

**ASSEMBLY INSTRUCTIONS
MODEL 302 - WIDE BENCH**

1. SLIDE HINGE (ITEM 12) OVER SUPPORT BAR (ITEM 2) AS SHOWN.
2. INSERT ADJUSTING T (ITEM 29) INTO BENCH SUPPORT FRAME (ITEM 2) AND INSTALL (ITEM 9) IN LOWEST HOLE.
3. STAND UPRIGHT (ITEM 1) ON ITS BASE. ATTACH BENCH SUPPORT FRAME (ITEM 2) TO UPPER AND LOWER BRACKETS ON THE UPRIGHT USING THREE (3) 2.75" BOLTS (ITEM 24), WITH LOCK WASHERS (ITEM 25) AND NUTS (ITEM 26).
4. INSERT LEG CURL NECK (ITEM 5) INTO BENCH SUPPORT (ITEM 2) AS SHOWN. LET IT SETTLE TO LOWEST LEVEL. INSTALL (ITEM 9). (THIS IS ADJUSTABLE AND IS COVERED IN THE OPERATING INSTRUCTION.) THE LEG CURT SUPPORT (ITEM 4) SLIPS BETWEEN THE BARS OF THE NECK (ITEM 5). ATTACH THIS WITH THE 2.25 SHOULDER BOLT (ITEM 23) WITH LOCK WASHER (ITEM 28) AND NUT (ITEM 13). NEXT SLIDE THE LEG CURL TUBES (ITEM 8) THROUGH THE END HOLES OF THE LEG CURL SUPPORT (ITEM 4) ALLOWING 8.25" ON EITHER SIDE OF THE TUBE. NEXT, SLIDE THE WASHERS (ITEM 18) AND THE ROLLER PADS (ITEM 14) ON THE TUBES. THEN (ITEM 18) WASHER ON OUTSIDE OF ROLLER PADS. LOCK IN PLACE WITH THE PUSH NUTS (ITEM 19). ATTACH ADHESIVE BACKED RUBBER BUMPER (ITEM 20) TO BOTTOM OF THE LEG SUPPORT (ITEM 4) WHERE IT MAKES CONTACT WITH THE BENCH SUPPORT (ITEM 2).
5. ATTACH BACK PAD (ITEM 11) AND SEAT PAD (ITEM 10) TO HINGE (ITEM 12) USING FOUR .375 X 1.25 (ITEM 27) WITH LOCK WASHERS (ITEM 28) AND THE FLAT WASHERS (ITEM 17). NOTE: FLAT WASHERS ARE TO BE AGAINST THE PLATE.
6. INSERT SADDLE POSTS (ITEM 3) INTO VERTICAL TUBES OF THE UPRIGHT. NOTE: THE HANDLES ARE TO BE TO THE REAR. ADD SPONGE GRIPS (ITEM 21) TO THE HANDLES. USE LOCKING PINS (ITEM 6).
7. DROP HEIGHT ADJUSTMENT BAR (ITEM 7) INTO BRACKETS ON THE VERTICAL TUBES OF THE UPRIGHT (ITEM 1).
8. SNAP FOUR 2" PLASTIC CAPS (ITEM 15) INTO ENDS OF TUBES AT BOTTOM OF (ITEM 1) ENDS AND TWO OF ADJUSTING TEE (ITEM 29). THE 1.75 CAPS (ITEM 16) SNAP INTO THE ENDS OF THE LEG CURL SUPPORT AND THE TOP OF THE LEG CURL NECK, SCREW IN THE ADJUSTMENT KNOB (ITEM 22) AS SHOWN.

TOOLS REQUIRED: 1 PAIR OF PLIERS
1 ADJUSTABLE WRENCH

PARTS LIST
MODEL 302 - WIDE BENCH

REFERENCE NUMBER	PART NUMBER	QUANTITY	PART DESCRIPTION
1	302-01	1	WIDE UPRIGHT
2	302-02	1	BENCH SUPPORT FRAME
3	302-03	2	SADDLE POST
4	302-04	1	LEG CURL SUPPORT
5	302-05	1	LEG CURL NECK
6	302-06	2	LOCKING PIN
7	302-07	1	HEIGHT ADJUSTMENT BAR
8	302-08	2	LEG CURL TUBE
9	302-09	3	L-PIN
10	H300-UPA09	1	SEAT PAD
11	H300-UPB09	1	BACK PAD
12	H300	1	HINGE
13	302-13	1	.375 HEX NUT
14	302-14	4	ROLLER PAD .75 ID 4.0 OD 8.0
15	302-15	6	END CAP - 2" 14 GA.
16	302-16	4	END CAP - 1.75" 14 GA.
17	302-17	4	FLAT WASHER .375
18	302-18	8	WASHER .75
19	302-19	4	PUSH NUT .75
20	302-20	1	RUBBER BUMPER
21	302-21	2	SPONGE GRIP 1.5 ID 5.0
22	302-22	2	ADJUSTMENT SCREW
23	302-23	1	SHOULDER BOLT .5 X 2.25
24	302-24	3	HEX BOLT .5 X 2.75
25	302-25	3	.5 LOCK WASHER
26	302-26	3	HEX NUT .5
27	302-27	4	HEX BOLT .375 X 1.25
28	302-28	5	LOCK WASHER .375
29	302-29	1	ADJUSTING T

CAUTION: READ AND FOLLOW ALL SAFETY RULES AND INSTRUCTIONS BEFORE USING THIS EQUIPMENT.

WARRANTY

Complete the Portion Below and Return to Image:

Name _____

Street Address _____

City _____ State _____ Zip _____

Product Name _____

Serial Number _____ Date of Purchase _____

Name of Store Where Purchased _____

Address _____

Comments _____

Retain this Portion for your Records

THIS WARRANTY WILL BE HONORED BY IMAGE, INC.
IF MORE INFORMATION IS REQUIRED YOU MAY CALL DIRECTLY.
1-800-753-4645

ONE YEAR WARRANTY ON PARTS
LIFETIME WARRANTY ON WELDS
90 DAY WARRANTY ON UPHOLSTERY

During the warranty period after the original purchase we will repair or replace this item free of charge to cover the owner if it has a manufacturing defect or if in use as described and prescribed by our labels and brochures it does not perform as our labels or brochures say it will.

To obtain such free repair or replacement, please tell our Customer Service Department the product's name, serial number and purchase date as well as the nature of the problem, and ask for authorization to return the product for repair or replacement.

However, please note that this warranty does not cover incidental or consequential damages or costs connected with any such warranty period defect or malfunction. On the other hand, some states do not allow such exclusion or limitation of incidental or consequential damages or costs and it therefore may not apply to you.

Also please note that, while this warranty gives you specific legal rights, you may also have other rights which vary from state to state.

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