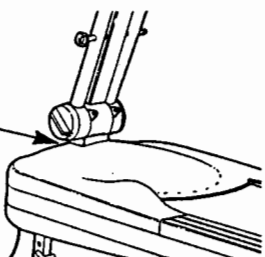


WESLO **CADENCE XT**

Model No. WLTL27071

Serial No. _____

Serial
Number
Decal



QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or if there are missing or damaged parts, we will guarantee complete satisfaction through direct assistance from our factory.

TO AVOID UNNECESSARY DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE. The trained technicians on our Customer Hot Line will provide immediate assistance, free of charge to you.

CUSTOMER HOT LINE:

1-800-999-3756

Mon.-Fri., 6 a.m.-6 p.m. MST

CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

RELEASED TO
NOV 13 1997
MANUFACTURING



USER'S MANUAL

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⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read the following important precautions and information before operating the treadmill.

1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Use the treadmill only as described in this manual.
3. Place the treadmill on a level surface, with eight feet of clearance behind it. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
4. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
5. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
6. Keep children under the age of 12 and pets away from the treadmill at all times.
7. The treadmill should not be used by persons weighing more than 250 pounds.
8. Never allow more than one person on the treadmill at a time.
9. The roller guards must be 1/8 inch from the rear roller. Remove the key and adjust the roller guards, if necessary.
10. Wear appropriate exercise clothing when using the treadmill. Do not wear loose clothing that could become caught in the treadmill. Athletic support clothes are recommended for both men and women.
11. Always wear athletic shoes when using the treadmill. Never use the treadmill with bare feet, wearing only stockings, or in sandals.
12. When connecting the power cord (see HOW TO PLUG IN THE POWER CORD on page 6), plug the power cord into a surge protector (not included) and plug the surge protector into a grounded circuit capable of carrying 15 or more amps. No other appliance should be on the same circuit.
13. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length. Do not use an extension cord.
14. Keep the power cord and the surge protector away from heated surfaces.
15. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See BEFORE YOU BEGIN on page 4 if the treadmill is not working properly.)
16. Never start the treadmill while you are standing on the walking belt. Always hold the upper body arms while using the treadmill.
17. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
18. To reduce the possibility of the treadmill overheating, do not operate the treadmill continuously for longer than 1 hour.
19. Never leave the treadmill unattended while it is running.
20. Inspect and tighten all parts of the treadmill regularly.
21. Never insert any object into any opening.
22. Always unplug the power cord before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
23. This treadmill is intended for in-home use only. Do not use this treadmill in any commercial, rental, or institutional setting.

SAVE THESE INSTRUCTIONS

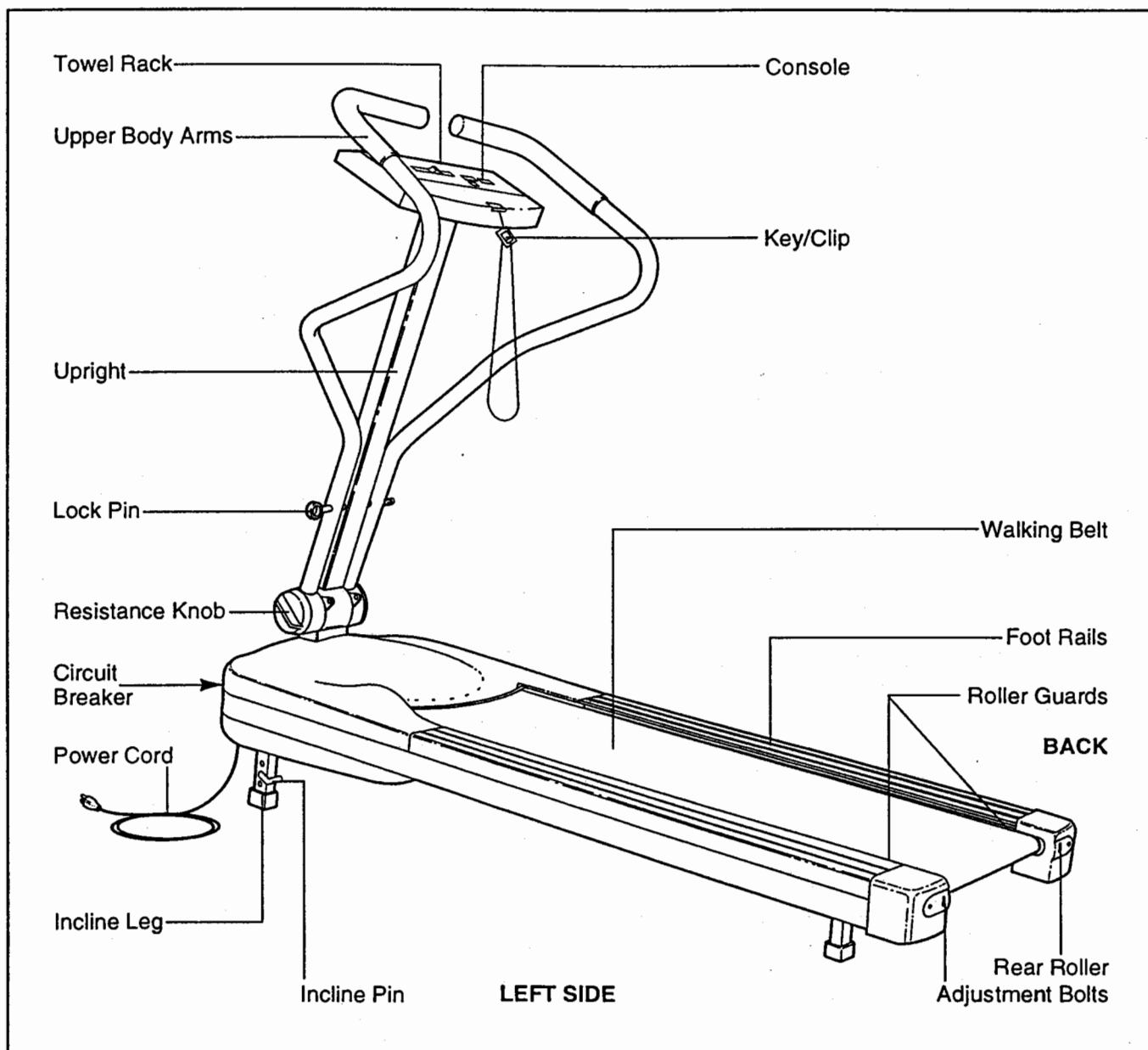
BEFORE YOU BEGIN

Thank you for selecting the new WESLO CADENCE® XT treadmill. The natural motion and versatility of treadmills have made them the most popular way to get effective cardiovascular exercise. With the dual-motion design of the CADENCE XT treadmill, you can add upper-body exercise to your workouts as well.

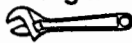
For your benefit, read this manual carefully before using the treadmill. If you have additional questions, please call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m.

until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number is WLTL27071. The serial number can be found on a decal attached to the treadmill (see the front cover of this manual for the location).

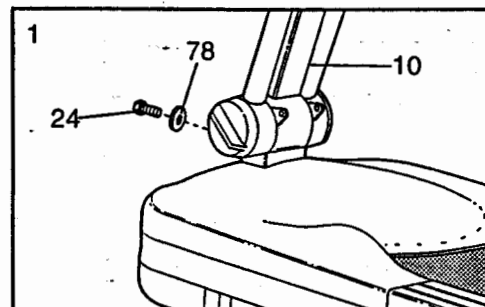
Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



ASSEMBLY

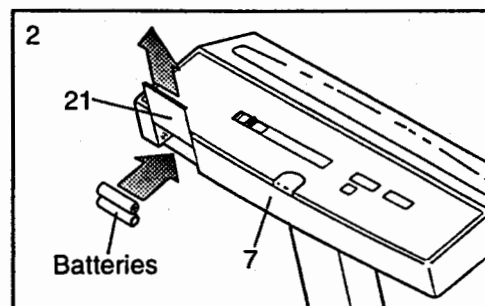
The treadmill is shipped in the compact storage position. Set the treadmill in a cleared area and remove all packing materials. **Make sure that all parts are included before you dispose of the packing materials.** Follow the steps below to convert the treadmill to the operating position. An adjustable wrench  (not included) is required.

1. Slide the Upright Washer (78) onto the Upright Bolt (24). Raise the Upright (10) to the vertical position. Tighten the Upright Bolt into the Upright.

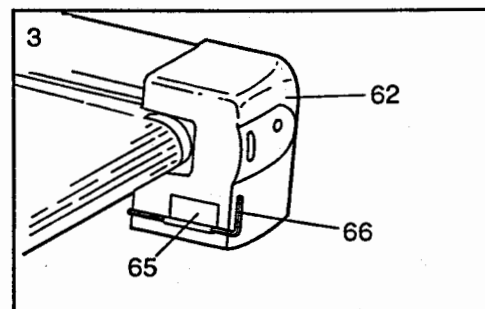


2. The Console (7) requires two "AA" batteries (not included); alkaline batteries are recommended.

Remove the Battery Cover (21) as shown. Press two batteries into the battery compartment, with the negative (—) ends of the batteries touching the springs. Close the Battery Cover.



3. Remove the paper backing from the Wrench Clip (65). Press the Wrench Clip onto the Right Roller Bracket (62) in the indicated location. Press the Allen Wrench (66) into the Wrench Clip.



4. Make sure that all parts are properly tightened before you use the treadmill. The use of the remaining parts will be described in other sections of this manual. **To protect the floor or carpet from damage, place a mat under the treadmill.**

OPERATION AND ADJUSTMENT:

THE PERFORMANT LUBE™ WALKING BELT

Your treadmill features a walking belt coated with PERFORMANT LUBE™, a high-performance lubricant. **Important:** Never apply silicone spray or other substances to the walking belt or the walking platform. They will deteriorate the walking belt and cause excessive wear.

HOW TO PLUG IN THE POWER CORD

⚠ DANGER: Improper connection of the equipment-grounding conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Your treadmill, like any other type of sophisticated electronic equipment, can be seriously damaged by sudden voltage changes in your home's power. Voltage surges, spikes, and noise interference can result from weather conditions or from other appliances being turned on or off. **To decrease the possibility of your treadmill being damaged, always use a surge protector (not included) with your treadmill.**

Surge protectors are sold at most hardware stores and department stores. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.

This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the

risk of electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. **Plug the power cord into a surge protector, and plug the surge protector into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.**

This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in drawing 1 below. A temporary adapter that looks like the adapter illustrated in drawing 2 may be used to connect the surge protector to a 2-pole receptacle as shown in drawing 2 if a properly grounded outlet is not available.

The temporary adapter should be used only until a properly grounded outlet (drawing 1) can be installed by a qualified electrician.

The green-colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used it must be held in place by a metal screw. **Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.**

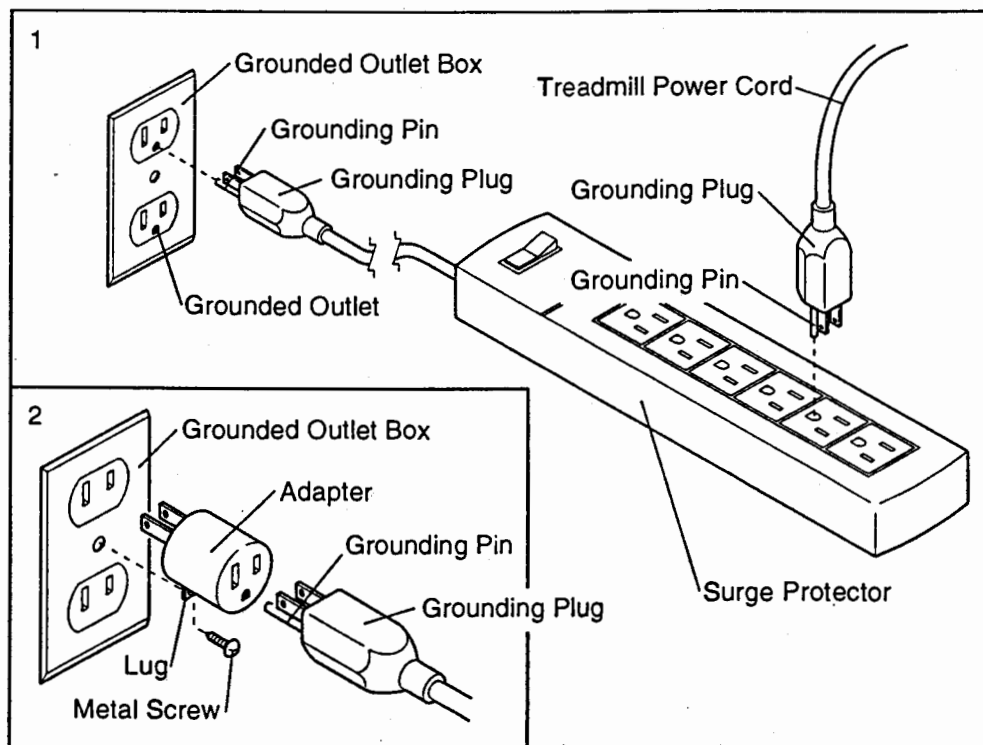
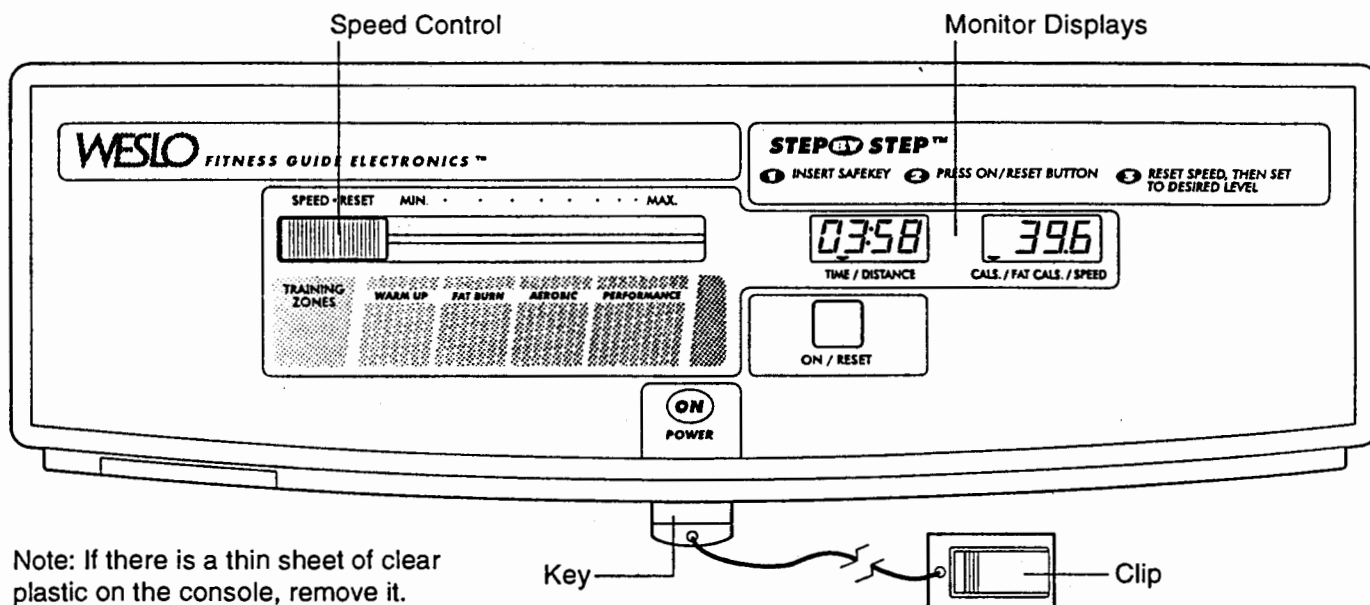


DIAGRAM OF THE CONSOLE



Note: If there is a thin sheet of clear plastic on the console, remove it.

CAUTION: Before operating the console, read the following precautions.

- Do not stand on the walking belt when turning on the power.
- Always wear the clip (see the drawing above) while operating the treadmill. When the key is removed from the console, the walking belt will stop.
- Adjust the speed in small increments.
- The training zones marked below the speed control are general guidelines only. See page 12 or more information.
- To reduce the possibility of electric shock, keep the console dry. Avoid spilling liquids on the console.

STEP BY STEP CONSOLE OPERATION

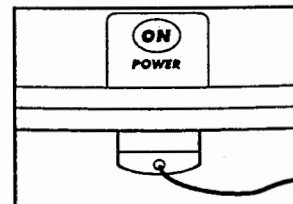
Before operating the console, make sure that the power cord is properly plugged in. (See HOW TO PLUG IN THE POWER CORD on page 6.) In addition, make sure that batteries are installed in the console. (See step 2 on page 5.)

Step onto the foot rails of the treadmill. Next, find the clip attached to the key (see the drawing above). Slide the clip onto your waistband.

Follow the steps below to operate the console.

1 Insert the key fully into the power switch.

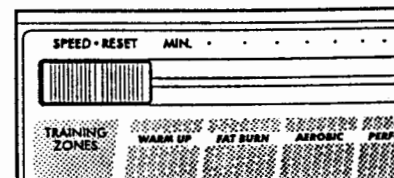
Note: Inserting the key will not turn on the displays. The displays will turn on when the ON/RESET button is pressed or when the walking belt is started. If you just installed batteries, the displays will already be on.



2 Reset the console and start the walking belt.

Slide the speed control all of the way to the left, to the RESET position. **Note:**

Each time the walking belt is stopped, the speed control must be moved to the RESET position before the walking belt can be restarted.



Next, slowly move the speed control to the right until the walking belt begins to move at slow speed. Carefully step onto the walking belt and begin exercising. Change the speed of the walking belt as desired by moving the speed control.

To stop the walking belt, step onto the foot rails and move the speed control to the RESET position.

3 Follow your progress with the monitor displays.

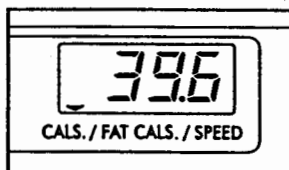
TIME/DISTANCE

display—This display shows both the elapsed time and the total distance that you have walked or run on the treadmill. The display will automatically change from one number to the other every five seconds. Small arrows in the display will indicate whether the time or the distance is currently shown.



CALORIE/FAT CALORIE/SPEED display—

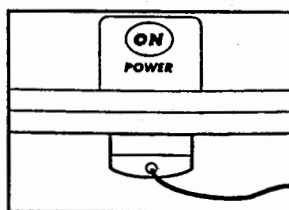
This display shows the current speed of the walking belt in miles per hour, the approximate number of *calories* you have burned, and the approximate number of *fat calories* you have burned (see **FAT BURNING** on page 12). The display will automatically change from one number to the next every five seconds. The small arrows in the display will indicate which number is currently shown. Note: The speed will be shown every other time the display changes.



The displays can be reset, if desired, by pressing the **ON/RESET** button.

4 When you are finished exercising, stop the walking belt and remove the key.

Step onto the foot rails, stop the walking belt, and remove the key from the console. Store the key in a secure place. **After the key is removed, the displays will remain on for about five minutes.**

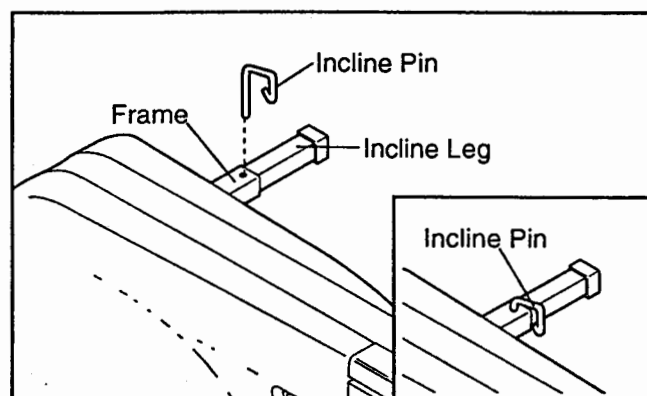


Note: Any time that the walking belt is stopped and no console buttons are pressed for about five minutes, the displays will automatically turn off in order to conserve the batteries.

HOW TO CHANGE THE INCLINE OF THE TREADMILL

To vary the intensity of your exercise, the incline of the treadmill can be changed. There are three different incline levels. **Before changing the incline, remove the key and unplug the power cord.**

To change the incline, carefully lay the treadmill onto one side (see the drawing below). Remove the incline pin from the incline leg as shown. Adjust the incline leg to the desired height and re-insert the incline pin. Make sure the incline pin is rotated to the locked position as shown in the inset drawing. Next, lay the treadmill onto its other side and adjust the other incline leg. After changing the incline, tip the treadmill back to the upright position.



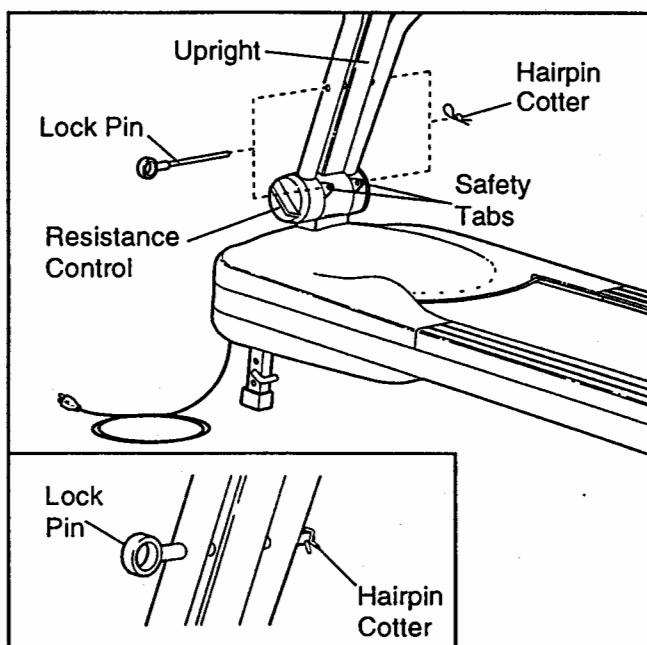
CAUTION: Before using the treadmill, make sure that both incline legs are at the same height, and that the incline pins are rotated to the locked position. Do not use the treadmill with the incline pins removed, or alter the incline of the treadmill by placing objects under the treadmill.

HOW TO USE THE UPPER BODY ARMS IN THE STATIONARY POSITION

The upper body arms can be used in either the stationary position, for lower body exercise, or the dual motion position, for a total body workout.

To use the upper body arms in the stationary position, insert the lock pin through the arms and the upright (see the drawing below). Important: If it is difficult to insert the lock pin, do not hit the end of the lock pin; twist each upper body arm slightly in order to align the holes. Do not twist the upper body arms too far or the treadmill may be damaged.

Next, insert the hairpin cotter into the end of the lock pin. Firmly tighten the resistance control.



HOW TO USE THE UPPER BODY ARMS IN THE DUAL MOTION POSITION

To use the upper body arms in the dual motion position, first make sure the resistance control is firmly tightened (see the drawing above). Next, remove the lock pin from the upper body arms and the upright, and insert it through the safety tabs at the base of the upright. Insert the hairpin cotter into the lock pin.

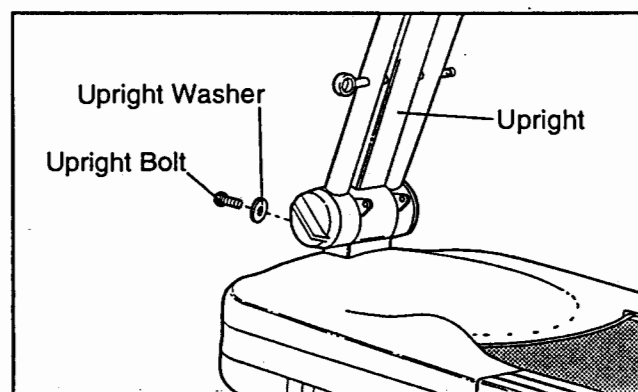
In the dual motion position, you can move the upper body arms forward and back as you walk or run, exercising your arms, back and shoulders for a total body workout. To tailor the intensity of your exercise, the resistance of the arms can be changed. To increase the resistance, turn the resistance control clockwise; to decrease the resistance, turn the control counterclockwise.

CAUTION: Always insert the lock pin through the safety tabs when using the upper body arms in the dual motion position. If you fall while exercising, the lock pin will limit the downward movement of the arms. When the lock pin is inserted through the safety tabs, do not lean on the upper body arms or the lock pin may be damaged. If the hairpin cotter is not attached to the lock pin as instructed, the lock pin may slip out, resulting in injury to the user.

HOW TO STORE THE TREADMILL

Important: Before converting the treadmill to the storage position, turn the resistance control counterclockwise until it turns freely.

Unplug the power cord. Remove the upright bolt and washer from the upright (see the drawing below). Lower the upright and the upper body arms onto the walking belt. Keep the upright bolt and washer in a safe place. Remove the batteries from the console when storing the treadmill for extended periods of time.

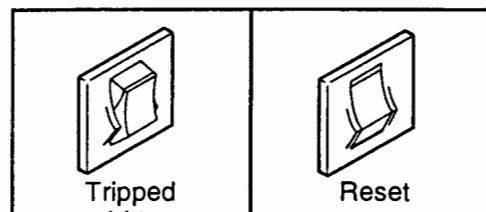


TROUBLE-SHOOTING AND MAINTENANCE

Most treadmill problems can be solved by following the simple steps below. If further assistance is needed, call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays).

1. SYMPTOM: THE POWER DOES NOT TURN ON

- a. Make sure that the power cord is plugged into a surge protector, and that the surge protector is plugged into a properly grounded outlet. (See HOW TO PLUG IN THE POWER CORD on page 6.) Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.
- b. Make sure that the key is inserted fully into the console. (See step 1 on page 7.) In addition, make sure that the speed control has been moved to the "reset" position. (See step 2 on page 7.)
- c. Check the circuit breaker located on the front of the frame. The circuit breaker is designed to protect the electrical system. If the circuit breaker has tripped, the switch will protrude as shown. To reset the circuit breaker, allow the treadmill to cool for five minutes, and then push the switch back in.

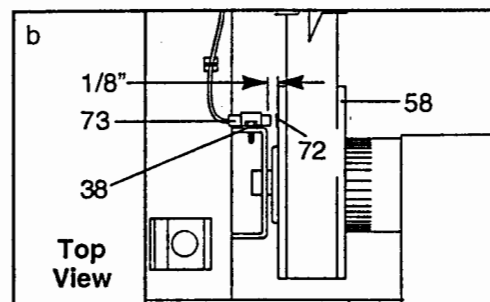


2. SYMPTOM: THE POWER TURNS OFF DURING USE

- a. Make sure that the power cord is plugged in.
- b. Check the circuit breaker located on the front of the frame. If the circuit breaker has tripped, the switch will protrude. (See the drawing above.) To reset the circuit breaker, allow the treadmill to cool for five minutes, and then push the switch back in.
- c. Remove the key from the console. Reinsert the key fully into the console. Move the speed control to the "reset" position.

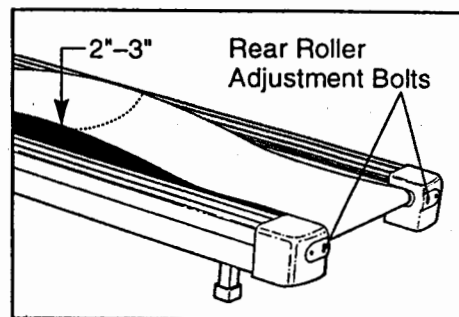
3. SYMPTOM: THE CONSOLE DOES NOT FUNCTION PROPERLY

- a. Replace the batteries in the console. (See assembly step 2 on page 5.) Most problems are the result of drained batteries.
- b. If the speed display does not show a correct reading, remove the key and **UNPLUG THE POWER CORD**. Remove the screws from the sides and front of the hood. Carefully remove the hood. Locate the Reed Switch (73) and the Magnet (72) on the left side of the Pulley (58). Turn the Pulley until the Magnet is aligned with the Reed Switch. **Make sure that the gap between the Magnet and the Reed Switch is about 1/8".** If necessary, loosen the Screw (38) and move the Reed Switch slightly. Retighten the Screw. Re-attach the hood and run the treadmill for a few minutes to check for a correct speed reading.



4. SYMPTOM: THE WALKING BELT SLOWS WHEN WALKED ON

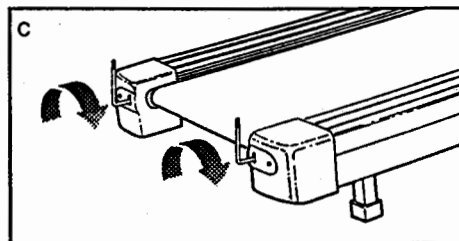
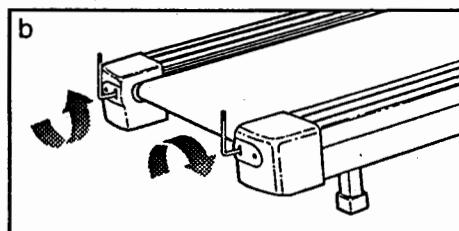
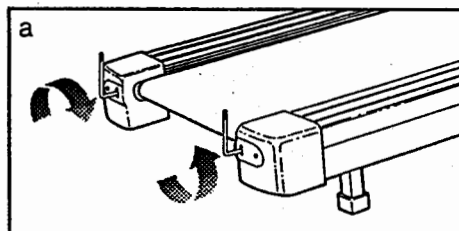
- a. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.
- b. If the walking belt is overtightened, performance may be reduced and the walking belt may be permanently damaged. **UNPLUG THE POWER CORD.** Using the included allen wrench, turn both rear roller adjustment bolts counterclockwise 1/4 of a turn. When the tension of the walking belt is correct, you should be able to lift each side of the walking belt 2 to 3 inches. Be sure to keep the walking belt centered. Run the treadmill for a few minutes. Repeat until the tension of the walking belt is correct.



- c. If the walking belt still slows when walked on, please call our Customer Service Department toll-free.

5. SYMPTOM: THE WALKING BELT IS OFF-CENTER OR SLIPS WHEN WALKED ON

- a. If the walking belt has shifted to the left, first remove the key and **UNPLUG THE POWER CORD.** Using the allen wrench, turn the left rear roller adjustment bolt clockwise, and the right bolt counterclockwise, 1/4 of a turn each. Be careful not to overtighten the walking belt. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the belt is centered.
- b. If the walking belt has shifted to the right, first remove the key and **UNPLUG THE POWER CORD.** Using the allen wrench, turn the left rear roller adjustment bolt counterclockwise, and the right bolt clockwise, 1/4 of a turn each. Be careful not to overtighten the walking belt. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the belt is centered.
- c. If the walking belt slips when walked on, first remove the key and **UNPLUG THE POWER CORD.** Using the allen wrench, turn both rear roller adjustment bolts clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each side of the walking belt 2 to 3 inches off the walking platform. Be careful to keep the walking belt centered. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



6. SYMPTOM: IT IS DIFFICULT TO INSERT OR REMOVE THE LOCK PIN

- a. It may be necessary to twist each upper body arm slightly in order to align the holes that the lock pin goes through. Do not twist the upper body arms too far or you may damage the treadmill.

CONDITIONING GUIDELINES

WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for individuals over the age of 35 or individuals with pre-existing health problems.

The following guidelines will help you to plan your exercise program. Remember—these are general guidelines only. For more detailed exercise information, obtain a reputable book or consult your physician.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, the key to achieving the desired results is to exercise with the proper intensity. The proper intensity level can be found by using your heart rate as a guide. The chart below shows recommended heart rates for fat burning and aerobic exercise.

BPM	HEART RATE TRAINING ZONES						
165							Aerobic
145	155						Max Fat Burn
125	135	145					Fat Burn
	120	130	140				
		115	125	135			
			110	115	125		
				105	115	125	
					95	105	
						90	
Age	20	30	40	50	60	70	80

To find the proper heart rate for you, first find your age at the bottom of the chart (ages are rounded off to the nearest ten years). Next, find the three numbers above your age. The three numbers are your "training zone." The lower two numbers are recommended heart rates for fat burning; the higher number is the recommended heart rate for aerobic exercise.

Fat Burning

To burn fat effectively, you must exercise at a relatively low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses easily accessible *carbohydrate calories* for energy. Only after the first few minutes does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the speed and incline of the treadmill until your heart rate is near one of the lower two numbers in your training zone. It may also be helpful to set the speed

control on the console to **FAT BURN** to help you maintain the proper intensity level. (See page 7.)

Aerobic Exercise

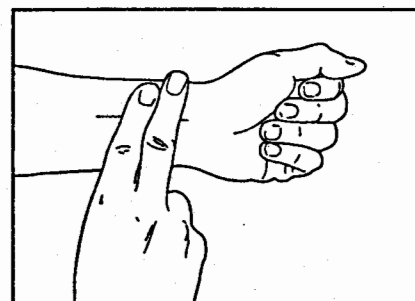
If your goal is to strengthen your cardiovascular system, your exercise must be "aerobic." Aerobic exercise is activity that requires large amounts of oxygen for prolonged periods of time. This increases the demand on the heart to pump blood to the muscles, and on the lungs to oxygenate the blood. For aerobic exercise, adjust the speed and incline of the treadmill until your heart rate is near the higher number in your training zone. It may also be helpful to set the speed control on the console to **AEROBIC** to help you maintain the proper intensity level. (See page 7.)

High Performance Athletic Conditioning

If your goal is high performance athletic conditioning, set the speed control on the console to **PERFORMANCE** to help you maintain the proper intensity level. (See page 7.) Note: During the first few weeks of your exercise program, keep your heart rate near the low end of your training zone.

HOW TO MEASURE YOUR HEART RATE

To measure your heart rate, stop exercising and place two fingers on your wrist as shown. Take a six-second heart-beat count, and multiply the result by 10 to find your heart rate. For example, if your six-second heartbeat count is 14, your heart rate is 140 beats per minute. (A six-second count is used because your heart rate will drop rapidly when you stop exercising.) Adjust the intensity of your exercise until your heart rate is at the proper level.



WORKOUT GUIDELINES

Each workout should include the following three parts:

A Warm-up

Start each workout with 5 to 10 minutes of stretching and light exercise. A proper warm-up increases your body temperature, heart rate, and circulation in preparation for more strenuous exercise.

Training Zone Exercise

After warming up, increase the intensity of your exercise until your heart rate is in your training zone for 20 to 60 minutes. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.)

A Cool-down

Finish each workout with 5 to 10 minutes of stretching to cool down. This will increase the flexibility of your

muscles and will help to prevent post-exercise problems.

Exercise Frequency

To maintain or improve your condition, complete three workouts each week, with at least one **day** of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week if desired. Remember, the key to success is to make exercise a regular and enjoyable part of **your** everyday life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown at the right. Move slowly as you stretch—never bounce.

1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

3. Calf/Achilles Stretch

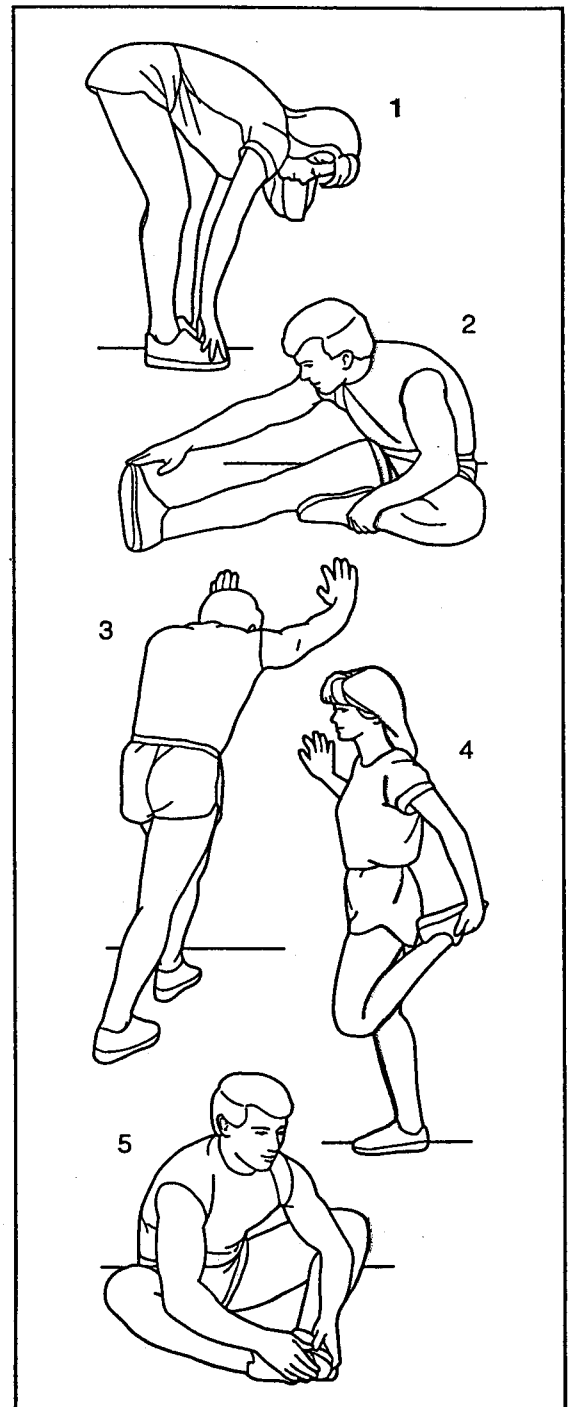
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



PART LIST—Model No. WLTL27071

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Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Left Upper Body Arm/Foam/Housing	46	1	Motor
2	1	Right Upper Body Arm/Foam/Housing	47	3	8" Cable Tie
3	1	Hairpin Cotter	48	1	Pulley/Flywheel/Fan
4	1	Motor Swivel Nut	49	1	Belly Pan Plug
5	1	Key/Clip	50	1	Motor Ground Wire
6	5	Screw	51	2	Incline Pin
7*	1	Console/Pot/Knob/Battery Cover	52	2	Incline Leg
8	1	Speed Control Knob	53	1	Frame
9	1	Friction Cover	54	1	Walking Platform w/Fastener
10	1	Upright	55	6	Platform Screw
11	1	Lock Pin	56	3	Roller Adjustment Washer
12	1	Controller	57	1	Front Roller Adjustment Bolt
13	4	Incline Leg Washer	58	1	Front Roller/Pulley
14	1	Motor Hood w/Decal	59	1	Walking Belt w/Fastener
15	1	Resistance Control	60	1	Upright Cover, Long
16	2	Friction Bracket	61	4	Leg Pad
17	2	Flat Washer	62	1	Right Endcap
18	2	Upper Body Arm Housing	63	2	Washer
19	2	Friction Plate/Pad	64	2	Rear Roller Adjustment Bolt
20*	1	Motor/Pulley/Flywheel/Fan	65	1	Wrench Clip
21	1	Battery Cover	66	1	Allen Wrench
22	2	Handrail Plug	67	1	Rear Roller
23	1	Tension Washer	68	1	Belly Pan Clip
24	2	Tension Bolt/Upright Bolt	69	1	Short Upright Cover
25	4	Hood Bracket	70	2	Belt Guide
26	1	Circuit Breaker	71	1	Left Endcap
27	1	Grommet	72	1	Magnet
28	1	Reed Switch Clip	73	1	Reed Switch/Sensor Wire
29	1	Choke	74	1	Mechanism Cover
30	1	Power Cord	75	1	Belt
31	11	Safety Cover Screw	76	2	Wire Clip
32	1	Belly Pan	77	4	Roller Guard Screw
33	2	Foot Rail w/Fastener	78	1	Upright Washer
34	4	Roller Guard	79	2	Plastic Plug
35	1	6" Cable Loom	80	4	Hood Screw
36	1	Upright Wire Harness	81	1	Speed Potentiometer
37	1	Motor Tension Star Washer	#	1	Power Board Wire Harness
38	11	Belt Guide Screw/Bracket Screw	#	12	Fastener
39	2	4" Cable Tie	#	1	14" White Wire, Male/Female
40	1	Cage Nut	#	1	8" White Wire, Male/Female
41	4	Hood Bracket Screw	#	1	4" Black Wire, Male/Female
42	2	Foam Grip	#	1	User's Manual
43	1	Motor Pivot Bolt			
44	1	Pivot Bolt			
45	1	Motor Tension Nut			

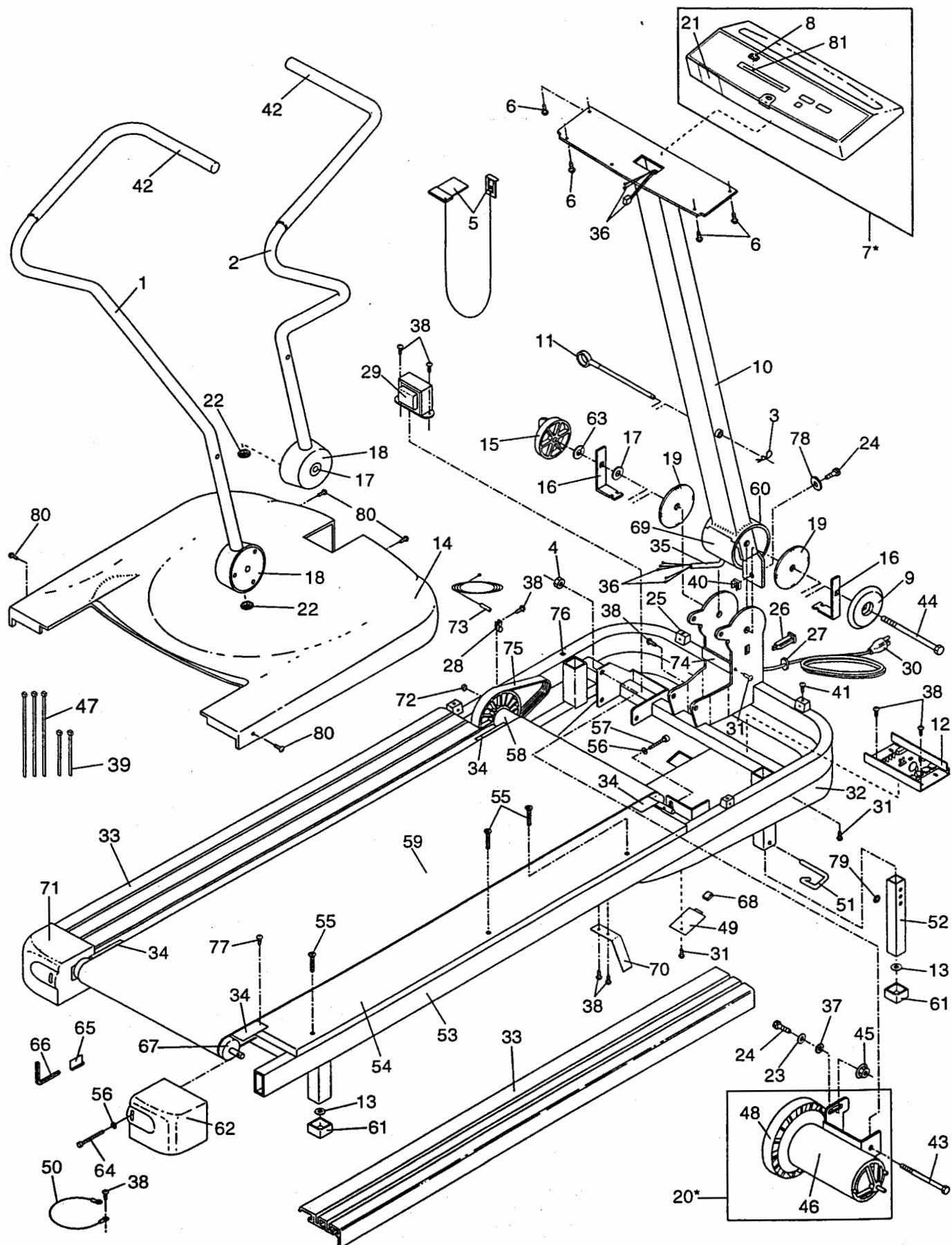
* Includes all the parts shown in the box.

indicates a non-illustrated part.

Specifications are subject to change without notice. See the back cover for information about ordering replacement parts.

EXPLODED DRAWING—Model No. WLTL27071

R1197A



ORDERING REPLACEMENT PARTS

To order replacement parts, call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). When ordering parts, please be prepared to give the following information:

- The MODEL NUMBER of the product (WLTL27071).
- The NAME of the product (WESLO CADENCE® XT treadmill).
- The SERIAL NUMBER of the product (see the front cover of this manual).
- The KEY NUMBER of the part(s) (see page 14 of this manual).
- The DESCRIPTION of the part(s) (see page 14 of this manual).

If possible, place the treadmill near your telephone for easy reference when calling.

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LIMITED WARRANTY

ICON Health & Fitness, Inc. (ICON), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to replacing or repairing, at ICON's option, the product at one of its authorized service centers. All products for which warranty claim is made must be received by ICON at one of its authorized service centers with all freight and other transportation charges prepaid, accompanied by sufficient proof of purchase. All returns must be pre-authorized by ICON. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an ICON authorized service center, to products used for commercial or rental purposes, or to products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, costs of removal, installation or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

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