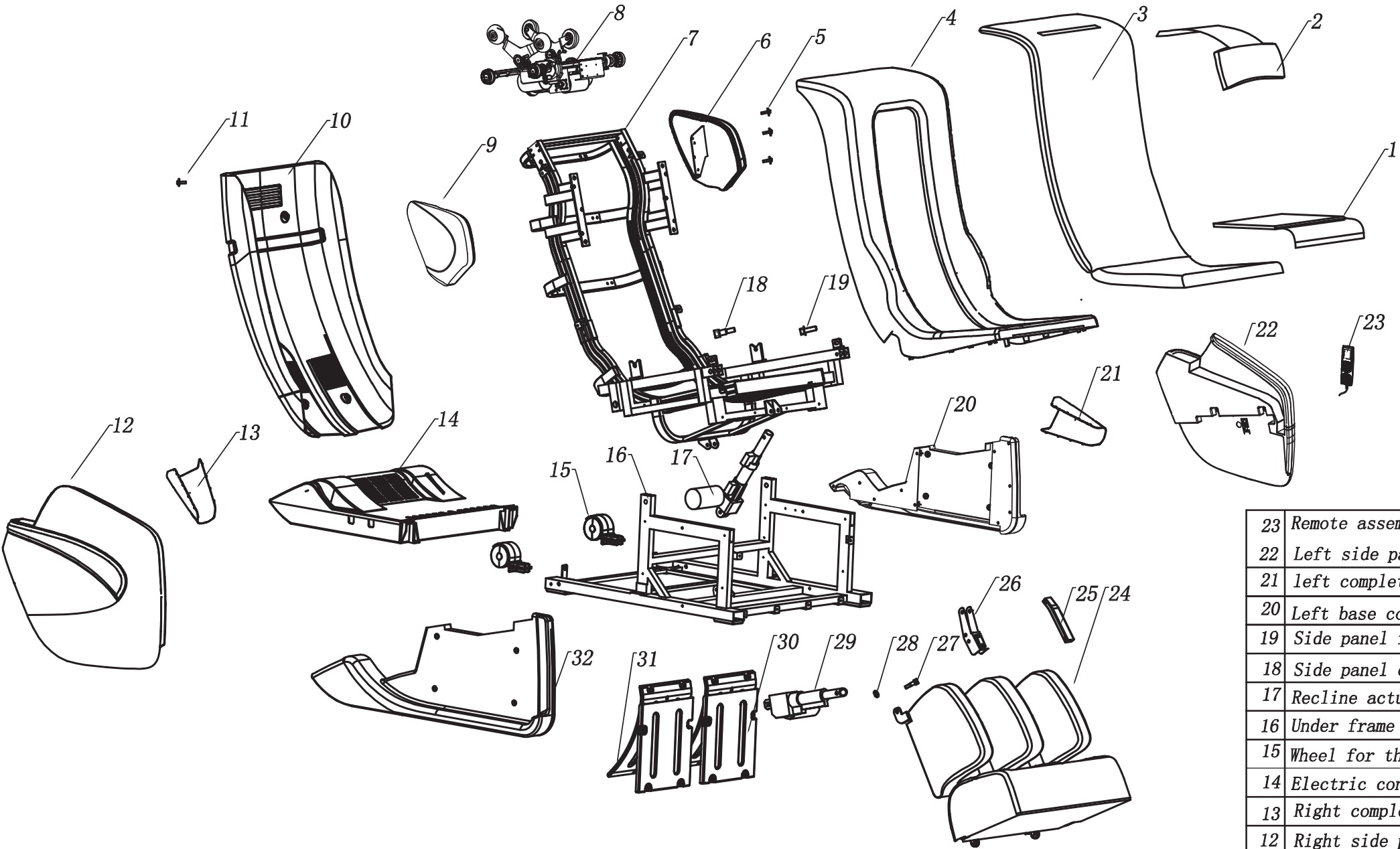


DIAGRAM A

Total assembly

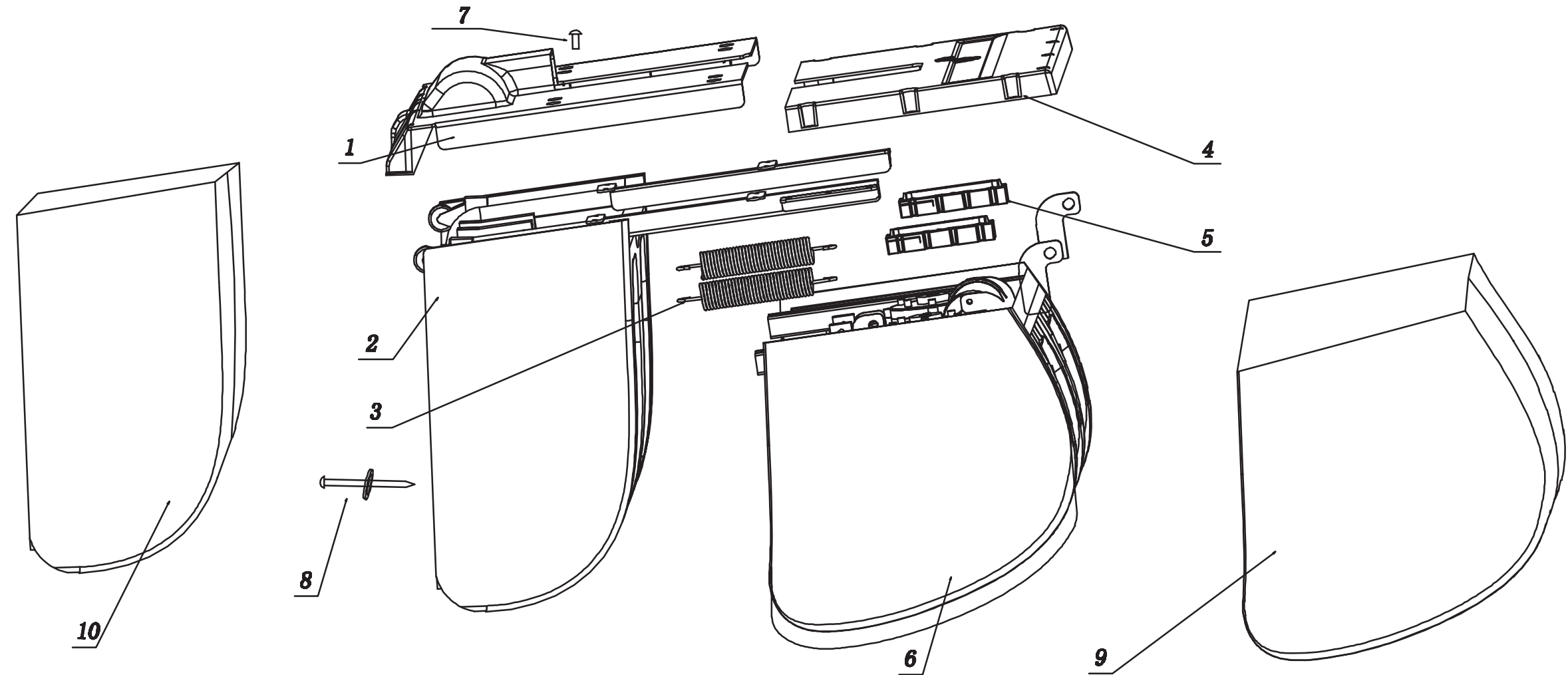


32	Right base covers	186A32	1
31	Front damper 02	186A31	2
30	Front damper 01	186A30	2
29	Footrest actuator	186A29	1
28	Gasket ($\phi 18*\phi 10.5*2$)	186A28	4
27	footrest installing bolts	186A27	2
26	Motor holder with plastic washer	186A26	1
25	Motor support	186A25	1
24	Complete footrest assembly with upholstery	186A24	1

23	Remote assembly	186A23	1
22	Left side panel assembly	186A22	1
21	left complete arm cuff	186A21	1
20	Left base covers	186A20	1
19	Side panel fixed screws	186A19	1
18	Side panel connecting axle (M8*40)	186A18	2
17	Recline actuator	186A17	2
16	Under frame welding assembly	186A16	1
15	Wheel for the whole chair	186A15	1
14	Electric control Box	186A14	2
13	Right complete arm cuff	186A13	1
12	Right side panel assembly	186A12	1
11	Back cover fixed screws	186A11	4
10	Back cover with upholstery	186A10	1
9	Right shoulder	186A09	1
8	Movement assembly	186A08	1
7	Backrest frame welding assembly	186A07	1
6	Left shoulder	186A06	1
5	Shoulder fixed screws (M6*20)	186A05	6
4	Backrest assembly	186A04	1
3	Complete back and seat pad with upholstery	186A03	1
2	Headrest pad with upholstery	186A02	1
1	Seat cushion with upholstery	186A01	1

DIAGRAM B

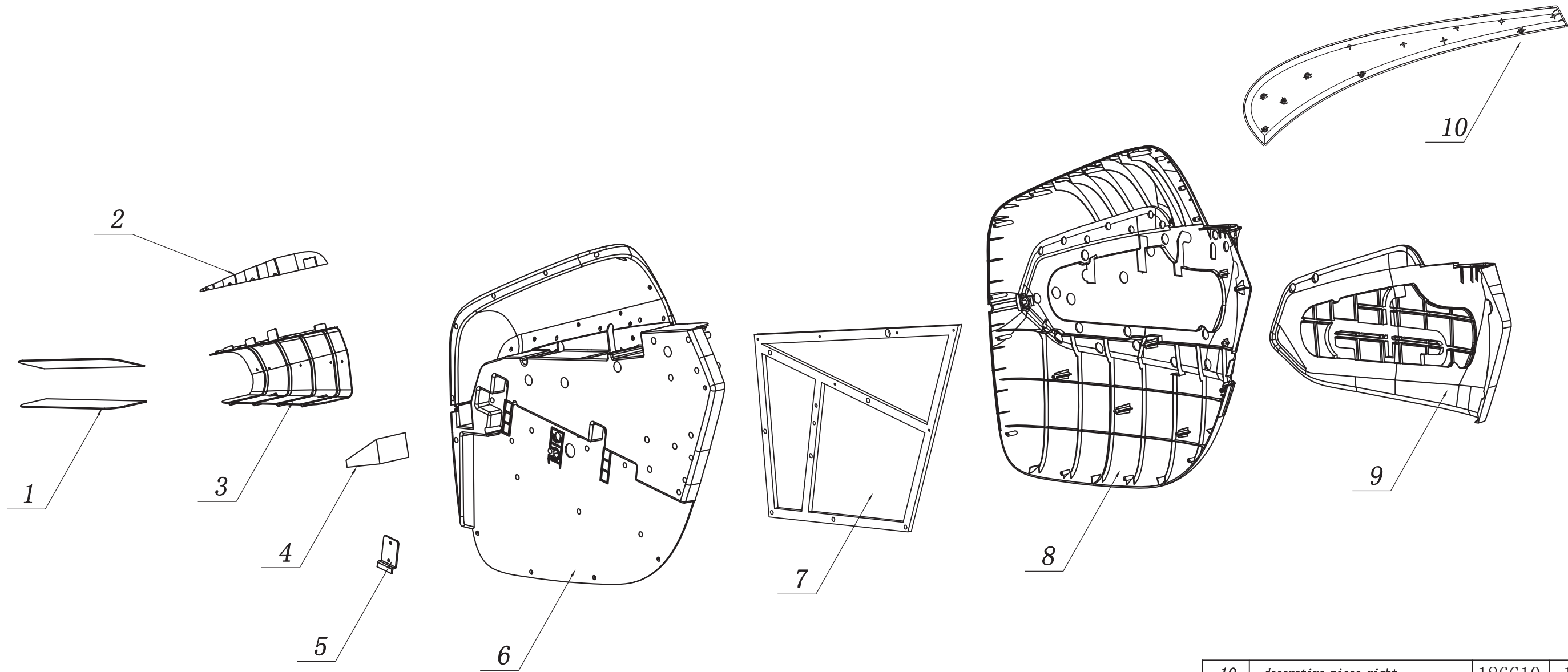
foot massager
assembly



12	left legrest airbag upholstery covers	186B12	1
11	right legrest airbag upholstery covers	186B11	1
10	footrest upholstery only	186B10	1
9	legrest upholstery only	186B09	1
8	metal rail screw	186B08	10
7	cover screw	186B07	22
6	legrest assembly without frame (with air bag hoses)	186B06	1
5	plastic slider	186B05	2
4	legrest back cover	186B04	1
3	spring	186B03	2
2	complete lower footrest and roller assembly	186B02	1
1	foot part back cover	186B01	1

DIAGRAM G

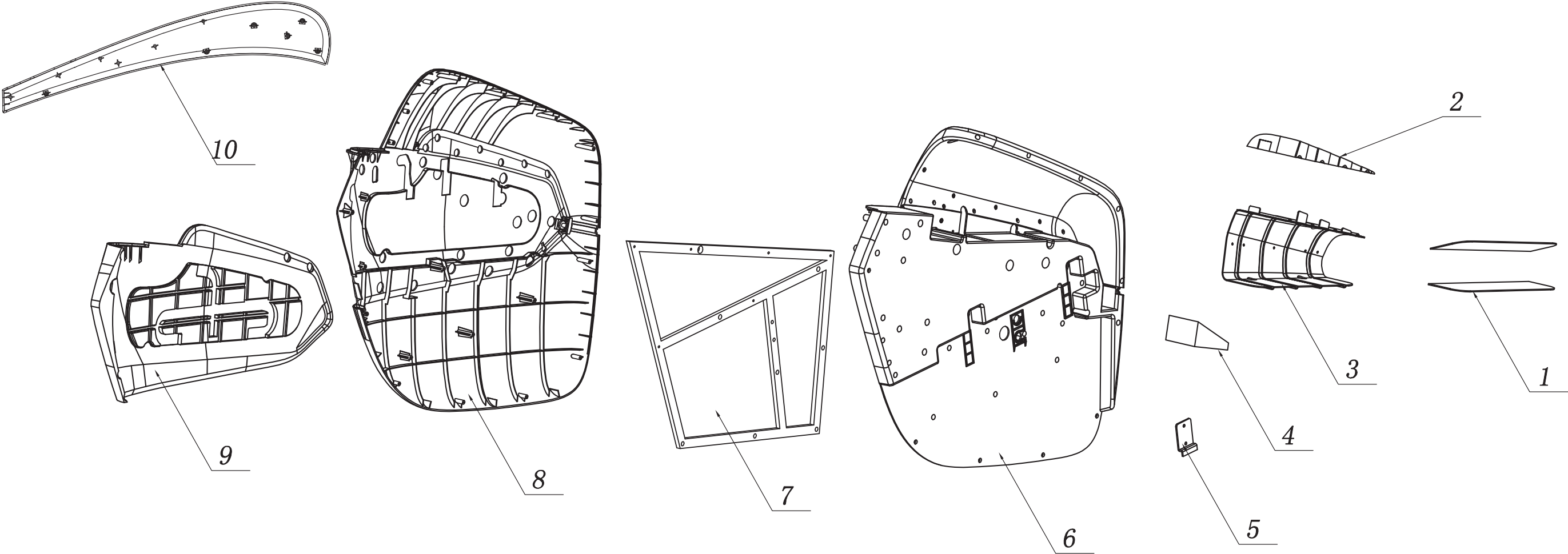
Right side panel assembly



10	decorative piece right	186G10	1
9	side panel filling foam right	186G09	1
8	outer side panel right	186G08	1
7	right side panel welding assembly	186G07	1
6	inner side panel right	186G06	1
5	upper side panel fixed iron	186G05	1
4	side panel filling foam	186G04	1
3	right arm panle beating	186G03	1
2	right armrest filling foam	186G02	1
1	right armrest air bag	186G01	2

DIAGRAM H

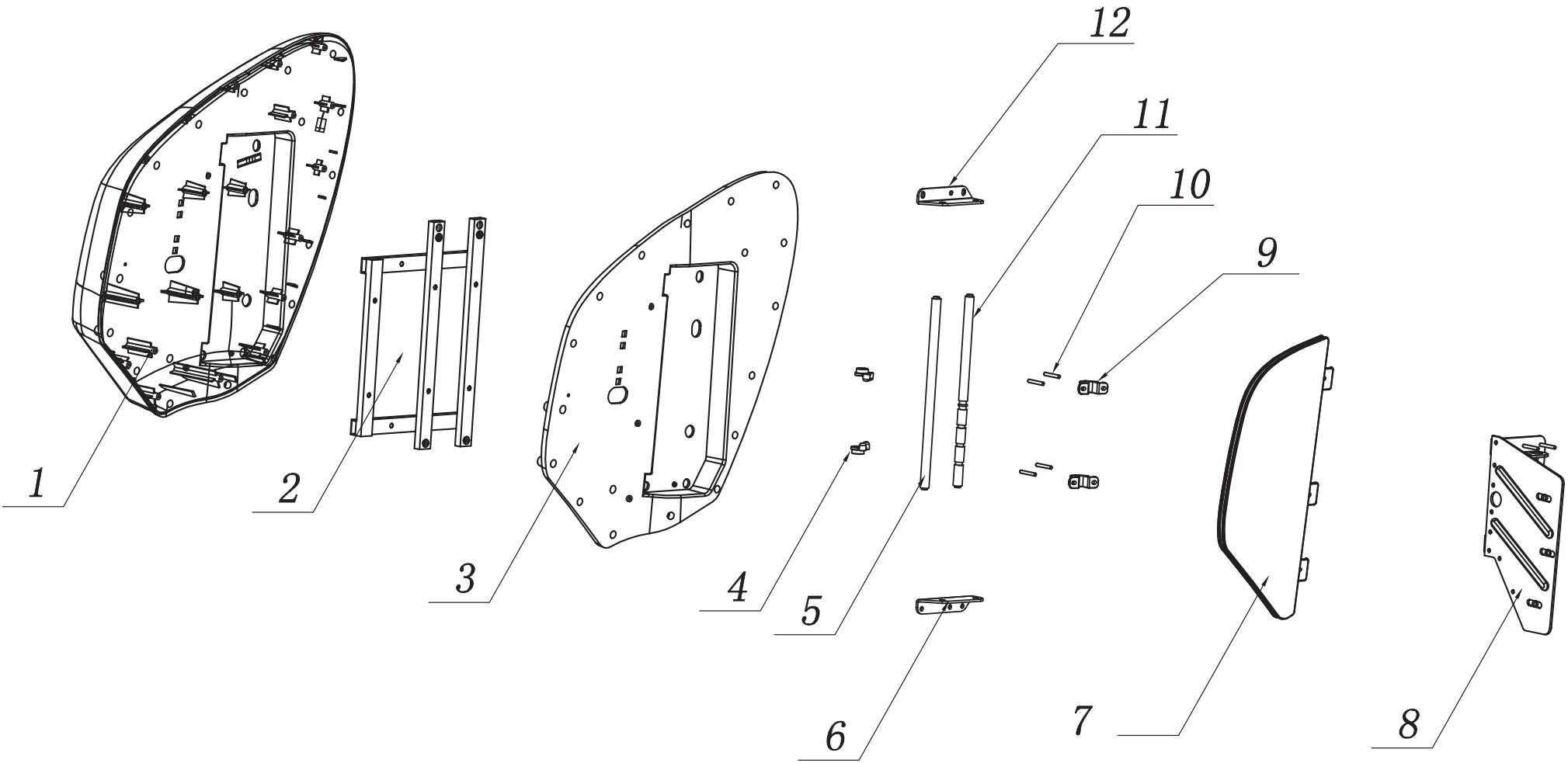
Left side panel assembly



10	decorative piece left	186H10	1
9	side panel filling foam left	186H09	1
8	outer side panel left	186H08	1
7	left side panel welding assembly	186H07	1
6	inner side panel left	186H06	1
5	upper side panel fixed iron	186H05	1
4	side panel filling foam	186H04	1
3	left arm panle beating	186H03	1
2	left armrest filling foam	186H02	1
1	Left armrest air bag	186H01	2

DIAGRAM I

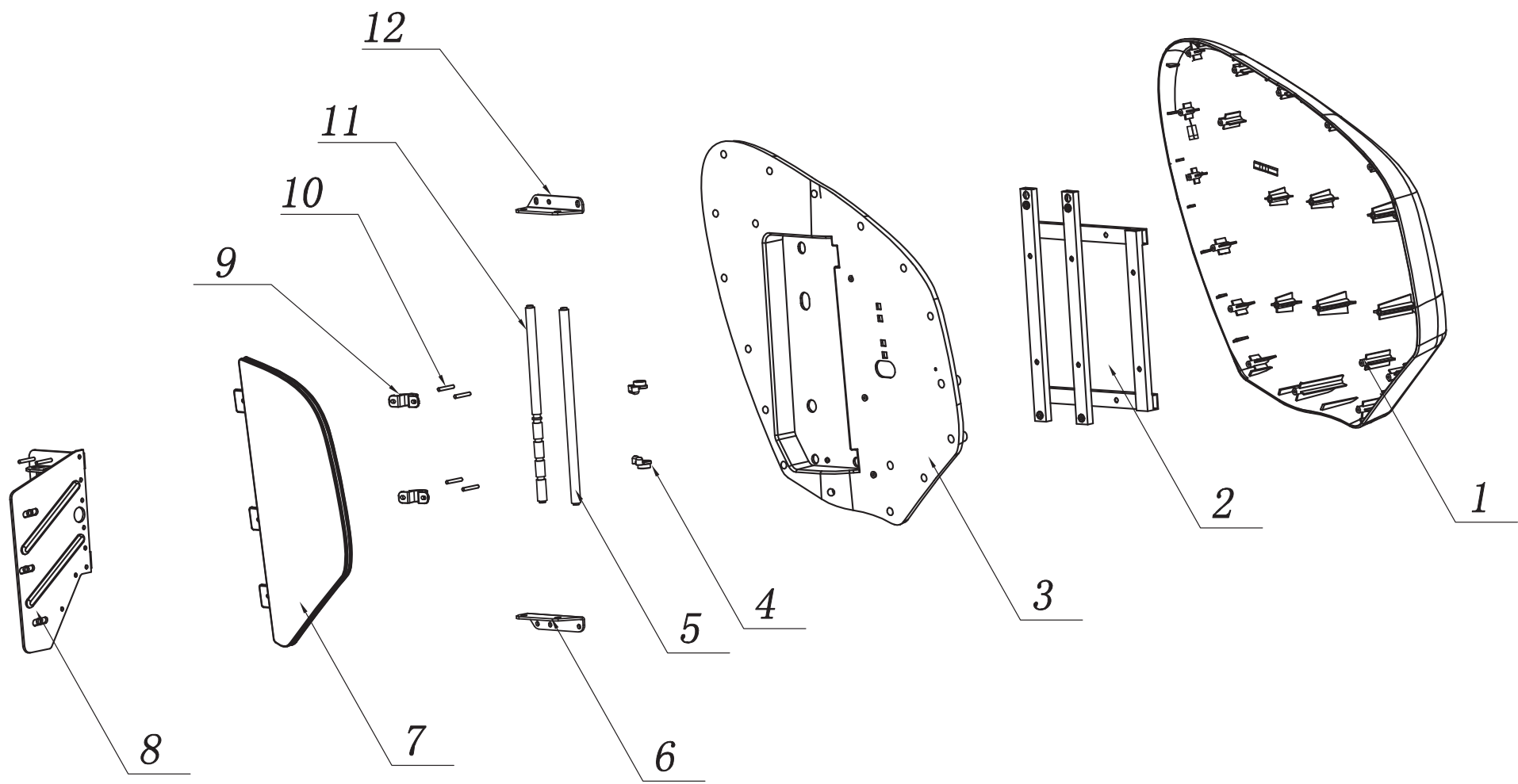
Right shoulder



12	support panel A	186I12	1
11	position axle	186I11	1
10	press Spring	186I10	4
9	sleeve	186I09	2
8	right shouder panel beating weling assembly	186I08	1
7	shouder air bag (right)	186I07	1
6	support panel B	186I06	1
5	guliding axle	186I05	1
4	bushing	186I04	2
3	shoulder inner cover (right)	186I03	1
2	shoulder frame (right)	186I02	1
1	shoulder shell (right)	186I01	1

DIAGRAM J

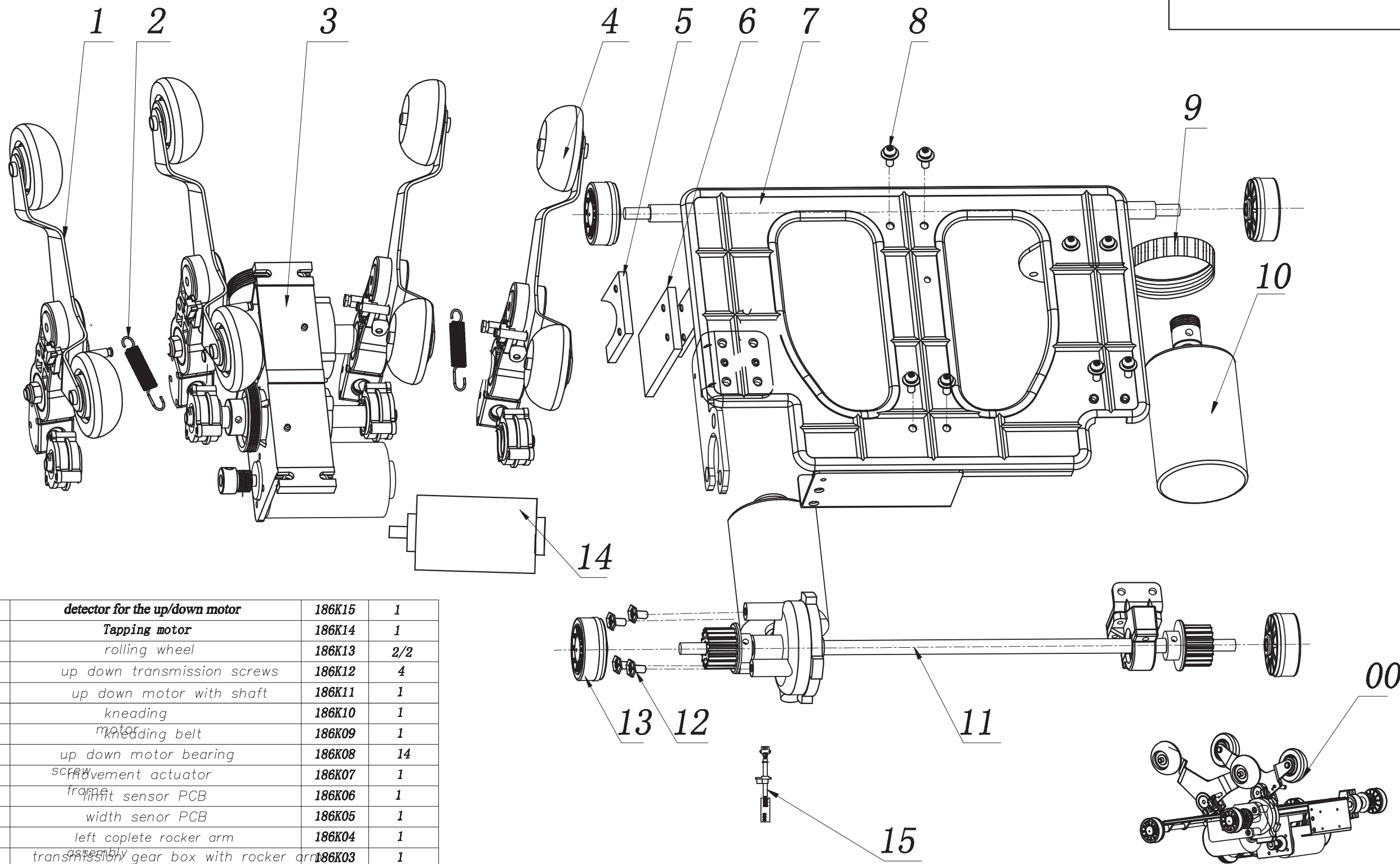
Left shoulder



12	support panel A	186J12	1
11	position axle	186J11	1
10	press Spring	186J10	4
9	sleeve	186J09	2
8	right shouder panel beating weling assembly	186J08	1
7	shouder air bag (left)	186J07	1
6	support panel B	186J06	1
5	guiding axle	186J05	1
4	bushing	186J04	2
3	shoulder inner cover (left)	186J03	1
2	shoulder frame (left)	186J02	1
1	shoulder shell (left)	186J01	1

DIAGRAM K

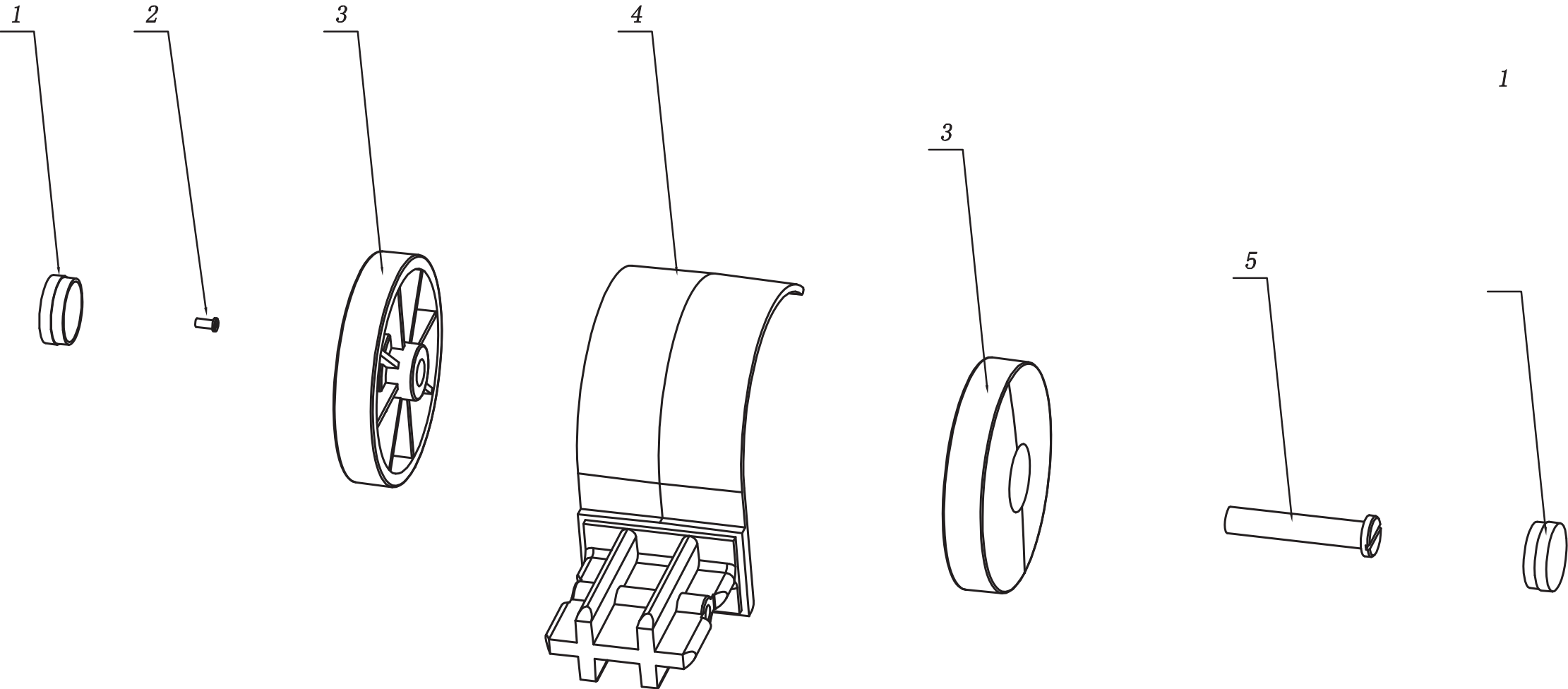
Movement Assembly



15	detector for the up/down motor	186K15	1
14	Tapping motor	186K14	1
13	rolling wheel	186K13	2/2
12	up down transmission screws	186K12	4
11	up down motor with shaft	186K11	1
10	kneading motor	186K10	1
9	kneading belt	186K09	1
8	up down motor bearing	186K08	14
7	movement actuator	186K07	1
6	frame limit sensor PCB	186K06	1
5	width sensor PCB	186K05	1
4	left complete rocker arm	186K04	1
3	transmission gear box with rocker arm assembly	186K03	1
2	rocker arm spring	186K02	2
1	Right complete rocker arm assy	186K01	1
00	complete backrest movement actuator	186K00	1

DIAGRAM L

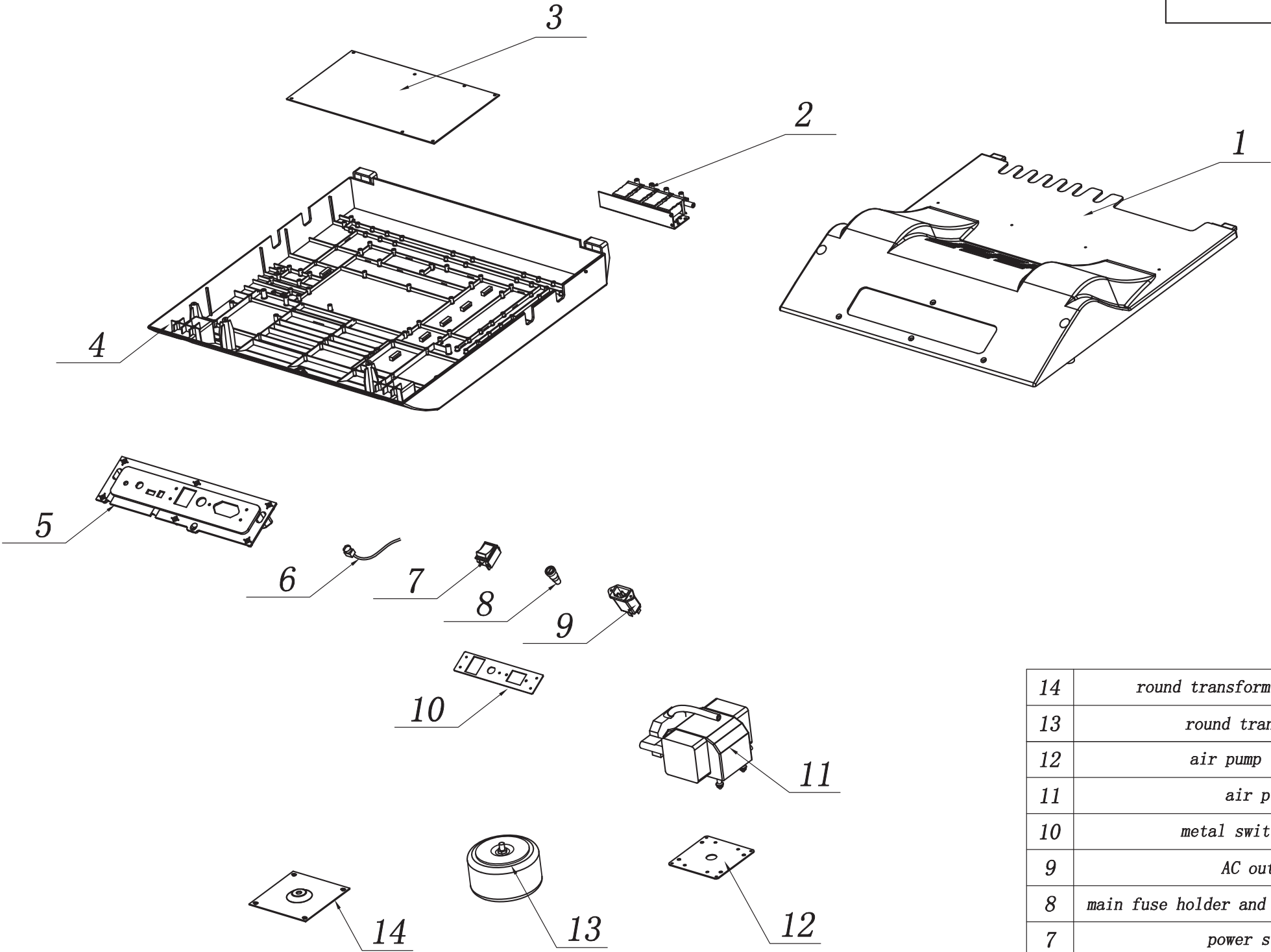
wheel for the whole chai



5	wheel bolt	186L05	1
4	wheel support	186L04	1
3	wheel	186L03	2
2	wheel screws	186L02	1
1	wheel cover	186L01	2

DIAGRAM M

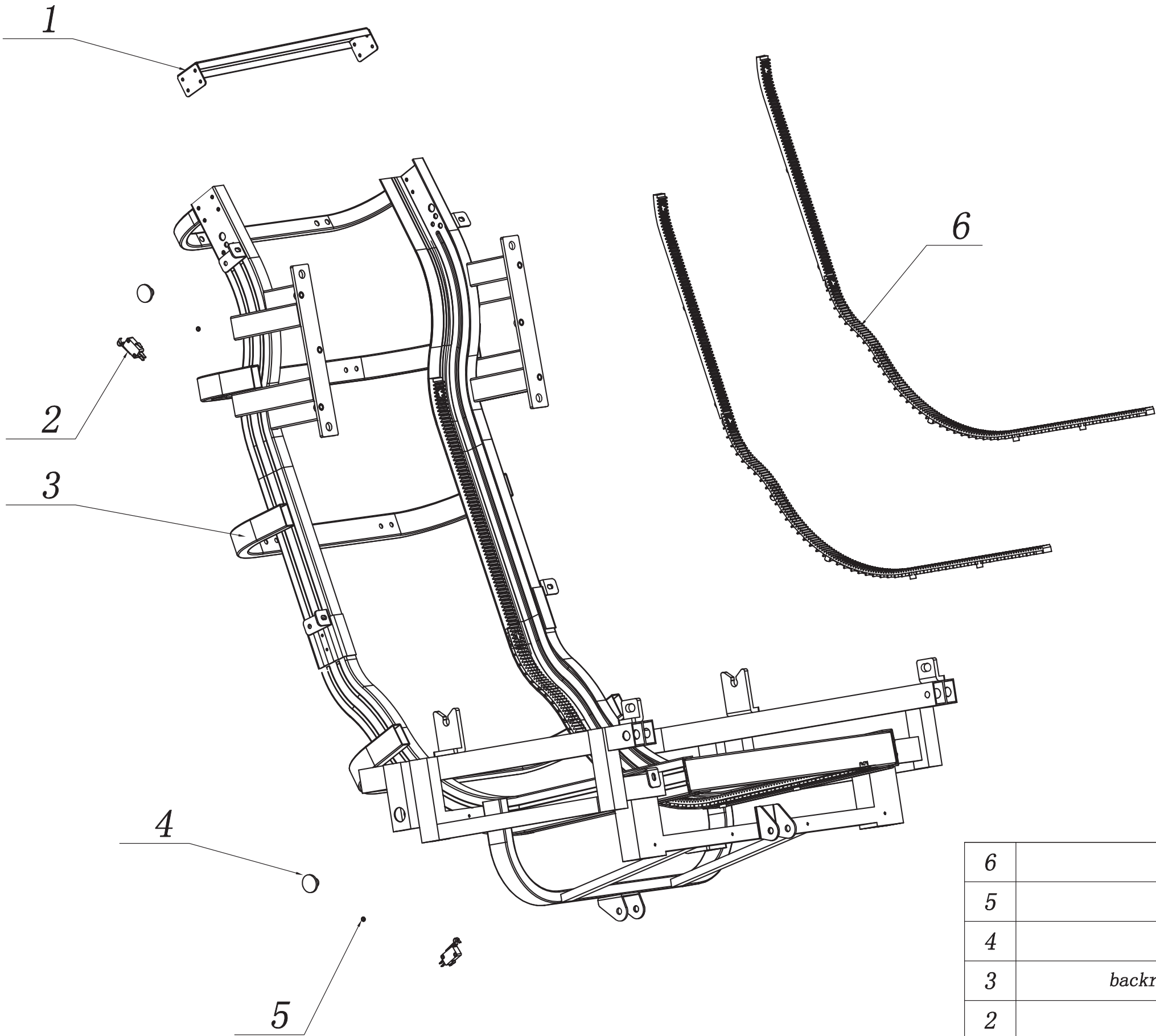
Electric control box



14	round transformer base plate	186M14	1
13	round transformer	186M13	1
12	air pump support	186M12	1
11	air pump	186M11	1
10	metal switch plate	186M10	1
9	AC outlet	186M09	1
8	main fuse holder and main fuse combined	186M08	1
7	power switch	186M07	1
6	controller cable B	186M06	1
5	switch panle	186M05	1
4	electric control box tray	186M04	1
3	main PCB	186M03	1
2	quadruple solenoid valve assembly	186M02	1
1	electric control box upon cover	186M01	1

DIAGRAM N

Back frame welding assembly



6	L shape rack	186N06	2
5	magnet	186N05	2
4	magnet cover	186N04	2
3	backrest frame assembly	186N03	1
2	limit switch	186N02	2
1	back upper beam	186N01	1

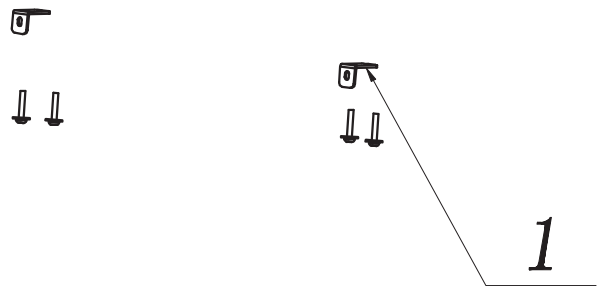
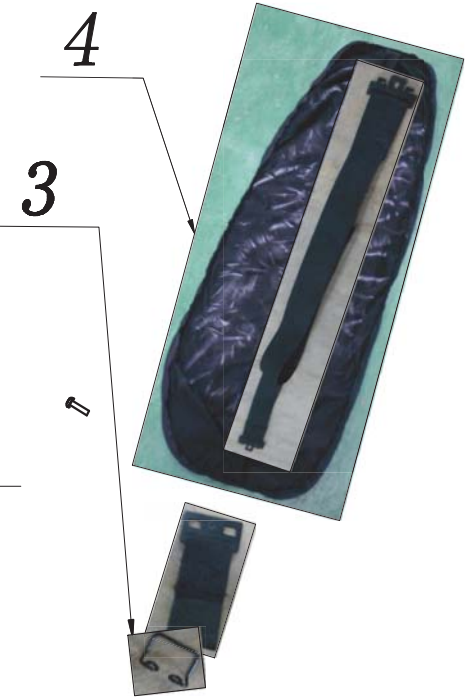
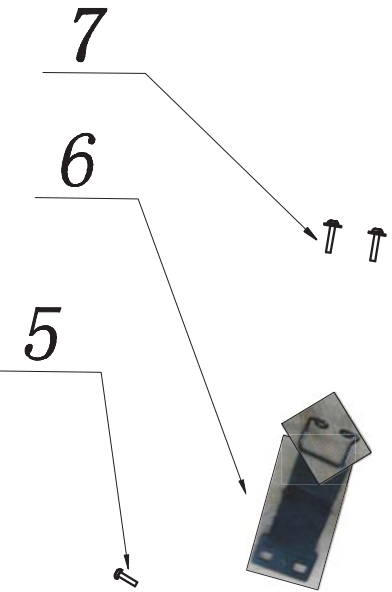
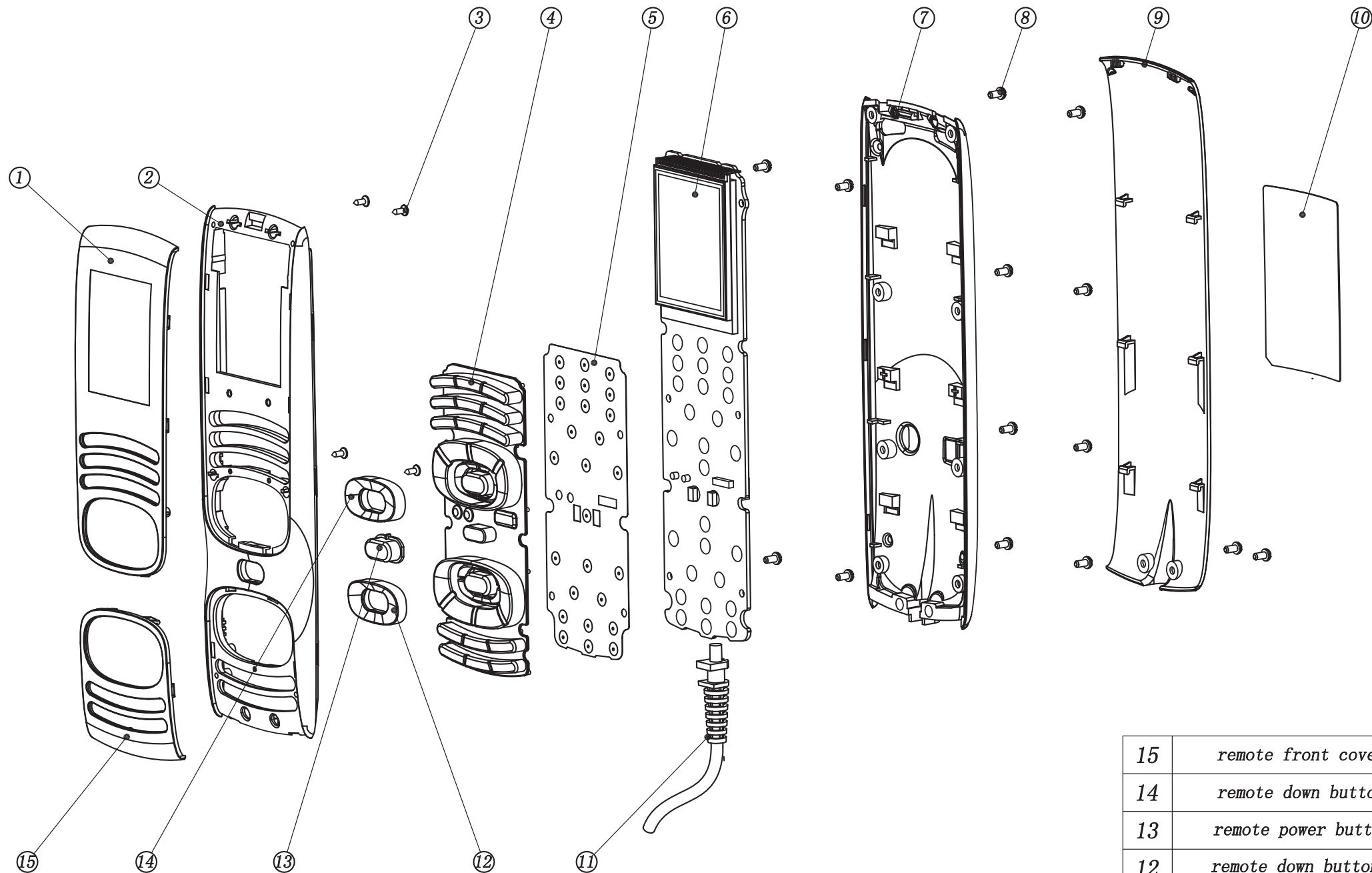


DIAGRAM 0
Backrest Assembly

7	round head screws	186007	6
6	fixation hook under the back (upper)	186006	1
5	pan flat screw	186005	2
4	mesh belt inner cloth	186004	1
3	fixation hook under the back (lower)	186003	1
2	front back assy with UPH	186002	1
1	backrest mount plate	186001	2

DIAGRAM P

Remote Assembly



15	remote front cover decoration	186P15	1
14	remote down button decoration	186P14	1
13	remote power button	186P13	1
12	remote down button decoration	186P12	1
11	remote power wire	186P11	1
10	remote back cover sticker	186P10	1
9	remote back cover decoration	186P09	1
8	round head screw	186P08	14
7	remote back cover	186P07	1
6	PCB of remote	186P06	1
5	remote top allied buttons	186P05	1
4	remote front button	186P04	1
3	flat head screws	186P03	4
2	remote front cover	186P02	1
1	remote screen	186P01	1