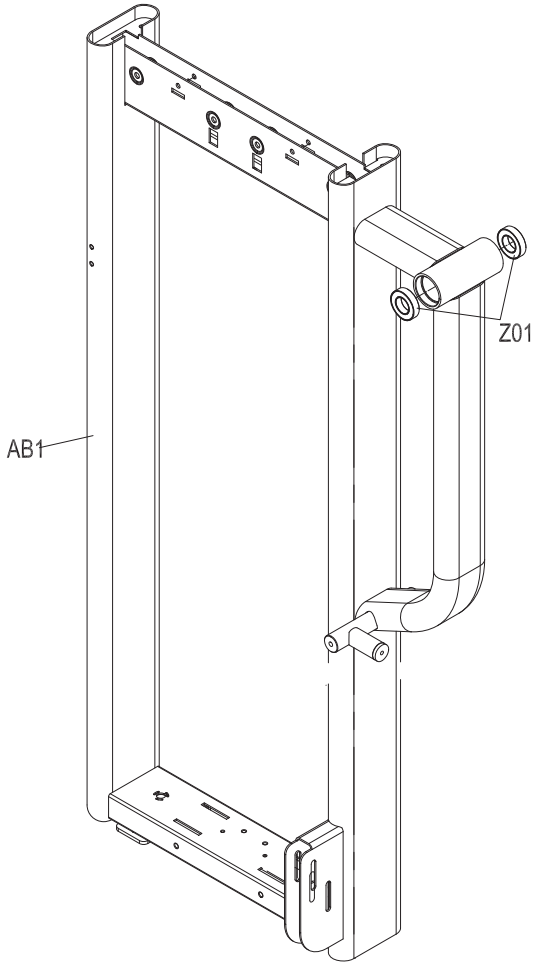


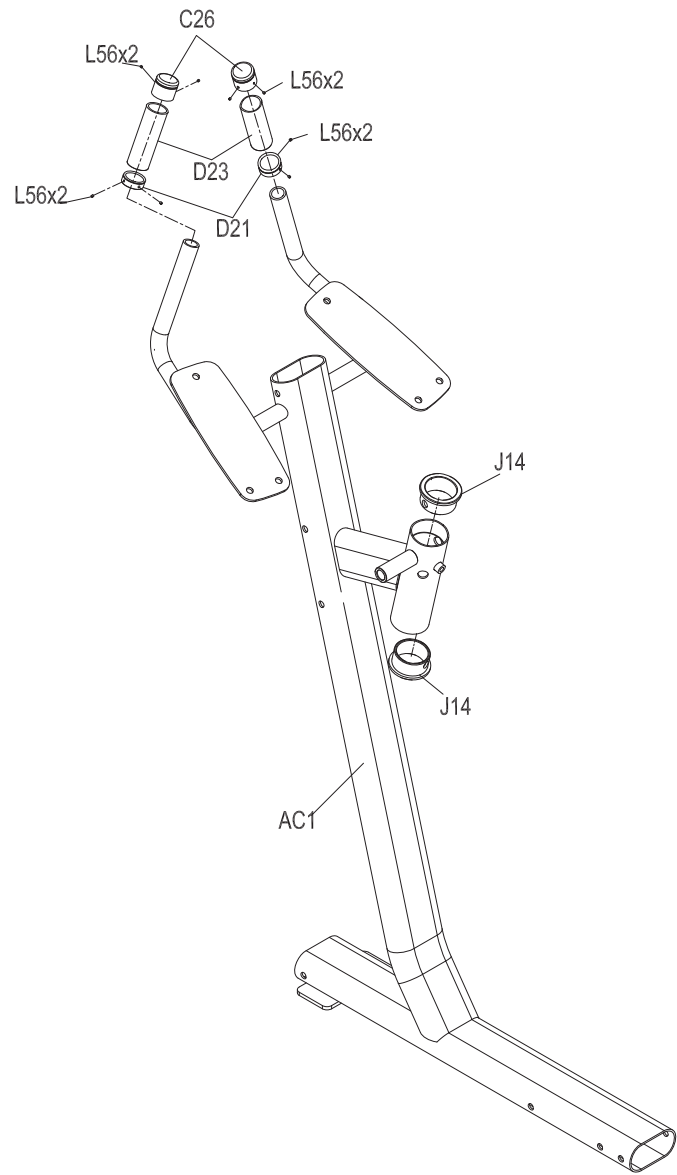
This diagram illustrates the assembly of the 150lb Weight Plate. The main components shown include:

- Weight Plate (D56):** The central black plate with a textured surface.
- Increment Weight (V07):** A vertical bar with a handle (V02) and a base (V05).
- 150lbs Weight Plate (AK13x14):** A large rectangular plate with a textured surface.
- Base (F05):** The main support structure for the weight plate.
- Assembly Order:** Indicated by circled numbers 1 through 10, showing the sequence of parts to be assembled.
- Other Components:** Various bolts, nuts, washers, and spacers are labeled with part numbers such as Z02x4, Z04x4, Z04x6, Z06, Z09, Z10, Z11, Z12, Z13x4, Z18, Z25, Z25x6, Z30, Z37, Z38, Z47, Z53, Z71, Z77, Z83, Z84, Z85, Z86, Z87, Z88, Z89, Z90, Z91, Z92, Z93, Z94, Z95, Z96, Z97, Z98, Z99, Z100, Z101, Z102, Z103, Z104, Z105, Z106, Z107, Z108, Z109, Z110, Z111, Z112, Z113, Z114, Z115, Z116, Z117, Z118, Z119, Z120, Z121, Z122, Z123, Z124, Z125, Z126, Z127, Z128, Z129, Z130, Z131, Z132, Z133, Z134, Z135, Z136, Z137, Z138, Z139, Z140, Z141, Z142, Z143, Z144, Z145, Z146, Z147, Z148, Z149, Z150.

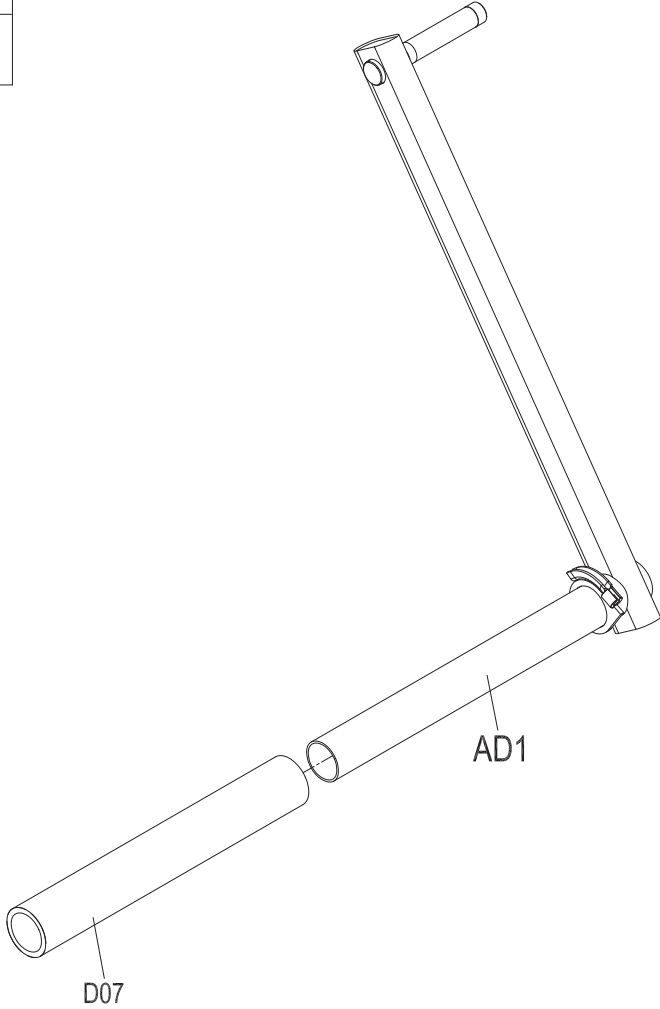
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| DRAWING NO |              |      |         |
| PART NAME  | Weight Stack |      |         |
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| APPROVE    | CINDY        | DATE | 2012106 |



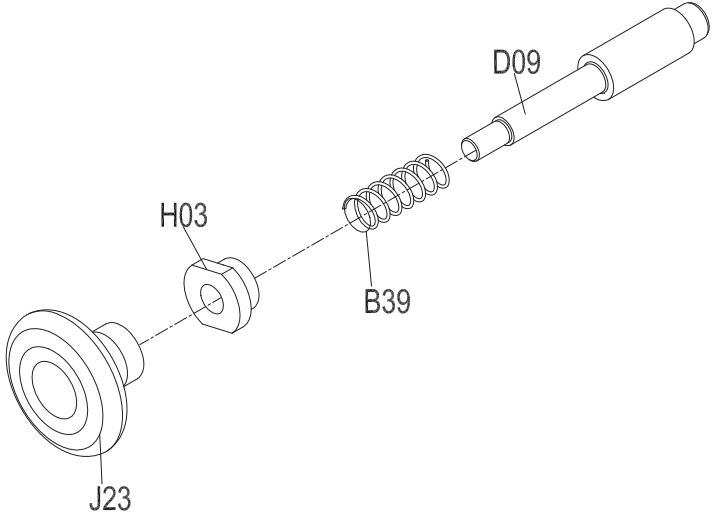
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| PART NAME  | User frame |      |         |
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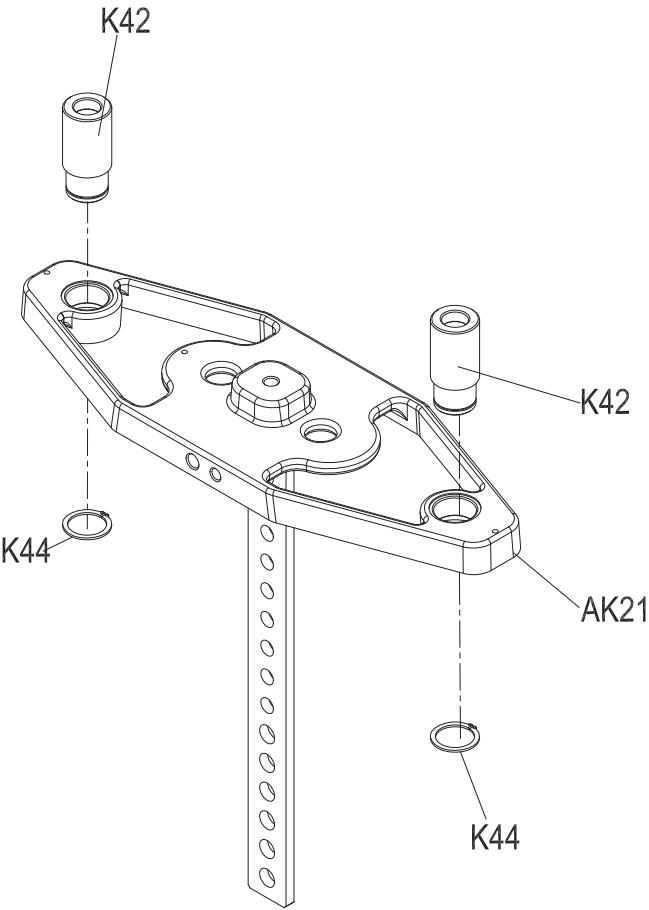
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| DRAWING NO |            |      |         |
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| APPROVE    | CINDY      | DATE | 2012106 |



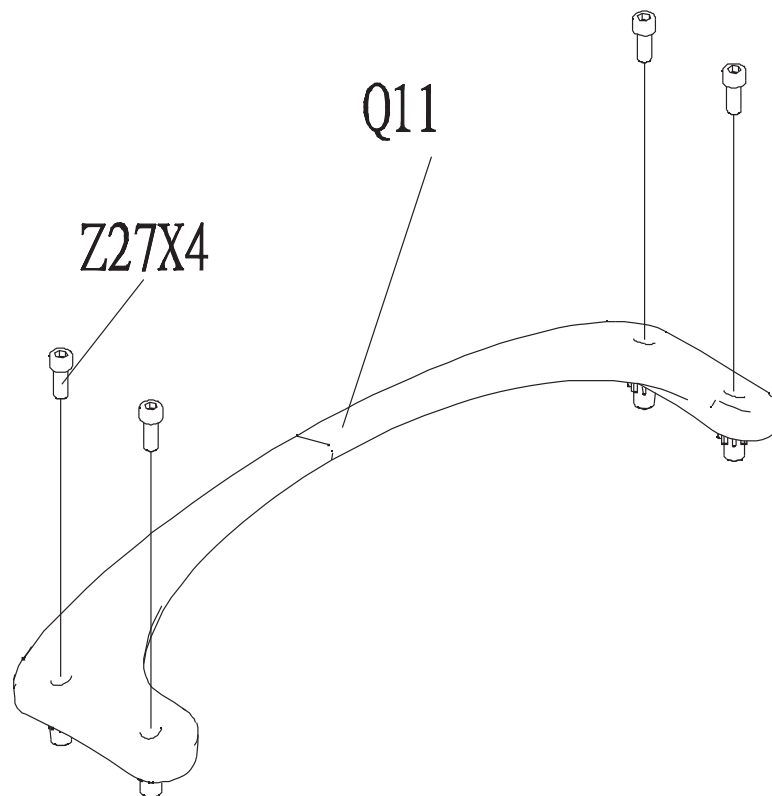
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| DRAWING NO |            |      |         |
| PART NAME  | Pull Pin   |      |         |
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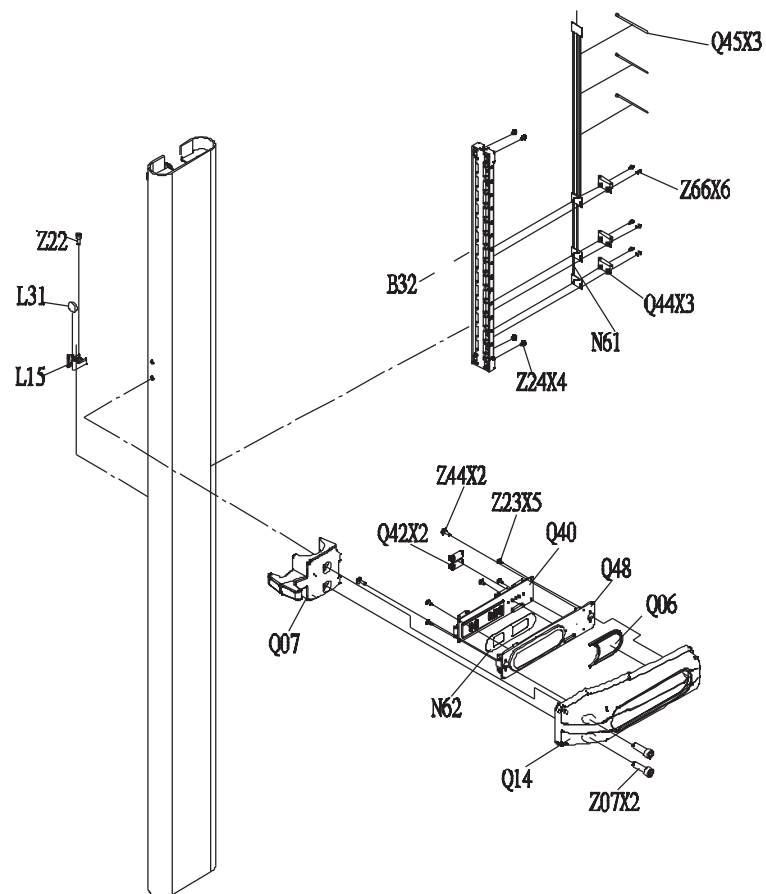
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|------------|------------|------|---------|
| DRAWING NO |            |      |         |
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| PART NO    | 1000207217 | REV  | A       |
| APPROVE    | CINDY      | DATE | 2012114 |



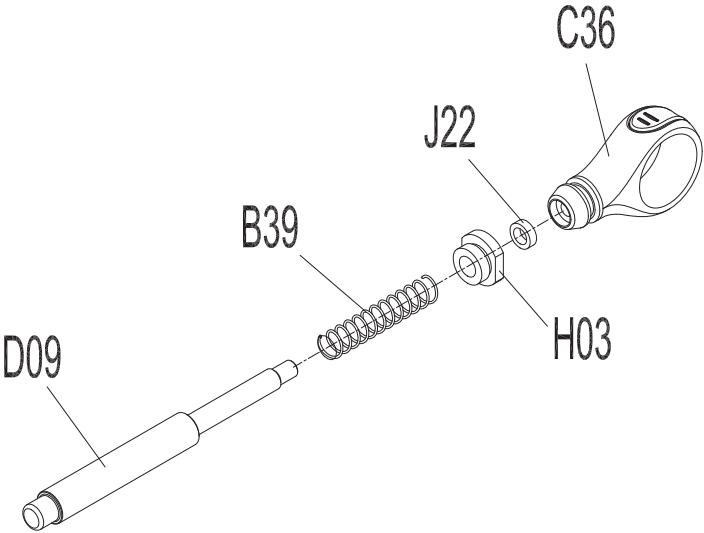
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|------------|--------------|------|----------|
| DRAWING NO |              |      |          |
| PART NAME  | SHIELD SET;U |      |          |
| PART NO    | 1000220477   | REV  | A        |
| APPROVE    | PAUL         | DATE | 20120711 |



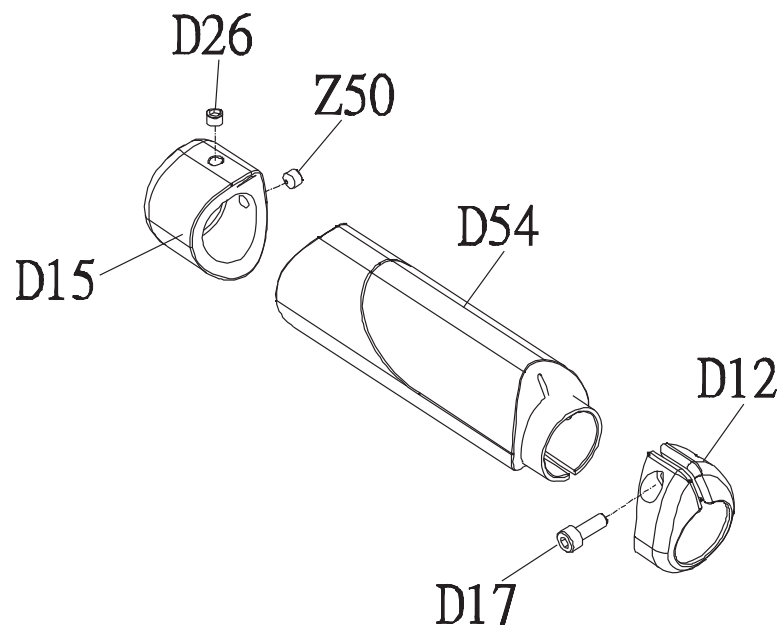
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|------------|-----------------|------|----------|
| DRAWING NO |                 |      |          |
| PART NAME  | SENSE ORGAN SET |      |          |
| PART NO    | 1000200250      | REV  | A        |
| APPROVE    | JOHN            | DATE | 20120711 |



|            |                  |      |         |
|------------|------------------|------|---------|
| DRAWING NO |                  |      |         |
| PART NAME  | Pull Pin;Premium |      |         |
| PART NO    | 1000219087       | REV  | A       |
| APPROVE    | CINDY            | DATE | 2012106 |



|            |                     |      |          |
|------------|---------------------|------|----------|
| DRAWING NO |                     |      |          |
| PART NAME  | Handle set;Arm;GM42 |      |          |
| PART NO    | 096179              | REV  | A        |
| APPROVE    | JOHN                | DATE | 20120719 |



|            |                            |      |         |  |
|------------|----------------------------|------|---------|--|
| DRAWING NO |                            |      |         |  |
| PART NAME  | Assistant weight Plate Set |      |         |  |
| PART NO    | 1000113110                 | REV  | A       |  |
| APPROVE    | CINDY                      | DATE | 2012114 |  |

