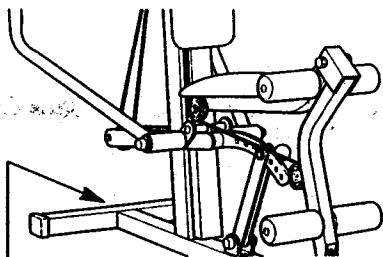


WESLO®

Model No. WLSY82040

Serial No. _____



Serial Number Decal

QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or find there are missing or damaged parts, we will guarantee you complete satisfaction through direct assistance from our factory.

TO AVOID UNNECESSARY DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE.

The trained technicians on our customer hot line will provide immediate assistance, free of charge to you.

CUSTOMER HOT LINE:

1-800-999-3756

Mon.-Fri., 6 a.m.-6 p.m. MST

CAUTION!

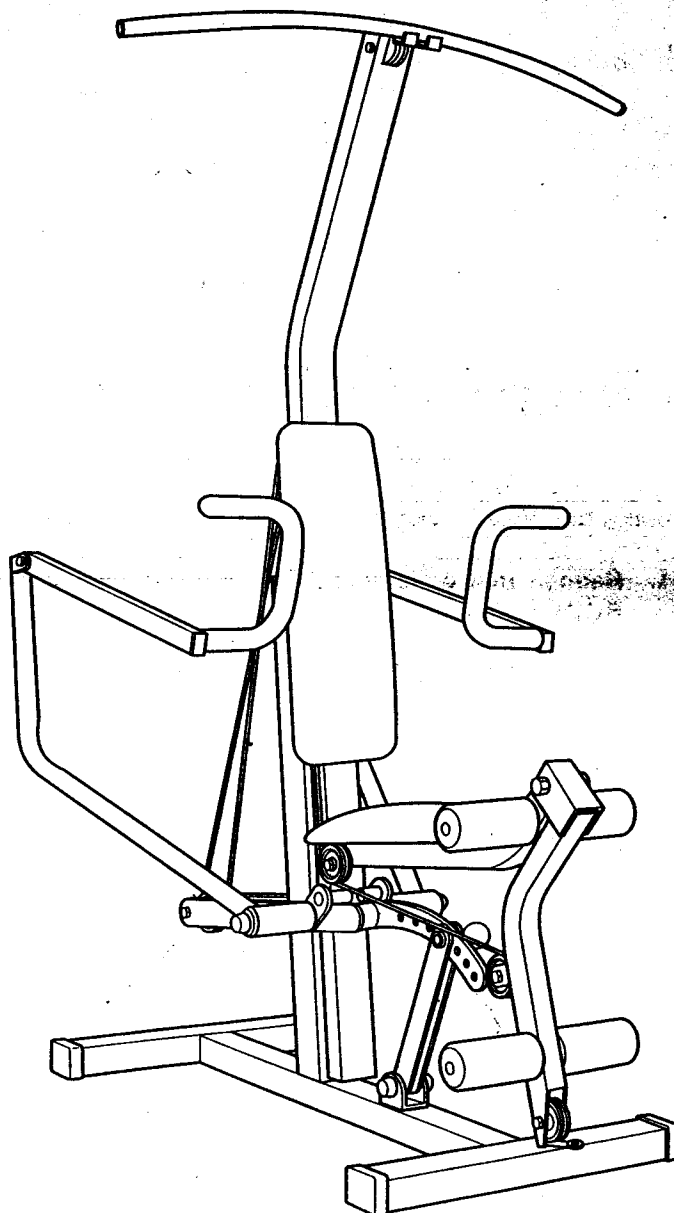
Read all safety precautions and instructions in this owner's manual before using this equipment. Save this owner's manual for future reference.

PATENT PENDING

BODY

FOCUS

BODY WEIGHT
RESISTANCE
SYSTEM



OWNER'S MANUAL

REVISED

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IMPORTANT SAFETY PRECAUTIONS

WARNING: To reduce the risk of serious injury, read the following important safety precautions before using the BODY FOCUS.

1. Read all instructions in this owner's manual and in the accompanying literature before using the BODY FOCUS.
2. Use the BODY FOCUS only on a level surface. Cover the floor under the BODY FOCUS to protect it.
3. Inspect and tighten all parts each time you use the BODY FOCUS. Replace any worn or frayed parts immediately.
4. Keep small children away from the BODY FOCUS at all times.
5. The BODY FOCUS is designed to be used by only one person at a time.
6. Keep hands and feet away from moving parts.
7. Always wear athletic shoes for foot protection.
8. Make sure that the cable remains on the pulleys at all times. If the cable binds as you are exercising, stop immediately and make sure that the cable is on all of the pulleys.
9. Remove the lat bar from the high pulley station when performing any exercise that does not use the lat bar.
10. If you feel pain or dizziness at any time while exercising, stop immediately and begin cooling down.

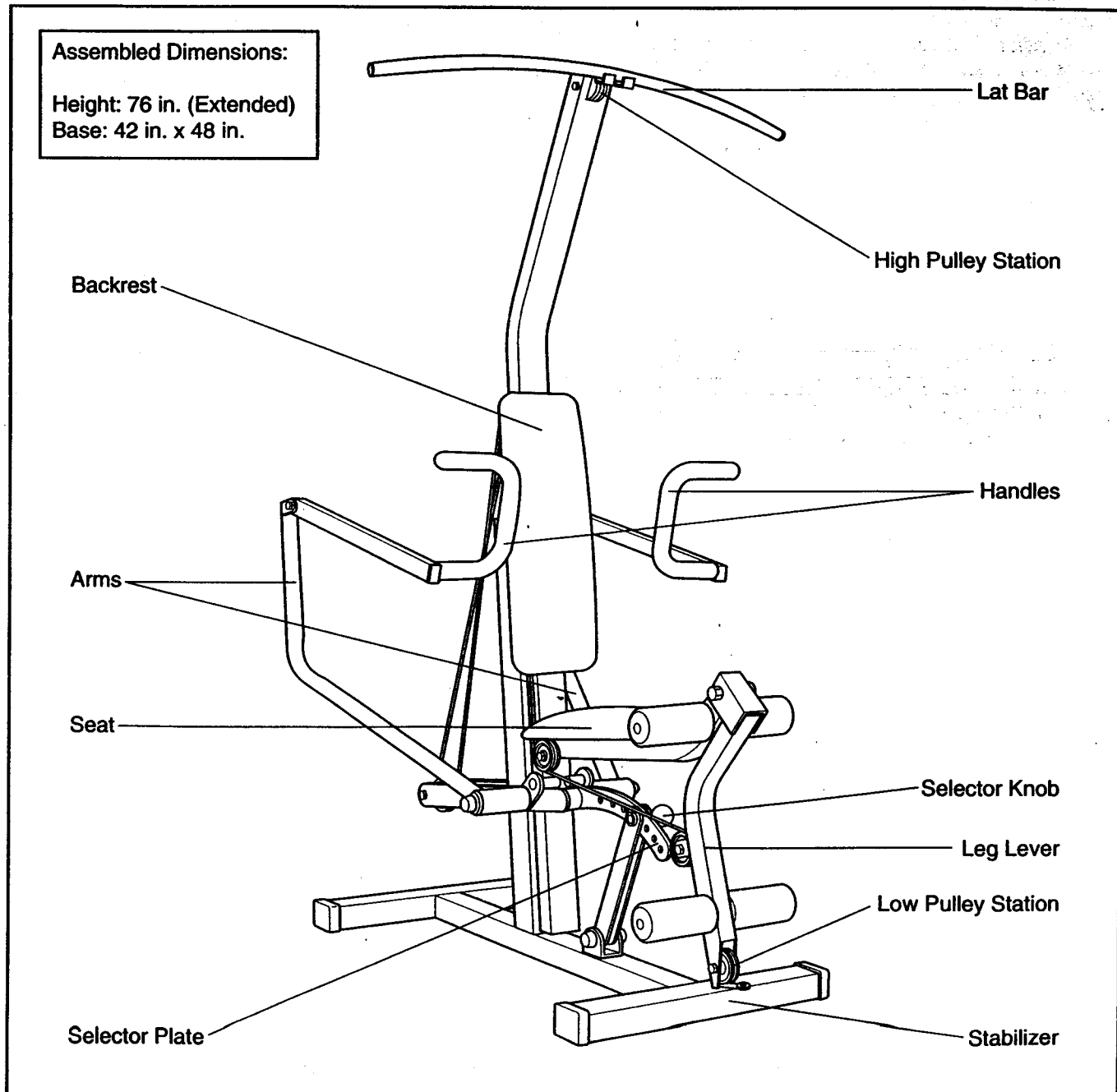
WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. WESLO assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

BEFORE YOU BEGIN

Thank you for selecting the WESLO® BODY FOCUS Body Weight Resistance System. The compact BODY FOCUS features an impressive array of weight stations designed to develop every major muscle group of the body. Whether your goal is a shapely figure, dramatic muscle size and strength, or a healthier cardiovascular system, the BODY FOCUS will help you to achieve the specific results you want.

For your safety and benefit, read this manual carefully before using the BODY FOCUS. If you have additional questions, please call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number is WLSY82040. The serial number can be found on a decal attached to the BODY FOCUS (see the front cover of this owner's manual).

Before reading further, please look at the drawing below and familiarize yourself with the parts that are labeled.



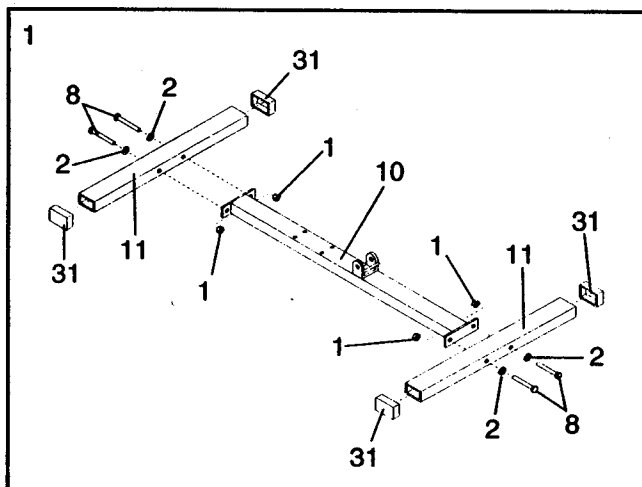
ASSEMBLY

Assembly requires two people. Due to the size and weight of the BODY FOCUS, it should be assembled in the location where it will be used. Place all parts of the BODY FOCUS in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed. Before beginning assembly, read each step and look at each drawing carefully. As you assemble the BODY FOCUS, make sure that all parts are oriented exactly as shown in the drawings. Tighten all nuts and bolts as you attach them, unless instructed to do otherwise. For help identifying the small parts used in assembly, refer to the PART CHART accompanying this owner's manual.

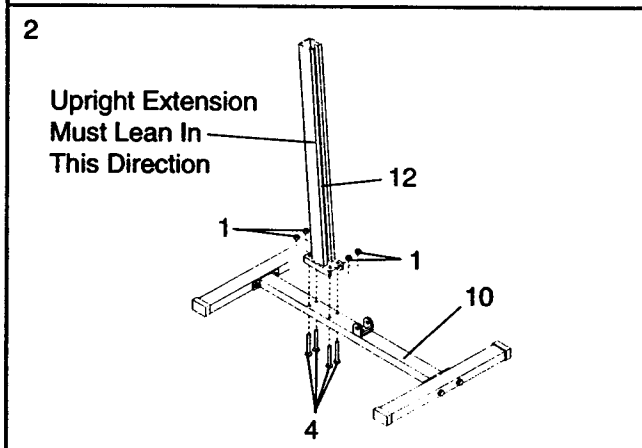
THE FOLLOWING TOOLS (NOT INCLUDED) ARE REQUIRED FOR ASSEMBLY: two adjustable wrenches, a phillips screwdriver and two rubber mallets. Grease and a small bowl of soapy water are also needed.

1. Press two 2" x 3" Caps (31) onto each of the Stabilizers (11).

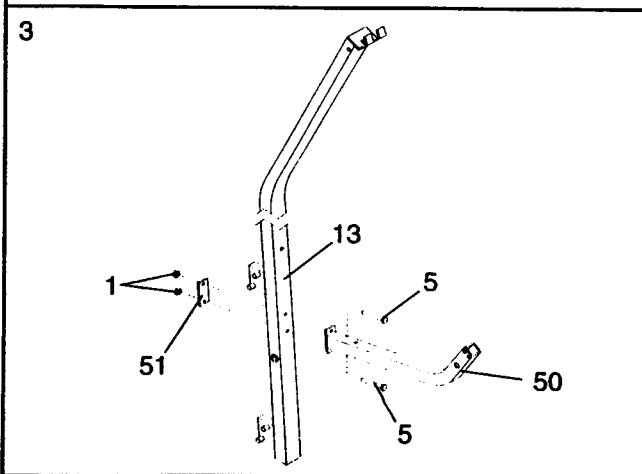
Attach a Stabilizer (11) to each end of the Base (10) with two 3/8" x 4" Bolts (8), 3/8" Flat Washers (2) and 3/8" Nylock Nuts (1).



2. Attach the Upright Extension (12) to the Base (10) with the four 3/8" x 2 1/2" Carriage Bolts (4) and four 3/8" Nylock Nuts (1). The Upright Extension must lean in the direction shown.



3. Attach the Seat Frame (50) to the Upright (13) with two 3/8" x 2 3/4" Bolts (5), the Frame Plate (51) and two 3/8" Nylock Nuts (1).



4. Apply a small amount of light multi-purpose oil to the eight small posts on the Upright (13). Slide the eight Rollers (35) onto the small posts. The Rollers must be turned so the collars are facing the Upright (see the inset drawing). Slide the Upright down into the Upright Extension (12).

Hold the 2 7/8" x 1/2" Bushing (62) between the holes near the upper end of the Upright Extension (12). Attach the Bushing inside the Upright Extension with the 3/8" x 3 1/2" Bolt (7), two 3/8" Flat Washers (2) and a 3/8" Thin Nylock Nut (69).

Press the 3" Square Cap (45) onto the upper end of the Upright Extension (12).

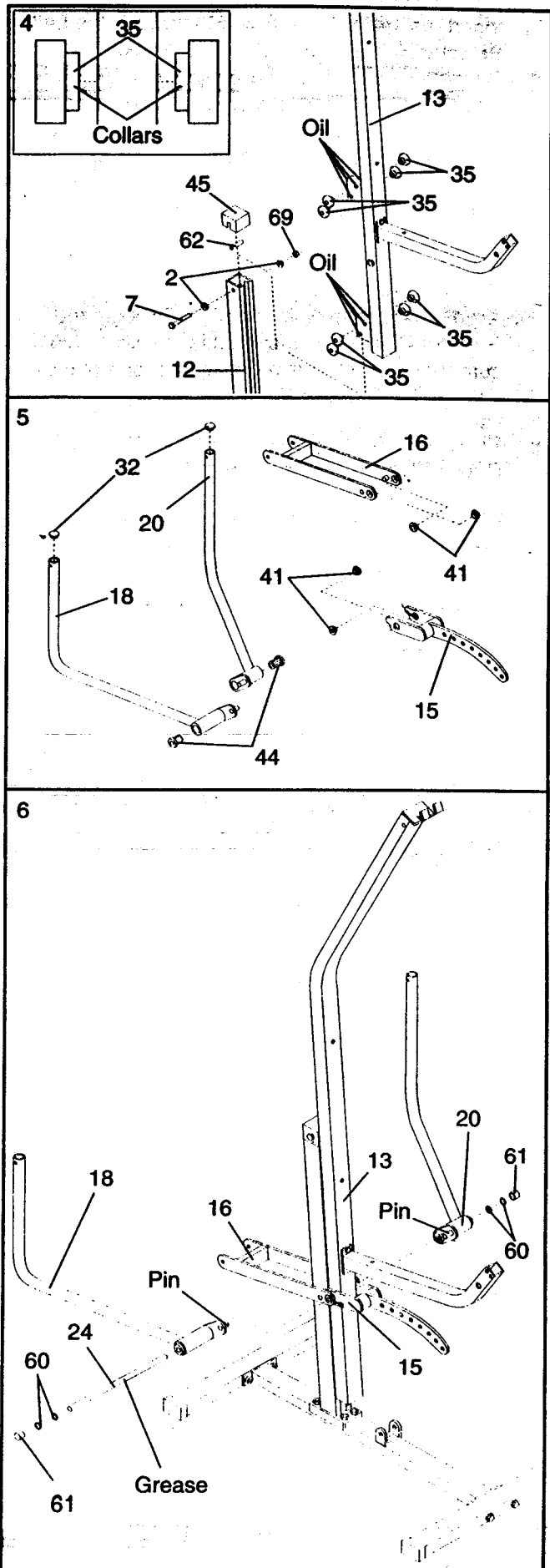
5. Press a 1 1/2" Round Cap (32) and Plastic Bushing (44) into each of the Arms (18, 20).

Make sure that the Resistance Lever (16) and the Selector Plate (15) each have two Bronze Bushings (41) pressed into them.

6. Apply grease to the Arm Axle (24). While one person holds the Resistance Lever (16) and the Selector Plate (15) around the Upright (13) as shown, insert the Arm Axle through the Resistance Lever, Selector Plate and Upright. Center the Arm Axle.

Slide the Arms (18, 20) onto the Arm Axle (24), until the Arms are against the Resistance Lever (16). The indicated pins on the Arms must be above the Selector Plate (15).

While one person holds a mallet against one end of the Arm Axle (24), hold two 3/4" Retainers (60) and a 3/4" Plastic Cap (61) against the other end of the Arm Axle. Make sure that the teeth on the Retainers bend toward the Plastic Cap. Tap the Retainers and Plastic Cap onto the Arm Axle. Tap two 3/4" Retainers (60) and a 3/4" Plastic Cap (61) onto the other end of the Arm Axle in the same manner.



7. Insert the 1/4" x 1 1/4" Bolt (57) through the Left Selector Half (64), the 1/2" x 1/2" 14-Gauge Bushing (56), and the Right Selector Half (63). Make sure that each Selector Half is oriented as shown. Tighten a 1/4" Nylock Nut (54) onto the Bolt. Attach the Selector (63, 64) to the Base (10) with the 3/8" x 3" Grade-5 Bolt (6) and a 3/8" Nylock Nut (1). Do not overtighten the Nylock Nut. The Selector must be able to pivot freely.

Pull back the Knob (49) on the Selector (63, 64). Align the Selector with one of the holes in the Selector Plate (15), and release the Knob. Make sure that the Selector is engaged in one of the holes in the Selector Plate.

8. Press a 1" Round Cap (34) and two 1" x 1 1/2" Caps (33) into each of the Handles (17, 19).

Wet the ends of the Handles (17, 19) with soapy water. Slide a Foam Grip (28) onto each Handle. The Foam Grips should cover the "C"-shaped parts of the Handles.

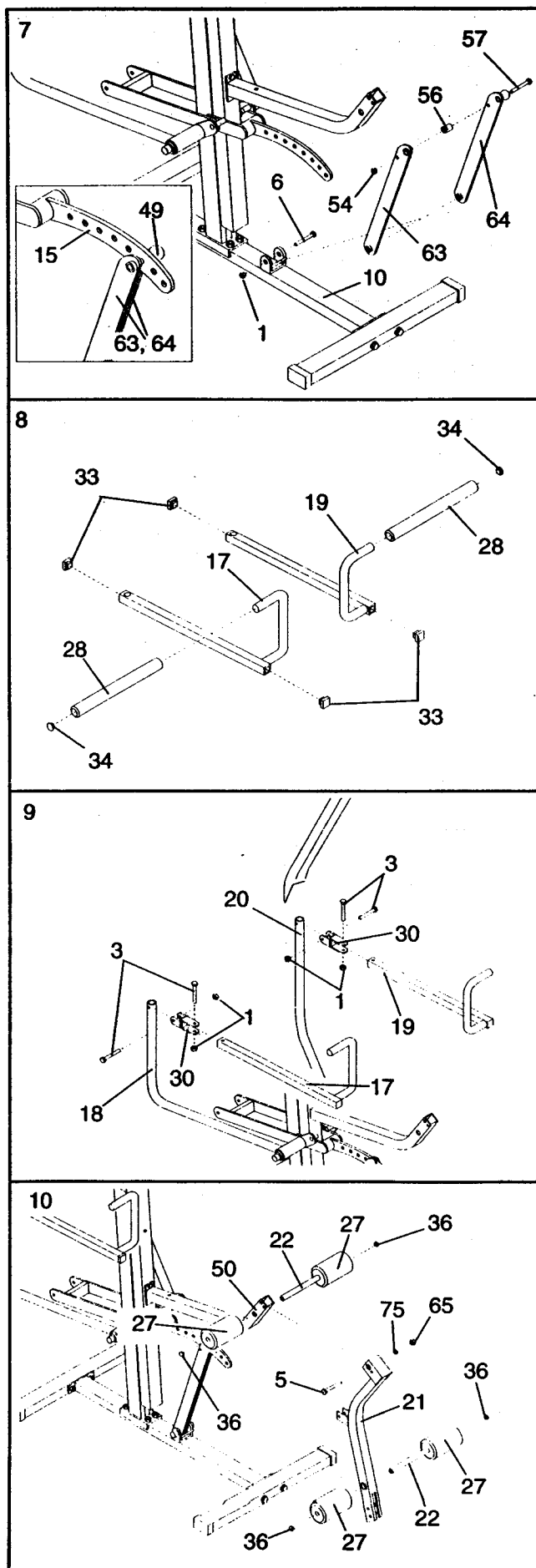
9. Attach a Link Bracket (30) to each of the Arms (18, 20) with a 3/8" x 2 1/4" Bolt (3) and 3/8" Nylock Nut (1).

Attach the Left Handle (19) to the Link Bracket (30) on the Left Arm (20) with a 3/8" x 2 1/4" Bolt (3) and 3/8" Nylock Nut (1). Attach the Right Handle (17) to the Link Bracket (30) on the Right Arm (18) with a 3/8" x 2 1/4" Bolt (3) and 3/8" Nylock Nut (1). Do not overtighten the Nylock Nuts. The Handles must be able to swivel in all directions.

10. Attach the Leg Lever (21) to the Seat Frame (50) with a 3/8" x 2 3/4" Bolt (5), the 3/8" Lock Washer (75) and the 3/8" Acorn Nut (65).

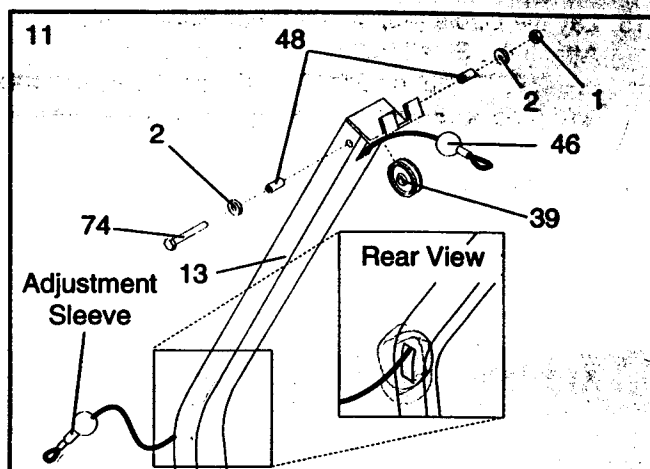
Press 3/4" Round Caps (36) into the ends of the two Pad Tubes (22).

Insert one Pad Tube (22) into the Leg Lever (21). Center the Pad Tube and slide a Foam Pad (27) onto each end of it. Insert the other Pad Tube into the Seat Frame (50). Center the Pad Tube and slide a Foam Pad onto each end of it.

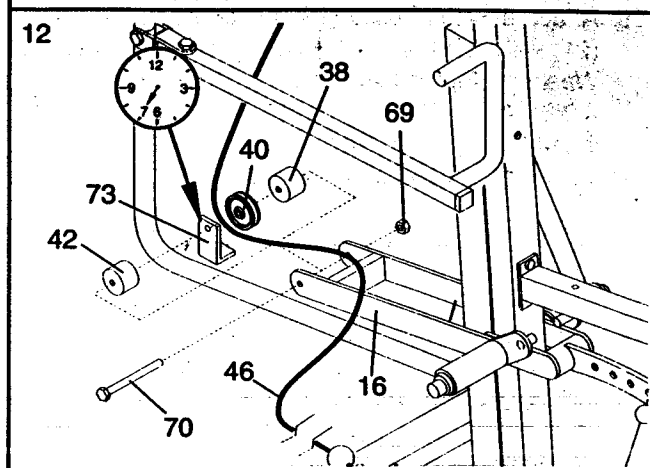


11. Locate the end of the Cable (46) that has the adjustment sleeve on it. Thread this end of the Cable down through the upper end of the Upright (13) and out of the opening in the back of the Upright as shown.

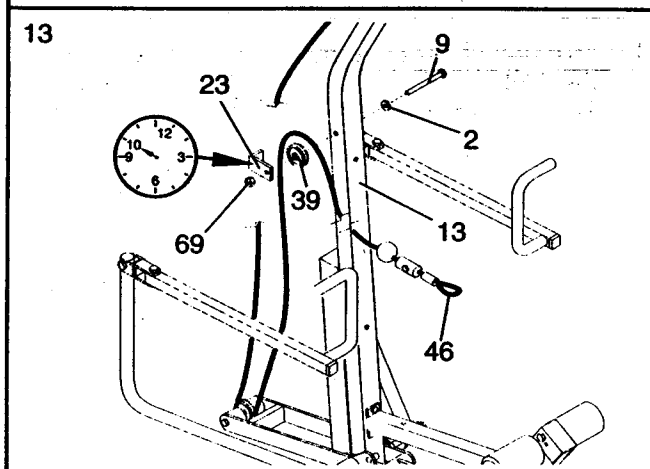
Lay the Cable (46) over a Small Pulley (39). Attach the Small Pulley inside the Upright (13) with the 3/8" x 3 3/4" Bolt (74), two 3/8" Flat Washers (2), the two 1/2" x 1" Spacers (48) and a 3/8" Nylock Nut (1). The Cable must be on top of the Small Pulley.



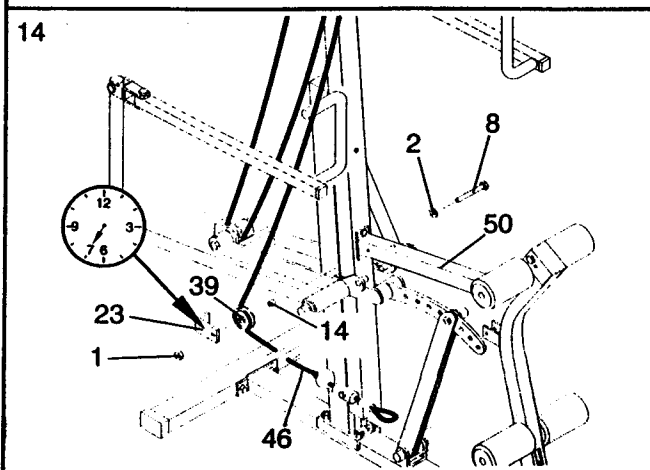
12. Insert the 3/8" x 5" Bolt (70) through the indicated side of the Resistance Lever (16). Slide the Counterweight (42), Large Cable Trap (73), Large Pulley (40) and Wide Counterweight (38) onto the Bolt. Insert the Bolt through the other side of the Resistance Lever. Wrap the Cable (46) under the Large Pulley and tighten a 3/8" Thin Nylock Nut (69) onto the Bolt. The Cable must be between the Large Pulley and the Large Cable Trap, and the Large Cable Trap must be turned to the "7 o'clock" position.



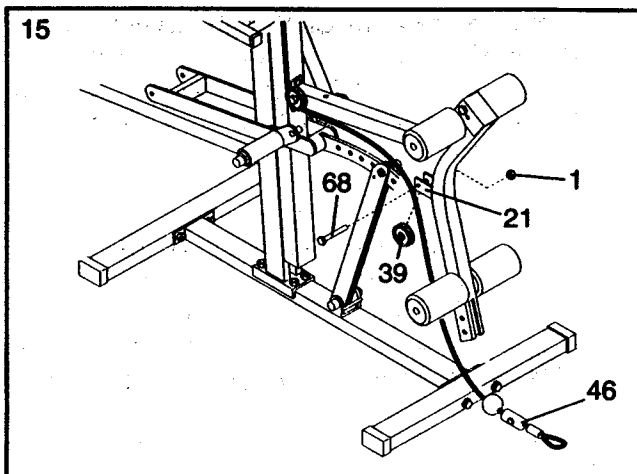
13. Insert the 3/8" x 4 1/2" Bolt (9) with a 3/8" Flat Washer (2) through the indicated hole in the Upright (13). Slide a Small Pulley (39) and Small Cable Trap (23) onto the Bolt. Lay the Cable (46) over the Small Pulley and tighten the 3/8" Thin Nylock Nut (69) onto the Bolt. The Cable must be between the Small Pulley and the Cable Trap, and the Cable Trap must be turned to the "10 o'clock" position.



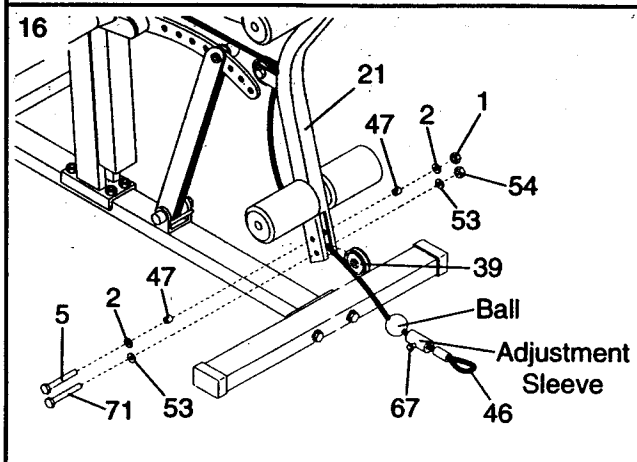
14. Insert a 3/8" x 4" Bolt (8), with a 3/8" Flat Washer (2), through the indicated hole in the Seat Frame (50). Slide the 5/8" x 3/8" Spacer (14), a Small Pulley (39) and a Small Cable Trap (23) onto the Bolt. Wrap the Cable (46) down around the Small Pulley and tighten a 3/8" Nylock Nut (1) onto the Bolt. The Cable must be between the Small Pulley and the Small Cable Trap, and the Small Cable Trap must be turned to the "7 o'clock" position.



15. Lay the Cable (46) over a Small Pulley (39). Attach the Small Pulley to the bracket on the Leg Lever (21) with the 3/8" x 1 3/4" Bolt (68) and a 3/8" Nylock Nut (1).

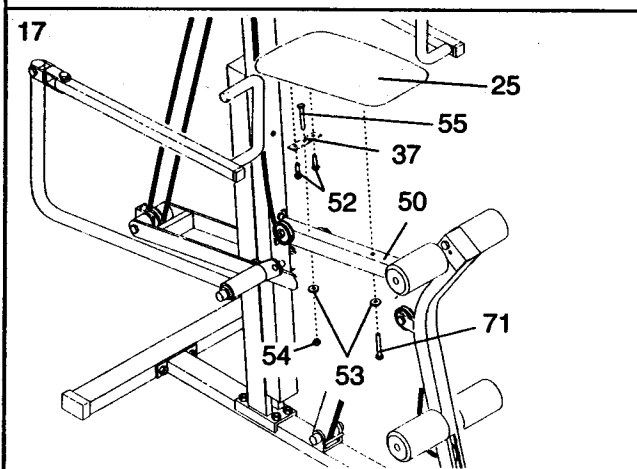


16. Attach a Small Pulley (39) inside the Leg Lever (21) with a 3/8" x 2 3/4" Bolt (5), two 3/8" Flat Washers (2), the two 1/2" x 1/2" Spacers (47) and a 3/8" Nylock Nut (1). There are two sets of holes in the lower end of the Leg Lever. The Bolt must be inserted through the upper holes.



Wrap the Cable (46) under the Small Pulley (39). Attach the 1/4" x 2 1/2" Bolt (71), with two 1/4" Flat Washers (53) and a 1/4" Nylock Nut (54), to the lower holes in the Leg Lever (21). Make sure that the Cable is between the Bolt and the Small Pulley. Pull the Cable until there is no slack in it, slide the ball and adjustment sleeve against the Small Pulley, and tighten the 1/4" x 1/2" Bolt (67).

17. Attach the Seat Bracket (37) to the Seat Frame (50) with the 1/4" x 2 3/4" Carriage Bolt (55), a 1/4" Flat Washer (53) and a 1/4" Nylock Nut (54).

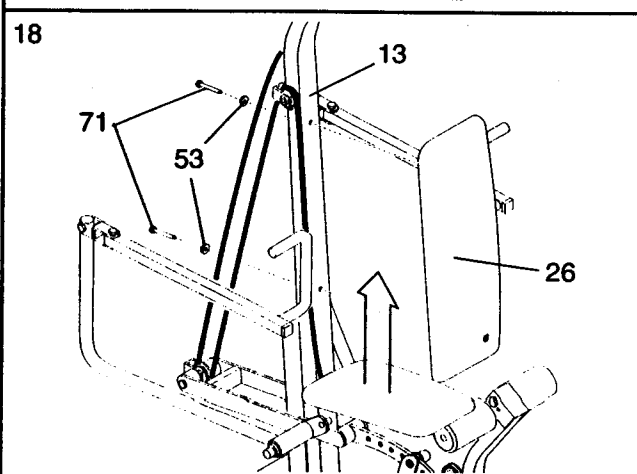


Attach the Seat (25) to the Seat Bracket (37) with the two 1/4" x 3/4" Screws (52). Do not tighten the Screws yet.

Attach the Seat (25) to the Seat Frame (50) with a 1/4" x 2 1/2" Bolt (71) and 1/4" Flat Washer (53).

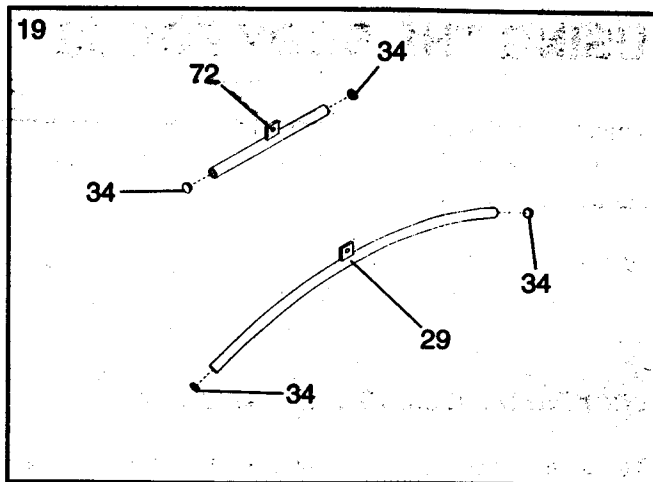
Tighten the two 1/4" x 3/4" Screws (52).

18. While one person raises the Upright (13), attach the Backrest (26) to the Upright with two 1/4" x 2 1/2" Bolts (71) and 1/4" Flat Washers (53).

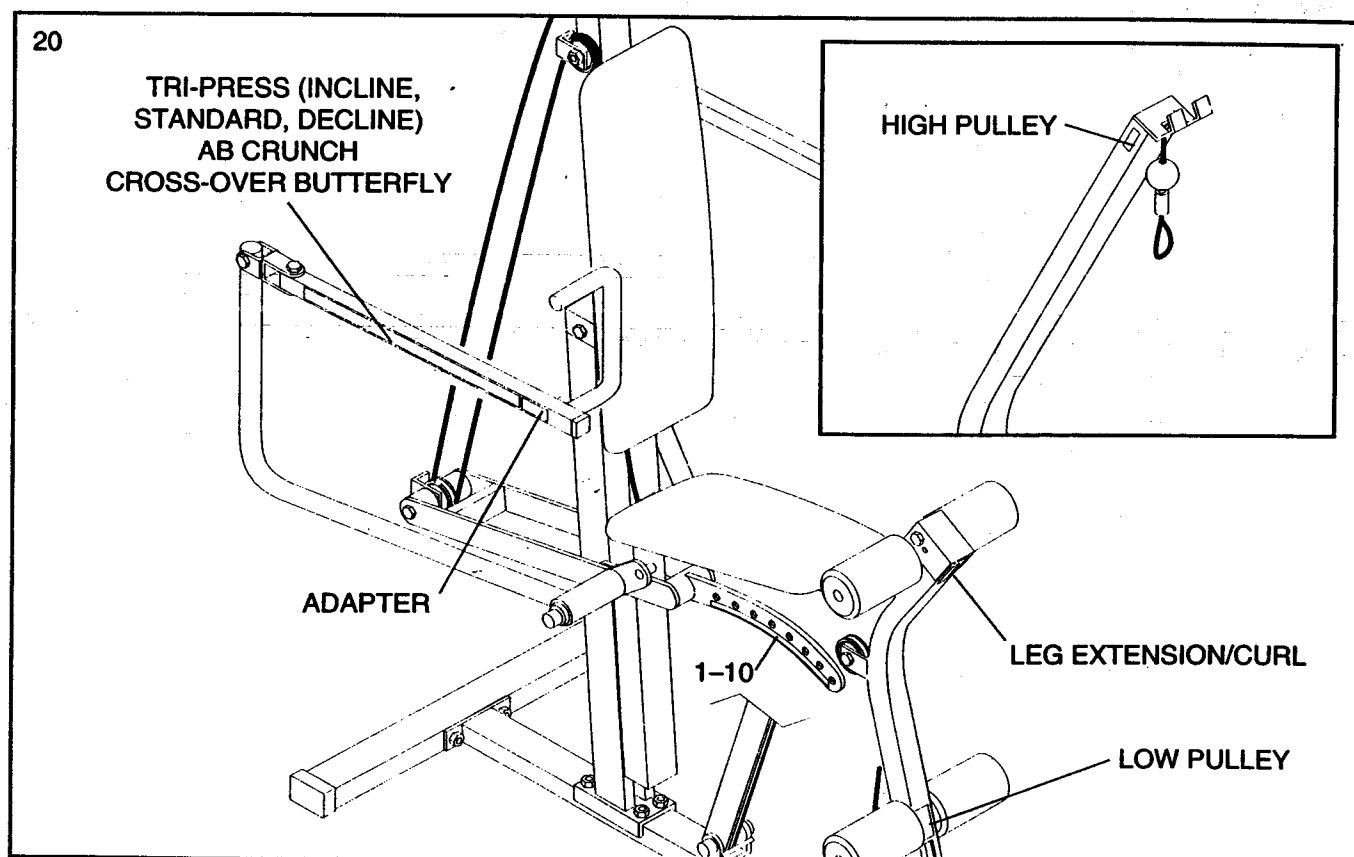


19. Press a 1" Round Cap (34) into each end of the Row Bar (72).

Press a 1" Round Cap (34) into each end of the Lat Bar (29).



20. Remove the decals from the Decal Sheet (not shown), and apply them to the BODY FOCUS in the locations shown in the drawing below.



21. Make sure that all parts are properly tightened. The use of all remaining parts will be explained in USING THE BODY FOCUS, beginning on page 10 of this owner's manual.
22. Before using the BODY FOCUS, test the cable and pulleys. Pull the cable a few times to make sure that it moves smoothly over the pulleys. If the cable does not move smoothly, locate and correct the problem before using the BODY FOCUS. **IMPORTANT: If the cable is not properly routed, it may be damaged with heavy resistance.**

USING THE BODY FOCUS

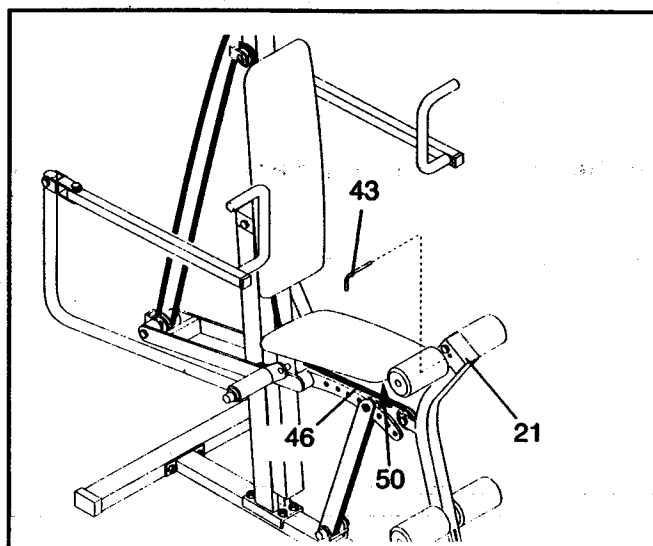
The instructions below describe how each part of the BODY FOCUS can be adjusted. Refer to the EXERCISE GUIDE accompanying this owner's manual for exercise guidelines, and to see how the BODY FOCUS should be set up for each exercise.

IMPORTANT: When attaching the lat bar, row bar or nylon strap, make sure that the attachments are in the correct starting position for the exercise to be performed. If there is any slack in the cable or chain as an exercise is performed, the effectiveness of the exercise will be reduced.

LOCKING/UNLOCKING THE LEG LEVER

To use the Leg Lever (21), remove the "L" Pin (43) so that the Leg Lever pivots freely.

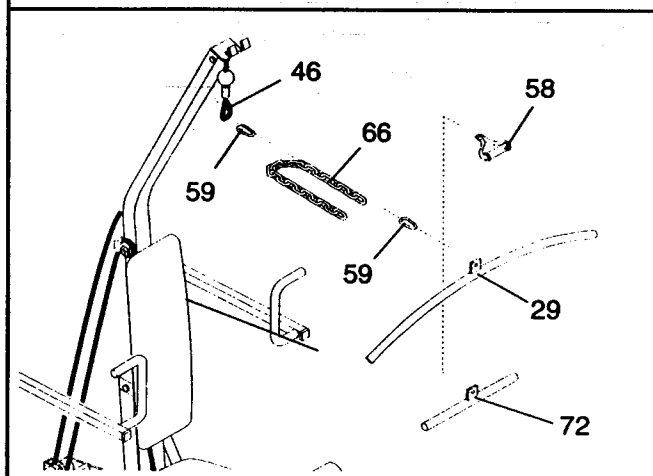
To perform exercises that use the low pulley station, insert the "L" Pin (43) through the Leg Lever (21) and the Seat Frame (50).



ATTACHING THE LAT BAR, ROW BAR OR NYLON STRAP TO THE HIGH PULLEY STATION

Attach the Lat Bar (29) to the Cable (46) with a Cable Clip (59). For some exercises, the Chain (66) should be attached between the Lat Bar and the Cable with two Cable Clips. Adjust the length of the Chain between the Lat Bar and the Cable so the Lat Bar is in the correct starting position for the exercise to be performed.

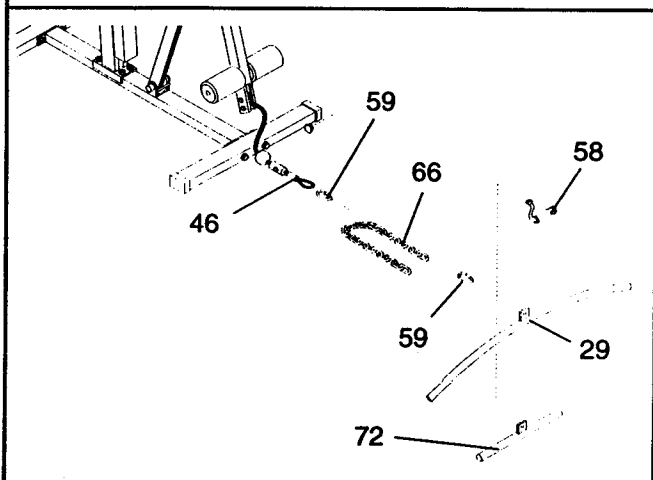
The Row Bar (72) and the Nylon Strap (58) can be attached in the same manner.



ATTACHING THE LAT BAR, ROW BAR OR NYLON STRAP TO THE LOW PULLEY STATION

Attach the Lat Bar (29) to the Cable (46) with a Cable Clip (59). For some exercises, the Chain (66) should be attached between the Lat Bar and the Cable with two Cable Clips. Adjust the length of the Chain between the Lat Bar and the Cable so the Lat Bar is in the correct starting position for the exercise to be performed.

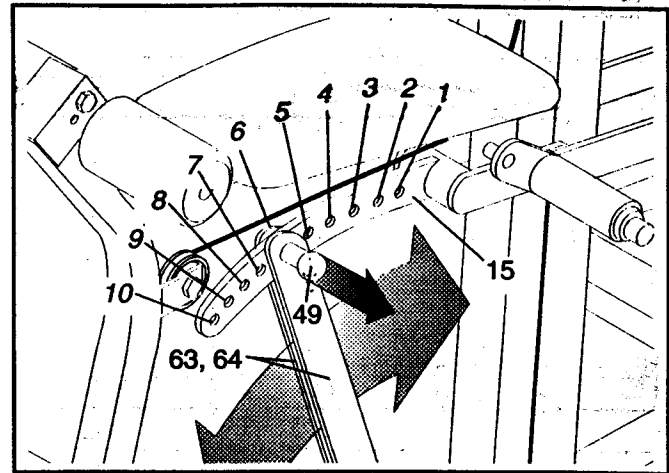
The Row Bar (72) and the Nylon Strap (58) can be attached in the same manner.



SELECTING A RESISTANCE SETTING

- The unique BODY FOCUS utilizes its own weight and the weight of the user to provide a wide range of resistance settings. To change the resistance setting, first pull back the Knob (49) on the Selector (63, 64). Align the Selector with one of the ten holes in the Selector Plate (15), and release the Knob. Make sure that the Selector is engaged in one of the holes in the Selector Plate.

To find the resistance settings of the different hole positions, refer to the convenient resistance charts below.



RESISTANCE CHARTS

The resistance settings of the BODY FOCUS depend on which exercise station you are using, whether or not you are sitting on the BODY FOCUS when performing an exercise, and your body weight. Follow the simple steps below to use the resistance charts.

- Find the resistance chart for the exercise station you are using. Resistance chart 1 is for the low pulley station and the leg lever. Resistance chart 2 on page 12 is for the high pulley station. Resistance chart 3 on page 12 is for the press arm station.
- Find the appropriate column of the resistance chart. If you will be performing an exercise where you will not be sitting on the BODY FOCUS, refer to column 2 of the chart. If you will be sitting on the BODY FOCUS, refer to columns 3, 4, 5 or 6. Column 3 is for users weighing 100 pounds; column 4 is for users weighing 150 pounds; column 5 is for users weighing 200 pounds; column 6 is for users weighing 250 pounds. Find the column that most closely matches your body weight.
- Next, look down the column and choose one of the listed weight settings. Then, look straight across to column 1 to find the hole position for the chosen weight setting. For example, if you are using chart 1, you weigh about 150 pounds, and you want to select a weight setting of 40 pounds, the chart shows that you must move the Selector to hole number 3.

Note: The listed weight settings are approximate. Actual weight settings may vary slightly.

RESISTANCE CHART 1—LOW PULLEY STATION/LEG LEVER

1 HOLE POSITION	2 USER OFF BODY FOCUS	3 100 LB. USER	4 150 LB. USER	5 200 LB. USER	6 250 LB. USER
1	23	23	30	36	39
2	26	32	35	40	43
3	29	34	40	47	50
4	33	35	41	51	58
5	37	40	49	56	64
6	41	45	54	62	72
7	47	51	59	70	80
8	53	56	67	76	91
9	58	64	74	86	99
10	67	72	83	97	110

RESISTANCE CHART 2—HIGH PULLEY STATION

1 HOLE POSITION	2 USER OFF BODY FOCUS	3 100 LB. USER	4 150 LB. USER	5 200 LB. USER	6 250 LB. USER
1	20	44	62	66	73
2	24	55	74	83	94
3	32	70	89	108	127
4	40	88	113	136	160
5	55	173	142	168	196
6	60	125	156	190	224
7	69	142	176	216	255
8	77	159	195	241	286
9	86	175	215	267	317
10	94	192	235	298	348

RESISTANCE CHART 3—PRESS ARM STATION

1 HOLE POSITION	2 USER OFF BODY FOCUS	3 100 LB. USER	4 150 LB. USER	5 200 LB. USER	6 250 LB. USER
1	22	36	43	47	58
2	27	44	52	60	71
3	32	52	61	73	84
4	36	60	70	85	98
5	42	69	83	93	109
6	47	79	96	110	123
7	53	90	114	125	135
8	60	98	121	134	146
9	72	114	132	172	167
10	90	130	144	185	183

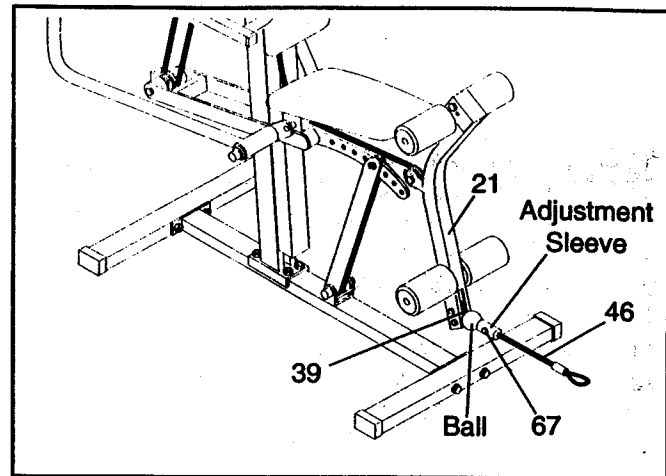
TROUBLE-SHOOTING AND MAINTENANCE

Inspect and tighten all parts each time you use the BODY FOCUS. Replace any worn parts immediately. The BODY FOCUS can be cleaned using a damp cloth and mild non-abrasive detergent. Do not use solvents.

TIGHTENING THE CABLE

Woven cable, the type of cable used on the BODY FOCUS, can stretch slightly when it is first used. If there is slack in the cable, the cable should be tightened. Follow the instructions below to tighten the cable.

Locate the adjustment sleeve and 1/4" x 1/2" Bolt (67) near the lower end of the Cable (46). Loosen the Bolt. Pull the end of the Cable until there is no slack in the Cable, slide the adjustment sleeve and the ball against the indicated Small Pulley (39), and retighten the Bolt.



PART LIST—Model No. WLSY82040

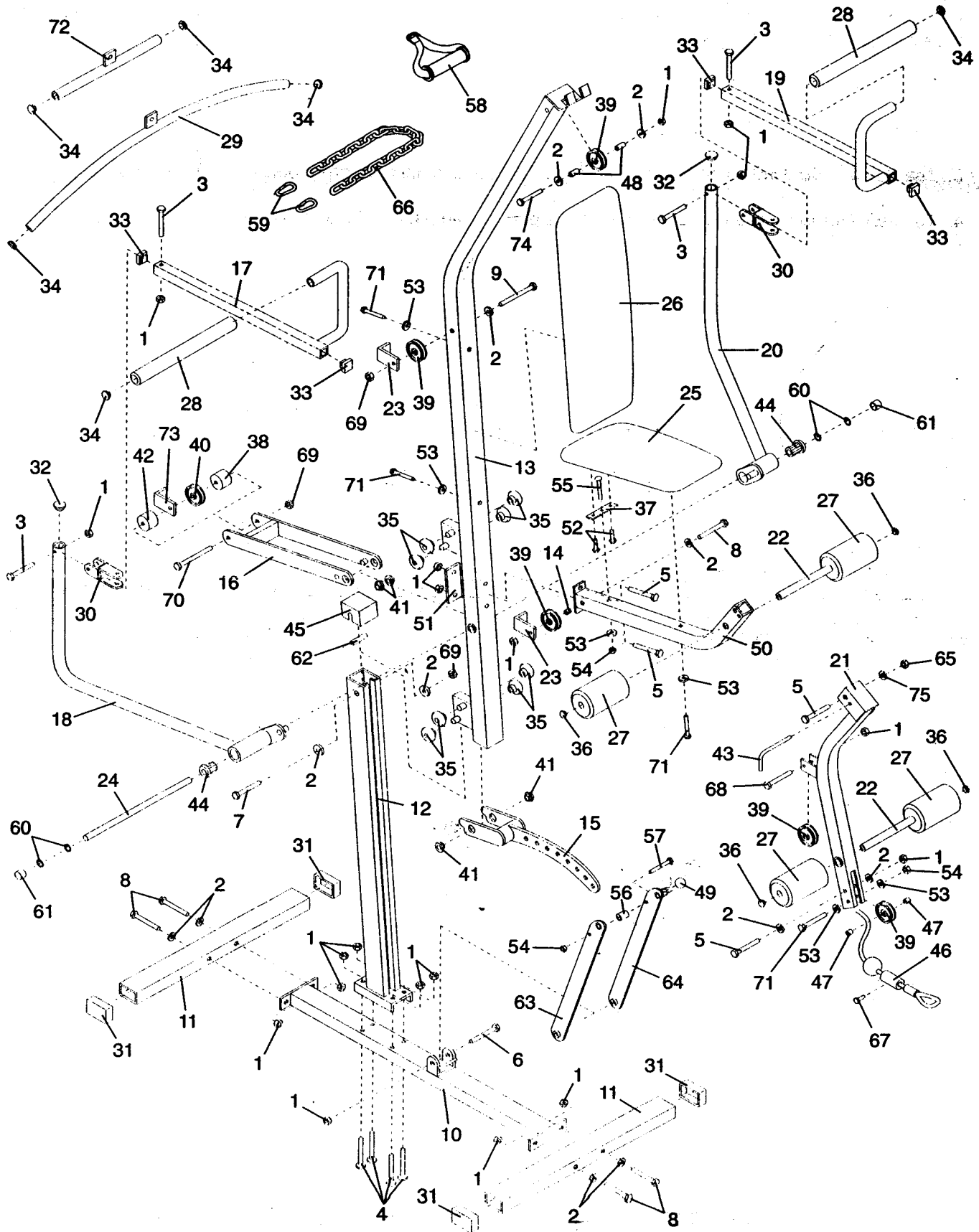
R894A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	19	3/8" Nylock Nut	40	1	Large Pulley
2	12	3/8" Flat Washer	41	4	Bronze Bushing
3	4	3/8" x 2 1/4" Bolt	42	1	Counterweight
4	4	3/8" x 2 1/2" Carriage Bolt	43	1	"L" Pin
5	4	3/8" x 2 3/4" Bolt	44	2	Plastic Bushing
6	1	3/8" x 3" Grade-5 Bolt	45	1	3" Square Cap
7	1	3/8" x 3 1/2" Bolt	46	1	Cable
8	5	3/8" x 4" Bolt	47	2	1/2" x 1/2" Spacer
9	1	3/8" x 4 1/2" Bolt	48	2	1/2" x 1" Spacer
10	1	Base	49	1	Knob
11	2	Stabilizer	50	1	Seat Frame
12	1	Upright Extension	51	1	Frame Plate
13	1	Upright	52	2	1/4" x 3/4" Screw
14	1	5/8" x 3/8" Spacer	53	6	1/4" Flat Washer
15	1	Selector Plate	54	3	1/4" Nylock Nut
16	1	Resistance Lever	55	1	1/4" x 2 3/4" Carriage Bolt
17	1	Right Handle	56	1	1/2" x 1/2" 14-Gauge Bushing
18	1	Right Arm	57	1	1/4" x 1 1/4" Bolt
19	1	Left Handle	58	1	Nylon Strap
20	1	Left Arm	59	2	Cable Clip
21	1	Leg Lever	60	6	3/4" Retainer
22	2	Pad Tube	61	2	3/4" Plastic Cap
23	2	Small Cable Trap	62	1	2 7/8" x 1/2" Bushing
24	1	Arm Axle	63	1	Right Selector Half
25	1	Seat	64	1	Left Selector Half
26	1	Backrest	65	1	3/8" Acorn Nut
27	4	Foam Pad	66	1	18" Chain
28	2	Foam Grip	67	1	1/4" x 1/2" Bolt
29	1	Lat Bar	68	1	3/8" x 1 3/4" Bolt
30	2	Link Bracket	69	3	3/8" Thin Nylock Nut
31	4	2" x 3" Cap	70	1	3/8" x 5" Bolt
32	2	1 1/2" Round Cap	71	4	1/4" x 2 1/2" Bolt
33	4	1" x 1 1/2" Cap	72	1	Row Bar
34	6	1" Round Cap	73	1	Large Cable Trap
35	8	Roller	74	1	3/8" X 3 3/4" Bolt
36	4	3/4" Round Cap	75	1	3/8" Lock Washer
37	1	Seat Bracket	#	1	Owner's Manual
38	1	Wide Counterweight	#	1	Part Identification Chart
39	5	Small Pulley	#	1	Decal Sheet

Specifications are subject to change without notice. See the back cover for information about ordering replacement parts.

EXPLODED DRAWING—Model No. WLSY82040

R894A



ORDERING REPLACEMENT PARTS

To order replacement parts, simply call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please be prepared to give the following information:

1. The MODEL NUMBER of the product (WLSY82040).
2. The NAME of the product (WESLO® BODY FOCUS Body Weight Resistance System).
3. The SERIAL NUMBER of the product (see the front cover of this owner's manual).
4. The KEY NUMBER and DESCRIPTION of the part(s) (see pages 14 and 15 of this owner's manual).

LIMITED WARRANTY

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