

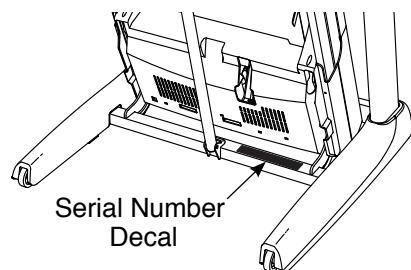
FREEMOTION® **t 6.9**

www.freemotionfitness.com

Model No. SFTL81913-INT.1

Serial No. _____

Write the serial number in the space above for reference.



QUESTIONS?

If you have questions, or if parts are damaged or missing, please see **HOW TO CONTACT CUSTOMER CARE** on the back cover of this manual.

CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

USER'S MANUAL

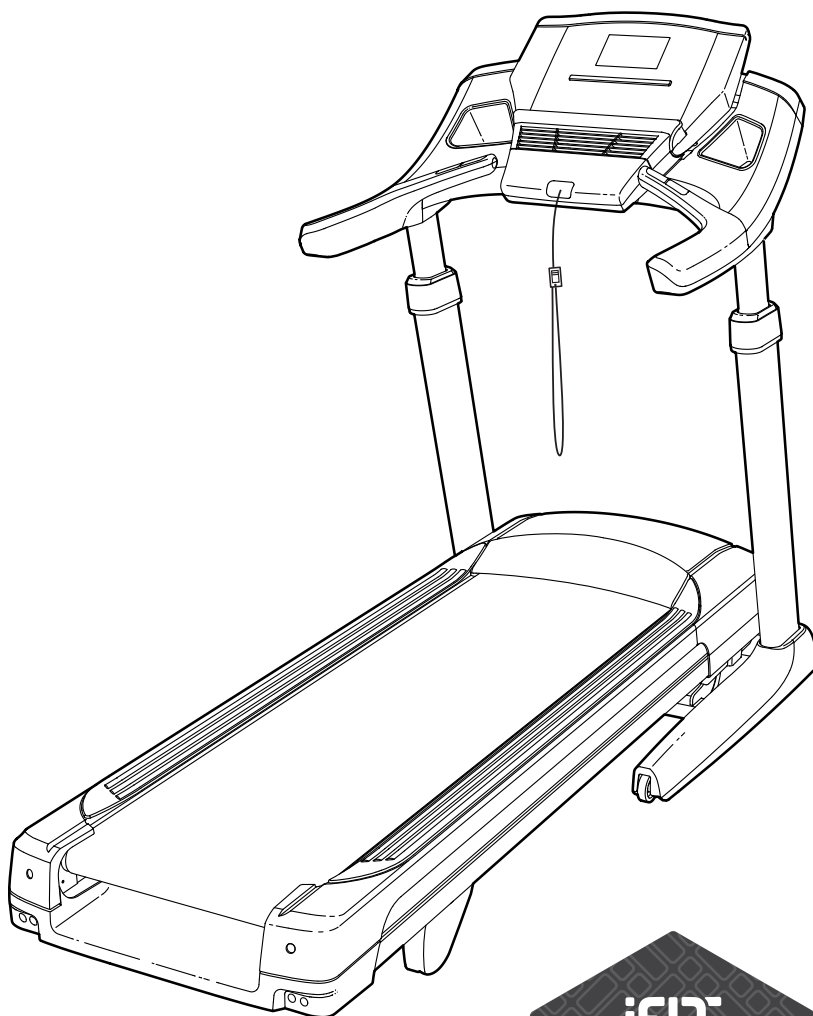
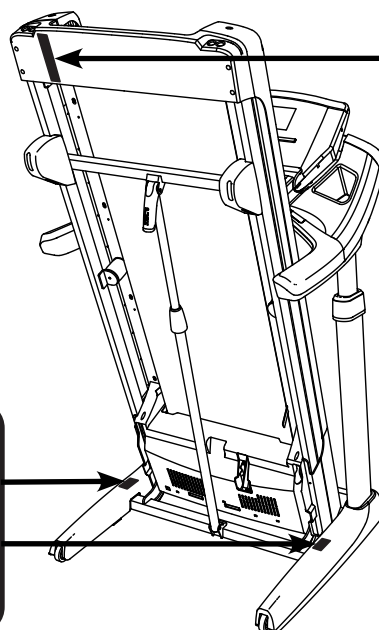


TABLE OF CONTENTS

WARNING DECAL PLACEMENT	2
IMPORTANT PRECAUTIONS	3
BEFORE YOU BEGIN	5
PART IDENTIFICATION CHART	6
ASSEMBLY	7
THE CHEST HEART RATE MONITOR	11
HOW TO USE THE TREADMILL	12
HOW TO FOLD AND MOVE THE TREADMILL	28
MAINTENANCE AND TROUBLESHOOTING	29
EXERCISE GUIDELINES	32
PART LIST	33
EXPLODED DRAWING	35
HOW TO CONTACT CUSTOMER CARE	Back Cover
LIMITED WARRANTY	Back Cover

WARNING DECAL PLACEMENT

This drawing shows the locations of the warning decals. **If a decal is missing or illegible, see the back cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decals may not be shown at actual size.



⚠ WARNING:
 Protect yourself and others from risk of serious injury. Read the user's manual, and:

- Stand only on the side rails when starting or stopping treadmill.
- Change speed in small increments.
- Hold handrails to prevent falling, and always wear the safety clip while operating the treadmill.
- Stop if you feel faint, dizzy, or short of breath.
- Fully engage the storage latch before the treadmill is moved or stored.
- Incline should be set to zero before folding the treadmill into a storage position.
- Never allow children on or around the treadmill.
- Remove the safety key when treadmill is not in use.
- Keep clothing, fingers, and hair away from moving parts.
- Never try to adjust or fix the belt while it is moving.
- Always wear athletic shoes while operating the treadmill.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read all important precautions and instructions in this manual and all warnings on your treadmill before using your treadmill. FreeMotion Fitness assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
3. Use the treadmill only as described in this manual.
4. The treadmill is intended for home use only. Do not use the treadmill in any commercial, rental, or institutional setting.
5. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
6. Place the treadmill on a level surface, with at least 8 ft. (2.4 m) of clearance behind it and 2 ft. (0.6 m) on each side. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
7. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
8. Keep children under age 12 and pets away from the treadmill at all times.
9. The treadmill should be used only by persons weighing 300 lbs. (136 kg) or less.
10. Never allow more than one person on the treadmill at a time.
11. Wear appropriate exercise clothes while using the treadmill. Do not wear loose clothes that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.*
12. When connecting the power cord (see page 12), plug the power cord into an earthed circuit. No other appliance should be on the same circuit. When replacing the fuse in the power cord adapter, insert an ASTA-approved BS1362, 13-amp fuse into the fuse carrier.
13. If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).
14. Keep the power cord away from heated surfaces.
15. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See MAINTENANCE AND TROUBLESHOOTING on page 29 if the treadmill is not working properly.)
16. Read, understand, and test the emergency stop procedure before using the treadmill (see HOW TO TURN ON THE POWER on page 14).
17. Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.
18. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
19. The heart rate monitor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.
20. Never leave the treadmill unattended while it is running. Always remove the key, press the power switch into the off position (see the drawing on page 5 for the location of the power switch), and unplug the power cord when the treadmill is not in use.

21. Do not attempt to move the treadmill until it is properly assembled. (See ASSEMBLY on page 7, and HOW TO FOLD AND MOVE THE TREADMILL on page 28.) You must be able to safely lift 45 lbs. (20 kg) to move the treadmill.

22. When folding or moving the treadmill, make sure that the storage latch is holding the frame securely in the storage position.

23. Never insert any object into any opening on the treadmill.

24. Inspect and properly tighten all parts of the treadmill regularly.

25. **DANGER:** Always unplug the power cord immediately after use, before cleaning the treadmill, and before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.

26. Over exercising may result in serious injury or death. If you feel faint, if you become short of breath, or if you experience pain while exercising, stop immediately and cool down.

SAVE THESE INSTRUCTIONS

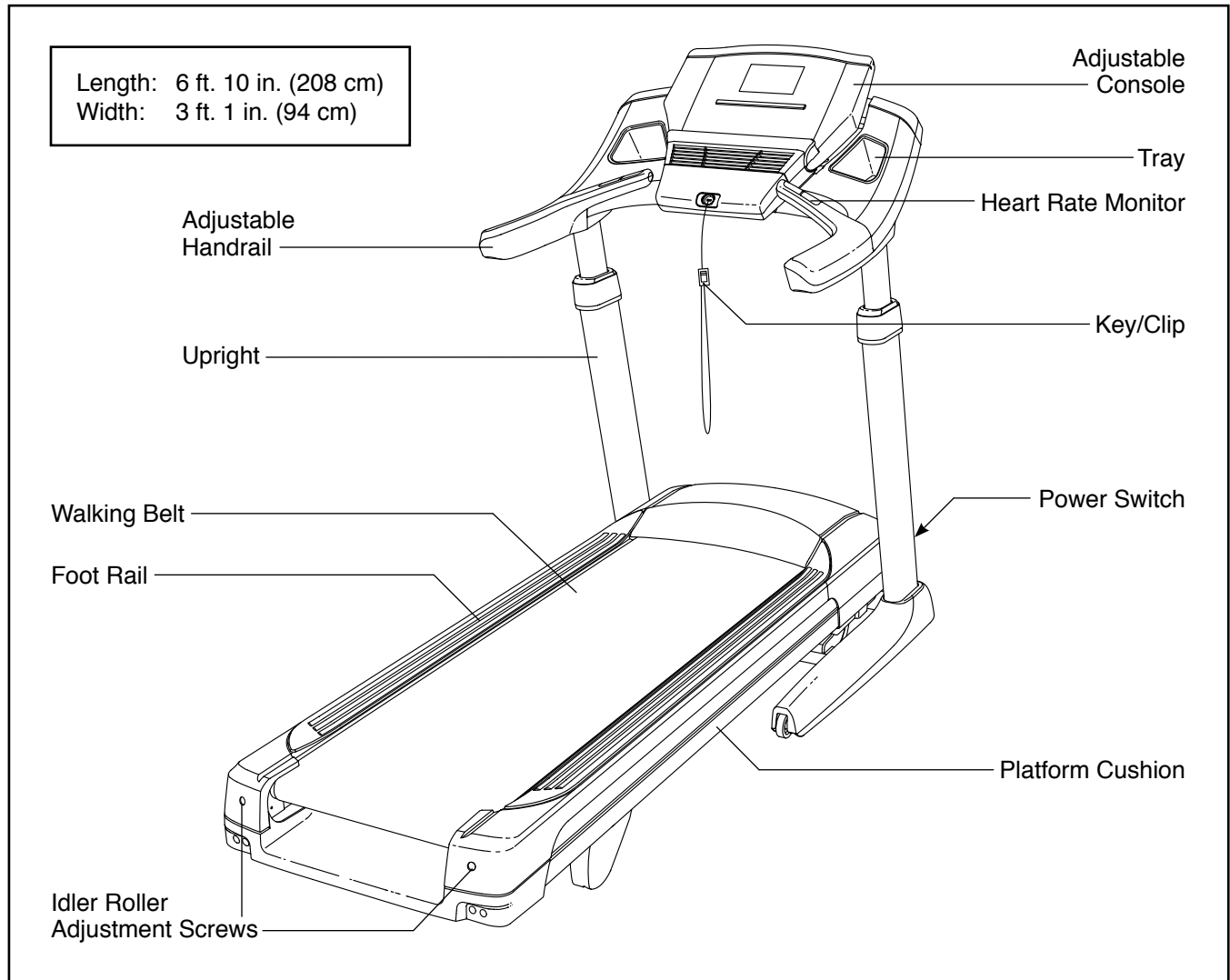
BEFORE YOU BEGIN

Thank you for selecting the revolutionary FREEMOTION® T 6.9 treadmill. The T 6.9 treadmill offers an impressive selection of features designed to make your workouts at home more enjoyable and effective. And when you're not exercising, the unique treadmill can be folded up, requiring less than half the floor space of other treadmills.

For your benefit, read this manual carefully before using the treadmill. If you have questions after

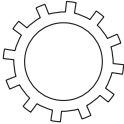
reading this manual, please see the back cover of this manual. To help us assist you, please note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please review the drawing below and familiarize yourself with the labeled parts.

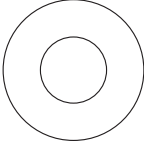


PART IDENTIFICATION CHART

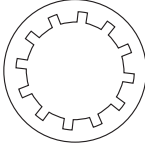
Use the drawings below to identify small parts used for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the key number is the quantity used for assembly. **Note: If a part is not in the hardware kit, check to see whether it is preattached. Extra parts may be included.**



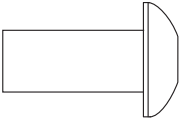
3/8" External Star Washer (4)—4



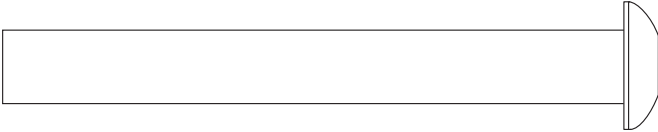
5/16" Flat Washer (6)—4



3/8" Star Washer (3)—4



5/16" x 3/4" Screw (1)—8



3/8" x 3 1/4" Screw (2)—4

ASSEMBLY

- Assembly requires two persons.
- Place all parts in a cleared area and remove the packing materials, except for the packing materials on the upright. Do not dispose of the packing materials until you finish all assembly steps.
- After shipping, there may be an oily substance on the exterior of the treadmill. This is normal. If there is an oily substance on the treadmill, wipe it off with a soft cloth and a mild, non-abrasive cleaner.

- Left parts are marked “L” or “Left” and right parts are marked “R” or “Right.”

- To identify small parts, see page 6.

- Assembly requires the following tools:

the included hex keys



two adjustable wrenches

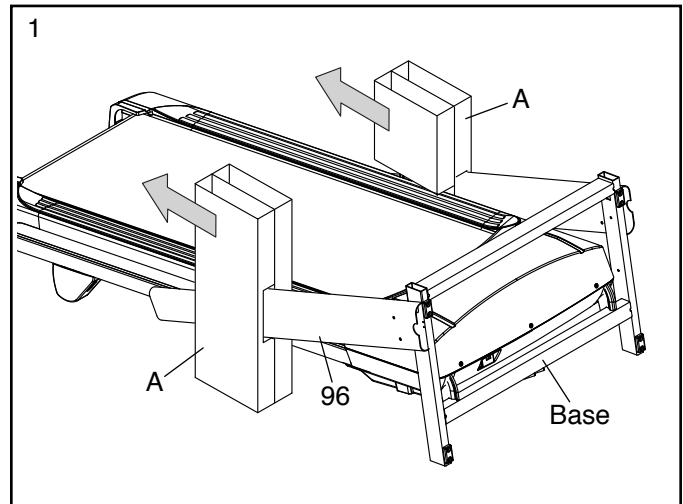


To avoid damaging parts, do not use power tools.

1. **Make sure that the power cord is unplugged. Also, make sure to assemble the treadmill in the location where it will be used.** If there is a strap around the treadmill, remove it.

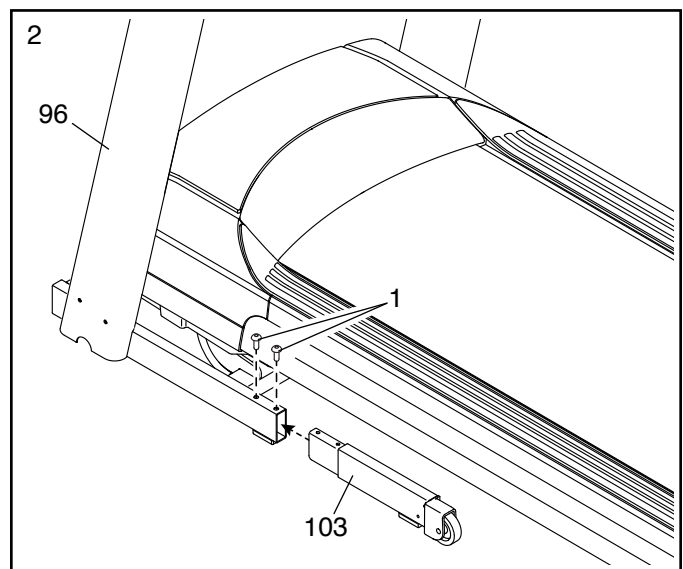
With the help of a second person, hold the Uprights (96) securely and remove the packing materials (A) **at the same time**.

Then, carefully raise the Uprights (96) to the vertical position so that the base of the Uprights rests flat on the floor. **Be careful not to pinch the power cord.**



2. Identify the left Base Leg (103). Insert the left Base Leg into the left Upright (96). Attach the left Base Leg with two 5/16" x 3/4" Screws (1). Firmly tighten the Screws.

Attach the right Base Leg (not shown) to the right Upright (96) in the same way.

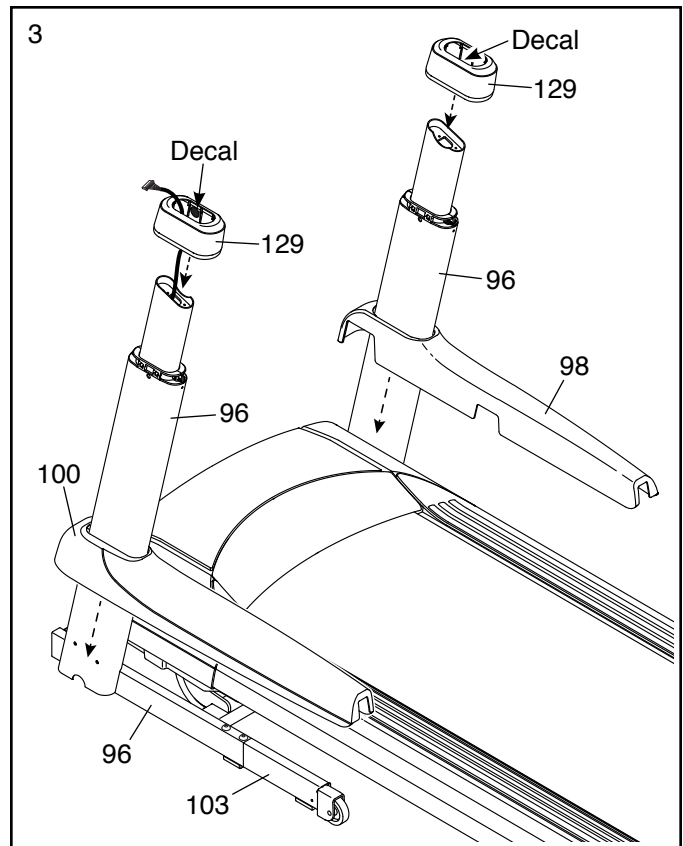


3. Identify the Left Base Cover (100) and the Right Base Cover (98).

Slide the Left Base Cover (100) onto the left Upright (96). Press the Left Base Cover onto the lower part of the Upright and the left Base Leg (103) until it snaps into place.

Press the Right Base Cover (98) onto the right Upright (96) in the same way.

Orient the Upright Covers (129) so that the decal is on the side shown. Slide an Upright Cover onto each Upright (96) until it snaps into place.

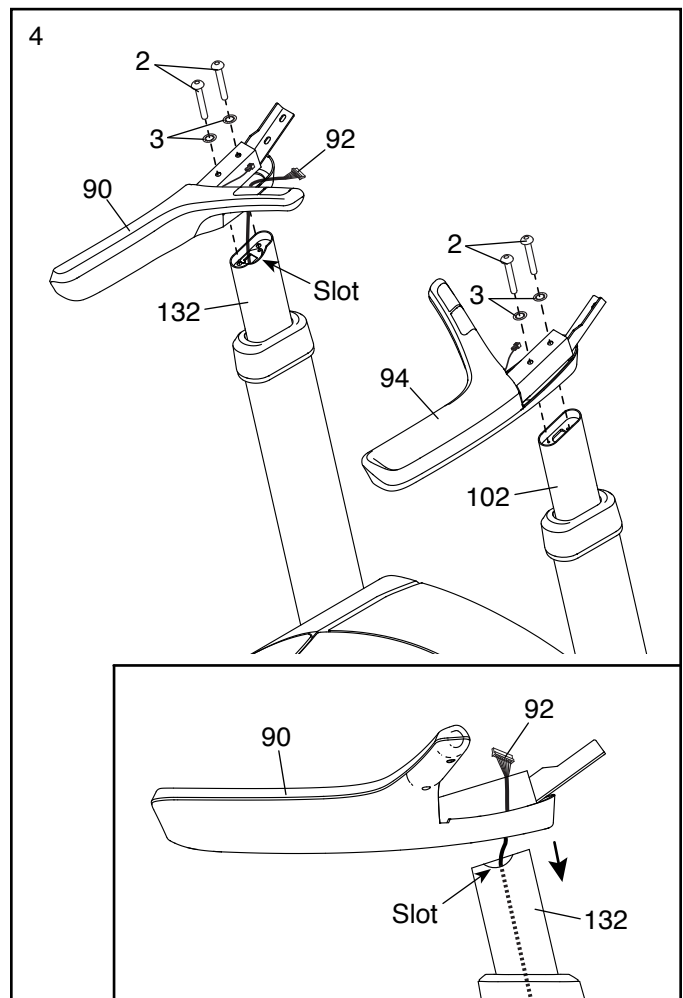


4. Identify the Left Handrail (90). Hold the Left Handrail near the Left Adjustable Upright (132). Insert the Upright Wire (92) through the opening in the bottom of the Left Handrail.

See the inset drawing. Press the Left Handrail (90) onto the Left Adjustable Upright (132). **Be careful not to pinch the Upright Wire (92).** Make sure that the Upright Wire is resting in the slot at the top of the Left Adjustable Upright.

Attach the Left Handrail (90) to the Left Adjustable Upright (132) with two 3/8" x 3 1/4" Screws (2) and two 3/8" Star Washers (3).

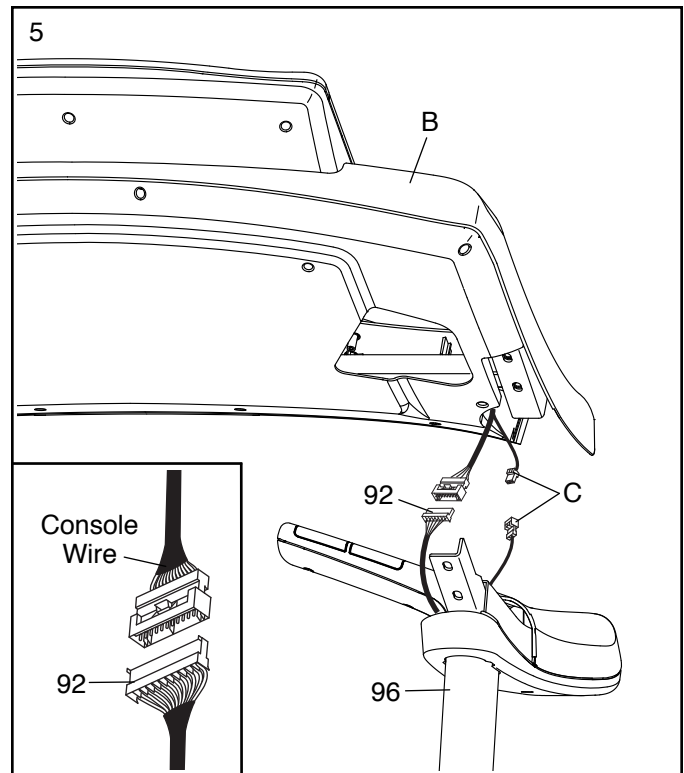
Attach the Right Handrail (94) to the Right Adjustable Upright (102) in the same way. **Note: There is not a wire on the right side.**



5. With the help of a second person, hold the console assembly (B) near the Uprights (96).

See the inset drawing. Connect the Upright Wire (92) to the console wire. **The connectors should slide together easily and snap into place.** If they do not, turn one connector and try again. **IF YOU DO NOT CONNECT THE CONNECTORS PROPERLY, THE CONSOLE MAY BECOME DAMAGED WHEN YOU TURN ON THE POWER.**

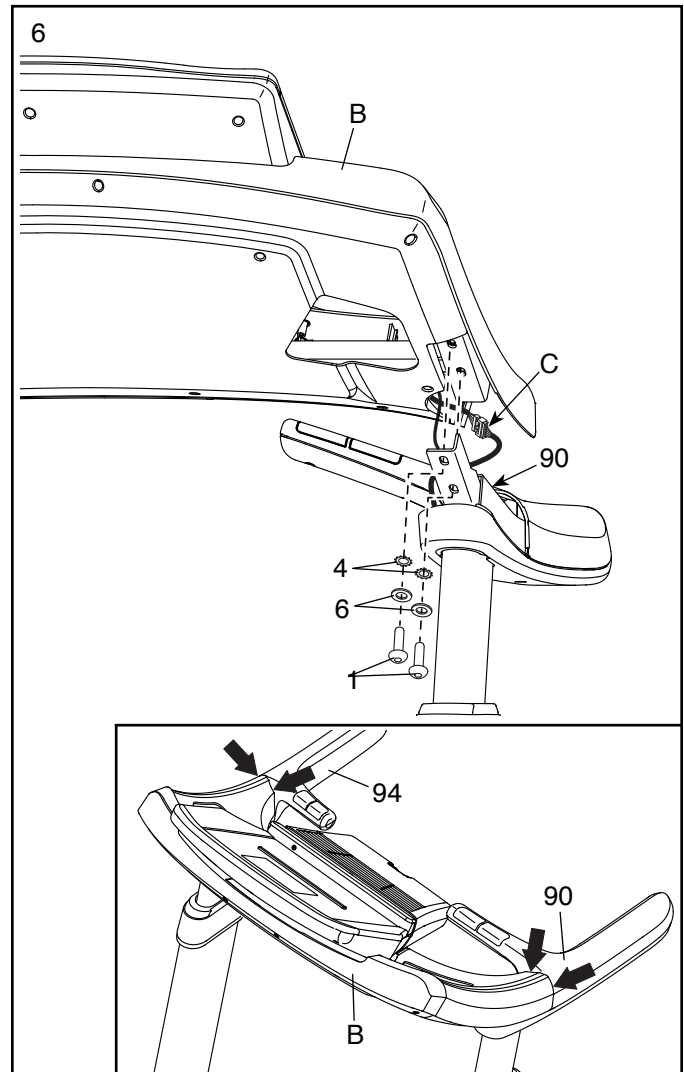
Then, connect the pulse wires (C). **Make sure to connect the pulse wires on the right side of the treadmill (not shown) also.**



6. With the help of a second person, hold the console assembly (B) near the Left Handrail (90). Raise the console assembly enough to position the wires (C) so that they will not be pinched as you set the console assembly on the left handrail assembly. **Be careful not to pinch any wires.**

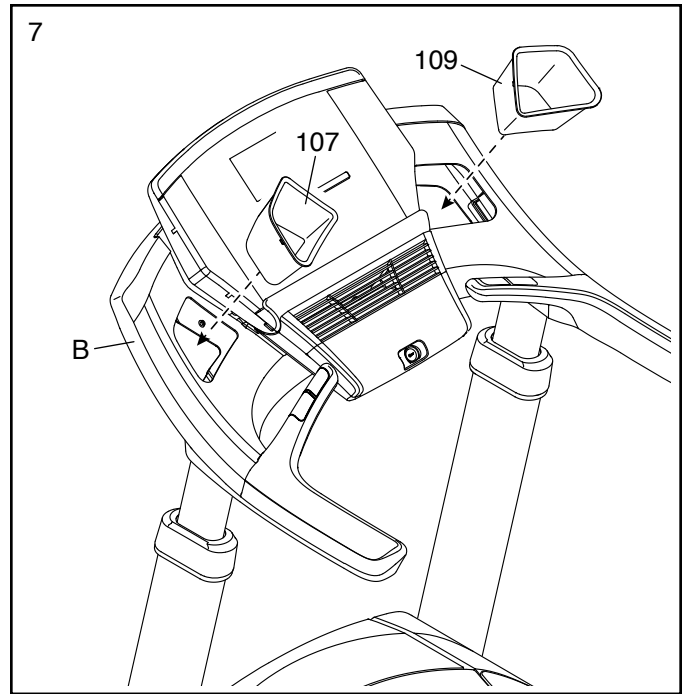
See the inset drawing. Make sure that the console assembly (B) is flush against the Left and Right Handrails (90, 94) in the locations shown by the arrows.

Attach the console assembly (B) to the Left and Right Handrails (90, 94) with four 5/16" x 3/4" Screws (1), four 5/16" Flat Washers (6), and four 3/8" External Star Washers (4) as shown (only one side is shown). **Start all four Screws, and then tighten them.**



7. Identify the Left and Right Trays (107, 109).

Press the Left and Right Trays (107, 109) into the console assembly (B).

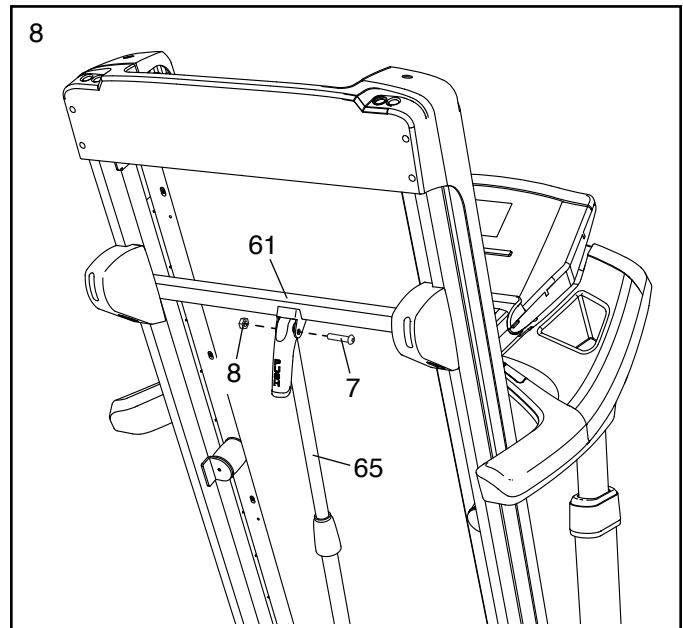


8. Raise the Frame (61) to the position shown. **Have a second person hold the Frame until this step is completed.**

Remove the $\frac{3}{8}$ " x $2\frac{3}{8}$ " Bolt (7) and the $\frac{3}{8}$ " Nut (8) from the Storage Latch (65). If there is a tie through the bracket on the Frame (61), remove and discard it.

Attach the upper end of the Storage Latch (65) to the bracket on the Frame (61) with the $\frac{3}{8}$ " x $2\frac{3}{8}$ " Bolt (7) and the $\frac{3}{8}$ " Nut (8) that you just removed. **Do not overtighten the Nut.**

Lower the Frame (61) as described on page 28.



9. **Make sure that all parts are properly tightened before you use the treadmill.** If there are sheets of plastic on the treadmill decals, remove the plastic. To protect the floor or carpet, place a mat under the treadmill. To avoid damage to the console, keep the treadmill out of direct sunlight. Keep the included hex keys in a secure place; one of the hex keys is used to adjust the walking belt (see page 30). Note: Extra parts may be included.

THE CHEST HEART RATE MONITOR

HOW TO PUT ON THE HEART RATE MONITOR

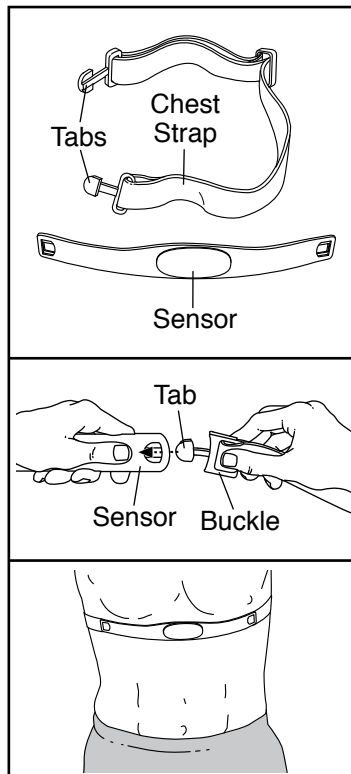
The heart rate monitor consists of a chest strap and a sensor. Insert the tab on one end of the chest strap into the hole in one end of the sensor as shown. Then, press the end of the sensor under the buckle on the chest strap. The tab should be flush with the front of the sensor.

The heart rate monitor must be worn under your clothes, tight against your skin. Wrap the heart rate monitor around your chest in the location shown. Make sure that the logo is right-side-up. Then, attach the other end of the chest strap to the sensor. Adjust the length of the chest strap, if necessary.

Pull the sensor away from your body a few inches and locate the two electrode areas, which are covered by shallow ridges. Using saline solution such as saliva or contact lens solution, wet the electrode areas. Then, return the sensor to a position against your chest.

CARE AND MAINTENANCE

- Thoroughly dry the sensor with a soft towel after each use. Moisture may keep the sensor activated, shortening the life of the battery.
- Store the heart rate monitor in a warm, dry place. Do not store the heart rate monitor in a plastic bag or other container that may trap moisture.



- Do not expose the heart rate monitor to direct sunlight for extended periods of time; do not expose it to temperatures above 122° F (50° C) or below 14° F (-10° C).
- Do not excessively bend or stretch the sensor when using or storing the heart rate monitor.
- To clean the sensor, use a damp cloth and a small amount of mild soap. Then, wipe the sensor with a damp cloth and thoroughly dry it with a soft towel. Never use alcohol, abrasives, or chemicals to clean the sensor. Hand wash and air dry the chest strap.

TROUBLESHOOTING

If the heart rate monitor does not function properly, try the steps below.

- Make sure that you are wearing the heart rate monitor as described at the left. If the heart rate monitor does not function when positioned as described, move it slightly lower or higher on your chest.
- If heart rate readings are not displayed until you begin perspiring, rewet the electrode areas.
- For the console to display heart rate readings, you must be within arm's length of the console.
- If there is a battery cover on the back of the sensor, replace the battery with a new battery of the same type.
- The heart rate monitor is designed to work with people who have normal heart rhythms. Heart rate reading problems may be caused by medical conditions such as premature ventricular contractions (pvc's), tachycardia bursts, and arrhythmia.
- The operation of the heart rate monitor can be affected by magnetic interference from high power lines or other sources. If you suspect that magnetic interference is causing a problem, try relocating the fitness equipment.

HOW TO USE THE TREADMILL

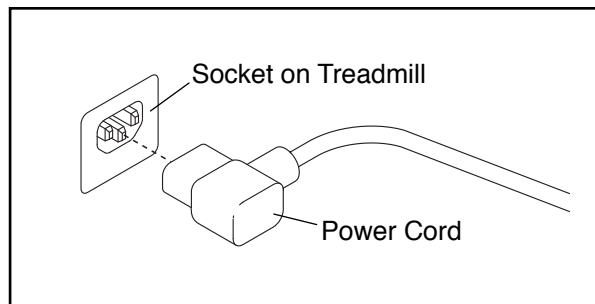
HOW TO PLUG IN THE POWER CORD

This product must be earthed. If it should malfunction or break down, earthing provides a path of least resistance for electric current to reduce the risk of electric shock. This product's power cord has an equipment-earthing conductor and an earthing plug. **IMPORTANT: If the power cord is damaged, it must be replaced with a manufacturer-recommended power cord.**

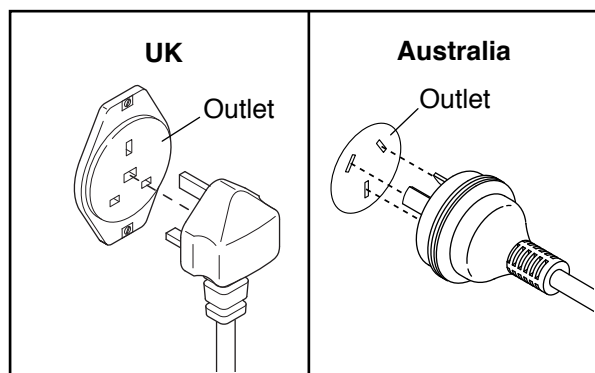
⚠ DANGER: Improper connection of the equipment-earthing conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly earthed. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

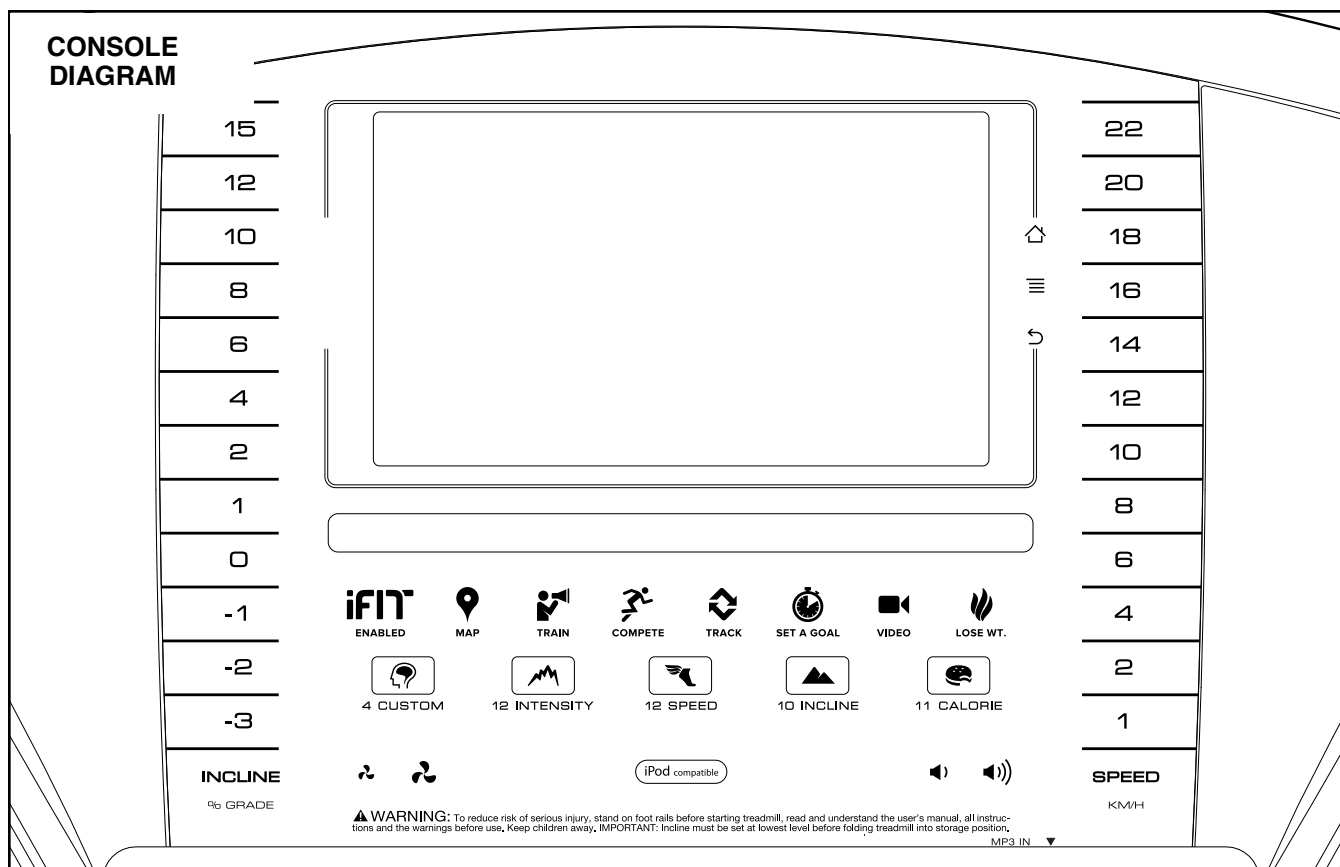
Follow the steps below to plug in the power cord.

1. Plug the indicated end of the power cord into the socket on the treadmill.



2. Plug the power cord into an appropriate outlet that is properly installed and earthed in accordance with all local codes and ordinances.





FEATURES OF THE CONSOLE

The treadmill console offers an impressive array of features designed to make your workouts more effective and enjoyable. The console features revolutionary iFit technology that enables the treadmill to communicate with your wireless network. With iFit technology, you can download personalized workouts, create your own workouts, track your workout results, and access many other features. **See www.iFit.com for complete information.**

In addition, the console features a selection of onboard workouts. Each workout automatically controls the speed and incline of the treadmill as it guides you through an effective exercise session. In addition, you can set a calorie, time, distance, or pace goal.

The console also offers user-defined workouts that allow you to create your own workouts and store them in memory for future use.

When you use the manual mode, you can change the speed and incline of the treadmill with the touch of a button.

As you exercise, the console will display instant exercise feedback. You can also measure your heart rate using the handgrip heart rate monitor or the chest heart rate monitor.

You can even browse the Internet or listen to your favorite workout music or audio books with the console's sound system while you exercise.

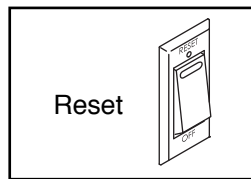
To turn on the power, see page 14. **To learn how to use the touch screen**, see page 14. **To set up the console**, see page 15.

Note: The console can display speed and distance in either miles or kilometers. To find which unit of measurement is selected, see step 4 on page 23. For simplicity, all instructions in this section refer to kilometers.

HOW TO TURN ON THE POWER

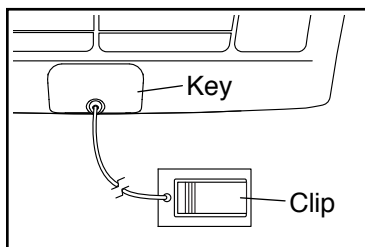
IMPORTANT: If the treadmill has been exposed to cold temperatures, allow it to warm to room temperature before you turn on the power. If you do not do this, you may damage the console displays or other electrical components.

Plug in the power cord (see page 12). Next, locate the power switch on the treadmill frame near the power cord. Make sure that the switch is in the reset position.



IMPORTANT: The console features a display demo mode, designed to be used if the treadmill is displayed in a store. If the demo mode is turned on, the displays will show a preset presentation after you plug in the power cord and press the power switch into the reset position, before you insert the key. To turn off the demo mode, see step 7 on page 23.

Next, stand on the foot rails of the treadmill. Locate the clip attached to the key, and slide the clip securely onto the waistband of your clothes.



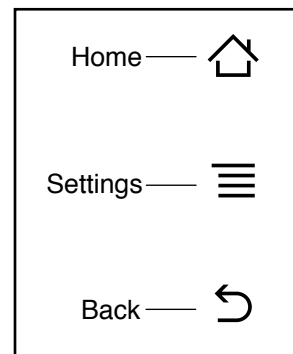
Then, insert the key into the console. After several seconds, the displays will light. **IMPORTANT:** In an emergency, the key can be pulled from the console, causing the walking belt to slow to a stop. Test the clip by carefully taking a few steps backward; if the key is not pulled from the console, adjust the position of the clip.

Note: It may take a minute for the console to be ready for use.

HOW TO USE THE TOUCH SCREEN

The console features a tablet with a full-color touch screen. The following information will help you become familiar with the tablet's advanced technology:

- The console functions similarly to other tablets. You can slide or flick your finger against the screen to move certain images on the screen, such as the displays in a workout (see step 5 on page 16). However, you cannot zoom in and out by sliding your fingers on the screen.
- The screen is not pressure sensitive. You do not need to press hard on the screen.
- To type information into a text box, touch the text box to view the keyboard. To use numbers or other characters on the keyboard, touch the ?123 button. To view more characters, touch the Alt button. Touch the Alt button again to return to the number keyboard. To return to the letter keyboard, touch the ABC button. To use a capital character, touch the button with an upward-facing arrow. To use multiple capital characters, touch the arrow button again. To return to the lowercase keyboard, touch the arrow button a third time. To clear the last character, touch the button with a backward-facing arrow and an X.
- Use these buttons on the console to navigate the tablet. Press the back button to return to the previous screen. Press the settings button to access the settings menu (see page 23). Press the home button to return to the main menu.



HOW TO SET UP THE CONSOLE

Before using the treadmill for the first time, set up the console.

1. Connect to your wireless network.

Note: In order to access the Internet, download iFit workouts, and use other features of the console, you must be connected to a wireless network. See HOW TO USE THE WIRELESS NETWORK MODE on page 26 to connect the console to your wireless network.

2. Check for firmware updates.

First, see step 1 on page 23 and step 2 on page 25 and select the maintenance mode. Then, see step 3 on page 25 and check for firmware updates.

3. Calibrate the incline system.

See step 4 on page 25 and calibrate the incline system of the treadmill.

4. Create an iFit account.

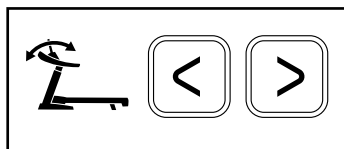
Touch the globe button near the lower left corner of the screen and touch the iFit button.

Note: For information about navigating in the browser, see page 27. The browser will open to the iFit.com home page.

Follow the prompts on the website to sign up for your iFit membership. If you have an activation code, select the code activation option.

5. Adjust the console angle and height.

Press the console tilt buttons to adjust the angle of the console as desired.



Press the console lift adjustment buttons to adjust the height of the console as desired.



You can save up to four console tilt and lift settings for different users of the treadmill. To save the current console tilt and lift setting, first press the Memory button, and then immediately press one of the numbered User buttons.

To use a saved console tilt and lift setting, press one of the numbered User buttons after the console is turned on.

The console is now ready for you to begin working out. The following pages explain the various workouts and other features that the console offers.

To use the manual mode, see page 16. **To use an onboard workout**, see page 18. **To use a set-a-goal workout**, see page 19. **To create a user-defined workout**, see page 20. **To use a user-defined workout**, see page 21. **To use an iFit workout**, see page 22.

To use the equipment settings mode, see page 23. **To use the maintenance mode**, see page 25. **To use the wireless network mode**, see page 26. **To use the sound system**, see page 27. **To use the Internet browser**, see page 27.

IMPORTANT: If there are sheets of plastic on the console, remove the plastic. To prevent damage to the walking platform, wear clean athletic shoes while using the treadmill. The first time you use the treadmill, observe the alignment of the walking belt, and center the walking belt if necessary (see page 30).

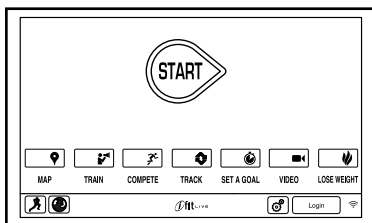
HOW TO USE THE MANUAL MODE

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 14. **Note: It may take a minute for the console to be ready for use.**

2. Select the main menu.

When you turn on the power, the main menu will appear after the console boots up. Touch the home button in the lower left corner of the screen (not shown here) to return to the main menu at any time.



3. Start the walking belt and adjust the speed.

Touch the Start button on the screen or press the Start button on the console to start the walking belt. The walking belt will begin to move at 2 Km/H.

As you exercise, change the speed of the walking belt as desired by pressing the Speed increase and decrease buttons. Each time you press one of the buttons, the speed setting will change by 0.1 Km/H; if you hold down the button, the speed setting will change more quickly.

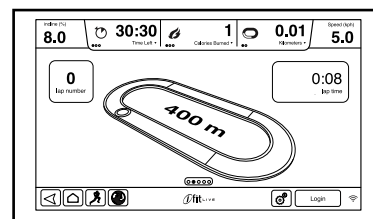
If you press one of the numbered Speed buttons, the walking belt will gradually change speed until it reaches the selected speed setting.

To stop the walking belt, press the Stop button. To restart the walking belt, press the Start button.

4. Change the incline of the treadmill as desired.

To change the incline of the treadmill, press the Incline increase and decrease buttons or one of the numbered

Incline buttons. Each time you press one of the buttons, the incline will gradually change until it reaches the selected incline setting.



Note: The first time you adjust the incline, you must first calibrate the incline system (see step 4 on page 25).

Note: As you adjust the incline setting to negative levels, the maximum speed of the treadmill will decrease.

5. Monitor your progress.

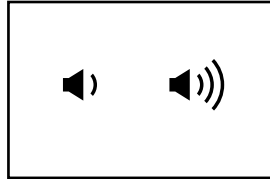
The console offers several display modes. The display mode that you select will determine which workout information is shown. To select the desired display mode, simply flick or slide the screen. You can also view additional information by touching the red boxes on the screen.

As you walk or run on the treadmill, the screen can show the following workout information:

- The incline level of the treadmill
- The time elapsed
- The time left (Note: The manual mode does not have a time left countdown.)
- The approximate number of calories you have burned
- The approximate number of calories you are burning per hour

- The distance that you have walked or run
- The number of vertical meters you have climbed
- The speed of the walking belt
- A track representing 400 m (1/4 mile)
- Your pace in minutes per mile
- Your current lap number
- Your heart rate (see step 6)

If desired, adjust the volume by pressing the volume increase and decrease buttons on the console.



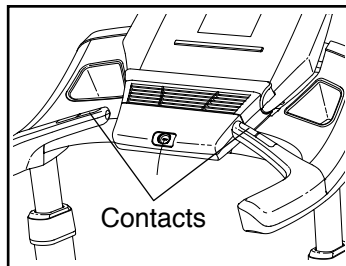
To pause the workout, touch one of the menu buttons on the screen or press the Stop button on the console. To continue the workout, touch the Resume button or press the Start button. To end the workout session, touch the End Workout button.

6. Measure your heart rate if desired.

Note: If you use the hand-grip heart rate monitor and the chest heart rate monitor at the same time, the console will not display your heart rate accurately.

For information about the chest heart rate monitor, see page 11.

Before using the handgrip heart rate monitor, remove the sheets of plastic from the metal contacts. In addition, make sure that your hands are clean.

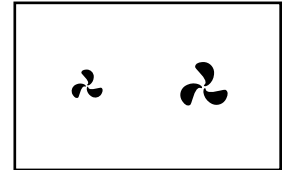


To measure your heart rate, **stand on the foot rails** and hold the contacts with your palms for approximately ten seconds; **avoid moving your hands**. When your pulse is detected, your heart rate will be shown. **For the most accurate heart rate reading, continue to hold the contacts for about 15 seconds.**

7. Turn on the fan if desired.

The fan features multiple speed settings and an auto mode. When the auto mode is selected, the speed of the fan will automatically increase and decrease as the speed of the walking belt increases and decreases.

Press the fan increase button to increase the fan speed. If you press the fan increase button once while the fan is on its maximum speed setting, the auto fan mode will be selected. Press the fan decrease button repeatedly to decrease the fan speed or to turn off the fan.



8. When you are finished exercising, remove the key from the console.

Step onto the walking platform and touch the home button or the back button on the screen or press the Stop button on the console. A workout summary will appear on the screen. After you view the workout summary, touch the Finish button to return to the main menu. You may also be able to either save or publish your results using one of the options on the screen. Then, **adjust the incline of the treadmill to zero. The incline must be at zero or you may damage the treadmill when you fold it to the storage position.** Next, remove the key from the console and put it in a secure place.

Then, press the power switch into the off position and unplug the power cord. **IMPORTANT: If you do not do this, the treadmill's electrical components may wear prematurely.**

HOW TO USE AN ONBOARD WORKOUT

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 14.

2. Select an onboard workout.

To select an onboard workout, press the Intensity button, the Speed button, the Incline button, or the Calorie button on the console. Note: You can also touch the runner button on the screen to select the Workouts menu.

Then, select the desired workout. The screen will show the name, duration, and distance of the workout. The screen will also show the approximate number of calories you will burn during the workout and a profile of the incline settings of the workout.

3. Start the workout.

Touch the Start Workout button to start the workout. A moment after you touch the button, the walking belt will begin to move. Hold the handrails and begin walking.

Each workout is divided into several segments. One speed setting and one incline setting are programmed for each segment. Note: The same speed setting and/or incline setting may be programmed for consecutive segments.

During the workout, the profile will show your progress. To view the profile, flick or slide the screen. The vertical colored line will indicate the current segment of the workout. The bottom profile represents the incline setting of the current segment. The top profile represents the speed setting of the current segment.

At the end of the first segment of the workout, the treadmill will automatically adjust to the speed and/or incline settings for the next segment.

The workout will continue in this way until the last segment ends. The walking belt will then slow to a stop and a workout summary will appear on the screen. After you view the workout summary, touch the Finish button to return to the main menu. You may also be able to either save or publish your results using one of the options on the screen.

If the speed and/or incline settings are too high or too low at any time during the workout, you can override the settings by pressing the Speed or Incline buttons. **If you press a Speed button**, you can then manually control the speed (see step 3 on page 16). **If you press an Incline button**, you can then manually control the incline (see step 4 on page 16). **To return to the programmed speed and/or incline settings of the workout**, first, view the profile. Then, touch the Follow Workout button.

To pause the workout, touch either the back button or the home button in the lower left corner of the screen, or press the Stop button on the console. To continue the workout, touch the Resume button on the screen or press the Start button on the console. To end the workout, touch the End Workout button.

Note: The calorie goal is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on various factors such as your weight. In addition, if you manually change the speed or incline of the treadmill during the workout, the number of calories you burn will be affected.

4. Monitor your progress.

See step 5 on page 16. The screen can also show a profile of the speed and incline settings of the workout.

5. Measure your heart rate if desired.

See step 6 on page 17.

6. Turn on the fan if desired.

See step 7 on page 17.

7. When you are finished exercising, remove the key from the console.

See step 8 on page 17.

HOW TO USE A SET-A-GOAL WORKOUT

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 14.

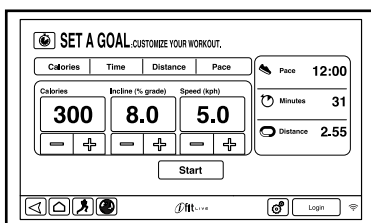
2. Select the main menu.

See step 2 on page 16.

3. Select a set-a-goal workout.

To select a set-a-goal workout, touch the Set A Goal button on the screen or press the Set A Goal button on the console.

To set a calorie, time, distance, or pace goal, touch the Calories, Time, Distance, or Pace button.



Then, touch the increase and decrease buttons on the screen to select a calorie, time, distance, or pace goal and to select the speed and incline for the workout. The screen will show the duration and distance of the workout, and the approximate number of calories you will burn during the workout.

4. Start the workout.

Touch the Start button to start the workout. A moment after you touch the button, the walking belt will begin to move. Hold the handrails and begin walking.

The workout will function in the same way as the manual mode (see pages 16 and 17).

The workout will continue until you reach the goal that you set. The walking belt will then slow to a stop, and a workout summary will appear on the screen. After you view the workout summary, touch the Finish button to return to the main menu. You may also be able to either save or publish your results using one of the options on the screen.

Note: The calorie goal is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on various factors such as your weight.

5. Monitor your progress.

See step 5 on page 16.

6. Measure your heart rate if desired.

See step 6 on page 17.

7. Turn on the fan if desired.

See step 7 on page 17.

8. When you are finished exercising, remove the key from the console.

See step 8 on page 17.

HOW TO CREATE A USER-DEFINED WORKOUT

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 14.

2. Select a user-defined workout.

To select a user-defined workout, press the Custom button on the console.

Select the desired workout from the user-defined workouts menu. Then, touch the Record New button.

3. Start the workout.

Each workout is divided into segments. You can program one speed level and one incline level for each segment.

To program a speed level for the first segment, simply adjust the speed of the walking belt by pressing the numbered Speed buttons.

To program an incline level for the first segment, simply adjust the incline of the treadmill by pressing the numbered Incline buttons.

At the end of the first segment, the workout will store the current speed and incline levels in memory.

Program a speed level and an incline level for the second segment as described above.

Continue exercising for as long as desired. Then, press the Stop button to end your workout. The workout you created will then be stored in memory.

A workout summary will appear on the screen. After you view the workout summary, touch the Finish button to return to the main menu. You may also be able to either save or publish your results using one of the options on the screen.

4. When you are finished exercising, remove the key from the console.

See step 8 on page 17.

HOW TO USE A USER-DEFINED WORKOUT

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 14.

2. Select a user-defined workout.

To select a user-defined workout, press the Custom button on the console.

Select the desired workout from the user-defined workouts menu. Then, touch the Repeat button.

Note: To create a user-defined workout, touch the Record New button. See HOW TO CREATE A USER-DEFINED WORKOUT on page 20.

The screen will show the name, duration, and distance of the workout. The screen will also show the approximate number of calories you will burn during the workout.

3. Start the workout.

Touch the Start Workout button to start the workout.

Each workout is divided into segments. One speed level and one incline level are programmed for each segment. Note: The same speed level and/or incline level may be programmed for consecutive segments.

During the workout, the profiles will show your progress. To view the profiles, flick or slide the screen. The vertical colored line will indicate the current segment of the workout. The lower profile represents the incline level of the current segment. The upper profile represents the speed level of the current segment.

If the speed and/or incline settings are too high or too low at any time during the workout, you can override the settings by pressing the Speed or Incline buttons. **If you press a Speed button**, you can then manually control the speed (see step 3 on page 16). **If you press an Incline button**, you can then manually control the incline (see step 4

on page 16). **To return to the programmed speed and/or incline settings of the workout**, first, view the profile. Then, touch the Follow Workout button.

Note: The calorie goal is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on various factors such as your weight. In addition, if you manually change the speed or incline of the treadmill during the workout, the number of calories you burn will be affected.

To pause the workout, touch either the back button or the home button at the bottom of the screen. To continue the workout, touch the Resume button. To end the workout, touch the End Workout button.

The workout will continue in this way until the last segment ends. A workout summary will appear on the screen. After you view the workout summary, touch the Finish button to return to the main menu. You may also be able to either save or publish your results using one of the options on the screen.

4. Change the workout if desired.

If desired, you can change the workout. See HOW TO CREATE A USER-DEFINED WORKOUT on page 20.

5. Monitor your progress.

See step 5 on page 16.

6. Measure your heart rate if desired.

See step 6 on page 17.

7. Turn on the fan if desired.

See step 7 on page 17.

8. When you are finished exercising, remove the key from the console.

See step 8 on page 17.

HOW TO USE AN iFIT WORKOUT

Note: To use an iFit workout, you must have access to a wireless network (see HOW TO USE THE WIRELESS NETWORK MODE on page 26). An iFit account is also required.

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 14.

2. Select the main menu.

See step 2 on page 16.

3. Log in to your iFit account.

If you have not already done so, touch the Login button to log in to your iFit account. The screen will ask for your iFit.com username and password. Enter them and touch the Login button. Touch the Cancel button to exit the login screen.

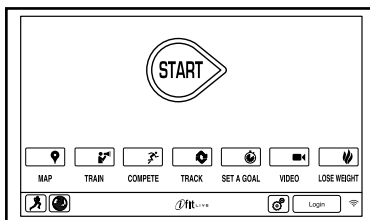
4. Select an iFit workout.

To download an iFit workout in your schedule, touch the Map, Train, Video, or Lose Weight button to download

the next workout of that type in your schedule. Note: You may be able to access demo workouts through these options, even if you do not log in to an iFit account.

To compete in a race that you have previously scheduled, touch the Compete button. To view your Workout History, touch the Track button. To use a set-a-goal workout, touch the Set A Goal button (see page 19). Note: You can also press one of the iFit buttons on the console.

To switch users within the account, touch the user button near the lower right corner of the screen.



Before some workouts will download, you must add them to your schedule on iFit.com.

For more information about the iFit workouts, please see www.iFit.com.

When you select an iFit workout, the screen will show the name, duration, and distance of the workout. The screen will also show the approximate number of calories you will burn during the workout. If you select a competition workout, the display will count down to the beginning of the race.

5. Start the workout.

See step 3 on page 18.

During some workouts, an audio coach may guide you through your workout.

6. Monitor your progress.

See step 5 on page 16. The screen may also show a map of the trail you are walking or running.

During a competition workout, the screen will show the speeds of the iFit users and the distances they have covered. The screen will also show the numbers of seconds that the other iFit users are ahead of you or behind you.

7. Measure your heart rate if desired.

See step 6 on page 17.

8. Turn on the fan if desired.

See step 7 on page 17.

9. When you are finished exercising, remove the key from the console.

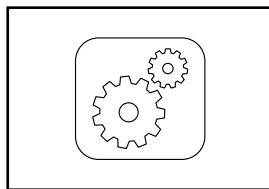
See step 8 on page 17.

For more information about the iFit mode, go to www.iFit.com.

HOW TO USE THE EQUIPMENT SETTINGS MODE

1. Select the settings main menu.

Insert the key into the console (see HOW TO TURN ON THE POWER on page 14). Next, select the main menu (see step 2 on page 16). Then, touch the gears button near the lower right corner of the screen to select the settings main menu. You can also press the settings button



2. Select the equipment settings mode.

In the settings main menu, touch the Equipment Settings button. Note: Slide or flick the screen to scroll up or down through the options.

3. Select a language.

To select a language, touch the Language button and select the desired language. Then, touch the back button on the screen to return to the equipment settings mode. Note: This feature may not be enabled.

4. Select the unit of measurement.

Touch the US/Metric button to view the selected unit of measurement. Change the unit of measurement, if desired. Then, touch the back button on the screen.

5. Select a timezone.

Touch the Timezone button. Select your local timezone to have the console sync to your local time. Then, touch the back button on the screen.

6. Select an update time.

To select a time for automatic console updates, touch the Update Time button and select the desired time. Then, touch the back button on the screen.

IMPORTANT: You must still unplug the power cord after using the treadmill. Set the update time for a time when you normally use the treadmill and will be available to unplug the power cord after an update.

7. Turn on or turn off the display demo mode.

The console features a display demo mode, designed to be used if the treadmill is displayed in a store. While the demo mode is turned on, the console will function normally when you plug in the power cord, press the power switch into the reset position, and insert the key into the console. However, when you remove the key, the screen will show a demo presentation.

To turn on or turn off the display demo mode, first touch the Demo Mode button. Next, touch the On checkbox or the Off checkbox. Then, touch the back button on the screen.

8. Enable or disable the Internet browser.

To enable or disable the Internet browser, first touch the Browser button. Next, touch the Enable checkbox or the Disable checkbox. Then, touch the back button on the screen.

9. Enable or disable street view.

During some workouts, the screen may show a map. To enable or disable the street view feature of the maps, first touch the Street View button. Next, touch the Enable checkbox or the Disable checkbox. Then, touch the back button on the screen.

10. Enable or disable the key.

Note: This feature may not be enabled on your treadmill.

You can disable the key so that the treadmill does not require the use of the key, if desired. Touch the Safety Key button. To disable the key, touch the Disable checkbox. **CAUTION: Read the safety warning on the screen before disabling the key.** To enable the key again, touch the Enable checkbox.

11. Enable or disable a passcode.

The console features a child-safety passcode, designed to prevent unauthorized users from using the treadmill.

Touch the Passcode button. To enable a passcode, touch the Enable checkbox. Then, enter a 4-digit passcode of your choice. Touch Save to use this passcode. Touch Cancel to return to the equipment settings mode and not use a passcode. To disable the passcode, touch the Disable checkbox.

Note: If a passcode is enabled, the console will regularly ask for you to enter the passcode. The console will remain locked until the correct passcode is entered. **IMPORTANT: If you forget your passcode, enter the following master passcode to unlock the console: 1985.**

12. Exit the equipment settings mode.

To exit the equipment settings mode, touch the settings button or the back button on the screen.

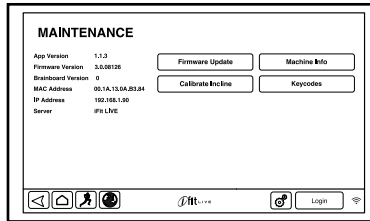
HOW TO USE THE MAINTENANCE MODE

1. Select the settings main menu.

See step 1 on page 23.

2. Select the maintenance mode.

In the settings main menu, touch the Maintenance button to enter the maintenance mode.



The maintenance mode main screen will show information about the model and version of the treadmill.

3. Update the console firmware.

For the best results, regularly check for firmware updates.

Touch the Firmware Update button to check for firmware updates using your wireless network. The update will begin automatically.

To avoid damaging the treadmill, do not turn off the power or remove the key while the firmware is being updated.

The screen will show the progress of the update. When the update is complete, the treadmill will turn off and then turn back on. If it does not, press the power switch into the off position. Wait for several seconds, and then press the power switch into the reset position. Note: It may take a few minutes for the console to be ready for use.

Note: Occasionally, a firmware update may cause your console to function slightly differently. These updates are always designed to improve your exercise experience.

4. Calibrate the incline system of the treadmill.

Touch the Calibrate Incline button. Then, touch the Begin button to calibrate the incline system. The treadmill will automatically rise to the maximum incline level, lower to the minimum incline level, and then return to the starting position. This will calibrate the incline system. Press the Cancel button to return to the maintenance mode. When the incline system is calibrated, touch the Finish button.

IMPORTANT: Keep pets, feet, and other objects away from the treadmill while the incline system is calibrating. In an emergency, pull the key from the console to stop the incline calibration.

5. View machine information.

Touch the Machine Info button to view information about your treadmill. After you view the information, touch the back button on the screen.

6. Find keycodes.

The Keycodes button is intended to be used by service technicians to identify whether a certain button is working correctly.

7. Exit the maintenance mode.

To exit the maintenance mode, touch the back button on the screen.

HOW TO USE THE WIRELESS NETWORK MODE

The console features a wireless network mode that allows you to set up a wireless network connection.

1. Select the settings main menu.

See step 1 on page 23.

2. Select the wireless network mode.

In the settings main menu, touch the Wireless Network button to enter the wireless network mode.

3. Enable Wi-Fi.

Make sure that the Wi-Fi checkbox is marked with a green checkmark. If it is not, touch the Wi-Fi menu option once and wait for a few seconds. The console will search for available wireless networks.

4. Set up and manage a wireless network connection.

When Wi-Fi is enabled, the screen will show a list of available networks. Note: It may take several seconds for the list of wireless networks to appear.

Make sure that the checkbox on the Network notification menu option is marked with a green checkmark to have the console notify you when a wireless network is within range and available.

Note: You must have your own wireless network and an 802.11b/g/n router with SSID broadcast enabled (hidden networks are not supported).

When a list of networks appears, touch the desired network. Note: You will need to know your network name (SSID). If your network has a password, you will also need to know the password.

An information box will ask if you want to connect to the wireless network. Touch the Connect button to connect to the network or touch the Cancel button to return to the list of networks. If the network has a password, touch the password entry box. A keyboard will appear on the screen. To view the password as you type it, touch the Show Password checkbox.

To use the keyboard, see HOW TO USE THE TOUCH SCREEN on page 14.

When the console is connected to your wireless network, the WiFi menu option at the top of the screen will display the word CONNECTED. Then, press the back button on the console to return to the wireless network mode.

To disconnect from a wireless network, select the wireless network and then touch the Forget button.

If you are having problems connecting to an encrypted network, make sure that your password is correct. Note: Passwords are case-sensitive.

Note: The iFit mode supports unsecured and secured (WEP, WPA, and WPA2) encryption. A broadband connection is recommended; performance depends on connection speed.

Note: If you have questions after following these instructions, go to support.iFit.com for assistance.

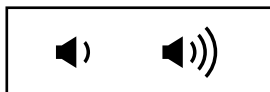
5. Exit the wireless network mode.

To exit the wireless network mode, press the back button on the console.

HOW TO USE THE SOUND SYSTEM

To play music or audio books through the console sound system while you exercise, plug a 3.5 mm male to 3.5 mm male audio cable (not included) into the jack on the console and into a jack on your MP3 player, CD player, or other personal audio player; make sure that the audio cable is fully plugged in. Note: To purchase an audio cable, see your local electronics store.

Next, press the play button on your personal audio player. Adjust the volume level using the volume increase and decrease buttons on the console or the volume control on your personal audio player.



If you are using a personal CD player and the CD skips, set the CD player on the floor or another flat surface instead of on the console.

HOW TO USE THE INTERNET BROWSER

Note: To use the browser, you must have access to a wireless network including an 802.11b/g/n router with SSID broadcast enabled (hidden networks are not supported).

To open the browser, touch the globe button near the lower left corner of the screen. Then, select a website.

To return to the previous web page, press the back button on the console or touch the Browser Back button on the screen. To exit the browser, press the home button on the console or touch the Return button on the screen.

To enter a different web address in the URL bar, first, slide your finger down the screen to view the URL bar, if necessary. Then, touch the URL bar, use the keyboard to enter the address, and touch the Go button. To use the keyboard, see HOW TO USE THE TOUCH SCREEN on page 14.

Note: While you are using the browser, the speed, incline, fan, and volume buttons will still function, but the workout buttons will not function.

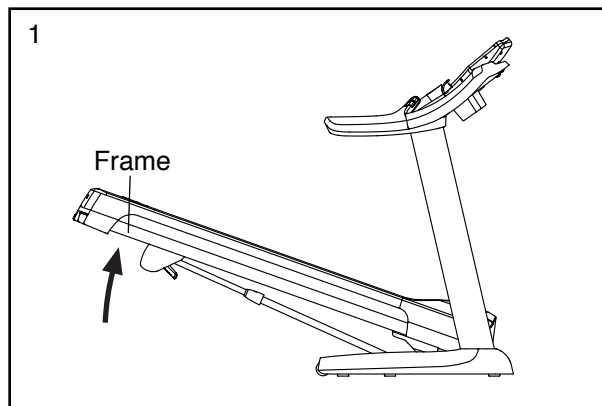
Note: If you have questions after following these instructions, go to support.iFit.com for assistance.

HOW TO FOLD AND MOVE THE TREADMILL

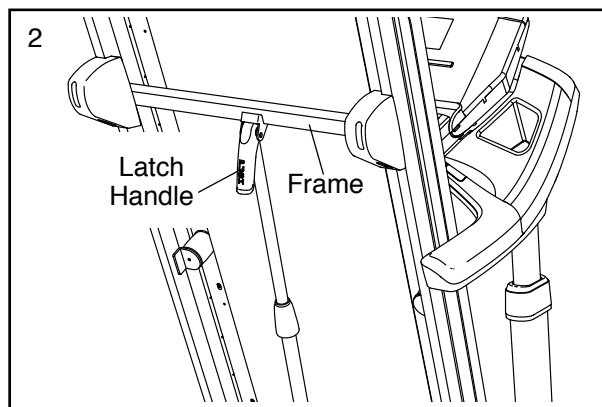
HOW TO FOLD THE TREADMILL

To avoid damaging the treadmill, adjust the incline to zero before you fold the treadmill. Then, remove the key and unplug the power cord. **CAUTION:** You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.

1. Hold the metal frame firmly in the location shown by the arrow below. **CAUTION: Do not hold the frame by the plastic foot rails. Bend your legs and keep your back straight.**



2. Raise the frame until the storage latch locks in the storage position. **CAUTION: Make sure that the latch handle locks.**

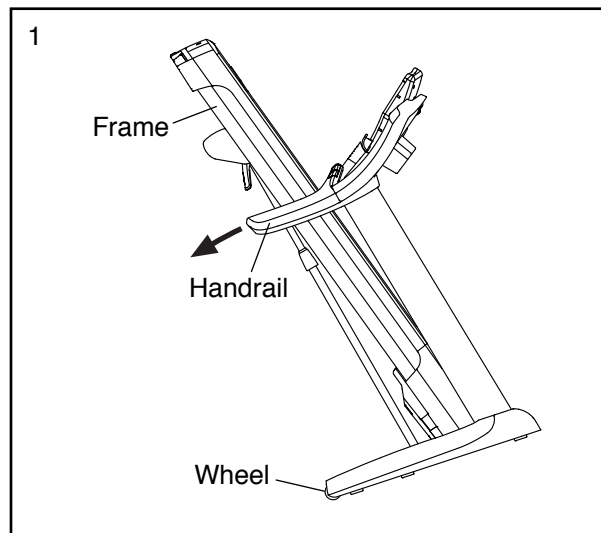


To protect the floor or carpet, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° F (30° C).

HOW TO MOVE THE TREADMILL

Before moving the treadmill, fold it as described at the left. **CAUTION: Make sure that the latch handle is locked in the storage position. Moving the treadmill may require two people.**

1. Hold the frame and one of the handrails, and place one foot against a wheel.



2. Pull back on the handrail until the treadmill will roll on the wheels, and carefully move it to the desired location. **CAUTION: Do not move the treadmill without tipping it back, do not pull on the frame, and do not move the treadmill over an uneven surface.**
3. Place one foot against a wheel, and carefully lower the treadmill.

HOW TO LOWER THE TREADMILL FOR USE

1. **See drawing 2.** Hold the upper end of the treadmill frame with one hand. Press the latch handle with your other hand; if necessary, push the frame forward slightly. Pivot the frame downward a few inches, and then release the latch handle.
2. **See drawing 1 at the left.** Hold the metal frame firmly with both hands, and lower it to the floor. **CAUTION: Do not hold the frame by the plastic foot rails, and do not drop the frame. Bend your legs and keep your back straight.**

MAINTENANCE AND TROUBLESHOOTING

MAINTENANCE

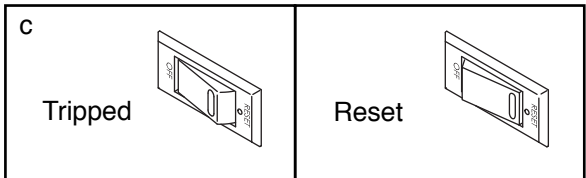
Regularly clean the treadmill and keep the walking belt clean and dry. First, **press the power switch into the off position and unplug the power cord**. Wipe exterior parts of the treadmill with a damp cloth and a small amount of mild soap. **IMPORTANT: Do not spray liquids directly onto the treadmill. To avoid damage to the console, keep liquids away from the console.** Then, thoroughly dry the treadmill with a soft towel.

TROUBLESHOOTING

Most treadmill problems can be solved by following the simple steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, see the back cover of this manual.

SYMPTOM: The power does not turn on

- a. Make sure that the power cord is plugged into a properly earthed outlet (see page 12). If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).
- b. After the power cord has been plugged in, make sure that the key is inserted into the console.
- c. Check the power switch located on the treadmill frame near the power cord. If the switch protrudes as shown, the switch has tripped. To reset the power switch, wait for five minutes and then press the switch back in.



SYMPTOM: The power turns off during use

- a. Check the power switch (see drawing c at the left). If the switch has tripped, wait for five minutes and then press the switch back in.
- b. Make sure that the power cord is plugged in. If the power cord is plugged in, unplug it, wait for five minutes, and then plug it back in.
- c. Remove the key from the console, and then reinsert it.
- d. If the treadmill still will not run, please see the back cover of this manual.

SYMPTOM: The console screen remains lit when you remove the key from the console

- a. The console features a demo mode, designed to be used if the treadmill is displayed in a store. If the screen shows a demo presentation when you remove the key, the demo mode is turned on. To turn off the demo mode, hold down the Stop button for a few seconds. If the screen is still lit, see step 7 on page 23 to turn off the demo mode.

SYMPTOM: The incline of the treadmill does not change correctly

- a. Calibrate the incline system (see step 4 on page 25).

SYMPTOM: The iFit mode does not function correctly

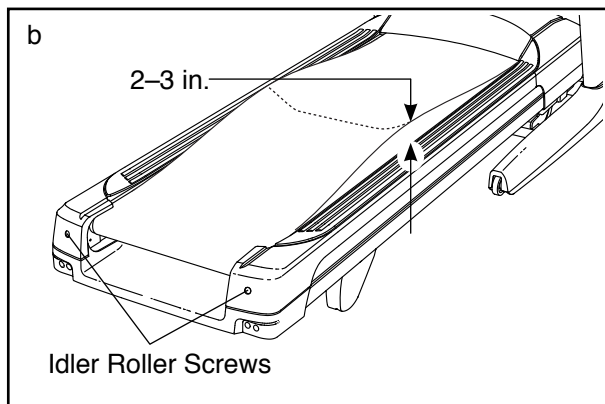
- a. If the iFit mode is not functioning correctly, make sure that the console has the most current firmware available (see step 3 on page 25).

SYMPTOM: The treadmill will not connect to the wireless network

- a. Make sure that the wireless settings on your console are correct (see step 4 on page 26).
- b. Make sure that the settings for your wireless network are correct.
- c. If you still have questions, see the back cover of this manual.

SYMPTOM: The walking belt slows when walked on

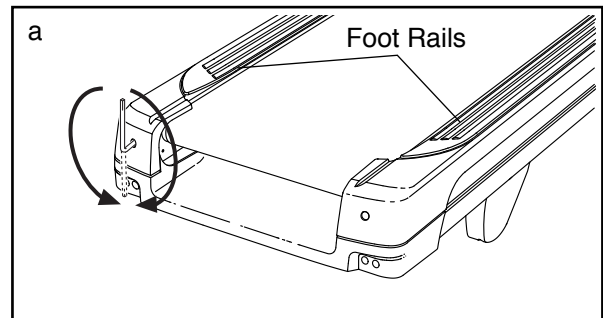
- a. If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).
- b. If the walking belt is overtightened, treadmill performance may decrease and the walking belt may become damaged. Remove the key and **UNPLUG THE POWER CORD**. Using the hex key, turn both idler roller screws counterclockwise, 1/4 of a turn. When the walking belt is properly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



- c. Your treadmill features a walking belt coated with high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform unless instructed to do so by an authorized service representative. Such substances may deteriorate the walking belt and cause excessive wear.** If you suspect that the walking belt needs more lubricant, see the back cover of this manual.
- d. If the walking belt still slows when walked on, see the back cover of this manual.

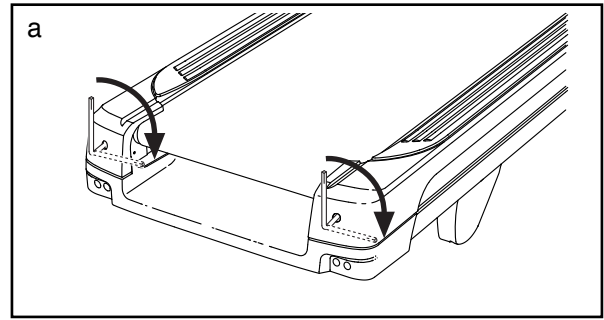
SYMPTOM: The walking belt is not centered between the foot rails. IMPORTANT: If the walking belt rubs against the foot rails, the walking belt may become damaged.

- a. First, remove the key and **UNPLUG THE POWER CORD**. If the walking belt has shifted to the left, use the hex key to turn the left idler roller screw clockwise 1/2 of a turn; if the walking belt has shifted to the right, turn the left idler roller screw counterclockwise 1/2 of a turn. Be careful not to overtighten the walking belt. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is centered.



SYMPTOM: The walking belt slips when walked on

- a. First, remove the key and **UNPLUG THE POWER CORD**. Using the hex key, turn both idler roller screws clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and carefully walk on the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



EXERCISE GUIDELINES

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

The heart rate monitor is not a medical device. Various factors may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

165	155	145	140	130	125	115	♥
145	138	130	125	118	110	103	♥
125	120	115	110	105	95	90	♥
20	30	40	50	60	70	80	

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your “training zone.” The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses carbohydrate calories for energy. Only after the first few minutes of exercise does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise; never hold your breath.

Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

PART LIST

Model No. SFTL81913-INT.1 R0415A

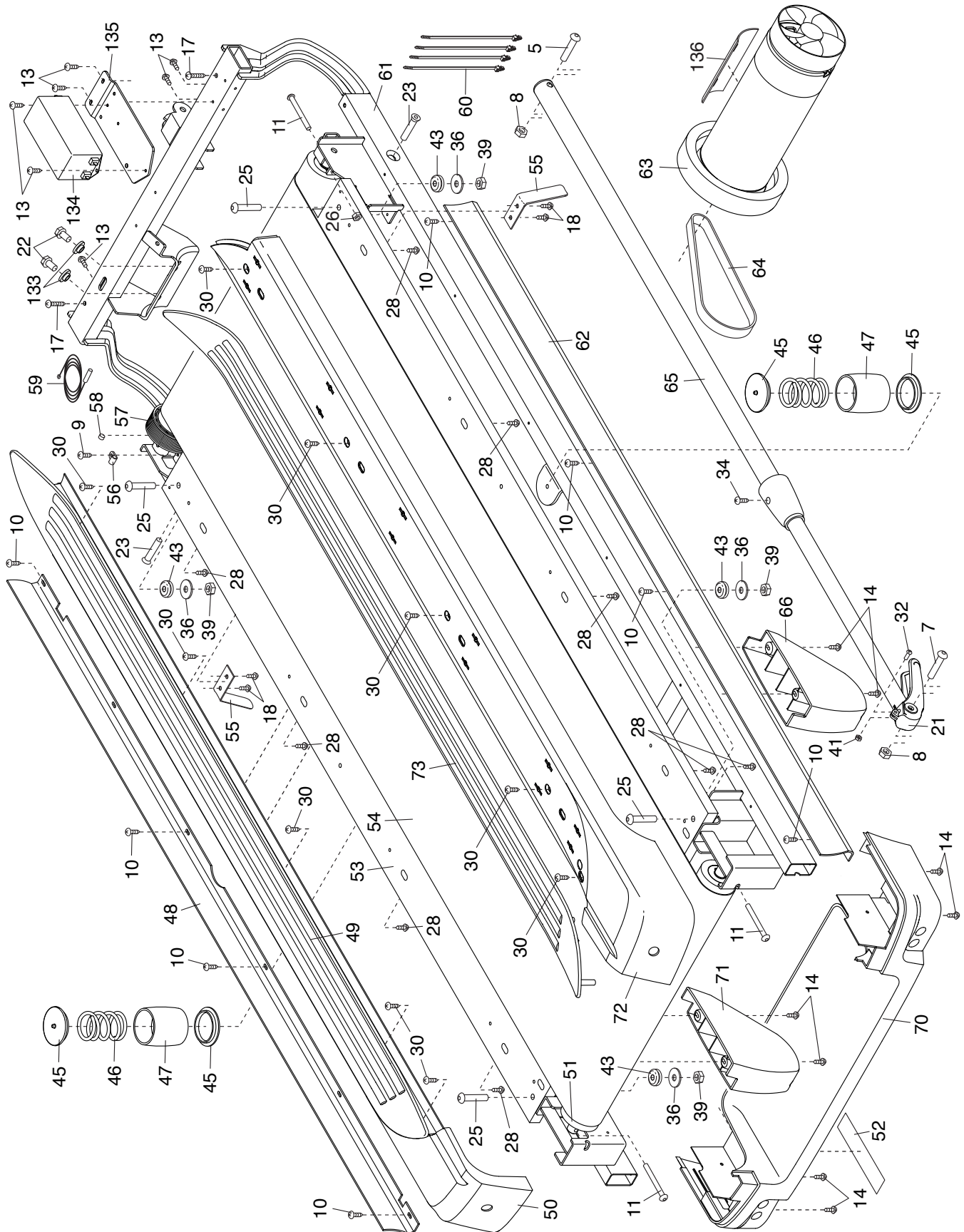
Key No.	Qty.	Description	Key No.	Qty.	Description
1	8	5/16" x 3/4" Screw	51	1	Idler Roller
2	4	3/8" x 3 1/4" Screw	52	1	Warning Decal
3	4	3/8" Star Washer	53	1	Walking Platform
4	4	3/8" External Star Washer	54	1	Walking Belt
5	1	3/8" x 2" Bolt	55	2	Belt Guide
6	4	5/16" Flat Washer	56	1	Reed Switch Clamp
7	1	3/8" x 2 3/8" Bolt	57	1	Drive Roller/Pulley
8	2	3/8" Nut	58	1	Magnet
9	13	#8 x 3/4" Tek Screw	59	1	Reed Switch
10	77	#8 x 3/4" Screw	60	4	Wire Tie
11	3	1/4" x 2 1/2" Screw	61	1	Frame
12	2	3/8" x 1 3/4" Bolt	62	1	Right Frame Cover
13	16	#8 x 1/2" Screw	63	1	Drive Motor
14	12	#8 x 3/4" Pan Head Tek Screw	64	1	Motor Belt
15	2	1/4" x 1 1/2" Bolt	65	1	Storage Latch
16	1	Fan Base Back	66	1	Right Rear Foot
17	2	#8 x 1 3/4" Screw	67	2	Upright Motor
18	4	#8 Belt Guide Screw	68	1	Fan Cover
19	1	3/8" x 1 1/2" Bolt	69	1	Key/Clip
20	1	3/8" x 2" Bolt	70	1	Rear Cap
21	1	Latch Handle	71	1	Left Rear Foot
22	2	5/16" Motor Screw	72	1	Right Foot Rail
23	2	1/2" x 2 1/4" Bolt	73	1	Right Foot Rail Cover
24	2	3/8" x 1" Bolt	74	1	Motor Hood
25	4	5/16" x 1 3/4" Bolt	75	1	Hood Accent
26	1	1/4" Nut	76	1	Incline Stop Bracket
27	4	#8 x 1" Screw	77	1	Incline Motor
28	9	#8 x 5/8" Screw	78	2	Incline Frame Washer
29	19	#8 x 1/2" Pan Head Screw	79	2	Incline Frame Insert
30	10	#12 x 1" Screw	80	1	Incline Frame
31	2	1/4" x 3/4" Bolt	81	1	Controller
32	1	#8 x 5/8" Bolt	82	1	Electronics Plate
33	8	1/2" x 1/2" Screw	83	10	Cable Tie
34	1	#8 x 1/4" Screw	84	2	Hood Post
35	1	Controller Clamp	85	1	Power Switch
36	4	5/16" Washer	86	1	Power Cord
37	2	1/2" Nut	87	4	Grommet
38	6	3/8" Jam Nut	88	1	Belly Pan
39	4	5/16" Nut	89	1	Left Handrail Cover
40	3	1/4" Nut	90	1	Left Handrail
41	1	#8 Nut	91	1	Left Handrail Bottom
42	5	Hood Clip	92	1	Upright Wire
43	4	Rubber Grommet	93	1	Right Handrail Cover
44	4	#3 x 5/16" Screw	94	1	Right Handrail
45	4	Isolator Cap	95	1	Right Handrail Bottom
46	2	Isolator Spring	96	1	Upright
47	2	Isolator	97	2	Caution Decal
48	1	Left Frame Cover	98	1	Right Base Cover
49	1	Left Foot Rail Cover	99	1	Incline Motor Wire
50	1	Left Foot Rail	100	1	Left Base Cover

Key No.	Qty.	Description	Key No.	Qty.	Description
101	6	Base Pad	121	1	Fan
102	1	Right Adjustable Upright	122	8	Standoff
103	2	Base Leg	123	1	Upright Motor Controller
104	1	Left Wheel Housing	124	1	Power Supply
105	1	Right Wheel Housing	125	1	Electronics Bracket
106	2	Wheel	126	2	Top Upright Guide
107	1	Left Tray	127	2	Lower Upright Guide
108	1	Console Base	128	1	Grommet Bracket
109	1	Right Tray	129	2	Upright Cover
110	1	Console Adjust Motor	130	8	#8 x 3/8" Screw
111	1	Console Adjust Motor Cover	131	2	1/4" x 1 1/2" Screw
112	1	Console Base Frame	132	1	Left Adjustable Upright
113	2	Console Clamp	133	2	Motor Bushings
114	8	Console Bushing	134	1	Filter
115	2	Console Ground Wire	135	1	Filter Bracket
116	1	Console Base Back	136	1	Motor Isolator
117	1	Console	137	1	Grounding Bracket
118	1	Console Frame	138	1	Receptacle
119	1	Access Door	*	—	User's Manual
120	1	Console Back			

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

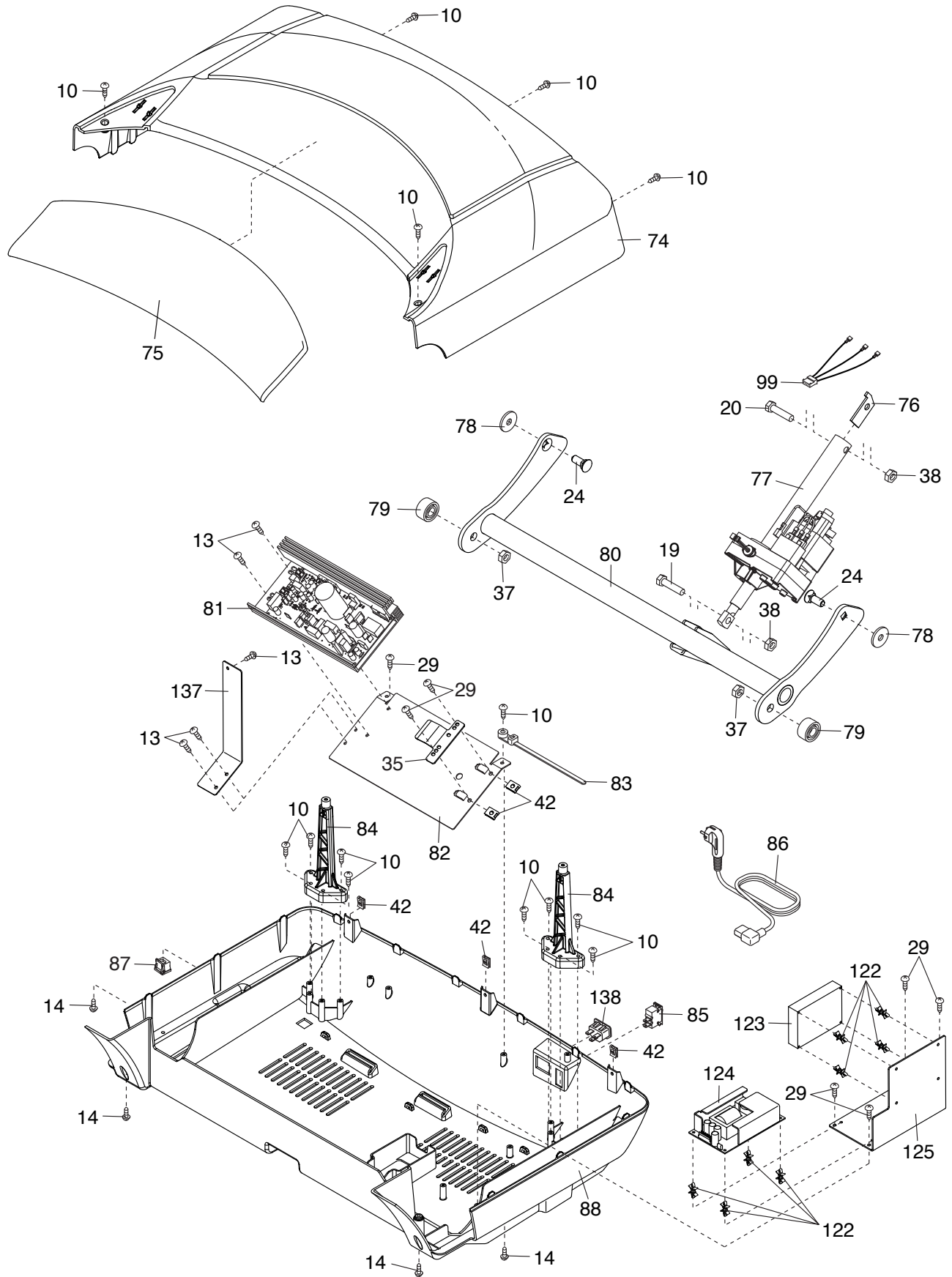
EXPLODED DRAWING A

Model No. SFTL81913-INT.1 R0415A



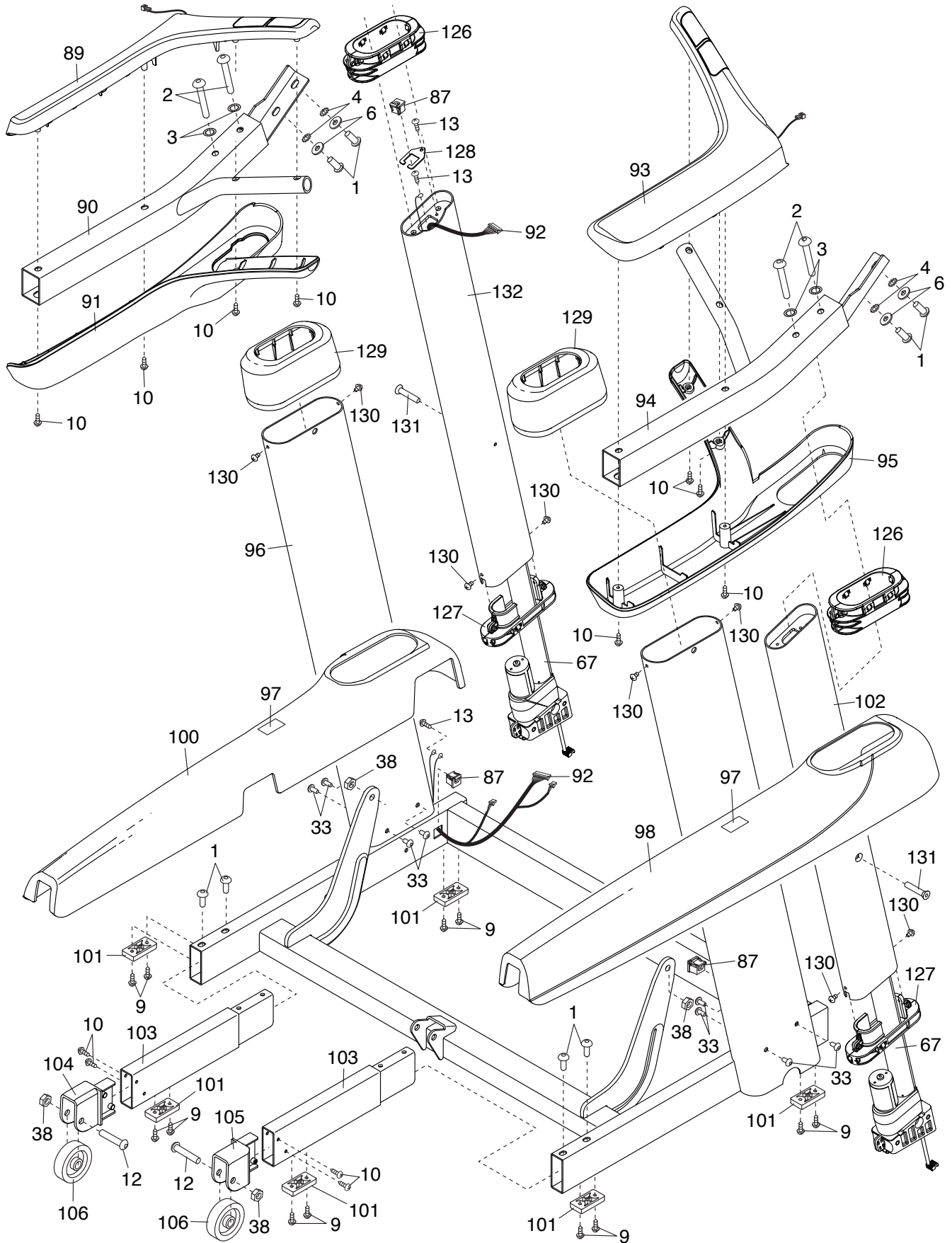
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Model No. SFTL81913-INT.1 R0415A



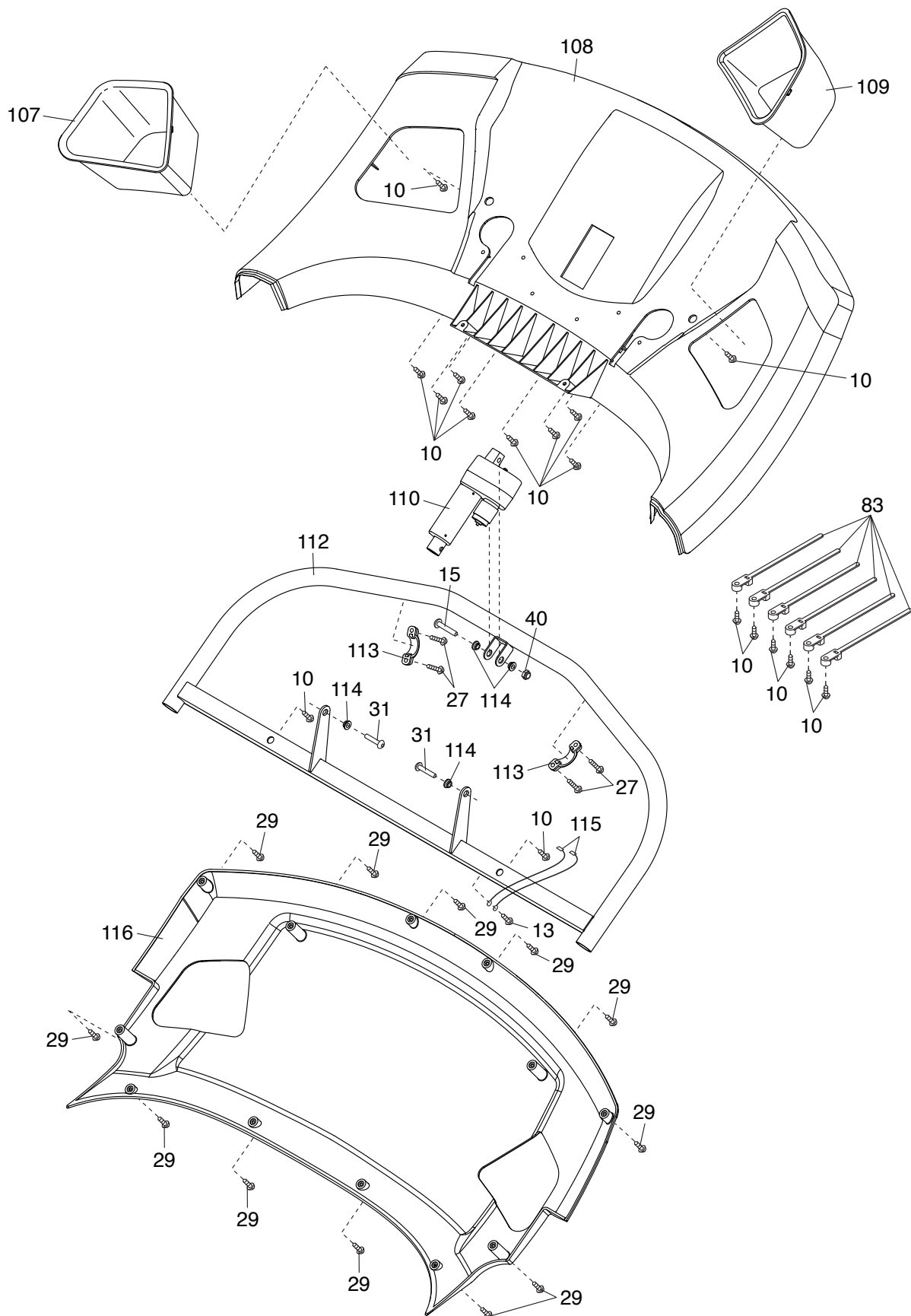
EXPLODED DRAWING C

Model No. SFTL81913-INT.1 R0415A



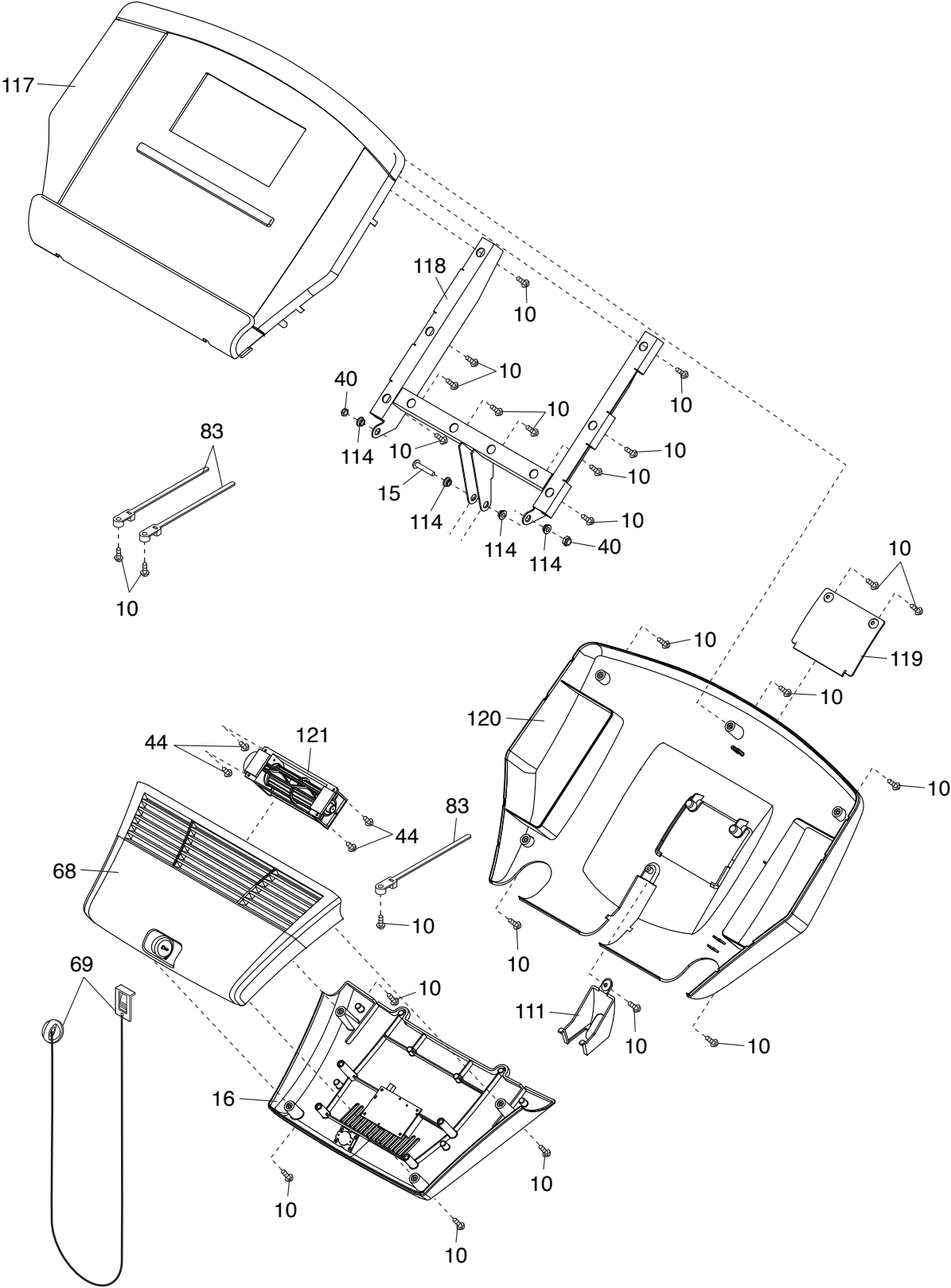
EXPLODED DRAWING D

Model No. SFTL81913-INT.1 R0415A



EXPLODED DRAWING E

Model No. SFTL81913-INT.1 R0415A



HOW TO CONTACT CUSTOMER CARE

If you have questions after reading this manual, or if parts are damaged or missing, please contact Customer Care at one of the phone numbers or addresses listed below. **Please note the model number, serial number, and name of the product (see the front cover of this manual) before contacting Customer Care. If you are ordering replacement parts, please also note the key number and description of each part (see the PART LIST and the EXPLODED DRAWING near the end of this manual).**

In the United States

Call: 1-800-201-2109 Mon.–Fri. 7 a.m.–6 p.m. MT

Email: customercare@freemotionfitness.com

Write:

FreeMotion Fitness

1500 South 1000 West

Logan, UT 84321-9813

United States

Outside the United States

Call: 001-800-527-5417 or 001-435-786-3521

Mon.–Fri. 6 a.m.–3 p.m. USA Mountain Time

Email: intlcustomercare@freemotionfitness.com

LIMITED WARRANTY

FreeMotion Fitness, Inc. warrants this product to be free from defects in workmanship and material, under normal use and service conditions. The frame and drive motor are warranted for a lifetime. Parts are warranted for five (5) years from the date of purchase. Labor is warranted for two (2) years from the date of purchase.

FreeMotion Fitness warranty service may be obtained by contacting the authorized dealer from which you purchased this product. Make sure to retain your original invoice and serial number information. If this product experiences a failure under the warranty terms set forth, FreeMotion Fitness shall provide at their option repair, replacement, or refund of the purchase price. FreeMotion Fitness compensates service providers for warranty trips within their service area; you may be charged additionally for service calls beyond this service area. For replacement parts shipped while the product is under warranty, the customer will be responsible for a minimal handling charge. For in-home service, the customer will be responsible for a minimal trip charge. This warranty does not extend to any damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repairs not provided by a FreeMotion authorized service center; products used for commercial or rental purposes; or products used as store display models. No other warranty beyond that specifically set forth above is authorized by FreeMotion Fitness.

FreeMotion Fitness is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or costs of removal or installation; or other consequential damages of any kind. Some regions do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to the customer.

The warranty extended hereunder is in lieu of any and all other warranties, and any implied warranties of merchantability or fitness for a particular purpose are limited in their scope and duration to the terms set forth herein. Some regions do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to the customer.

This warranty provides specific legal rights; the customer may have other rights that vary from region to region.

FreeMotion Fitness, Inc., 1500 S. 1000 W., Logan, UT 84321-9813