
14	2301-14	1	SEAT PAD
15	2301-15	1	BACK PAD
16	2301-16	4	FOAM PAD
17	2301-17	2	3/8" 3" HEX BOLT
18	2301-18	1	3/8" X 2 1/2" HEX BOLT
19	2301-19	1	3/8" 4 1/2" HEX BOLT
20	2301-20	1	3/8" X 2 3/4" HEX BOLT
21	2301-21	4	3/8" X 3/4" HEX BOLT
22	2301-22	1	3/8" X 2 1/4" HEX BOLT
23	2301-23	6	NUT
24	2301-24	2	WASHER
25	2301-25	4	"L" PIN
26	2301-26	1	KNOB BOLT 3/8"X3/4"
26-1	2301-26-1	1	KNOB BOLT 3/8"X1/2"
27	2301-27	2	LOCK PIN
28	2301-28	4	PUSH NUT
29	2301-29	3	2" END PLUG
30	2301-30	3	1 3/4" END PLUG
31	2301-31	2	1 1/2" END PLUG
32	2301-32	2	2 3/8"X1 3/4" PVC PLUG
33	2301-33	1	ROUND BUMP
34	2301-34	1	1"ROUND PLUG

TO ORDER REPLACEMENT PARTS CONTACT:

IMAGE INC.

2670 PARKWAY I AVE SUITE 1

ASSEMBLY INSTRUCTIONS FOR IMAGE BENCH

- 1) Insert the plug (32) into the Holstery Frame Support (8), and slide the holstery frame support into the top tube of the Bench Support Fraem (1) as shown.
- 2) Insert the Adjusting "T" (3) into the Bench Support Frame (1).
- 3) Stand the Upright (2). Attach the Bench Support Frame (1) to the upper and lower brackets on the Upright using two 3" bolts (17) with nuts (23).
- 4) Insert the Leg Curl Neck (4) into the Bench Support Frame (1) as shown. Slip the Leg Curl Support (5) between the bars of the Leg Curl Neck (4). Attach this with the 2 1/2" shoulder bolt (18), and nut (23). Next, slide the Foam Pad Bar (7) through the end holes of the Leg Crul Support on either side of the tubes. Push the foam pads (16) onto the tubes. Lock in place with the Push Nuts (28).
- 5) Fasten the Back Pad (15) and the Seat Pad (14) to the Back Press (9) and Seat Press (10) using the 3/4" bolts (21).
- 6) Insert the Saddle Posts (11) into the vertical Tubes of Upright (2). Note: the handles are to be kept to the rear. Put the pin (27) into the hole of the upright.
- 7) Drop the Height Adjustment Bar (12) onto the brackets on the vertical tubes of the Upright (2).
- 8) Snap the 2" End Plug (29) into the ends of the tubes on the Rear Base (13) and the Adjusting "T" (3). Push the 1 1/2" End Plugs (31) into the Leg Curl Support (5). Thread the 3/8" Knob Bolt (26) into the Bench Support Frame (1) as shown.