

PRO

9655

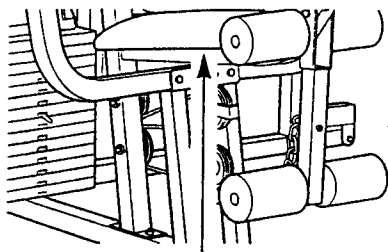
TM

PATENT PENDING

Model No. WESY96550

Serial No. _____

Write the serial number in the space above for reference.



Serial Number Decal (Under Seat)

QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or find that there are missing or damaged parts, we will guarantee you complete satisfaction through direct assistance from our factory.

TO AVOID UNNECESSARY DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE. The trained technicians on our customer hot line will provide immediate assistance, free of charge to you.

CUSTOMER HOT LINE:

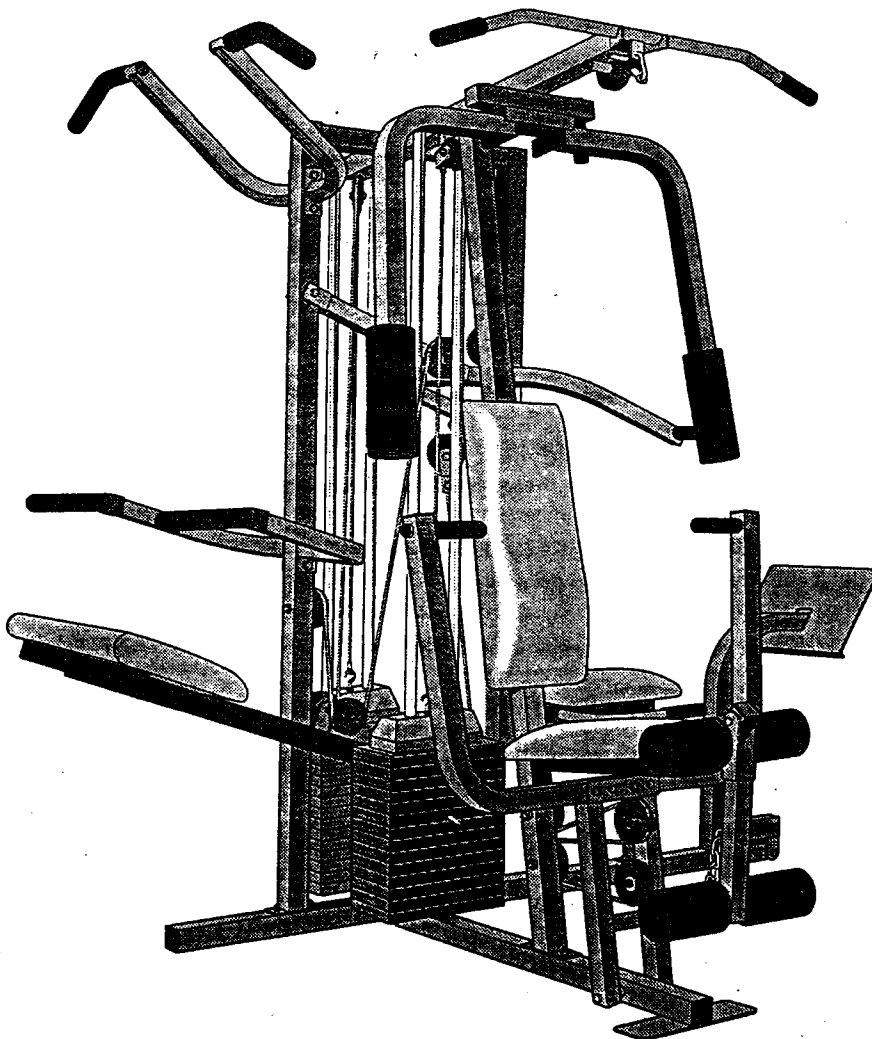
1-800-999-3756

Mon.-Fri., 6 a.m.-6 p.m. MST

CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

USER'S MANUAL



WEIDER®

TABLE OF CONTENTS

LIMITED WARRANTY	2
IMPORTANT PRECAUTIONS	3
BEFORE YOU BEGIN	4
ASSEMBLY	5
HOW TO USE THE HOME GYM SYSTEM	24
WEIGHT RESISTANCE CHART	26
TROUBLE-SHOOTING AND MAINTENANCE	27
CABLE DIAGRAMS	29
ORDERING REPLACEMENT PARTS	Back Cover

Note: A PART IDENTIFICATION CHART and a PART LIST/EXPLODED DRAWING are attached to the center of this manual. Remove the PART IDENTIFICATION CHART and the PART LIST/EXPLODED DRAWING before beginning assembly.

WEIDER is a registered trademark of ICON Health & Fitness, Inc.

LIMITED WARRANTY

ICON Health & Fitness, Inc. (ICON), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to replacing or repairing, at ICON's option, the product at one of its authorized service centers. All products for which warranty claim is made must be received by ICON at one of its authorized service centers with all freight and other transportation charges prepaid, accompanied by sufficient proof of purchase. All returns must be pre-authorized by ICON. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an ICON authorized service center, products used for commercial or rental purposes, or products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, costs of removal, installation or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

ICON HEALTH & FITNESS, INC., 1500 S. 1000 W., LOGAN, UT 84321-9813

IMPORTANT PRECAUTIONS

WARNING: To reduce the risk of serious injury, read the following important precautions before using the home gym system.

1. It is the responsibility of the owner to ensure that all users of the home gym system are adequately informed of all precautions.
2. The home gym system is intended for home use only. Do not use the home gym system in any commercial, rental, or institutional setting.
3. Read all instructions in this manual and in the accompanying literature before using the home gym system.
4. Use the home gym system only on a level surface. Cover the floor beneath the home gym system for protection.
5. Inspect and tighten all parts often. Replace any worn parts immediately.
6. Keep small children and pets away from the home gym system at all times.
7. Always stand on a foot plate when performing an exercise that could cause the home gym system to tip.
8. Keep your hands away from the leg press upright when the military press arm is being used. Your hand could become pinched between the leg press upright and the military press arm.
9. Never release the press arm, butterfly arms, military press arm, leg lever, leg press plate, lat bar or nylon strap when weights are raised. The weights will fall with great force.
10. Keep hands and feet away from moving parts. Always wear athletic shoes for foot protection.
11. Keep your hands away from the assist upright when the assist arm is being used. Your hand could become pinched between the assist upright and the assist arm.
12. Always be sure that your body weight is fully supported by the dip arms or the pull-up arms before kneeling on the assist arm. The assist arm can drop quickly when your body weight is placed on it.
13. Make sure that the cables remain on the pulleys at all times. If the cables bind while you are exercising, stop immediately and make sure that the cables are on all of the pulleys.
14. Always disconnect the lat bar from the home gym system when performing an exercise that does not use the lat bar.
15. If you feel pain or dizziness at any time while exercising, stop immediately and begin cool-

WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

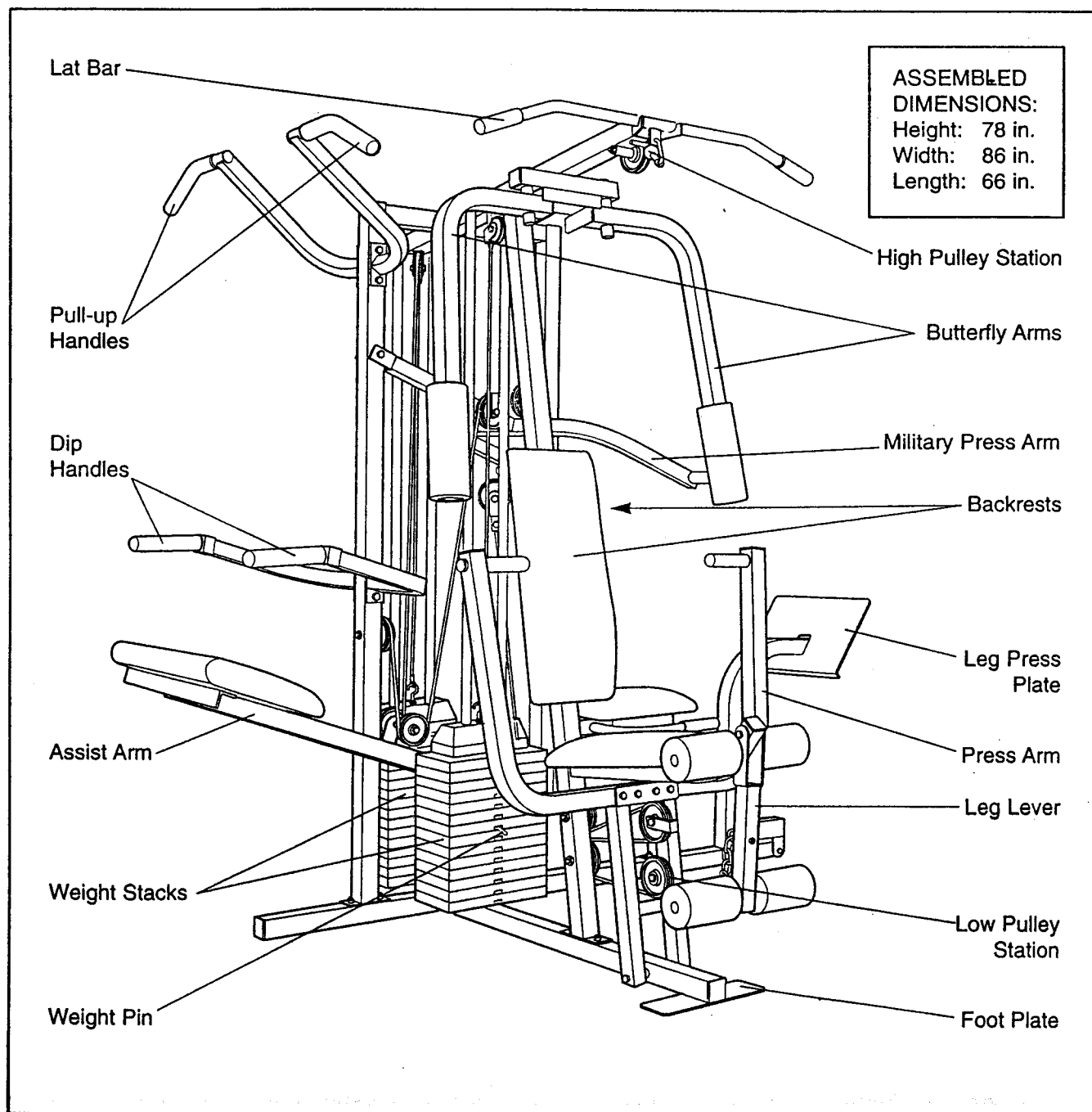
BEFORE YOU BEGIN

Thank you for selecting the versatile WEIDER® PRO 9655 Home Gym System. The PRO 9655 offers a selection of weight stations designed to develop every major muscle group of the body. Whether your goal is to tone your body, build dramatic muscle size and strength, or improve your cardiovascular system, the PRO 9655 will help you to achieve the specific results you want.

For your benefit, read this manual carefully before using the WEIDER® PRO 9655 Home Gym System. If you have additional questions, please call our

Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number is WESY96550. The serial number can be found on a decal attached to the WEIDER® PRO 9655 (see the front cover of this manual).

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



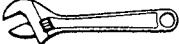
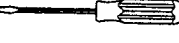
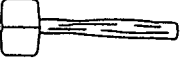
ASSEMBLY

Before beginning assembly, carefully read the following information and instructions:

- Place all parts of the PRO 9655 in a cleared area and remove the packing materials; do not dispose of the packing materials until assembly is completed.
- The assembly is broken into four stages: 1) frame assembly, 2) arm assembly, 3) cable and pulley assembly, and 4) seat and backrest assembly. The hardware for each stage is packaged separately.
- Wait until you begin each assembly stage to open the parts bag labeled for that assembly stage.
- For help identifying the small parts used in assembly, use the **PART IDENTIFICATION CHART** located in the center of this manual. Note: Some small parts may have been pre-attached for shipping. If a part is not in the parts bag, check to see if it has been pre-attached.

- As you assemble the PRO 9655 be sure that all parts are oriented as shown in the drawings.
- Tighten all parts as you assemble them, unless instructed to do otherwise.

THE FOLLOWING TOOLS (NOT INCLUDED) ARE REQUIRED FOR ASSEMBLY:

- Two (2) adjustable wrenches 
- One (1) standard screwdriver 
- One (1) phillips screwdriver 
- One (1) rubber mallet 
- Lubricant, such as grease or petroleum jelly, and soapy water will also be needed.

Assembly will be more convenient if you have the following tools: A socket set, a set of open-end or closed-end wrenches, or a set of ratchet wrenches.

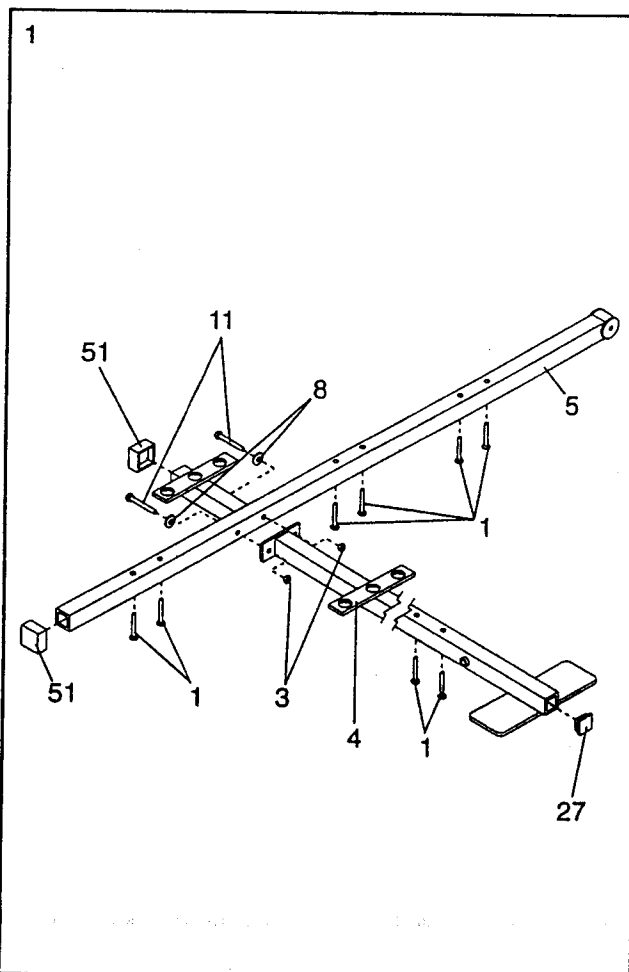
1. Before beginning assembly, be sure that you have read and understand the information in the box above.

Locate and open the parts bag labeled "FRAME ASSEMBLY."

Press two 2" Square Outer Caps (51) onto the Stabilizer (5). Press a 2" Square Inner Cap (27) into the Base (4).

Insert six 5/16" x 2 1/2" Carriage Bolts (1) up through the Stabilizer (5). Insert two 5/16" x 2 1/2" Carriage Bolts up through the Base (4).

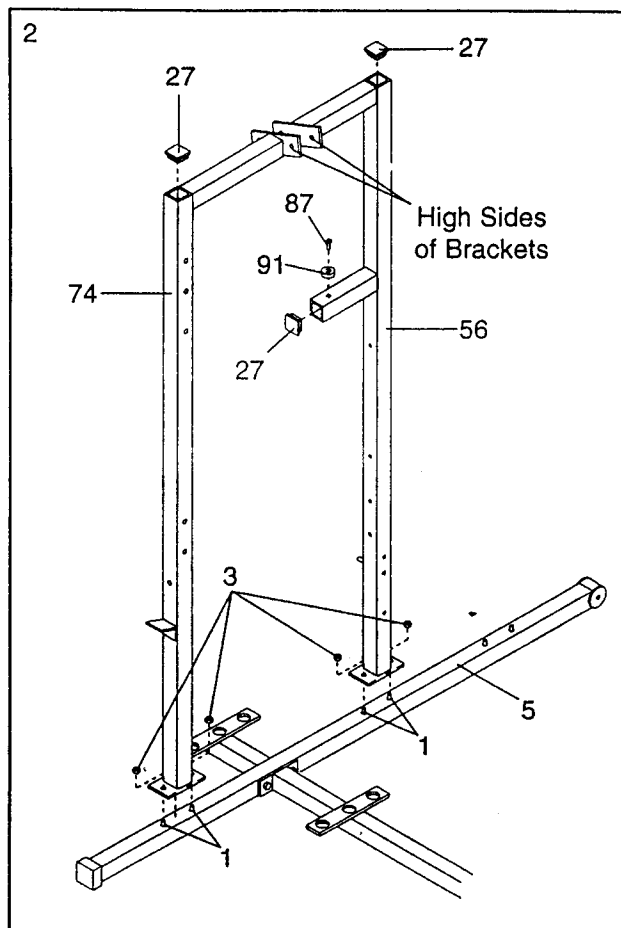
Attach the Base (4) to the Stabilizer (5) with two 5/16" x 2 3/4" Bolts (11), two 5/16" Flat Washers (8), and two 5/16" Nylon Locknuts (3). **Do not tighten the Nylon Locknuts yet.**



2. Slide the Assist Upright (74) and the Leg Press Upright (56) onto the indicated 5/16" x 2 1/2" Carriage Bolts (1) in the Stabilizer (5). **The high side of the brackets on the Assist Upright and Leg Press Upright should be on the side shown.** Hand-tighten four 5/16" Nylon Locknuts (3) onto the Carriage Bolts. **Do not tighten the Nylon Locknuts yet.**

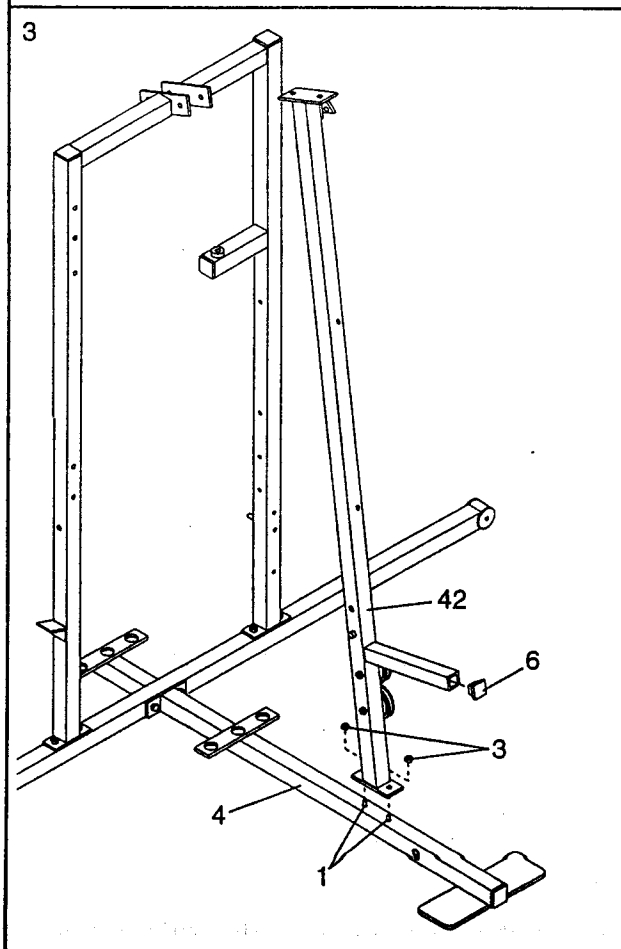
Press two 2" Square Inner Caps (27) into the Leg Press Upright (56). Press a 2" Square Inner Cap into the Assist Upright (74).

Attach the Rubber Bumper (91) to the Leg Press Upright (56) with the #8 x 1/2" Self-tapping Screw (87).



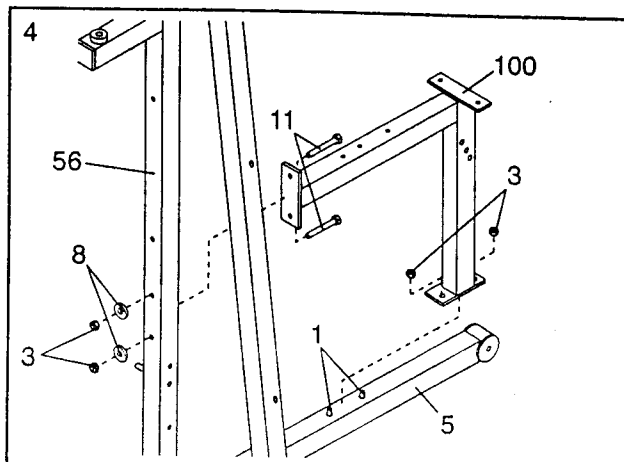
3. Slide the Front Upright (42) onto the 5/16" x 2 1/2" Carriage Bolts (1) in the Base (4). Hand-tighten a 5/16" Nylon Locknut (3) onto each Carriage Bolt. **Do not tighten the Nylon Locknuts yet.**

Press a 1" Square Inner Cap (6) into the Front Upright (42).

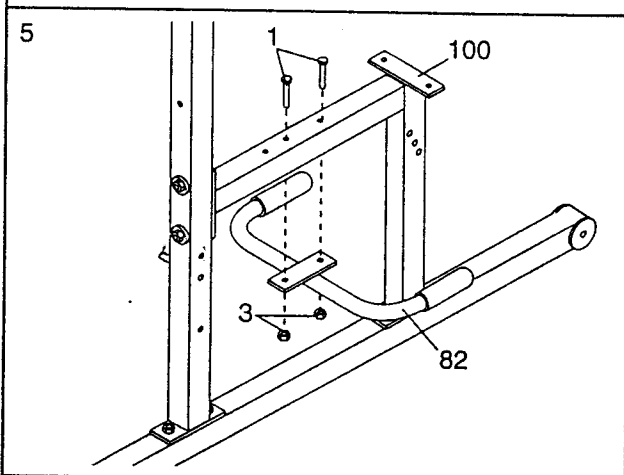


4. Slide the Rear Seat Frame (100) onto the indicated 5/16" x 2 1/2" Carriage Bolts (1) in the Stabilizer (5). Hand-tighten two 5/16" Nylon Locknuts (3) onto the Carriage Bolts. **Do not tighten the Nylon Locknuts yet.**

Attach the other end of the Rear Seat Frame (100) to the Leg Press Upright (56) with two 5/16" x 2 3/4" Bolts (11), two 5/16" Flat Washers (8), and two 5/16" Nylon Locknuts (3). **Do not tighten the Nylon Locknuts yet.**

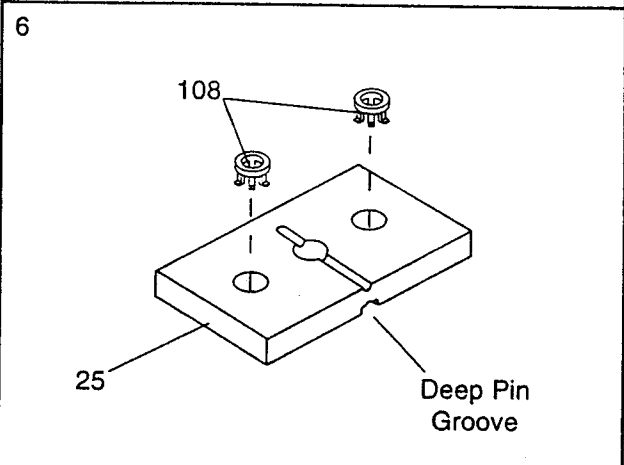


5. Attach the Handle (82) to the Rear Seat Frame (100) with two 5/16" x 2 1/2" Carriage Bolts (1) and two 5/16" Nylon Locknuts (3).



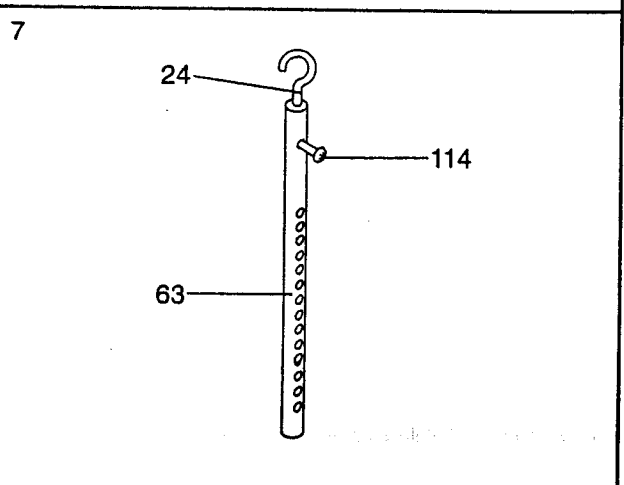
6. Turn one of the Weights (25) so that the deeper pin groove in facing the floor. Insert two Weight Bushings (108) into the Weight.

Insert two Weight Bushings (108) into each of the remaining twenty-seven Weights (114).



7. **Note: A 3/8" x 4" Eyebolt (24) and a 3/8" x 1 1/2" Screw (114) were pre-attached to each Weight Tube (63) for shipping purposes.**

Remove the 3/8" x 4" Eyebolt (24) and the 3/8" x 1 1/2" Screw (114) from each Weight Tube (63).



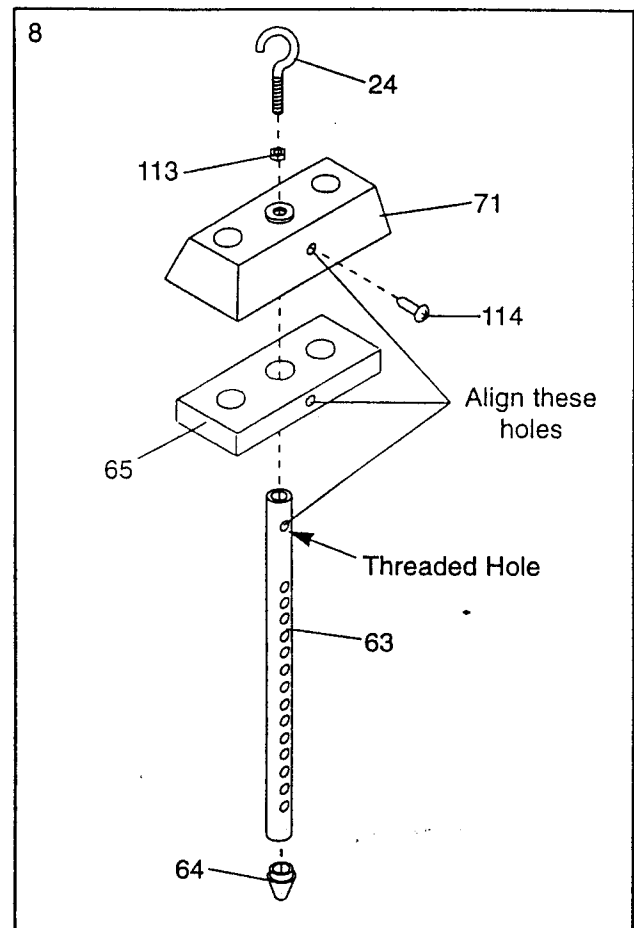
8. Slide the Top Weight (65) into the Weight Cover (71). Insert the Weight Tube (63) into the Top Weight and the Weight Cover. **The indicated holes in the Top Weight and the Weight Cover, as well as the threaded hole in the Weight Tube must be aligned.**

Attach the Top Weight (65), the Weight Cover (71) and the Weight Tube (63) with a 3/8" x 1 1/2" Screw (114).

Thread a 3/8" Nut (113) about half way onto a 3/8" x 4" Eyebolt (24). Thread the Eyebolt into the Weight Tube (63) until the 3/8" Nut touches the top of the Weight Cover (71).

Press a Weight Tube Bumper (64) into the end of the Weight Tube (63).

Assemble the other Top Weight (65), Weight Cover (71) and Weight Tube (63) in the same manner.



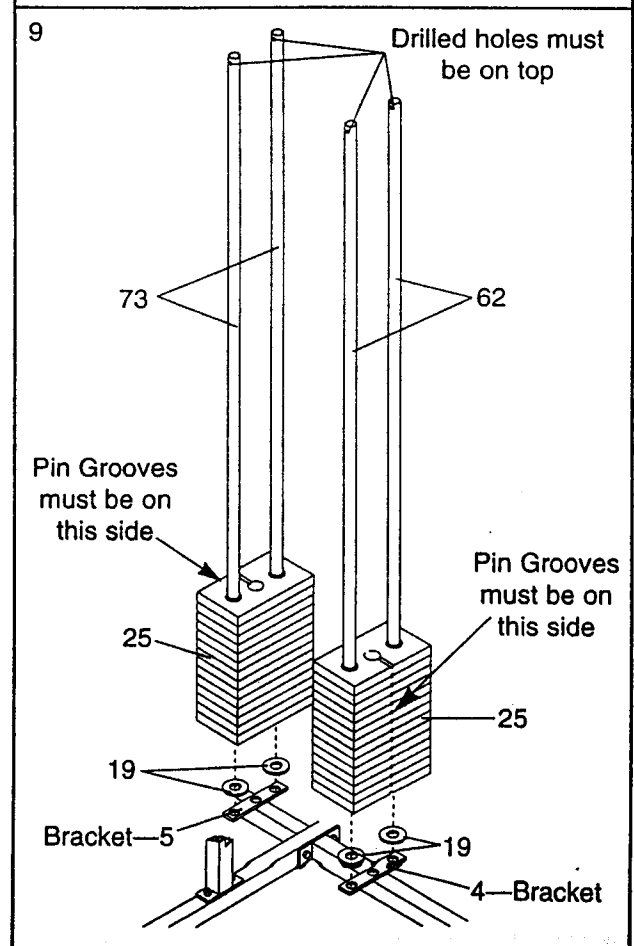
9. Set two Weight Bumpers (19) on the bracket on the Base (4) as shown. Set two Weight Bumpers (19) on the bracket on the Stabilizer (5).

Insert both Long Weight Guides (62) through the Weight Bumpers (19) and the bracket on the Base (4) as shown.

Slide fourteen Weights (25) onto the Long Weight Guides (62). **Be sure that the deep pin grooves are facing down and that the pin grooves are all on the indicated side.**

Insert both Short Weight Guides (73) through the Weight Bumpers (19) and the bracket on the Stabilizer (5).

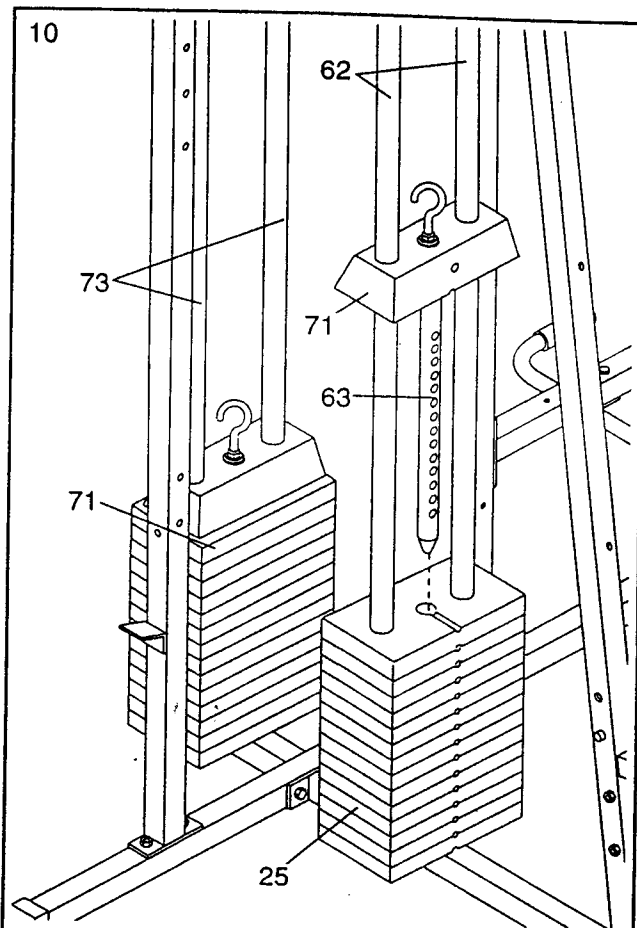
Slide fourteen Weights (25) onto the Long Weight Guides (62). **Be sure that the deep pin grooves are facing down and that the pin grooves are all on the indicated side.**



10. Press a Weight Tube Bumper (64) into the end of each Weight Tube (63).

Slide one Weight Cover (71) and Top Weight (inside the Weight Cover) onto the Long Weight Guides (62). Insert the Weight Tube (63) into the front stack of Weights (25).

Slide the other Weight Cover (71) onto the Short Weight Guides (73) in the same manner.

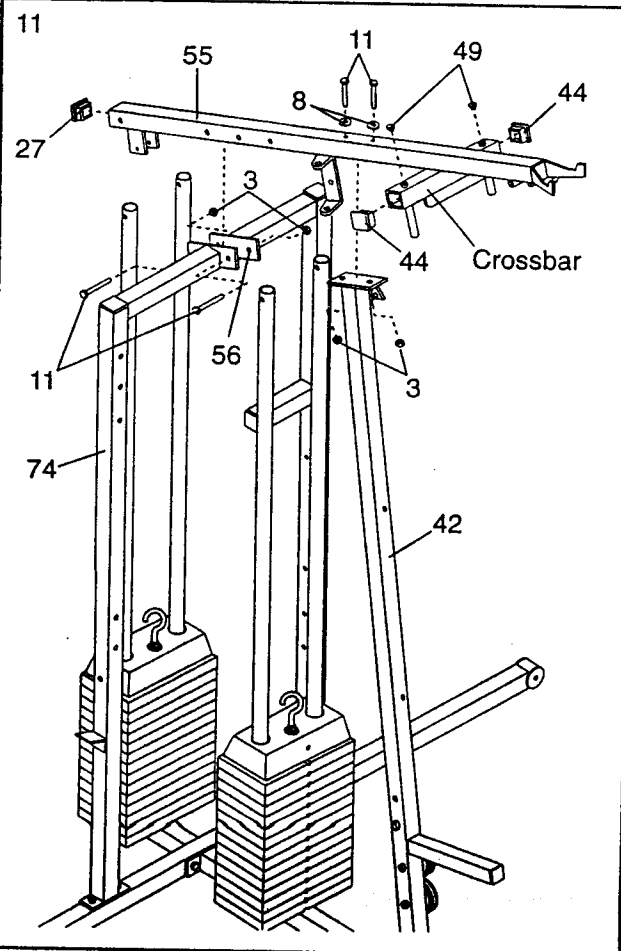


11. Press a 2" Square Inner Cap (27) into the end of the Top Frame (55). Press a 1 3/4" Square Inner Cap (44) into each end of the crossbar on the Top Frame. Press two 1" Round Inner Caps (49) into the top of the crossbar.

Attach the Top Frame (55) to the Assist Upright (74) and the Leg Press Upright (56) with two 5/16" x 2 3/4" Bolts (11) and two 5/16" Nylon Locknuts (3).

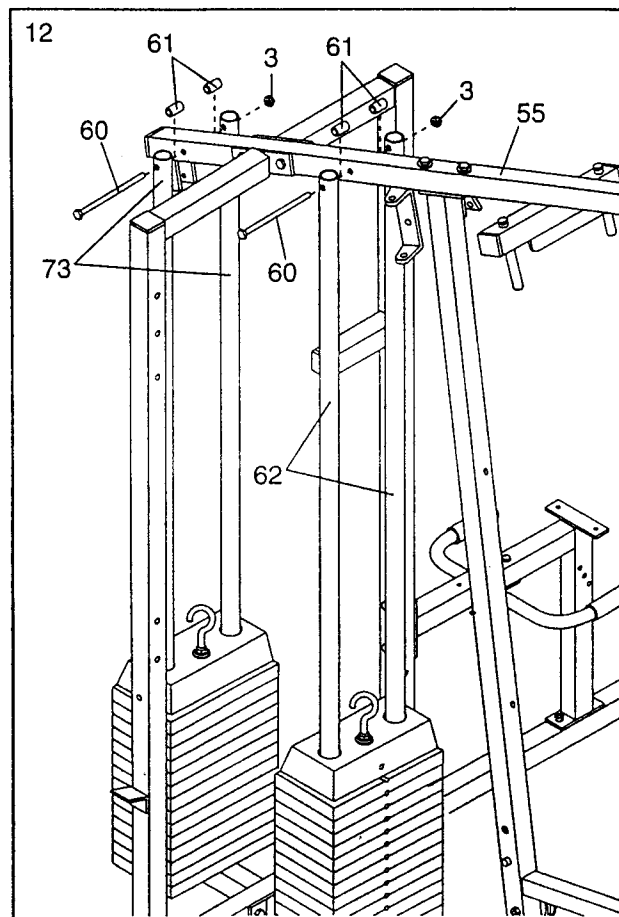
Attach the Top Frame (55) to the Front Upright (42) with two 5/16" x 2 3/4" Bolts (11), two 5/16" Flat Washers (8), and two 5/16" Nylon Locknuts (3).

Tighten all Nylon Locknuts used in steps 1-4 and 8.



12. Attach the upper ends of the Short Weight Guides (73) to the Top Frame (55) with a 5/16" x 6" Bolt (60), two 1/2" x 3/4" Spacers (61), and a 5/16" Nylon Locknut (3).

Attach the upper ends of the Long Weight Guides (62) to the Top Frame (55) in the same manner.

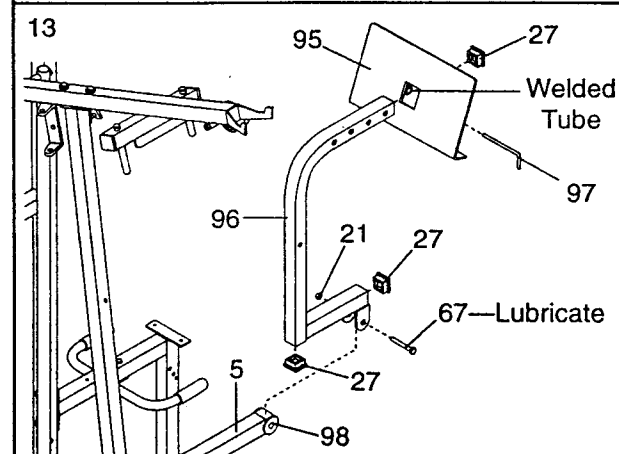


13. Locate and open the parts bag labeled "ARM ASSEMBLY."

Be sure there is a Bushing (98) in each side of the Stabilizer (5). Press a 2" Square Inner Cap (27) into each end of the Leg Press Arm (96).

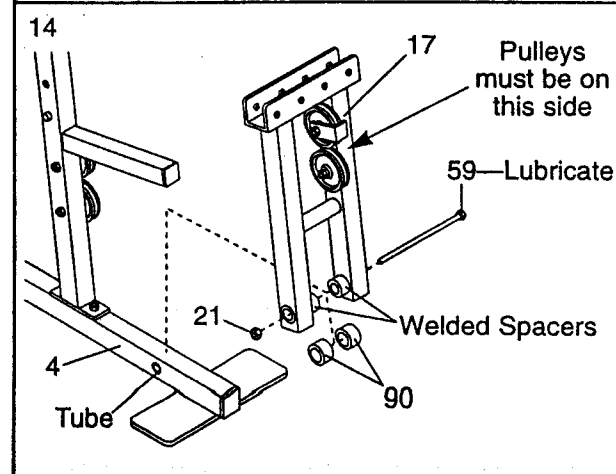
Lubricate a 3/8" x 3 1/4" Bolt (67). Attach the Leg Press Arm (96) to the Stabilizer (5) with the Bolt and a 3/8" Nylon Locknut (21). **Do not over-tighten the Nylon Locknut. The Leg Press Arm must be able to pivot freely.**

Align the welded tubes on the Leg Press Plate (95) with one set of holes in the Leg Press Arm (96). Attach the Leg Press Plate to the Leg Press Arm with the Press Pin (97).



14. Press a 1" x 7/8" Plastic Bushing (90) onto each welded spacer on the Press Frame (17). Slide the Press Frame into place onto the Base (4). **Note: This will be a tight fit. The Plastic Bushings should fit on each end of the indicated tube in the Base. Make sure that the pulleys are on the side shown.**

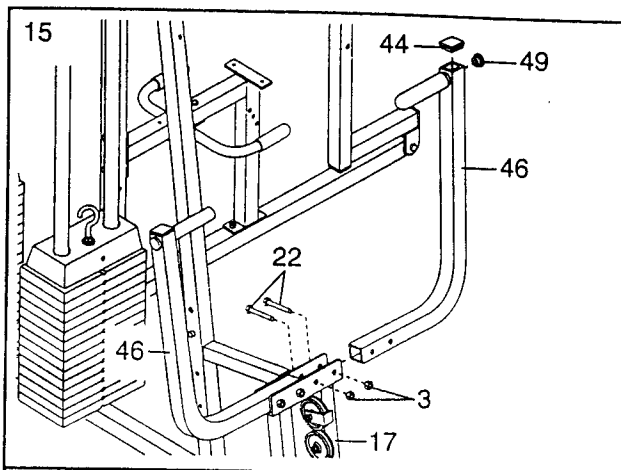
Lubricate the 3/8" x 8" Bolt (59). Attach the Press Frame (17) to the Base (4) with the Bolt and a 3/8" Nylon Locknut (21).



15. Press a 1" Round Inner Cap (49) into one of the Press Arms (46). Press a 1 3/4" Square Inner Cap (44) into the Press Arm.

Attach the Press Arm (46) to one side of the Press Frame (17) with two 5/16" x 2 1/2" Bolts (22) and two 5/16" Nylon Locknuts (3).

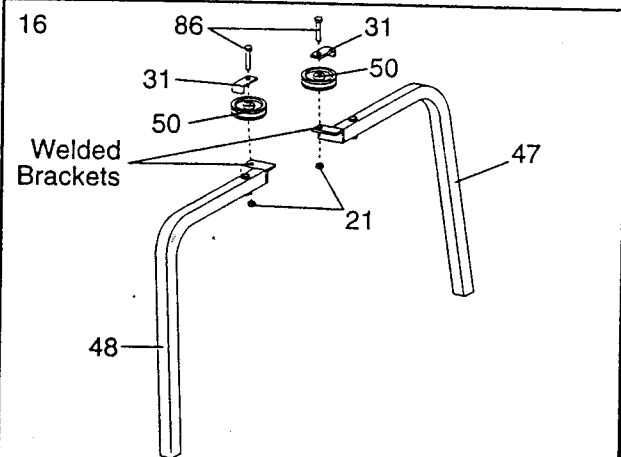
Assemble the other Press Arm (46) in the same manner.



16. Identify the Right Arm (48) and the Left Arm (47). Note the position of the welded bracket on each Arm. **Arm identification is very important for step 14.**

Attach a "V"-Pulley (50) and a Long Cable Trap (31) to the Right Arm (48) with a 3/8" x 2 1/2" Bolt (86) and a 3/8" Nylon Locknut (21). **Do not tighten the Nylon Locknut yet.**

Attach a "V"-Pulley (50) and a Long Cable Trap (31) to the Left Arm (47) in the same manner.



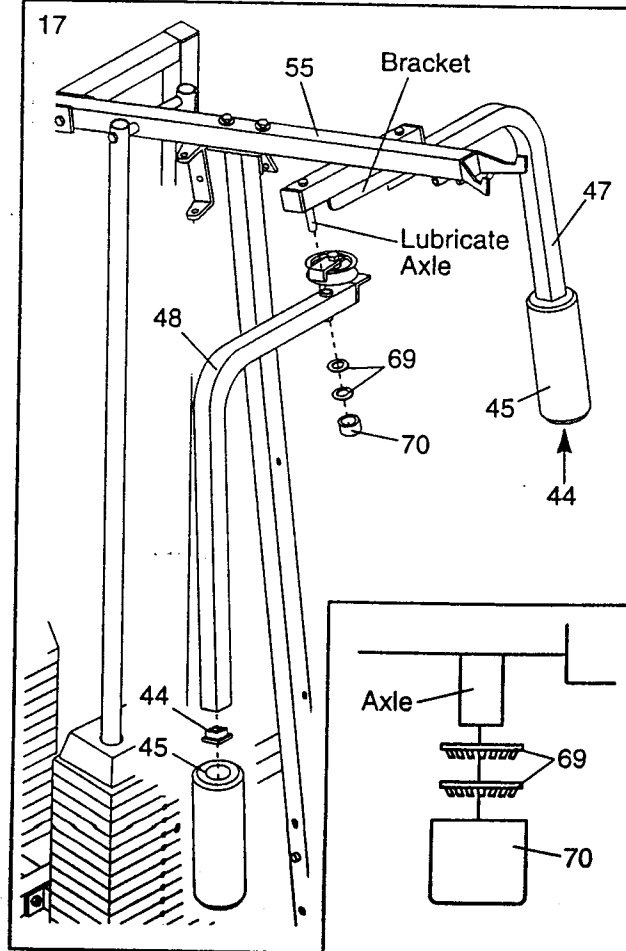
17. Lubricate both axles on the Top Frame (55).

Slide the Right Arm (48) onto the right axle. **Note: Be careful not to confuse the Right Arm with the Left Arm (47); refer to step 13 to identify the Right Arm. Be sure that the upper end of the Right Arm is behind the indicated bracket on the Top Frame (55).**

Tap two 1" Retainers (69) and a 1" Round Cover Cap (70) onto the axle. **Be sure that the teeth on the Retainers bend toward the Round Cover Cap, as shown in the inset drawing.**

Attach the Left Arm (47) in the same manner.

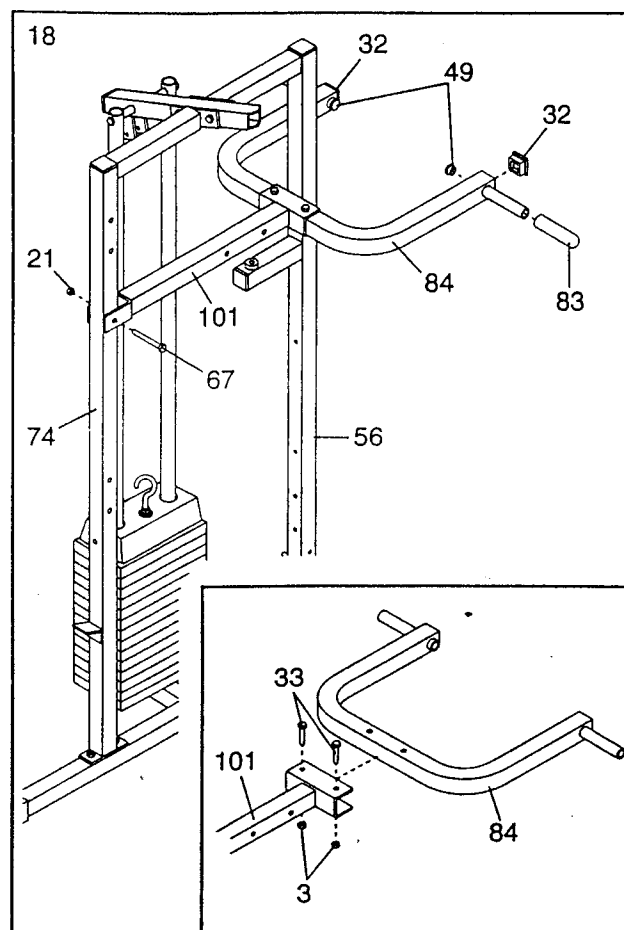
Press 1 3/4" Square Inner Caps (44) into the lower ends of the Right and Left Arms (47, 48). Wet the lower end of each Arm with soapy water. Slide a 10" Pad (45) onto the lower end of each Arm.



18. See the inset drawing. Attach the Military Press Arm (84) to the Pivot Arm (101) with two 5/16" x 2 1/4" Bolts (33) and two 5/16" Nylon Locknuts (3).

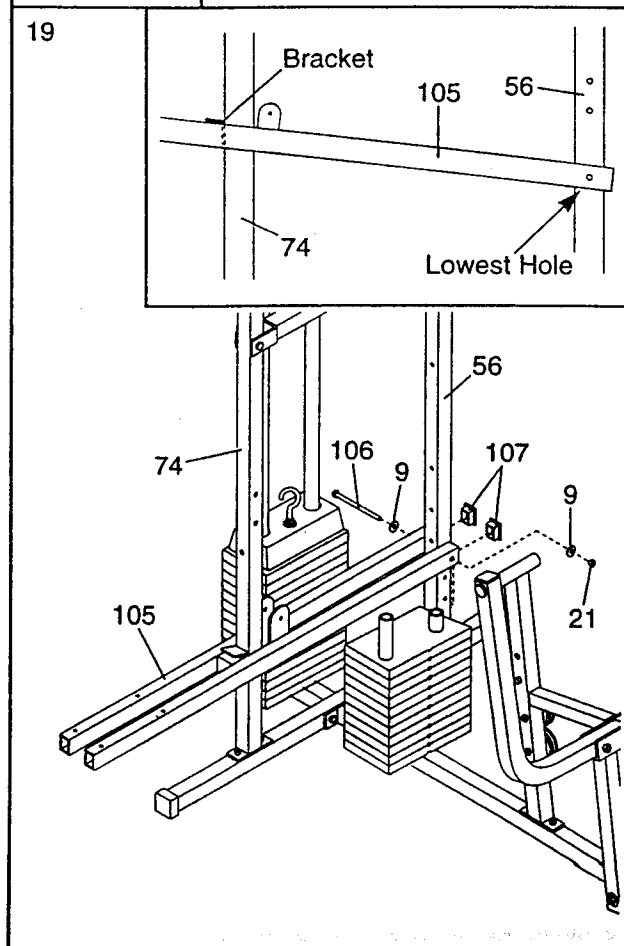
Press two 1 1/2" Square Inner Caps (32) into the Military Press Arm (84). Press two 1" Round Inner Caps (49) into the Military Press Arm. Slide two 5" Plastic Handgrips (83) onto the Military Press Arm.

Attach the Pivot Arm (101) to the Assist Upright (74) with a 3/8" x 3 1/4" Bolt (67) and a 3/8" Nylon Locknut (21).



19. Press two 1" x 2" Inner Caps (107) into the Assist Arm (105).

Attach the Assist Arm (105) to the Leg Press Upright (56) with a 3/8" x 6" Bolt (106), two 3/8" Flat Washers (9), and a 3/8" Nylon Locknut (21). **See the inset drawing. The Assist Arm must be attached to the lowest hole in the Leg Press Upright (56). The Assist Arm must also be below the welded bracket on the Assist Upright (74).**



20. Attach the Left Pull-up Arm (75) and the Right Pull-up Arm (77) to the Assist Upright (74) with two 5/16" x 2 3/4" Bolts (11) and two 5/16" Nylon Locknuts (3).

Attach the Left Dip Arm (78) and the Right Dip Arm (79) to the Assist Upright (74) with two 5/16" x 2 3/4" Bolts (11) and two 5/16" Nylon Locknuts (3).

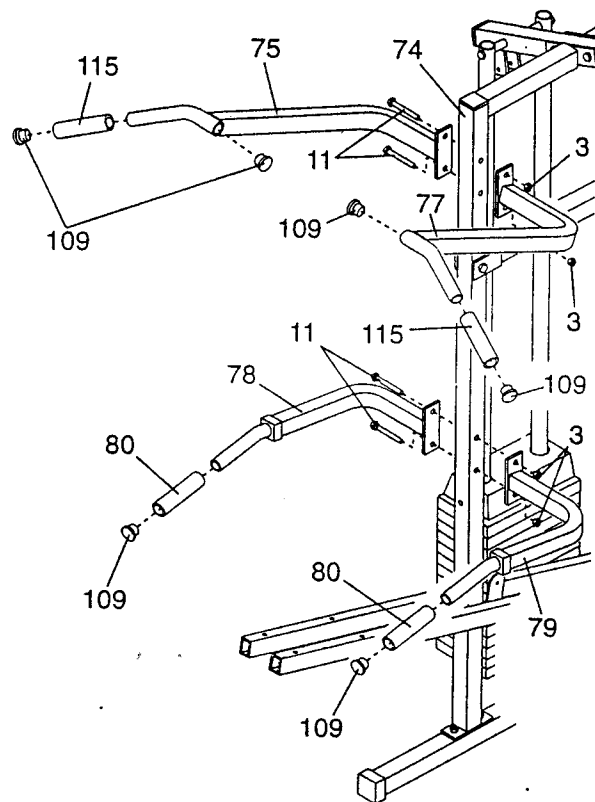
Wet the ends of the Left and Right Pull-up Arms (75, 77) with soapy water. Slide a Long Foam Handgrip (115) onto the Left Pull-up Arm and onto the Right Pull-up Arm.

Wet the ends of the Left and Right Dip Arms (78, 79) with soapy water. Slide a Short Foam Handgrip (80) onto the Left Dip Arm and onto the Right Dip Arm.

Press two 1 1/4" Round Inner Caps (109) into the Left Pull-up Arm (75) and into the Right Pull-up Arm (77).

Press a 1 1/4" Round Inner Cap (109) into the Left Dip Arm (78), and into the Right Dip Arm (79).

20

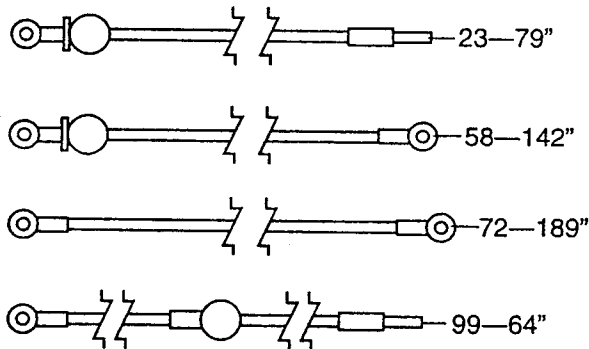


21. Locate and open the parts bags labeled "CABLE ASSEMBLY" and "PULLEYS."

During steps 19 through 39, refer to the CABLE DIAGRAMS on pages 26-27 of this manual to verify proper cable routing. Before beginning this section, fully unwind the four Cables. Identify the four Cables by comparing the lengths and ends of the Cables. The approximate length of each Cable is listed (in inches) after the key number in the drawing.

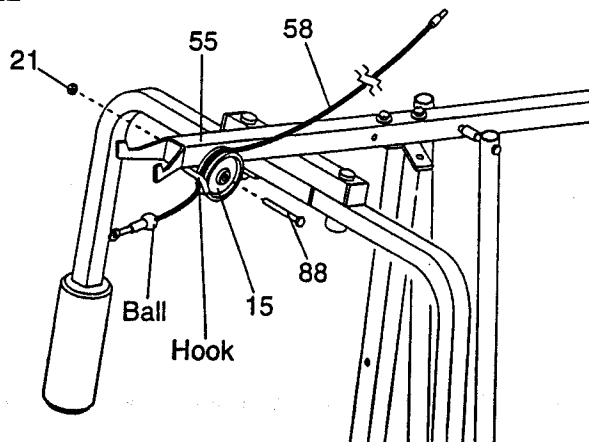
IMPORTANT: While assembling the cables, do not overtighten the bolts and nuts attaching the pulleys. The pulleys must be able to turn freely.

21

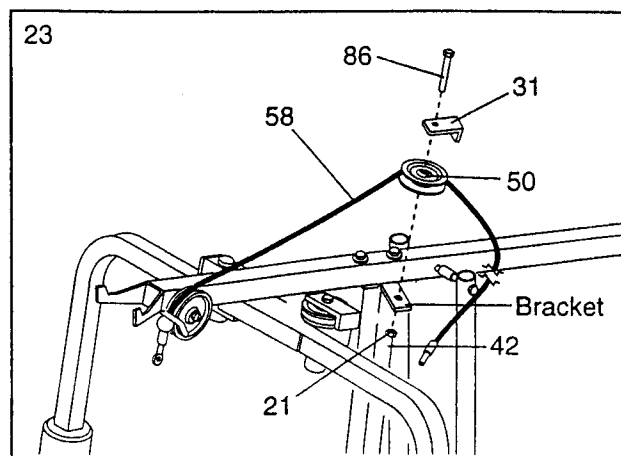


22. Locate the High Cable (58). Wrap the High Cable around a 3 1/2" Pulley (15). Attach the Pulley to the Top Frame (55) with a 3/8" x 3 3/4" Bolt (88) and a 3/8" Nylon Locknut (21). Be sure that the end of the Cable with the ball is on the Indicated side of the Pulley and that the Cable is between the Pulley and the hook.

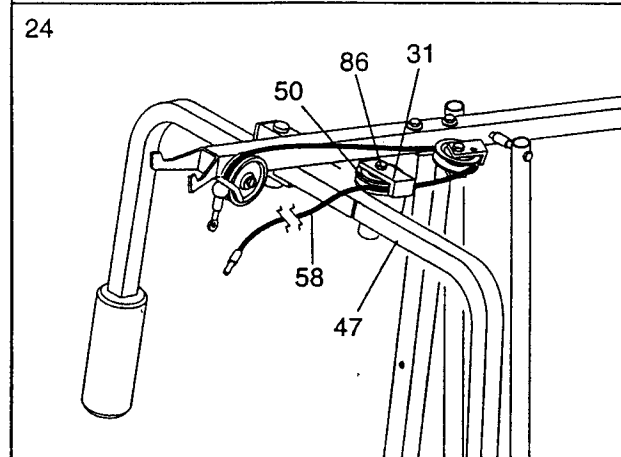
22



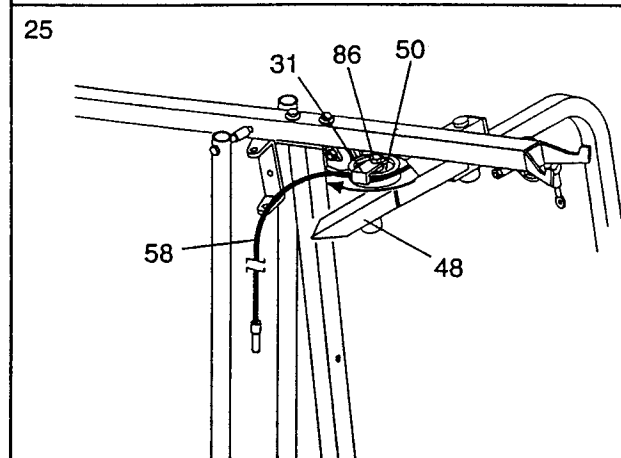
23. Wrap the High Cable (58) around a "V"-Pulley (50). Attach the "V"-Pulley and a Long Cable Trap (31) to the indicated bracket on the Front Upright (42) with a $\frac{3}{8}$ " x 2 $\frac{1}{2}$ " Bolt (86) and a $\frac{3}{8}$ " Nylon Locknut (21). **Be sure that the Long Cable Trap is positioned to hold the Cable in place.**



24. Route the High Cable (58) around the "V"-Pulley (50) on the Left Arm (47). **Be sure that the Cable is in the groove of the Pulley and that the Long Cable Trap (31) is positioned to hold the Cable in place.** Tighten the $\frac{3}{8}$ " x 2 $\frac{1}{2}$ " Bolt (86) and the $\frac{3}{8}$ " Nylon Locknut (not shown).

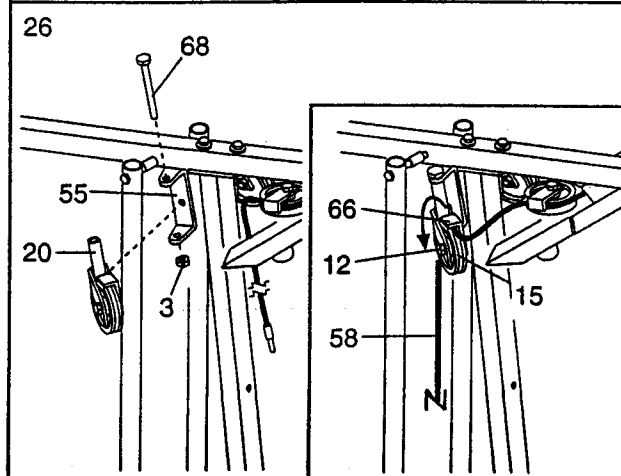


25. Route the High Cable (58) around the "V"-Pulley (50) on the Right Arm (48). **Be sure that the Cable is in the groove of the "V"-Pulley and that the Long Cable Trap (31) is turned to hold the Cable in place.** Tighten the $\frac{3}{8}$ " x 2 $\frac{1}{2}$ " Bolt (86) and the $\frac{3}{8}$ " Nylon Locknut (not shown).



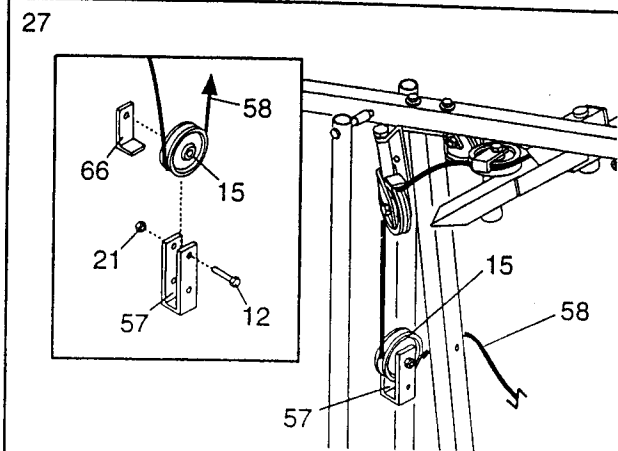
26. Attach the Pulley Bracket (20) to the Top Frame (55) with the $\frac{5}{16}$ " x 5" Bolt (68) and a $\frac{5}{16}$ " Nylon Locknut (3). **Do not overtighten the Nylon Locknut; the Pulley Bracket must be able to move freely.**

See the inset drawing. Route the High Cable (58) around the 3 $\frac{1}{2}$ " Pulley (15) attached to the Pulley Bracket (20). Tighten the $\frac{3}{8}$ " x 2" Bolt (12) and a $\frac{3}{8}$ " Nylon Locknut (not shown). **Be sure that the Cable is in the groove of the Pulley and that the Cable Trap (66) is turned to hold the Cable in place.**

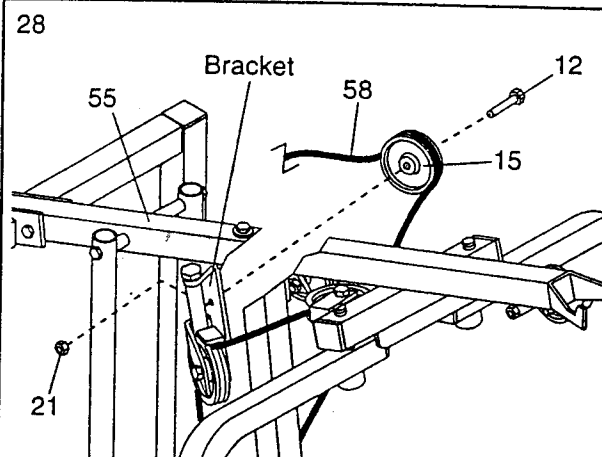


27. See the inset drawing. Attach a 3 1/2" Pulley (15) and a Cable Trap (66) to the upper hole in a Long "U"-Bracket (57) with a 3/8" x 2" Bolt (12) and a 3/8" Nylon Locknut (21). **Be sure that the Cable Trap is inside the Long "U"-Bracket. Note: This may come pre-assembled.**

Route the High Cable (58) through the Long "U"-Bracket (57) and the 3 1/2" Pulley (15) shown in the inset drawing. **Be sure that the Cable is in the groove of the Pulley and that the Cable and Pulley move smoothly.**



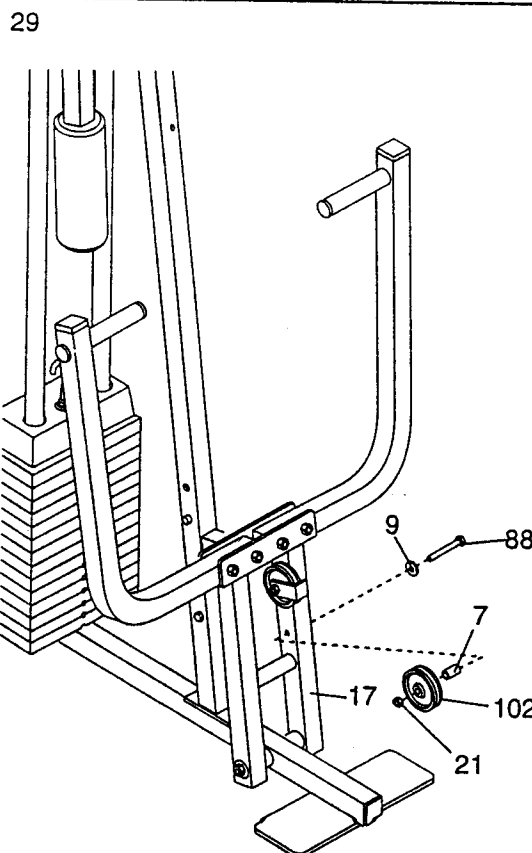
28. Wrap the High Cable (58) around a 3 1/2" Pulley (15). Attach the Pulley to the bracket on the Top Frame (55) with a 3/8" x 2" Bolt (12) and a 3/8" Nylon Locknut (21). **Be sure that the Cable is in the groove of the Pulley and that the Cable and Pulley move smoothly.**



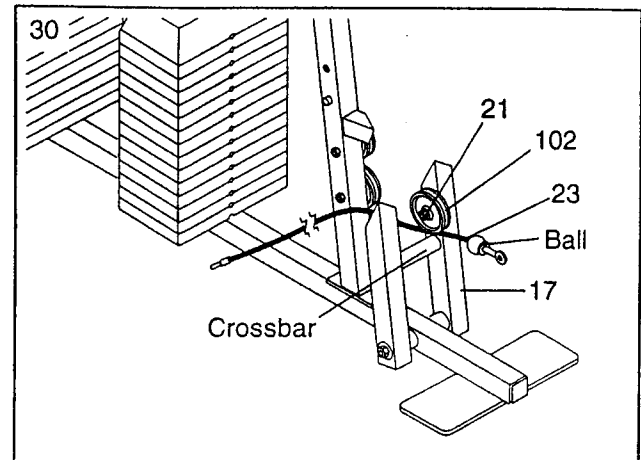
29. **Note: This assembly step shows how to complete the assembly of several pre-attached parts.**

The 5/8" x 9/16" Spacer (7) has been pre-attached on the outside of the 3 1/2" Low Pulley (102) for shipping purposes. Remove the 3/8" Nylon Locknut (21), the Spacer, and the Pulley from the 3/8" x 3 3/4" Bolt (88). **Do not remove the Bolt. The Bolt has been shown removed for part identification.**

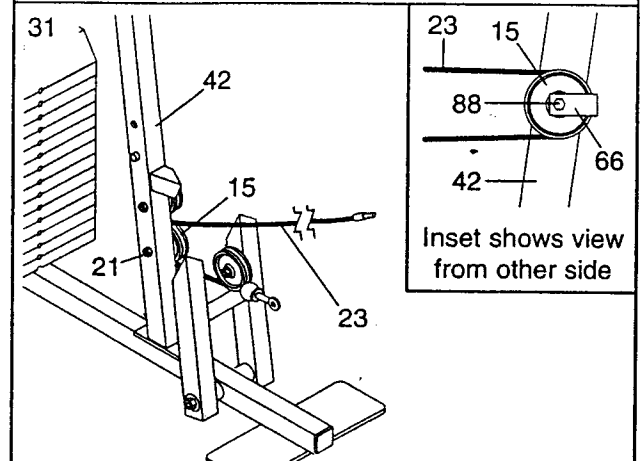
Reattach the 3 1/2" Low Pulley (102), with the 5/8" x 9/16" Spacer (7) between the Pulley and the Press Frame (17). **Do not tighten the 3/8" Nylon Locknut (21) yet. Be sure that the 3/8" x 3 3/4" Bolt (88), the 3/8" Flat Washer (9), the 5/8" x 9/16" Spacer (7), the 3 1/2" Low Pulley (102), and the 3/8" Nylon Locknut (21) are oriented as shown.**



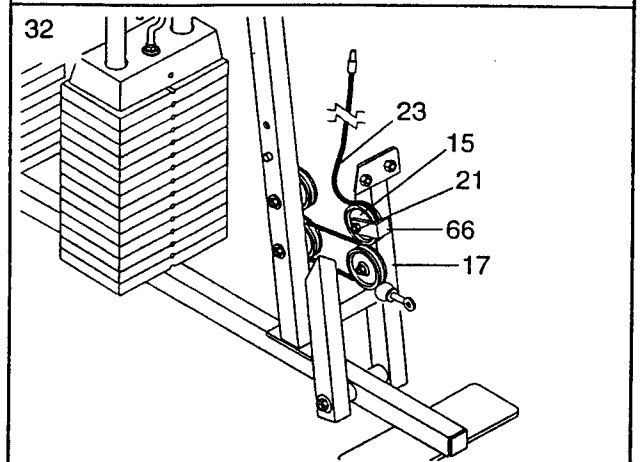
30. Locate the Low Cable (23). Route the Low Cable under the 3 1/2" Low Pulley (102). Be sure that the end of the Cable with the ball is on the indicated side of the Press Frame (17) and that the Cable is between the Pulley and the crossbar on the Press Frame. Tighten the 3/8" Nylon Locknut (21) and the 3/8" x 3 3/4" Bolt (not shown).



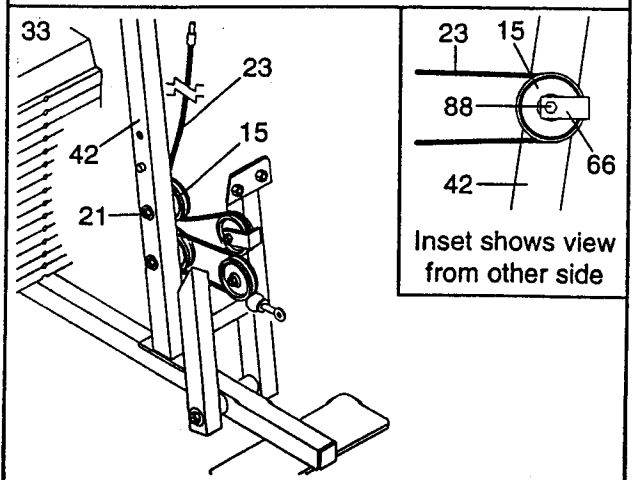
31. Route the Low Cable (23) around the 3 1/2" Pulley (15) attached to the lower hole in the Front Upright (42). See the inset drawing. Be sure that the Cable Trap (66) is turned to hold the Cable in place and that the Cable is routed around the Pulley as shown. Tighten the 3/8" Nylon Locknut (21) and the 3/8" x 3 3/4" Bolt (88).



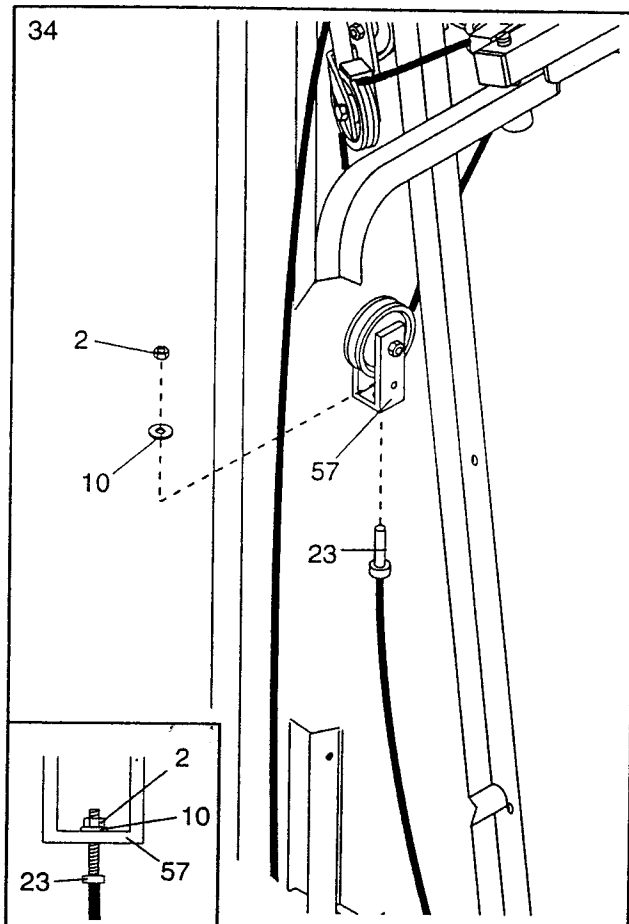
32. Route the Low Cable (23) around the 3 1/2" Pulley (15) attached to the upper hole in the Press Frame (17). Be sure that the Cable Trap (66) is turned to hold the Cable in place and that the Cable is routed around the Pulley as shown. Tighten the 3/8" Nylon Locknut (21) and the 3/8" x 3 1/2" Bolt (not shown).



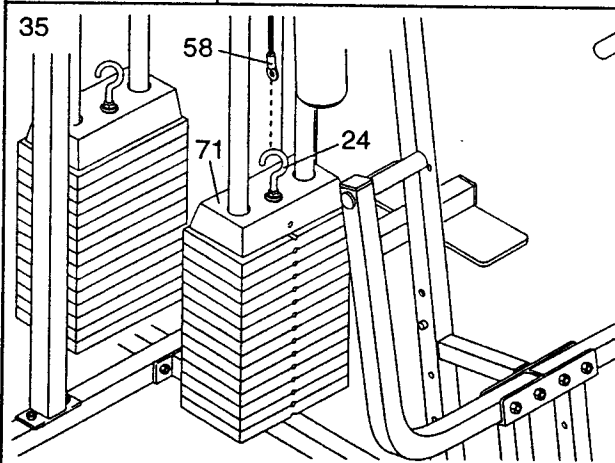
33. Route the Low Cable (23) around the 3 1/2" Pulley (15) attached to the upper hole in the Front Upright (42). See the Inset drawing. Be sure that the Cable Trap (66) is turned to hold the Cable in place and that the Cable is routed around the Pulley as shown. Tighten the 3/8" Nylon Locknut (21) and the 3/8" x 3 3/4" Bolt (88).



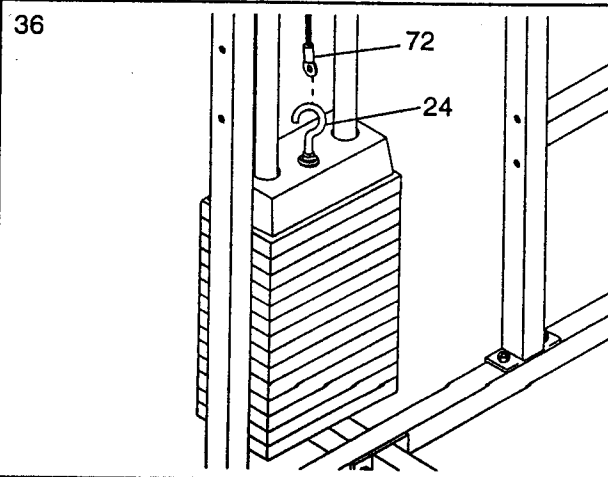
34. Attach the end of the Low Cable (23) to the Long "U"-Bracket (57) with a 1/4" Nylon Locknut (2) and a 1/4" Flat Washer (10). Do not completely tighten the Nylon Locknut. It should be threaded onto the end of the Cable so only a couple of threads are showing above the Nylon Locknut, as shown in the inset drawing.



35. Slide the end of the High Cable (58) onto the 3/8" x 4" Eyebolt (24). Note: You may have to lift the Weight Cover (71) to slide the Cable onto the Eyebolt.

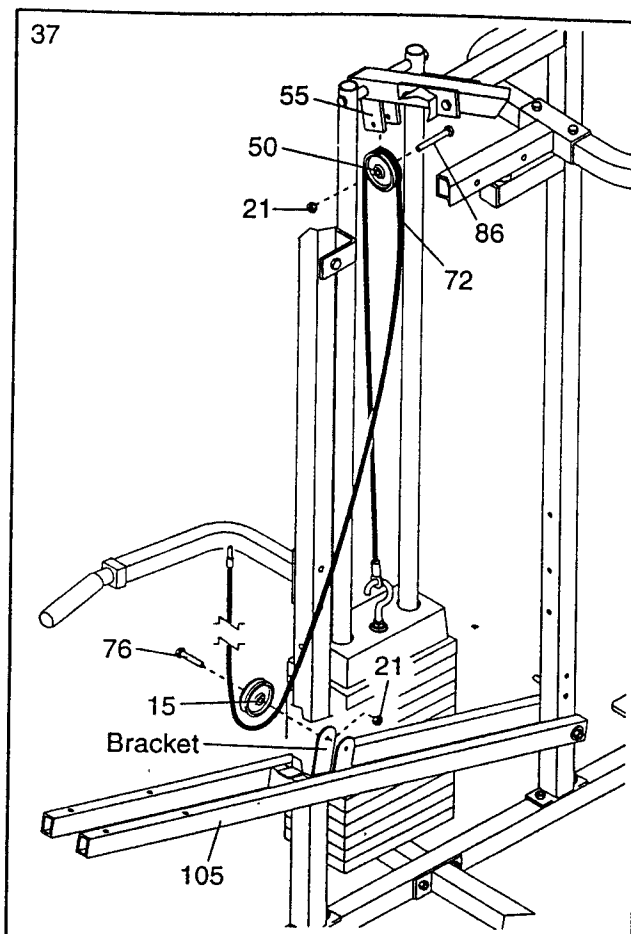


36. Locate the Military Press Cable (72). Slide the end of the Military Press Cable onto the other 3/8" x 4" Eyebolt (24).



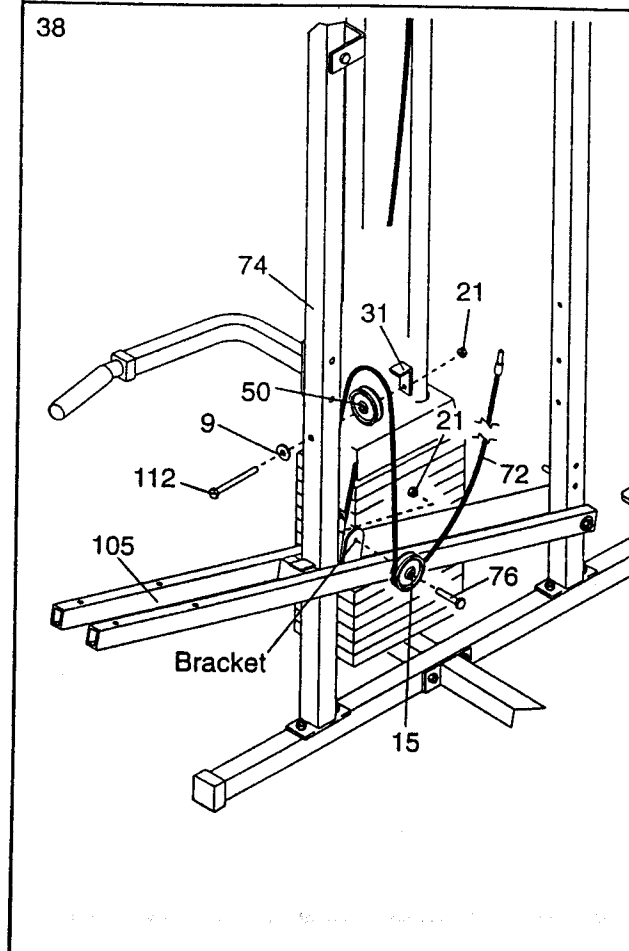
37. Wrap the Military Press Cable (72) around a "V"-Pulley (50). Attach the "V"-Pulley to the Top Frame (55) with a $\frac{3}{8}$ " x $2\frac{1}{2}$ " Bolt (86) and a $\frac{3}{8}$ " Nylon Locknut (21).

Wrap the Military Press Cable (72) around a $3\frac{1}{2}$ " Pulley (15). Attach the Pulley to the indicated bracket on the Assist Arm (105) with a $\frac{3}{8}$ " x $1\frac{3}{4}$ " Bolt (76) and a $\frac{3}{8}$ " Nylon Locknut (21). **Be sure that the Cable is between the Pulley and the Assist Arm and that the Cable and Pulley move smoothly.**



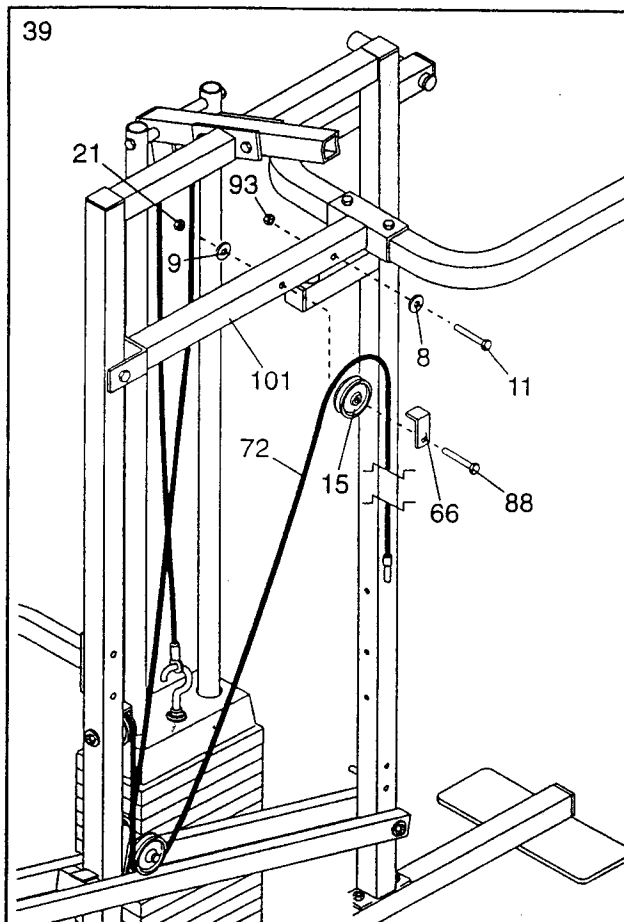
38. Wrap the Military Press Cable (72) around a "V"-Pulley (50). Attach the "V"-Pulley and a Long Cable Trap (31) to the Assist Upright (74) with a $\frac{3}{8}$ " x $4\frac{1}{2}$ " Bolt (112), a $\frac{3}{8}$ " Flat Washer (9), and a $\frac{3}{8}$ " Nylon Locknut (21). **Be sure that the Long Cable Trap is turned to hold the Cable in place and that the Cable is routed around the Pulley as shown.**

Wrap the Military Press Cable (72) around a $3\frac{1}{2}$ " Pulley (15). Attach the Pulley to the other bracket on the Assist Arm (105) with a $\frac{3}{8}$ " x $1\frac{3}{4}$ " Bolt (76) and a $\frac{3}{8}$ " Nylon Locknut (21). **Be sure that the Cable is between the Pulley and the Assist Arm and that the Cable and Pulley move smoothly.**



39. Slide a 5/16" Flat Washer (8) onto a 5/16" x 2 3/4" Bolt (11). Insert the Bolt through the indicated hole in the Pivot Arm (101). **The Bolt must be inserted from the side shown.** Fully tighten a 5/16" Nylon Jam Nut (93) onto the Bolt.

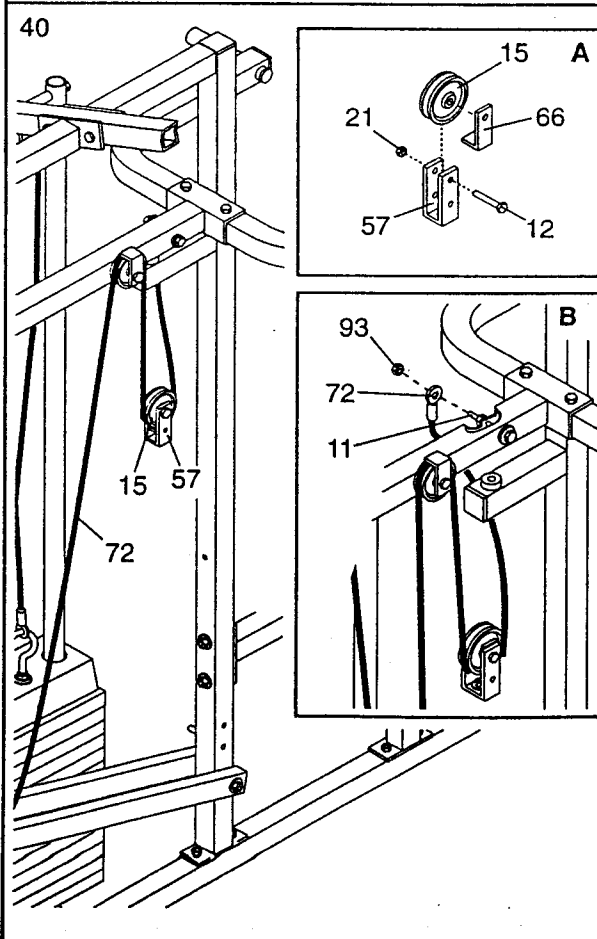
Wrap the Military Press Cable (72) around a 3 1/2" Pulley (15). Attach the Pulley and a Cable Trap (66) to the Pivot Arm (101) with the 3/8" x 3 3/4" Bolt (88), a 3/8" Flat Washer (9), and a 3/8" Nylon Locknut (21). **Be sure that the Pulley is on the side shown and that the Cable Trap is positioned to hold the Cable in place.**



40. See inset drawing A. Attach a 3 1/2" Pulley (15) and a Cable Trap (66) to the upper hole in a Long "U"-Bracket (57) with a 3/8" x 2" Bolt (12) and a 3/8" Nylon Locknut (21). **Be sure that the Cable Trap is inside the Long "U"-Bracket. (Note: This may come pre-assembled.)**

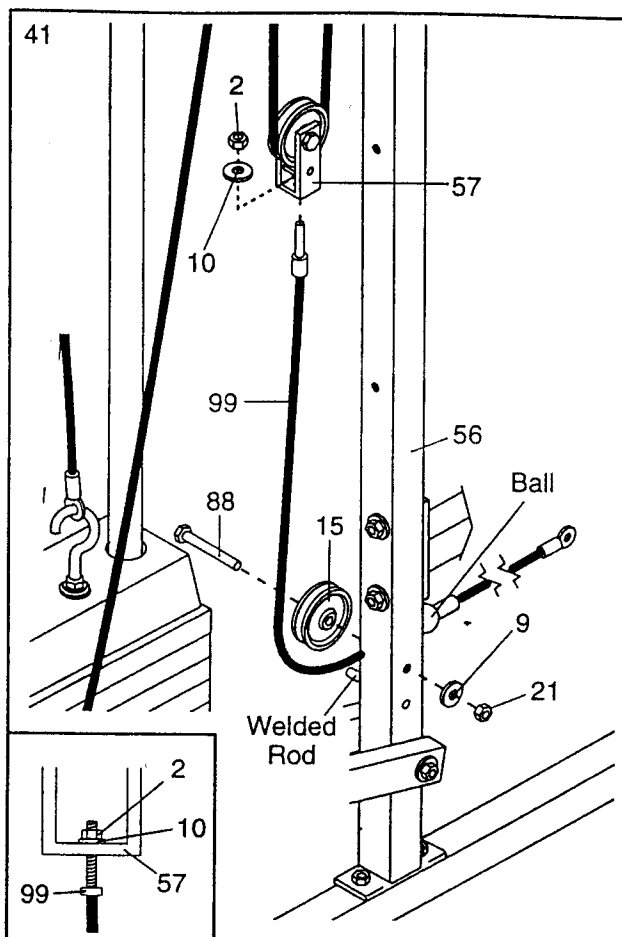
Route the Military Press Cable (72) through the Long "U"-Bracket (57) and the 3 1/2" Pulley (15). **Be sure that the Cable is in the groove of the Pulley and that the Cable and Pulley move smoothly.**

See inset drawing B. Slide the end of the Military Press Cable (72) onto the end of the 5/16" x 2 3/4" Bolt (11). Thread another 5/16" Nylon Jam Nut (93) onto the Bolt. **Do not fully tighten the second Jam Nut. There must be room between the two Jam Nuts for the end of the Cable to pivot.**



41. Locate the Leg Press Cable (99). Attach the end of the Leg Press Cable to the Long "U"-Bracket (57) with a 1/4" Nylon Locknut (2) and a 1/4" Flat Washer (10). **Do not completely tighten the Nylon Locknut. It should be threaded onto the end of the Cable only a couple of turns, as shown in the inset drawing.**

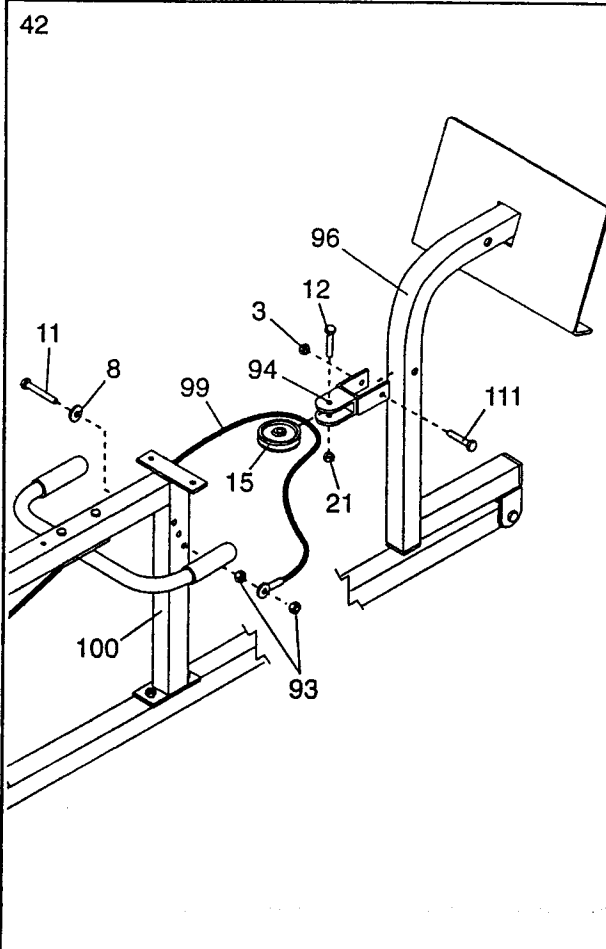
Wrap the Leg Press Cable (99) around a 3 1/2" Pulley (15). Attach the Pulley to the Leg Press Upright (56) with the 3/8" x 3 3/4" Bolt (88), a 3/8" Flat Washer (9), and a 3/8" Nylon Locknut (21). The ball on the Cable must be on the indicated side of the Pulley. Be sure that the Cable and Pulley move smoothly and that the Cable is between the Pulley and the welded rod.



42. Attach the Press Bracket (94) to the Leg Press Arm (96) with a 5/16" x 3" Bolt (111) and a 5/16" Nylon Locknut (3).

Wrap the Leg Press Cable (99) around a 3 1/2" Pulley (15). Attach the Pulley to the Press Bracket (94) with the 3/8" x 2" Bolt (12) and a 3/8" Nylon Locknut (21).

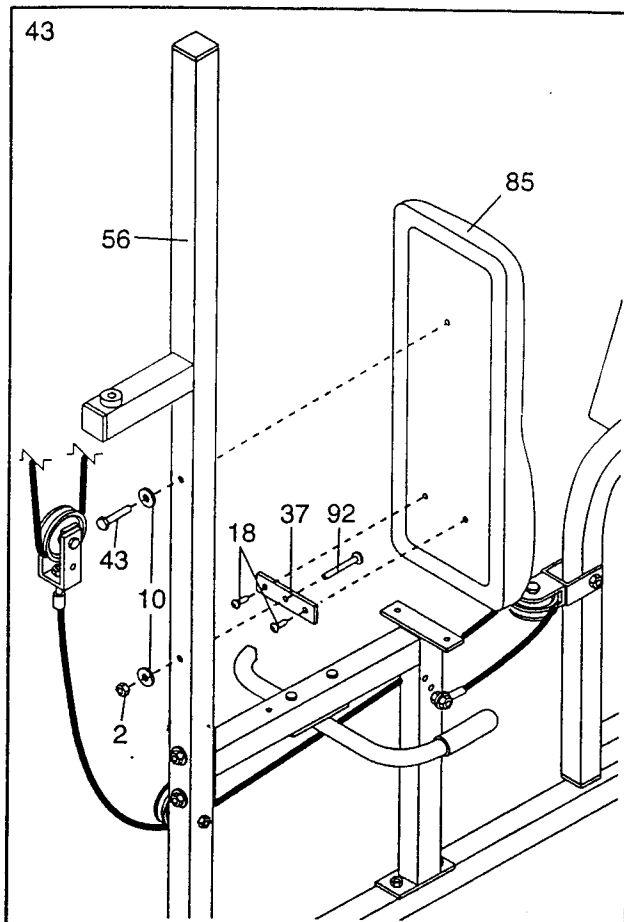
Slide a 5/16" Flat Washer (8) onto a 5/16" x 2 3/4" Bolt (11). Insert the Bolt through the lowest hole in the Rear Seat Frame (100) from the indicated side. (Note: The three holes are for cable adjustment.) Tighten a 5/16" Nylon Jam Nut (93) onto the Bolt. Slide the end of the Leg Press Cable (99) onto the end of the Bolt. Thread another 5/16" Nylon Jam Nut onto the Bolt. **Do not fully tighten the second Jam Nut. There must be room between the two Jam Nuts for the end of the Cable to pivot.**



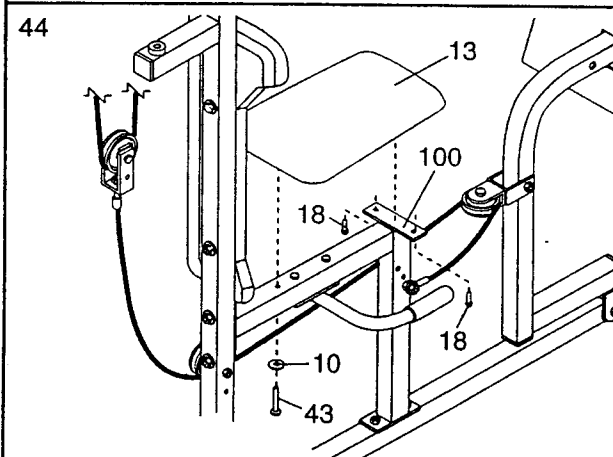
43. Locate and open the parts bag labeled "SEAT ASSEMBLY."

Insert a 1/4" x 2 1/2" Carriage Bolt (92) through the center hole in a Seat Plate (37). Attach the Seat Plate to the Rear Backrest (85) with two 1/4" x 1/2" Screws (18).

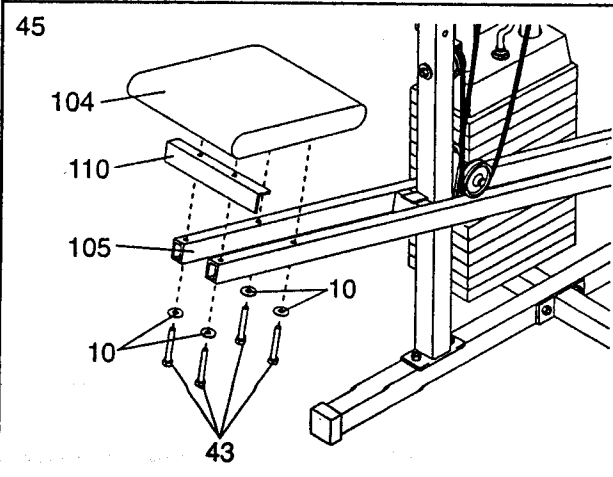
Insert the 1/4" x 2 1/2" Carriage Bolt (92) through the indicated hole in the Leg Press Upright (56). Tighten a 1/4" Nylon Locknut (2) with a 1/4" Flat Washer (10) onto the Carriage Bolt. Attach the top of the Rear Backrest (85) to the Leg Press Upright with a 1/4" x 2 1/2" Screw (43) and a 1/4" Flat Washer (10).



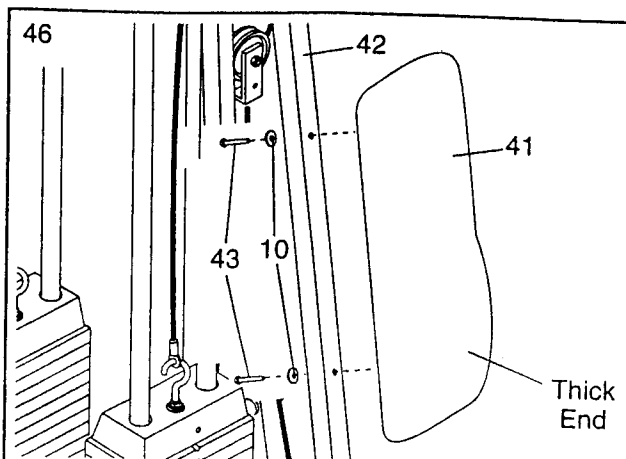
44. Attach one end of a Seat (13) to the Rear Seat Frame (100) with two 1/4" x 1/2" Screws (18). Attach the other end of the Seat to the Rear Seat Frame with a 1/4" Flat Washer (10) and a 1/4" x 2 1/2" Screw (43).



45. Attach the Assist Seat (104) and the Angle Bracket (110) to the Assist Arm (105) with four 1/4" Flat Washers (10) and four 1/4" x 2 1/2" Screws (43).



46. Attach the Front Backrest (41) to the Front Upright (42) with two 1/4" x 2 1/2" Screws (43) and two 1/4" Flat Washers (10). The Backrest must be oriented as shown.

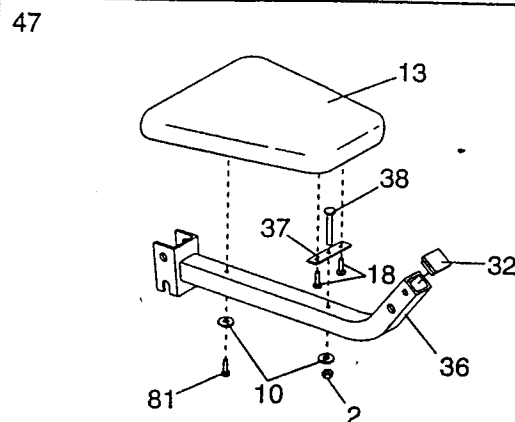


47. Press a 1 1/2" Square Inner Cap (32) into the Front Seat Frame (36).

Insert a 1/4" x 2" Carriage Bolt (38) through the center hole in the Seat Plate (37). Attach the Seat Plate to the Seat (13) with two 1/4" x 1/2" Screws (18).

Insert the 1/4" x 2" Carriage Bolt (38) through the indicated hole in the Front Seat Frame (36). Tighten a 1/4" Nylon Locknut (2) with a 1/4" Flat Washer (10) onto the Carriage Bolt.

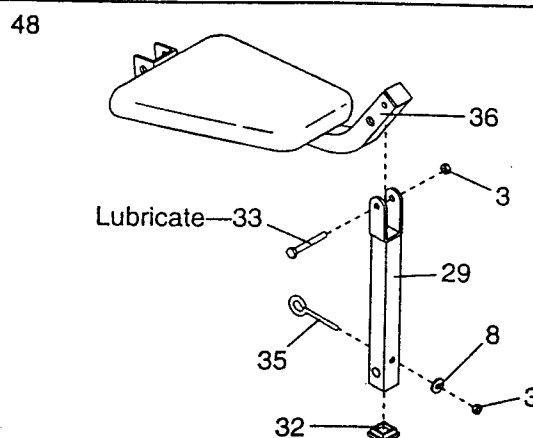
Attach the other end of the Seat (13) to the Front Seat Frame (36) with a 1/4" Flat Washer (10) and a 1/4" x 2" Machine Screw (81).



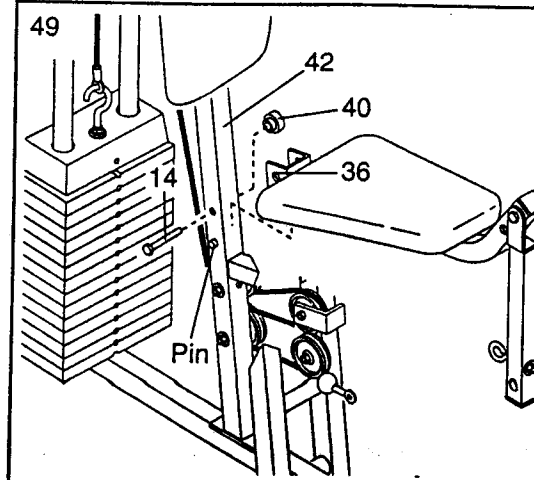
48. Press a 1 1/2" Square Inner Cap (32) into the Leg Lever (29).

Lubricate the 5/16" x 2 1/4" Bolt (33). Attach the Leg Lever (29) to the Front Seat Frame (36) with the Bolt and a 5/16" Nylon Locknut (3).

Insert the 5/16" x 2" Eyebolt (35) into the Leg Lever (29) from the direction shown. Tighten a 5/16" Nylon Locknut (3) with a 5/16" Flat Washer (8) onto the Eyebolt.



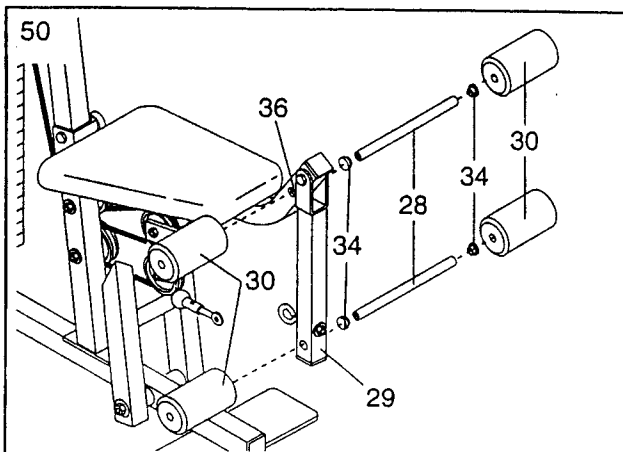
49. Rest the Front Seat Frame (36) on the indicated pin in the Front Upright (42). Attach the Front Seat Frame to the Front Upright with a 5/16" x 2 3/4" Carriage Bolt (14) and the Seat Knob (40).



50. Press two 3/4" Round Inner Caps (34) into each Pad Tube (28).

Insert a Pad Tube (28) into the Front Seat Frame (36). Slide a Foam Pad (30) onto each end of the Pad Tube.

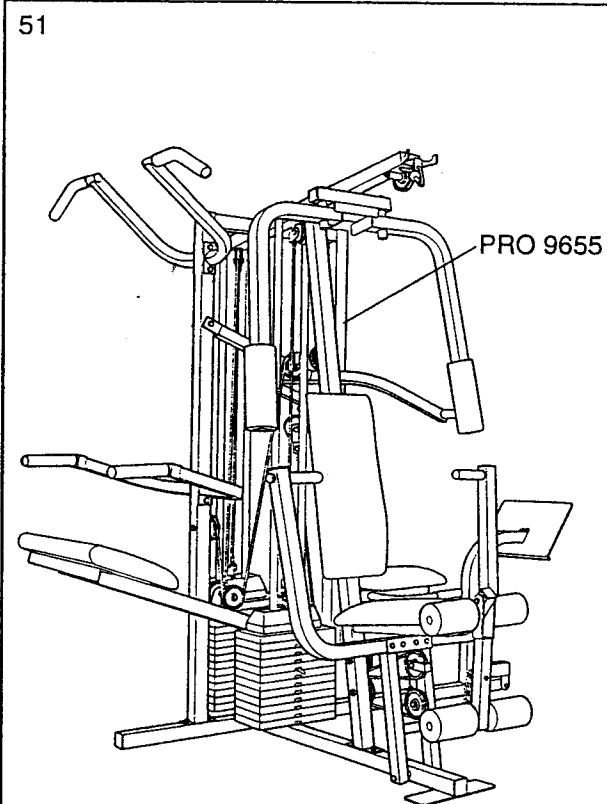
Insert the other Pad Tube (28) into the Leg Lever (29). Slide a Foam Pad (30) onto each end of the Pad Tube.



51. Remove the backing from the PRO 9655 decal and apply it to the home gym system as shown.

Make sure that all parts have been properly tightened. The use of the remaining parts will be explained in HOW TO USE THE HOME GYM SYSTEM, beginning on page 24 of this manual.

Before using the home gym system, pull each cable a few times to be sure that the cables move smoothly over the pulleys. If one of the cables does not move smoothly, find and correct the problem. **IMPORTANT: If the cables are not properly installed, they may be damaged when heavy weight is used. See the CABLE DIAGRAMS on pages 29 and 30 of this manual for proper cable routing. If there is any slack in the cables, you will need to remove it by tightening the cables. See TROUBLE-SHOOTING AND MAINTENANCE on pages 27 and 28.**



HOW TO USE THE HOME GYM SYSTEM

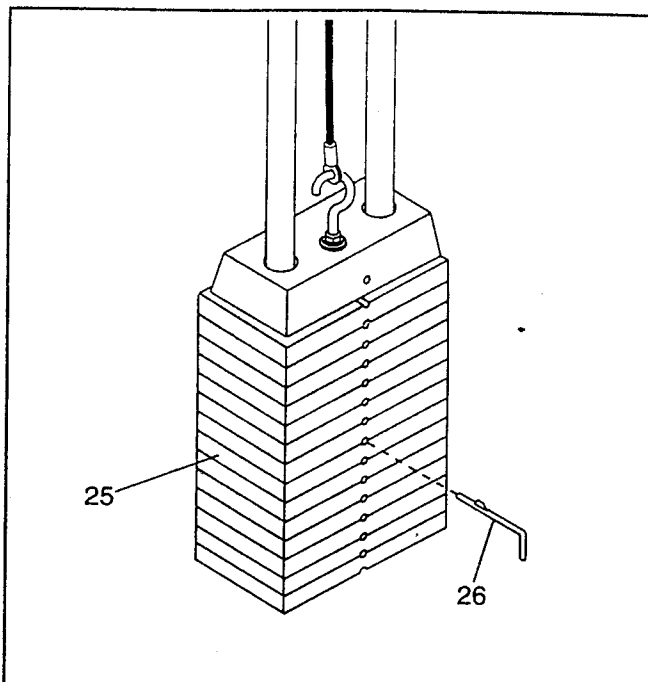
The instructions below describe how each part of the home gym system can be adjusted. Refer to the exercise poster accompanying this manual to see how the home gym system should be set up for each exercise.

IMPORTANT: When attaching the lat bar or nylon strap, make sure that the attachments are in the correct starting position for the exercise to be performed. If there is any slack in the cables or chain as an exercise is performed, the effectiveness of the exercise will be reduced.

CHANGING THE WEIGHT SETTING

The PRO 9655 features two weight stacks. The front weight stack is connected to the upper and lower pulleys, the press arm, and the butterfly arms. The rear weight stack is connected to the military press arm, assist arm, and leg press.

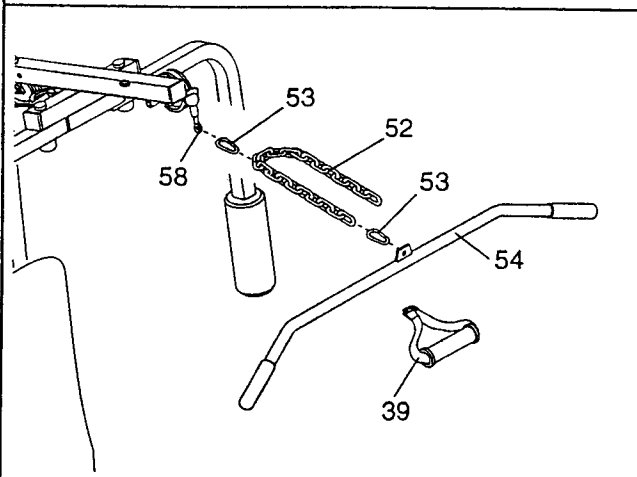
To change the weight setting of either weight stack, insert a Weight Pin (26) under the desired Weight (25). Insert the Weight Pin until the bent end of the Weight Pin is touching the Weights, and turn the bent end downward. The weight setting of either weight stack can be changed from 10 pounds to 150 pounds, in increments of 10 pounds. **Note:** Due to the cables and pulleys, the amount of resistance at each exercise station may vary from the weight setting. Use the **WEIGHT RESISTANCE CHART** on page 26 to find the approximate amount of resistance at each weight station.



ATTACHING THE LAT BAR OR NYLON STRAP TO THE HIGH PULLEY STATION

Attach the Lat Bar (54) to the High Cable (58) with a Cable Clip (53). For some exercises, the Chain (52) should be attached between the Lat Bar and the High Cable with two Cable Clips. Adjust the length of the Chain between the Lat Bar and the High Cable so the Lat Bar is in the correct starting position for the exercise to be performed.

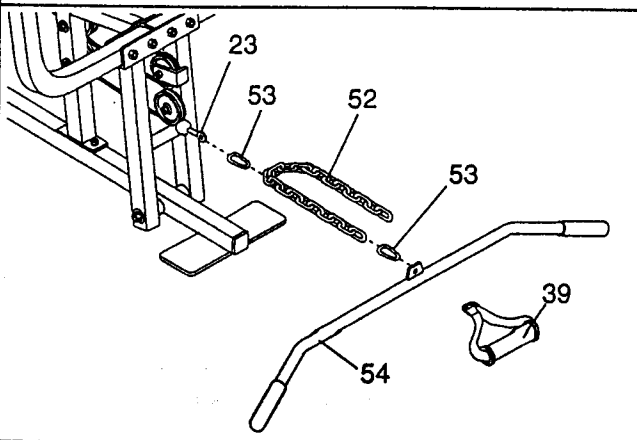
The Nylon Strap (39) can be attached in the same manner.



ATTACHING THE LAT BAR OR NYLON STRAP TO THE LOW PULLEY STATION

Attach the Lat Bar (54) to the Low Cable (23) with a Cable Clip (53). For some exercises, the Chain (52) should be attached between the Lat Bar and the Low Cable with two Cable Clips. Adjust the length of the Chain between the Lat Bar and the Low Cable so the Lat Bar is in the correct starting position for the exercise to be performed.

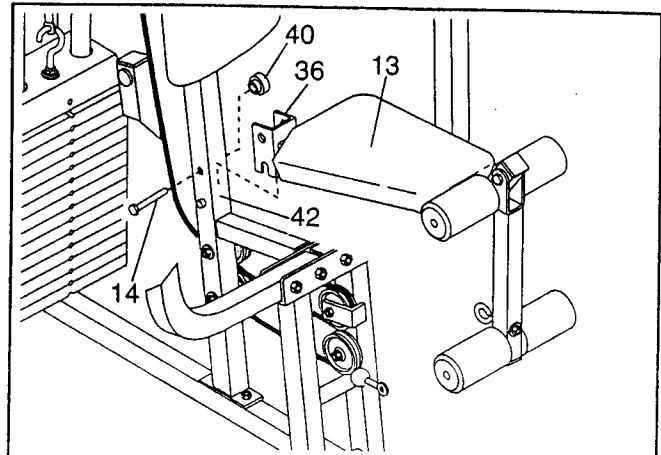
The Nylon Strap (39) can be attached in the same manner.



ATTACHING AND REMOVING THE SEAT

To attach the Seat (13), set the bracket on the Front Seat Frame (36) onto the indicated pins on the Front Upright (42). Attach the Front Seat Frame to the Front Upright with the 5/16" x 2 3/4" Carriage Bolt (14) and the Seat Knob (40).

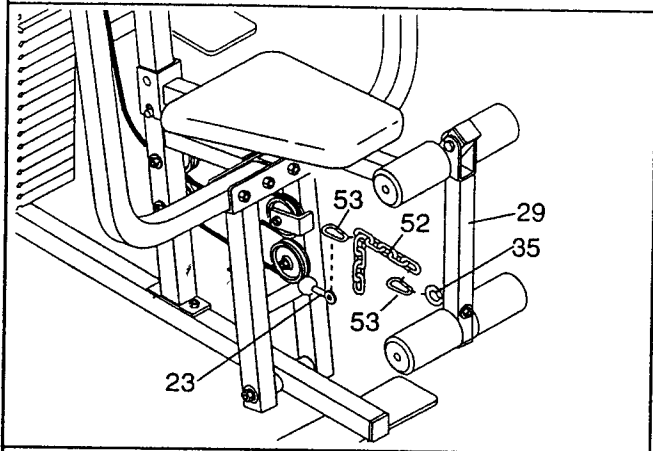
For some exercises, the Seat (13) must be removed. First, be sure that the chain is not attached to the leg lever. Next, remove the Seat Knob (40) and the 5/16" x 2 3/4" Carriage Bolt (14) from the Seat Frame (36). Lift the Front Seat Frame off the Front Upright (42).



ATTACHING THE LEG LEVER TO THE LOW PULLEY STATION

To use the Leg Lever (29), the seat must be attached to the front upright (see ATTACHING AND REMOVING THE SEAT above).

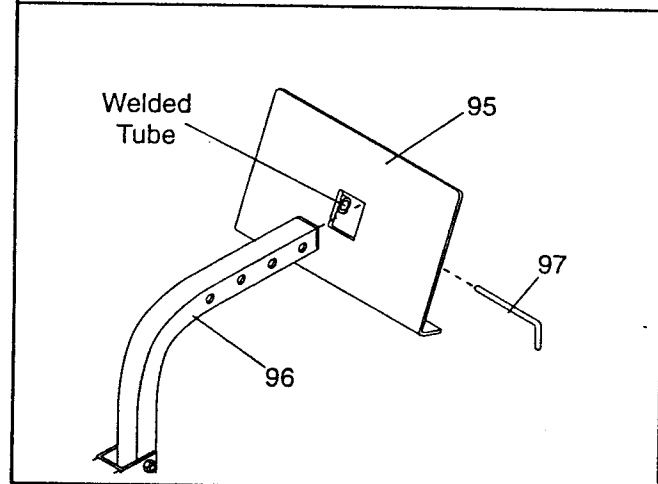
Attach one end of the Chain (52) to the Short Cable (23) with a Cable Clip (53). Attach the other end of the Chain to the Eyebolt (35) with a Cable Clip.



ADJUSTING THE LEG PRESS PLATE

Remove the Press Pin (97) from the Leg Press Plate (95) and the Leg Press Arm (96).

Align the welded tubes on the Leg Press Plate (95) with the desired set of holes in the Leg Press Arm (96). Re-insert the Press Pin (97) through the welded tubes on Leg Press Plate and the holes in the Leg Press Arm.



WEIGHT RESISTANCE CHART

This chart shows the approximate weight resistance at each station. "Top" refers to the 6 lb. top weight. The other numbers refer to the 10 lb. weight plates. The butterfly arm resistance listed is the resistance for each butterfly arm.

WEIGHT PLATES	PRESS ARM (lbs.)	BUTTERFLY ARM (lbs.)	LEG LEVER (lbs.)	HIGH PULLEY (lbs.)	LOW PULLEY (lbs.)	MILITARY PRESS ARM (lbs.)	LEG PRESS (lbs.)	ASSIST ARM (lbs.)
Top	12	7	16	13	21	22	35	4
1	40	14	33	26	42	46	69	21
2	62	22	51	37	74	60	91	48
3	84	27	62	49	99	73	127	76
4	107	33	76	64	116	80	156	92
5	128	39	79	74	147	102	206	119
6	146	45	82	87	181	129	234	138
7	162	49	111	97	196	145	255	153
8	190	53	134	108	220	163	271	176
9	205	61	156	120	226	182	292	182
10	220	64	198	132	253	196	305	207
11	243	71	219	144	287	212	335	249
12	263	77	231	151	310	224	375	262
13	272	78	244	164	336	236	412	275
14	295	84	255	173	367	256	458	310

TROUBLE-SHOOTING AND MAINTENANCE

Inspect and tighten all parts each time you use the home gym system. Replace any worn parts immediately. The home gym system can be cleaned using a damp cloth and mild non-abrasive detergent. Do not use solvents.

TIGHTENING THE CABLES

Woven cable, the type of cable used on the home gym system, can stretch slightly when it is first used. If there is slack in the cables before resistance is felt, the cables should be tightened. If any slack is felt when using the front weight stack, both the High Cable (58) and the Low Cable (23) will need to be tightened. If any slack is felt when using the rear weight stack, both the Military Press Cable (72) and the Leg Press Cable (99) will need to be tightened.

To tighten the cables, insert the weight pin into the middle of the weight stack. Slack can be removed from these cables several ways:

- See drawing 1. Tighten the 1/4" Nylon Locknut (2) that connects the end of the Low Cable (23) to the Long "U"-Bracket (57).

The Leg Press Cable (99) can be tightened in the same manner.

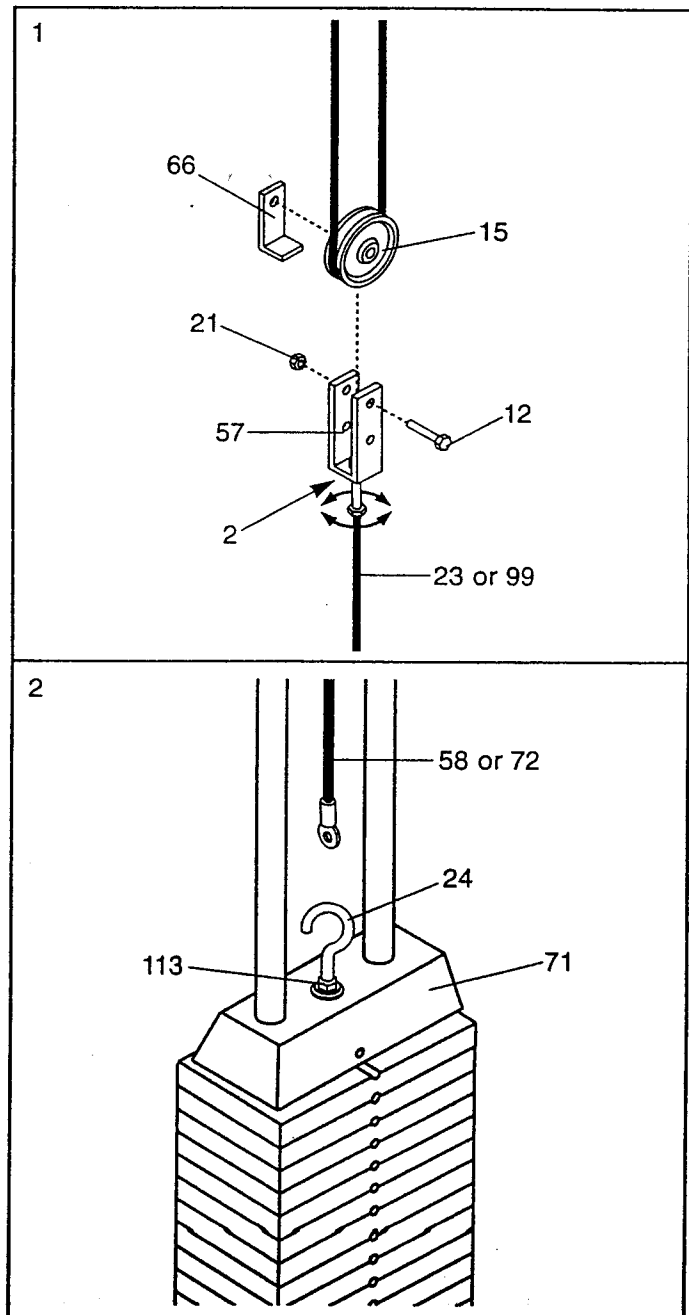
- See drawing 1. Move the 3 1/2" Pulley (15) to the other hole in one of the Long "U"-Brackets (57). Remove the 3/8" Nylon Locknut (21) and the 3/8" x 2" Bolt (12) from the Cable Trap (66), Pulley, and Long "U"-Bracket. Re-attach the Pulley and Cable Trap. Be sure that the Cable Trap is in the proper position and that the Cable and Pulley move smoothly.

The other Long "U"-Bracket (57) can be adjusted in the same manner.

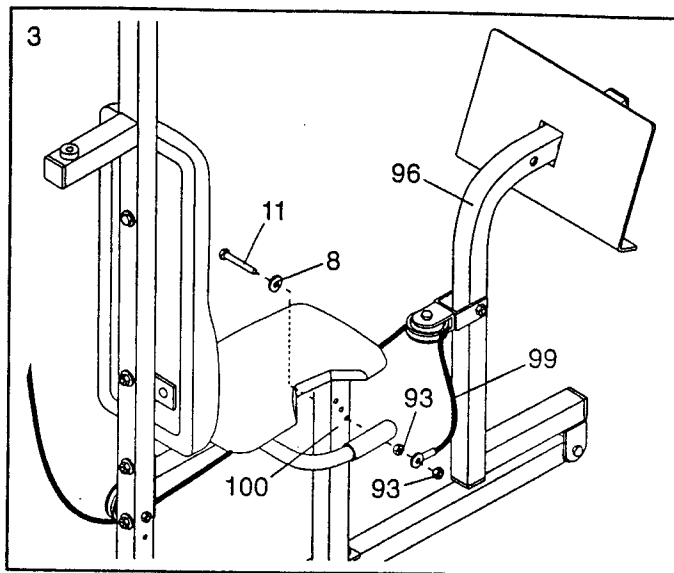
- See drawing 2. Remove the High Cable (58) from the 3/8" x 4" Eyebolt (24). Loosen the 3/8" Nut (113) on the 3/8" x 4" Eyebolt approximately three turns. Thread the Eyebolt into the Weight Cover (71) until the 3/8" Nut touches the Weight Cover. Slide the High Cable back onto the Eyebolt. Repeat until there is no more slack in the High Cable. Hand-tighten the 3/8" Nut against the Weight Cover.

The Military Press Cable (72) can be tightened in the same manner.

Note: You may have to lift the Weight Cover (71) to slide the Cable (58 or 72) onto the 3/8" x 4" Eyebolt (24).



- See Drawing 3. If additional slack is felt while using the Leg Press Arm (96), then the end of the Leg Press Cable (99) must be moved to the next hole in the Rear Seat Frame (100). Remove the 5/16" x 2 3/4" Bolt (11), the 5/16" Washer (8), the end of the Cable, and both 5/16" Nylon Jam Nuts (93) from the Rear Seat Frame. Re-attach the Bolt, the Washer, the end of the Cable, and both Nylon Jam Nuts to the next hole in the Rear Seat Frame.



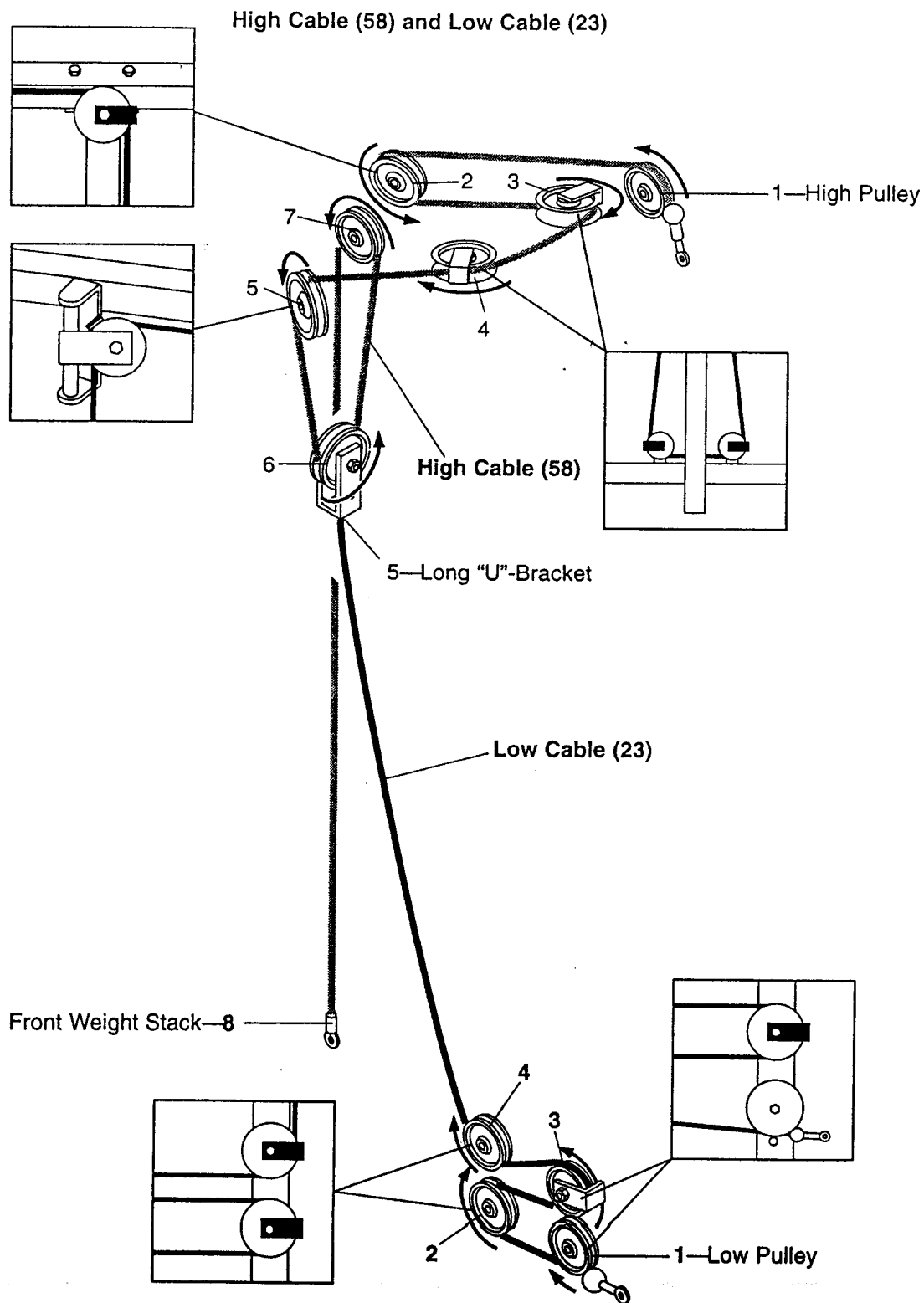
Do not overtighten the cables; the top weight will be lifted off the weight stack.

If a cable tends to slip off the pulleys often, it may have become twisted. Remove the cable and re-install it.

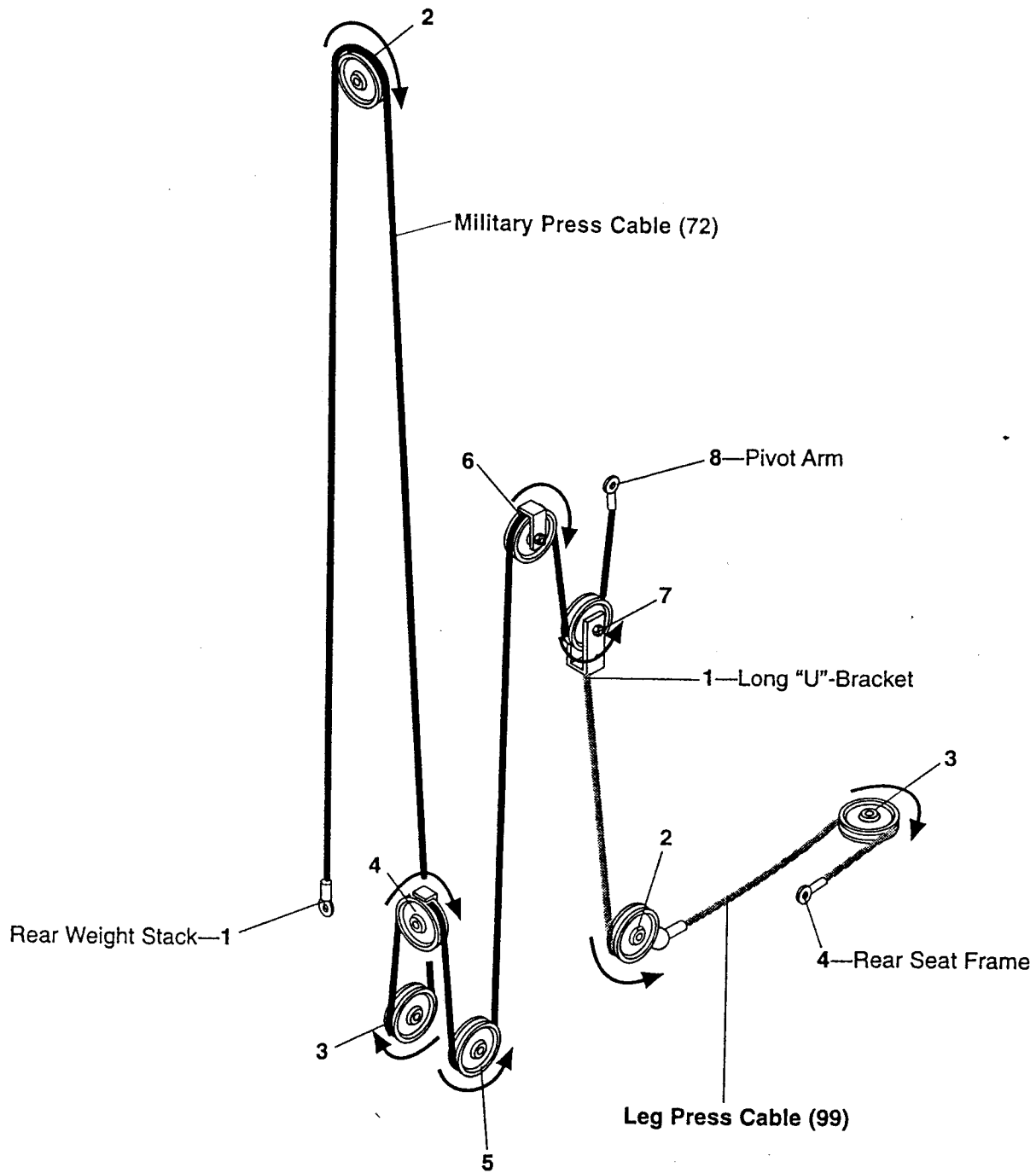
If the cables need to be replaced, see ORDERING REPLACEMENT PARTS on the back cover of this manual.

CABLE DIAGRAMS

The cable diagrams on these pages show the proper routing of the High Cable (58), the Low Cable (23), the Military Press Cable (72), and the Leg Press Cable (99). Use the diagrams to be sure that the four cables and the cable traps have been assembled correctly. If the cables have not been correctly routed, the home gym system will not function properly and damage may occur. The insets show the proper positioning of the cable traps. The cable traps should be positioned so that the cables will not come off the pulleys. **Be sure that the cable traps do not touch or bind the cables.**



Military Press Cable (72) and Leg Press Cable (99)



NOTES

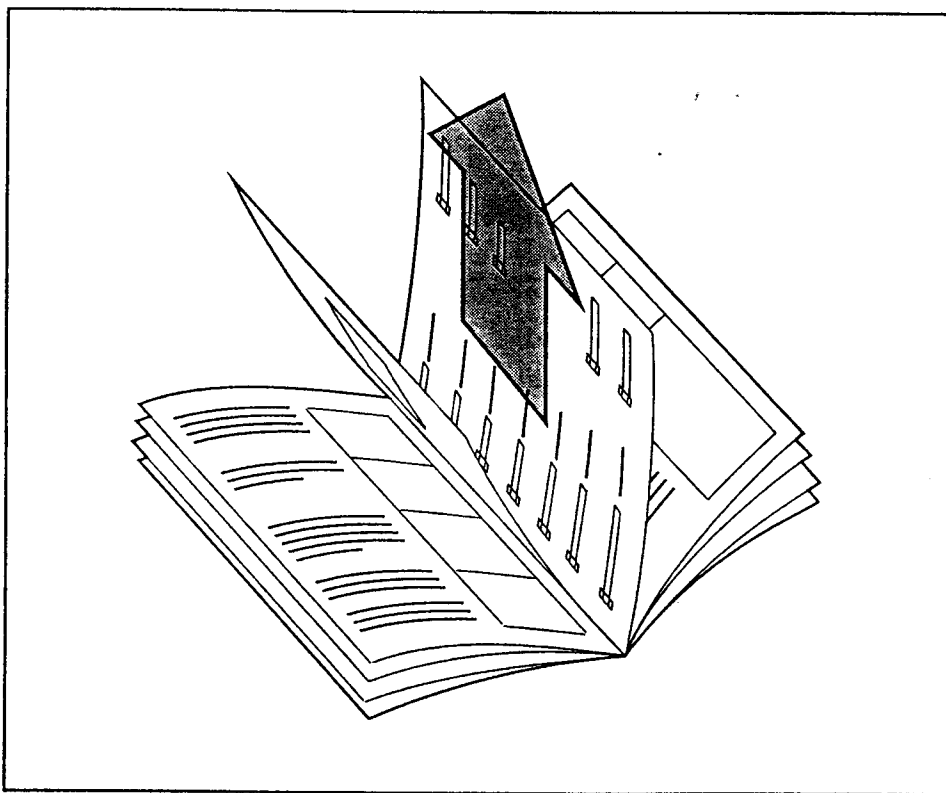
ORDERING REPLACEMENT PARTS

To order replacement parts, simply call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please be prepared to give the following information:

1. The MODEL NUMBER of the product (WESY96550).
2. The NAME of the product (WEIDER® PRO 9655 Home Gym System).
3. The SERIAL NUMBER of the product (see the front cover of this manual).
4. The KEY NUMBER and DESCRIPTION of the part(s) (see the PART LIST and EXPLODED DRAWING attached at the center of this manual).

REMOVE THIS PART IDENTIFICATION CHART FROM THE MANUAL

This chart is provided to help you identify the small parts used in assembly. **Important:** Some parts may have been pre-assembled for shipping purposes. If you cannot find a part in the parts bags, check to see if it has been pre-assembled. The number in parenthesis below each part refers to the key number of the part. The second number refers to the quantity needed for assembly.



Please Note: The assembly is divided into four stages: 1) frame assembly, 2) arm assembly, 3) cable and pulley assembly, and 4) seat and backrest assembly. The hardware for each stage is packaged separately. **WAIT UNTIL YOU BEGIN EACH ASSEMBLY STAGE TO OPEN THE PARTS BAG LABELED FOR THAT ASSEMBLY STAGE.**



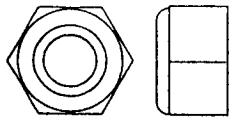
1/4" Nylon Locknut (2)-4



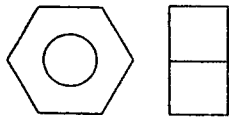
5/16" Nylon Locknut (3)-34



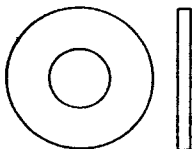
5/16" Nylon Jam Nut (93)-4



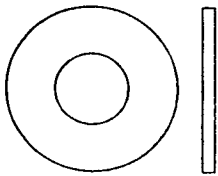
3/8" Nylon Locknut (21)-23



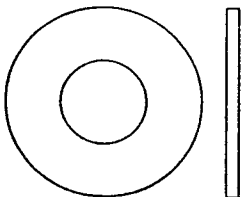
3/8" Nut (113)-2



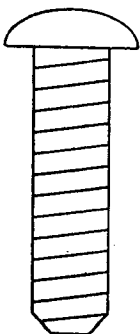
1/4" Flat Washer (10)-13



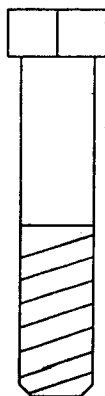
5/16" Flat Washer (8)-9



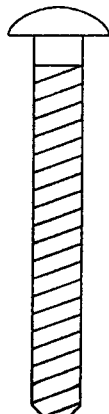
3/8" Flat Washer (9)-9



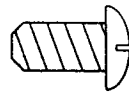
3/8" x 1 1/2" Screw (114)-2



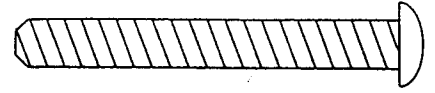
3/8" x 1 3/4" Bolt (76)-2



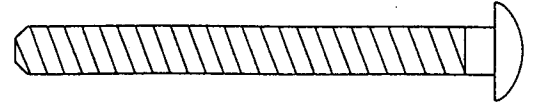
1/4" x 2" Carriage Bolt (38)-1



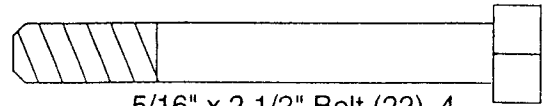
1/4" x 1/2" Screw (18)-6



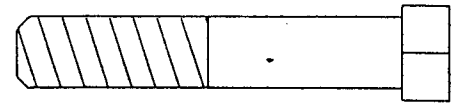
1/4" x 2" Machine Screw (81)-1



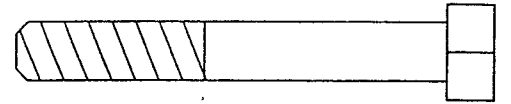
1/4" x 2 1/2" Carriage Bolt (92)-1



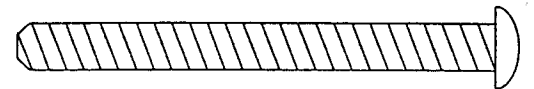
5/16" x 2 1/2" Bolt (22)-4



3/8" x 2" Bolt (12)-5



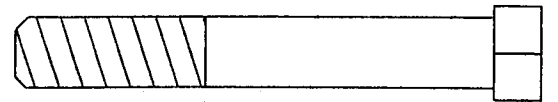
5/16" x 2 1/4" Bolt (33)-3



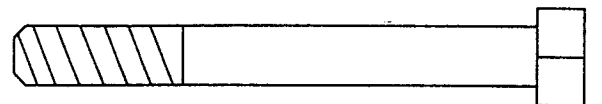
1/4" x 2 1/2" Screw (43)-8



5/16" x 2 1/2" Carriage Bolt (1)-10



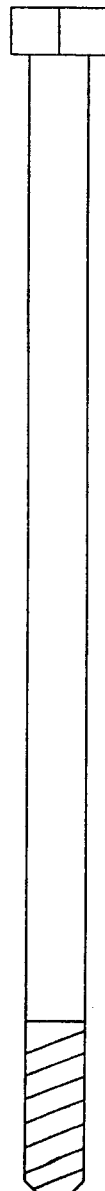
3/8" x 2 1/2" Bolt (86)-4



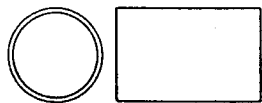
5/16" x 2 3/4" Bolt (11)-14



5/16" x 2 3/4" Carriage Bolt (14)-1



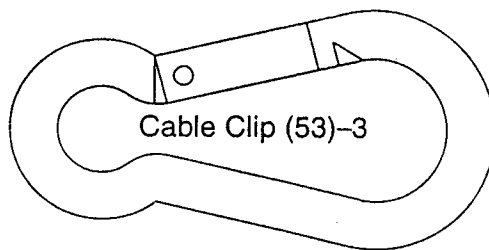
5/16" x 6" Bolt (60)-2



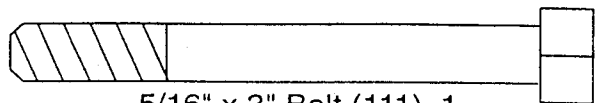
1/2" x 3/4" Spacer (61)-4



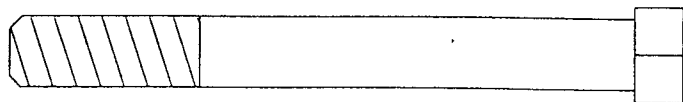
5/8" x 9/16" Spacer (7)-1



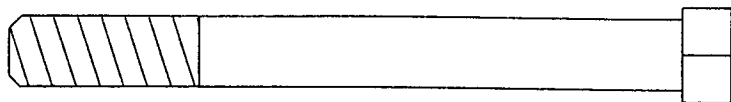
Cable Clip (53)-3



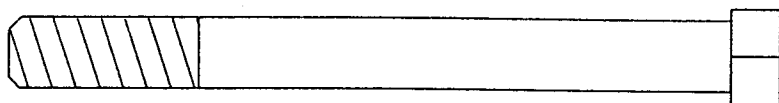
5/16" x 3" Bolt (111)-1



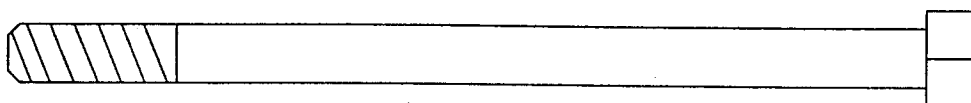
3/8" x 3 1/4" Bolt (67)-2



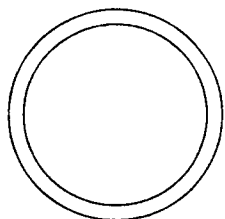
3/8" x 3 1/2" Bolt (16)-1



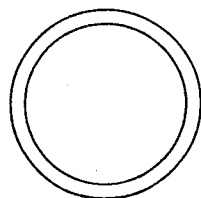
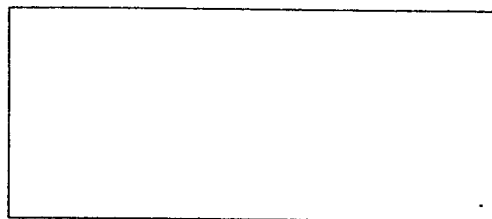
3/8" x 3 3/4" Bolt (88)-6



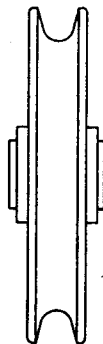
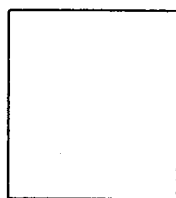
5/16" x 5" Bolt (68)-1



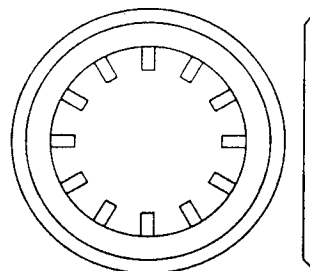
1 1/8" x 2 1/2" Plastic Bushing (89)-2



1" x 7/8" Plastic Bushing (90)-2



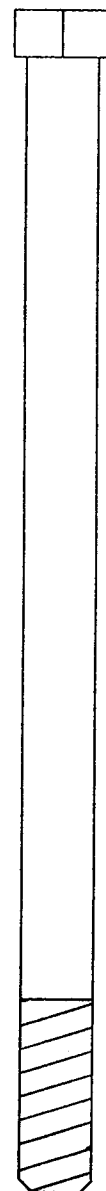
3 1/2" Pulley (15)-13
(Not shown to scale)



1" Retainer (69)-4



3/8" x 4 1/2" Bolt (112)-1



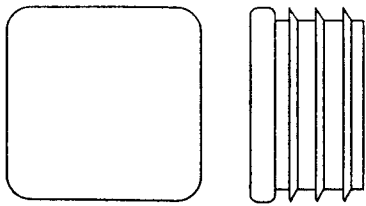
3/8" x 6" Bolt (106)-1



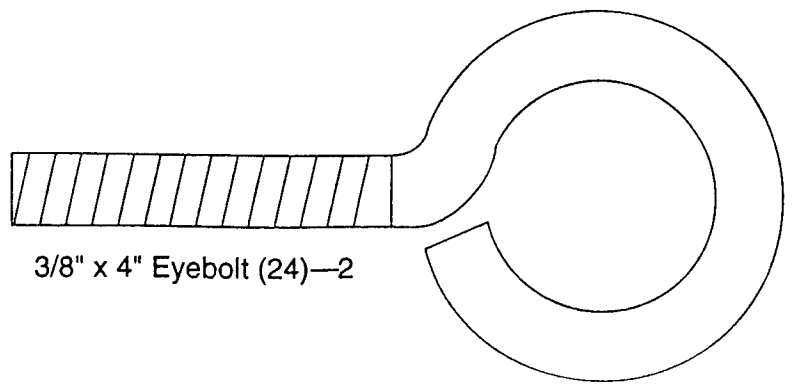
3/8" x 8" Bolt (59)-1



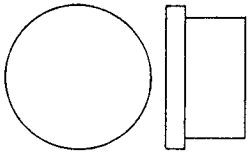
"V"-Pulley (50)-5
(Not shown to scale)



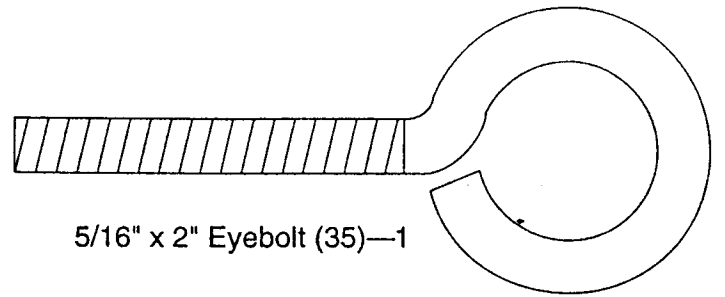
1" Square Inner Cap (6)—1



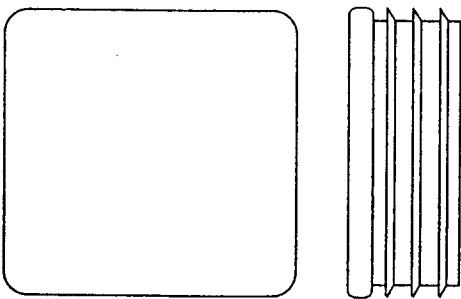
3/8" x 4" Eyebolt (24)—2



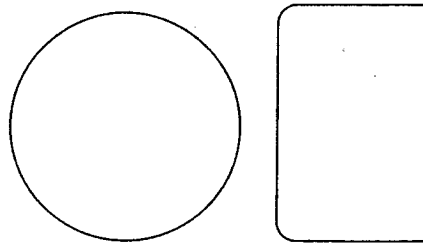
3/4" Round Inner Cap (34)—4



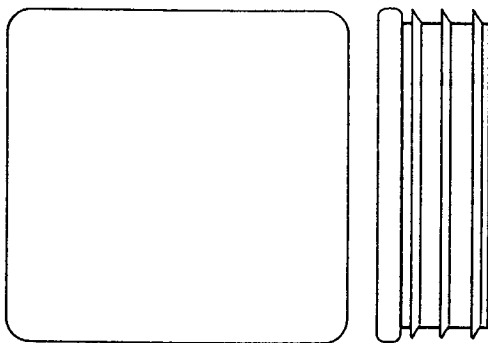
5/16" x 2" Eyebolt (35)—1



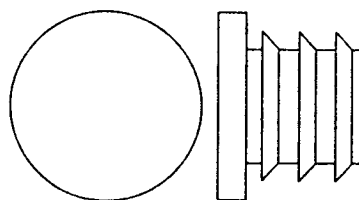
1 1/2" Square Inner Cap (32)—4



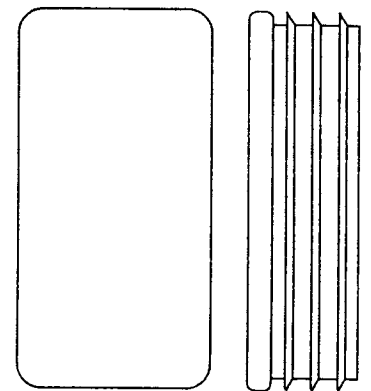
1" Round Cover Cap (70)—2



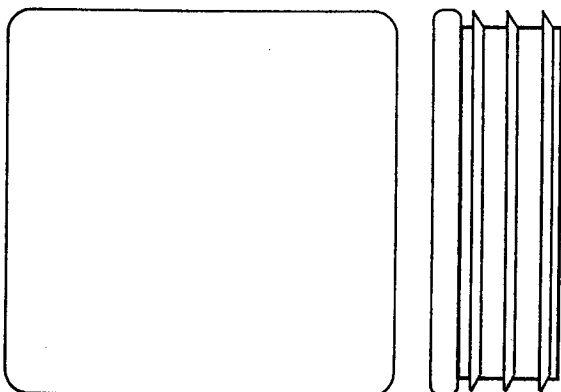
1 3/4" Square Inner Cap (44)—6



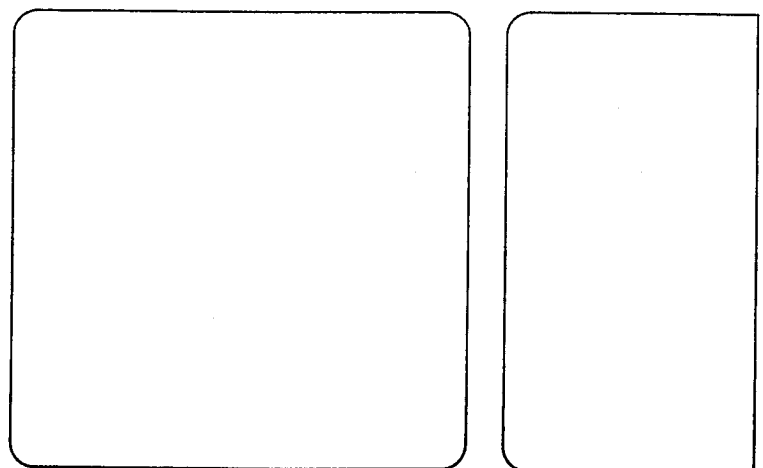
1" Round Inner Cap (49)—6



1" x 2" Inner Cap (107)—2

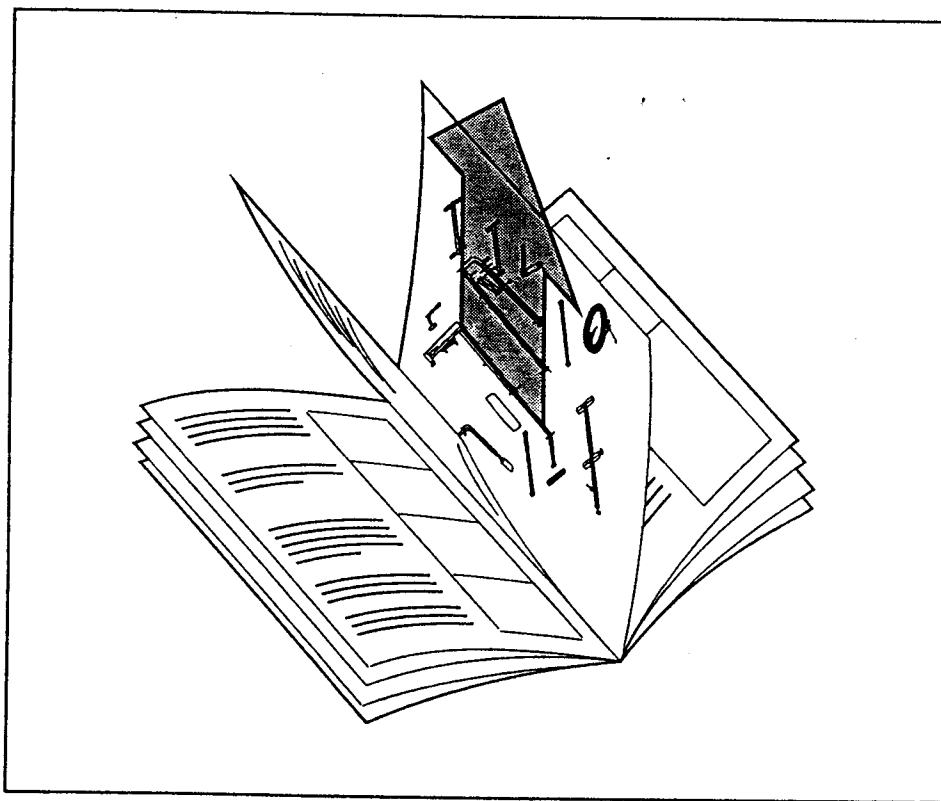


2" Square Inner Cap (27)—8



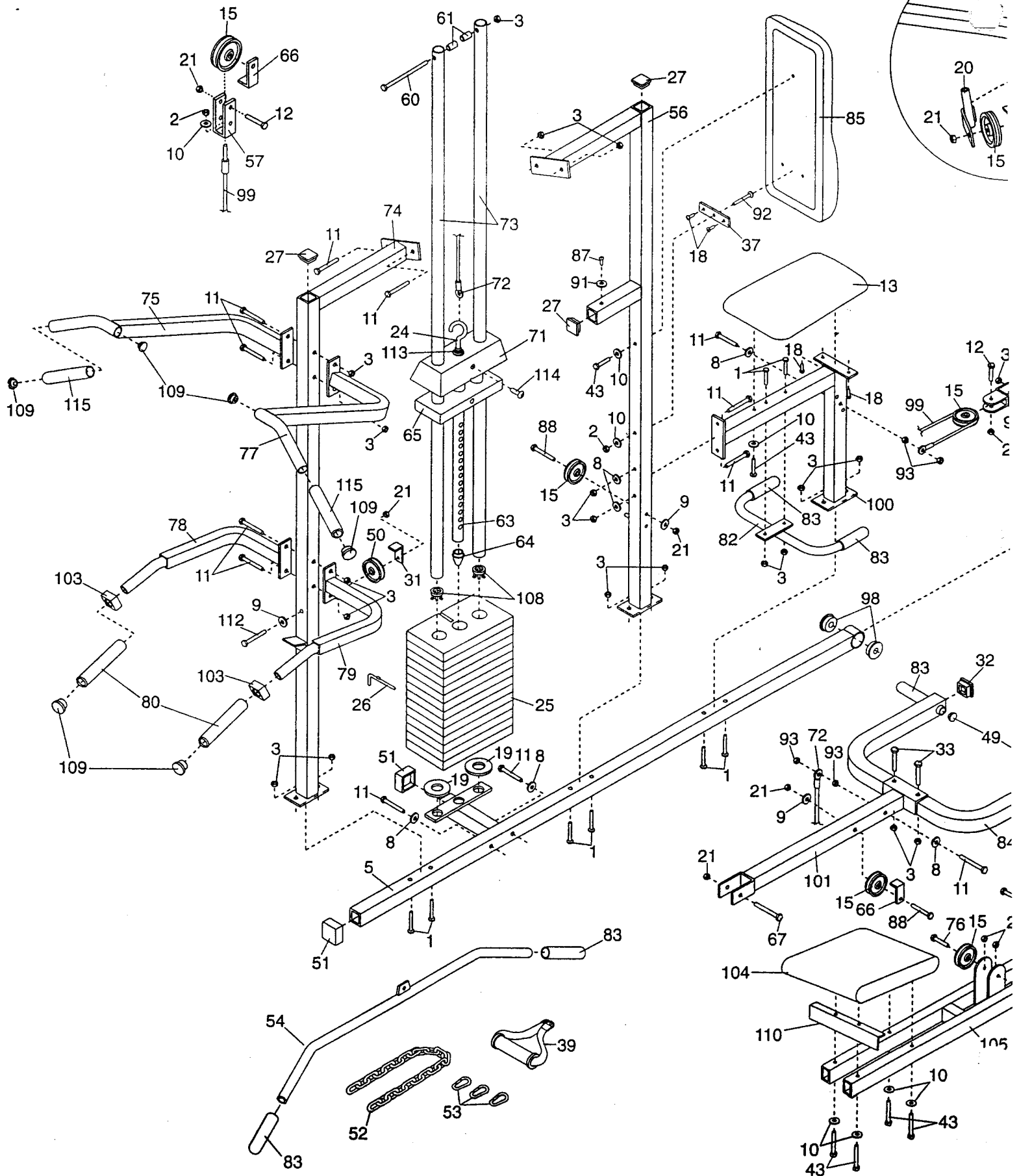
2" Square Outer Cap (51)—2

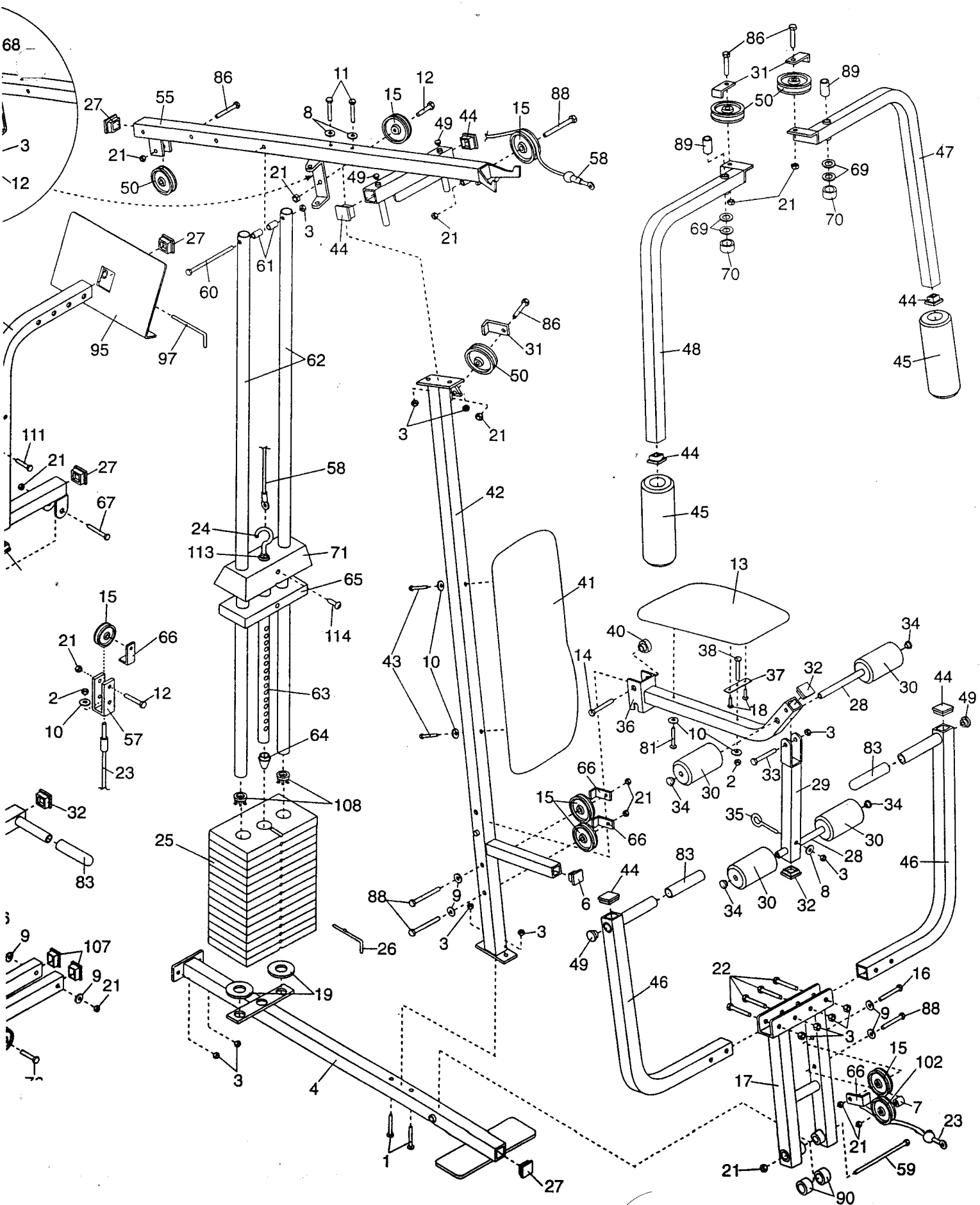
**REMOVE THIS PART LIST/EXPLODED
DRAWING CHART FROM THE MANUAL**



EXPLODED DRAWING—Model No. WESY96550

R0996A





PART LIST—Model No. WESY96550

R0996A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	10	5/16" x 2 1/2" Carriage Bolt	60	2	5/16" x 6" Bolt
2	4	1/4" Nylon Locknut	61	4	1/2" x 3/4" Spacer
3	34	5/16" Nylon Locknut	62	2	Long Weight Guide
4	1	Base	63	2	Weight Tube
5	1	Stabilizer	64	2	Weight Tube Bumper
6	1	1" Square Inner Cap	65	2	Top Weight
7	1	5/8" x 9/16" Spacer	66	7	Cable Trap
8	9	5/16" Flat Washer	67	2	3/8" x 3 1/4" Bolt
9	9	3/8" Flat Washer	68	1	5/16" x 5" Bolt
10	13	1/4" Flat Washer	69	4	1" Retainer
11	14	5/16" x 2 3/4" Bolt	70	2	1" Round Cover Cap
12	5	3/8" x 2" Bolt	71	2	Weight Cover
13	2	Seat	72	1	Military Press Cable
14	1	5/16" x 2 3/4" Carriage Bolt	73	2	Short Weight Guide
15	13	3 1/2" Pulley	74	1	Assist Upright
16	1	3/8" x 3 1/2" Bolt	75	1	Left Pull-up Arm
17	1	Press Frame	76	2	3/8" x 1 3/4" Bolt
18	6	1/4" x 1/2" Screw	77	1	Right Pull-up Arm
19	4	Weight Bumper	78	1	Left Dip Arm
20	1	Pulley Bracket	79	1	Right Dip Arm
21	23	3/8" Nylon Locknut	80	2	Short Foam Handgrip
22	4	5/16" x 2 1/2" Bolt	81	1	1/4" x 2" Machine Screw
23	1	Low Cable	82	1	Handle
24	2	3/8" x 4" Eyebolt	83	8	5" Plastic Handgrip
25	28	Weight	84	1	Military Press Arm
26	2	Weight Pin	85	1	Rear Backrest
27	8	2" Square Inner Cap	86	4	3/8" x 2 1/2" Bolt
28	2	Pad Tube	87	1	#8 x 1/2" Self-tapping Screw
29	1	Leg Lever	88	6	3/8" x 3 3/4" Bolt
30	4	Foam Pad	89	2	1 1/8" x 2 1/2" Plastic Bushing
31	4	Long Cable Trap	90	2	1" x 7/8" Plastic Bushing
32	4	1 1/2" Square Inner Cap	91	1	Rubber Bumper
33	3	5/16" x 2 1/4" Bolt	92	1	1/4" x 2 1/2" Carriage Bolt
34	4	3/4" Round Inner Cap	93	4	5/16" Nylon Jam Nut
35	1	5/16" x 2" Eyebolt	94	1	Press Bracket
36	1	Front Seat Frame	95	1	Leg Press Plate
37	2	Seat Plate	96	1	Leg Press Arm
38	1	1/4" x 2" Carriage Bolt	97	1	Press Pin
39	1	Nylon Strap	98	2	Bushing
40	1	Seat Knob	99	1	Leg Press Cable
41	1	Front Backrest	100	1	Rear Seat Frame
42	1	Front Upright	101	1	Pivot Arm
43	8	1/4" x 2 1/2" Screw	102	1	3 1/2" Low Pulley
44	6	1 3/4" Square Inner Cap	103	2	Handle Cap
45	2	10" Pad	104	1	Assist Seat
46	2	Press Arm	105	1	Assist Arm
47	1	Left Arm	106	1	3/8" x 6" Bolt
48	1	Right Arm	107	2	1" x 2" Inner Cap
49	6	1" Round Inner Cap	108	56	Weight Bushing
50	5	"V"-Pulley	109	6	1 1/4" Round Inner Cap
51	2	2" Square Outer Cap	110	1	Angle Bracket
52	1	Chain	111	1	5/16" x 3" Bolt
53	3	Cable Clip	112	1	3/8" x 4 1/2" Bolt
54	1	Lat Bar	113	2	3/8" Nut
55	1	Top Frame	114	2	3/8" x 1 1/2" Screw
56	1	Leg Press Upright	115	2	Long Foam Handgrip
57	2	Long "U"-Bracket	#	1	User's Manual
58	1	High Cable	#	1	Exercise Poster
59	1	3/8" x 8" Bolt			

Note: "#" indicates a non-illustrated part. Specifications are subject to change without notice.