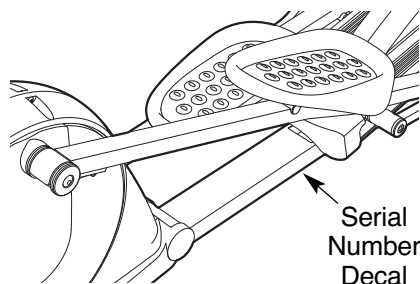


Reebok[®] SPACESAVER RL

Model No. RBEL60708.0

Serial No. _____

Write the serial number in the space above for reference.



USER'S MANUAL

QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or if parts are damaged or missing, **PLEASE DO NOT CONTACT THE STORE; please contact Customer Care.**

IMPORTANT: You must note the product model number and serial number (see the drawing above) before contacting us.

CALL TOLL-FREE:

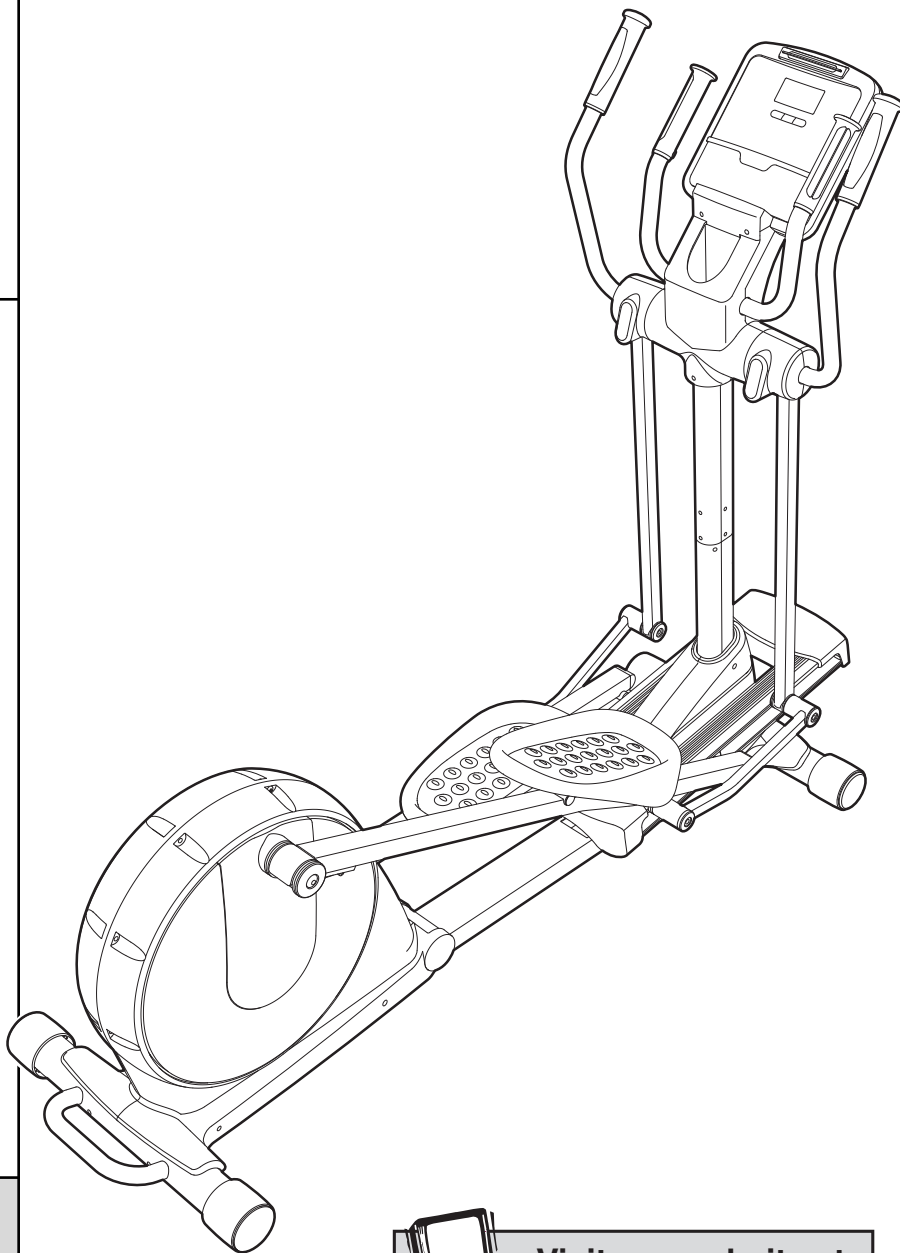
1-877-994-4999

Mon.-Fri. 6 a.m.-6 p.m. MST

Sat. 8 a.m.-4 p.m. MST

ON THE WEB:

www.reebokservice.com



CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.



Visit our website at

www.reebokhomefitness.com

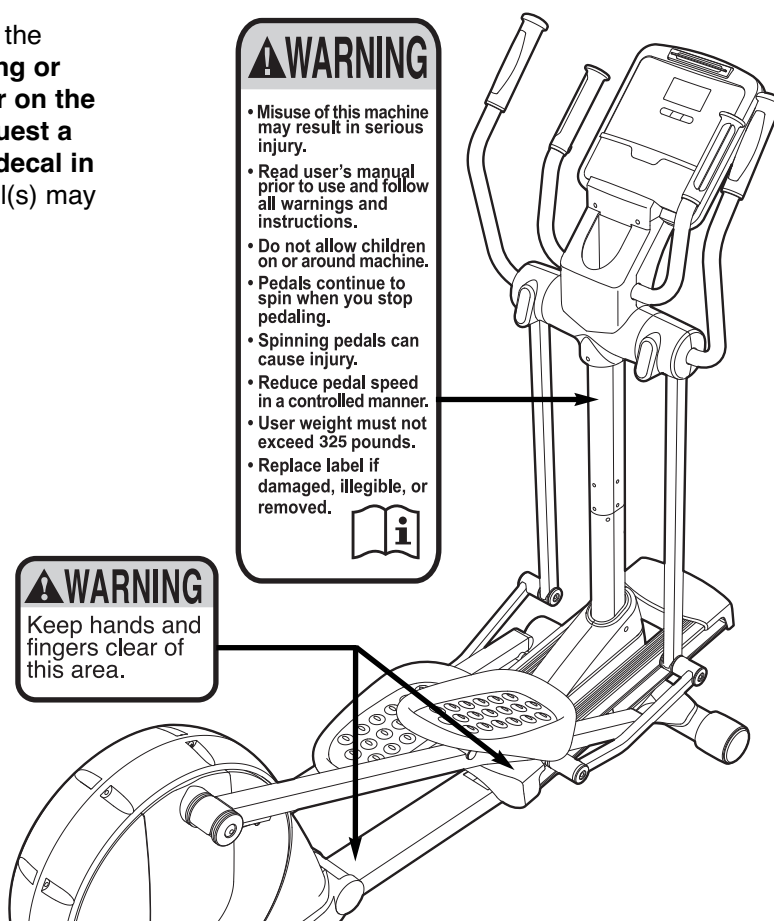
new products, prizes,
fitness tips, and much more!

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WARNING DECAL PLACEMENT

The drawing shows the location(s) of the warning decal(s). If a decal is missing or illegible, call the telephone number on the front cover of this manual and request a free replacement decal. Apply the decal in the location shown. Note: The decal(s) may not be shown at actual size.



IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your elliptical exerciser before using your elliptical exerciser. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. Before beginning any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems.
2. Use the elliptical exerciser only as described in this manual.
3. It is the responsibility of the owner to ensure that all users of the elliptical exerciser are adequately informed of all precautions.
4. The elliptical exerciser is intended for home use only. Do not use the elliptical exerciser in a commercial, rental, or institutional setting.
5. Keep the elliptical exerciser indoors, away from moisture and dust. Place the elliptical exerciser on a level surface, with a mat beneath it to protect the floor or carpet. Make sure that there is enough clearance around the elliptical exerciser to mount, dismount, and use it.
6. Inspect and properly tighten all parts regularly. Replace any worn parts immediately.
7. Keep children under age 12 and pets away from the elliptical exerciser at all times.
8. The elliptical exerciser should not be used by persons weighing more than 325 lbs. (147 kg).
9. Wear appropriate exercise clothes while using the elliptical exerciser. Always wear athletic shoes for foot protection while exercising.
10. Hold the handgrip pulse sensor or the upper body arms when mounting, dismounting, or using the elliptical exerciser.
11. The pulse sensor is not a medical device. Various factors may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.
12. Keep your back straight while using the elliptical exerciser; do not arch your back.
13. If you feel pain or dizziness while exercising, stop immediately and cool down.
14. When you stop exercising, allow the pedals to slowly come to a stop.

BEFORE YOU BEGIN

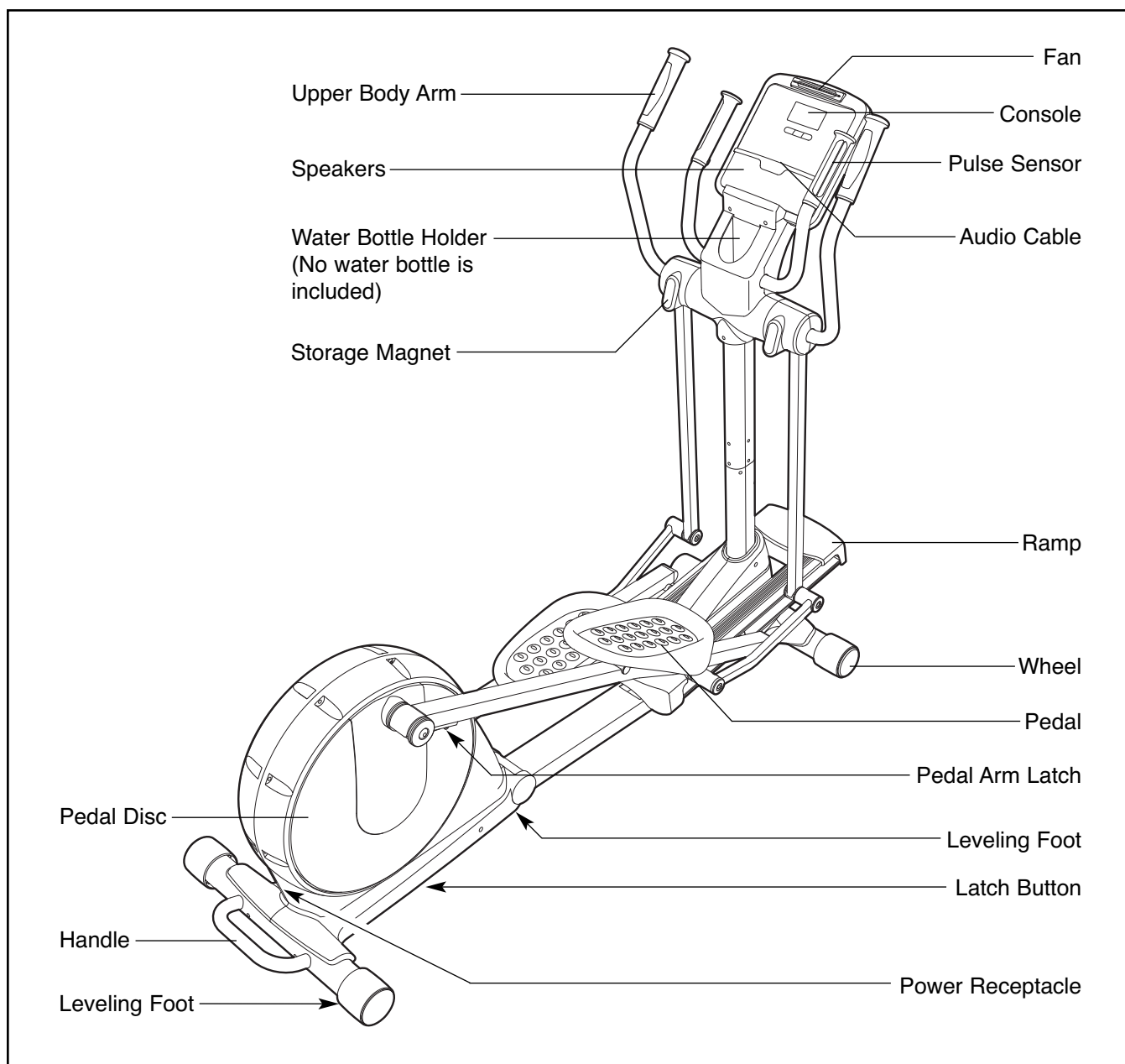
Thank you for purchasing the revolutionary REEBOK® SPACESAVER RL elliptical exerciser. The SPACE-SAVER RL elliptical exerciser provides a wide array of features designed to make your workouts at home more effective and enjoyable—and when you're not exercising, the unique elliptical exerciser can be folded out of the way.

For your benefit, read this manual carefully before you use the elliptical exerciser. If you have questions after reading this manual, please see the front cover of this manual. To help us assist you, note the

product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

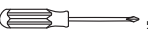
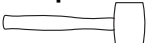
To avoid a registration fee for any service needed under warranty, you must register the elliptical exerciser at www.reebokservice.com/registration.

Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.

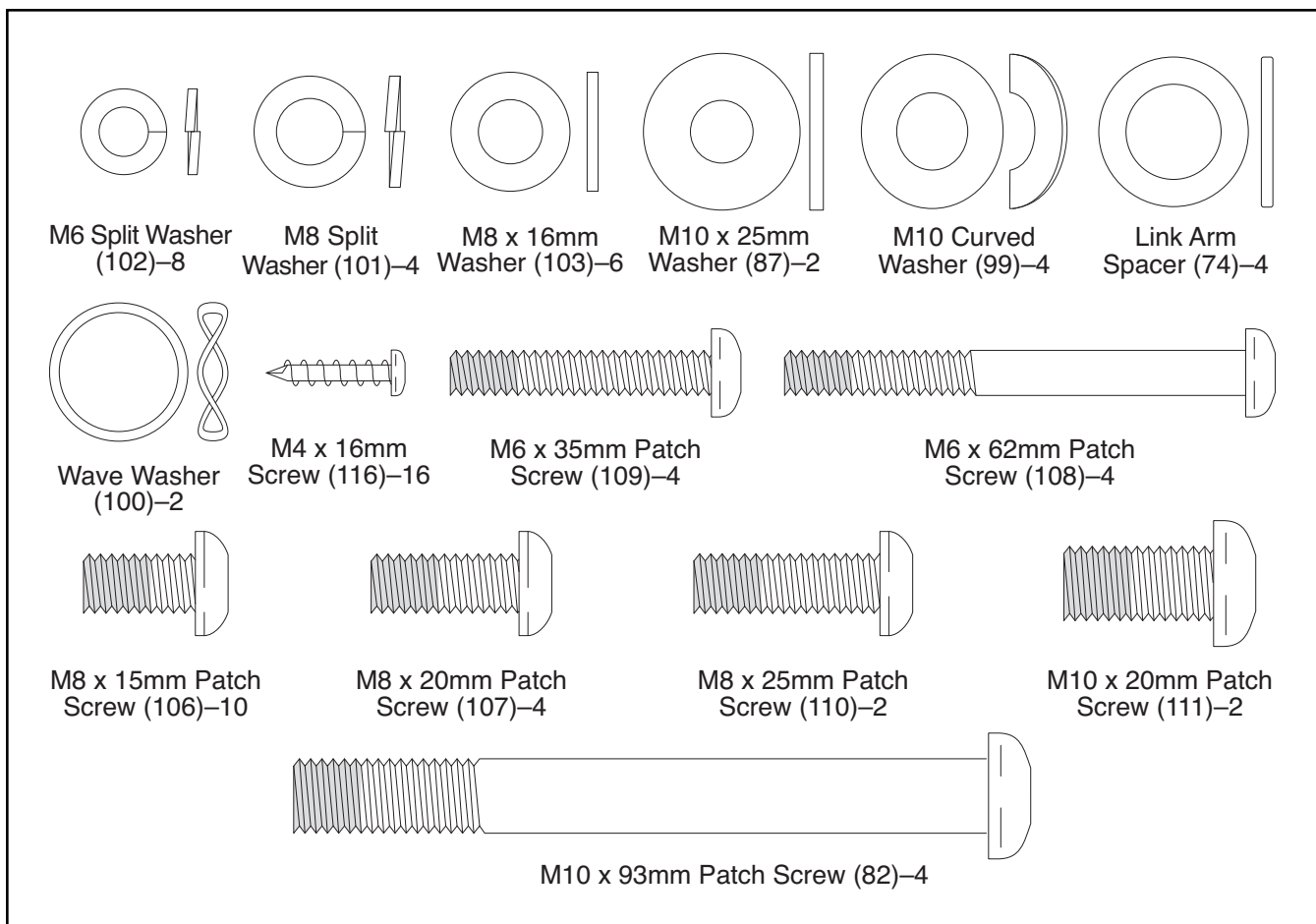


ASSEMBLY

To hire an authorized service technician to assemble the elliptical exerciser, call 1-800-445-2480.

Assembly requires two persons. Place all parts of the elliptical exerciser in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed. **In addition to the included hex keys, assembly requires a Phillips screwdriver** , **an adjustable wrench** , and a **rubber mallet** .

As you assemble the elliptical exerciser, use the drawings below to identify small parts. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the parentheses is the quantity needed for assembly. **Note: Some small parts may have been pre-assembled. If a part is not in the hardware kit, check to see if it has been preassembled.**



1.

To make assembly easier, read the information on page 5 before you begin assembling the elliptical exerciser.

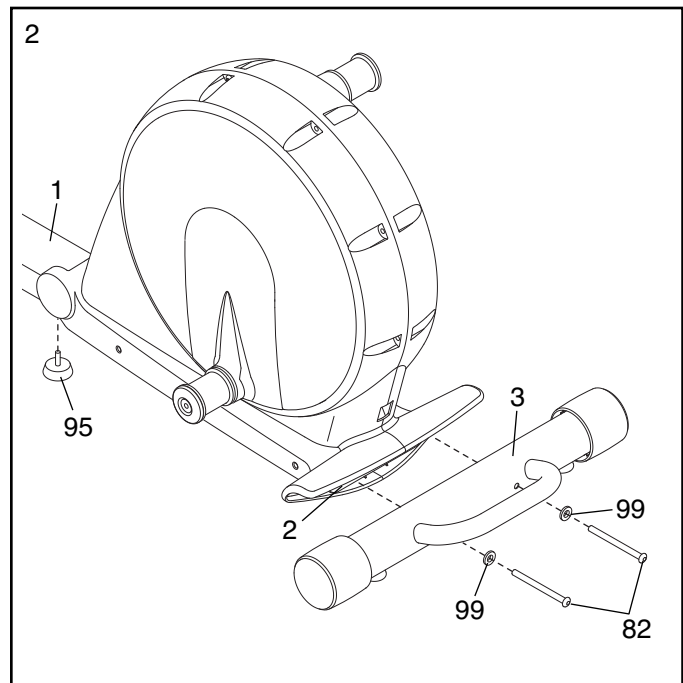
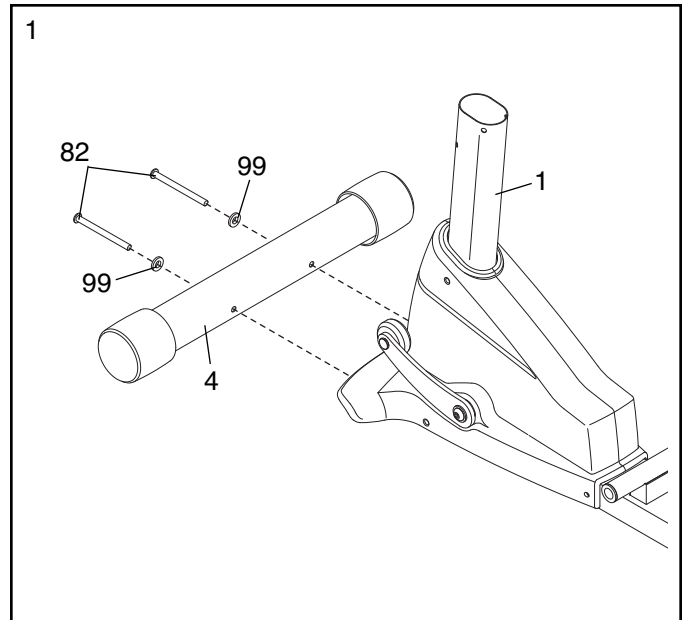
If there is a shipping bracket attached to the rear of the Folding Frame (not shown), remove the screw and the shipping bracket from the Folding Frame. Discard the screw and the shipping bracket.

See HOW TO FOLD AND UNFOLD THE ELLIPTICAL EXERCISER on page 11 and unfold the elliptical exerciser.

While another person lifts the front of the Frame (1), attach the Front Stabilizer (4) to the Frame with two M10 x 93mm Patch Screws (82) and two M10 Curved Washers (99).

2. While another person lifts the Folding Frame (2), attach the Rear Stabilizer (3) to the Folding Frame with two M10 x 93mm Patch Screws (82) and two M10 Curved Washers (99).

Next, tighten the Center Foot (95) into the Frame (1).

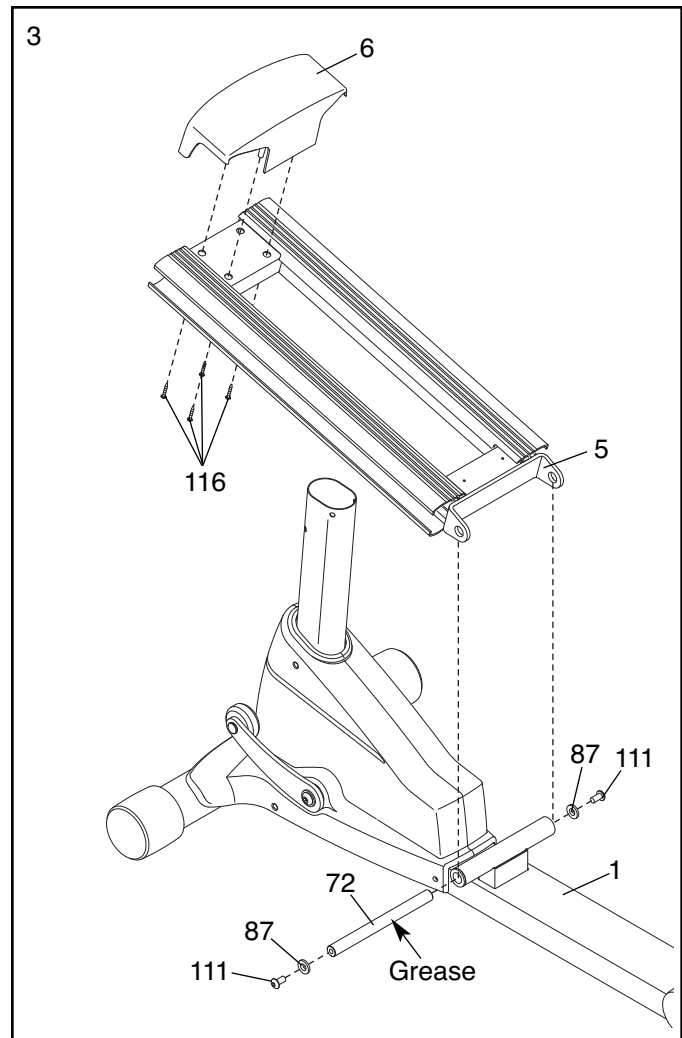


3. Attach the Front Ramp Cover (6) to the Ramp (5) with four M4 x 16mm Screws (116).

Slide an M10 x 25mm Washer (87) onto an M10 x 20mm Patch Screw (111). Tighten the Patch Screw into one end of the Ramp Axle (72). Apply a small amount of the included grease to the Ramp Axle.

Orient the Ramp (5) as shown. Align the lower end of the Ramp with the welded tube on the Frame (1). Insert the Ramp Axle (72) into the Ramp and the welded tube.

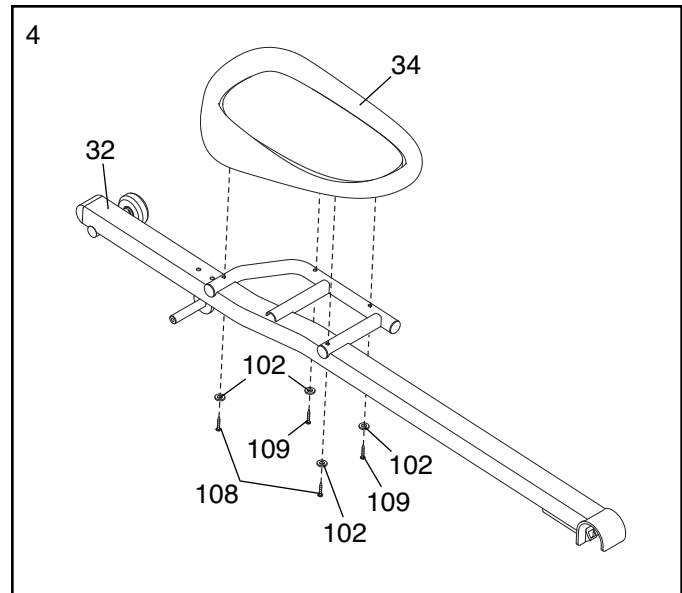
Slide an M10 x 25mm Washer (87) onto an M10 x 20mm Patch Screw (111). Tighten the Patch Screw into the open end of the Ramp Axle (72).



4. Identify the Left Pedal (34) and the Left Pedal Arm (32), which are marked with “Left” stickers.

Attach the Left Pedal (34) to the Left Pedal Arm (32) with two M6 x 62mm Patch Screws (108), two M6 x 35mm Patch Screws (109), and four M6 Split Washers (102).

Attach the Right Pedal (not shown) to the Right Pedal Arm (not shown) in the same way.

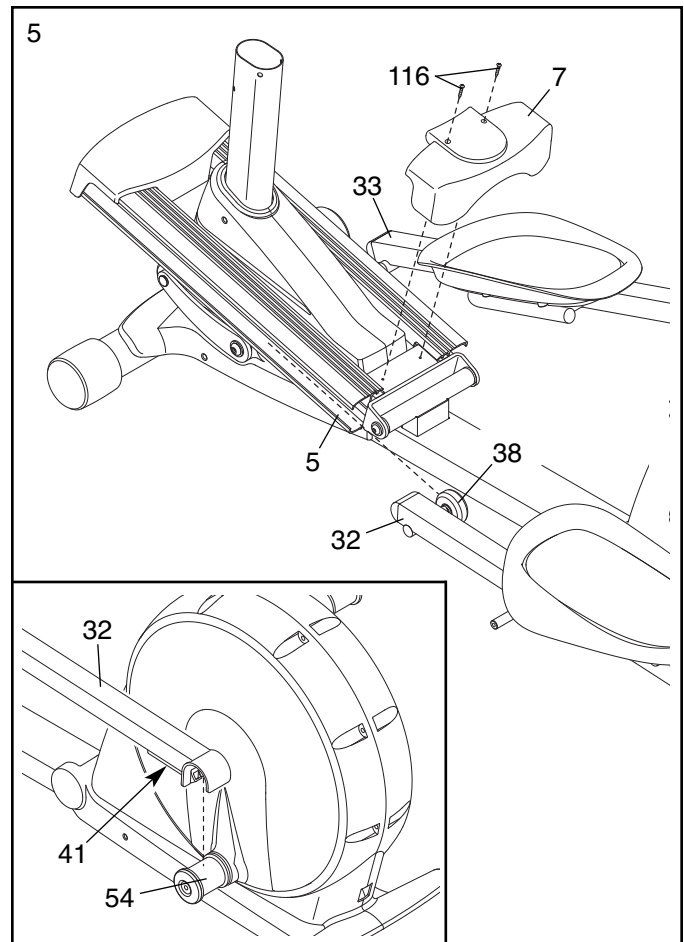


5. Insert the Roller (38) on the Left Pedal Arm (32) and the Roller on the Right Pedal Arm (33) into the sides of the Ramp (5).

Attach the Rear Ramp Cover (7) to the Ramp (5) with two M4 x 16mm Screws (116).

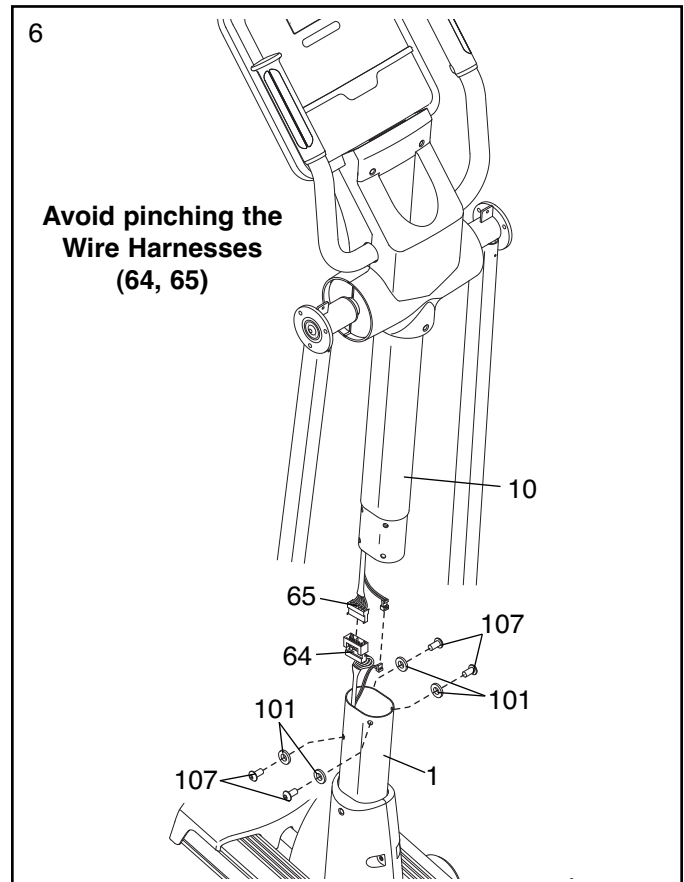
See the inset drawing. Lift the Pedal Arm Latch (41) on the Left Pedal Arm (32) and set the end of the Left Pedal Arm on the left Crank Bushing Sleeve (54). Release the Pedal Arm Latch; **make sure that the Left Pedal Arm is securely connected to the Crank Bushing Sleeve.**

Connect the Right Pedal Arm (33) to the right Crank Bushing Sleeve (not shown) in the same way.



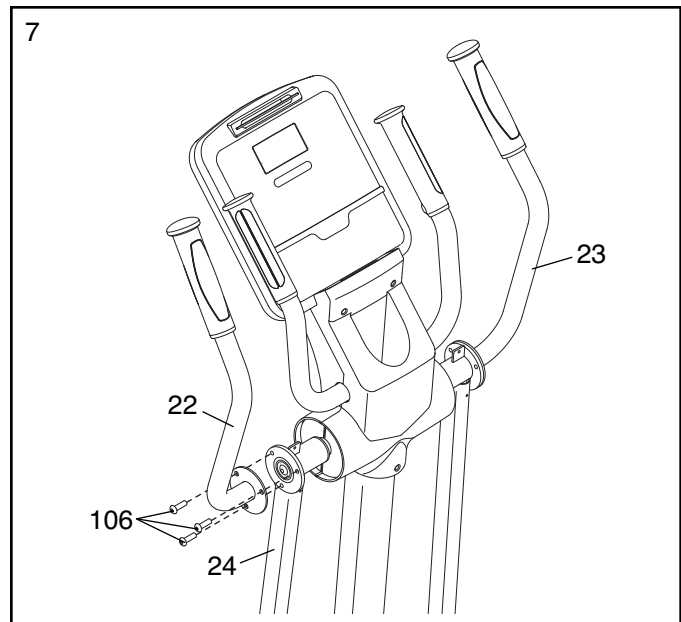
6. While another person holds the Upright (10) near the Frame (1), connect the Upper Wire Harness (65) to the Lower Wire Harness (64).

Tip: Avoid pinching the Wire Harnesses (64, 65). Carefully insert the Upright (10) into the Frame (1). Attach the Upright with four M8 x 20mm Patch Screws (107) and four M8 Split Washers (101).



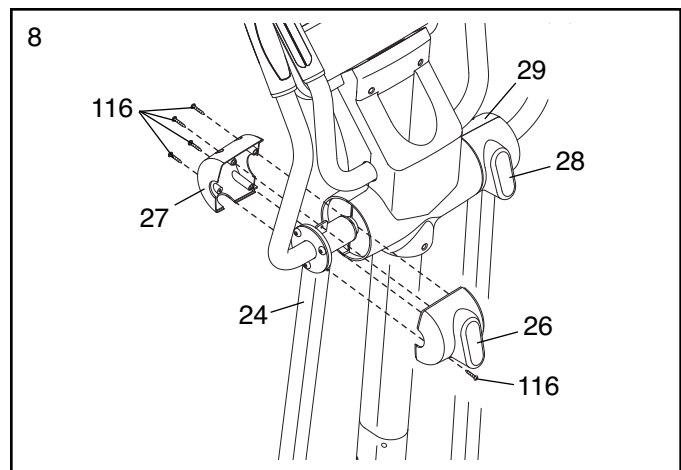
7. Attach the Left Upper Body Arm (22) to the left Upper Body Leg (24) with three M8 x 15mm Patch Screws (106).

Attach the Right Upper Body Arm (23) in the same way.



8. Hold the Left Rear Upper Body Cover (26) and the Left Front Upper Body Cover (27) around the left Upper Body Leg (24). Attach the Upper Body Covers with five M4 x 16mm Screws (116).

Attach the Right Rear Upper Body Cover (28) and the Right Front Upper Body Cover (29) in the same way.



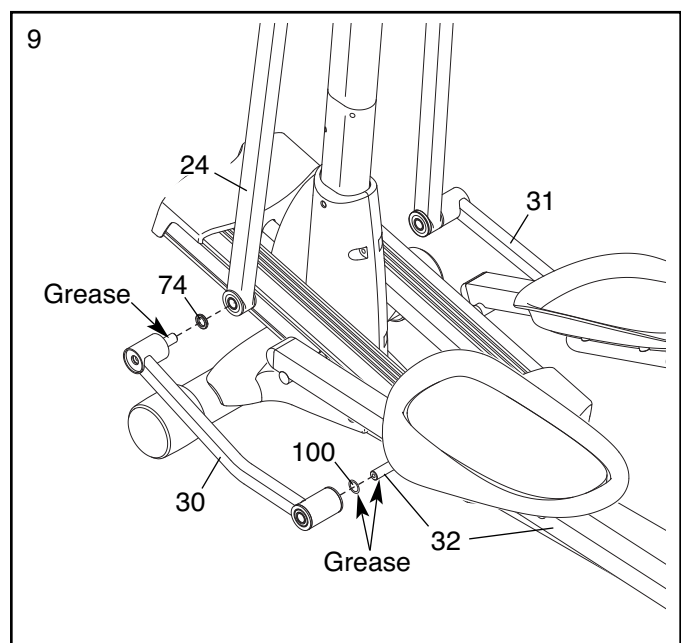
9. Apply a small amount of grease to the axle on the Left Link Arm (30), to the axle on the Left Pedal Arm (32), and to a Wave Washer (100).

Slide the Wave Washer (100) onto the axle on the Left Pedal Arm (32). Next, slide a Link Arm Spacer (74) onto the axle on the Left Link Arm (30).

Then, **gradually** work the axle on the Left Link Arm (30) into the left Upper Body Leg (24) **while at the same time** working the Left Link Arm onto the axle on the Left Pedal Arm (32).

Tip: These parts are designed to fit tightly. It may be helpful to move the Left Pedal Arm (32) while working these parts into place.

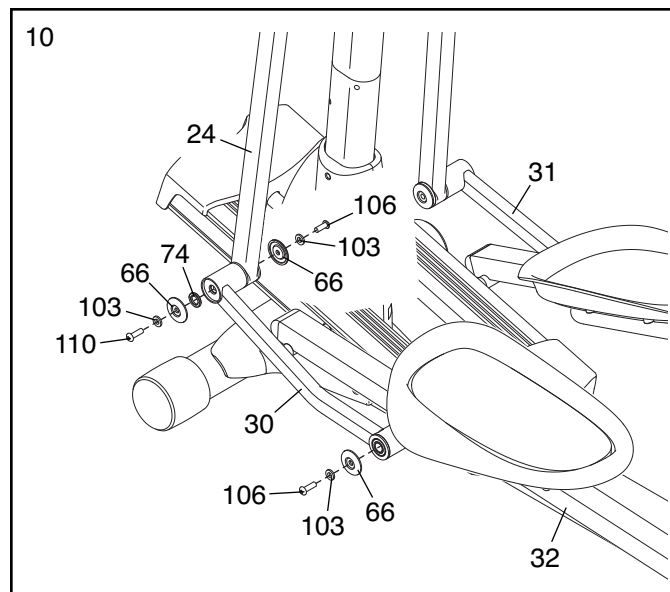
Repeat this step with the Right Link Arm (31).



10. Attach the Left Link Arm (30) to the Left Pedal Arm (32) with an M8 x 15mm Patch Screw (106), an M8 x 16mm Washer (103), and an Axle Cover (66).

Attach the Left Link Arm (30) to the left Upper Body Leg (24) with an M8 x 25mm Patch Screw (110), two M8 x 16mm Washers (103), two Axle Covers (66), a Link Arm Spacer (74), and an M8 x 15mm Patch Screw (106) as shown.

Attach the Right Link Arm (31) in the same way.



11. Plug the power cord into the power receptacle at the rear of the elliptical exerciser (see HOW TO PLUG IN THE POWER CORD on page 11). **IMPORTANT: If the elliptical exerciser has been exposed to cold temperatures, allow it to warm to room temperature before plugging in the power cord. If you do not do this, you may damage the console displays or other electronic components.**

Make sure that all parts of the elliptical exerciser are properly tightened. Note: Some hardware may be left over after assembly is completed. To protect the floor or carpet from damage, place a mat under the elliptical exerciser.

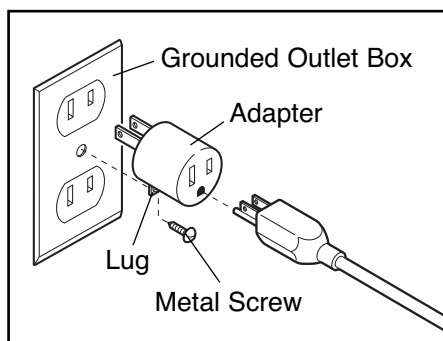
HOW TO USE THE ELLIPTICAL EXERCISER

HOW TO PLUG IN THE POWER CORD

This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. **Plug the power cord into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances. This product is for use on a nominal 120-volt circuit. IMPORTANT: The elliptical exerciser is not compatible with GFCI-equipped outlets.**

⚠ DANGER: Improper connection of the equipment-grounding conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

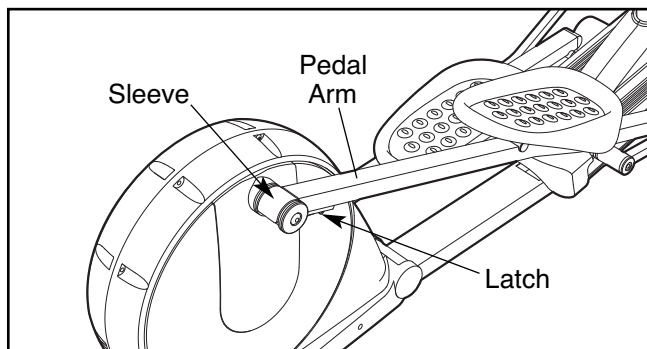
A temporary adapter may be used to connect the power cord to a 2-pole receptacle as shown at the right if a properly grounded outlet is not available. The temporary adapter should be used only until a properly grounded outlet can be installed by a qualified electrician.



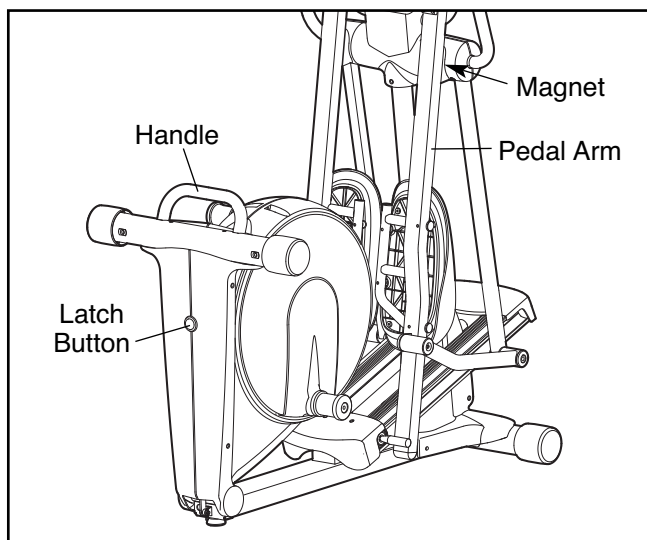
The green-colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used, it must be held in place by a metal screw. **Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.**

HOW TO FOLD AND UNFOLD THE ELLIPTICAL EXERCISER

When the elliptical exerciser is not in use, the frame can be folded out of the way. First, lift the latch under each pedal arm, and lift the pedal arms off the sleeves on the crank arms.



Next, raise the pedal arms until they touch the magnets on the upper body legs; the magnets will hold the pedal arms in place. Then, hold the handle and lift the frame until it locks in a vertical position.

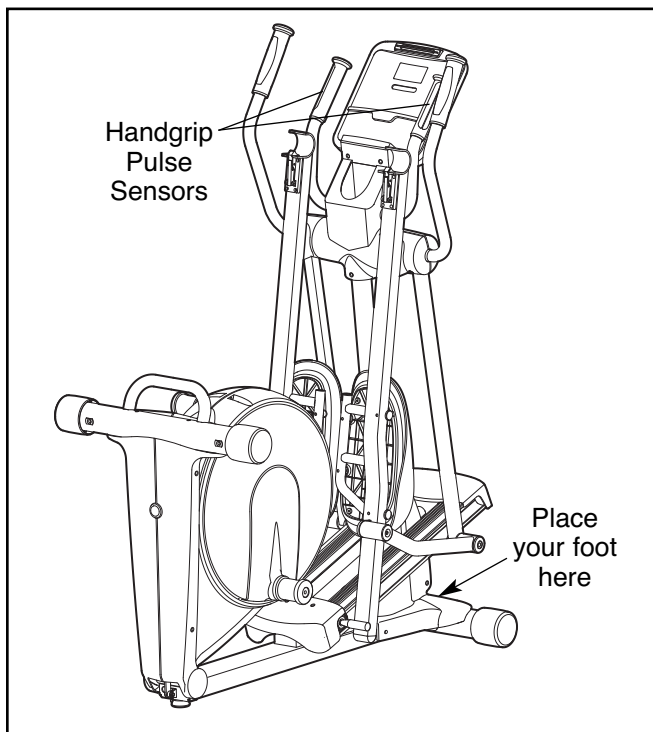


To use the elliptical exerciser, first hold the handle, press the latch button, and lower the frame.

Next, pull the pedal arms off the magnets on the upper body legs. Then, **lift the latches under the pedal arms**, and set the pedal arms on the sleeves on the crank arms. Release the latches, and make sure that the pedal arms are securely connected to the crank arms.

HOW TO MOVE THE ELLIPTICAL EXERCISER

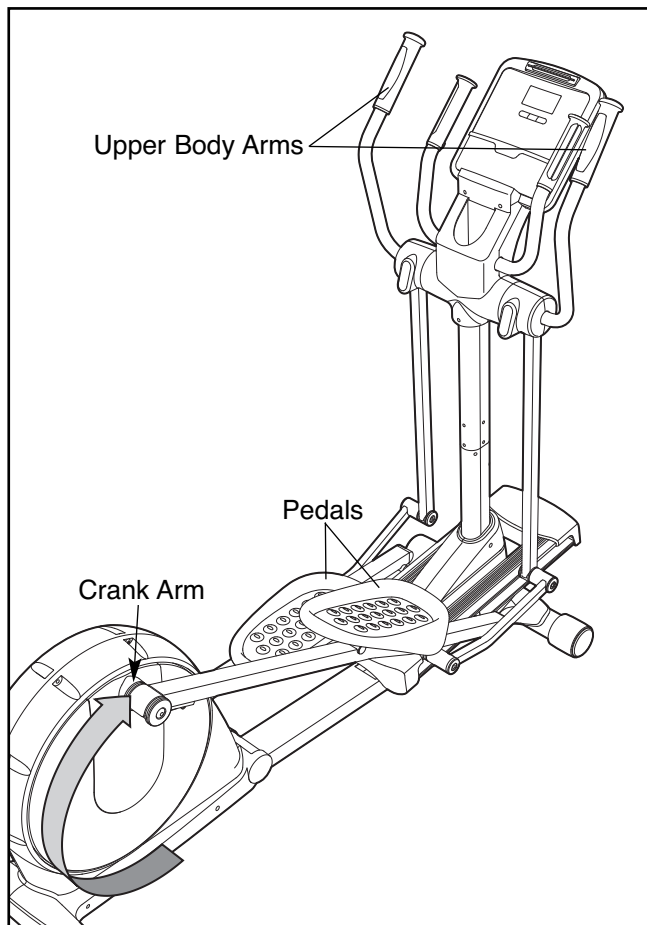
To move the elliptical exerciser, first fold it as described on page 11. Next, stand in front of the elliptical exerciser, hold the handgrip pulse sensors, and place one foot against the center of the front stabilizer. Pull the pulse sensors until the elliptical exerciser will roll on the front wheels. Carefully move the elliptical exerciser to the desired position, and then lower it.



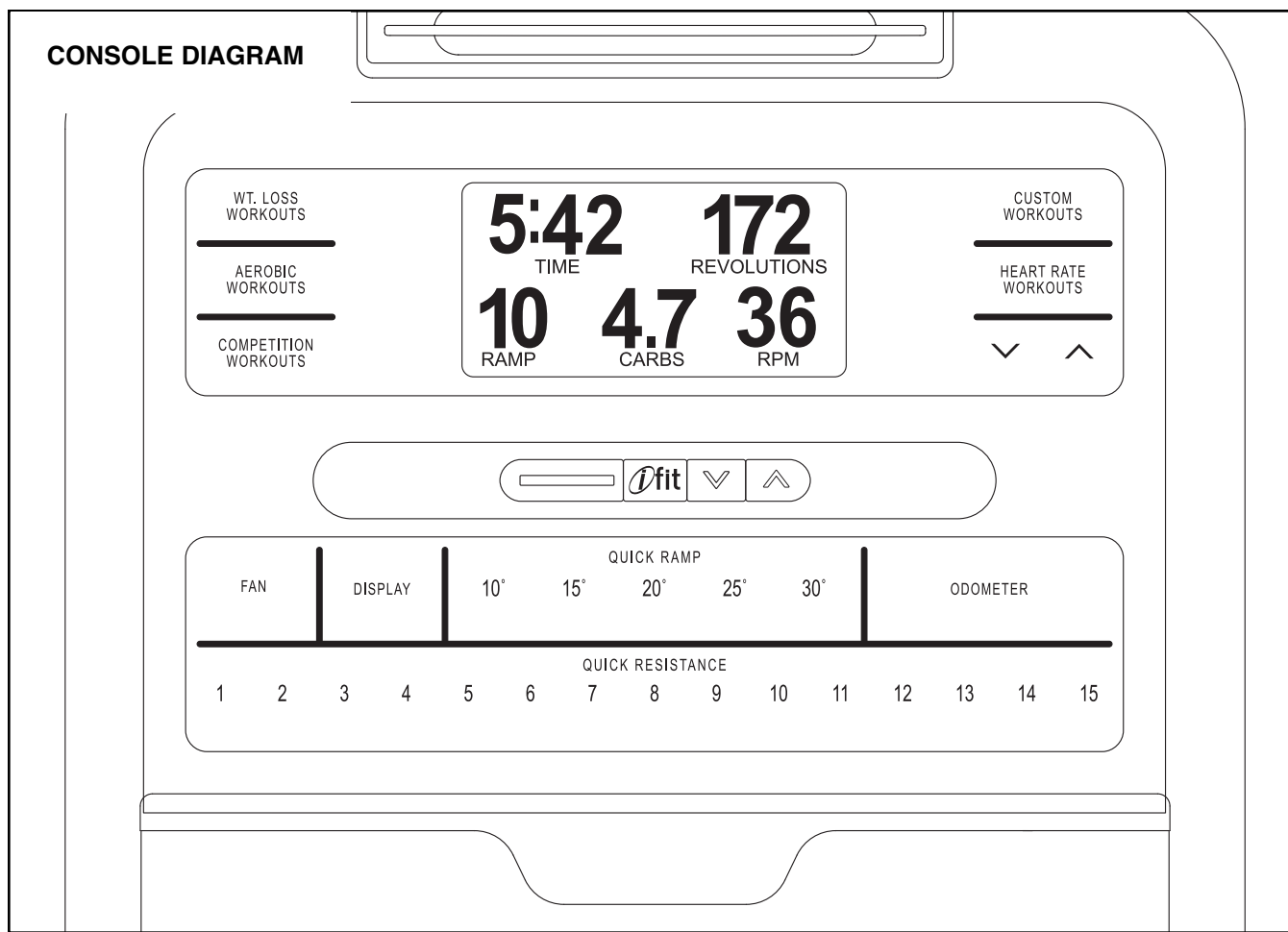
HOW TO EXERCISE ON THE ELLIPTICAL EXERCISER

To mount the elliptical exerciser, hold the upper body arms and step onto the pedal that is in the lowest position. Next, step onto the other pedal. Push the pedals until they begin to move with a continuous motion.

Note: The crank arms can turn in either direction. It is recommended that you turn the crank arms in the direction shown by the arrow below; however, for variety you can turn the crank arms in the opposite direction.



To dismount the elliptical exerciser, wait until the pedals come to a complete stop. **Note: The elliptical exerciser does not have a free wheel; the pedals will continue to move until the flywheel stops.** When the pedals are stationary, step off the higher pedal first. Then, step off the lower pedal.



FEATURES OF THE CONSOLE

This advanced console offers an array of features designed to make your workouts more effective and enjoyable. When you select the manual mode of the console, you can change the resistance of the pedals and the incline of the ramp with the touch of a button. As you exercise, the console will provide continuous exercise feedback. You can even measure your heart rate using the handgrip pulse sensor.

The console also offers twenty preset workouts. Each workout automatically changes the resistance of the pedals and prompts you to increase or decrease your pedaling pace as it guides you through an effective workout.

The console also offers two custom workouts that allow you to create your own workouts and store them in memory for future use.

In addition, the console features two heart rate workouts that change the resistance of the pedals to keep your heart rate near target heart rates while you exercise.

The console also features the new iFIT Interactive Workout System, which is compatible with iFIT cards containing workouts designed to help you achieve specific fitness goals. For example, lose unwanted pounds with the 8-week Weight Loss workout. iFIT workouts control the resistance of the pedals while the voice of a personal trainer coaches you through your workouts. Additional iFIT cards are available separately. **To purchase iFIT cards, go to www.iFIT.com or call the telephone number on the front cover of this manual. iFIT cards are also available at select stores.**

You can even connect your MP3 player or CD player to the console's sound system and listen to your favorite music or audio books while you exercise.

To use the manual mode, see page 14. **To use a preset workout**, see page 16. **To create a custom workout**, see page 17. **To use a custom workout**, see page 18. **To use a heart rate workout**, see page 19. **To use an iFIT workout**, see page 21. **To use the sound system**, see page 21.

HOW TO USE THE MANUAL MODE

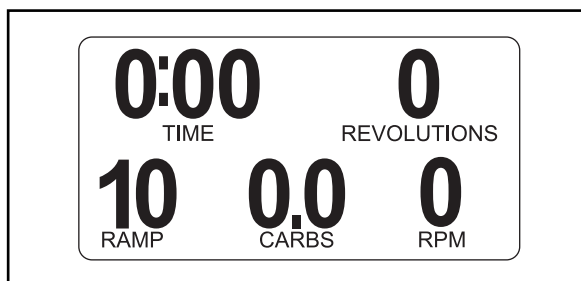
Note: If there is a sheet of clear plastic on the face of the console, remove the plastic.

1. Press any button on the console or begin pedaling to turn on the console.

When you turn on the console, the display will light. A tone will then sound and the console will be ready for use.

2. Select the manual mode.

When you turn on the console, the manual mode will be selected. If you have selected a workout, reselect the manual mode by pressing any of the Workouts buttons repeatedly until zeroes appear in the display.



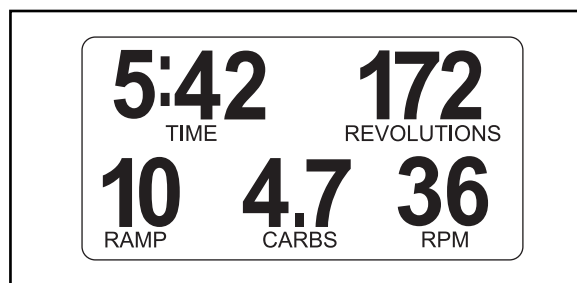
3. Begin pedaling and change the resistance of the pedals and the incline of the ramp as desired.

As you pedal, change the resistance of the pedals by pressing the Quick Resistance buttons. Note: After you press the buttons, it will take a moment for the pedals to reach the selected resistance level.

To vary the motion of the pedals, you can change the incline of the ramp. To change the incline, press the Quick Ramp buttons. Note: After you press the buttons, it will take a moment for the ramp to reach the selected incline level.

4. Follow your progress with the display.

The upper left corner of the display will show the elapsed time. Note: During a workout, except for heart rate workout 1, the display will show the time remaining in the workout.



The upper right corner of the display will show the distance you have pedaled, in total revolutions. The display will also show your heart rate when you use the handgrip pulse sensor (see step 5 on page 15).

The lower left corner of the display will show the ramp incline level.

The lower center of the display will show the approximate number of grams of carbs you have burned.

The lower right corner of the display will show your pedaling pace, in revolutions per minute.

The center of the display will show the resistance level of the pedals for a few seconds each time the resistance level changes.

You can also view selected information at a larger size. Press the Display button repeatedly to view the elapsed time and the distance you have pedaled, the elapsed time and the approximate number of calories you have burned, the elapsed time, or the approximate number of calories you have burned. Press the Display button again to view a workout history of resistance levels and pedaling pace.

To again view the time, distance, ramp incline, number of grams of carbs burned, and pedaling pace, press the Display button.

To view the total distance pedaled since the elliptical exerciser was purchased and the trip distance, press the Odometer button. The information will appear in the display for a few seconds. To reset the trip distance, hold down the Odometer button for a few seconds.

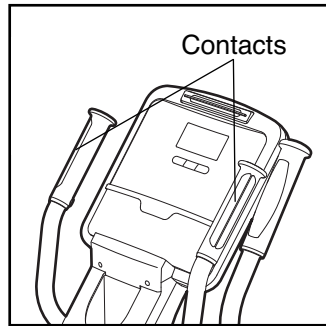
5. **Measure your heart rate if desired.**

If there are sheets of clear plastic on the metal contacts on the handgrip pulse sensor, remove the plastic. In addition, make sure that your hands are clean. To measure

your heart rate, hold the handgrip pulse sensor with your palms resting against the metal contacts. **Avoid moving your hands or gripping the contacts tightly.**

When your pulse is detected, your heart rate will be shown in the display. For the most accurate heart rate reading, hold the contacts for at least 15 seconds.

If your heart rate is not shown, make sure that your hands are positioned as described. Be careful not to move your hands excessively or to squeeze the metal contacts tightly. For optimal performance, clean the metal contacts using a soft cloth; **never use alcohol, abrasives, or chemicals to clean the contacts.**



6. **Turn on the fan if desired.**

The fan has high, low, and auto speed settings. While the auto mode is selected, the speed of the fan will automatically increase or decrease as you increase or decrease your pedaling speed. Press the Fan button repeatedly to select a fan speed or to turn off the fan. Note: If the pedals do not move for about thirty seconds, the fan will turn off automatically.

Pivot the fan louvers above the display upward or downward to direct the airflow from the fan.

7. **When you are finished exercising, the console will turn off automatically.**

If the pedals are not moved for several seconds, a series of tones will sound and the console will pause.

If the pedals are not moved for about five minutes, the console will turn off and the display will be reset.

HOW TO USE A PRESET WORKOUT

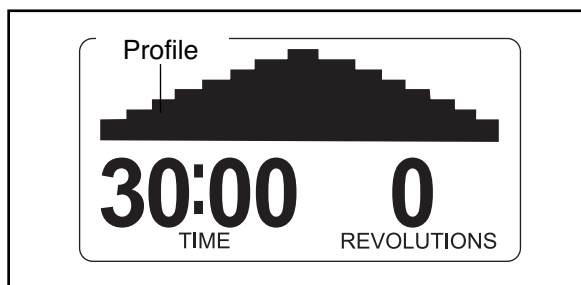
1. Press any button on the console or begin pedaling to turn on the console.

When you turn on the console, the display will light. A tone will then sound and the console will be ready for use.

2. Select a preset workout.

To select a weight loss workout, press the Wt. Loss Workouts button repeatedly; to select an aerobic workout, press the Aerobic Workouts button; to select a competition workout, press the Competition Workouts button.

When you select a preset workout, the name of the workout, the workout time, and the maximum pace and resistance level for the workout will appear in the display for a few seconds. A profile of the resistance levels of the workout will then appear in the display.

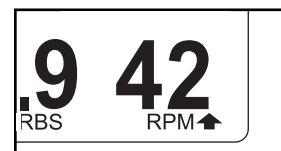


3. Begin pedaling to start the workout.

Each workout is divided into 20, 30, or 45 one-minute segments. One resistance level and one target pace are programmed for each segment. Note: The same resistance level and/or target pace may be programmed for two or more consecutive segments.

During the workout, the workout profile will show your progress. The flashing segment of the profile represents the current segment of the workout. The height of the flashing segment indicates the resistance level for the current segment. At the end of each segment of the workout, a series of tones will sound and the next segment of the profile will begin to flash. If a different resistance level is programmed for the next segment, the resistance level will appear in the display for a few seconds to alert you. The resistance of the pedals will then change.

As you exercise, you will be prompted to keep your pedaling pace near the target pace for the current segment. When an upward-pointing arrow or the prompt SPEED UP appears next to the pace information in the display, increase your pace. When a downward-pointing arrow or the prompt SLOW DOWN appears, decrease your pace. When no arrow or prompt appears, maintain your current pace.



IMPORTANT: The target pace is intended only to provide motivation. Make sure to pedal at a pace that is comfortable for you.

If the resistance level for the current segment is too high or too low, you can manually override the setting by pressing the Quick Resistance buttons. However, when the current segment ends, the pedals will automatically adjust to the resistance level for the next segment.

If you stop pedaling for several seconds, a series of tones will sound and the workout will pause. To restart the workout, simply resume pedaling. The workout will continue until the last segment of the profile flashes and the last segment of the workout ends.

4. Follow your progress with the display.

During the workout, the display will show the workout profile, the time remaining in the workout, and the distance you have pedaled.

To view the profile, your pedaling pace, and the distance you have pedaled, press the Display button. Note: The words SPEED UP or SLOW DOWN may appear in the display to prompt you to keep your pedaling pace near the target pace for the current segment.

To view the time remaining in the workout and the distance pedaled, press the Display button. Press the Display button again to view the time remaining and the approximate number of calories burned.

To view the time remaining, distance pedaled, ramp incline, number of grams of carbs burned, and pedaling pace, press the Display button again. Note: An upward- or downward-pointing arrow may appear in the display to prompt you to keep your pedaling pace near the target pace for the current segment.

To view the first display again, press the Display button.

5. Measure your heart rate if desired.

See step 5 on page 15.

6. Turn on the fan if desired.

See step 6 on page 15.

7. When you are finished exercising, the console will turn off automatically.

See step 7 on page 15.

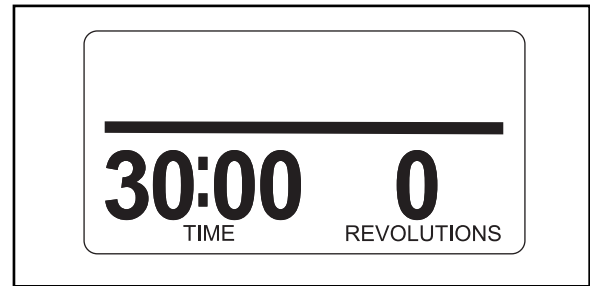
HOW TO CREATE A CUSTOM WORKOUT

1. Press any button on the console or begin pedaling to turn on the console.

When you turn on the console, the display will light. A tone will then sound and the console will be ready for use.

2. Select a custom workout.

To select a custom workout, press the Custom Workouts button once or twice. When you select a custom workout, the name of the workout and the settings for the workout will appear in the display for a few seconds.



3. Begin pedaling to start the workout, and program the desired settings.

Each custom workout is divided into 30 one-minute segments. You can program one resistance level and one target pace for each segment.

To program a resistance level for the first segment, simply adjust the resistance of the pedals by pressing the Quick Resistance buttons. To program a target pace for the first segment, simply pedal at the desired pace.

At the end of the first segment, the workout will store the current resistance level and your current pace in memory. Program a resistance level and a target pace for the second segment as described above.

Continue exercising for up to thirty minutes. Stop pedaling when you are finished with your workout. The workout you created will then be stored in memory. Note: If your workout is less than thirty minutes long, any remaining segments in the workout will be stored with the last resistance level and target pace you programmed.

4. When the workout is finished, the console will turn off automatically.

See step 7 on page 15.

HOW TO USE A CUSTOM WORKOUT

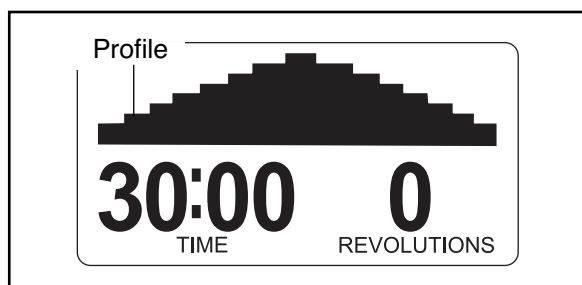
1. **Press any button on the console or begin pedaling to turn on the console.**

When you turn on the console, the display will light. A tone will then sound and the console will be ready for use.

2. **Select a custom workout.**

To select a custom workout, press the Custom Workouts button repeatedly until the words CUSTOM 1 or CUSTOM 2 appear in the display.

When you select a custom workout, the name of the workout, the workout time, and the maximum pace and resistance level will appear in the display for a few seconds. A profile of the resistance levels of the workout will then appear in the display.

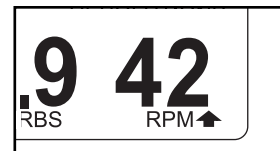


3. **Begin pedaling to start the workout.**

Each custom workout is divided into 30 one-minute segments. One resistance level and one target pace are programmed for each segment. Note: The same resistance level and/or target pace may be programmed for two or more consecutive segments.

During the workout, the workout profile will show your progress.

The flashing segment of the profile represents the current segment of the workout. The height of the flashing segment indicates the resistance level for the current segment. At the end of each segment of the workout, a series of tones will sound and the next segment of the profile will begin to flash. If a different resistance level is programmed for the next segment, the resistance level will appear in the display for a few seconds to alert you. The resistance of the pedals will then change.



As you exercise, you will be prompted to keep your pedaling pace near the target pace for the current segment. When an upward-pointing arrow or the prompt SPEED UP appears next to the pace information in the display, increase your pace. When a downward-pointing arrow or the prompt SLOW DOWN appears, decrease your pace. When no arrow or prompt appears, maintain your current pace. **IMPORTANT: The target pace is intended only to provide motivation. Make sure to pedal at a pace that is comfortable for you.**

If the resistance level for the current segment is too high or too low, you can manually override the setting by pressing the Quick Resistance buttons. However, when the current segment ends, the pedals will automatically adjust to the resistance level for the next segment.

If you stop pedaling for several seconds, a series of tones will sound and the workout will pause. To restart the workout, simply resume pedaling. The workout will continue until the last segment of the profile flashes and the last segment of the workout ends.

4. Change the workout if desired.

If desired, you can change the workout while using it. **To change the resistance level for the current segment**, simply press the Quick Resistance buttons. At the end of the current segment, the new resistance level will be stored in memory. **To change the target pace for the current segment**, simply change your pedaling pace. At the end of the current segment, your pace will be stored in memory. You can continue exercising and changing the workout for up to thirty minutes.

5. Follow your progress with the display.

See step 4 on page 14.

6. Measure your heart rate if desired.

See step 5 on page 15.

7. Turn on the fan if desired.

See step 6 on page 15.

8. When you are finished exercising, the console will turn off automatically.

See step 7 on page 15.

HOW TO USE A HEART RATE WORKOUT

1. Press any button on the console or begin pedaling to turn on the console.

When you turn on the console, the display will light. A tone will then sound and the console will be ready for use.

2. Select a heart rate workout.

To select one of the heart rate workouts, press the Heart Rate Workouts button once or twice. When you select a custom workout, the name of the workout will appear in the display for a few seconds.

3. Enter a target heart rate.

A few seconds after you select a heart rate workout, the words ENTER MAX TARGET HEART RATE FOR THIS WORKOUT will appear in the display and the number 110 will begin to flash.

During heart rate workout 1, the same target heart rate will be programmed for all segments of the workout. If you have selected heart rate workout 1, press the increase and decrease buttons below the Heart Rate Workouts button to enter the desired target heart rate (see EXERCISE INTENSITY on page 23).

During heart rate workout 2, different target heart rates will be programmed for different segments of the workout. If you have selected heart rate workout 2, press the increase and decrease buttons below the Heart Rate Workouts button to enter the desired maximum target heart rate for the workout (see EXERCISE INTENSITY on page 23).

4. Hold the handgrip pulse sensor.

It is not necessary to hold the handgrip pulse sensor continuously during heart rate workouts; however, you should hold the handgrip pulse sensor frequently for the workouts to operate properly.

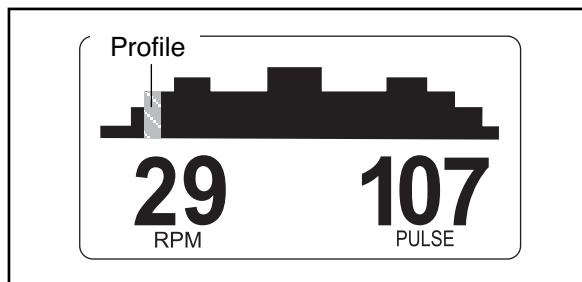
Each time you hold the handgrip pulse sensor, keep your hands on the metal contacts for at least 30 seconds.

5. Begin pedaling to start the workout.

Heart rate workout 1 is divided into 40 one-minute segments. Note: For a shorter workout, stop exercising or select a different workout before the workout ends.

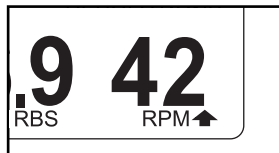
Heart rate workout 2 is divided into 30 one-minute segments. One target heart rate is programmed for each segment. Note: The same target heart rate may be programmed for consecutive segments.

During the workout, the workout profile in the display will show your progress. The flashing segment of the profile represents the current segment of the workout. The height of the flashing segment indicates the target heart rate for the current segment. At the end of each segment of the workout, a series of tones will sound and the next segment of the profile will begin to flash.



During both workouts, the console will regularly compare your heart rate to the target heart rate for the current segment of the workout. If your heart rate is too far below or above the target heart rate, the resistance of the pedals will automatically increase or decrease to bring your heart rate closer to the target heart rate. Each time the resistance changes, the resistance level will appear in the display for a few seconds to alert you.

While you exercise, you will be prompted to maintain a constant pedaling pace. When an upward-pointing arrow or the prompt **SPEED UP** appears next to the pace information in the display, increase your pace. When a downward-pointing arrow or the prompt **SLOW DOWN** appears, decrease your pace. When no arrow or prompt appears, maintain your current pace.



If the resistance level for the current segment is too high or too low, you can manually override the setting by pressing the Quick Resistance buttons. However, when the console compares your heart rate to the target heart rate, the resistance of the pedals may automatically increase or decrease to bring your heart rate closer to the target heart rate.

If you stop pedaling for several seconds, a series of tones will sound and the workout will pause. To restart the workout, simply resume pedaling. The workout will continue until the last segment of the workout ends.

6. Follow your progress with the display.

During heart rate workout 1, the display will show a graphic that represents a detected heart-beat, the elapsed time, and the distance that you have pedaled. **During heart rate workout 2**, the display will show the workout profile, the time remaining in the workout, and the distance that you have pedaled.

To view the profile, your pedaling pace, and the distance you have pedaled, press the Display button. Note: The words **SPEED UP** or **SLOW DOWN** may appear in the display to prompt you to keep your pedaling pace near the target pace for the current segment.

To view the time remaining in the workout and the distance pedaled, press the Display button. Press the Display button again to view the time remaining and the approximate number of calories burned.

To view the time remaining, distance pedaled, ramp incline, number of grams of carbs burned, and pedaling pace, press the Display button again. Note: An upward- or downward-pointing arrow may appear in the display to prompt you to keep your pedaling pace near the target pace for the current segment.

To view the first display again, press the Display button again.

7. Turn on the fan if desired.

See step 6 on page 15.

8. When you are finished exercising, the console will turn off automatically.

See step 7 on page 15.

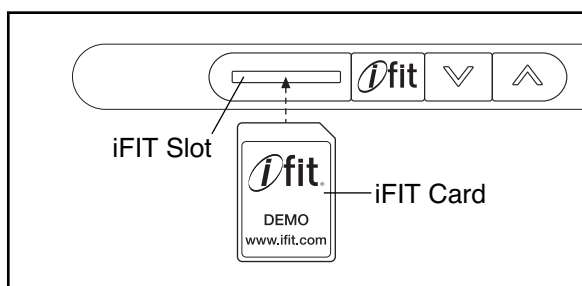
HOW TO USE AN iFIT WORKOUT

1. **Press any button on the console or begin pedaling to turn on the console.**

When you turn on the console, the display will light. A tone will then sound and the console will be ready for use.

2. **Insert an iFIT card and select a workout.**

To use an iFIT workout, insert an iFIT card into the iFIT slot; make sure that the iFIT card is oriented so the metal contacts are face-down and are facing the slot. When the iFIT card is properly inserted, the indicator next to the slot will light and text will appear in the display.



Next, select the desired workout on the iFIT card by pressing the up and down buttons next to the iFIT slot.

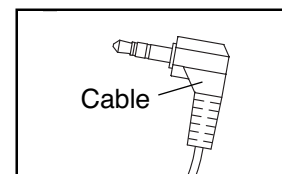
A moment after you select a workout, the voice of a personal trainer will begin guiding you through your workout. iFIT workouts work in the same way as preset workouts. To use the workout, see steps 3 to 7 on page 16.

3. **When you are finished exercising, remove the iFIT card.**

Remove the iFIT card when you are finished exercising. Store the iFIT card in a secure place.

HOW TO USE THE SOUND SYSTEM

To play music or audio books through the console's sound system while you exercise, first locate the audio cable in the center of the console above the speakers. Plug the cable into a jack on your MP3 player or CD player; **make sure that the audio cable is fully plugged in.**



Next, press the play button on your MP3 player or CD player. Adjust the volume of the speakers using the volume control on your MP3 player or CD player.

When not in use, insert the audio cable into the storage recess on the console.

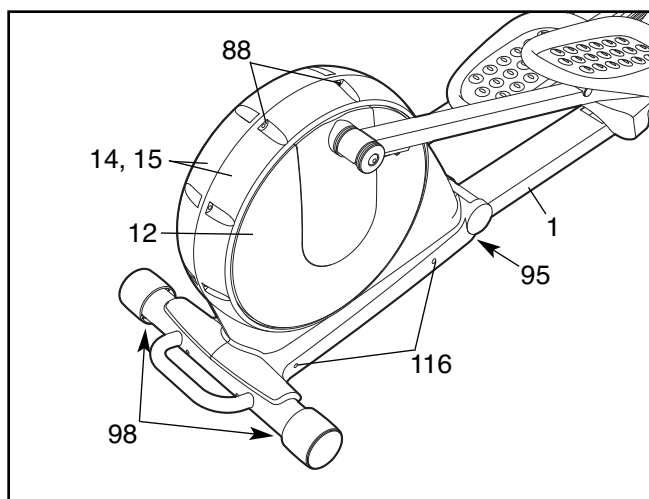
MAINTENANCE AND TROUBLESHOOTING

Inspect and tighten all parts of the elliptical exerciser regularly. Replace any worn parts immediately.

To clean the elliptical exerciser, use a damp cloth and a small amount of mild soap. **IMPORTANT: To avoid damage to the console, keep liquids away from the console and keep the console out of direct sunlight.**

HOW TO LEVEL THE ELLIPTICAL EXERCISER OR ELIMINATE FLEXING IN THE FRAME

If the elliptical exerciser rocks on your floor during use, turn one or both of the Leveling Feet (98) until the rocking motion is eliminated.



If the elliptical exerciser flexes in the center during use, turn the Center Foot (95) until the flexing is eliminated.

HOW TO ELIMINATE RUBBING OF THE DISCS

See the drawing above. If the Discs (12) rub against the Side Shields (14, 15) during use, make sure that the Center Foot (95) is installed in the Frame (1). If the Center Foot is installed, loosen the two indicated Bolt Sets (88) and the two M4 x 16mm Screws (116) in each side of the elliptical exerciser.

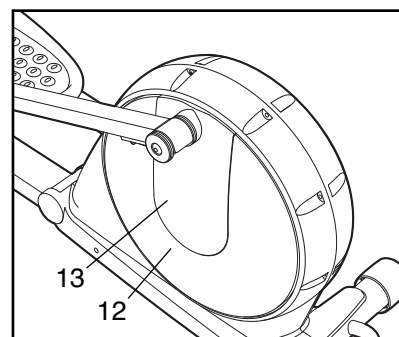
Adjust the position of the Side Shields (14, 15) until the Discs (12) no longer rub against them, and then tighten the Bolt Sets (88) and the M4 x 16mm Screws (116).

HANDGRIP PULSE SENSOR TROUBLESHOOTING

If the handgrip pulse sensor does not function properly, see step 5 on page 15.

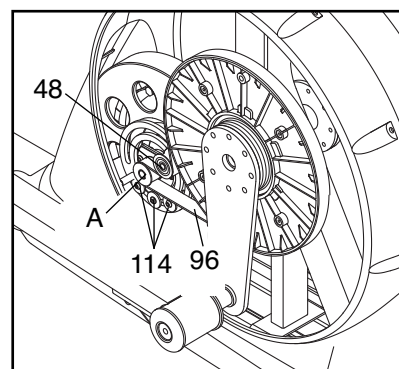
HOW TO ADJUST THE BELT

If the pedals slip while you are pedaling, even while the resistance is adjusted to the highest setting, the belt may need to be adjusted. To adjust the belt, first carefully pry off the left Disc Cover (13)



using a flat screwdriver. Next, remove the four screws (not shown) from the center of the left Disc (12). Gently rotate the Disc Cover and the Disc away from the elliptical exerciser.

Loosen, but do not remove, the three 1/4" x 19mm Button Screws (114). Insert the shaft of a screwdriver downward between the pulley (A) and the Idler Pulley (48). Pull the top of the screwdriver toward the rear of the elliptical exerciser until the Belt (96) is tight, and then tighten the three Button Screws.



Reattach the left disc with the four screws and then reattach the left disc cover.

EXERCISE GUIDELINES

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems.

The pulse sensor is not a medical device. Various factors may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

165	155	145	140	130	125	115	♥♥
145	138	130	125	118	110	103	♥
125	120	115	110	105	95	90	♥
20	30	40	50	60	70	80	

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your “training zone.” The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses *carbohydrate calories* for energy. Only after the first few minutes of exercise does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

Cooling down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

PART LIST—Model No. RBEL60708.0

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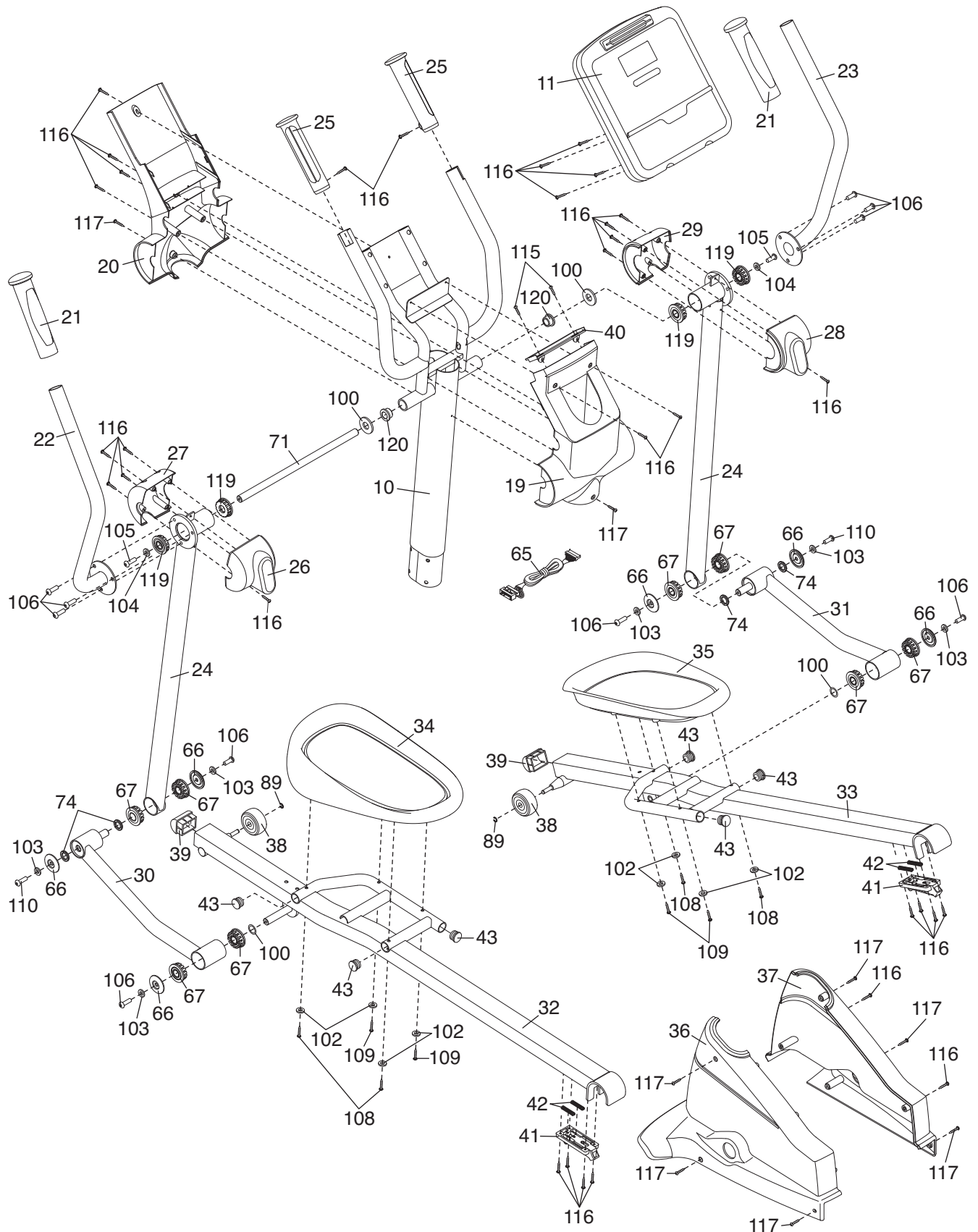
Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Frame	51	1	Clamp
2	1	Folding Frame	52	2	Large Axle Cover
3	1	Rear Stabilizer	53	2	Crank Bushing
4	1	Front Stabilizer	54	2	Crank Bushing Sleeve
5	1	Ramp	55	2	Crank Arm
6	1	Front Ramp Cover	56	1	Crank Arm Spacer
7	1	Rear Ramp Cover	57	1	Large Pulley
8	2	Side Ramp Cover	58	1	Crank Flange
9	1	Lift Motor	59	1	Right Crank Bearing Assembly
10	1	Upright	60	1	Crank Spacer
11	1	Console	61	1	Crank
12	2	Disc	62	2	Lift Bracket
13	2	Disc Cover	63	1	Lift Axle
14	1	Left Side Shield	64	1	Lower Wire Harness
15	1	Right Side Shield	65	1	Upper Wire Harness
16	2	Rear Endcap	66	6	Axle Cover
17	2	Wheel	67	8	Bushing Assembly
18	2	Wheel Cover	68	4	Brass Bushing
19	1	Rear Upright Cover	69	1	Latch Bracket
20	1	Front Upright Cover	70	1	Latch Button
21	2	Handgrip	71	1	Upper Body Axle
22	1	Left Upper Body Arm	72	1	Ramp Axle
23	1	Right Upper Body Arm	73	1	Pivot Axle
24	2	Upper Body Leg	74	4	Link Arm Spacer
25	2	Pulse Sensor/Wire	75	1	Latch Axle
26	1	Left Rear Upper Body Cover	76	1	Latch Spring
27	1	Left Front Upper Body Cover	77	2	Lift Axle Screw
28	1	Right Rear Upper Body Cover	78	1	Button Frame
29	1	Right Front Upper Body Cover	79	2	Hairpin Cotter
30	1	Left Link Arm	80	2	Lift Axle Washer
31	1	Right Link Arm	81	1	Control Board
32	1	Left Pedal Arm	82	4	M10 x 93mm Patch Screw
33	1	Right Pedal Arm	83	2	Crank Snap Ring
34	1	Left Pedal	84	2	Crank Arm Washer
35	1	Right Pedal	85	2	Outside Crank Bushing
36	1	Left Frame Cover	86	1	Flange Screw
37	1	Right Frame Cover	87	4	M10 x 25mm Washer
38	4	Roller	88	5	Bolt Set
39	2	Pedal Arm Endcap	89	4	Small Snap Ring
40	1	Tray	90	1	Idler Snap Ring
41	2	Pedal Arm Latch	91	1	Eddy Snap Ring
42	4	Pedal Arm Latch Spring	92	1	Idler Spacer
43	6	Pedal Arm Cap	93	2	M10 Nylon Locknut
44	1	Eddy Mechanism	94	3	Idler Washer
45	1	Eddy Crank Assembly	95	1	Center Foot
46	1	Pillow Block	96	1	Belt
47	1	Idler	97	1	Control Box
48	1	Idler Pulley	98	2	Leveling Foot
49	1	Eddy Motor	99	4	M10 Curved Washer
50	1	Reed Switch/Wire	100	4	Wave Washer

Key No.	Qty.	Description	Key No.	Qty.	Description
101	4	M8 Split Washer	121	1	Left Lift Arm
102	12	M6 Split Washer	122	1	Right Lift Arm
103	8	M8 x 16mm Washer	123	2	Lift Bushing
104	4	M8 x 20mm x 2mm Washer	124	1	Transformer
105	4	M8 x 16mm Button Screw	125	1	Control Box Cover
106	10	M8 x 15mm Patch Screw	126	1	Motor Clevis Pin
107	8	M8 x 20mm Patch Screw	127	1	Bracket Pin
108	4	M6 x 62mm Patch Screw	128	1	Lift Reed Switch
109	4	M6 x 35mm Patch Screw	129	1	Switch Cover
110	6	M8 x 25mm Patch Screw	130	1	Power Receptacle
111	4	M10 x 20mm Patch Screw	131	2	Motor Spacer
112	8	M8 x 25mm Shoulder Screw	132	4	M4 x 10mm Screw
113	2	M8 x 30mm Button Screw	133	1	Left Crank Bearing Assembly
114	5	1/4" x 19mm Button Screw	*	—	Hex Key
115	3	M4 x 12mm Screw	*	—	Grease Packet
116	56	M4 x 16mm Screw	*	—	Power Cord
117	8	M4 x 16mm Cupped Screw	*	—	Lift Motor Power Wire
118	4	M6 Nylon Locknut	*	—	Lift Motor Sensor Wire
119	4	Bearing Assembly	*	—	User's Manual
120	2	Upright Brass Bushing			

Note: Specifications are subject to change without notice. See the back cover of this manual for information about ordering replacement parts. *These parts are not illustrated.

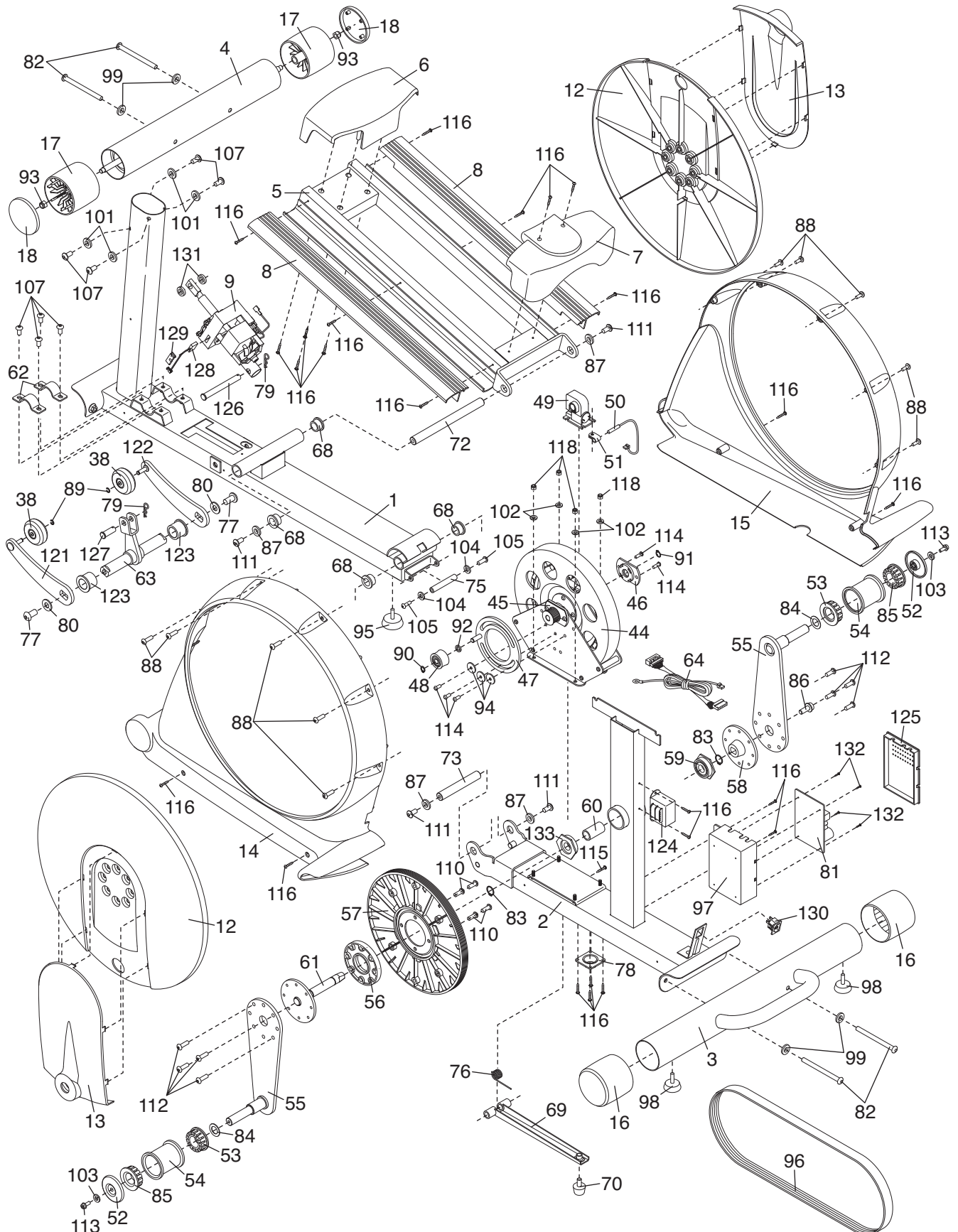
EXPLODED DRAWING A—Model No. RBEL60708.0

R0508B



EXPLODED DRAWING B—Model No. RBEL60708.0

R0508B



ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

LIMITED WARRANTY

ICON Health & Fitness, Inc. (ICON) warrants this product to be free from defects in workmanship and material, under normal use and service conditions. The frame is warranted for a lifetime. Parts and labor are warranted for one (1) year from the date of purchase.

This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to repairing or replacing, at ICON's option, the product through one of its authorized service centers. All repairs for which warranty claims are made must be preauthorized by ICON. If the product is shipped to a service center, freight charges to and from the service center will be the customer's responsibility. For replacement parts shipped while the product is under warranty, the customer will be responsible for a minimal handling charge. For in-home service, the customer will be responsible for a minimal trip charge. This warranty does not extend to any damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repairs not provided by an ICON authorized service center; products used for commercial or rental purposes; or products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or costs of removal or installation; or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties, and any implied warranties of merchantability or fitness for a particular purpose are limited in their scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights that vary from state to state.

ICON HEALTH & FITNESS, INC., 1500 S. 1000 W., LOGAN, UT 84321-9813