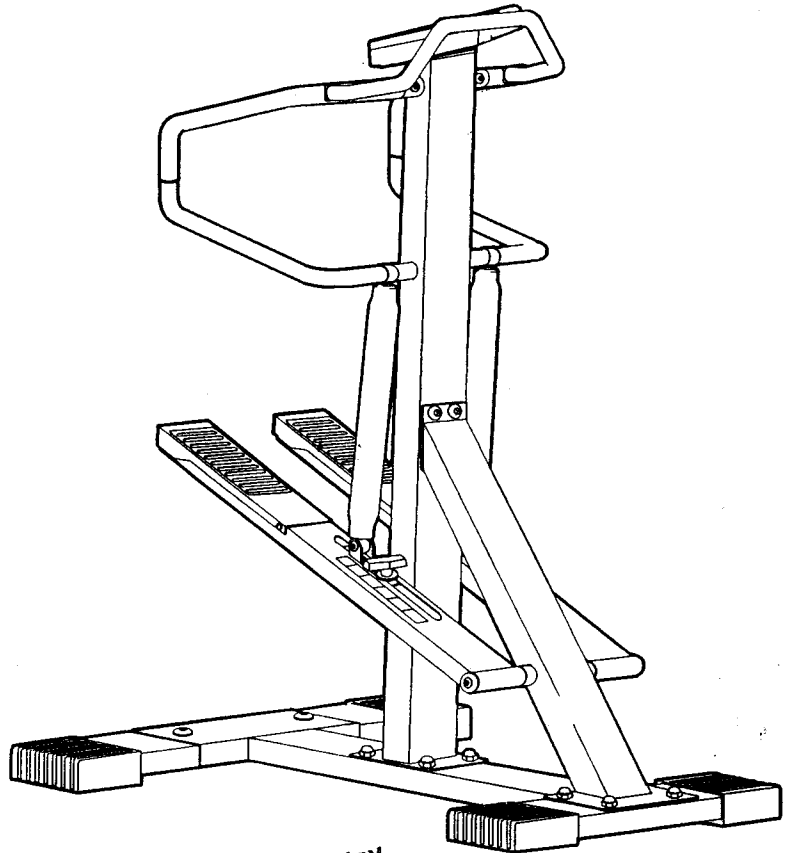
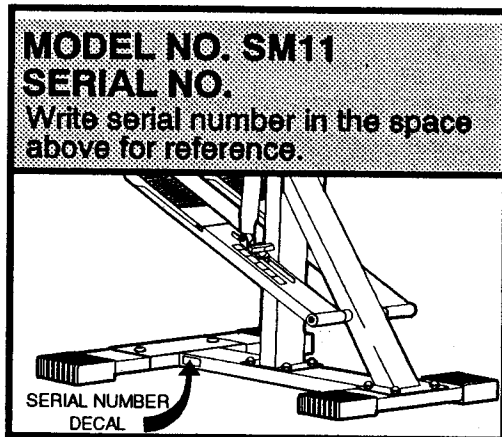


VICTORY

INDEPENDENT ACTION WITH DUAL HAND PULSE PICK-UPS **SM11**



90 day
3 year

weider

OWNER'S MANUAL

MADE IN CANADA

Congratulations on selecting a WEIDER Fitness Product. You have just joined thousands of health conscious men and women in the growing family of WEIDER customers.

We are committed to providing excellent service and customer satisfaction. We invite you to call us with any questions you may have concerning this product. Our customer service representatives are here to serve you and provide helpful information.

Call us toll -free at 1-800-225-0653, Monday-Friday 7:00 AM - 6:00 PM CST.
Extended Seasonal Hours: (Dec. 1 - Feb. 28) Monday-Friday 7:00 AM - 9:00 PM;
Saturday 9:00 AM - 5:00; Sunday 12:00 PM - 4:00 PM.

Thank you again for choosing WEIDER. We appreciate having you as a customer and hope this product will provide years of enjoyable service.

PRINTED IN CANADA

NN1320SM111

WEIDER SPORTING GOODS, INC.

900 West St. John, Olney, IL 62450 USA

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IMPORTANT SAFETY PRECAUTIONS

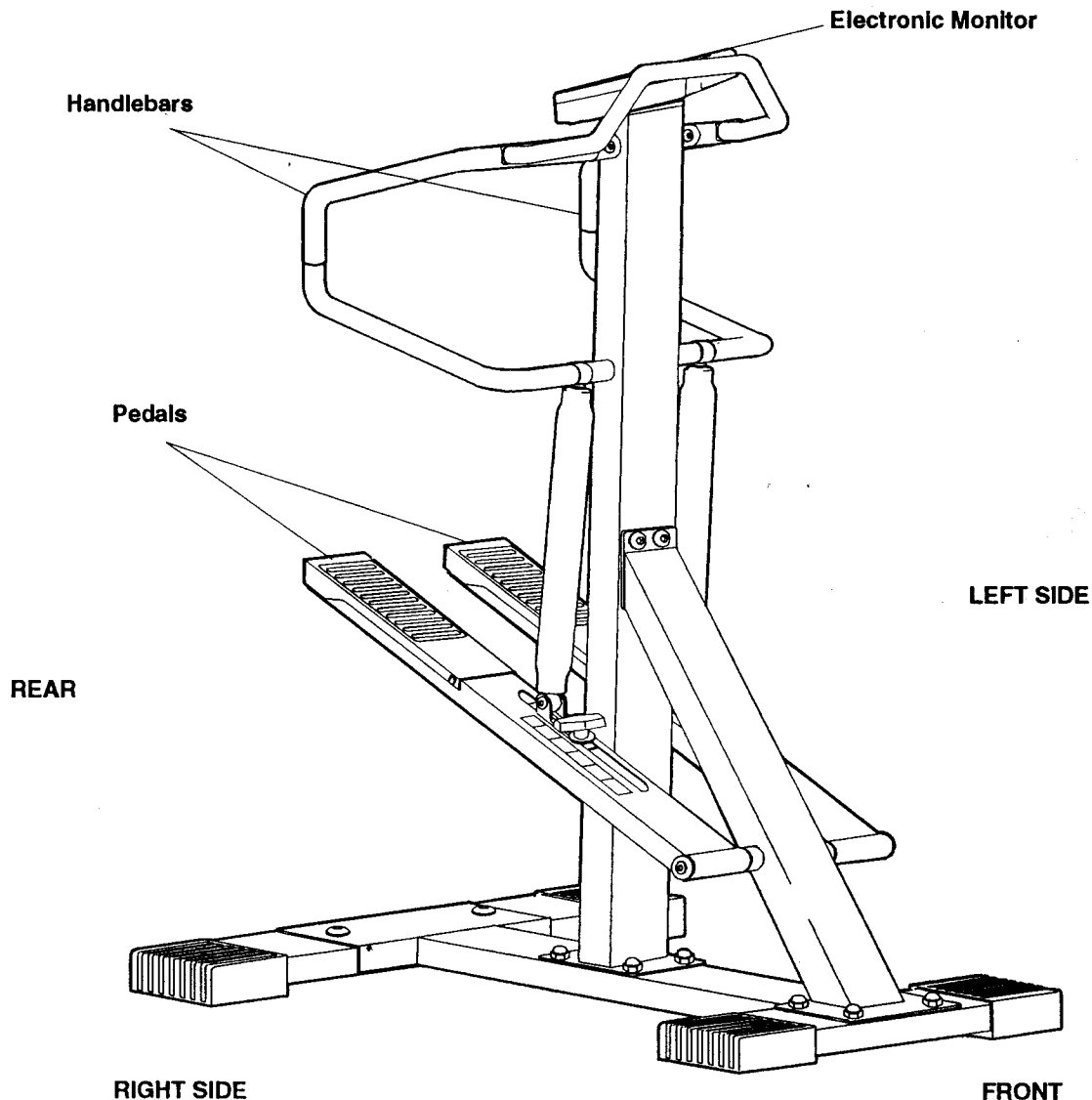
WARNING: To reduce the risk of serious injury, read the important safety precautions before using this equipment.

CAUTION: DO NOT ASSEMBLE OR USE THIS EQUIPMENT ON A NON-MAR SURFACE.

1. Read all instructions in this manual before using this equipment.
2. Use this equipment only as described in this Assembly Manual.
3. Position the Stepper on a level surface. The Electronic Monitor must be out of direct sunlight or the LCD display may be damaged.
4. Inspect and tighten all parts each time this equipment is used. Replace any worn parts immediately.
5. Always hold the handle bars when exercising.
6. Keep hands away from moving parts other than the designated handles.
7. Keep small children away from this equipment during use.
8. Do not allow small children to play on this equipment unattended.
9. Wear appropriate workout attire, including running or aerobic shoes.
10. Do not touch the resistance cylinders after exercising. The cylinders may reach high temperatures during use.
11. With continued use the moving parts of this unit become stiff and possibly begin squeaking. Lubricate the moving parts with any household lubricating oil.

WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for individuals over the age of 35 or persons with pre-existing health problems. Read all instructions before using. Weider assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

Thank you for selecting the VICTORY SM11 Aerobic Stepper. The VICTORY SM11 blends advanced engineering with innovative design to provide you with an effective, low-impact cardiovascular workout in the comfort and privacy of your home. To make your exercise more enjoyable, the VICTORY SM11 gives you such features as a multi-function Electronic Monitor, easy resistance adjustment, and cushioned Handrails for stability and comfort.

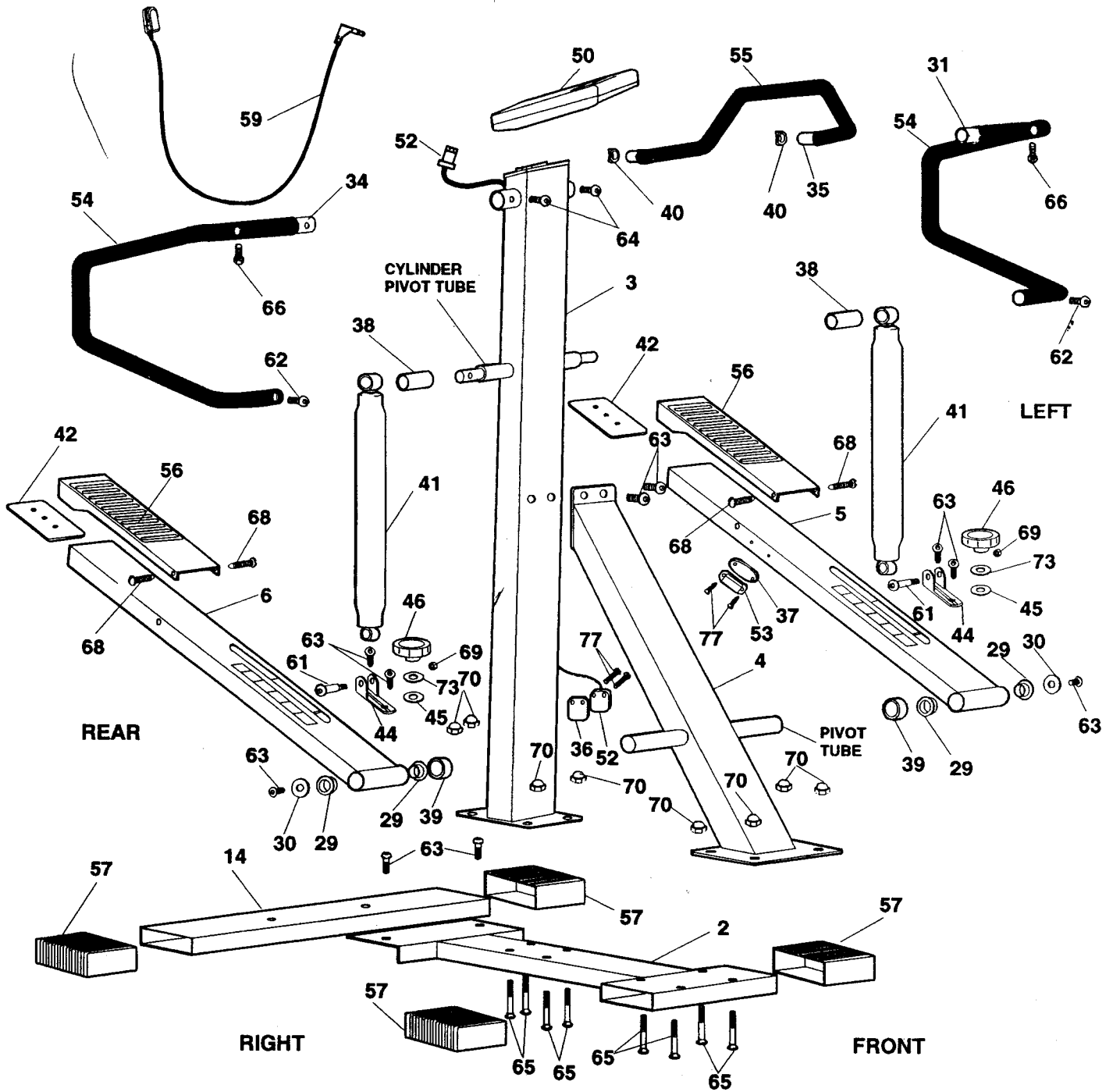


MAINTENANCE TIPS

Keeping your VICTORY SM11 in good condition will help insure you many hours of safe, enjoyable exercise. Following an easy maintenance routine will prevent premature wear and unnecessary parts replacement.

1. Check all fasteners, nuts and bolts, and caps to see that they are tight and are fitted properly.
2. Lubricate all moving parts frequently to keep handles and other parts moving smoothly and eliminate squeaks and excessive noise.
3. Painted surfaces can be cleaned with a soft cloth and a mild non-abrasive detergent.

VICTORY STEPPER - SM11



SM11 PART LIST

DIAGRAM NO.	PART NAME	QTY	ORDERING NO.
2	BASE	1	C4376-H03*H03
3	MAIN FRAME	1	C4377-H03*H03
4	REAR SUPPORT	1	C4378-H03*H03
5*	LEFT PEDAL	1	C4379-H03*H03
6*	RIGHT PEDAL	1	C4380-H03*H03
14	REAR BASE	1	C4381-H03*H03
29*	METAL PIVOT BUSHING	4	HH-5634*H03
30*	PEDAL WASHER - 1 3/8" O.D. - 11/32" I.D.	2	HH-5635*H03
31	LEFT HANDLE BAR	1	C4382-H03*H03
34	RIGHT HANDLE BAR	1	C4383-H03*H03
35	RACING BAR	1	C4384-H03*H03
36*	PICKUP SPACER	1	HH-5636*H03
37*	MAGNET SPACER	1	HH-5637*H03
38	NYLON SPACER SLEEVE - 1 1/4" OD X 3" LG - 7/8" ID	2	AA-8289*H03
39*	PEDAL SPACER - 1 1/2" O.D. - 1" I.D. X 7/8" LG	2	AA-8338*H03
40	NYLON BAR SLEEVE - 1 1/4" O.D. - 7/8" I.D.	2	AA-8290*H03
41	RESISTANCE CYLINDER	2	ZZ-0015*H03
42*	ADJUSTMENT SLIDER PLATE	2	C7011-H03*H03
44*	CYLINDER MOUNTING BRACKET	2	C7797-H03*H03
45*	NYLON FLAT WASHER - 1 1/8" O.D. - 11/32" I.D.	2	AA-8339*H03
46*	3/8" FEMALE KNOB	2	HH-5341*H03
49	CONSOLE HOLDER	1	C0859-H03*H03
50	ELECTRONICS MONITOR	1	C0860-H03*H03
52*	SENSOR PICK-UP	1	HH-5638*H03
53*	MAGNET	1	HH-5639*H03
54*	HANDLE BAR FOAM GRIP	2	C0500-H03*H03
55*	RACING BAR FOAM GRIP	1	C0501-H03*H03
56*	PEDAL PAD	2	AA-8340*H03
57*	FOOT CAP	4	AA-8341*H03
59	EAR - PULSE SENSOR CABLE	2	C0861-H03*H03
61	5/16" X 1 1/2" ALLEN HEAD MACHINE SCREW	2	HH-5640*H03
62	5/16" X 3/8" ALLEN HEAD MACHINE SCREW	2	HH-5574*H03
63 *(QTY - 6)	5/16" X 3/4" ALLEN HEAD MACHINE SCREW	10	HH-5575*H03
64	5/16" X 1/2" ALLEN HEAD MACHINE SCREW	2	HH-5641*H03
65	5/16" X 2" CARRIAGE BOLT	8	HH-5311*H03
66	5/16" X 1" ALLEN HEAD MACHINE SCREW	2	
68	1/8" X 1/2" PHILLIPS HEAD MACHINE SCREW	4	HH-5374*H03
69	5/16" NYLON LOCK NUT	2	HH-5012*H03
70	5/16" ACORN NUT	8	HH-5433*H03
73*	11/32" FLAT WASHER - 1 1/8" O.D.	2	HH-5642*H03
77*	#4 X 3/8" ROUND PHILLIPS HEAD SCREW	4	HH-5623*H03
82*	DECAL	1	DE-4376*H03
	ALLEN WRENCH	1	HH-5590*H03
	ASSEMBLY MANUAL	1	CNN-1320*H03
	HARDWARE BAG	1	C8921-H03*H03

90 day
3 year

*PRE-ASSEMBLED

*60 in computer
Hand Grip Pulse Sensors = NLA

ORDERING PARTS

TO INSURE THAT YOU WILL GET ALL OF THE PRIVILEGES AND PROTECTION THAT COME WITH YOUR PURCHASE, PLEASE COMPLETE YOUR * OWNER'S REGISTRATION CARD * WITHIN THE NEXT 10 DAYS.

Simply mail your *OWNER'S REGISTRATION CARD* to receive all benefits to which you are entitled.

WARRANTY VERIFICATION : Your prompt registration verifies your right to protection under the terms and conditions of your warranty.

OWNER CONFIRMATION : Your completed OWNER'S REGISTRATION CARD serves as confirmation of ownership in the event of product loss or theft.

1. YOUR OWNER'S I.D. CARD VERIFIES THE PRODUCT YOU HAVE PURCHASED, YOUR NAME, ADDRESS, AND THE DATE OF YOUR PURCHASE.

2. PARTS MAY BE ORDERED USING THE PARTS ORDER CARD WHICH IS INCLUDED WITH THIS PRODUCT OR BY CALLING OUR PRODUCT SERVICE NUMBER: 1-800-225-0653.

3. BEFORE ORDERING PARTS BY PHONE HAVE READY THE FOLLOWING INFORMATION TO EXPEDITE YOUR ORDER:

1. Name of the Product (VICTORY SM11)
2. Model Number of the Product (SM11)
3. Ordering Number of the Part (See Parts List Page)
4. Description of the Part from the Parts List Page.
5. Country of the Manufacturer (See Cover)

THE SAME INFORMATION IS REQUIRED WHEN PLACING YOUR ORDER BY MAIL.

If you need parts or assistance do not return this product to the store, simply contact WEIDER CUSTOMER ASSISTANCE at 1-800-225-0653 Monday through Friday 7 a.m. to 6 p.m. CST.

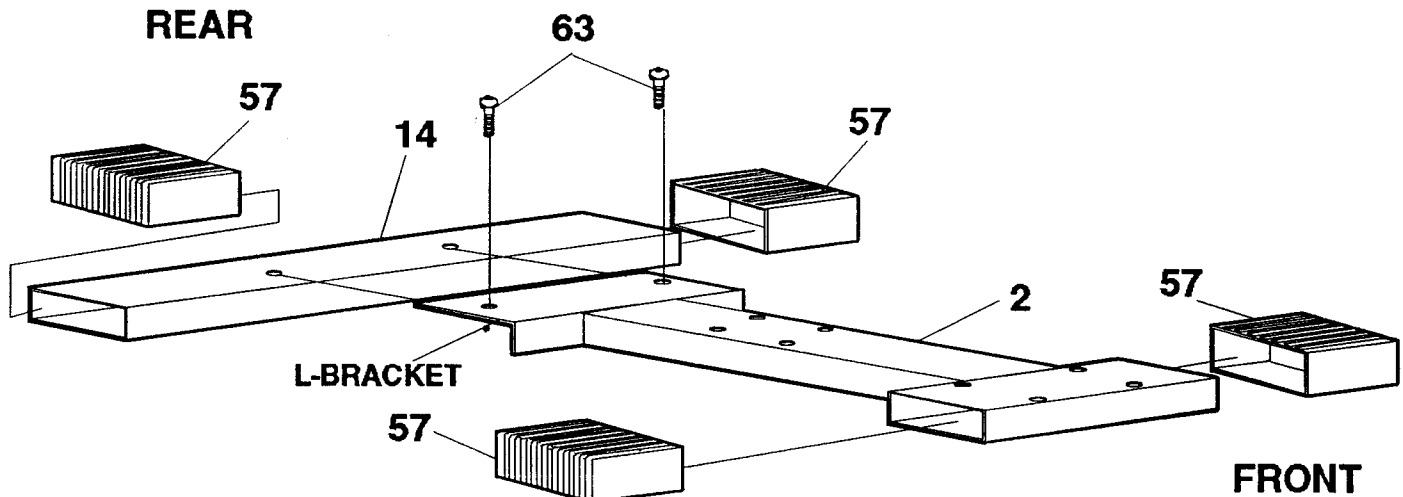
Extended Seasonal Hours (Dec. 1 - Feb. 28) Monday through Friday 7 a.m. to 9 p.m.; Saturday 9 a.m. to 5 p.m.; Sunday 12 p.m. to 4 p.m.

All parts and service inquiries should be directed to: WEIDER SPORTING GOODS, Parts Service Department, 900 West ST. John Street, Olney Illinois. 62450.

STEP 1 LOWER FRAME ASSEMBLY

PART NAME	QTY
57 FOOT CAP	4
63 5/16" X 3/4" ALLEN HEAD MACHINE SCREW	2

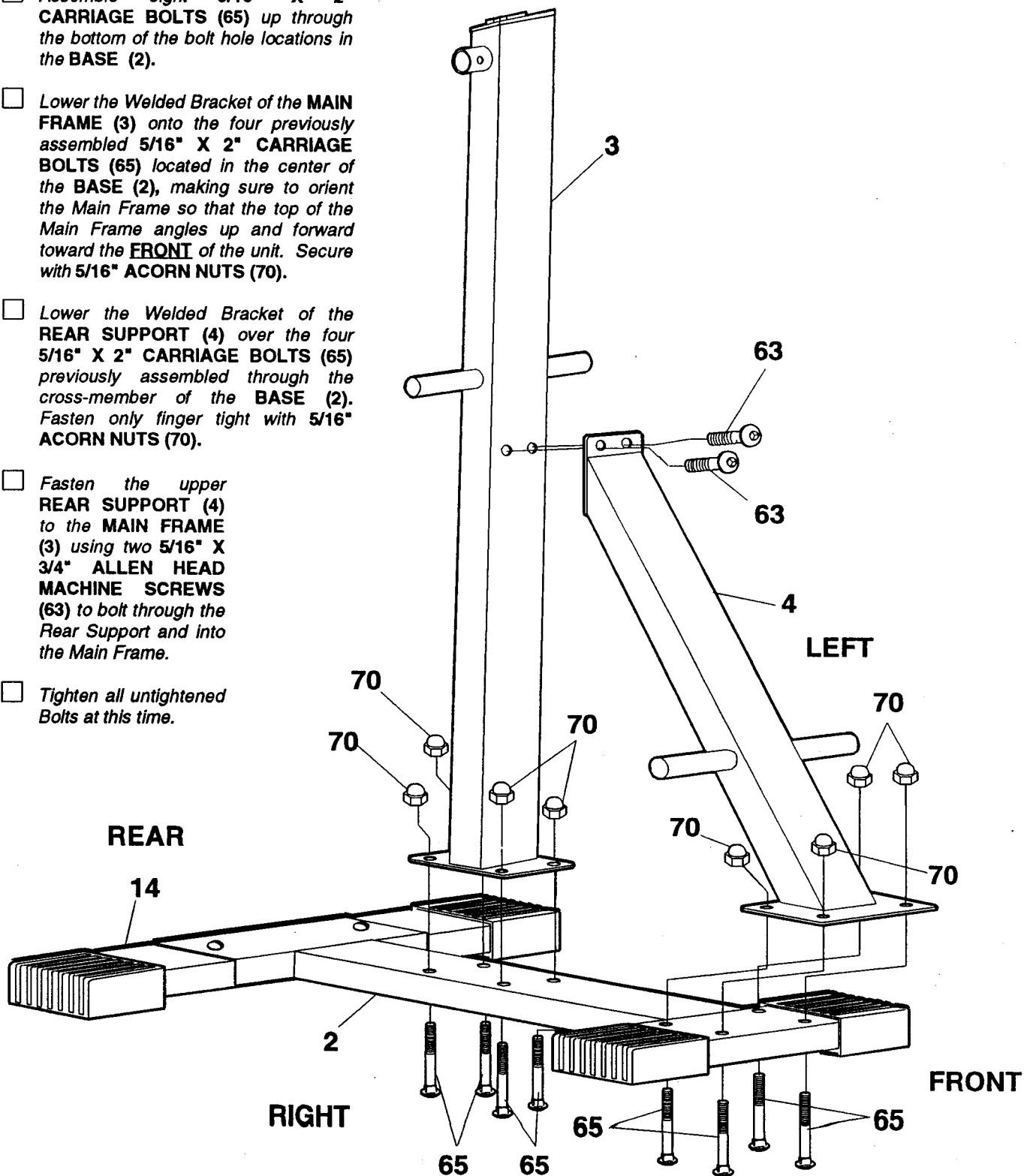
- ☐ Begin by pressing **FOOT CAPS (57)** onto the ends of the **BASE FRAME (2)** and the **REAR BASE (14)**.
- ☐ Look carefully at the **REAR BASE (14)**. The side of the Rear Base that the holes are dimpled-in will be faced toward the floor.
- ☐ Join the **BASE FRAME (2)** to the **REAR BASE (14)** by placing the L-Bracket of the Base Frame on top of the Rear Base and using **5/16" X 3/4" ALLEN HEAD MACHINE SCREWS (63)**, bolt down through the top of the Base Frame and into the Rear Base.



STEP 2 UPPER FRAME ASSEMBLY

PART NAME	QTY
63 5/16" X 3/4" ALLEN HEAD MACHINE SCREW	2
65 5/16" X 2" CARRIAGE BOLT	8
70 5/16" ACORN NUT	8

- ☐ Assemble eight 5/16" X 2" CARRIAGE BOLTS (65) up through the bottom of the bolt hole locations in the BASE (2).
- ☐ Lower the Welded Bracket of the MAIN FRAME (3) onto the four previously assembled 5/16" X 2" CARRIAGE BOLTS (65) located in the center of the BASE (2), making sure to orient the Main Frame so that the top of the Main Frame angles up and forward toward the **FRONT** of the unit. Secure with 5/16" ACORN NUTS (70).
- ☐ Lower the Welded Bracket of the REAR SUPPORT (4) over the four 5/16" X 2" CARRIAGE BOLTS (65) previously assembled through the cross-member of the BASE (2). Fasten only finger tight with 5/16" ACORN NUTS (70).
- ☐ Fasten the upper REAR SUPPORT (4) to the MAIN FRAME (3) using two 5/16" X 3/4" ALLEN HEAD MACHINE SCREWS (63) to bolt through the Rear Support and into the Main Frame.
- ☐ Tighten all untightened Bolts at this time.



STEP 3 RESISTANCE CYLINDER ASSEMBLY

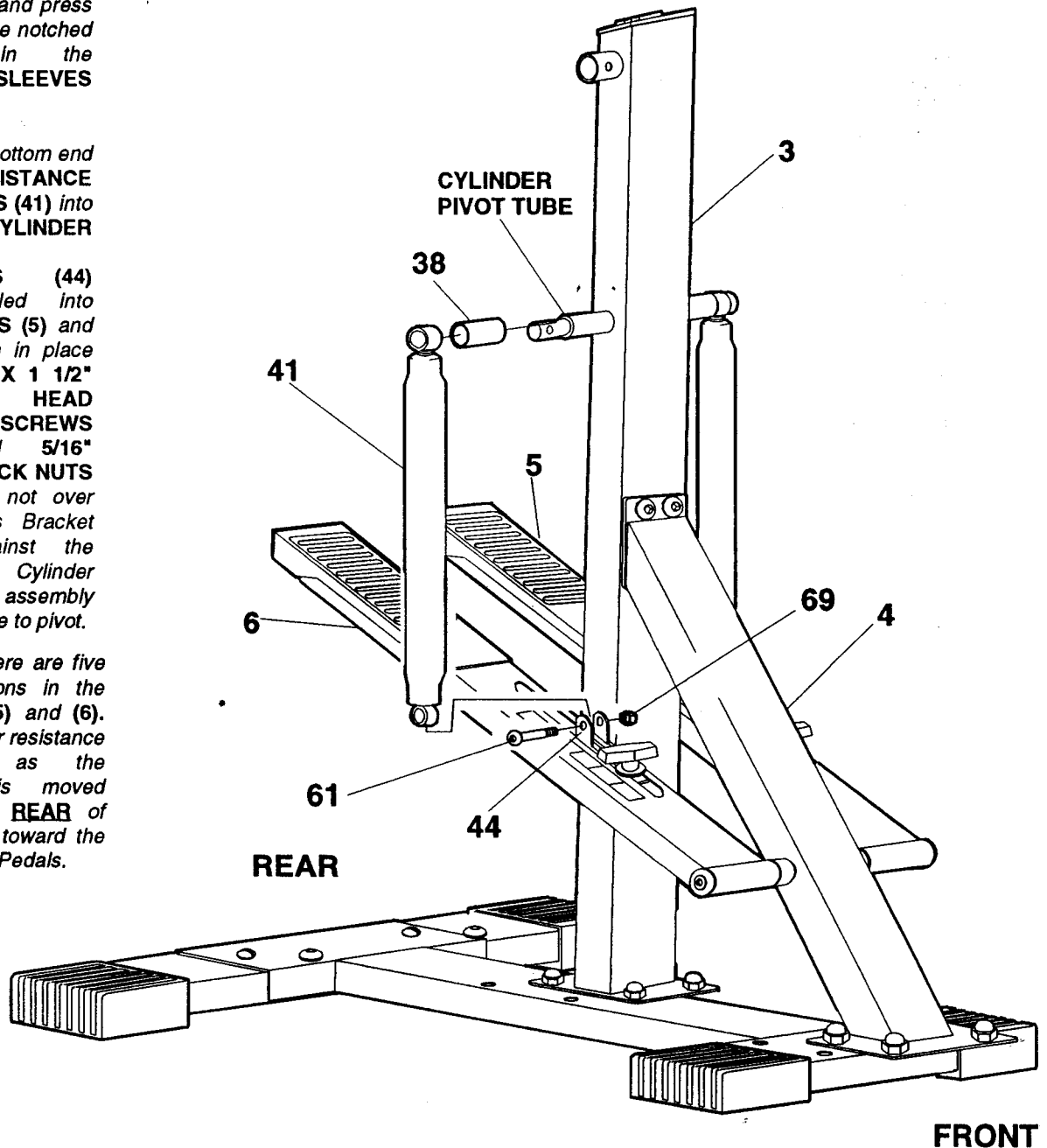
PART NAME	QTY
38 NYLON SPACER SLEEVE	2
61 5/16" X 1 1/2" ALLEN HEAD MACHINE SCREW	2
69 5/16" NYLON LOCK NUT	2

- ☐ Slide the **NYLON SPACER SLEEVES (38)** onto the **Cylinder Pivot Tube** located on the upper sides of the **MAIN FRAME (3)**, making sure to orient the notched cutout to the outside and down.

- ☐ Next, assemble the **RESISTANCE CYLINDERS (41)** onto the **Cylinder Pivot Tube** and press them into the notched cutouts in the **SPACER SLEEVES (38)**.

- ☐ Attach the bottom end of the **RESISTANCE CYLINDERS (41)** into the **CYLINDER MOUNTING BRACKETS (44)** pre-assembled into the **PEDALS (5)** and **(6)**. Fasten in place with **5/16" X 1 1/2" ALLEN HEAD MACHINE SCREWS (61)** and **5/16" NYLON LOCK NUTS (69)**. Do not over tighten this Bracket down against the Resistance Cylinder as this assembly must be able to pivot.

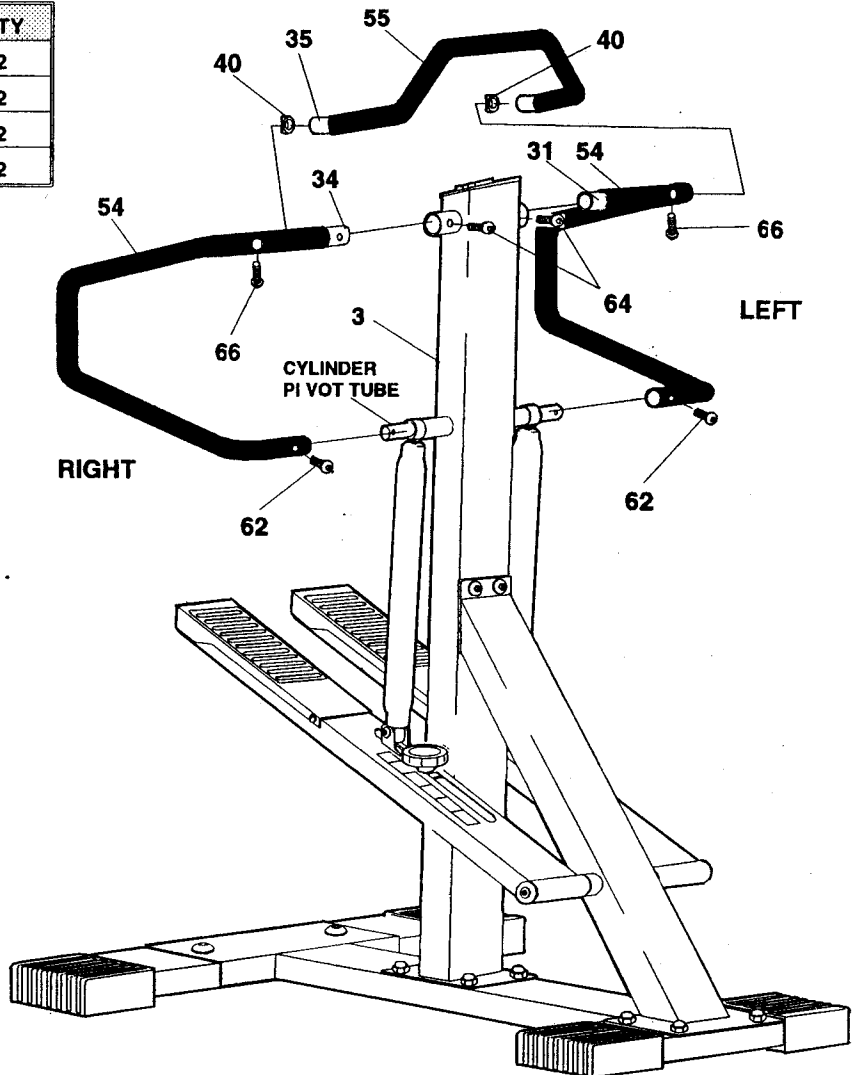
» **NOTE:** There are five hole locations in the **PEDALS (5)** and **(6)**. The Stepper resistance increases as the Cylinder is moved toward the **REAR** of the unit or toward the ends of the Pedals.



STEP 4 HANDLEBAR ASSEMBLY

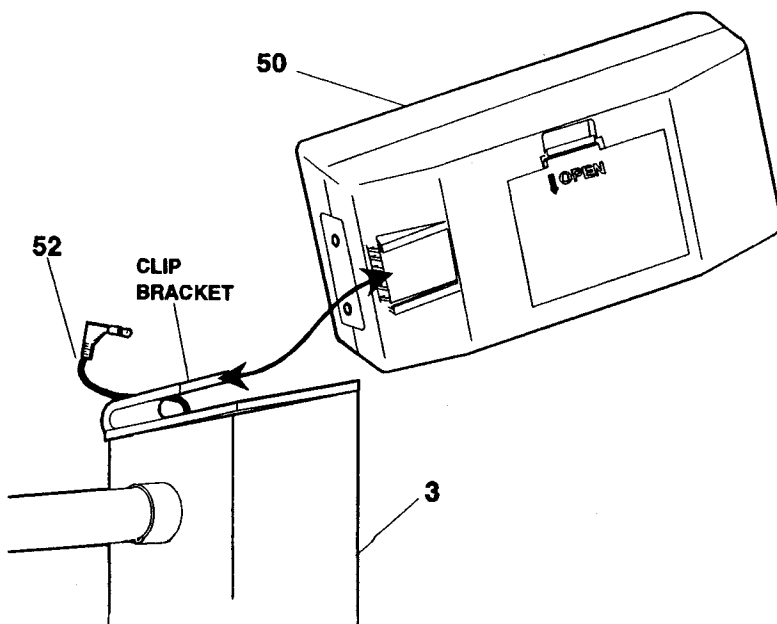
PART NAME	QTY
40 NYLON BAR SLEEVE	2
62 5/16" X 3/8" ALLEN HEAD MACHINE SCREW	2
66 5/16" X 1" ALLEN HEAD MACHINE SCREW	2
64 5/16" X 1/2" ALLEN HEAD MACHINE SCREW	2

- ☐ Assemble the top of the **HANDLEBARS (31)** and **(34)** into the **Mounting Brackets** located at the top and sides of the **MAIN FRAME (3)** and at the same time assemble the lower end of the **Handlebars** onto the **Cylinder Pivot Tube**. Push the **Handlebars** into place so that the bolt holes in the **Handlebars** align with the holes in the **Mounting Brackets**. Attach the top of the **Handlebar** in place using **5/16" X 1/2" ALLEN HEAD MACHINE SCREWS (64)** and then attach the lower **Handlebars** in place with **5/16" X 3/8" ALLEN HEAD MACHINE SCREWS (62)**.
- ☐ Slide the **NYLON BAR SLEEVES (40)** over the ends of the **RACING BAR (35)**, orienting the **Sleeves** so that the flat side of the **Sleeve** is assembled against the **Bar**.
- ☐ Insert the bar ends of the **RACING BAR (35)** into the positioning holes in the back of the **HANDLEBARS (31)** and **(34)**. Fasten in place using **5/16" X 3/4" ALLEN HEAD MACHINE SCREWS (63)** to bolt up through the bottom of the **Handlebars**.

**STEP 5 ELECTRONICS MONITOR ASSEMBLY**

- ☐ Plug the **SENSOR WIRE WITH PICKUP (52)** into the bottom of the **ELECTRONICS MONITOR (50)** at the location marked **RPM**.
- ☐ Attach the **ELECTRONICS MONITOR (50)** to the top of the **MAIN FRAME (3)** by sliding the **Monitor** onto the **Clip Bracket** on the top of the **Main Frame**.
- ☐ Plug the **EAR - PULSE SENSOR CABLE (59)** into the bottom of the **ELECTRONICS MONITOR (50)**.

» **NOTE:** The **Ear Lobe Clip** located on the one end of the **EAR - PULSE SENSOR CABLE (59)** is used to register **Pulse Rate** when clipped to the ear lobe and when the other end of the **Cable** is inserted into the **ELECTRONICS MONITOR (50)** at the **PULS** location. The **Monitor** must be set to **Pulse**.



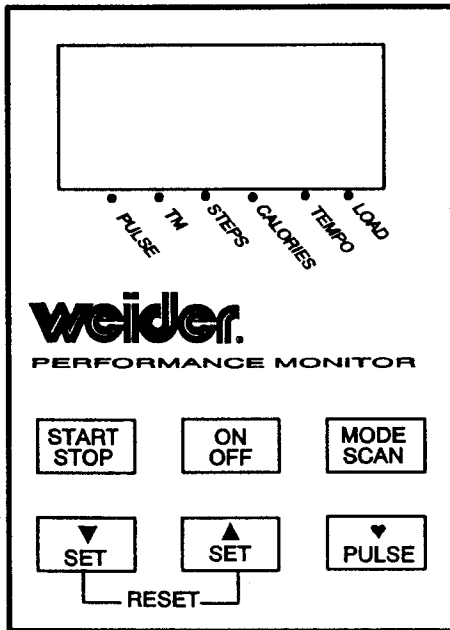
STEPPER COMPUTER WITH HAND-GRIP PULSE

FEATURES

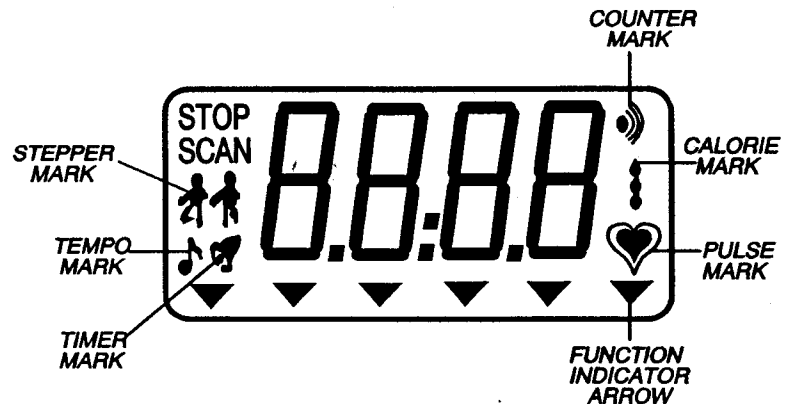
- * Multifunctions: Pulse, Timer, Steps, Calorie consumed, Tempo & Load.
- * Auto/manual power ON/OFF.
- * Auto scan.
- * Up & down setting in advance.
- * Digital read-out by LCD to show the exercise information.

PANEL & LCD INSTRUCTION

PANEL DESIGN



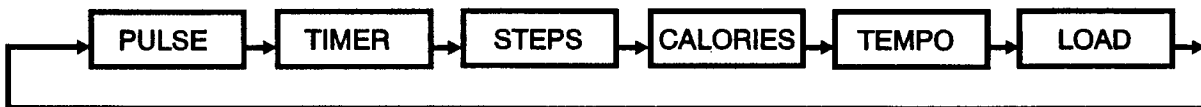
LCD DRAWING



INSTRUCTION OF KEY BOARD OPERATION

1. MODE/SCAN

- A. Used to select function and the sequence as shown below.



- B. Auto scan is activated when the Mode/Scan key is pressed. There is a beep to signal the scan function when it appears. Press the key again and the scan function will be terminated.

2. SET ▲ SET ▼ AND RESET

A. Setting procedure

- Operate MODE key to desired function setting.
- Push SET ▲ SET ▼ key to increase or decrease setting.
- All settings must be under "STOP" condition.

B. Setting range and mark for

- a. Timer : Range from 0.00 to 9.0 by a step of 1 min.
Setting mark: "⏰"
- b. Steps : Range from 0 to 9990 by step of 10 counts.
Setting mark: "👣"
- c. Pulse : Range from 50 to 250 by a step of 1 BPM.
Setting Mark: "❤️"
- d. Calorie : Range from 0 to 999.0 by a step of 1 kcal.
Setting mark: "🔥"
- e. Tempo : Range from 0 to 9.875 by a step of 0.125 sec.
Setting mark: "🎵"
- d. Load : Range from 1 to 5 by a step of 1.

C. RESET

- a. Push SET▲ & SET▼ key simultaneously to execute the reset function for the individual mode key selection.
- b. It will reset the setting value to zero; but reset LOAD to "1".

3. PULSE ON/OFF KEY

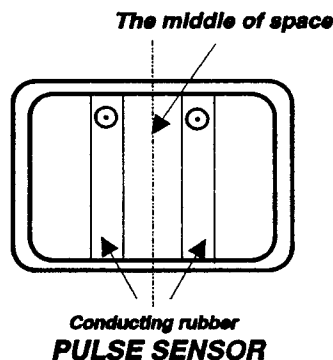
Manual operations for the pulse power ON/OFF. When pulse power is turned "ON" there is a picture "❤️" lit up on LCD.

4. POWER ON/OFF KEY

Manual operation for power ON/OFF.

5. START/STOP KEY

For computer run or stop.



OTHER INSTRUCTIONS

1. AUTO POWER ON/OFF

- a. Power will be shut off automatically when there is no stepping and no pulse signal input detected for approximately 4 minutes.
- b. Power will be turned ON whenever the key board is operated or there is an input stepping signal transmitted to the monitor.

2. AUTO PULSE POWER OFF

The pulse power will be shut off automatically from ON condition when there is no pulse signal input to the monitor for 10 seconds.

- 3. Keep your hands in contact with the pulse sensors which are constructed around the handlebars. In order to get better pulse signals, avoid shaking or vibrating your hands. As well, larger contact area with the conductive rubbers will obtain better sensitivity. (Place the part of the hand between the thumb and the forefinger in the center of the space between two conductive rubbers.)

CONDITIONING GUIDELINES

The following guidelines will help you to plan and regulate your personal fitness program. Remember that adequate rest and good nutrition are also essential to the success of any fitness program. **BEFORE BEGINNING THIS OR ANY EXERCISE PROGRAM, CONSULT YOUR PHYSICIAN!**

EXERCISE INTENSITY

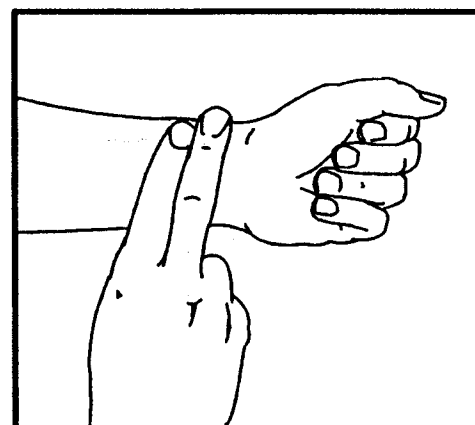
To maximize the benefits from exercising, your level of exertion must exceed mild demands while falling short of causing breathlessness and fatigue. The proper level of exertion can be determined using the heart rate as a guide. For effective aerobic exercise, the heart rate must be maintained at a level between 70% and 85% of your maximum heart rate. This is your "Training Zone". You can determine your Training Zone by consulting the table below. Training Zones are listed for both conditioned and unconditioned persons according to age. Use the column that is appropriate for you.

AGE	UNCONDITIONED TRAINING ZONE (BEATS/MIN)	CONDITIONED TRAINING ZONE (BEATS /MIN)
20	138-167	133-162
25	136-166	132-160
30	135-164	130-158
35	134-162	129-156
40	132-161	127-155
45	131-159	125-153
50	129-156	124-150

AGE	UNCONDITIONED TRAINING ZONE (BEATS/MIN)	CONDITIONED TRAINING ZONE (BEATS /MIN)
55	127-155	122-149
60	126-153	121-147
65	125-151	119-145
70	123-150	118-144
75	122-147	117-142
80	120-146	115-140
85	118-144	114-139

During the first few weeks of your exercise program, you should keep your heart rate near the low end of your Training Zone. Over the course of a few months, gradually increase your heart rate until it reaches the high end of your Training Zone. As your condition improves, a greater workload will be required in order to raise your heart rate to your Training Zone.

The easiest way to measure your heart rate is to stop exercising and place two fingers on your wrist where you feel a pulse. Carefully take a six-second heart beat count. (A six-second count is used because your heart rate will drop rapidly after you stop exercising.) Add a 0 to the result to find your heart rate. Compare your heart rate to your Training Zone. If your heart rate is too low, increase your level of exertion. If your heart rate is too high, decrease your level of exertion.



WORKOUT PATTERN

Each workout should consist of 5 basic parts: 1. AT REST, 2. WARMING -UP, 3. TRAINING ZONE EXERCISE 4. COOLING-DOWN 5. AT REST.

Warming up is an important part of every workout. Warming up prepares the body for more strenuous exercise by increasing circulation, delivering more oxygen to the muscles, and raising the body temperature. This can be done by stretching for 5-10 minutes prior to exercising.

After warming up, begin exercising at a low intensity level for a few minutes. Then increase the intensity to raise your heart rate to your Training Zone for a period of 20-30 minutes.

Cooling down after vigorous exercise is important in aiding circulation and preventing soreness. 5-10 minutes of stretching or light exercise will allow the body to cool down.

EXERCISE FREQUENCY

To maintain or improve your condition, you must workout 2-3 times per week following the pattern described above. A day of rest between workouts is recommended. After several months of exercise, the number of workouts can be increased to 4-5 times per week. The key to a successful program is REGULAR exercise.

SUGGESTED STRETCHES

The following stretches provide a good warm-up, or cool-down. Move slowly as you stretch - never bounce.

HAM STRING STRETCH

Sit with one leg extended. Bring the sole of the opposite foot toward you, resting it against the extended leg's inner thigh. Stretch toward your toe as far as possible, hold for 15 counts, then relax. Repeat three times for both legs.

Stretches: Hamstrings, Lower Back and Groin

INNER THIGH STRETCH

Sit with the soles of your feet together and knees pointing outward. Pull your feet as close into the groin area as possible. Hold for 15 counts, then relax. Repeat three times.

Stretches: Quadriceps, Hip Muscles

TOE TOUCHES

Standing with your knees bent slightly, slowly bend forward from the hips. Allow your back and shoulders to relax as you stretch down toward your toes. Go as far as you can and hold for 15 counts, then relax. Repeat three times.

Stretches: Hamstrings, Back of Knees, Back

QUADRICEPS STRETCH

With one hand against a wall for balance, reach behind you and pull up your foot. Bring your heel as close to your buttocks as possible. Hold for 15 counts. Repeat.

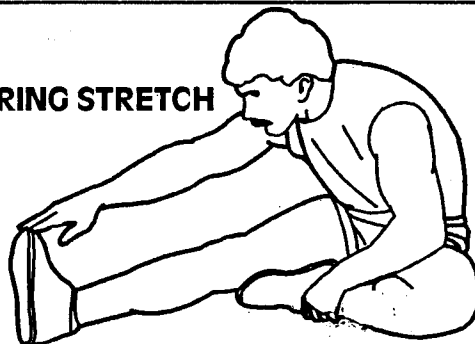
Stretches: Quadriceps, Hip Muscles

CALF/ACHILLES STRETCH

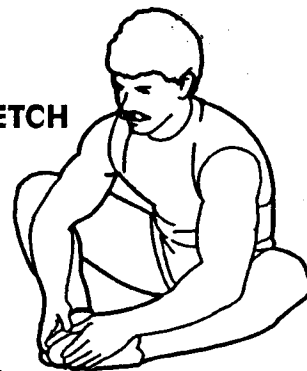
With one leg in front of the other and arms out, lean against the wall. Keep your back leg straight and back foot flat on the ground; then bend the front leg and lean forward by moving your hips toward the wall. Hold, then repeat on the other side. To cause even further stretching of the Achilles tendons, slightly bend back leg as well.

Stretches: Calves, Achilles Tendons, and Ankles

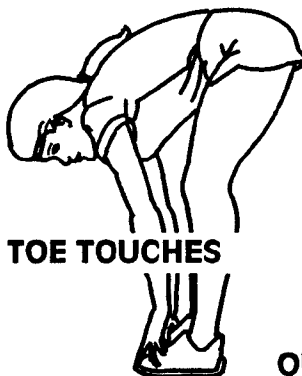
HAM STRING STRETCH



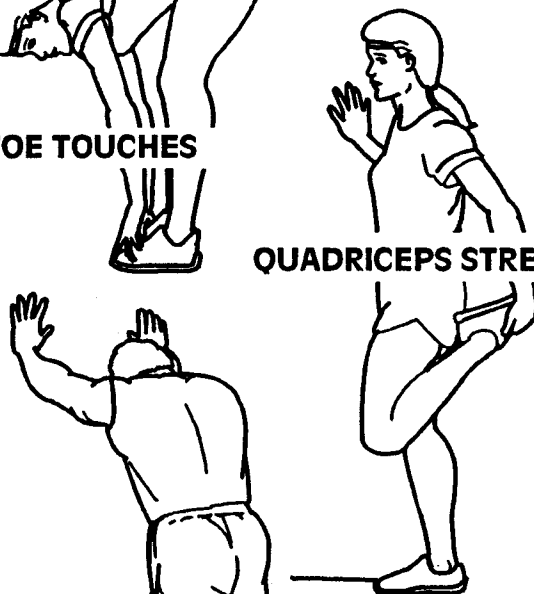
INNER THIGH STRETCH



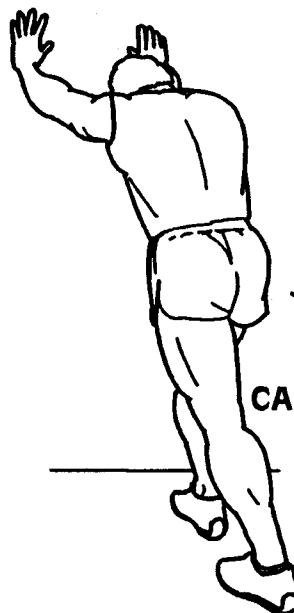
TOE TOUCHES



QUADRICEPS STRETCH



CALF/ACHILLES STRETCH



LIMITED WARRANTY

Weider Sporting Goods, Inc. warrants this item of equipment to be free from defects in material and/or workmanship for a period of 90 DAYS from the date of the original purchase (retail, mail order or otherwise) for use. Weider also warrants the frame of this item of equipment to be free from defects in material or workmanship for a period of THREE YEARS from the date of original purchase.

In the event of a defect in material or workmanship during the warranty period, Weider will repair or replace (at its option) the Equipment (or frame) under the conditions of this Warranty. Weider will do so at its expense for the cost of labor and materials but not for mailing except as noted.

LIMITATIONS, EXCLUSIONS AND OTHER RIGHTS:

Weider disclaims liability for any and all implied warranties except as set forth to the contrary herein. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

Weider disclaims liability for indirect, incidental or consequential damages. This disclaimer applies during and after the warranty period. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

Weider is not responsible for damage to the Equipment caused by accident, theft, misuse, abuse, abnormal use or conditions, neglect or modifications.

This Warranty gives you specific legal rights, and you may have other rights which vary from state to state.

CLAIM PROCEDURE

If you discover a defect or malfunction during the period to which this Warranty applies, you must follow this procedure:

Write to: Parts Service Weider Sporting Goods 900 West St. John Street Olney, Illinois 62450

In your letter state your full name and address; the reason why you believe there is a defect or malfunction subject to this warranty; and the date and conditions under which the defect or malfunction occurred.

To obtain warranty you must include in your letter a copy of the sales receipt or other proof of date of purchase of the Equipment; otherwise no warranty will be issued. Upon receipt of your letter, Weider will make a preliminary determination of its responsibility to repair or replace under this Warranty.

PARTS SERVICE 1-800-225-0653

If Weider denies responsibility it will explain its decision in writing. If Weider accepts responsibility to repair or replace the item or part under the warranty it will notify you in writing to bring or ship the Equipment to a designated Weider facility or an authorized service station for repairs.

If Warranty repair or replacement is made at a Weider facility, the Equipment will be returned to you at Weider's expense. If Warranty repair or replacement is made at a service station, arrangements for the return of the Equipment must be made directly with the service station and are made at your expense.