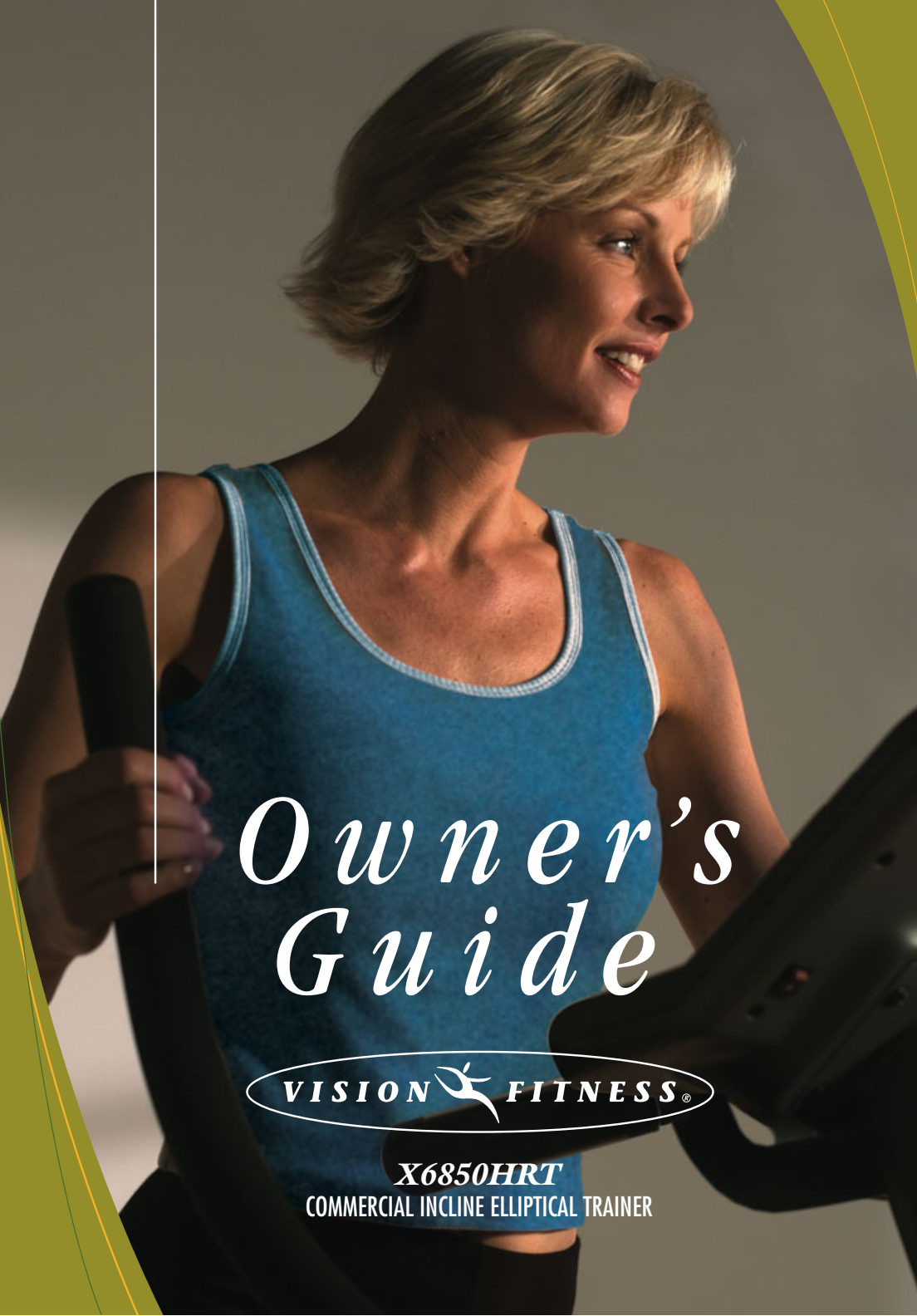




Owner's Guide

VISION  FITNESS®

X6850HRT
COMMERCIAL INCLINE ELLIPTICAL TRAINER

Congratulations on choosing a VISION FITNESS Incline Elliptical Trainer. You've taken an important step in developing and sustaining an exercise program! Your Incline Elliptical Trainer is a tremendously effective tool for achieving your facility's fitness goals. Regular use of your Incline Elliptical Trainer can improve the quality of your members' lives in so many ways.

Here are just a few of the health benefits of aerobic exercise:

- Weight Loss
- A Healthier Heart
- Improved Muscle Tone
- Increased Daily Energy Levels
- Reduced Stress
- Help in Countering Anxiety and Depression
- An Improved Self Image

The key to reaping these benefits is to develop the exercise habit. Your new Incline Elliptical Trainer will be an important tool in helping your members achieve this exercise habit. This Owner's Guide provides you with basic information on using this VISION FITNESS Incline Elliptical Trainer. A more complete knowledge of your new Incline Elliptical Trainer will assist you in helping your members achieve their goals.

Some kinds of service to your Incline Elliptical Trainer should only be performed by your VISION FITNESS retailer. Please contact your authorized VISION FITNESS retailer should service be required. If a question or problem arises which cannot be handled by your VISION FITNESS retailer, please contact us:

VISION FITNESS
500 South CP Avenue
P.O. Box 280
Lake Mills, WI 53551
Ph: 1.800.335.4348
Fax: 1.920.648.3373
www.visionfitness.com

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X6850HRT

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ALL MODELS

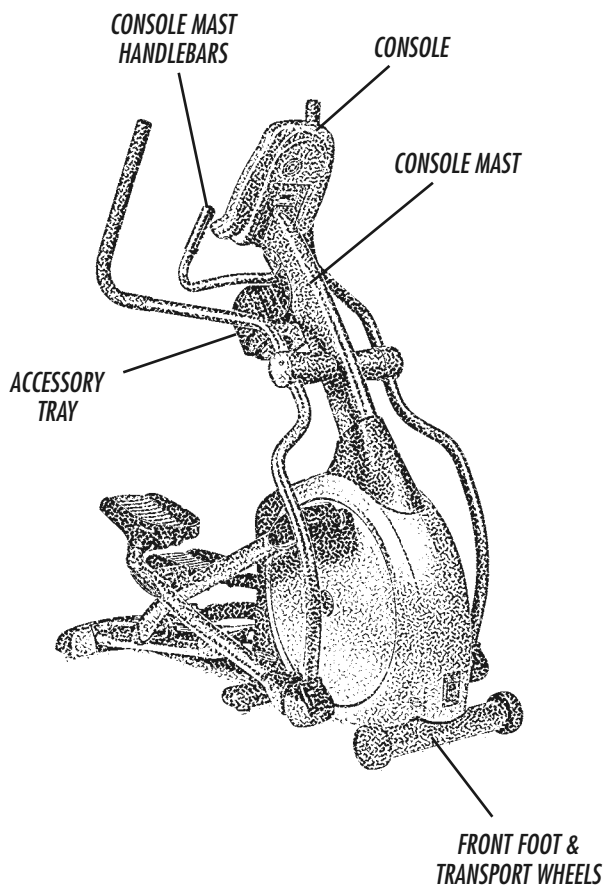
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**X6850HRT**

COMMERCIAL INCLINE ELLIPTICAL TRAINER

IMPORTANT SAFETY INSTRUCTIONS

SAVE THESE INSTRUCTIONS

When using an electrical product, basic precautions should always be followed, including the following:

Read all instructions before using this exercise product.

WARNING! To reduce the risk of burns, fire, electrical shock or injury to persons:

- Use this exercise product for its intended use as described in this Owner's Guide. Only use attachments recommended by the manufacturer.
- Never drop or insert any object into any opening.
- Do not remove the Incline Elliptical Trainer sidecovers. Service should be performed only by an authorized VISION FITNESS retailer.
- Never operate this Incline Elliptical Trainer if it has a damaged cord or plug, if it is not working properly, or if it has been damaged or immersed in water. Please contact your authorized VISION FITNESS retailer for service.
- Keep the cord away from heated surfaces.
- Do not use outdoors.
- To disconnect, turn the switch to the OFF position, then remove plug from outlet.
- Only use the power cord provided with your VISION FITNESS Incline Elliptical Trainer.
- Never place the power cord under carpeting or place any object on top of the power cord that may pinch and damage it.
- Unplug your Incline Elliptical Trainer when not in use and before moving it.

CHILDREN

- Keep children off your Incline Elliptical Trainer at all times.
- When the Incline Elliptical Trainer is in use, young children and pets should be kept at least 10 feet away.

OTHER SAFETY TIPS FOR YOUR VISION FITNESS INCLINE ELLIPTICAL TRAINER

CAUTION! If you experience chest pains, nausea, dizziness or shortness of breath, stop exercising immediately and consult your physician before continuing.

- Do not wear loose clothing that might catch on any part of the Incline Elliptical Trainer.
- Read this Owner's Guide before operating this Incline Elliptical Trainer.

CLEANING

- Clean only with soap and a slightly damp cloth; never use solvents.

ASSEMBLY

It is recommended, when possible, that an authorized VISION FITNESS retailer assemble your Incline Elliptical Trainer. If you have elected to assemble this product yourself, for your safety please read and follow each of the steps in the enclosed assembly instructions. If you have any questions regarding any part or function of your Incline Elliptical Trainer, contact your retailer.

MOVING

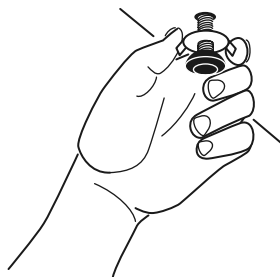
Your VISION FITNESS Incline Elliptical Trainer has transport wheels included for ease of mobility. To move, firmly grasp the rear of the frame assembly. Carefully lift and roll on the transport wheels.



CAUTION: Our Incline Elliptical Trainers are well-built and heavy, weighing up to 340 pounds! Use care and additional help if necessary.

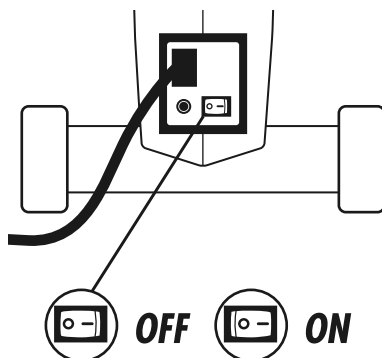
STABILIZING THE INCLINE ELLIPTICAL TRAINER

After positioning the Incline Elliptical Trainer in its intended location, check the unit's stability. Rocking or wobbling indicates that your Incline Elliptical Trainer needs to be leveled. Determine which leveler is not resting completely on the floor. Loosen the nut at the base of the leveler to allow the leveler to rotate. Now rotate the leveler to the left or right until the Incline Elliptical Trainer is stable. Lock the adjustment by tightening the nut against the rear foot support.



TURNING THE UNIT ON AND OFF

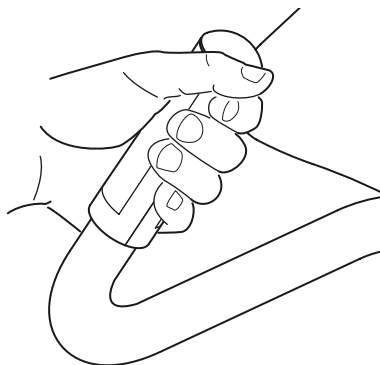
Use the power switch on the front of the unit to turn the machine ON and OFF. It is recommended to turn the machine off when not in use.



CONTACT HEART RATE

HAND PULSE HEART RATE SENSORS

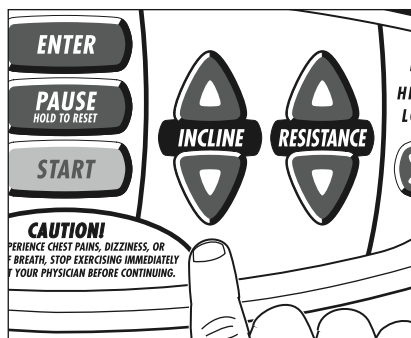
The Contact Hand Pulse Sensors are included on each product to monitor your heart rate. To use, grasp both of the sensors with a comfortable grip during your workout. The console will display your heart rate. It may take the system a few seconds to zero in on your actual heart rate.



INCLINE RAMP

Press the INCLINE UP or DOWN arrows to adjust the ramp incline from 1 to 20. This incline setting represents a ramp angle from 4° through 21°.

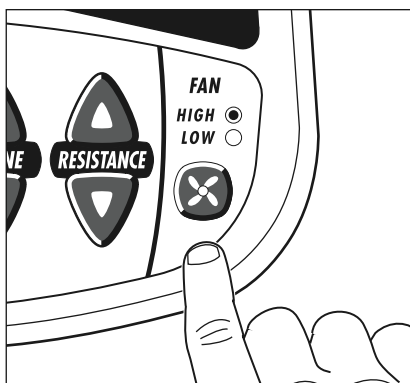
Ramp changes are not immediate. They will take time to get to the target incline angle.



USING THE FAN

To operate the fan, press the fan key to cycle from OFF to LOW to HIGH to OFF. LED indicator lights will display what speed level the fan is set for.

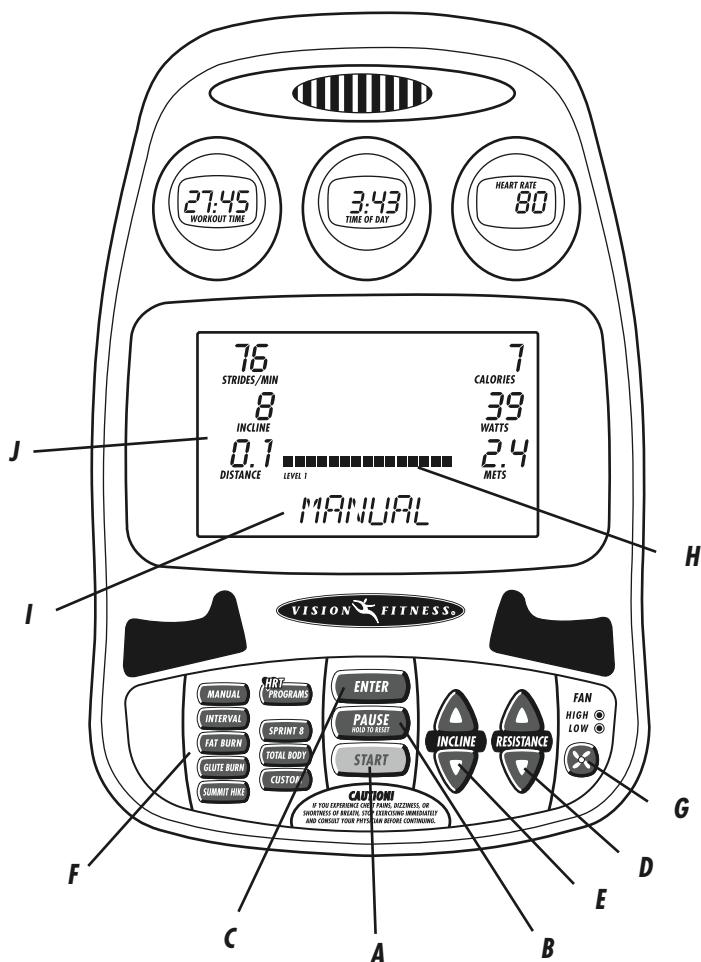
Please note the fan will shut down when the user stops exercising.



DISPLAY CONSOLE

DISPLAY CONSOLE OVERVIEW

The computerized display allows the user to select a workout that meets their desired fitness goals. It allows the user to monitor the progress and feedback of each workout so they can track improvements in overall fitness over time.



DISPLAY CONSOLE DESCRIPTIONS

A. START

Press the START key to begin a MANUAL workout using the default settings and bypass initial set-up. When the program begins, the user has the ability to change resistance levels with the RESISTANCE ARROW keys, or change incline with the INCLINE ARROW keys. Feedback information will be calculated using default settings.

B. PAUSE/HOLD TO RESET

PAUSE: If you need to PAUSE your program during a workout, pressing the PAUSE key will PAUSE your program for five minutes. Pressing START will return you to your workout.

RESET: If you need to RESET the console during your workout, you can do so by holding down the PAUSE/RESET button for three seconds, or until the display resets.

C. ENTER

This key is used to select specific information; such as age, weight, or resistance level, during setup of the users program.

D. RESISTANCE ARROW KEYS

These keys are used to change values in setup mode prior to the workout. During the workout, they are used to change workout resistance levels. In Heart Rate Training (HRT®) programs they are used to change the target heart rate.

E. INCLINE ARROW KEYS

These keys are used to change values in setup mode prior to the workout. During the workout, they are used to change the level of incline.

F. PROGRAM KEYS

These quick keys provide instant access to the workout programs and make program setup quick and easy. Additionally you can change workout profiles on the fly while working out in many of the programs.

G. FAN OPERATION KEY

This key is used to operate the fan and control the amount of air provided by the fan.

H. PROFILE DISPLAY

This window provides a 10x15 block profile display of workout segments.

DISPLAY CONSOLE DESCRIPTIONS (continued)

I. MESSAGE WINDOW

This window provides fixed and scrolling messages to walk the user through setup, provide instruction, provide feedback information, or provide positive re-enforcement.

J. FEEDBACK:

During your workout these windows display exercise feedback about your workout, including:

WORKOUT TIME: the time elapsed or the time remaining in your workout.

TIME OF DAY: the current time of day in either 12 or 24 hours.

HEART RATE: the rate at which your heart beats; measured in beats per minute.

PERCENT OF MAXIMUM HEART RATE: a comparison of your current heart rate to your predicted maximum heart rate ($220 - \text{age}$).

STRIDES/MIN: the stride rate or Strides Per Minute (SPM).

DISTANCE: the total distance traveled in miles or kilometers since the start of your workout.

CALORIES: an estimate of calories burned since the beginning of the workout.

WATTS: a measurement of workload; one watt is equal to six kilogram-meters per minute.

METS: a measurement of oxygen consumption; one MET equals the approximate amount of oxygen consumed per minute by a person at rest.

RESISTANCE: the current resistance level of your workout.

INCLINE: the current incline level of your workout.

CSAFE

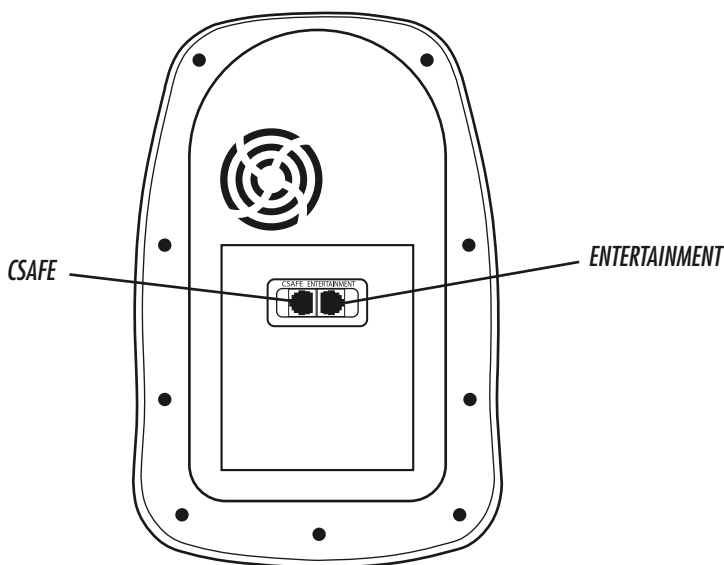
Two network ports allow the Incline Elliptical Trainer to use a fitness entertainment system, and/or a interactive fitness network such as Fitlinxx®.

CSAFE: This connection enables the console to upload the users exercise information to a fitness network data base.

ENTERTAINMENT: This feature allows the console to power a third-party receiver for entertainment systems such as Cardio Theater®.

These ports are located on the backside of the console and are enclosed by removable covers.

For more information about CSAFE specifications, please visit their web site at: www.fitlinxx.com/csafe



PROGRAMMING

OVERVIEWS



MANUAL is a user-controlled program in which the user controls all resistance changes.

INTERVAL is an efficient workout that strengthens your cardiovascular system by alternating work intervals and recovery intervals.

FAT BURN is a program that uses slight increases in resistance to achieve a higher workload and a higher amount of calories burned.

GLUTE BURN is a is a challenging program designed to tone the lower half of the body. The program includes incline changes and user prompts for maximum effectiveness.

SUMMIT HIKE is a variable ramp incline program that adds variety and targets your muscles from different angles.

SPRINT 8 is an anaerobic based interval program. It incorporates eight high intensity intervals that last 30 seconds each with recovery intervals that last 90 seconds each. The SPRINT 8 program lasts 20 minutes.

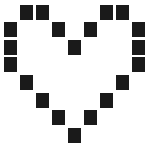


CUSTOM allows you to preset up to five workout profiles by setting the workload of each segment in the program. You have the ability to save or change the workouts whenever you wish. they are changed in setup.



TOTAL BODY is an excellent program that will target all of your major muscle groups. Random messages will prompt different activities during effort intervals and will be followed by lower intensity recovery intervals.

HRT PROGRAMS



HRT CARDIO is a high intensity program designed to keep the user in the upper range of their predicted maximum heart rate. It promotes cardiovascular endurance and maximum calorie burning. The program automatically adjusts resistance to keep

you at 80% of your predicted maximum heart rate. This program is recommended for your athletic and high level participants.

HRT WEIGHT LOSS is a lower intensity workout that will help burn a higher percentage of calories from the body's fat reserves. The program will adjust resistance to keep the user at 65% of their predicted maximum heart rate. This program is great for beginner or intermediate level fitness participants.

HRT INTERVAL alternates between intervals of 80% and 70% of the users predicted maximum heart rate. This program was designed to increase cardiovascular fitness capacity.

HRT HILL increases intensity levels from 65% to 70% to 75% to 80% of the users predicted maximum heart rate. This program is intended to promote cardiovascular strength and endurance.

PROGRAM OPTIONS

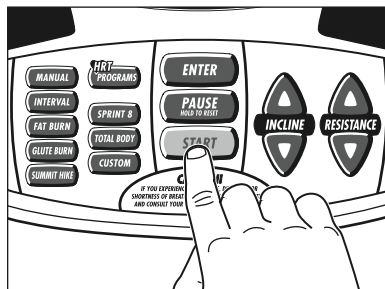
PROGRAM	PRESET INCLINE	PRESET RESISTANCE	INSTRUCTIONAL MESSAGE PROMPTS	FIXED TIME	HEART RATE CONTROLLED
MANUAL		•			
INTERVAL		•			
FAT BURN		•			
GLUTE BURN	•				
SUMMIT HIKE	•				
SPRINT 8		•	•	•	
TOTAL BODY		•	•	•	
HRT® PROGRAMS		•			•
CUSTOM	•	•			

NOTE: The incline profile will be displayed during the GLUTE BURN and SUMMIT HIKE programs. The resistance profile will be displayed briefly if you change your resistance level. All other programs will display the resistance level and only display the incline level briefly when you change the incline level.

USING THE CONSOLE

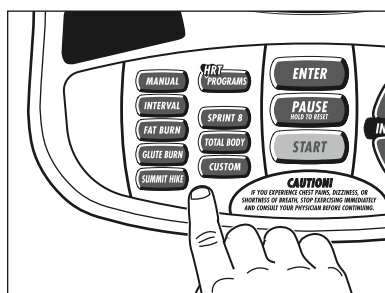
QUICK START

The easiest way to begin exercising is to simply press the START key. Current default settings will be used to determine exercise feedback. The user will need to adjust resistance and incline as they need.



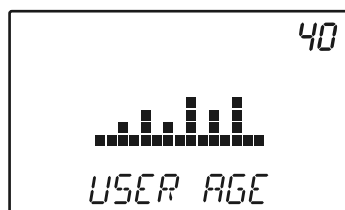
SELECTING A PROGRAM

The user will need to select one of the program keys on the left side of the console keypad. You can also scroll through program options by using the arrow keys on the console keypad.



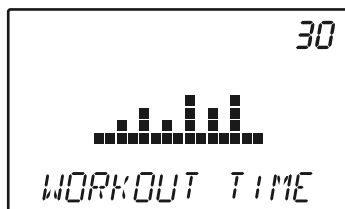
ENTER AGE

Use the UP arrow key and DOWN arrow key to adjust the displayed age to the correct value. Press ENTER to select.



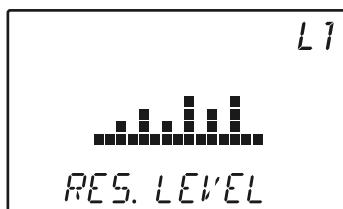
ENTER WORKOUT TIME

Use the UP arrow key and DOWN arrow key to adjust the displayed workout time to the correct value. Press ENTER to select.



ENTERING RESISTANCE LEVEL OR INCLINE LEVEL

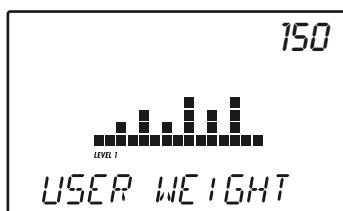
Use the RESISTANCE UP and RESISTANCE DOWN arrow keys to adjust the displayed resistance level to the correct value.



Some programs may require you to set the incline level. Set the incline level with the INCLINE UP and INCLINE DOWN arrow keys. Press ENTER to select.

ENTER USER WEIGHT

Use the UP arrow key and DOWN arrow key to adjust the user weight to the correct value. Press ENTER to select.

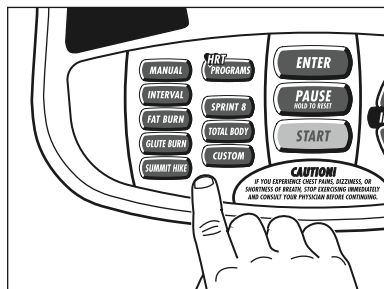


When all values have been entered the program will begin. You can press START at any time to begin the program with the settings you have entered.

USING THE PROGRAMS

The MANUAL, INTERVAL, FAT BURN, GLUTE BURN, and SUMMIT HIKE programs are all preset program profiles with 15 segments of equal time. Each segment is 1/15 of the total program time. When adjusting the programs resistance level, the change will be made to the entire programs intensity level, not just the current segment.

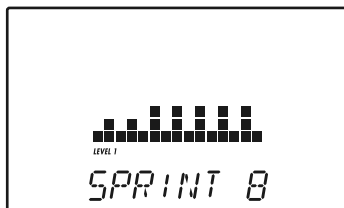
The GLUTE BURN and SUMMIT HIKE programs are incline based programs in which the incline level will be displayed in the profile window instead of resistance level.



USING THE SPRINT 8 PROGRAM

The SPRINT 8 program is an anaerobic interval program designed to build muscle, improve speed, and naturally increase the release of Human Growth Hormone (HGH) in your body. Producing HGH through exercise and a proper diet has been shown as an

effective way to burn fat and build lean muscle mass according to Phil Campbell, author of *Ready, Set, GO! SYNERGY FITNESS*. Please go to Mr. Campbell's website, www.readysetgofitness.com, for more details about this radical new approach to fitness.



The SPRINT 8 program features intense sprint intervals followed by recovery intervals. The program includes the following phases:

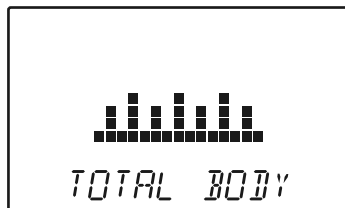
1. **WARM-UP** should gradually increase your heart rate and increase respiration and blood flow to working muscles. The warm-up is controlled by the user to meet your specific needs.
2. **INTERVAL TRAINING** starts immediately after the warm-up with a 30-second sprint interval. Seven recovery intervals of one minute and 30 seconds will alternate with the eight 30-second sprint intervals. The message display will prompt you to increase your stride rate during the sprint interval and decrease stride rate during the recovery interval. A difference of 40 to 60 strides per minute between sprint interval and recovery interval is recommended.
3. **COOL-DOWN** helps return your body's systems to resting levels. Less demand is placed on your heart during recovery if an appropriate cool-down is used following the exercise.

Due to the fact that this is a specialized training program, total workout time is not displayed during the program. The interval time is displayed in the time window instead. It takes only 20 minutes to complete the SPRINT 8 workout.

USING THE TOTAL BODY PROGRAM

The Total Body program is an interval based program designed to improve muscular strength and endurance. It alternates random effort intervals and recovery interval. The effort intervals will instruct the user to perform random strength building activities such as:

"PUSH WITH ARMS", "PULL WITH ARMS", "LEAN BACK AS YOU PEDAL", and "PEDAL BACKWARDS".



The program includes the following phases:

1. A two minute warm-up controlled by the user that is designed to increase respiration and increase blood flow to the working muscles.
2. Seven 60 second effort intervals with random strength building activities.
The LCD message center will prompt you with specific messages.
3. Six 90 second recovery intervals to bring your heart rate back down.
4. A two minute cool-down to help bring your body back to resting level.

The total workout will be complete in 20 minutes.

USING CUSTOM PROGRAMS

The CUSTOM programs allow five separate workout choices to be set and then stored for future use.

Setup for the CUSTOM programs begins just as any other program. The user will push the CUSTOM



program key, set age, set time, and set weight. At this point, the console will ask the user to select one of five CUSTOM programs. If the programs have not yet been set, the user can follow these setup instructions:

1. Use the arrows to select one of five CUSTOM programs.
2. Press ENTER to select.
3. The dot on the bottom left corner of the dot matrix will now be flashing. Use the UP ▲ or DOWN ▼ arrow to adjust the resistance of the first segment to your desired setting.
4. Push ENTER to select.
5. Continue setting each segment until all 15 segments have been set.
6. When you press ENTER after the final segment, you will now have the option of setting your incline levels.
7. Use the UP ▲ or DOWN ▼ arrow to adjust the incline of each segment.
8. Press ENTER to select.
9. Continue setting each segment until all 15 segments have been set.
10. Press START to begin.

Each program will remain saved in the console's memory and can be used over again.

If the CUSTOM programs have already been saved, you have two options:

1. Press START to begin the program as it has been set.
2. Press ENTER to begin resetting each segment for a new program.

ALL HRT PROGRAMS

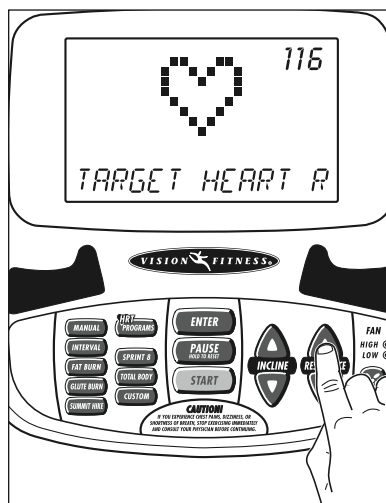
During the workout, the user will grasp the hand pulse sensors or wear the telemetric chest strap to send their heart rate signal to a receiver in the console. The console will continuously monitor the heart rate, adjusting the resistance level of the Incline Elliptical

Trainer to keep your heart rate within several beats of your target heart rate. The heart rate feedback window conveniently displays your Heart Rate, and % Heart Rate to keep you informed about your current heart rate. Each program will begin with a two-minute warm-up. When the workout time has been completed, the console will begin a five-minute cool-down. The user will be responsible for adjusting resistance as they need during the warm-up and cool-down.



ADJUSTING TARGET HEART RATE

While exercising in one of the HRT® programs, you may decide the target heart rate needs to be adjusted. To adjust your target heart rate, use the UP arrow or DOWN arrow. Push ENTER to select.



HRT CARDIO

The HRT CARDIO program is designed to maintain your heart rate at 80% of your predicted maximum heart rate. It is intended to improve efficiency and endurance of your cardiovascular system by working your heart, lungs and circulatory systems. This is a great workout for anyone, but beginners may want to start lower and build their way up to 80% of their predicted maximum heart rate.

HRT WEIGHT LOSS

The HRT WEIGHT LOSS program is designed to maintain your heart rate at 65% of your predicted maximum heart rate. The goal of this program is to burn calories by using your body's fat reserves as the primary fuel during exercise and to improve the efficiency of your workout by eliminating over-training or under-training. This is a great workout for beginners.

HRT INTERVAL

The HRT INTERVAL program is designed to increase aerobic endurance and your overall fitness level, increase endurance of muscle fibers, and increase the amount of calories burned in your exercise session. This program consists of alternating effort and recovery intervals. The target heart rate for your effort interval will be 80% of your predicted maximum heart rate, while the target heart rate for your recovery intervals will be 70% of your predicted maximum heart rate. The two-minute effort interval begins when you reach your target heart rate for that particular interval.

HRT HILL

The HRT HILL program uses four different target heart rates to build cardiovascular strength and endurance. The resistance will adjust until your heart rate reaches the target heart rate for the four separate hills. The hills will be set at 65%, 70%, 75%, and 80% of your predicted maximum heart rate. The program will keep you at each heart rate level for one minute from the time the target heart rate is reached. The program will repeat the series of hills until the workout time is complete.

USING FACILITY ENGINEERING MODE SETTINGS

Engineering mode is used to customize your Incline Elliptical Trainer for your facilities needs, or to view useful information about your Incline Elliptical Trainer. These features are only accessible to your staff when they press the keys in a specific sequence.

USING ENGINEERING MODE

- To enter press and hold the RESISTANCE UP and RESISTANCE DOWN arrow keys simultaneously for four seconds or until you see the message.
- When in engineering mode you can scroll through the optional settings by using the UP and DOWN arrow keys. Press the ENTER key to select the setting you wish to view or modify.
- Use the UP and DOWN arrow keys to modify the settings.
- Press the ENTER key to save your setting.
- Press and hold the PAUSE key for four seconds to exit engineering mode.

The following settings will be available in the engineering mode:

MAXIMUM TIME — The manager has the ability to set the maximum time the workouts can be set for. This feature is necessary for busy facilities that may want to limit the amount of time their users are on the Incline Elliptical Trainer. The default is 99 minutes.

USER DEFAULT TIME — This mode allows you to set a specific default time for setup mode. This default time will also be used when the exerciser presses START for a quick start program.

USER DEFAULT AGE — This mode allows you to set a specific default age for setup mode. This is particularly useful when the Incline Elliptical Trainer is placed at a facility where the user's age range is very specific, such as a school. This default age will also be used when the exerciser presses START for a quick start program.

USING FACILITY ENGINEERING MODE SETTINGS *continued*

USER DEFAULT WEIGHT — This mode allows you to set a specific default weight for setup mode. This default weight will also be used when the exerciser presses START for a quick start program.

USER DEFAULT LANGUAGE — This mode allows you to choose from a variety of language options. Choose from English, German, French, Dutch, Spanish, or Italian.

MILES OR KILOMETER SETTING — This allows you to choose miles or kilometers for distance. It also determines weight in pounds or kilograms.

PRODUCT TYPE SETTING — This mode is used to set which product you are using.

ACCUMULATED TIME — Displays accumulated hours of use.

ACCUMULATED DISTANCE — Displays accumulated distance in miles or kilometers.

SOFTWARE VERSION — Displays the current software version and revision date.

CLOCK SET (12 OR 24 HOURS) — Sets the clock feature for 12 or 24 hour time.

CLOCK SET (MINUTES) — Sets the minutes on the clock.

CLOCK SET (HOURS) — Sets the hours on the clock.

SERVICE AND TROUBLESHOOTING

PREVENTATIVE MAINTENANCE TIPS

- To reduce the risk of electrical shock always unplug the Incline Elliptical Trainer from the electrical outlet before cleaning or maintaining.
- Locate Incline Elliptical Trainer in a cool, dry place.
- Make sure all bolts and fasteners are kept tight.
- Keep the display console free from fingerprints and salt buildup caused by sweat.
- Use a cotton cloth with water and a mild cleaning product to clean the Incline Elliptical Trainer. Other fabrics, including paper towels, may scratch the surface. Do not use ammonia or acid-based cleaners.
- Clean the housing thoroughly on a regular basis.

PREVENTATIVE MAINTENANCE SCHEDULE

Follow the schedule below to ensure proper operation of the product.

<i>ITEM</i>	DAILY	MONTHLY	ANNUALLY
DISPLAY CONSOLE	CLEAN	INSPECT	
ALL BOLTS AND HARDWARE		INSPECT	
FRAME	CLEAN		INSPECT
HANDLEBARS	CLEAN	INSPECT	
GUIDE RAILS	CLEAN		
ROLLER WHEELS	CLEAN	INSPECT	
PLASTIC COVERS	CLEAN		
FOOTPLATES	CLEAN		
POWER CORD		INSPECT	

TROUBLESHOOTING YOUR INCLINE ELLIPTICAL TRAINER

Our Incline Elliptical Trainers are designed to be reliable and easy to use. If, however, you have a problem, these troubleshooting steps may indicate the cause.

PROBLEM: The console does not light up.

SOLUTION: Make sure the wire harness is plugged into the back of the console.

PROBLEM: The Incline Elliptical Trainer makes a squeaking or creaking noise.

SOLUTION: Check and tighten all the bolts on the Incline Elliptical Trainer.

SOLUTION: Clean the track and the roller wheels with a cloth and a mild cleaning detergent.

NOTE: If the above steps do not remedy the problem, discontinue use, turn the power off and contact your retailer.

OBTAINING SERVICE

Do not attempt to service this Incline Elliptical Trainer yourself except for the maintenance tasks described in this manual. For information on service to your VISION FITNESS Incline Elliptical Trainer, contact the local retailer from whom you purchased the Incline Elliptical Trainer. To expedite service, please make sure to have your serial number available. The serial number is found on a label located on the front support tube of your Incline Elliptical Trainer.

SERIAL NUMBER: _____

LIMITED HOME USE WARRANTY

VISION FITNESS extends the following exclusive, limited warranty, which shall apply only to the use of the device in the home, for residential, non-commercial purposes. Any other use of the device shall void this warranty.

VISION FITNESS hereby extends the following limited warranties for the following components of the device, for the time period indicated:

FRAME - LIFETIME VISION FITNESS warrants the Frame against defects in workmanship and materials for the life of the product, so long as it remains in the possession of the original owner.

CAMBRIDGE MOTOR WORKS™ ELECTROMAGNETIC BRAKE - LIFETIME VISION FITNESS warrants the Cambridge Motor Works™ Electromagnetic Brake against defects in workmanship and materials for the life of the product, so long as the device remains in the possession of the original owner.

ELECTRONICS & PARTS - FIVE YEARS VISION FITNESS warrants the Electronic components and all original Parts against defects in workmanship and materials for a period of five years from the date of purchase, so long as the device remains in the possession of the original owner.

LABOR - TWO YEARS VISION FITNESS shall cover the Labor cost for the repair of the device for a period of two years from the date of original purchase, so long as the device remains in the possession of the original owner.

LIMITED HOME USE WARRANTY (continued)

EXCLUSIVE REMEDY

The exclusive remedy for any of the above warranties shall be repair or replacement of defective Parts, or the supply of Labor to cure any defect, provided that Labor shall be limited to two years. All Labor shall be supplied by the local Retailer and the product must be located within that Retailer's service area. Products located outside the Retailer's service area will not be covered by the Labor warranty.

EXCLUSIONS AND LIMITATIONS

This warranty applies only to the original owner and is not transferable. This warranty is expressly limited to the repair or replacement of a defective Frame, Cambridge Motor Works™, Electromagnetic Brake, Electronic component, or defective Part and is the sole remedy of the warranty. The warranty does not cover normal wear and tear, improper assembly or maintenance, or installation of parts or accessories not originally intended or compatible with the Fitness Product as sold. The warranty does not apply to damage or failure due to accident, abuse, corrosion, discoloration of paint or plastic, or neglect. VISION FITNESS shall not be responsible for incidental or consequential damages. Parts and Electronic components reconditioned to As New Condition by VISION FITNESS or its vendors may sometimes be supplied as warranty replacement parts and constitute fulfillment of warranty terms. Any warranty replacement parts shall be warranted for the remainder of the original warranty term.

VISION FITNESS expressly disclaims all other warranties, express or implied, including but not limited to all warranties of fitness for a particular purpose or of merchantability. This warranty gives you specific legal rights, and your rights may vary from state to state.

WARRANTY REGISTRATION

Your warranty card must be completed and sent to VISION FITNESS before a warranty claim can be processed. You may also register via our website at www.visionfitness.com. Inside the enclosed warranty card, you will find a customer survey. Your care in completing the survey will be of value to us in serving you in the future. Comments and suggestions are always welcome. We are certain you will enjoy your new Incline Elliptical Trainer. Thank you for selecting a VISION FITNESS product.

COMMERCIAL WARRANTY

COMMERCIAL USES DEFINED VISION FITNESS warrants the X6850HRT Incline Elliptical Trainer for use in commercial facilities. Examples of commercial facilities include but are not limited to: Hotels; Resorts; Police and Fire Stations; Apartment Complexes; Rehabilitation and Sports Medicine Clinics; Hospitals; Elementary Middle, and High Schools; YMCAs; Private Health Clubs; Colleges and Universities.

FRAME - LIFETIME VISION FITNESS warrants the Frame against defects in workmanship and materials for the lifetime of the original owner, so long as the device remains in the possession of the original owner.

CAMBRIDGE MOTOR WORKS™ ELECTROMAGNETIC BRAKE, ELECTRONICS, & PARTS - FIVE YEARS VISION FITNESS warrants the Electromagnetic Brake, Electronics & Parts against defects in workmanship and materials for a period of five years from date of original purchase, so long as the device remains in the possession of the original owner.

LABOR - TWO YEARS For a period of two years from the date of purchase, VISION FITNESS, through its local retailers, will provide the necessary Labor for repair and replacement of Frames, Electronics, Motors, and Parts under this warranty, so long as the device remains in the possession of the original owner.

COMMERCIAL WARRANTY (continued)

EXCLUSIVE REMEDY

The exclusive remedy for any of the above warranties shall be repair or replacement of defective Parts or the supply of Labor to cure any defect, provided that the Labor be limited to one year.

EXCLUSIONS AND LIMITATIONS

This warranty applies only to the original owner and is not transferable. This warranty is expressly limited to the repair or replacement of a defective Frame, Electronic component, or defective Part and is the sole remedy of the warranty. The warranty does not cover normal wear and tear, improper assembly or maintenance, or installation of parts or accessories not originally intended or compatible with the product as sold. This warranty does not apply to damage or failure due to accident, abuse, corrosion, discoloration of paint or plastic or neglect. VISION FITNESS shall not be responsible for incidental or consequential damages. Parts and Electronic components reconditioned to As New Condition by VISION FITNESS or its vendors may sometimes be supplied as warranty replacement parts and constitute fulfillment of warranty terms. Any warranty replacement parts shall be warranted for the remainder of the original warranty term.

VISION FITNESS expressly disclaims all other warranties, express or implied, including but not limited to all warranties of fitness for a particular purpose or of merchantability. This warranty gives you specific rights, and your rights may vary from state to state.

WARRANTY REGISTRATION

Your warranty card must be completed and sent to VISION FITNESS before a warranty claim can be processed. We suggest that commercial facilities register via our website at www.visionfitness.com and complete the commercial customer survey. Your care in completing the survey will be of value to us in serving you in the future. You may also register by filling out and mailing in the enclosed warranty card. Comments and suggestions are always welcome. We are certain you will enjoy your new Incline Elliptical Trainer. Thank you for selecting a VISION FITNESS product.

*it all
starts
with a
vision*



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