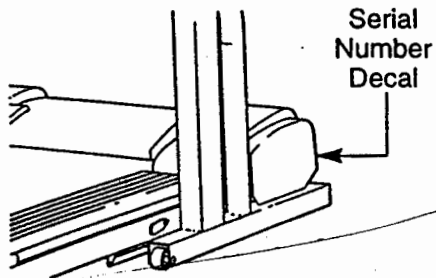




Model No. PFTL78571

Serial No. \_\_\_\_\_

Write the serial number in the space above for reference.



## QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or if there are missing or damaged parts, we will guarantee complete satisfaction through direct assistance from our factory.

**TO AVOID UNNECESSARY DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE.** The trained technicians on our Customer Hot Line will provide immediate assistance, free of charge to you.

**CUSTOMER HOT LINE:**

**1-800-999-3756**

Mon.-Fri., 6 a.m.-6 p.m. MST

## CAUTION

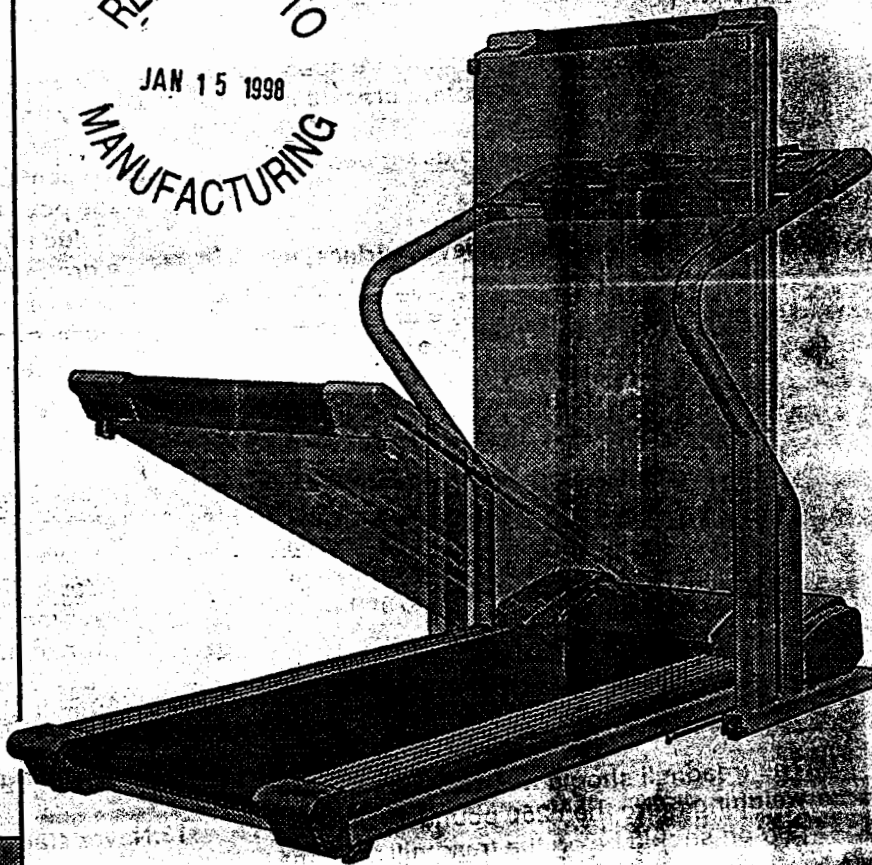
Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

# PRO-FORM

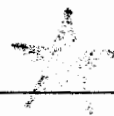
# 785

PERFORMANCE HEADMILLS

RELEASED TO  
JAN 15 1998  
MANUFACTURING



## USER'S MANUAL



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Note: An EXPLODED DRAWING is attached in the center of this manual. Save the drawing for future use.

## IMPORTANT PRECAUTIONS

**⚠ WARNING:** To reduce the risk of burns, fire, electric shock, or injury to persons, read the following important precautions and information before operating the treadmill.

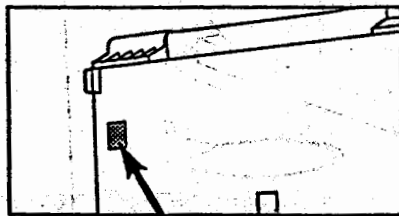
1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Use the treadmill only as described in this manual.
3. Place the treadmill on a level surface, with eight feet of clearance behind it. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
4. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
5. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
6. Keep children under the age of 12 and pets away from the treadmill at all times.
7. The treadmill should not be used by persons weighing more than 250 pounds. Only one person should be on the treadmill at a time.
8. Wear appropriate exercise clothing when using the treadmill. Do not wear loose clothing that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.*
9. To connect the power cord (see page 9), plug the power cord into a surge suppressor (not included) and plug the surge suppressor into a grounded circuit capable of carrying 15 or more amps. No other appliance should be on the same circuit. Do not use an extension cord.
10. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length. Do not use an extension cord.
11. Keep the power cord and the surge suppressor away from heated surfaces.
12. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See BEFORE YOU BEGIN on page 4 if the treadmill is not working properly.)
13. Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.
14. The treadmill is capable of eight speeds. Adjust the speed in small increments to avoid sudden jumps in speed.

14. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
15. To reduce the possibility of the treadmill overheating, do not operate the treadmill continuously for longer than one hour.
16. The chest pulse sensor and hand pulse sensor are not medical devices. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensors are intended only as exercise aids in determining heart rate trends in general.
17. Never leave the treadmill unattended while it is running. Move the on/off switch to the "off" position when the treadmill is not in use.
18. Do not attempt to raise, lower, or move the treadmill until it is properly assembled. (See ASSEMBLY on page 5, and HOW TO MOVE THE TREADMILL on page 21.) You must be able to safely lift 45 pounds (20 kg) in order to raise, lower, or move the treadmill.
19. When folding or moving the treadmill, make sure that the storage latch is fully closed.
20. Inspect and tighten all parts of the treadmill every three months.
21. Never insert any object into any opening.
22. Always unplug the power cord before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
23. This treadmill is intended for in-home use only. Do not use this treadmill in any commercial, rental, or institutional setting.

**⚠ WARNING:** Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

## SAVE THESE INSTRUCTIONS

The decals shown below have been placed on your treadmill. If a decal is missing, or if it is not legible, please call our Customer Service Department, toll-free, to order a free replacement decal (see ORDERING REPLACEMENT PARTS on the back cover of this manual). Apply the decal in the location shown.

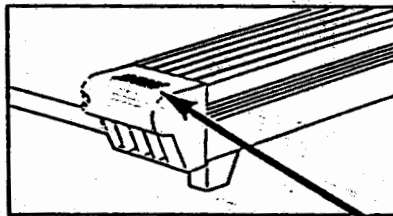


**⚠ WARNING**

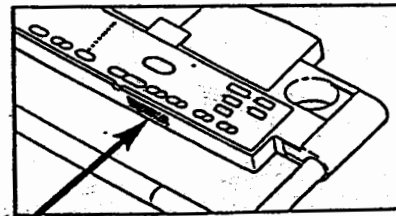
- Never allow children to play on or around treadmill.

Storage latch must be fully engaged before treadmill is moved or stored.

PART # 139641



**IMPORTANT:**  
Incline must be set at lowest level before folding treadmill into storage position.



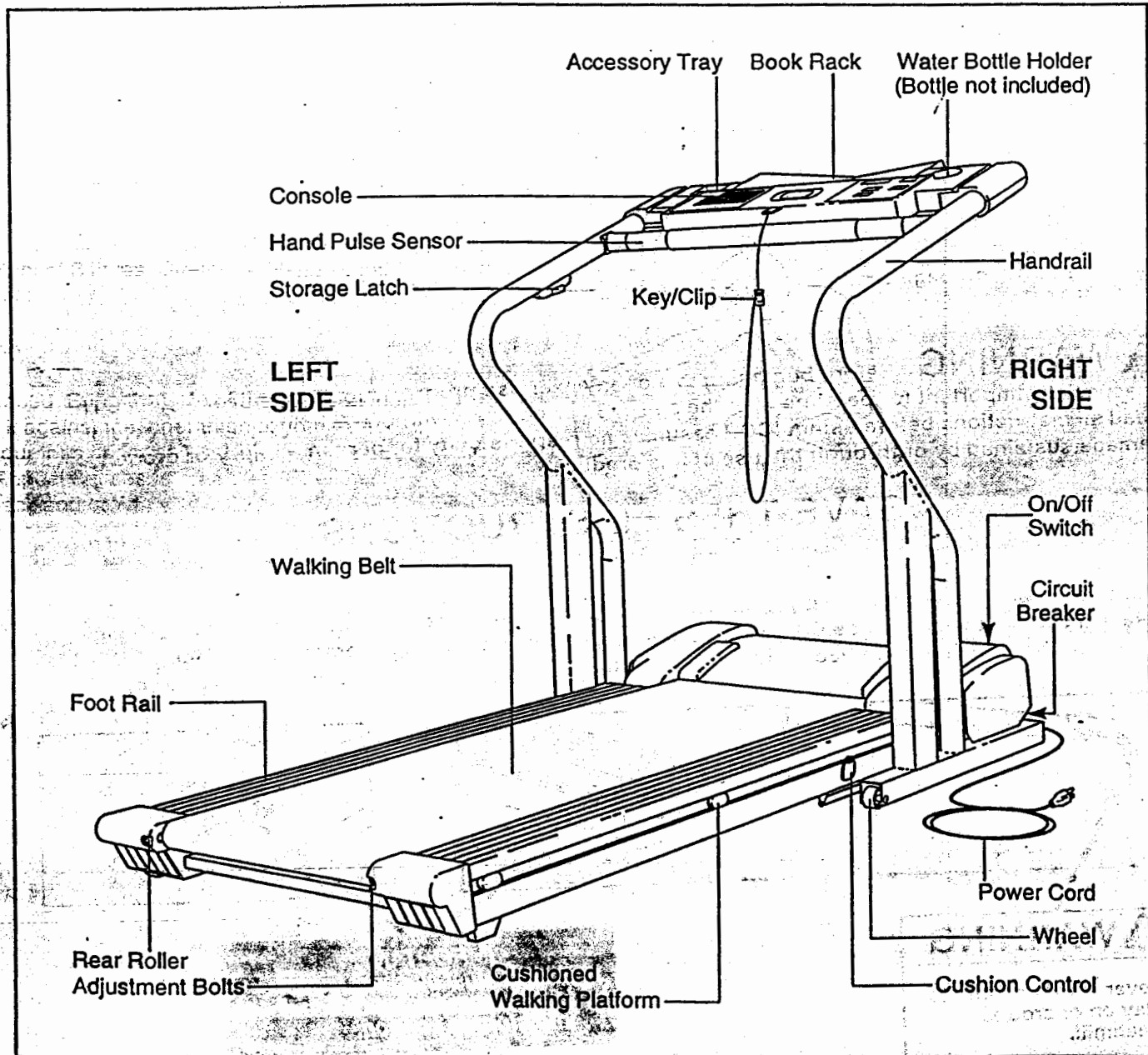
# BEFORE YOU BEGIN

Thank you for selecting the innovative PROFORM® 785 treadmill. The 785 treadmill blends advanced technology with innovative design to let you enjoy an excellent form of cardiovascular exercise in the convenience and privacy of your home.

For your benefit, read this manual carefully before using the treadmill. If you have additional questions, please call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m.

until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number of the treadmill is PFTL78570. The serial number can be found on a decal attached to the treadmill (see the front cover of this manual for the location).

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



# OPERATION AND ADJUSTMENT

## THE PERFORMANT LUBE™ WALKING BELT

Your treadmill features a walking belt coated with PERFORMANT LUBE™, a high-performance lubricant. **Important:** Never apply silicone spray or other substances to the walking belt or the walking platform. They will deteriorate the walking belt and cause excessive wear.

## HOW TO PLUG IN THE POWER CORD

**⚠ DANGER:** Improper connection of the equipment-grounding conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product. If it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Your treadmill, like any other type of sophisticated electronic equipment, can be seriously damaged by sudden voltage changes in your home's power. Voltage surges, spikes, and noise interference can result from weather conditions or from other appliances being turned on or off.

To decrease the possibility of your treadmill being damaged, always use a surge protector (not included) with your treadmill.

Surge protectors are sold at most hardware stores and department stores. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.

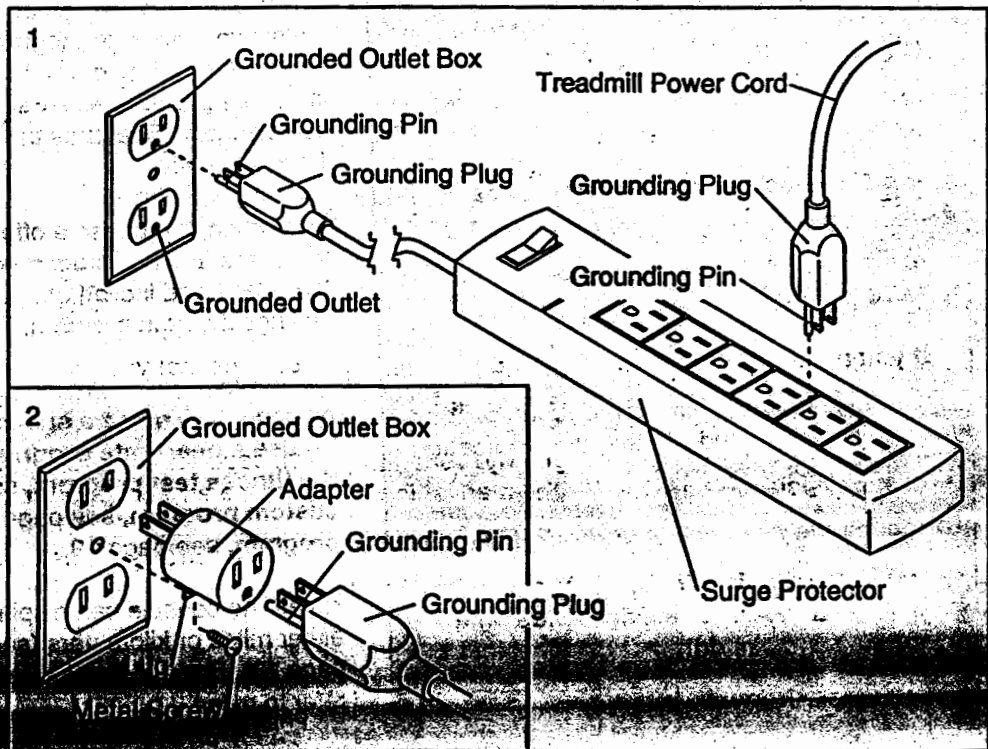
This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of

electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. Plug the power cord into a surge protector, and plug the surge protector into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

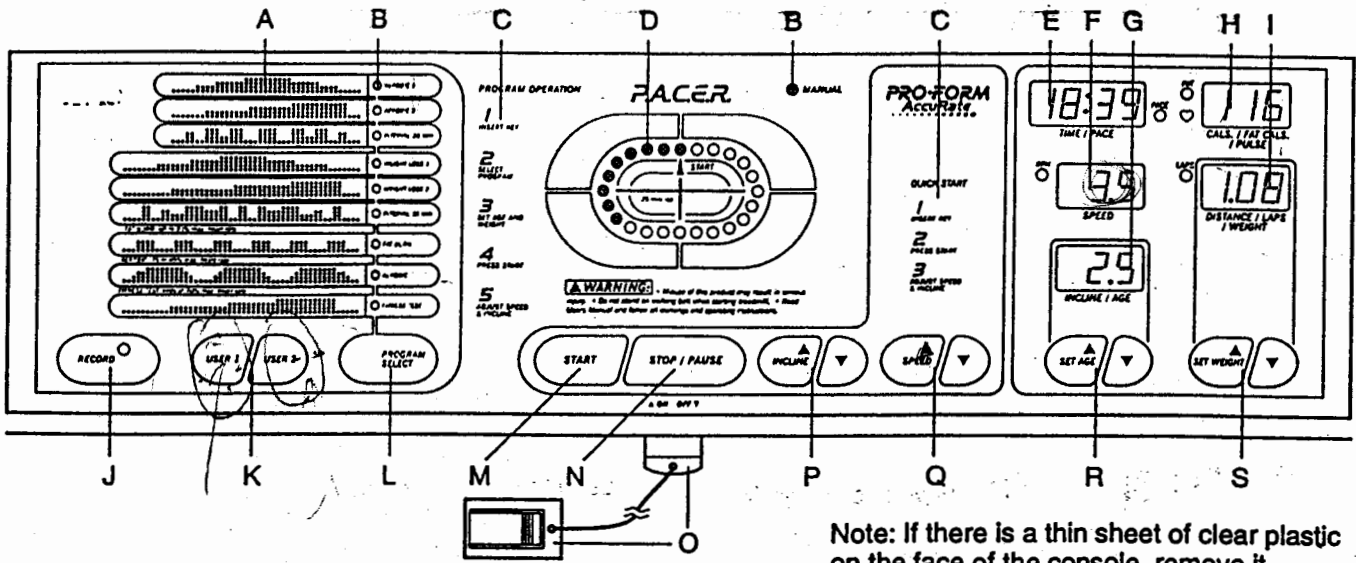
This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in drawing 1 below. A temporary adapter that looks like the adapter illustrated in drawing 2 may be used to connect the surge protector to a 2-pole receptacle as shown in drawing 2 if a properly grounded outlet is not available.

The temporary adapter should be used only until a properly grounded outlet (drawing 1) can be installed by a qualified electrician.

The green-colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used it must be held in place by a metal screw. Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.



# DIAGRAM OF THE CONSOLE



Note: If there is a thin sheet of clear plastic on the face of the console, remove it.

## CAUTION: Before operating the console, read the following precautions.

- Do not stand on the walking belt when turning on the power or starting the walking belt.
- Always wear the clip (see part "O" in the drawing above) while operating the treadmill. If the key is pulled from the console, the walking belt will stop.
- The treadmill is capable of high speeds. Adjust the speed in small increments.
- The chest pulse sensor and hand pulse sensor are not medical devices. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensors are intended only as exercise aids in determining heart rate trends in general.
- If you have heart problems, or if you are over 60 years of age and have been inactive, do not use the FAT BURN or AEROBIC program. If you are taking medication regularly, consult your physician to find whether the medication will affect your exercise heart rate.
- To reduce the risk of electric shock, keep the console dry. Avoid spilling liquids on the console and use only a sealable water bottle.

## FEATURES OF THE CONSOLE

The treadmill console offers an impressive array of features to make your workouts more effective.

When the console is in the manual mode, the speed and incline of the treadmill can be changed with a touch of a button. As you exercise, you can watch your progress on the LED track while the five displays provide continuous exercise feedback.

The console also features nine preset workout programs: six speed programs automatically control the speed of the treadmill as they guide you through effective workouts; two heart rate programs automatically control the speed and incline of the treadmill to keep your heart rate near predetermined settings; and a unique fitness test program measures the relative fitness level you have achieved.

In addition, the console offers two custom workout programs. Each custom program automatically controls the speed and incline of the treadmill according to settings that you program.

To use the manual mode, follow the steps beginning on page 12. To use a speed program, see page 14.

To use a heart rate program, see page 15. To use the fitness test program, see page 16. To create a custom program, see page 18. To use a custom program, see page 19.

Note: The console can display speed and distance in either miles or kilometers (see SPEED DISPLAY on page 18). For details on this manual, refer to miles.

### DIAGRAM OF THE CONSOLE

Refer to the drawing on the opposite page.

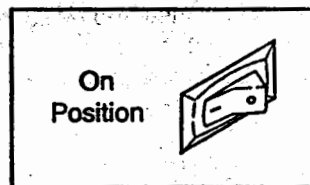
- A. Workout graphs—These graphs show the settings of the nine preset programs. During the AEROBIC 1 program, for example, the graph shows that the speed of the treadmill will gradually increase during the first half of the program, and then gradually decrease during the last half of the program.
- B. Mode indicators—These indicators show when the manual mode is selected and when one of the nine preset programs is selected.
- C. Step-by-step instructions—These instructions provide a quick overview of console operation.
- D. LED track—This display shows your progress around a 1/4-mile "track" as you exercise.
- E. TIME/PACE display—When the manual mode is selected, this display shows both the elapsed time and your current pace (in minutes per mile). When a preset program or a custom program is selected, the display will show the time remaining in the program and your current pace.
- F. SPEED display—This display shows the speed of the walking belt.
- G. INCLINE/AGE display—This display shows the incline level of the treadmill. This display is also used to enter your age into the console.
- H. CALORIES/FAT CALORIES/PULSE display—This display shows three numbers: the approximate number of calories you have burned, the number of fat calories you have burned, and your heart rate.
- I. DISTANCE/LAPS/WEIGHT display—This display shows the distance that you have walked and the number of 1/4-mile laps you have completed. This display is also used to enter your weight into the console.
- J. RECORD button—This button is used to create and modify custom programs.
- K. USER 1 and 2 buttons—These buttons are used to select the two custom programs.
- L. PROGRAM SELECT button—This button is used to select the manual mode and the nine preset programs.
- M. START button—This button is used to start the walking belt.

- N. STOP/PAUSE button—This button is used to stop the walking belt.
- O. Key with clip—The key turns the console on and off. The clip is worn on the waistband of your clothes.
- P. INCLINE buttons—These buttons are used to change the incline of the treadmill. The incline range is 1.5% to 10%.
- Q. SPEED buttons—These buttons are used to change the speed of the walking belt. The speed range is 0.5 mph to 10 mph. Note: When the START button is pressed, the walking belt will begin to move at 1.0 mph.
- R. SET AGE buttons—These buttons are used to enter your age into the console. You must enter your age to use the FAT BURN, AEROBIC, or FITNESS TEST program.
- S. SET WEIGHT buttons—These buttons are used to enter your weight into the console.

Note: Each time one of the buttons is pressed, a tone will sound. If a button is pressed at the wrong time (for example, if a SPEED button is pressed while the walking belt is stationary), a different tone will sound.

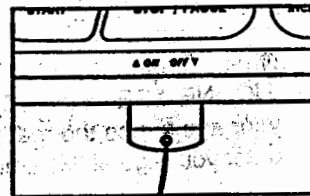
### HOW TO TURN ON THE POWER

- 1 Locate the on/off switch on the front of the treadmill. Make sure that the on/off switch is in the on position.



- 2 Plug in the power cord (see page 9). All displays and indicators on the console will flash once. Note: If the key is in the console when the power cord is plugged in, the letters "PO" will flash in the SPEED display. If this occurs, remove the key.

- 3 Stand on the foot rails of the treadmill. Find the clip attached to the key and slide the clip onto the waistband of your clothing.



Next, insert the key into the console. After a moment, the MANUAL indicator, one indicator in the LED track, and the TIME/PAGE display will light. In addition, the word "AGE" will appear in the INCLINE/AGE display and the letters "LBS" will appear in the DISTANCE/LAPS/WEIGHT display.

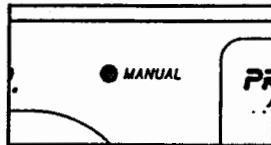
## HOW TO USE THE MANUAL MODE

### 1 Insert the key fully into the console.

See HOW TO TURN ON THE POWER on page 11. Note: When you are familiar with the console, you may go directly to step 5 if desired. The first time you use the console, please read and follow all steps.

### 2 Select the MANUAL mode.

When the key is inserted, the manual mode will automatically be selected, as shown by the MANUAL indicator. If a preset program or a custom program is selected, press the PROGRAM SELECT button repeatedly until the MANUAL indicator is lit.

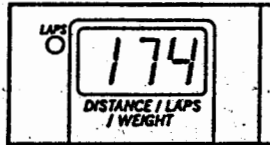


### 3 Put on the chest pulse sensor, if desired.

If you want to wear the chest pulse sensor, see HOW TO USE THE CHEST PULSE SENSOR on page 7.

### 4 Enter your weight, if desired.

If your weight is entered into the console, the console will more accurately measure the numbers of calories and fat calories you burn. To enter your weight, press one of the SET WEIGHT buttons. The current weight setting will appear in the DISTANCE/LAPS/WEIGHT display. Press the SET WEIGHT buttons again to enter your weight. Each time one of the buttons is pressed, the weight setting will change by 1 pound. If one of the buttons is held down, the weight setting will change in increments of 5 pounds. Once your weight is entered, it will be saved in the console's memory.



Note: Although the letters "AGE" appear in the INCLINE/AGE display, it is not necessary to enter your age to use the manual mode. If you want to enter your age at this time, see step 5 on page 15.

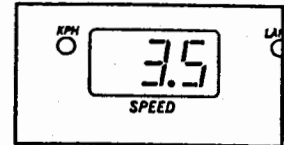
### 5 Press the START button to start the walking belt.

A moment after the button is pressed, the walking belt will begin to move at 1.0 mph. Hold the handrails and begin walking.

To stop the walking belt for a moment, press the STOP/PAUSE button. All displays will pause and the TIME/PACE display will begin to flash. To restart the walking belt, press the START button. To stop the walking belt and reset all displays, hold down the STOP/PAUSE button for two seconds.

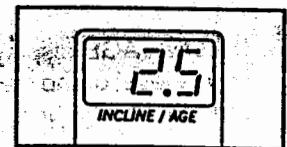
### 6 Adjust the speed of the walking belt.

While the walking belt is moving, adjust the speed of the walking belt by pressing the SPEED buttons. Each time one of the buttons is pressed, the speed will change by 0.1 mph. If one of the buttons is held down, the speed will change in increments of 0.5 mph. The speed range is 0.5 mph to 10 mph. Note: When the SPEED buttons are pressed, the SPEED display will show the selected speed setting for five seconds. The display will then show the actual speed of the walking belt.



### 7 Adjust the incline of the treadmill.

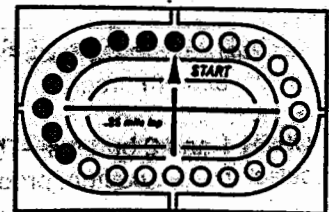
The incline of the treadmill can be adjusted with the INCLINE buttons. Each time one of the buttons is pressed, the incline will change by 0.5%. The buttons can be held down to change the incline quickly. The incline range is 1.5% to 10%. Note: After the INCLINE buttons are pressed, it may take a few seconds for the treadmill to reach the selected incline setting.



### 8 Follow your progress with the LED track and the five displays.

LED track—The LED track represents a distance of 1/4 mile. As you exercise, the indicators around the track will light one at a time.

When you have completed 1/4 mile, a new lap will begin.



**TIME/PACE display**—This display shows the elapsed time and your current pace (pace is measured in *minutes per mile*). The display will

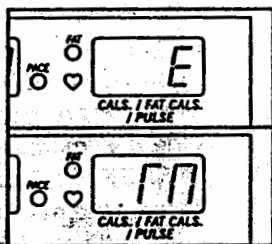


change from one number to the other every seven seconds. The PACE indicator will light when your current pace is shown. Note: When a preset program or a custom program is selected, the display will show *the time remaining in the program* and your current pace.

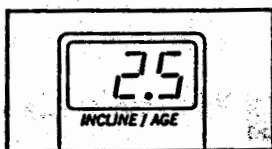
**SPEED display**—This display shows the speed of the walking belt. If the KPH Indicator beside the SPEED display is lit, the speed will be shown in kilometers per hour. If the indicator is dark, the speed will be shown in miles per hour.



Note: To change the unit of measurement, first hold down the STOP/PAUSE button, insert the key into the console, and continue holding the STOP/PAUSE button for a moment. An "E" for English (miles) or an "M" for Metric (kilometers) will appear in the CALS./FAT CALS./PULSE display. Press the SPEED  $\Delta$  button to change the unit of measurement. Remove and then reinsert the key.



**INCLINE/AGE display**—This display shows the incline level of the treadmill.



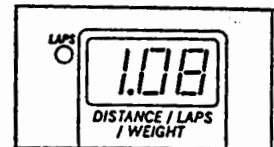
**CALS./FAT CALS./PULSE display**—When the chest pulse sensor is worn, this display shows three numbers: the approximate number of calories you have burned, the number of fat calories you have burned, and your heart rate. The display will change from one number to the next every seven seconds. When the number of fat calories is shown, the "fat" indicator beside the display will light; when your heart rate is shown, the heart-shaped indicator will flash with each heartbeat; when the number of calories is shown, no indicator will light.



If the chest pulse sensor is not worn, the display will show only the number of calories burned and the number of fat calories burned. If the chest pulse sensor is not worn and you place your hands on the hand pulse sensor, the display will show only your heart rate.

**DISTANCE/LAPS/WEIGHT display**

This display shows the distance that you have walked and the total number of 1/4-mile laps you have completed.



The display will change from one number to the other every seven seconds. The LAPS indicator will light when the number of laps is shown. If the KPH indicator beside the SPEED display is lit, the distance will be shown in kilometers. If the KPH indicator is dark, the distance will be shown in miles.

**9** When you are finished exercising, stop the walking belt and remove the key.

Step onto the foot rails and press the STOP/PAUSE button. Next, change the Incline of the treadmill to 1.5%. The Incline must be at 1.5% before the treadmill is folded to the storage position or the treadmill may be damaged. Remove the key from the console. Store the key in a secure place. In addition, press the on/off switch to the off position. (See the drawing on page 11.)

## HOW TO USE THE SPEED PROGRAMS

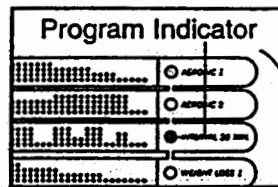
The console offers six speed programs: AEROBIC 1, AEROBIC 2, INTERVAL (20 MIN.), WEIGHT LOSS 1, WEIGHT LOSS 2, and INTERVAL (30 MIN.). Each program automatically controls the speed of the treadmill as it guides you through an effective workout. Follow the steps below to use a speed program.

### 1 Insert the key fully into the console.

See HOW TO TURN ON THE POWER on page 11.

### 2 Select the desired speed program.

When the key is inserted, the manual mode will automatically be selected, as shown by the MANUAL Indicator. Press the PROGRAM SELECT button repeatedly until the desired program indicator lights. The TIME/PACE display will show how long the selected program will last. Note: If the walking belt is moving when a speed program is selected, the walking belt will slow to a stop. In addition, if the Incline of the treadmill is higher than 1.5%, it will automatically decrease to 1.5%.



### 3 Put on the chest pulse sensor, if desired.

If you want to wear the chest pulse sensor, see HOW TO USE THE CHEST PULSE SENSOR on page 7.

### 4 Enter your weight, if desired.

If your weight is entered into the console, the console will more accurately measure the numbers of calories and fat calories you burn. To enter your weight, see step 4 on page 12.

Note: Although the letters "AGE" appear in the INCLINE/AGE display, it is not necessary to enter your age to use a speed program. If you want to enter your age at this time, see step 5 on page 15.

### 5 Press the START button to start the program.

A moment after the button is pressed, the walking belt will begin to move at 1.0 mph. Hold the handrails and begin walking.

As the program progresses, the speed of the walking belt will change periodically as shown by the graphs on the left side of the console. The incline of the treadmill can be changed as desired during the program with the INCLINE buttons. When only ten seconds remain in the program, the incline of the treadmill will automatically decrease to 1.5%. When no time remains in the TIME/PACE display, the walking belt will slow to a stop and the program will end.

Note: To stop the program for a moment, press the STOP/PAUSE button. All displays will pause and the TIME/PACE display will begin to flash. To restart the program, press the START button. To end the program before it is completed, hold down the STOP/PAUSE button for two seconds.

Note: While the program is running, the difficulty level of the program can be adjusted, if desired. Press the SPEED  $\Delta$  button. A number will flash in the SPEED display for three seconds. This number is the *maximum speed setting* of the program. Press the SPEED  $\Delta$  button again. Each time the button is pressed, the maximum speed setting and all other speed settings of the program will increase slightly. The SPEED  $\nabla$  button can be used in the same way to decrease the difficulty level of the program.

### 6 Follow your progress with the LED track and the five displays.

See step 8 on page 12.

### 7 When the program is completed, remove the key.

Step onto the foot rails. Make sure that the Incline of the treadmill is set at 1.5%. Remove the key from the console. Store the key in a secure place. In addition, press the on/off switch to the off position. (See the drawing on page 11.)

## HOW TO USE THE HEART RATE PROGRAMS

The console offers two heart rate programs: the FAT BURN program and the AEROBIC program. Each program will automatically control the speed and incline of the treadmill to keep your heart rate near predetermined settings. Follow the steps below to use a heart rate program.

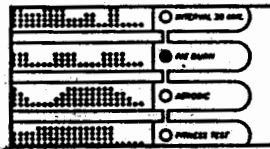
### 1 Insert the key fully into the console.

See HOW TO TURN ON THE POWER on page 11.

### 2 Select the desired heart rate program.

When the key is inserted, the manual mode will automatically be selected, as shown by the MANUAL indicator. Press the PROGRAM SELECT button repeatedly until the FAT BURN or AEROBIC indicator lights. The TIME/PACE display will show that the program will last for 30 minutes, and the letters "AGE" will begin to flash in the INCLINE/AGE display.

Note: If the walking belt is moving when a heart rate program is selected, the walking belt will slow to a stop. In addition, if the incline of the treadmill is higher than 1.5%, it will automatically decrease to 1.5%.



### 3 Put on the chest pulse sensor.

You must wear the chest pulse sensor to use a heart rate program. See HOW TO USE THE CHEST PULSE SENSOR on page 7.

### 4 Enter your weight, if desired.

If your weight is entered into the console, the console will more accurately measure the numbers of calories and fat calories you burn. To enter your weight, see step 4 on page 12.

### 5 Enter your age.

You must enter your age into the console to use a heart rate program. To enter your age, press one of the SET AGE buttons. The current age setting will appear in the INCLINE/AGE display. Press the SET AGE buttons again to enter



your age. Each time one of the buttons is pressed, the age setting will change by 1 year. If one of the buttons is held down, the age setting will change in increments of 5 years. Once your age is entered, it will be saved in the console's memory. If you have already entered your age, you must press one of the SET AGE buttons to verify the age setting.

### 6 Press the START button to start the program.

A moment after the button is pressed, the walking belt will begin to move at 1.5 mph. Hold the handrails and begin walking.

As the program progresses, the speed and incline of the treadmill will change periodically to keep your heart rate near predetermined settings, shown by the graphs on the left side of the console. When only ten seconds remain in the program, the incline of the treadmill will automatically decrease to 1.5%. When no time remains in the TIME/PACE display, the walking belt will slow to a stop and the program will end.

Note: If your heart rate is not detected during the program, the letters "PLS" will flash in the CALS/FAT CALS/PULSE display and the speed and/or incline of the treadmill may automatically decrease. See CHEST PULSE SENSOR TROUBLE-SHOOTING on page 7.

Note: To stop the program for a moment, press the STOP/PAUSE button. All displays will pause and the TIME/PACE display will begin to flash. To restart the program, press the START button. To end the program before it is completed, hold down the STOP/PAUSE button for two seconds.

Note: While the program is running, minor adjustments can be made to the speed and incline of the treadmill with the SPEED and INCLINE buttons. However, if you *increase* the speed, the incline will automatically *decrease*; if you *decrease* the speed, the incline will *increase*. If you *increase* the incline, the speed will automatically *decrease*; if you *decrease* the incline, the speed will *increase*. The console will always attempt to keep your heart rate near predetermined settings. When the incline reaches the lowest setting, the speed cannot be increased any further. When the incline reaches the highest setting, the speed cannot be decreased any further.

- 7** Follow your progress with the LED track and the five displays.

See step 8 on page 12.

- 8** When the program is completed, remove the key.

Step onto the foot rails. Make sure that the incline of the treadmill is set at 1.5%. Remove the key from the console. Store the key in a secure place. In addition, press the on/off switch to the off position. (See the drawing on page 11.)

## HOW TO USE THE FITNESS TEST PROGRAM

The FITNESS TEST program is designed to measure the relative fitness level you have achieved. For the best results, the program should be used at a time when your energy level is high; the program should not be used if you have already exercised during the day.

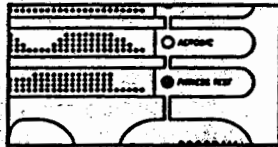
The FITNESS TEST program consists of seven 4-minute periods, and is followed by a 2-minute cool-down period. The speed and/or incline of the treadmill will automatically increase at the beginning of each period. Follow the steps below to use the program.

- 1** Insert the key fully into the console.

See HOW TO TURN ON THE POWER on page 11.

- 2** Select the FITNESS TEST program.

When the key is inserted, the manual mode will automatically be selected, as shown by the MANUAL Indicator. Press the PROGRAM SELECT button repeatedly until the FITNESS TEST indicator lights. The letters "AGE" will begin to flash in the INCLINE/AGE



display. Note: If the walking belt is moving when the FITNESS TEST program is selected, the walking belt will slow to a stop. In addition, if the incline of the treadmill is higher than 1.5%, it will automatically decrease to 1.5%.

- 3** Put on the chest pulse sensor.

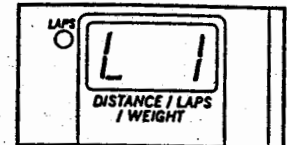
You must wear the chest pulse sensor to use the FITNESS TEST program. See HOW TO USE THE CHEST PULSE SENSOR on page 7. Note: The program can be started without your heart rate being detected; however, the program will automatically stop if your heart rate is not detected 4 minutes after the program is started.

- 4** Enter your age.

You must enter your age into the console to use the FITNESS TEST program. To enter your age, see step 5 on page 15. If you have already entered your age, you must press one of the SET AGE buttons to verify the age setting.

- 5** Press the START button to start the program.

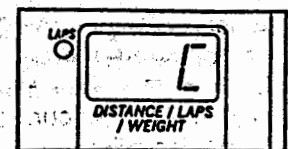
When the START button is pressed, the TIME/PACE display will begin counting up and the DISTANCE/LAPS/WEIGHT display will



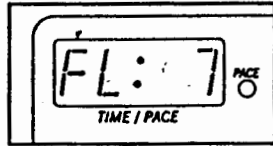
show an "L 1," (level 1), indicating that the first 4-minute period of the FITNESS TEST program has begun. The incline of the treadmill will automatically adjust to 3%, and the walking belt will begin to move at 1.5 mph. Hold the handrails and begin walking.

When the first 4-minute period of the program is completed, the DISTANCE/LAPS/WEIGHT display will show an "L 2," indicating that the second 4-minute period has begun. The incline will increase to 4%, and the speed will increase to 2.5 mph. At the beginning of each 4-minute period, the speed and/or incline of the treadmill will automatically increase. The FITNESS TEST will continue in this manner until your heart rate reaches 71.5% of your theoretical maximum heart rate, and the current 4-minute period is completed. The FITNESS TEST will then end, regardless of how many periods remain.

When the FITNESS TEST is completed, the letter "C" will be shown in the DISTANCE/LAPS/WEIGHT display, indicating that the cool-down period has begun. The TIME/PACE display will then begin counting down. When only ten seconds remain in the cool-down period, the incline of the treadmill will automatically decrease to 1.5%.



When the cool-down period is completed, the walking belt will slow to a stop. Your fitness level will then be shown in the TIME/PACE display. There are ten fitness levels—fitness level 10 (FL:10) is the highest. Remember, the FITNESS TEST is intended only to indicate the relative fitness level you have attained.



Note: The SPEED and INCLINE buttons will not function while the FITNESS TEST program is running. If your heart rate is not detected during the program, the letters "PLS" will flash in the CALS./FAT CALS./PULSE display. If your heart rate is not detected during the last thirty seconds of any 4-minute period (after 4 minutes, after 8 minutes, etc.), the walking belt will slow to a stop, the

FITNESS TEST will end, and the TIME/PACE display will show a fitness level of 0 (FL:00). (See CHEST PULSE SENSOR TROUBLE-SHOOTING on page 7.)

Note: The FITNESS TEST program cannot be stopped for a moment and then restarted. However, the program can be stopped at any time by pressing the STOP button. The TIME/PACE display will then show an estimated fitness level.

**6** When the program is completed, remove the key.

Step onto the foot rails. Make sure that the Incline of the treadmill is set at 1.5%. Remove the key from the console. Store the key in a secure place. In addition, press the on/off switch to the off position. (See the drawing on page 11.)

## HOW TO CREATE A CUSTOM PROGRAM

Custom programs are workout programs that you create. The programs automatically control the speed and incline of the treadmill, and can be up to 40 minutes long. The programs are stored in the console's memory, and can be changed as many times as desired. Follow the steps below to create a custom program.

- 1** Insert the key into the console.  
See HOW TO TURN ON THE POWER on page 11.

- 2** Select one of the custom programs.

When the key is inserted, the manual mode will automatically be selected, as shown by the MANUAL indicator. To select one of the custom programs, press the USER 1 or USER 2 button. The letters "CP1" or "CP2" will appear in the CALS./FAT CALS./PULSE



display to show which program you have selected. The TIME/PACE display will show how long the program is set to last. (The program can be set to last for a different length of time, as explained later.)  
Note: If the walking belt is moving when a custom program is selected, the walking belt will slow to a stop. In addition, if the incline of the treadmill is higher than 1.5%, it will automatically decrease to 1.5%.

- 3** Put on the chest pulse sensor, if desired.

If you want to wear the chest pulse sensor, see HOW TO USE THE CHEST PULSE SENSOR on page 7.

- 4** Enter your weight, if desired.

If your weight is entered into the console, the console will more accurately measure the numbers of calories and fat calories you burn. To enter your weight, see step 4 on page 12.

- 5** Press the START button to start the program.

A moment after the button is pressed, the walking belt will begin to move. Hold the handrails and begin walking.

- 6** Press the RECORD button and program the desired speed and incline settings.

When the RECORD button is pressed, the indicator on the button will light. Speed and incline settings can be programmed only when the indicator on the button is lit.

Each custom program is divided into one-minute periods. One speed setting and one incline setting can be programmed for each period. To program speed and incline settings for the first one-minute period of the program, simply adjust the speed and incline of the treadmill as desired with the SPEED and INCLINE buttons.

When the first one-minute period of the program is completed, the current speed and incline settings will be stored in the console's memory. Program speed and incline settings for the second one-minute period in the same way. Repeat this procedure until you have programmed speed and incline settings for as many one-minute periods as desired. Custom programs can have up to forty periods.

Note: To stop the program for a moment, press the STOP/PAUSE button. All displays will pause and the TIME/PACE display will begin to flash. To restart the program, press the START button.

- 7** Hold down the STOP/PAUSE button for two seconds.

When you have programmed speed and incline settings for as many one-minute periods as desired, hold down the STOP/PAUSE button for two seconds. The speed and incline settings that you have programmed and the length of the program will be stored in the console's memory. To use the program again, see HOW TO USE A CUSTOM PROGRAM at the right.

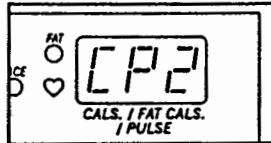
- 8** When the program is completed, remove the key.

Step onto the foot rails. Make sure that the incline of the treadmill is set at 1.5%. Remove the key from the console. Store the key in a secure place. In addition, press the on/off switch to the off position. (See the drawing on page 11.)

## HOW TO USE A CUSTOM PROGRAM

- 1** Insert the key into the console.  
See HOW TO TURN ON THE POWER on page 11.

- 2** Select one of the custom programs.  
When the key is inserted, the manual mode will automatically be selected, as shown by the MANUAL indicator. To select one of the custom programs, press the USER 1 or USER 2 button. The letters "CP1" or "CP2" will appear in the CALS./FAT CALS./PULSE display to show which program you have selected. The TIME/PACE display will show how long the program is set to last. Note: If the walking belt is moving when a custom program is selected, the walking belt will slow to a stop. In addition, if the incline of the treadmill is higher than 1.5%, it will automatically decrease to 1.5%.



- 3** Put on the chest pulse sensor, if desired.  
If you want to wear the chest pulse sensor, see HOW TO USE THE CHEST PULSE SENSOR on page 7.

- 4** Enter your weight, if desired.  
If your weight is entered into the console, the console will more accurately measure the numbers of calories and fat calories you burn. To enter your weight, see step 4 on page 12.

- 5** Press the START button.  
A moment after the button is pressed, the walking belt will begin to move. Hold the handrails and begin walking.  
During the first one-minute period of the program, the speed and incline of the treadmill will automatically adjust to the first settings that you programmed previously. When the first one-minute period is completed, the speed and incline of the treadmill will automatically adjust to the second settings that you programmed. The program will continue in this manner until no time remains in the TIME/PACE display. The walking belt will then slow to a stop.

Note: To stop the program for a moment, press the STOP/PAUSE button. All displays will pause and the TIME/PACE display will begin to flash. To restart the program, press the START button. To end the program before it is completed, hold down the STOP/PAUSE button for two seconds.

Note: While the program is running, the speed and incline of the treadmill can be adjusted with the SPEED and INCLINE buttons. Adjustments will not be stored in the console's memory. To reprogram the speed and incline settings of the current one-minute period of the program, press the RECORD button. The indicator on the button will light. Speed and Incline settings can be reprogrammed only when the Indicator on the button is lit. Next, adjust the speed and incline of the treadmill with the SPEED and INCLINE buttons. When the current period is completed, the new speed and incline settings will be stored in memory. When you have reprogrammed speed and incline settings for as many periods as desired, press the RECORD button again.

- 6** Follow your progress with the five displays.  
Refer to step 8 on page 12.
- 7** When the program is completed, remove the key.  
Step onto the foot rails. Next, change the incline of the treadmill to 1.5%. Remove the key from the console. Store the key in a secure place. In addition, press the on/off switch to the off position. (See the drawing on page 11.)

## HOW TO SELECT THE INFORMATION MODE

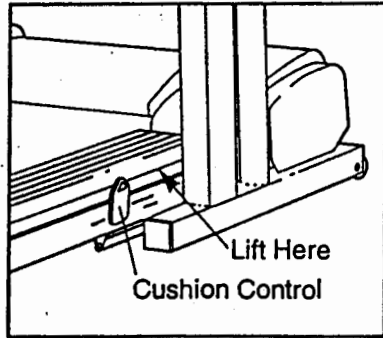
The console features an information mode that keeps track of the total time and distance accumulated on the treadmill.

To access the information mode, hold down the STOP/PAUSE button, insert the key into the console, and continue holding the STOP/PAUSE button for a moment. The TIME/PACE display will show the total number of hours that the treadmill has been used. The DISTANCE/LAPS/WEIGHT display will show the total number of miles accumulated. The CALS./FAT CALS./PULSE display will show an "E" for English (miles) or an "M" for Metric (kilometers) (see SPEED DISPLAY on page 13).

To exit the information mode, remove the key.

## HOW TO ADJUST THE FIRMNESS OF THE WALKING PLATFORM

The walking platform is specially designed to cushion the impact as you walk or run on the treadmill. The firmness of the walking platform can be adjusted to any of three



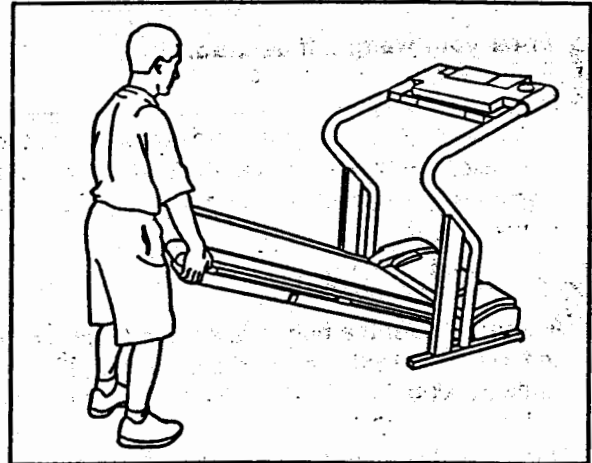
settings using the control on the right side of the treadmill. For a firmer walking platform, turn the control clockwise. For a softer walking platform, turn the control counterclockwise. If it is difficult to turn the control, lift up on the walking platform while turning the control. Note: The faster you run on the treadmill, the firmer the walking platform should be. If the walking platform is too soft, the treadmill may bounce excessively.

## HOW TO FOLD AND MOVE THE TREADMILL

### HOW TO FOLD THE TREADMILL FOR STORAGE

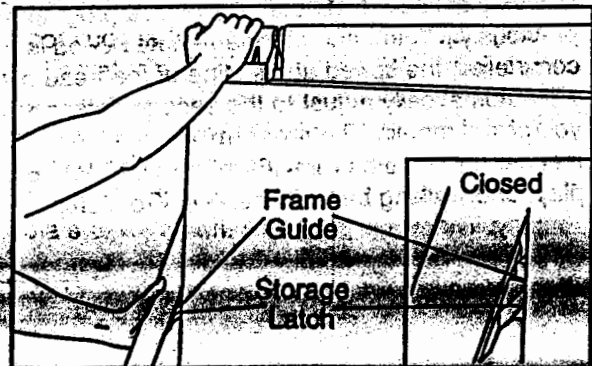
Before folding the treadmill, adjust the incline to the lowest position. If the incline is not at the lowest position, the treadmill will be permanently damaged. Next, unplug the power cord. Caution: You must be able to safely lift 45 pounds (20 kg) in order to raise, lower, or move the treadmill.

1. Hold the treadmill with your hands in the locations shown at the right. Caution: To decrease the possibility of injury, bend your legs and keep your back straight. As you raise the treadmill, make sure to lift with your legs rather than your back. Raise the treadmill about halfway to the vertical position.



2. Move your right hand to the position shown and hold the treadmill firmly. Raise the treadmill until the storage latch closes over the frame guide. Make sure that the storage latch closes fully over the frame guide.

To protect the floor or carpet from damage, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° Fahrenheit.



## Cool-down

Finish each workout with 5 to 10 minutes of stretching to cool down. This will increase the flexibility of your muscles and will help to prevent post-exercise problems.

## Exercise Frequency

To maintain or improve your condition, complete three workouts each week, with at least one day of rest be-

tween workouts. After a few months, you may complete up to five workouts each week if desired.

The key to success is to make exercise a regular and enjoyable part of your everyday life.

## SUGGESTED STRETCHES

The correct form for several basic stretches is shown at the right. Move slowly as you stretch—never bounce.

### 1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

### 2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

### 3. Calf/Achilles Stretch

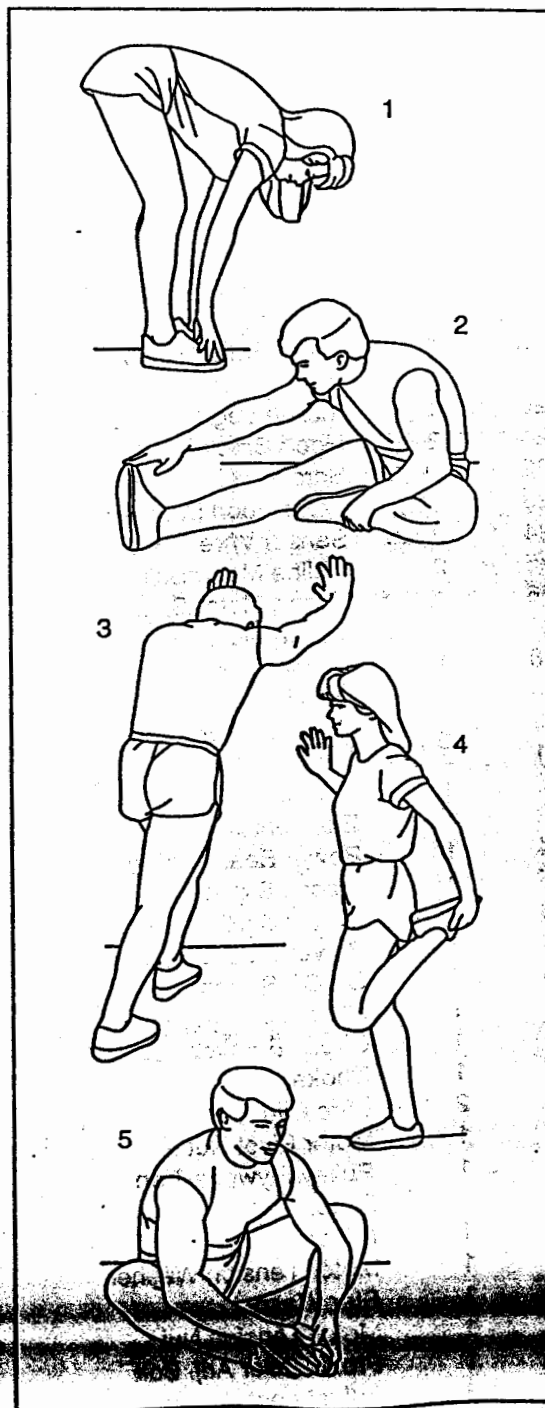
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

### 4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

### 5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



# PART LIST—Model No. PFTL78570

R1097A

To identify the parts listed below, refer to the EXPLODED DRAWING attached in the center of this manual.

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Frame	52	1	Speed Optic Disk
2	2	Rear Isolator	53	1	Optic Sensor Bracket
3	4	Rear Isolator Screw	54	1	Small Star Washer
4	22	Small Screw	55	1	Belly Pan Shield
5	2	Frame Guide	56	1	Front Belly Pan
6	4	Isolator	57	8	Belly Pan Fastener
7	4	Isolator Screw	58	2	Belt Guide
8	1	Walking Platform	59	1	Right Foot Rail
9	2	Cushion Plate	60	1	Belly Pan
10	2	Rear Foot Screw	61	2	Ground Screw
11	2	Adjustable Deck Cushion	62	1	Ground Wire
12	2	Rod Bolt	63	2	Rear Foot
13	3	Rod Nut	64	1	Right Endcap
14	1	Isolator Adjustment Rod	65	2	Rear Roller Adj. Bolt
15	3	Pivot Bolt	66	1	Latch Warning Decal
16	2	Incline Pivot Spacer	67	1	Rear Roller
17	1	Walking Belt	68	1	Releasable Tie
18	1	Front Roller/Pulley	69	1	Cable Tie Clamp
19	8	Incline Nut	70	5	8" Cable Tie
20	1	Incline Leg	71	1	Upright Base
21	2	Hood Bracket	72	2	Handrail Endcap
22	41	Screw	73	1	Storage Latch
23	1	Front Hood Bracket	74	2	Latch Spring
24	2	Sensor Wire	75	1	Storage Latch Bracket
25	2	Incline Motor Bolt	76	1	Latch Spacer
26	1	Incline Motor Spacer	77	8	3/4" Screw
27	1	Incline Motor	78	1	Base Mount (top left)
28	1	Incline Disk	79	1	Base Mount (bottom left)
29	2	Small Nut	80	2	Endcap Plate
30	2	Optic Sensor	81	4	Hand Pulse Sensor
31	2	Small Bolt	82	1	Sensor Housing (top)
32	1	Controller	83	1	Sensor Housing (bottom)
33	1	Electronics Plate	84	2	Wire Harness Grommet
34	1	Power Board w/Clips	85	1	Wire Harness
35	4	Plastic Stand-Off	86	1	Incline Warning Decal
36	1	Power Cord	87	1	Console
37	1	Power Cord Grommet	88	1	Key/Clip
38	1	On/Off Switch	89	2	Book Holder Screw
39	1	Outlet Bracket	90	2	Book Holder
40	1	Circuit Breaker	91	1	Console Base
41	1	Choke	92	1	Warning Decal
42	2	Wire Clip	93	1	Hood
43	1	Motor Pivot Nut	94	2	Plastic Spacer
44	1	Pulley/Flywheel/Fan	95	2	Incline Frame Bolt
45	1	Motor Belt	96	6	Base Pad
46	1	Motor	97	1	Incline Motor Shield
47	1	Motor Tension Washer	98	1	Adhesive Clip
48	1	Star Washer	99	1	Allen Wrench
49	1	Motor Tension Nut	100	2	Wheel Bolt
50	1	Front Roller Adj. Bolt	101	2	Wheel
51	3	Adjustment Washer	102	1	Incline Motor Plate

Key No.	Qty.	Description
101	2	Wheel
102	1	Incline Motor Plate
103	1	Shock
104	1	Base Mount (top right)
105	1	Base Mount (bottom right)
106	1	Chest Strap
107	1	Sensor Unit
108*	1	Motor/Pulley/Flywheel/Fan
109	1	Motor Pivot Bolt
110	1	Sensor Bracket Nut
111	2	Sensor Screw
112	1	Pulse Sensor
113	2	Upright Base Endcap
114	1	Left Foot Rail
115	1	Left Endcap

Key No.	Qty.	Description
116	2	Frame Guide Spacer
117	1	8" Wire Harness
118	1	Console Wire Harness
119	1	4" Cable Wire
120	1	4" Ground Wire
#	1	8" Green Wire
#	1	8" Black Jumper Wire
#	1	4" Black Wire, 2 Female
#	1	14" White Wire, 2 Female
#	1	8" White Wire, Male/Female
#	1	User's Manual

\* Includes all parts shown in the box  
 # These parts are not illustrated

# ORDERING REPLACEMENT PARTS

To order replacement parts, call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). When ordering parts, please be prepared to give the following information:

- The MODEL NUMBER OF THE PRODUCT (PFTL78571).
- The NAME OF THE PRODUCT (PROFORM® 785 treadmill).
- The SERIAL NUMBER OF THE PRODUCT (see the front cover of this manual).
- The KEY NUMBER OF THE PART(S) (see the PART LIST on pages 26 and 27 and the EXPLODED DRAWING attached in the center of this manual).
- The DESCRIPTION OF THE PART(S) (see the PART LIST on pages 26 and 27 and the EXPLODED DRAWING attached in the center of this manual).

If possible, place the treadmill near your telephone for easy reference when calling.

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## LIMITED WARRANTY

ICON Health & Fitness, Inc. (ICON), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to replacing or repairing, at ICON's option, the product at one of its authorized service centers. All products for which warranty claim is made must be received by ICON at one of its authorized service centers with all freight and other transportation charges prepaid, accompanied by sufficient proof of purchase. All returns must be pre-authorized by ICON. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an ICON authorized service center, to products used for commercial or rental purposes, or to products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, costs of removal, installation or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

ICON HEALTH & FITNESS, INC., 1500 S. 1000 W., LOGAN, UT 84321-9813