

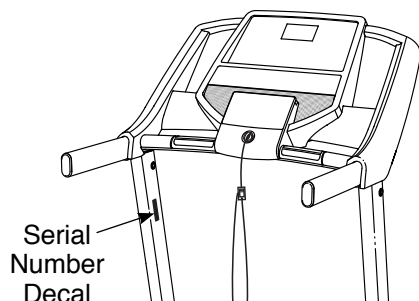
PRO-FORM[®]

5.0 ZLT

Model No. PETL59815.1

Serial No. _____

Write the serial number in the space above for reference.



CUSTOMER SERVICE

UNITED KINGDOM

Call: 0330 123 1045

From Ireland: 053 92 36102

Website: www.iconsupport.eu

E-mail: csuk@iconeurope.com

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Fryers Way, Silkwood Park

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Call: 1800 993 770

E-mail: australiacc@iconfitness.com

Write:

ICON Health & Fitness

PO Box 635

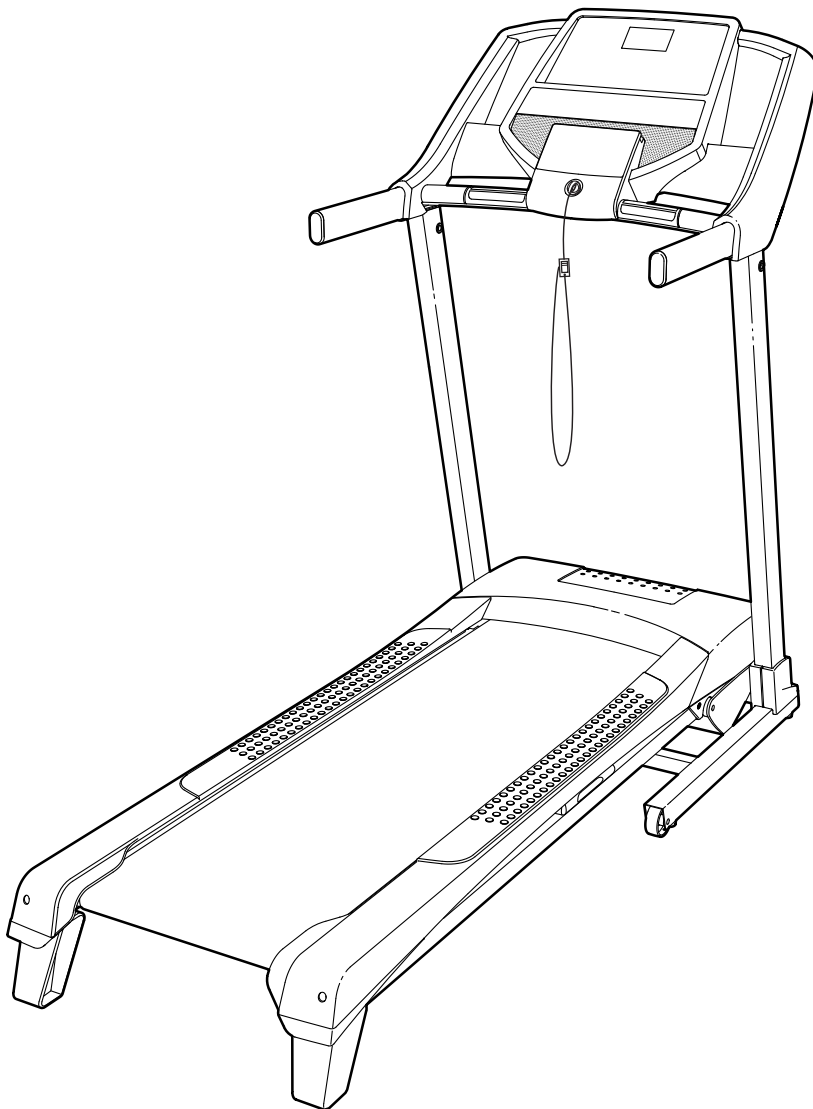
WINSTON HILLS NSW 2153

AUSTRALIA

⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

USER'S MANUAL



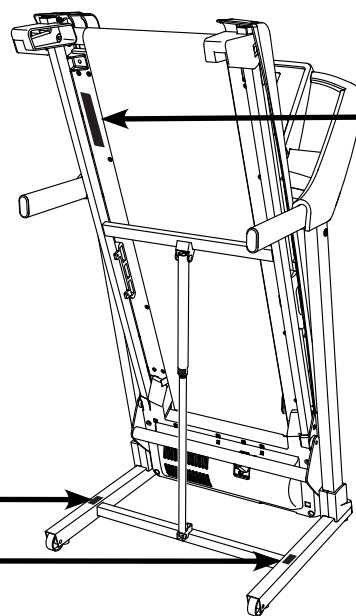
www.iconeurope.com

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WARNING DECAL PLACEMENT

This drawing shows the locations of the warning decals. **If a decal is missing or illegible, call the telephone number on the front cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decals may not be shown at actual size.



⚠ WARNING:
 Protect yourself and others from risk of serious injury. Read the user's manual, and:



- Stand only on the side rails when starting or stopping treadmill.

- Change speed in small increments.
- Hold handrails to prevent falling, and always wear the safety clip while operating the treadmill.
- Stop if you feel faint, dizzy, or short of breath.
- Fully engage the storage latch before the treadmill is moved or stored.
- Incline should be set to zero before folding the treadmill into a storage position.



- Never allow children on or around the treadmill.
- Remove the safety key when treadmill is not in use.



- Keep clothing, fingers, and hair away from moving parts.
- Never try to adjust or fix the belt while it is moving.



- Always wear athletic shoes while operating the treadmill.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read all important precautions and instructions in this manual and all warnings on the treadmill before using the treadmill. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
3. Use the treadmill only as described.
4. The treadmill is intended for home use only. Do not use the treadmill in any commercial, rental, or institutional setting.
5. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
6. Place the treadmill on a level surface, with at least 8 ft. (2.4 m) of clearance behind it and 2 ft. (0.6 m) on each side. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
7. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
8. Keep children under age 12 and pets away from the treadmill at all times.
9. The treadmill should be used only by persons weighing 300 lbs. (136 kg) or less.
10. Never allow more than one person on the treadmill at a time.
11. Wear appropriate exercise clothes while using the treadmill. Do not wear loose clothes that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.*
12. When connecting the power cord (see page 11), plug the power cord into an earthed circuit. No other appliance should be on the same circuit. When replacing the fuse in the power cord adapter, insert an ASTA-approved BS1362, 13-amp fuse into the fuse carrier.
13. If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).
14. Keep the power cord away from heated surfaces.
15. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See MAINTENANCE AND TROUBLESHOOTING on page 18 if the treadmill is not working properly.)
16. Read, understand, and test the emergency stop procedure before using the treadmill (see HOW TO TURN ON THE POWER on page 13). Always wear the clip while using the treadmill.
17. Always stand on the foot rails when starting or stopping the walking belt. Always hold the handrails while using the treadmill.
18. When a person is walking on the treadmill, the noise level of the treadmill will increase.
19. Keep fingers, hair, and clothing away from the moving walking belt.
20. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
21. The heart rate monitor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.

22. Never leave the treadmill unattended while it is running. Always remove the key, press the power switch into the off position (see the drawing on page 5 for the location of the power switch), and unplug the power cord when the treadmill is not in use.
23. Do not attempt to move the treadmill until it is properly assembled. (See **ASSEMBLY** on page 7 and **HOW TO FOLD AND MOVE THE TREADMILL** on page 17.) You must be able to safely lift 45 lbs. (20 kg) to move the treadmill.
24. When folding or moving the treadmill, make sure that the storage latch is holding the frame securely in the storage position.
25. Do not change the incline of the treadmill by placing objects under the treadmill.
26. Never insert any object into any opening on the treadmill.
27. Inspect and properly tighten all parts of the treadmill regularly.
28. **DANGER:** Always unplug the power cord immediately after use, before cleaning the treadmill, and before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
29. Over exercising may result in serious injury or death. If you feel faint, if you become short of breath, or if you experience pain while exercising, stop immediately and cool down.

SAVE THESE INSTRUCTIONS

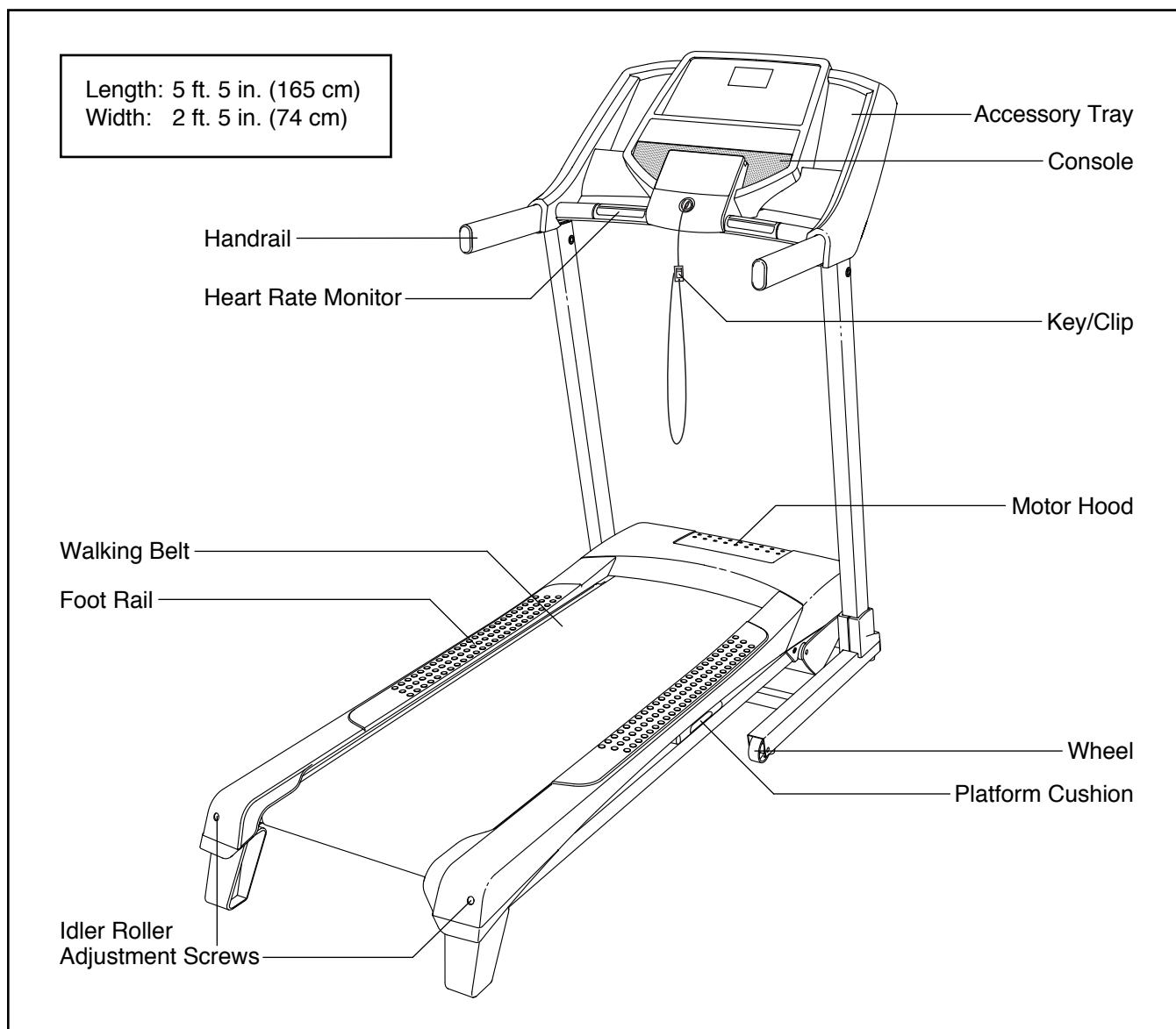
BEFORE YOU BEGIN

Thank you for selecting the new PROFORM® 5.0 ZLT treadmill. The 5.0 ZLT treadmill offers a selection of features designed to make your workouts at home more effective. And when you're not exercising, the unique treadmill can be folded up, requiring less than half the floor space of other treadmills.

For your benefit, read this manual carefully before using the treadmill. If you have questions after

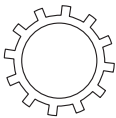
reading this manual, please see the front cover of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please review the drawing below and familiarize yourself with the labeled parts.

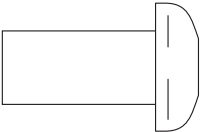


PART IDENTIFICATION CHART

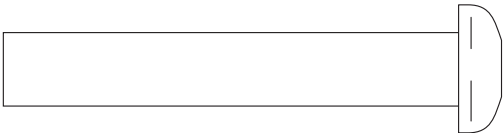
Use the drawings below to identify small parts used for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the key number is the quantity used for assembly. **Note: If a part is not in the hardware kit, check to see whether it is preattached. Extra parts may be included.**



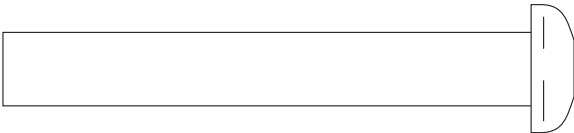
M10 Star Washer (27)–2



M10 x 20mm Screw (4)–2



M10 x 60mm Screw (1)–2



M10 x 70mm Screw (2)–2

ASSEMBLY

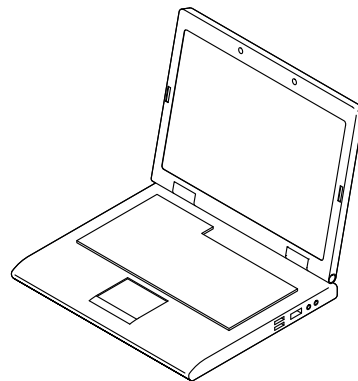
- Assembly requires two persons.
 - Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until you finish all assembly steps.
 - After shipping, there may be an oily substance on the exterior of the treadmill. This is normal. If there is an oily substance on the treadmill, wipe it off with a soft cloth and a mild, non-abrasive cleaner.
 - Left parts are marked “L” or “Left” and right parts are marked “R” or “Right.”
 - To identify small parts, see page 6.
 - Assembly requires the following tools:
 - the included hex keys 
 - one adjustable wrench 
- To avoid damaging parts, do not use power tools.

1. Go to www.iconsupport.eu on your computer and register your product.

- activates your warranty
- saves you time if you ever need to contact Customer Service
- allows us to notify you of upgrades and offers

Note: If you do not have Internet access, call Customer Service (see the front cover of this manual) and register your product.

1



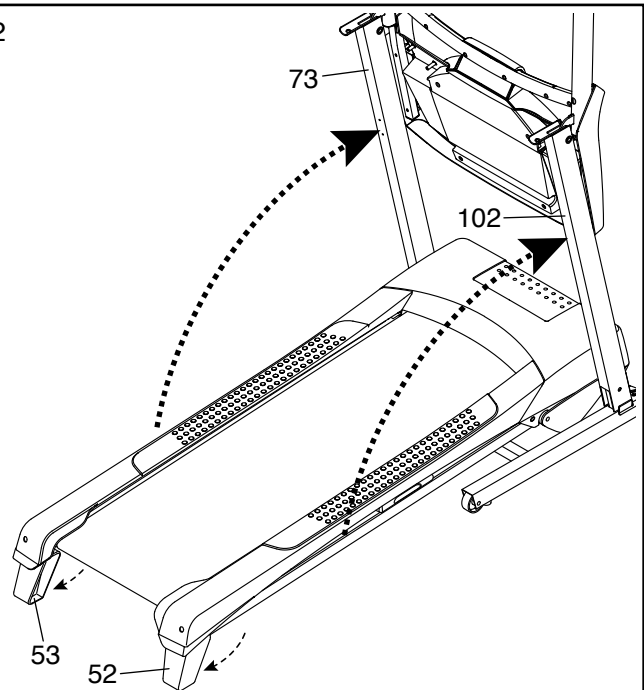
2. Make sure that the power cord is unplugged.

Rotate the Right and Left Rear Feet (52, 53) down from the shipping position.

IMPORTANT: Do not use the treadmill with the Rear Feet (52, 53) in the shipping position.

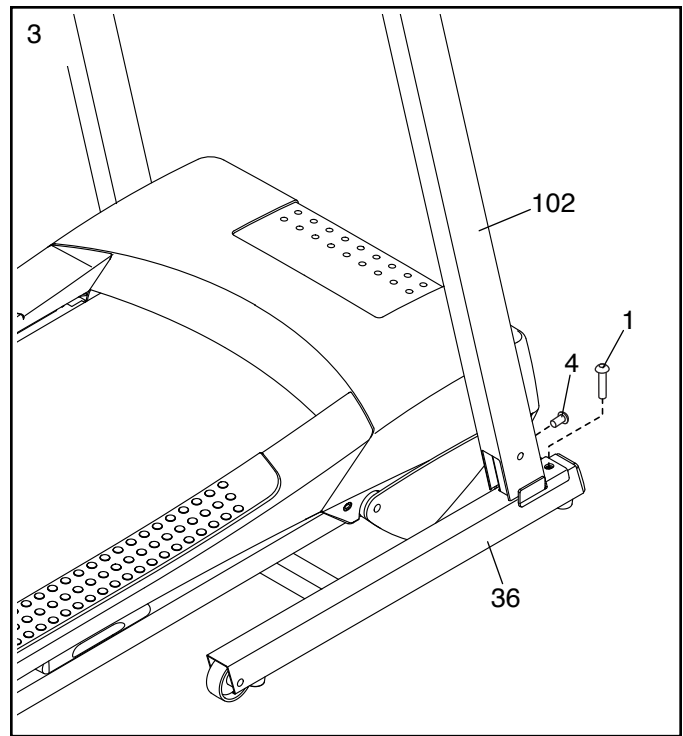
With the help of a second person, carefully raise the Left and Right Uprights (73, 102) to the vertical position. Make sure not to pinch any wires.

2

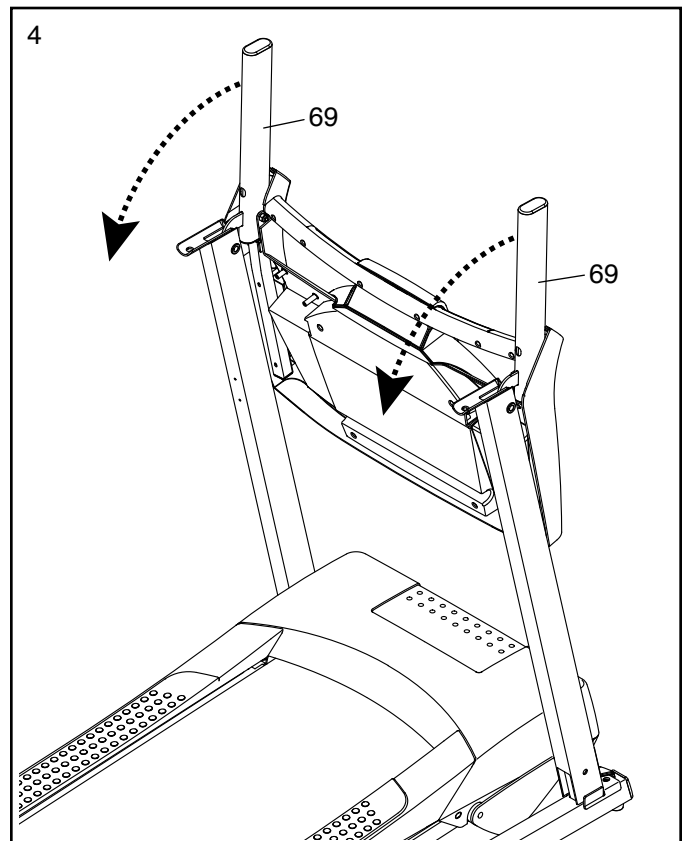


3. Tighten an M10 x 60mm Screw (1) and an M10 x 20mm Screw (4) into the Base (36) and into the Right Upright (102) as shown; **do not fully tighten the Screws yet.**

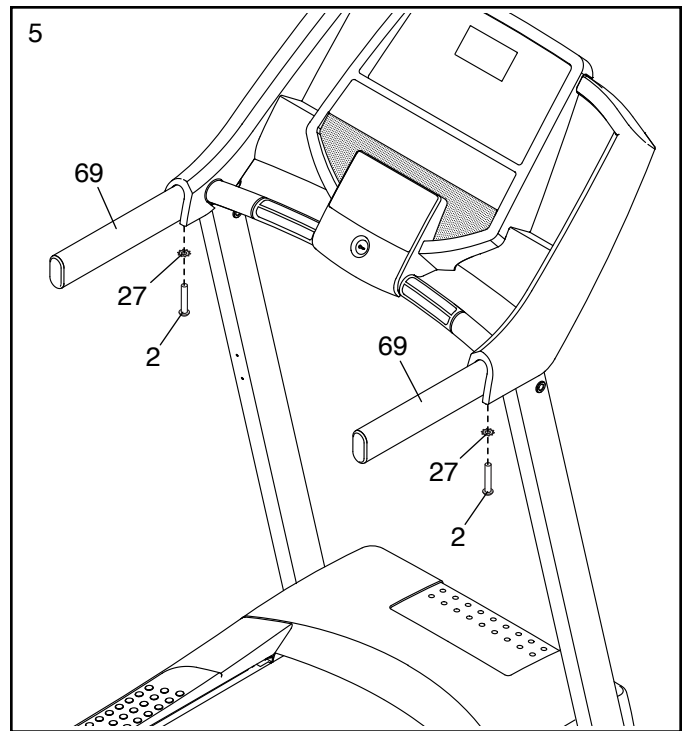
Repeat this step on the left side of the treadmill. Then, tighten all four Screws (1, 4).



4. Pivot the Handrails (69) down to the horizontal position.

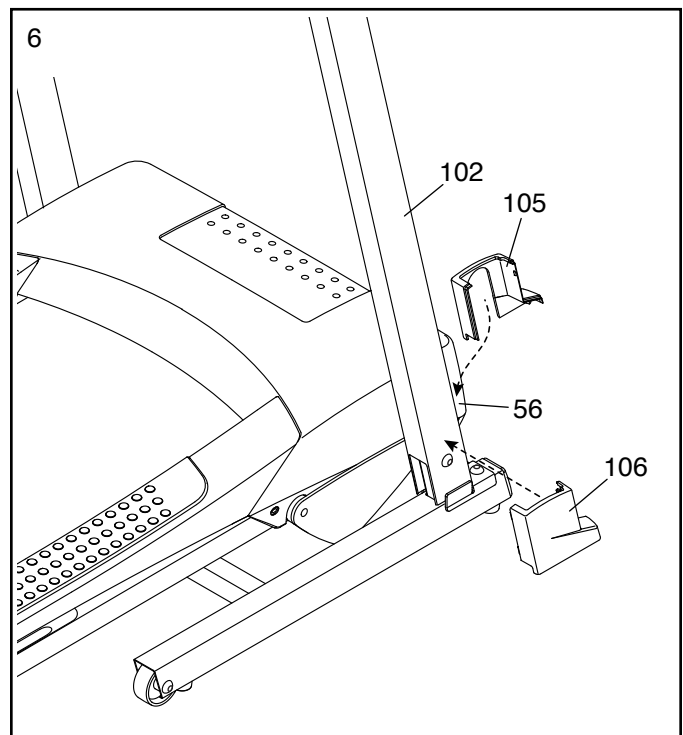


5. Tighten an M10 x 70mm Screw (2) with an M10 Star Washer (27) into the bottom of each Handrail (69) as shown; **firmly tighten the Screws.**



6. Slide the Right Inner Upright Cap (105) between the Right Upright (102) and the Motor Hood (56). Press the Right Outer Upright Cap (106) against the Right Inner Upright Cap until they snap together.

Repeat this step on the left side of the treadmill.



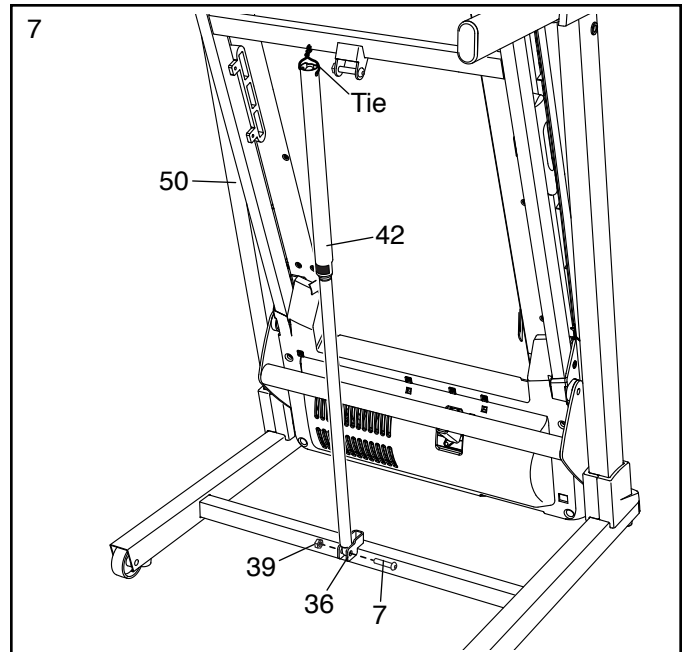
7. Raise the Frame (50) to the upright position. **Have a second person hold the Frame until step 8 is completed.**

Remove the M8 Nut (39) and the M8 x 32mm Bolt (7) from the bracket on the Base (36).

Next, orient the Storage Latch (42) as shown.

Attach the lower end of the Storage Latch (42) to the bracket on the Base (36) with the M8 x 32mm Bolt (7) and the M8 Nut (39).

Then, raise the Storage Latch (42) to a vertical position, and remove the tie.

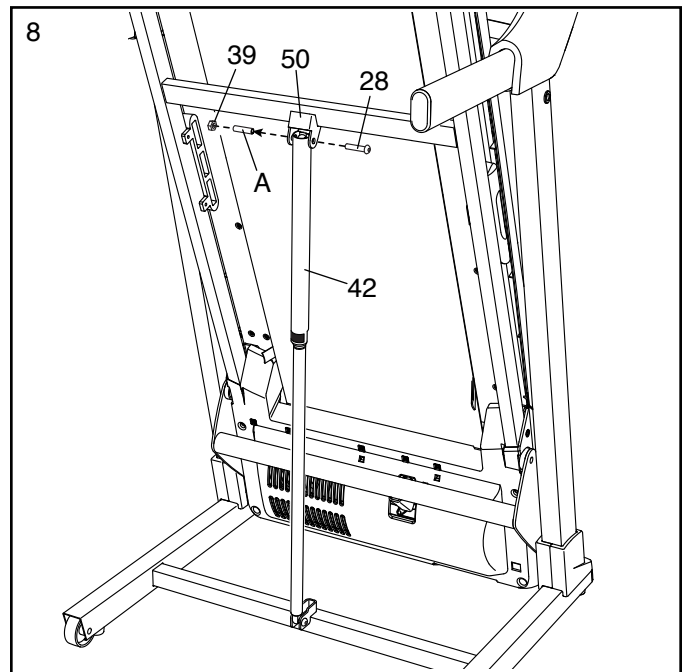


8. Remove the M8 Nut (39) and the M8 x 52mm Bolt (28) from the bracket on the Frame (50).

Align the upper end of the Storage Latch (42) with the bracket on the Frame (50), and insert the M8 x 52mm Bolt (28) through the bracket and the Storage Latch. **This will push a spacer (A) out of the Storage Latch; discard the spacer.**

Next, tighten the M8 Nut (39) onto the M8 x 52mm Bolt (28). **Do not overtighten the Nut; the Storage Latch (42) must be able to pivot.**

Then, lower the Frame (50) (see HOW TO LOWER THE TREADMILL FOR USE on page 17).



9. **Make sure that all parts are properly tightened before you use the treadmill.** To protect the floor or carpet, place a mat under the treadmill. To avoid damage to the console, keep the treadmill out of direct sunlight. Keep the included hex keys in a secure place. One of the hex keys is used to adjust the walking belt (see pages 19 and 20). Note: Extra parts may be included.

HOW TO USE THE TREADMILL

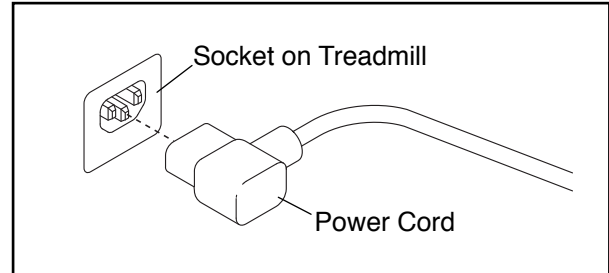
HOW TO PLUG IN THE POWER CORD

This product must be earthed. If it should malfunction or break down, earthing provides a path of least resistance for electric current to reduce the risk of electric shock. This product's power cord has an equipment-earthing conductor and an earthing plug. **IMPORTANT: If the power cord is damaged, it must be replaced with a manufacturer-recommended power cord.**

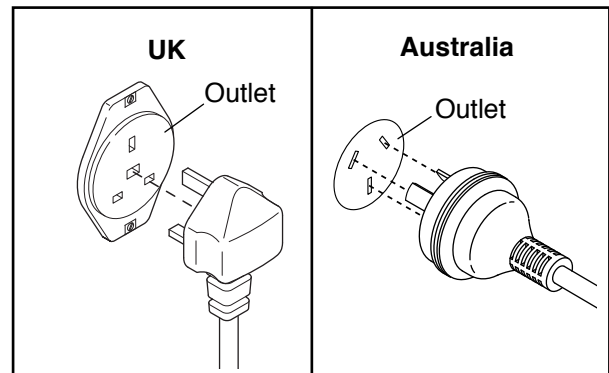
⚠ DANGER: Improper connection of the equipment-earthing conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly earthed. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Follow the steps below to plug in the power cord.

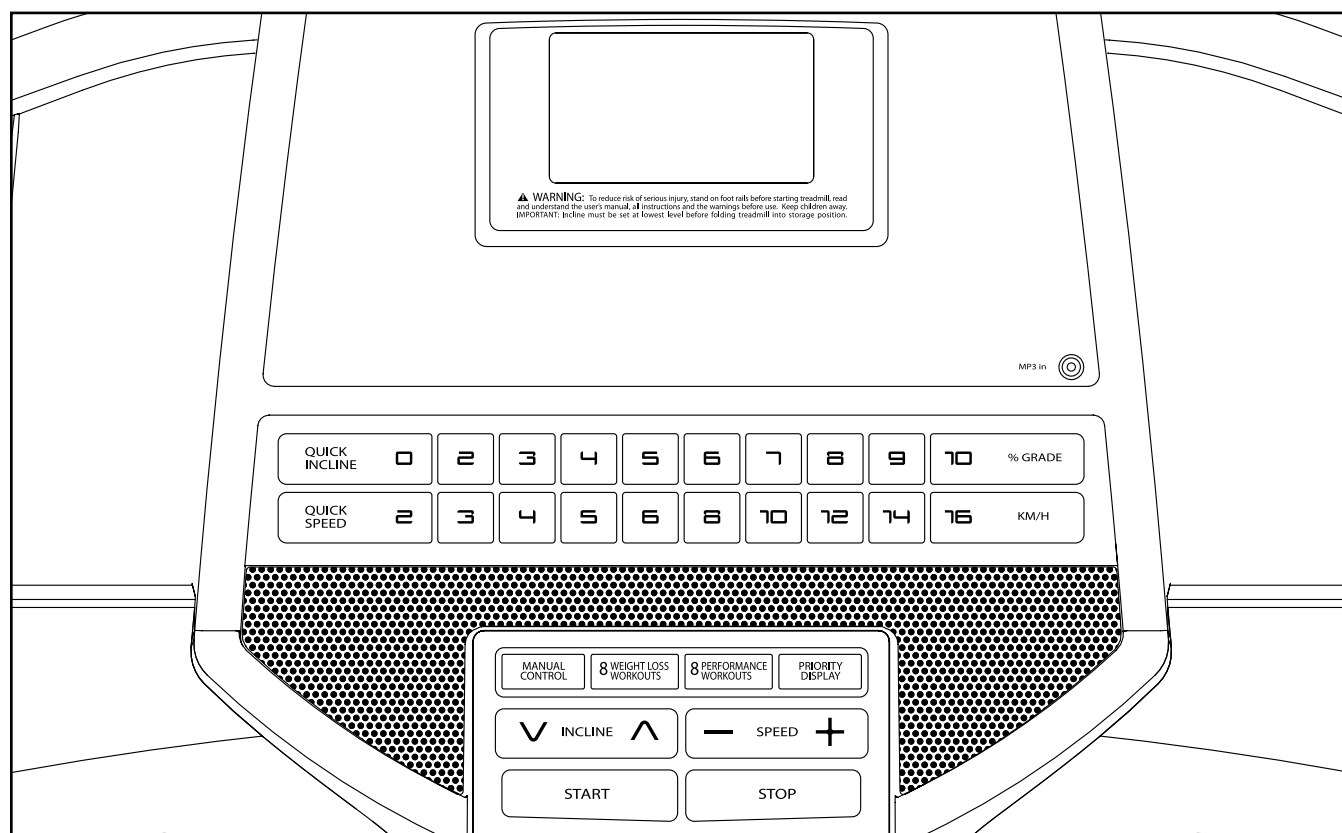
1. Plug the indicated end of the power cord into the socket on the treadmill.



2. Plug the power cord into an appropriate outlet that is properly installed and earthed in accordance with all local codes and ordinances.



CONSOLE DIAGRAM



FEATURES OF THE CONSOLE

The treadmill console offers a selection of features designed to make your workouts more effective and enjoyable. When you select the manual mode of the console, you can change the speed and incline of the treadmill with the touch of a button. As you exercise, the console will display continuous exercise feedback. You can even measure your heart rate using the built-in handgrip heart rate monitor.

The console also features a selection of preset workouts designed to help you to burn calories and enhance your cardiovascular system. Each workout controls the speed and incline of the treadmill as it guides you through an effective exercise session.

You can even listen to your favorite workout music or audio books with the console's sound system while you exercise.

To turn on the power, see page 13. To use the manual mode, see page 13. To use a preset workout, see page 15. To use the information mode, see page 16. To use the sound system, see page 16.

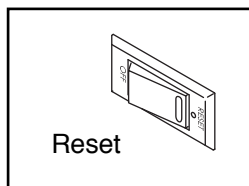
IMPORTANT: If there is a sheet of plastic on the console, remove the plastic. To prevent damage to the walking platform, wear clean athletic shoes while using the treadmill. The first time the treadmill is used, observe the alignment of the walking belt, and center the walking belt if necessary (see page 20).

Note: The console can display speed and distance in either miles or kilometers. To find which unit of measurement is selected, see THE INFORMATION MODE on page 16. For simplicity, all instructions in this section refer to kilometers.

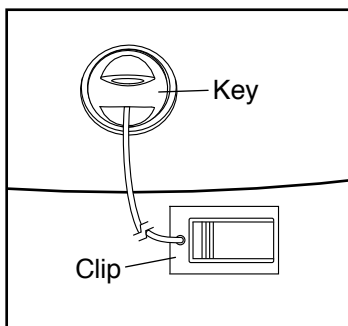
HOW TO TURN ON THE POWER

IMPORTANT: If the treadmill has been exposed to cold temperatures, allow it to warm to room temperature before you turn on the power. If you do not do this, you may damage the console displays or other electrical components.

Plug in the power cord (see page 11). Next, locate the power switch on the treadmill frame near the power cord. Make sure that the switch is in the reset position.



Next, stand on the foot rails of the treadmill. Find the clip attached to the key (see the drawing at the right) and slide the clip onto the waistband of your clothes. Then, insert the key into the console. After a moment, the displays will light.



IMPORTANT: In an emergency, the key can be pulled from the console, causing the walking belt to slow to a stop. Test the clip by carefully taking a few steps backward; if the key is not pulled from the console, adjust the position of the clip.

IMPORTANT: Before you use the treadmill, take the following steps to ensure that the console shows the correct incline level of the treadmill: First, press the Incline increase button once. Next, press either the Incline decrease button or the lowest Quick Incline button to set the treadmill to its lowest setting. When the frame stops moving, the treadmill is ready for use.

HOW TO USE THE MANUAL MODE

1. Insert the key into the console.

See HOW TO TURN ON THE POWER at the left.

2. Select the manual mode.

When the key is inserted, the manual mode will be selected. If you have selected a workout, press the Manual Control button.



Only zeros should appear in the displays.

3. Start the walking belt.

To start the walking belt, press the Start button, the Speed increase button, or one of the numbered Quick Speed buttons.

If you press the Start button or the Speed increase button, the walking belt will begin to move at 2 Km/H. As you exercise, change the speed of the walking belt as desired by pressing the Speed increase and decrease buttons. Each time you press one of the buttons, the speed setting will change by 0.1 Km/H; if you hold down the button, the speed setting will change in increments of 0.5 Km/H.

If you press one of the numbered Quick Speed buttons, the walking belt will gradually change speed until it reaches the selected speed setting.

To stop the walking belt, press the Stop button. The time will begin to flash in the display. To restart the walking belt, press the Start button, the Speed increase button, or one of the numbered Quick Speed buttons.

4. Change the incline of the treadmill as desired.

To change the incline of the treadmill, press the Incline increase and decrease buttons or one of the numbered Quick Incline buttons. Each time you press the Incline increase or decrease button, the incline setting will change by 0.5 percent. If you press one of the numbered Quick Incline buttons, the incline will gradually change until it reaches the selected incline setting.

5. Follow your progress with the displays.

When the manual mode is selected, the upper half of the display will show a track that represents 400 m (1/4 mile). As you walk or run, indicators will appear in succession around the track until the entire track appears. The track will then disappear and the indicators will again begin to appear in succession.



The upper half of the display can also show the elapsed time, the distance you have walked or run, the speed of the walking belt, the approximate number of calories you have burned, your pace, and the incline of the treadmill. Press the Priority Display button repeatedly until the desired workout information appears.

The lower left corner of the display will show the elapsed time, the distance that you have walked or run, and the incline level of the treadmill. Note: When an onboard workout is selected, the display will show the time remaining in the workout instead of the elapsed time.



The lower right corner of the display will show the approximate number of calories you have burned, the speed of the walking belt, and your pace. The right side of the display will also show your heart rate when you use the handgrip heart rate monitor.

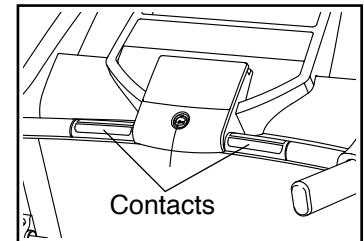


To reset the displays, press the Stop button, remove the key, and then reinsert the key.

6. Measure your heart rate if desired.

Before using the handgrip heart rate monitor, remove the sheets of plastic from the metal contacts. In addition, make sure that your hands are clean.

To measure your heart rate, **stand on the foot rails** and place your hands on the metal contacts—**avoid moving your hands.**



When your pulse is detected, your heart rate will be shown. **For the most accurate heart rate reading, continue to hold the contacts for about 15 seconds.**

7. When you are finished exercising, remove the key from the console.

Step onto the foot rails, press the Stop button, and **adjust the incline of the treadmill to zero.** **The incline must be at zero when you fold the treadmill to the storage position, or you may damage the treadmill.** Next, remove the key from the console and put it in a secure place.

When you are finished using the treadmill, press the power switch into the off position and unplug the power cord. **IMPORTANT: If you do not do this, the treadmill's electrical components may wear prematurely.**

HOW TO USE A PRESET WORKOUT

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 13.

2. Select a preset workout.

To select a preset workout, press the Weight Loss Workouts button or the Performance Workouts button repeatedly until the desired workout appears in the display.

When you select a workout, the maximum speed and incline settings of the workout will flash in the displays for a few seconds; then, the display will show how long the workout will last. A profile of the speed settings of the workout will scroll across the matrix.

3. Start the walking belt.

Press the Start button or the Speed increase button to start the workout. A moment after you press the button, the treadmill will automatically adjust to the first speed and incline settings for the workout. Hold the handrails and begin walking.

Each workout is divided into 30 one-minute segments. One speed setting and one incline setting are programmed for each segment. Note: The same speed and incline settings may be programmed for consecutive segments.

During the workout, the profile will show your progress. The flashing segment of the

profile represents the current segment of the workout. The height of the flashing segment indicates the speed setting for the current segment.



At the end of each segment, a series of tones will sound and the next segment of the profile will begin to flash. If a different speed and/or incline setting is programmed for the next segment, the speed and/or incline setting will flash in the display to alert you. The treadmill will then automatically adjust to the speed and incline settings for the next segment.

The workout will continue in this way until the last segment of the profile flashes in the display and the last segment ends. The walking belt will then slow to a stop.

If the speed or incline setting for the current segment is too high or too low, you can manually override the setting by pressing the Speed and Incline buttons; **however, when the current segment of the workout ends, the treadmill will automatically adjust to the speed and incline settings for the next segment.**

To stop the workout at any time, press the Stop button. To restart the workout, press the Start button or the Speed increase button. The walking belt will begin to move at 2 Km/H. When the next segment of the workout begins, the treadmill will automatically adjust to the speed and incline settings for that segment.

4. Follow your progress with the displays.

See step 5 on page 14.

5. Measure your heart rate if desired.

See step 6 on page 14.

6. When you are finished exercising, remove the key from the console.

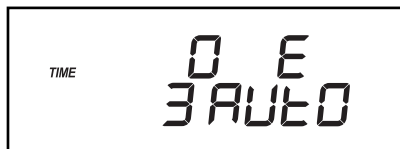
See step 7 on page 14.

THE INFORMATION MODE

The console features an information mode that keeps track of treadmill usage information. The information mode also allows you to select miles or kilometers as the unit of measurement.

To select the information mode, hold down the Stop button, insert the key into the console, and then release the Stop button. When the information mode is selected, the following information will appear in the display:

- The number of hours that the treadmill has been operated.
- The total number of miles or kilometers that the walking belt has moved.
- An “E” for English miles or an “M” for metric kilometers. To change the unit of measurement, press the Speed decrease button.
- An “On,” “Off,” or “Auto” for the backlight setting. To change the backlight setting, press the Speed increase button.



To exit the information mode, remove the key from the console.

HOW TO USE THE SOUND SYSTEM

To play music or audio books through the console sound system while you exercise, plug a 3.5 mm male to 3.5 mm male audio cable (not included) into the jack on the console and into a jack on your MP3 player, CD player, or other personal audio player; **make sure that the audio cable is fully plugged in. Note: To purchase an audio cable, see your local electronics store.**

Next, press the play button on your personal audio player. Adjust the volume level using the volume control on your personal audio player.

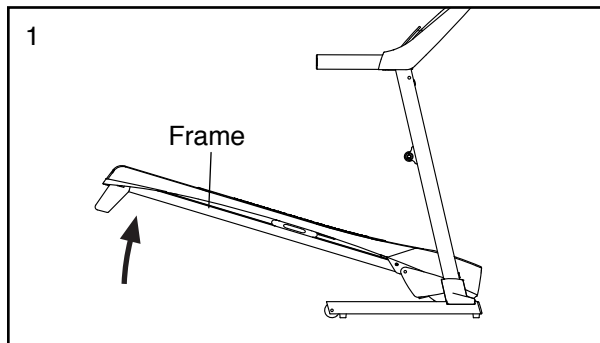
If you are using a personal CD player and the CD skips, set the CD player on the floor or another flat surface instead of on the console.

HOW TO FOLD AND MOVE THE TREADMILL

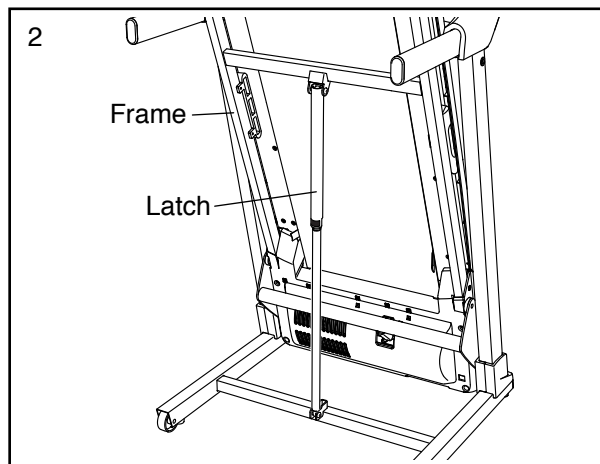
HOW TO FOLD THE TREADMILL

Before folding the treadmill, remove the key and unplug the power cord. **CAUTION:** You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.

1. Hold the metal frame firmly in the location shown by the arrow below. **CAUTION: Do not hold the frame by the plastic foot rails. Bend your legs and keep your back straight.** Raise the frame about halfway to the vertical position.



2. Raise the frame until the storage latch locks in the storage position. **CAUTION: Make sure that the storage latch locks.**

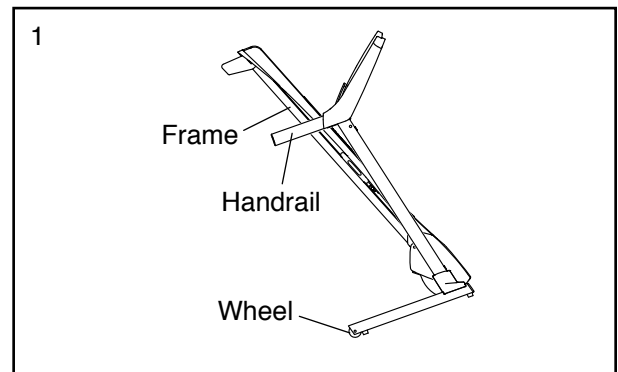


To protect the floor or carpet, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° F (30° C).

HOW TO MOVE THE TREADMILL

Before moving the treadmill, fold it as described at the left. **CAUTION: Make sure that the latch knob is locked in the storage position. Moving the treadmill may require two people.**

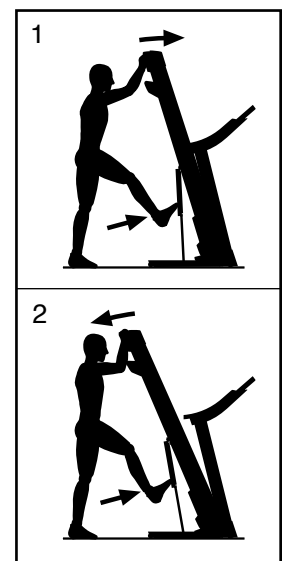
1. Hold the frame and one of the handrails, and place one foot against a wheel.



2. Pull back on the handrail until the treadmill will roll on the wheels, and carefully move it to the desired location. **CAUTION: Do not move the treadmill without tipping it back, do not pull on the frame, and do not move the treadmill over an uneven surface.**
3. Place one foot against a wheel, and carefully lower the treadmill.

HOW TO LOWER THE TREADMILL FOR USE

1. Push the upper end of the frame forward, and gently press the upper part of the storage latch with your foot at the same time.
2. While pressing the storage latch with your foot, pull the upper end of the frame toward yourself.
3. Step back and let the frame lower to the floor.



MAINTENANCE AND TROUBLESHOOTING

MAINTENANCE

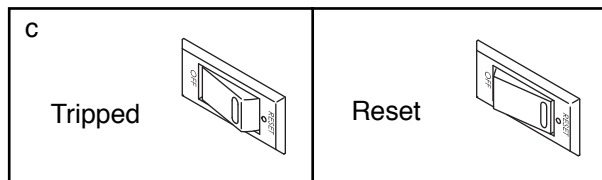
Regularly clean the treadmill and keep the walking belt clean and dry. First, **press the power switch into the off position and unplug the power cord**. Wipe exterior parts of the treadmill with a damp cloth and a small amount of mild soap. **IMPORTANT: Do not spray liquids directly onto the treadmill. To avoid damage to the console, keep liquids away from the console.** Then, thoroughly dry the treadmill with a soft towel.

TROUBLESHOOTING

Most treadmill problems can be solved by following the simple steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, see the front cover of this manual.

SYMPTOM: The power does not turn on

- Make sure that the power cord is plugged into a properly earthed outlet (see page 11). If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).
- After the power cord has been plugged in, make sure that the key is inserted into the console.
- Check the power switch located on the treadmill frame near the power cord. If the switch protrudes as shown, the switch has tripped. To reset the power switch, wait for five minutes and then press the switch back in.



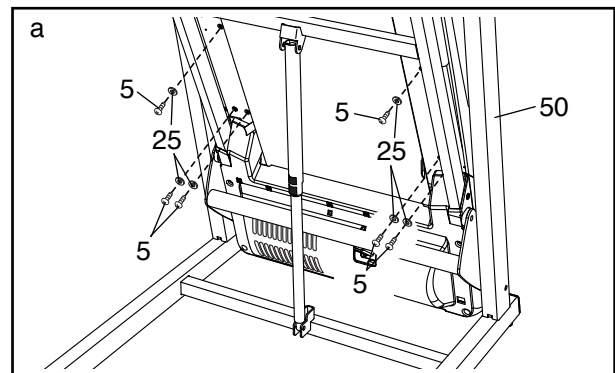
SYMPTOM: The power turns off during use

- Check the power switch (see drawing c at the left). If the switch has tripped, wait for five minutes and then press the switch back in.
- Make sure that the power cord is plugged in. If the power cord is plugged in, unplug it, wait for five minutes, and then plug it back in.
- Remove the key from the console, and then reinsert it.
- If the treadmill still will not run, please see the front cover of this manual.

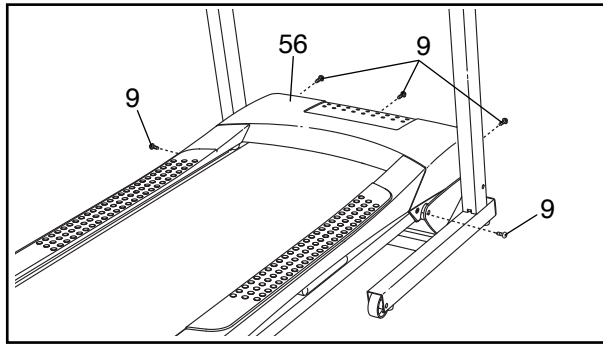
SYMPTOM: the displays of the console do not function properly

- Remove the key from the console and **UNPLUG THE POWER CORD**. Place the treadmill in the storage position (see HOW TO FOLD THE TREADMILL on page 17).

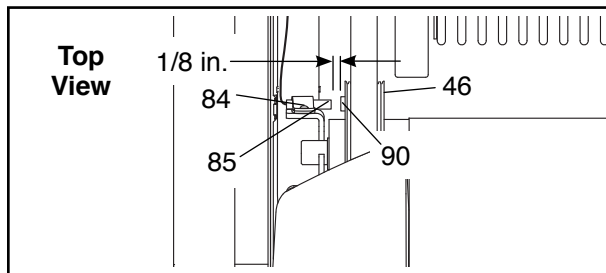
Remove the six indicated M4.2 x 13mm Washer Head Screws (5) and the six Foot Rail Flat Washers (25). Next, lower the Frame (50) (see HOW TO LOWER THE TREADMILL FOR USE on page 17).



Remove the five indicated M4.2 x 19mm Washer Head Screws (9). Then, carefully remove the Motor Hood (56).



Locate the Reed Switch (85) and the Magnet (90) on the left side of the Pulley (46). Turn the Pulley until the Magnet is aligned with the Reed Switch. **Make sure that the gap between the Magnet and the Reed Switch is about 1/8 in. (3 mm).** If necessary, loosen the M4.2 x 13mm Tek Screw (84), move the Reed Switch slightly, and then retighten the Tek Screw. Reattach the Motor Hood (not shown), and run the treadmill for a few minutes to check for a correct speed reading.

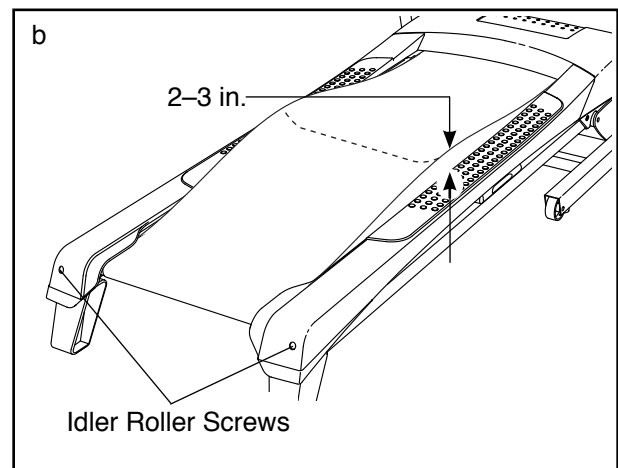


SYMPTOM: The incline of the treadmill does not change correctly

- Hold down the Stop button and the Speed increase button, insert the key into the console, and then release the Stop button and the Speed increase button. Next, press the Stop button and then press the Incline increase or decrease button. The treadmill will automatically rise to the maximum incline level and then return to the minimum level. This will recalibrate the incline system. If the incline system does not begin calibrating, press the Stop button again, and then press the Incline increase or decrease button again. When the incline system is calibrated, remove the key from the console.

SYMPTOM: The walking belt slows when walked on

- If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).
- If the walking belt is overtightened, treadmill performance may decrease and the walking belt may become damaged. Remove the key and **UNPLUG THE POWER CORD**. Using the hex key, turn both idler roller screws counterclockwise, 1/4 of a turn. When the walking belt is properly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.

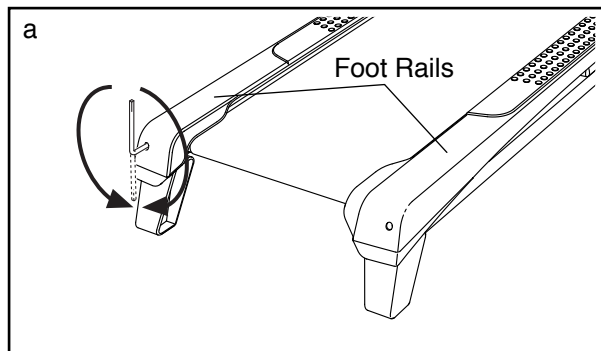


- Your treadmill features a walking belt coated with high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform unless instructed to do so by an authorized service representative. Such substances may deteriorate the walking belt and cause excessive wear.** If you suspect that the walking belt needs more lubricant, see the front cover of this manual.
- If the walking belt still slows when walked on, see the front cover of this manual.

SYMPTOM: The walking belt is off-center.

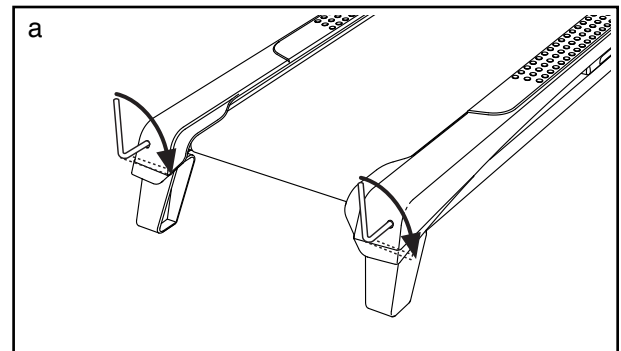
IMPORTANT: The walking belt should be centered between the foot rails. If the walking belt rubs against the foot rails, the walking belt may become damaged.

- a. First, remove the key and **UNPLUG THE POWER CORD**. If the walking belt has shifted to the left, use the hex key to turn the left idler roller screw clockwise 1/2 of a turn; if the walking belt has shifted to the right, turn the left idler roller screw counterclockwise 1/2 of a turn. Be careful not to overtighten the walking belt. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is centered.



SYMPTOM: The walking belt slips when walked on

- a. First, remove the key and **UNPLUG THE POWER CORD**. Using the hex key, turn both idler roller screws clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and carefully walk on the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



EXERCISE GUIDELINES

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

The heart rate monitor is not a medical device. Various factors may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

165	155	145	140	130	125	115	♥♥
145	138	130	125	118	110	103	♥
125	120	115	110	105	95	90	♥
20	30	40	50	60	70	80	

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your "training zone." The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses carbohydrate calories for energy. Only after the first few minutes of exercise does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise; never hold your breath.

Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

PART LIST

Model No. PETL59815.1 R0115A

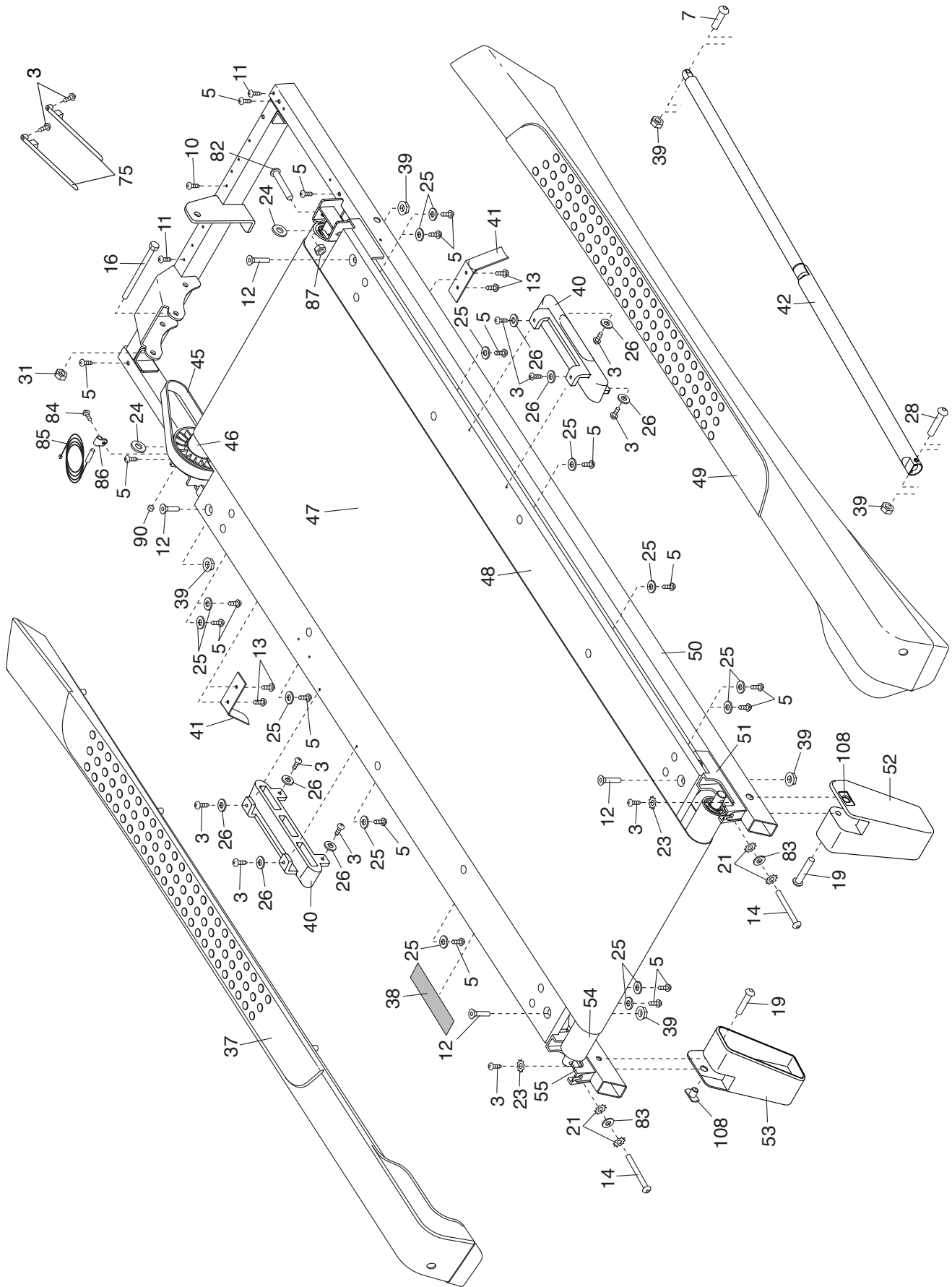
Key No.	Qty.	Description	Key No.	Qty.	Description
1	2	M10 x 60mm Screw	51	1	Right Idler Roller Bracket
2	2	M10 x 70mm Screw	52	1	Right Rear Foot
3	23	M4.2 x 19mm Screw	53	1	Left Rear Foot
4	2	M10 x 20mm Screw	54	1	Idler Roller
5	18	M4.2 x 13mm Washer Head Screw	55	1	Left Idler Roller Bracket
6	4	M4.2 x 13mm Screw	56	1	Motor Hood
7	1	M8 x 32mm Bolt	57	1	Drive Motor Bracket
8	4	M4.2 x 19mm Tek Screw	58	1	Drive Motor
9	5	M4.2 x 19mm Washer Head Screw	59	1	Electronics Bracket
10	1	M4.2 x 13mm Bright Screw	60	1	Controller
11	11	M4 x 10mm Screw	61	1	Belly Pan
12	4	M8 x 30mm Bolt	62	1	Power Switch
13	4	M4.2 x 13mm Indented Screw	63	1	Grommet
14	2	M6 x 70mm Screw	64	1	Power Cord
15	2	1/4" Motor Screw	65	4	Incline Frame Spacer
16	1	M8 x 102mm Bolt	66	1	M10 x 35mm Bolt
17	2	M8 x 20mm Bolt	67	1	Console Base
18	2	M9.5 x 46mm Bolt	68	2	Handrail Cap
19	2	M8 x 40mm Bolt	69	2	Handrail
20	4	M10 x 55mm Bolt	70	1	Console
21	4	M6 Star Washer	71	1	Upright Wire
22	2	M8.4 Star Washer	72	1	M10 x 48mm Bolt
23	8	M4.2 Star Washer	73	1	Left Upright
24	2	Roller Spacer	74	1	Key/Clip
25	14	Foot Rail Flat Washer	75	5	Wire Tie
26	8	#8 Flat Washer	76	1	Filter
27	4	M10 Star Washer	77	2	Base Cap
28	1	M8 x 52mm Bolt	78	4	Base Pad
29	2	M8 Flange Nut	79	6	M4.2 x 15mm Screw
30	1	Receptacle	80	1	Incline Spacer
31	1	M8 Jam Nut	81	2	M10 x 54mm Bolt
32	2	3/8" Locknut	82	1	M6 x 60mm Screw
33	3	#8 Hood Clip	83	2	1/4" Flat Washer
34	2	M8 x 48mm Screw	84	1	M4.2 x 13mm Tek Screw
35	2	Wheel	85	1	Reed Switch
36	1	Base	86	1	Reed Switch Clamp
37	1	Left Foot Rail	87	1	M6 Nut
38	1	Latch Warning Decal	88	6	M10 Nut
39	8	M8 Nut	89	1	Controller Bracket
40	2	Platform Cushion	90	1	Magnet
41	2	Belt Guide	91	1	Motor Isolator
42	1	Storage Latch	92	1	Incline Motor
43	2	Motor Bushing	93	1	Incline Frame
44	2	M4.2 x 12mm Screw	94	2	Square Cap
45	1	Drive Belt	95	1	Left Console Frame
46	1	Drive Roller/Pulley	96	1	Right Console Frame
47	1	Walking Belt	97	1	Pulse Crossbar
48	1	Walking Platform	98	1	Console Ground Wire
49	1	Right Foot Rail	99	2	Front Handrail Cap
50	1	Frame	100	4	Handrail Bushing

Key No.	Qty.	Description	Key No.	Qty.	Description
101	2	Power Cord Grommet	106	1	Right Outer Upright Cap
102	1	Right Upright	107	2	Caution Decal
103	1	Left Outer Upright Cap	108	2	M8 Weld Nut
104	1	Left Inner Upright Cap	*	—	User's Manual
105	1	Right Inner Upright Cap			

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

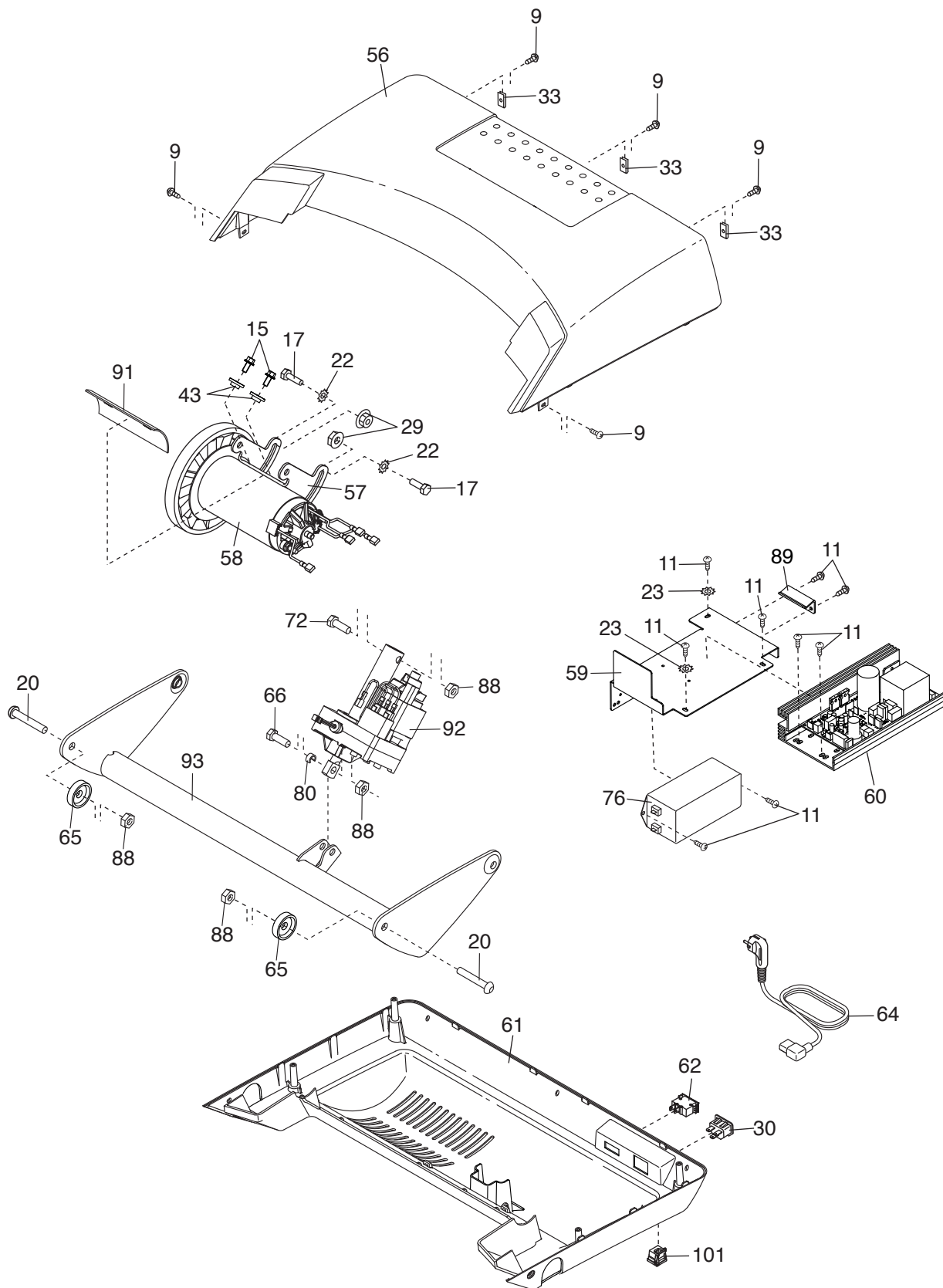
EXPLODED DRAWING A

Model No. PETL59815.1 R0115A



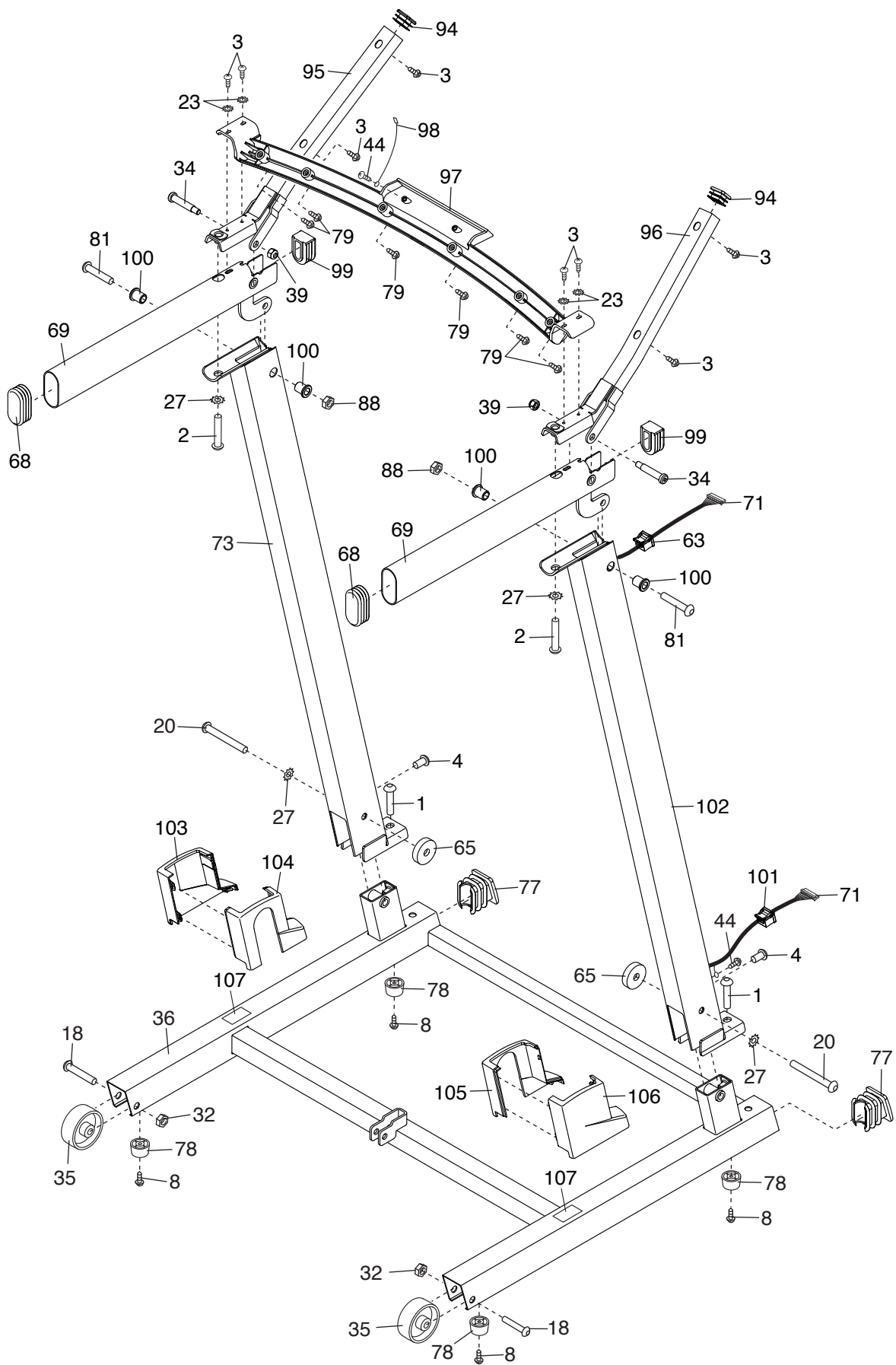
EXPLODED DRAWING B

Model No. PETL59815.1 R0115A



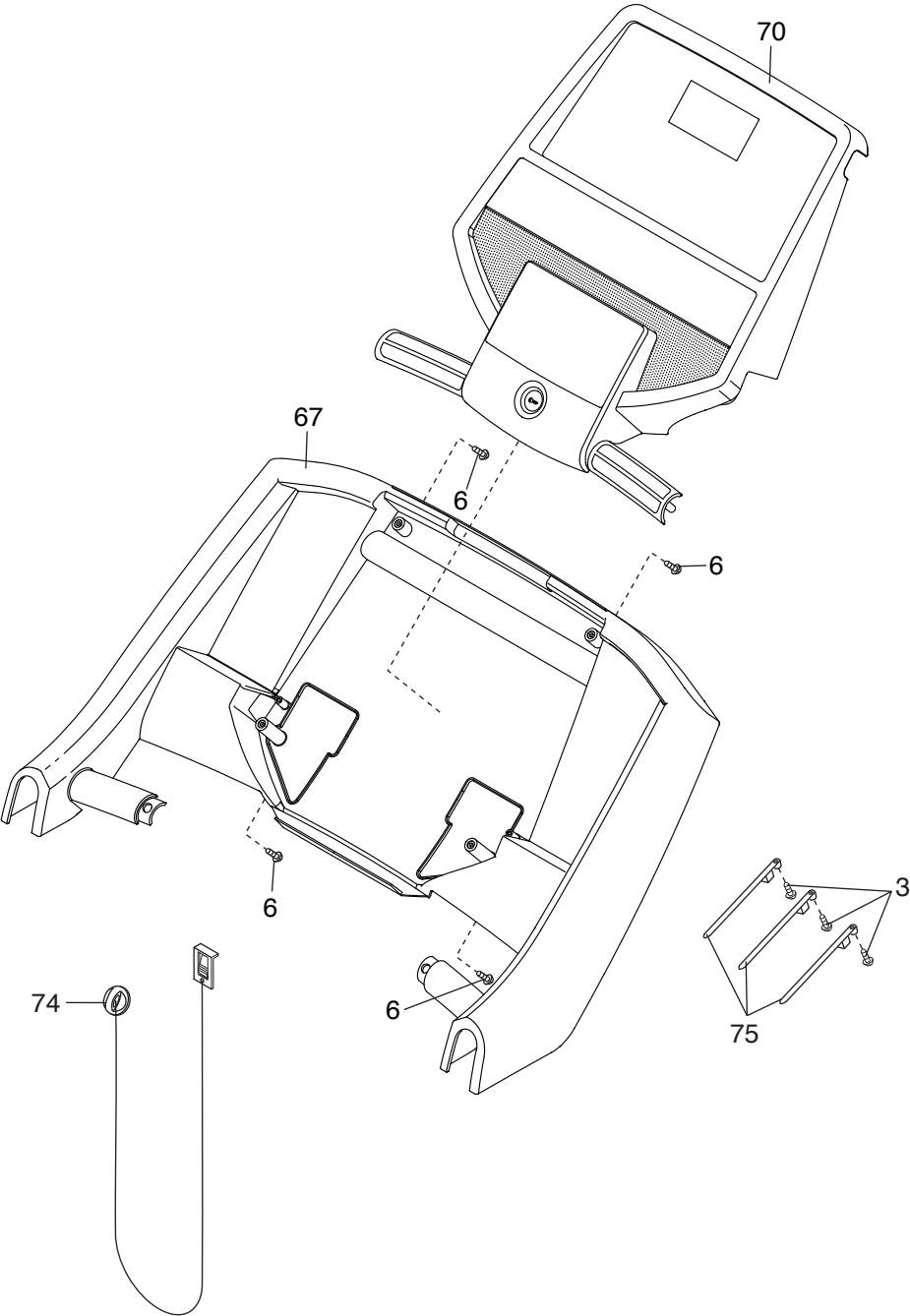
EXPLODED DRAWING C

Model No. PETL59815.1 R0115A



EXPLODED DRAWING D

Model No. PETL59815.1 R0115A



ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

RECYCLING INFORMATION

This electronic product must not be disposed of in municipal waste. To preserve the environment, this product must be recycled after its useful life as required by law.

Please use recycling facilities that are authorized to collect this type of waste in your area. In doing so, you will help to conserve natural resources and improve European standards of environmental protection. If you require more information about safe and correct disposal methods, please contact your local city office or the establishment where you purchased this product.

