

VR1 DUAL LAT/ROW

13250-01

Parts Manual

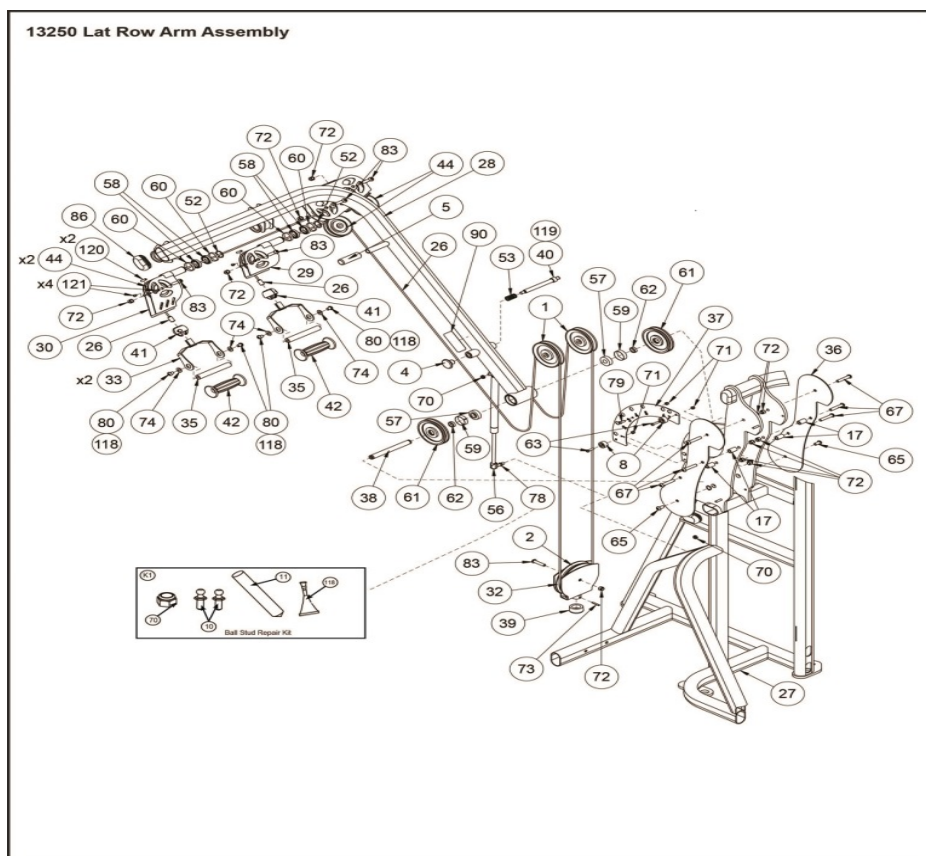
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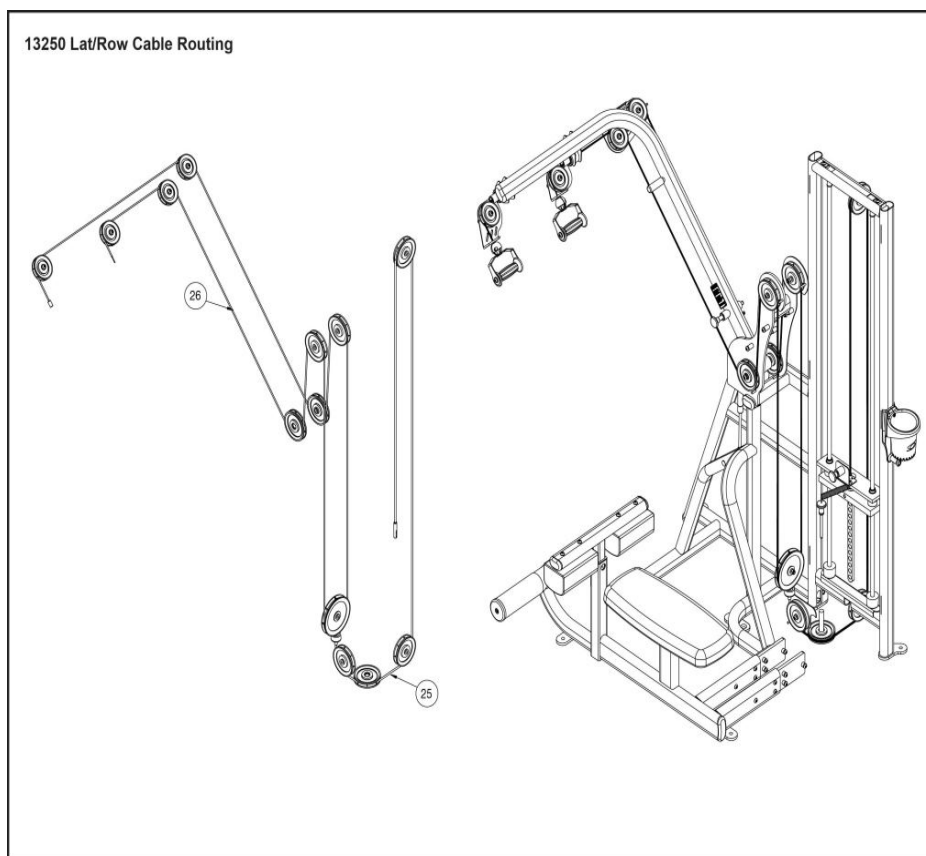
13250 Arm Assembly



Ref #	Part Number	Qty	Description
K1	13250K002	1	BALL STUD REPLACEMENT KIT
1	08014	2	PULLEY ASSEMBLY-4.50
2	08020	1	PULLEY ASSEMBLY-6.00
4	11040-440	1	KNOB
5	11090-385	1	GRIP
8	12100-303	1	BUMPER
10	HP661201	2	BALL STUD, .312-18 UNC X 19 MM
11	10-10306	1	Tap .313-18 2FI Silver *Tax Exempt*
17	13250-376	4	Spacer
26	13250-003	3	Cable Assembly
27	13250-200	1	W Main Frame Custom
28	13250-201	1	W Frame Custom
29	13250-202	1	W Pulley Frame Custom
30	13250-203	1	W Pulley Frame Custom
32	13250-205	1	W Floating Pulley Custom
33	13250-206	2	W Handle Custom
35	13250-348	2	Rod
36	13250-352	1	Plate
37	13250-353	1	Plate
38	13250-354	1	Rod
39	13250-371	1	Bumper
40	13250-372	1	P Detent Pin

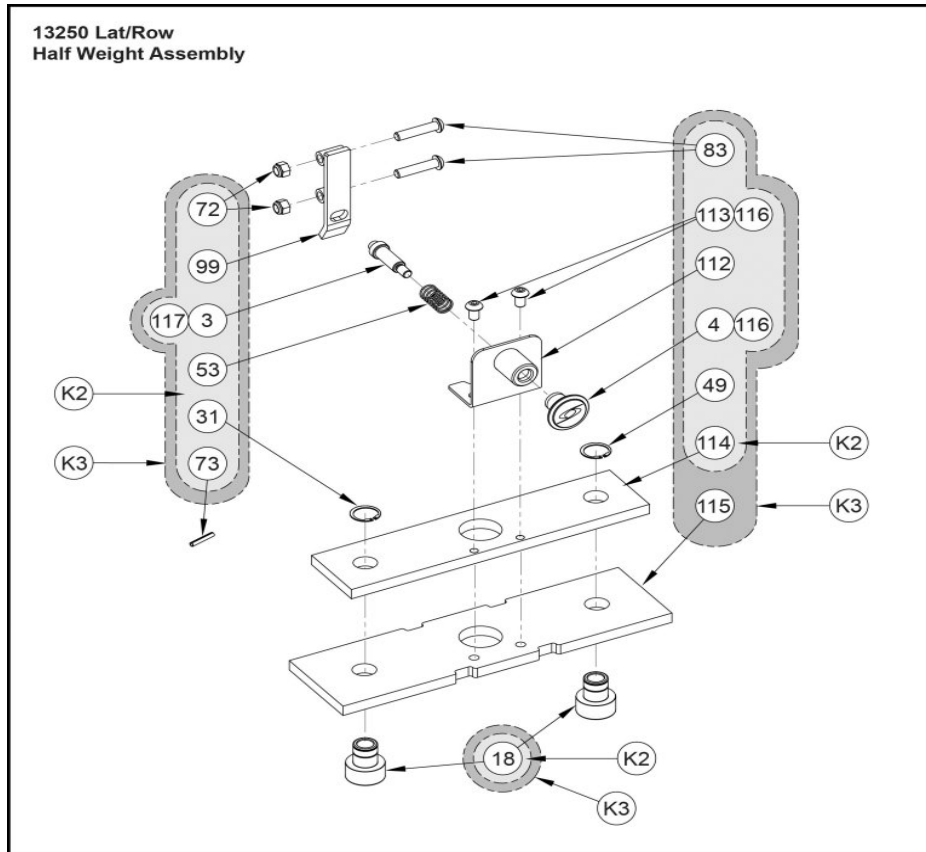
Ref #	Part Number	Qty	Description
41	13250-374	2	Ball Stop
42	13250-375	2	Handle
44	4400-354	4	PULLEY ASSEMBLY-3.50
52	BR030223	2	RETAINING RING 25MM EXTERNAL
53	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
56	EZ000009	1	Gas Spring 700N 10 x 22
57	FB030232	2	BRG RADIAL 17MM ID EXT RACE
58	FB030255	4	Brg Rad 25mm
59	FC030006	2	TOLERANCE RING 1.575 ID
60	FC030010	4	Tolerance Ring 1.457 ID
61	GP000000	2	PULLEY ASSEMBLY-4.50
62	GP000004	2	PULLEY SPACER
63	HC620417	2	BHSCS .250-20 X 1.00
65	HC700415	2	BHSCS .375-16 X .75
67	HC700426	6	BHSCS .375-16 X 2.00
70	HN-60065	3	NUT SELF-LOCKING 5-16-18 B-ZN
71	HN625200	3	LOCKNUT .250-20 NYLON HVY
72	HN704901	11	LOCKNUT .375-16 NYLON
73	HP286819	1	SPIRAL PIN .188 X 1.12
74	HS347600	4	WASHER SAE .375
78	HX-60184	1	BALL,STUD,5/16 -18X10MM
79	JC620415	1	BHSCS .250-20 X .75
80	JC700412	4	BHSCS .375-16 X .50
83	JC700424	5	BHSCS .375-16 X 1.75
86	PP130003	1	INSERT PLASTIC
90	4510-321	1	DECAL CAUTION Custom
120	HP305817	2	STANDOFF
121	HM580410	4	BHSCS .190-10-32 X .375

13250 Cable Routing



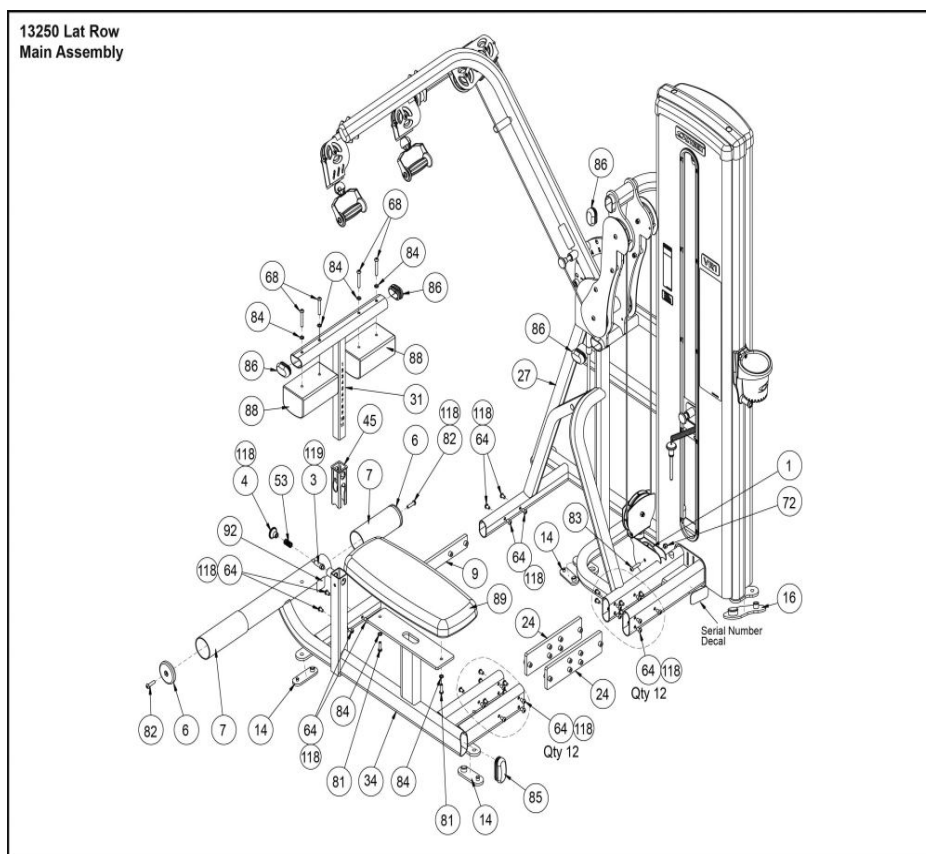
Ref #	Part Number	Qty	Description
25	13250-002	1	Cable Assembly
26	13250-003	1	Cable Assembly

13250 Half Weight Assembly



Ref #	Part Number	Qty	Description
K2	13000K004	3	Kit Half Weight 5 lb
K3	13000K005	3	Kit Half Weight 7.5 lb
3	08229	1	P PIN DETENT
4	11040-440	1	KNOB
18	13000-364	2	BEARING FLNG .62 ID X .92 OD X 1.75 LG
49	BR030206	1	RETAINING RING
53	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
72	HN704901	2	LOCKNUT .375-16 NYLON
73	HP286819	1	SPIRAL PIN .188 X 1.12
83	JC700424	2	BHSCS .375-16 X 1.75
99	13000-208	1	P Latch
112	13000-206	1	C Half Weight Latch
113	HC700414	2	BHSCS .375-16 X .62
114	13000-352	1	C Half Weight 5 lbs
115	13000-363	1	C Half Weight 7.5 lbs

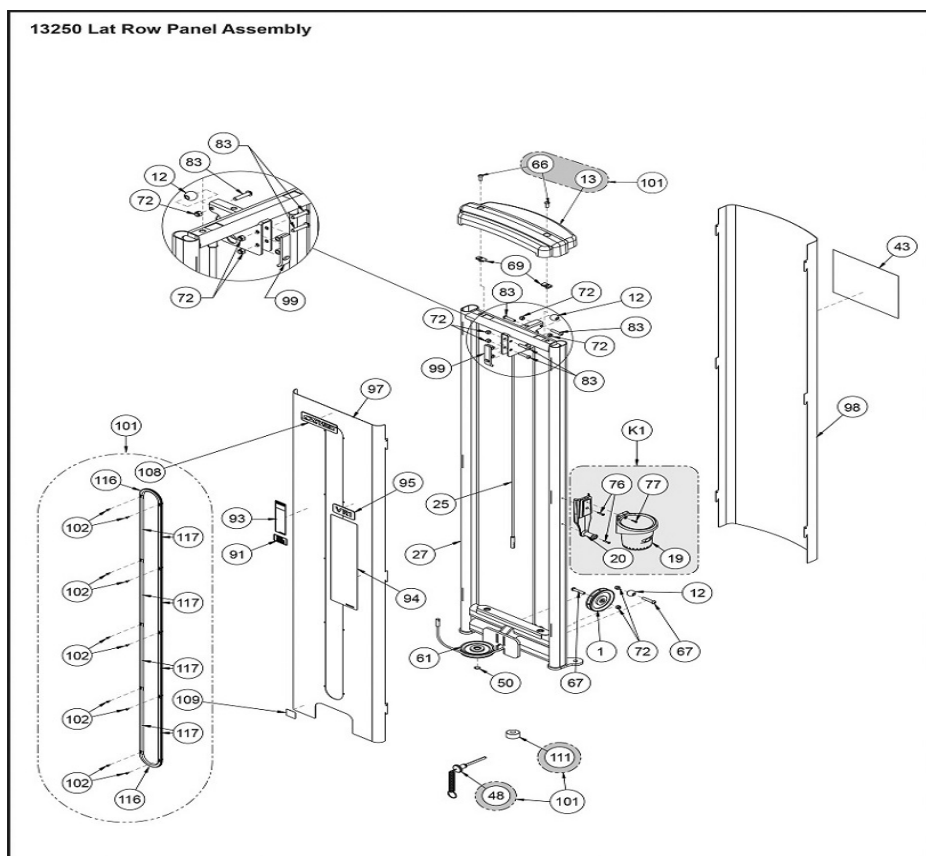
13250 Main Assembly



Ref #	Part Number	Qty	Description
1	08014	1	PULLEY ASSEMBLY-4.50
3	08229	1	P PIN DETENT
4	11040-440	1	KNOB
6	11090-398	2	END CAP
7	11090-400	2	GRIP 8.75
9	12120-206	1	W ADAPTER PLATE
14	13000-353	3	Foot Pad
16	13000-355	1	Foot Pad
24	13240-206	2	W Connection Plate Custom
27	13250-200	1	W Main Frame Custom
31	13250-204	1	W Cushion Bar Custom
34	13250-208	1	W Seat Frame Custom
45	4605-511	1	INSERT PLASTIC 5.94
53	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
64	HC700414	32	BHSCS .375-16 X .62
68	HC700430	4	BHSCS .375-16 X 2.50
72	HN704901	1	LOCKNUT .375-16 NYLON
81	JC700420	2	BHSCS .375-16 X 1.25
82	JC700422	2	BHSCS .375-16 X 1.50
83	JC700424	1	BHSCS .375-16 X 1.75
84	JS347400	6	LOCKWASHER INT TOOTH .375
85	PP130002	1	INSERT DOMED PLASTIC

Ref #	Part Number	Qty	Description
86	PP130003	4	INSERT PLASTIC
88	4800-071	2	COVERED CUSHION Custom
89	4800-400	1	Cushion SA 10 x 24 Molded Custom
92	8500-025	1	DECAL CAUTION Custom

13250 Panel Assembly



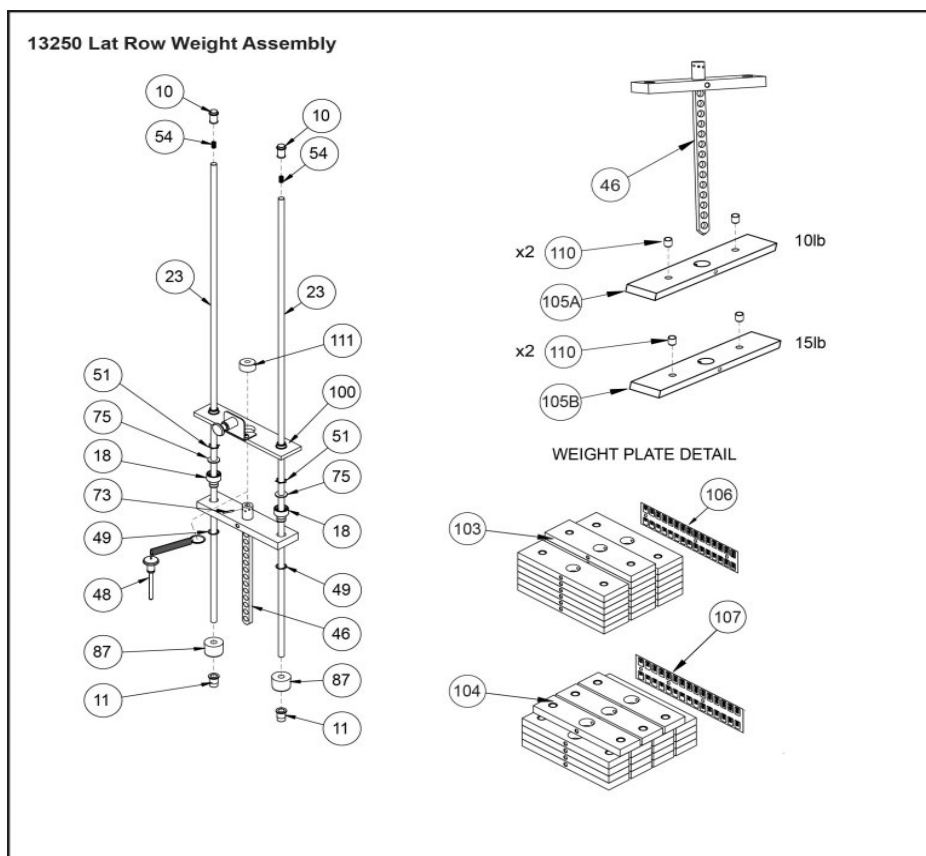
Ref #	Part Number	Qty	Description
94	13250-598	1	Placard VR1 D Lat Row
95	13000-399	1	Decal VR1
97	13040-324	1	NLA: Guard Formed
97	13040-322	1	Guard Slotted Weight Formed
99	13000-208	2	P Latch
101	13040-100	3	Edge Trim Assembly
102	HT552511	10	TAP SC #8-16 X .38 TAP BLACK PLASTITE
108	13000-398	1	DECAL, CYBEX
109	11040-790	1	NLA: DECAL, MADE IN THE USA
111	13000-385	1	STOP
116	13000-344	2	Edge Trim
117	13000-345	8	Edge Trim

13250 Parts Not Shown

Other Parts Not Shown

Ref #	Part Number	Qty	Description
K4	13000K007	1	Kit Hardware VR1

13250 Weight Assembly



Ref #	Part Number	Qty	Description
10	12210-347	2	CAP GUIDE ROD
11	12210-348	2	CAP GUIDE ROD
18	13000-364	2	BEARING FLNG .62 ID X .92 OD X 1.75 LG
23	13040-336	2	Wt Rod .625 dia x 66.43
46	4700C070	2	C TOP WT 15-3X12
48	BH030207	1	PIN WEIGHT SELECTOR
49	BR030206	2	RETAINING RING
51	BR030220	2	RETAINING RING 1.250 INTERNAL
54	BS070208	2	COMP SPRING .396 ID X .480 OD X 1.50 LG
73	HP286819	1	SPIRAL PIN .188 X 1.12
75	HS720004	2	WASHER FELT .641 ID X 1.250 OD X .125 T
87	PR060005	2	BUMPER WEIGHT
100	13000-102	1	Half Weight Assembly 7.5 lb
100	13000-101	1	NLA: Half Weight Assembly 5 lb
103	13000-032	1	Wt Pac 10# Black (14)
104	13000-036	1	Wt Pac 15# Black (14)
105B	4700-338	1	C Stack Weight 15 lbs exact
105A	4700-337	1	C Stack Weight 10 lbs exact
106	4800-557	1	DECAL WEIGHT PLATE 10-150
107	13000-552	1	Decal Weight Plate (10-220)
110	FB130216	4	Bushing Weight Stack
111	13000-385	1	STOP

