

VR1 OVERHEAD PRESS

13610-01

Parts Manual

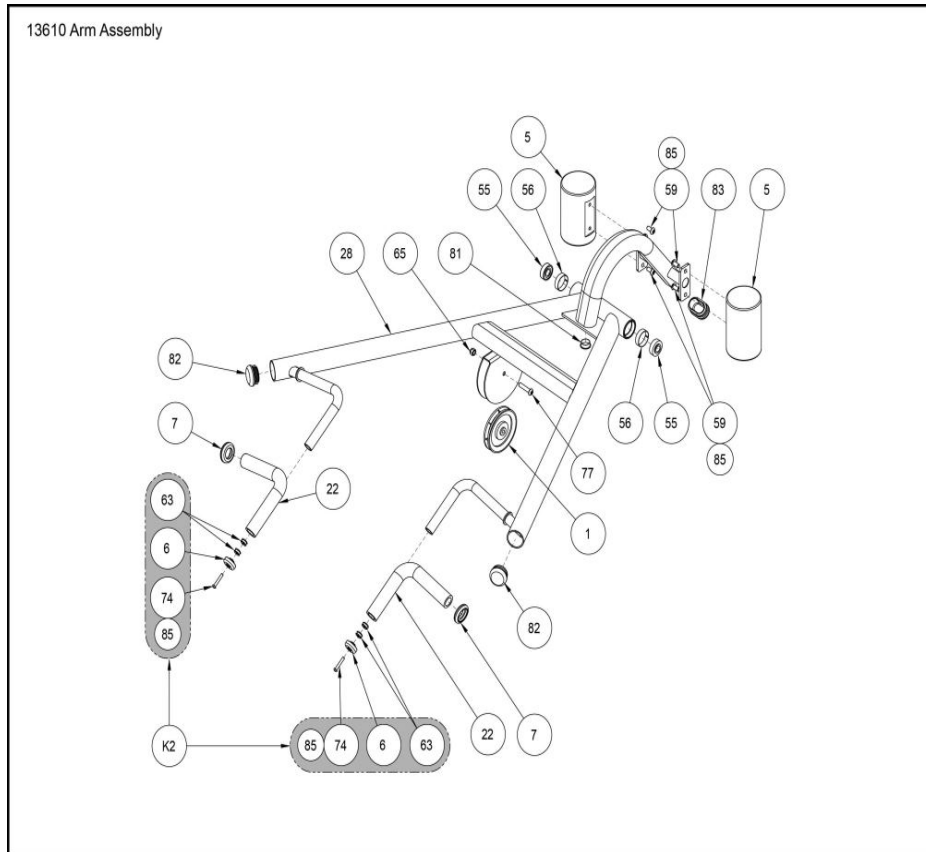
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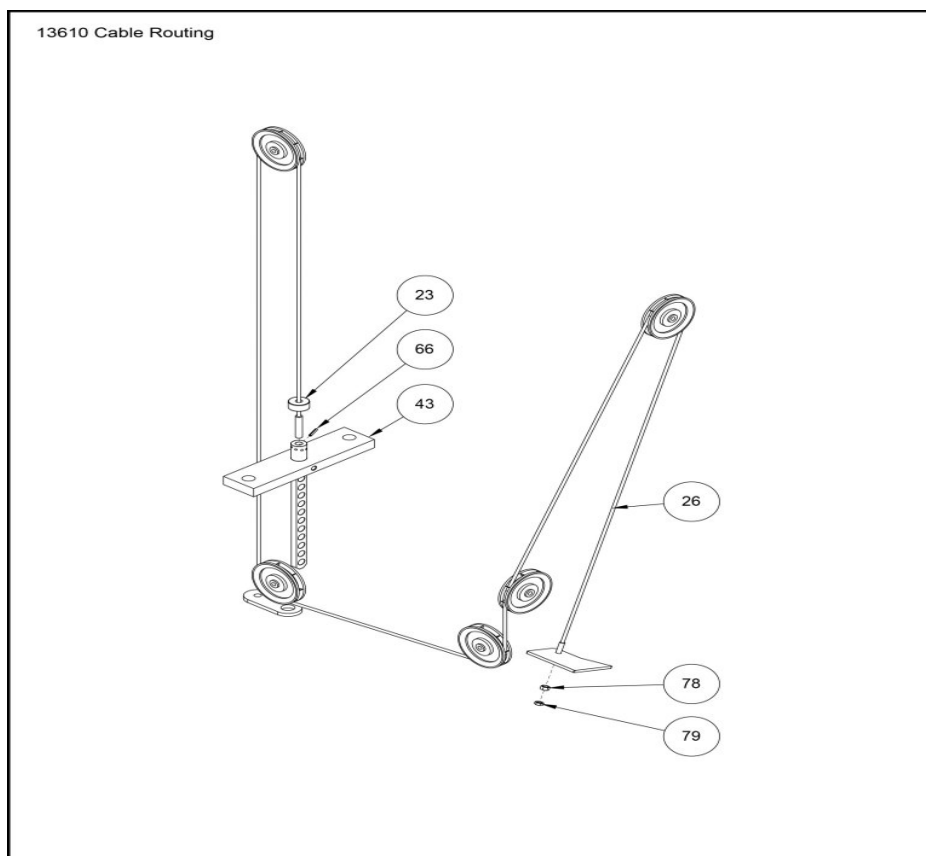
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13610_Arm_Assembly



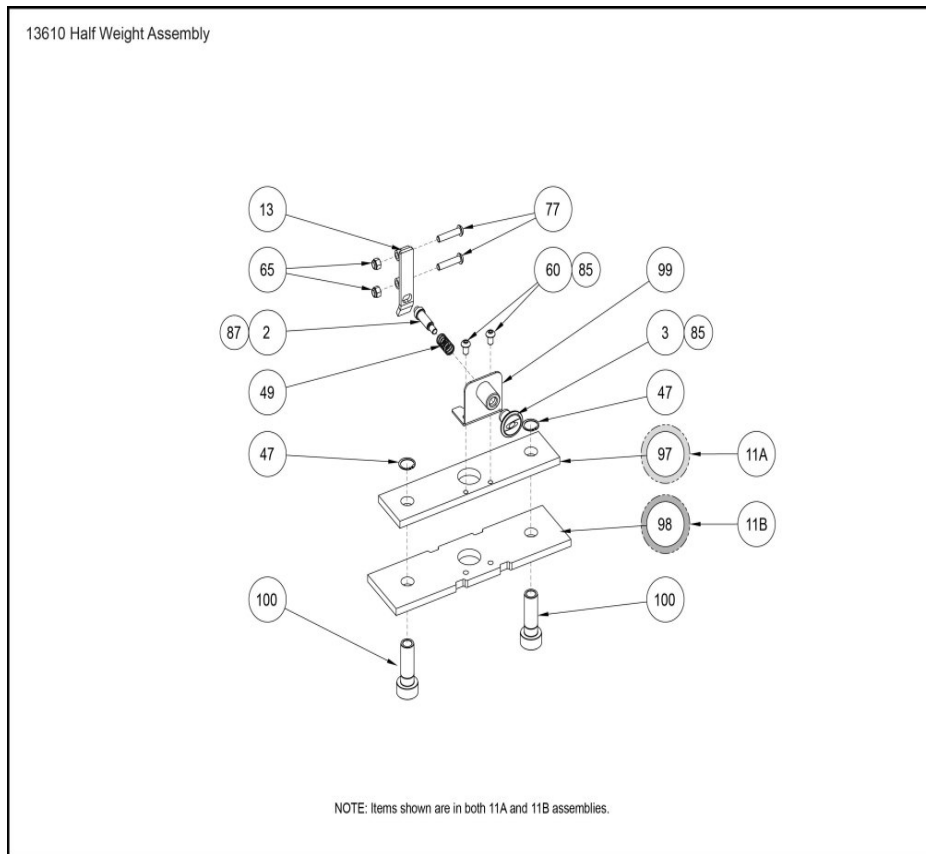
Ref #	Part Number	Qty	Description
1	08014	1	PULLEY ASSEMBLY-4.50
K2	11090K006	1	KIT HANDLE TRIM RING
5	11070-332	2	C COUNTERWEIGHT
6	11090-374	2	END CAP
7	11090-376	2	RING HANDLE GRIP
22	13000-373	2	Grip 13.00
28	13010-201	1	W Arm Custom
55	FB030232	2	BRG RADIAL 17MM ID EXT RACE
56	FC030006	2	TOLERANCE RING 1.575 ID
59	HC700415	4	BHSCS .375-16 X .75
63	HF449063	4	INSERT 3-4X1-4-20 CONNECTOR
65	HN704901	1	LOCKNUT .375-16 NYLON
74	JC620422	2	BHSCS .250-20 X 1.50
77	JC700424	1	BHSCS .375-16 X 1.75
81	PN660200	1	INSERT PLASTIC 1.00 DIA-11 GA
82	PP080226	2	INSERT PLASTIC 2.00 DIA-RIB
83	PP130003	1	INSERT PLASTIC
85	YA000201	1	ADH THRD LKR REM .02 OZ 242

13610_Cable_Routing



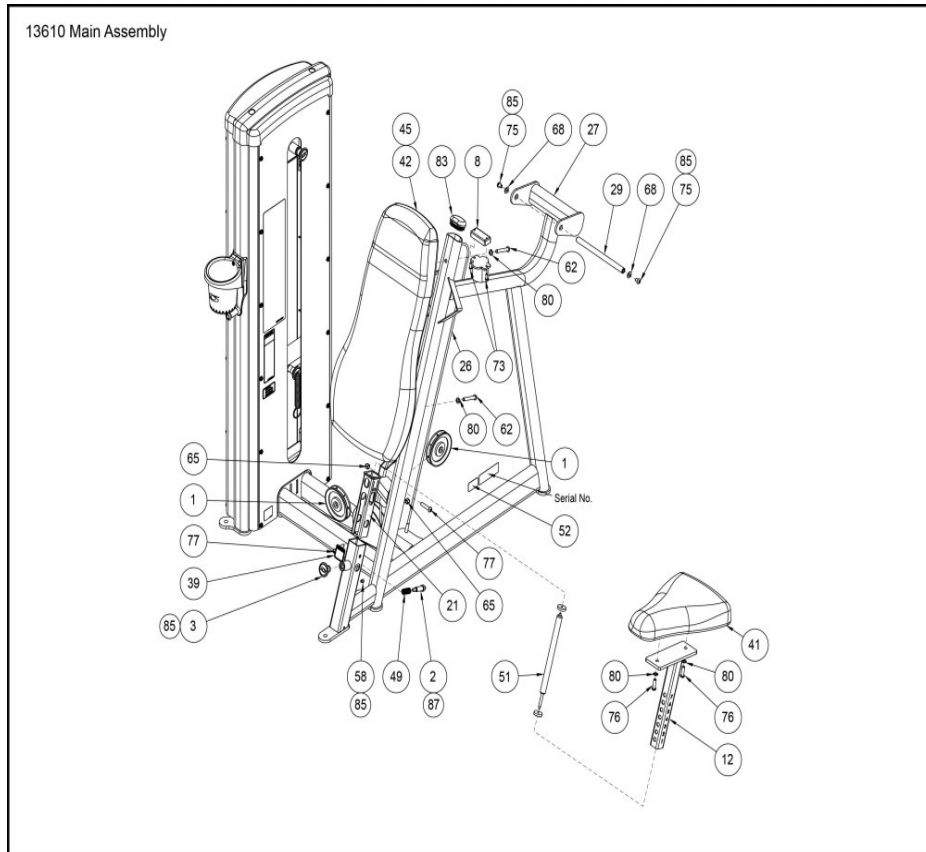
Ref #	Part Number	Qty	Description
23	13000-385	1	STOP
26	13010-002	1	Cable SA
43	4800-262	1	C Top Wt 13 - 3c12
66	HP286819	1	SPIRAL PIN .188 X 1.12
78	JN714200	1	HEX NUT .375-24
79	JN714400	1	JAM NUT .375-24

13610_Half_Weight_Assembly



Ref #	Part Number	Qty	Description
2	08229	1	P PIN DETENT
3	11040-440	1	KNOB
11B	13000-102	1	Half Weight Assembly 7.5 lb
11A	13000-101	1	NLA: Half Weight Assembly 5 lb
13	13000-208	1	P Latch
47	BR030206	2	RETAINING RING
49	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
60	HC700414	2	BHSCS .375-16 X .62
65	HN704901	2	LOCKNUT .375-16 NYLON
77	JC700424	2	BHSCS .375-16 X 1.75
85	YA000201	1	ADH THRD LKR REM .02 OZ 242
87	YG000002	1	NLA: Please use Lithium Grease
97	13000-352	1	C Half Weight 5 lbs
98	13000-363	1	C Half Weight 7.5 lbs
99	13000-206	1	C Half Weight Latch
100	13000-380	2	BUSHING, HALF WEIGHT

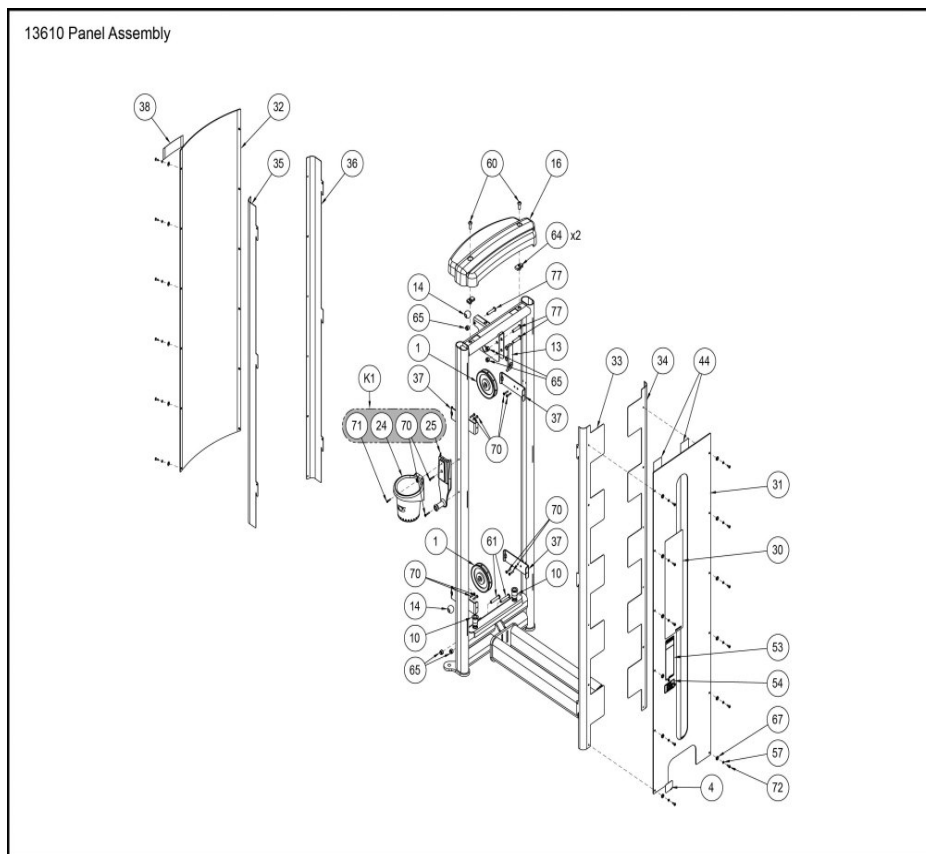
13610_Main_Assembly



Ref #	Part Number	Qty	Description
1	08014	1	PULLEY ASSEMBLY-4.50
2	08229	1	P PIN DETENT
3	11040-440	1	KNOB
8	12030-353	1	BLOCK STOP
12	13000-207	1	P Seat Post
21	13000-365	1	Insert Plastic 7.94 Modified
26	13010-002	1	Cable SA
27	13010-200	1	W Frame Custom
29	13010-316	1	Shaft Pivot
39	4520-362	1	DECAL SEAT CAUTION Custom
41	4800-172	1	CUSHION SA BIKE 15in MOLDED Custom
42	4800-180	1	COVERED CUSHION SA BACK 32 MOLDED Custom
45	4800-183	1	WEAR COVER SA 32in MOLDED Custom
49	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
51	13000-103	1	
52	CM000257	1	DECAL, CAPACITY
58	HC622808	1	SHCS .250 x 20 x .250
62	HC700430	2	BHSCS .375-16 X 2.50
65	HN704901	2	LOCKNUT .375-16 NYLON
68	HS347600	2	WASHER SAE .375
73	JC620415	2	BHSCS .250-20 X .75
75	JC700412	2	BHSCS .375-16 X .50

Ref #	Part Number	Qty	Description
76	JC700420	2	BHSCS .375-16 X 1.25
77	JC700424	2	BHSCS .375-16 X 1.75
80	JS347400	2	LOCKWASHER INT TOOTH .375
83	PP130003	1	INSERT PLASTIC
85	YA000201	1	ADH THRD LKR REM .02 OZ 242
87	YG000002	1	NLA: Please use Lithium Grease

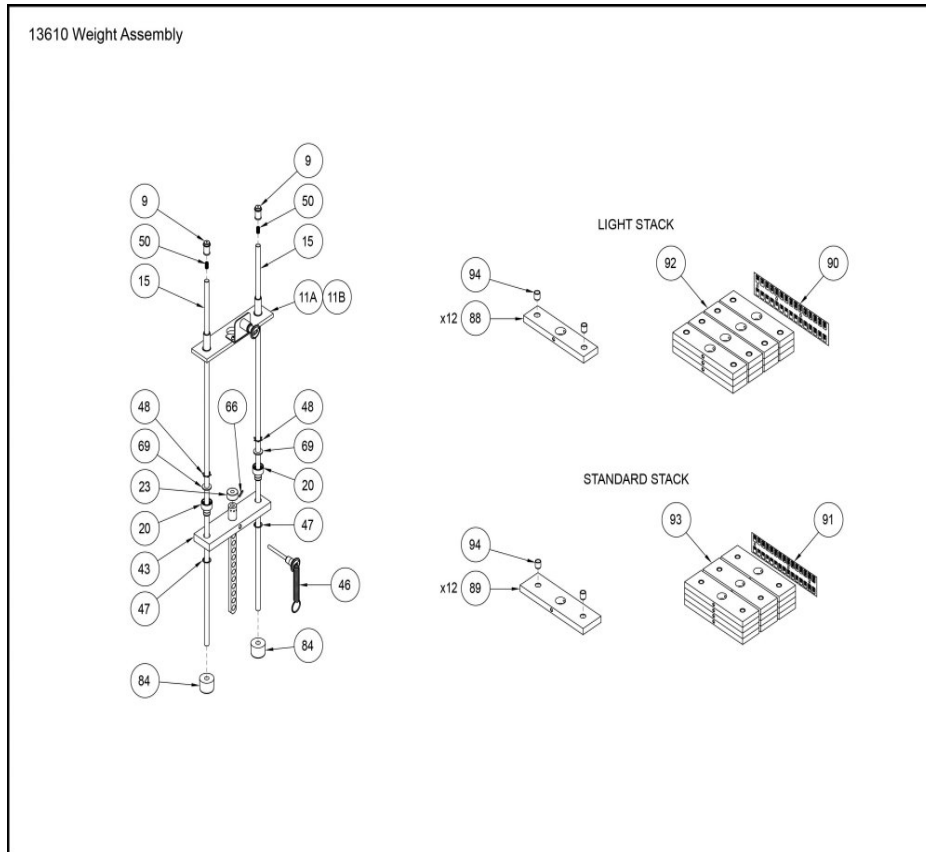
13610_Panel_Assembly



Ref #	Part Number	Qty	Description
K1	13000K003	1	Kit Water Bottle Holder
1	08014	2	PULLEY ASSEMBLY-4.50
4	11040-790	1	NLA: DECAL, MADE IN THE USA
10	12210-348	2	CAP GUIDE ROD
13	13000-208	1	P Latch
14	13000-322	2	Roller
16	13000-342	1	Molded Top Cap
24	13000-400	1	Holder Water Bottle
25	13000-403	1	Mount Water Bottle Holder
30	13010-598	1	Placard VR1 Ovhd Press Custom
31	13600-391	1	SLOTTED WEIGHT GUARD
32	13600-392	1	WEIGHT GUARD
33	13600-393	1	LEFT FRONT CORNER SUPPORT
34	13600-394	1	RIGHT FRONT CORNER SUPPORT
35	13600-395	1	LEFT REAR CORNER SUPPORT
36	13600-396	1	RIGHT REAR CORNER SUPPORT
37	13600-397	1	SUPPORT BRACKET
38	13610-390	1	DECAL, OVERHEAD PRESS
53	DE000001	1	Decal Warning Custom
54	DE000005	1	Decal Caution Custom
57	FO100007	12	O RING .156 ID X .344 OD
60	HC700417	2	BHSCS .375-16 X 1.00

Ref #	Part Number	Qty	Description
61	HC700426	2	BHSCS .375-16 X 2.00
64	HF700000	2	PANEL FASTNER .375-16 U TYPE
65	HN704901	5	LOCKNUT .375-16 NYLON
67	HS100000	12	WASHER NYLON FINISHING
70	HT512517	8	TAP SC 10-24 X 1.00 TYPE WB PN HD PHIL BLK
71	HT552515	1	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK
72	HT572512	12	TAP SC NO. 10 - 24 X .50 PN HD PHIL
77	JC700424	3	BHSCS .375-16 X 1.75

13610_Weight_Assembly



Ref #	Part Number	Qty	Description
9	12210-347	2	CAP GUIDE ROD
11A	13000-101	1	NLA: Half Weight Assembly 5 lb
11B	13000-102	1	Half Weight Assembly 7.5 lb
15	13000-326	2	Wt Rod .625 Dia x 51.51
20	13000-364	2	BEARING FLNG .62 ID X .92 OD X 1.75 LG
23	13000-385	1	STOP
43	4800-262	1	C Top Wt 13 - 3c12
46	BH030207	1	PIN WEIGHT SELECTOR
47	BR030206	1	RETAINING RING
48	BR030220	2	RETAINING RING 1.250 INTERNAL
50	BS070208	2	COMP SPRING .396 ID X .480 OD X 1.50 LG
66	HP286819	1	SPIRAL PIN .188 X 1.12
69	HS720004	2	WASHER FELT .641 ID X 1.250 OD X .125 T
84	PR060005	2	BUMPER WEIGHT
88	4700-337	1	C Stack Weight 10 lbs exact
89	4700-338	1	C Stack Weight 15 lbs exact
90	4800-557	1	DECAL WEIGHT PLATE 10-150
91	13000-552	1	Decal Weight Plate (10-220)
92	13000-031	1	Wt Pac 10# Black (12)
93	13000-035	1	Wt Pac 15# Black (12)
94	FB130216	2	Bushing Weight Stack

