

VR1 ROW

13630-01

Parts Manual

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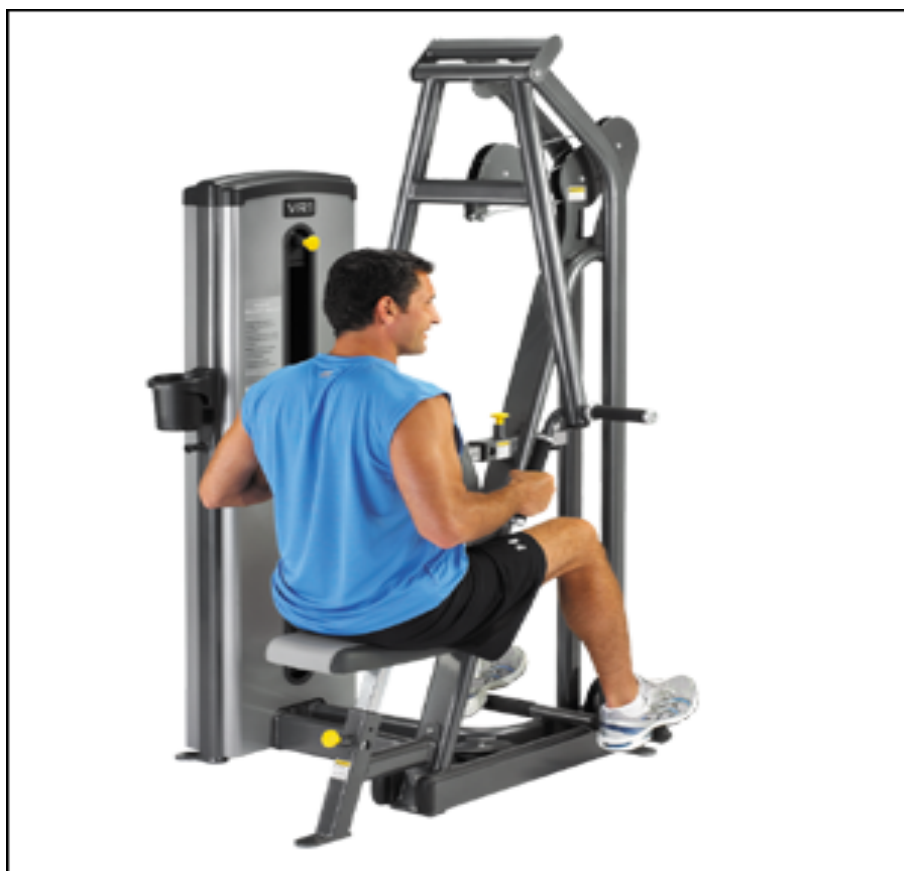
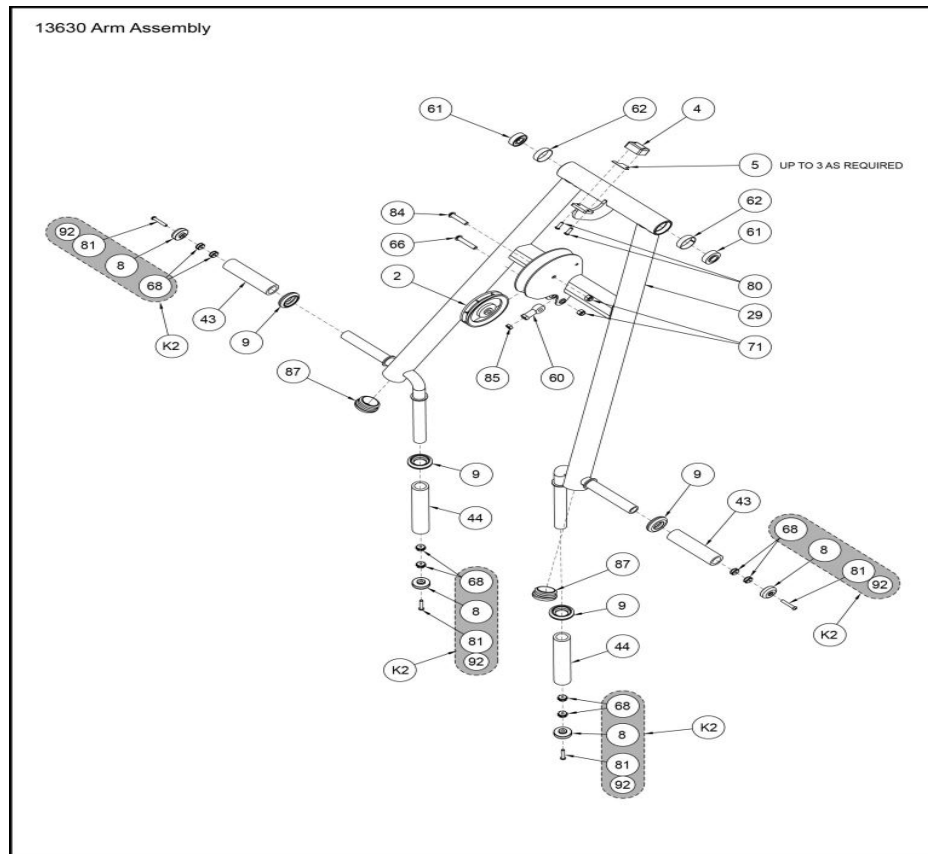


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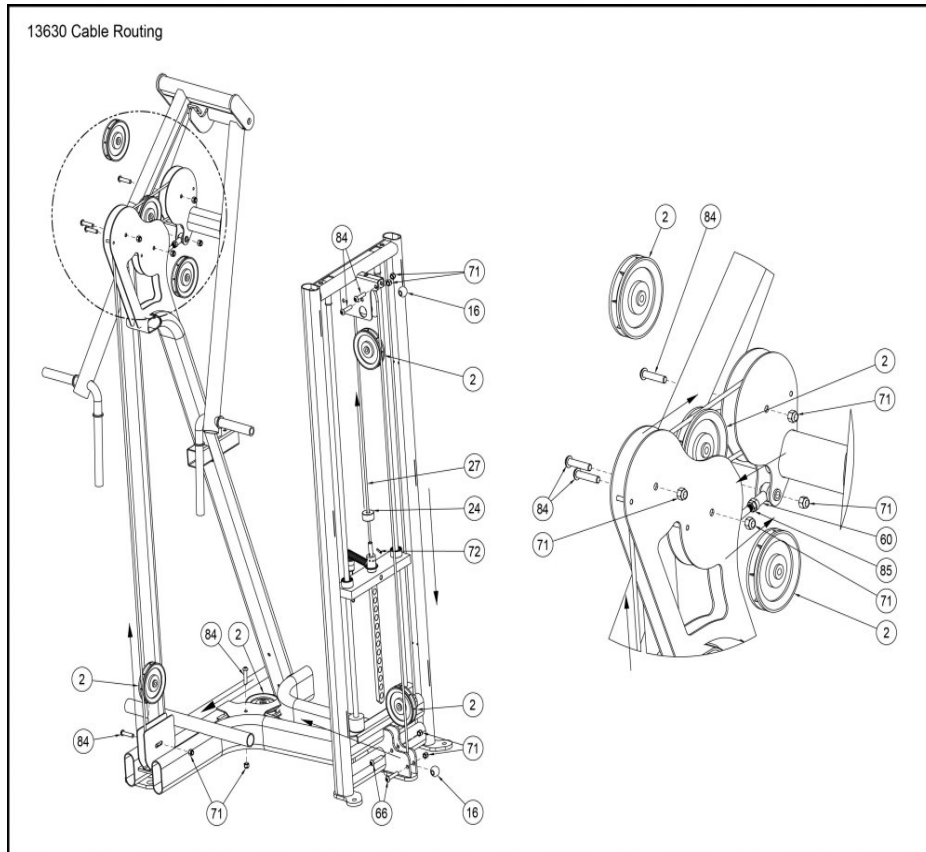
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13630_Arm_Assembly



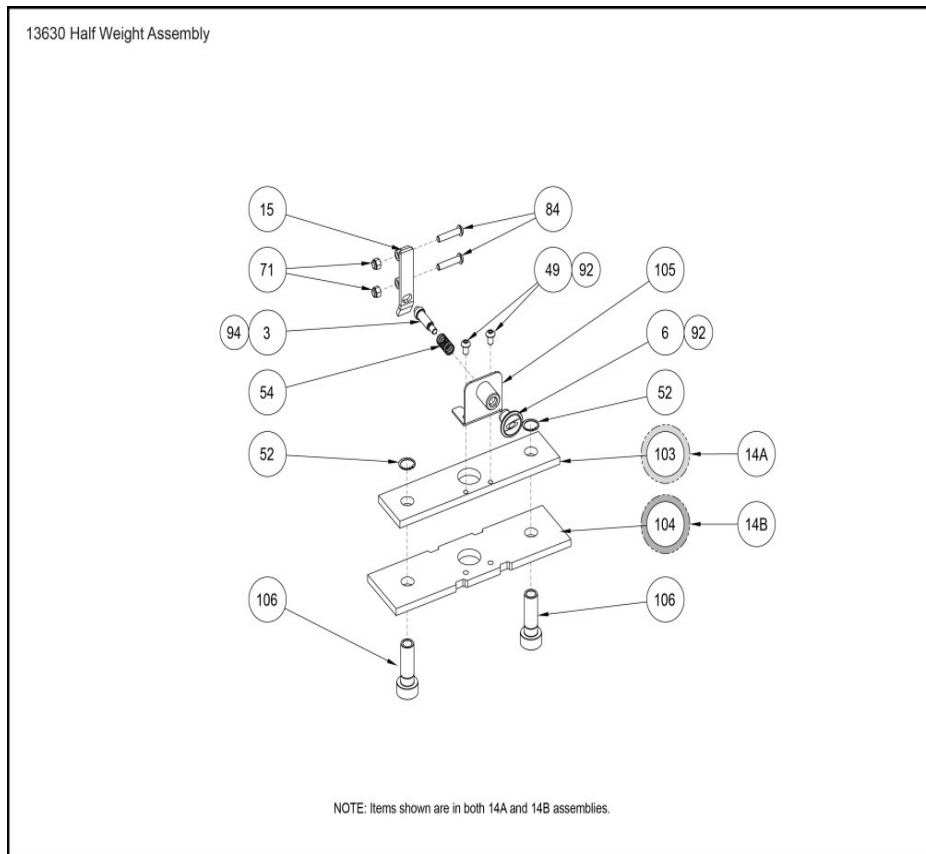
Ref #	Part Number	Qty	Description
2	08014	1	PULLEY ASSEMBLY-4.50
K2	11090K006	2	KIT HANDLE TRIM RING
4	11000-384	1	BLOCK STOP
5	11020-334	3	SHIM STOP BLOCK
8	11090-374	4	END CAP
9	11090-376	4	RING HANDLE GRIP
29	13030-201	1	W INPUT ARM Custom
43	4605-504	2	GRAB GRIP 5.19
44	4605-506	2	GRAB GRIP 8.00
60	FB030213	1	BRG ROD END FEMALE .375-24
61	FB030232	2	BRG RADIAL 17MM ID EXT RACE
62	FC030006	2	TOLERANCE RING 1.575 ID
66	HC700426	1	BHSCS .375-16 X 2.00
68	HF449063	8	INSERT 3-4X1-4-20 CONNECTOR
71	HN704901	2	LOCKNUT .375-16 NYLON
80	JC620415	2	BHSCS .250-20 X .75
81	JC620422	4	BHSCS .250-20 X 1.50
84	JC700424	1	BHSCS .375-16 X 1.75
85	JN714400	1	JAM NUT .375-24
87	PP080226	2	INSERT PLASTIC 2.00 DIA-RIB
92	YA000201	1	ADH THRD LKR REM .02 OZ 242

13630_Cable_Routing



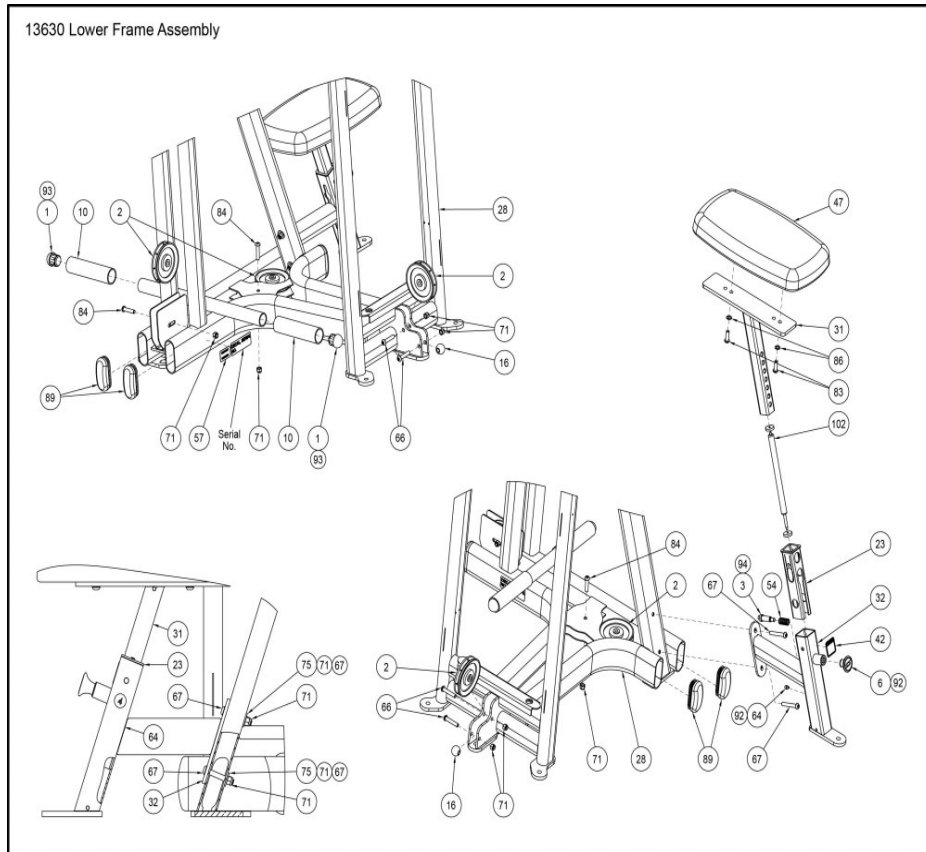
Ref #	Part Number	Qty	Description
2	08014	7	PULLEY ASSEMBLY-4.50
16	13000-322	2	Roller
24	13000-385	1	STOP
27	13030-002	1	CABLE S/A
60	FB030213	1	BRG ROD END FEMALE .375-24
66	HC700426	2	BHSCS .375-16 X 2.00
71	HN704901	7	LOCKNUT .375-16 NYLON
72	HP286819	1	SPIRAL PIN .188 X 1.12
84	JC700424	7	BHSCS .375-16 X 1.75
85	JN714400	1	JAM NUT .375-24

13630_Half_Weight_Assembly



Ref #	Part Number	Qty	Description
3	08229	1	P PIN DETENT
6	11040-440	1	KNOB
14B	13000-102	1	Half Weight Assembly 7.5 lb
14A	13000-101	1	NLA: Half Weight Assembly 5 lb
15	13000-208	1	P Latch
49	HC700414	2	BHSCS .375-16 X .62
52	BR030206	2	RETAINING RING
54	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
71	HN704901	2	LOCKNUT .375-16 NYLON
84	JC700424	2	BHSCS .375-16 X 1.75
92	YA000201	1	ADH THRD LKR REM .02 OZ 242
94	YG000002	1	NLA: Please use Lithium Grease
103	13000-352	1	C Half Weight 5 lbs
104	13000-363	1	C Half Weight 7.5 lbs
105	13000-206	1	C Half Weight Latch
106	13000-380	2	BUSHING, HALF WEIGHT

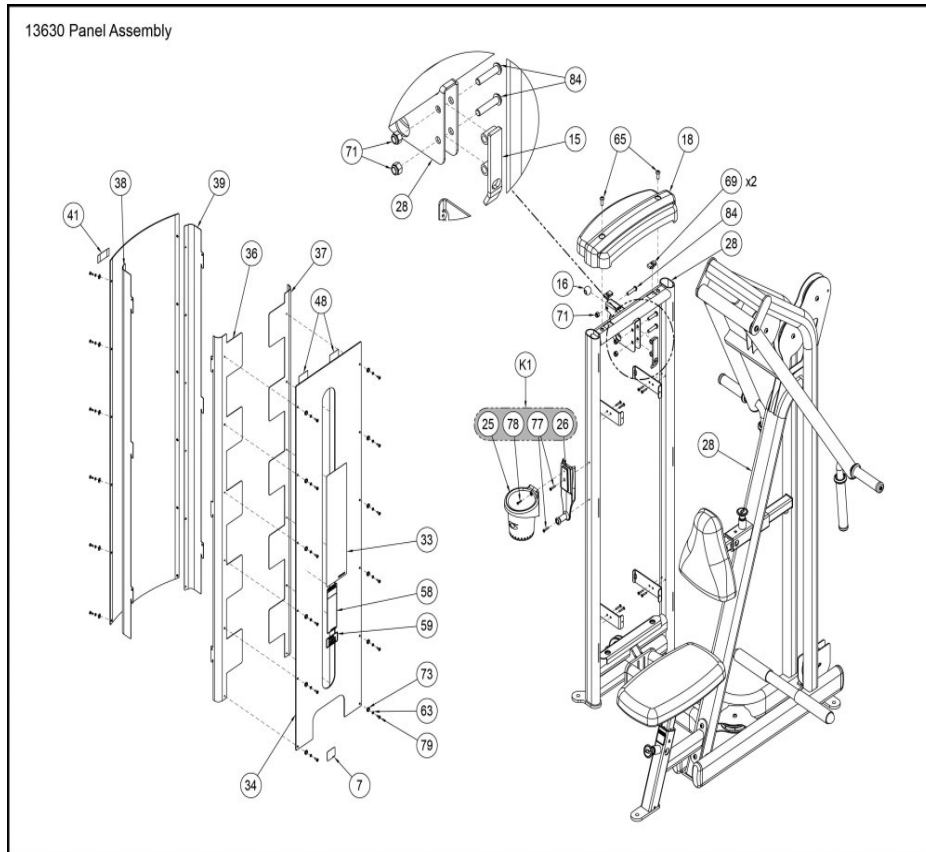
13630_Lower_Frame_Assembly



Ref #	Part Number	Qty	Description
1	08001	2	PLUG 1.50
2	08014	4	PULLEY ASSEMBLY-4.50
3	08229	1	P PIN DETENT
6	11040-440	1	KNOB
10	11190-350	2	Grip 7.00
16	13000-322	1	Roller
23	13000-365	1	Insert Plastic 7.94 Modified
28	13030-200	1	W Main Frame Custom
31	13030-203	1	P SEAT POST
32	13030-204	1	W SEAT MOUNT
42	4520-362	1	DECAL SEAT CAUTION Custom
47	4800-188	1	CUSHION SA 10 X 18 NS Custom
54	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
57	CM000258	1	DECAL, CAPACITY
64	HC622808	1	SHCS .250 x 20 x .250
66	HC700426	2	BHSCS .375-16 X 2.00
67	HC700430	1	BHSCS .375-16 X 2.50
71	HN704901	5	LOCKNUT .375-16 NYLON
75	HS347700	2	WASHER USS .375
83	JC700420	2	BHSCS .375-16 X 1.25
84	JC700424	1	BHSCS .375-16 X 1.75
86	JS347400	2	LOCKWASHER INT TOOTH .375

Ref #	Part Number	Qty	Description
89	PP130004	4	Insert Domed Plastic
92	YA000201	1	ADH THRD LKR REM .02 OZ 242
93	YA000209	1	NLA: ADH BNDG CYANDACRYLATE GEL 45440
94	YG000002	1	NLA: Please use Lithium Grease
102	13000-103	1	

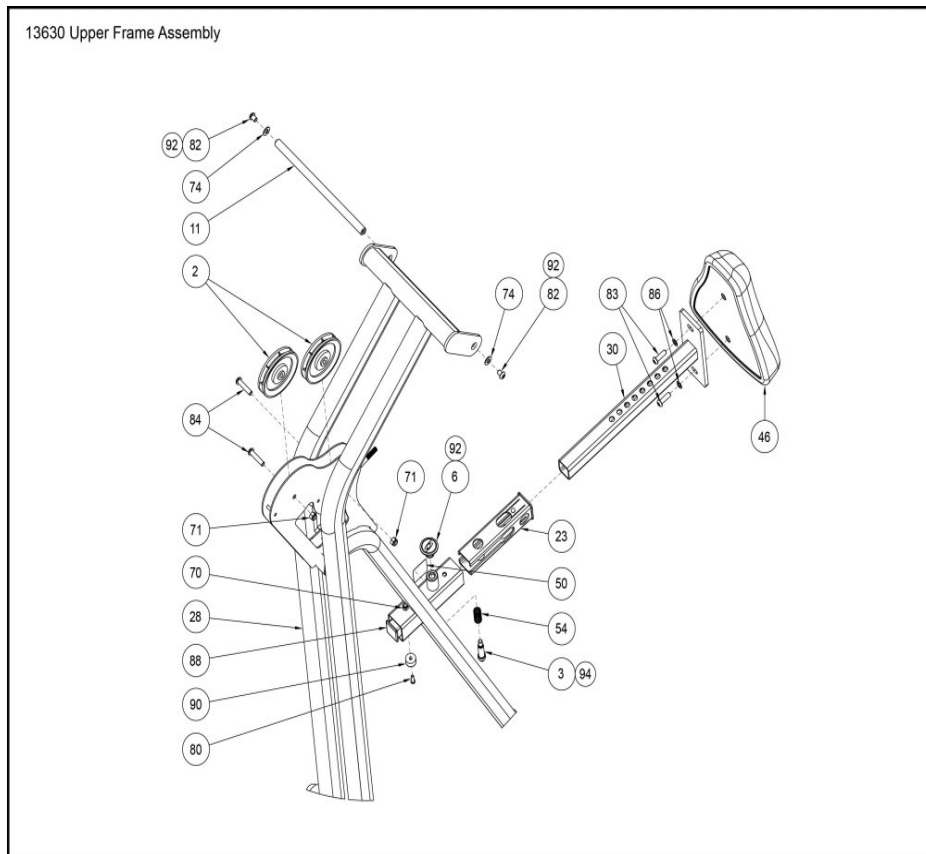
13630_Panel_Assembly



Ref #	Part Number	Qty	Description
K1	13000K003	1	Kit Water Bottle Holder
7	11040-790	1	NLA: DECAL, MADE IN THE USA
15	13000-208	1	P Latch
16	13000-322	1	Roller
18	13000-342	1	Molded Top Cap
25	13000-400	1	Holder Water Bottle
26	13000-403	1	Mount Water Bottle Holder
28	13030-200	1	W Main Frame Custom
33	13030-598	1	Placard VR1 Row Custom
34	13600-391	1	SLOTTED WEIGHT GUARD
36	13600-393	1	LEFT FRONT CORNER SUPPORT
37	13600-394	1	RIGHT FRONT CORNER SUPPORT
38	13600-395	1	LEFT REAR CORNER SUPPORT
39	13600-396	1	RIGHT REAR CORNER SUPPORT
41	13630-390	1	DECAL, ROW
58	DE000001	1	Decal Warning Custom
59	DE000005	1	Decal Caution Custom
63	FO100007	12	O RING .156 ID X .344 OD
65	HC700417	2	BHSCS .375-16 X 1.00
69	HF700000	2	PANEL FASTNER .375-16 U TYPE
71	HN704901	3	LOCKNUT .375-16 NYLON
73	HS100000	12	WASHER NYLON FINISHING

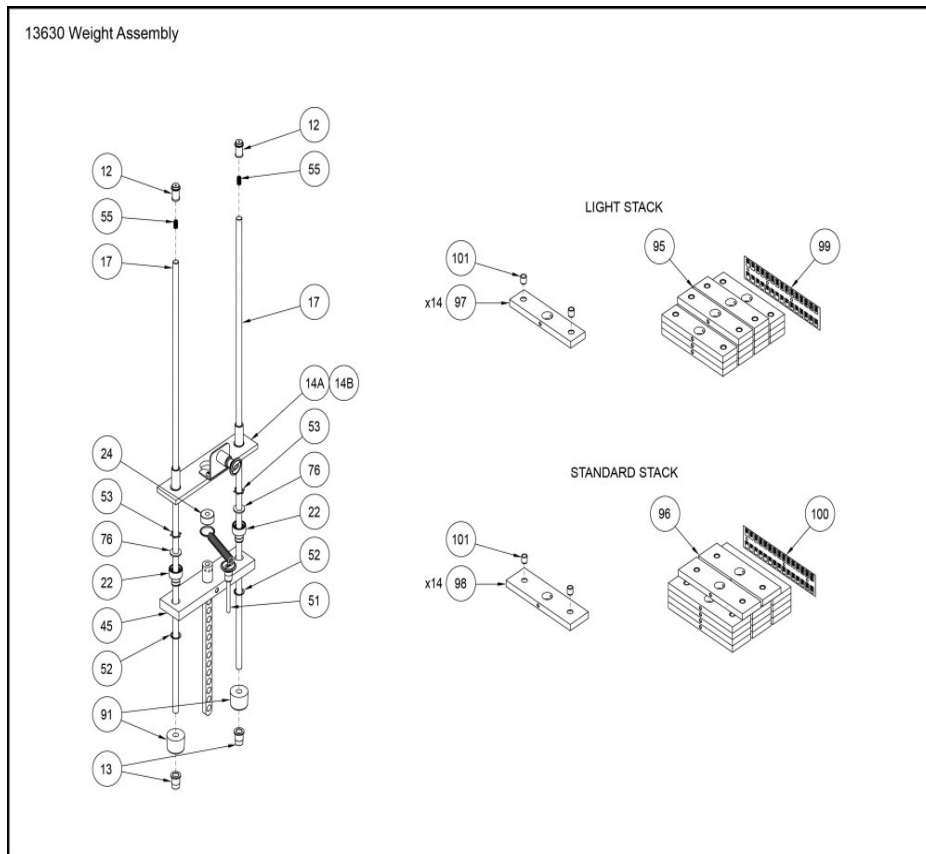
Ref #	Part Number	Qty	Description
77	HT512517	2	TAP SC 10-24 X 1.00 TYPE WB PN HD PHIL BLK
78	HT552515	1	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK
79	HT572512	12	TAP SC NO. 10 - 24 X .50 PN HD PHIL
84	JC700424	3	BHSCS .375-16 X 1.75

13630_Upper_Frame_Assembly



Ref #	Part Number	Qty	Description
2	08014	2	PULLEY ASSEMBLY-4.50
3	08229	1	P PIN DETENT
6	11040-440	1	KNOB
11	12000-337	1	SHAFT PIVOT
23	13000-365	1	Insert Plastic 7.94 Modified
28	13030-200	1	W Main Frame Custom
30	13030-202	1	P CUSHION TUBE
46	4800-168	1	CUSHION SA BIKE SEAT 12IN MOLDED Custom
50	8500-025	1	DECAL CAUTION Custom
54	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
70	HN625200	1	LOCKNUT .250-20 NYLON HVY
71	HN704901	2	LOCKNUT .375-16 NYLON
74	HS347600	2	WASHER SAE .375
80	JC620415	1	BHSCS .250-20 X .75
82	JC700412	2	BHSCS .375-16 X .50
83	JC700420	2	BHSCS .375-16 X 1.25
84	JC700424	2	BHSCS .375-16 X 1.75
86	JS347400	2	LOCKWASHER INT TOOTH .375
88	PP090211	1	INSERT PL 1.50 SQ X 10-14 GA
90	PR069400	1	BUMPER RECESS
94	YG000002	1	NLA: Please use Lithium Grease

13630_Weight_Assembly



Ref #	Part Number	Qty	Description
12	12210-347	2	CAP GUIDE ROD
13	12210-348	2	CAP GUIDE ROD
14A	13000-101	1	NLA: Half Weight Assembly 5 lb
14B	13000-102	1	Half Weight Assembly 7.5 lb
17	13000-326	2	Wt Rod .625 Dia x 51.51
22	13000-364	2	BEARING FLNG .62 ID X .92 OD X 1.75 LG
24	13000-385	1	STOP
45	4700C070	1	C TOP WT 15-3X12
51	BH030207	1	PIN WEIGHT SELECTOR
52	BR030206	2	RETAINING RING
53	BR030220	2	RETAINING RING 1.250 INTERNAL
55	BS070208	2	COMP SPRING .396 ID X .480 OD X 1.50 LG
76	HS720004	2	WASHER FELT .641 ID X 1.250 OD X .125 T
91	PR060005	2	BUMPER WEIGHT
95	13000-032	1	Wt Pac 10# Black (14)
96	13000-036	1	Wt Pac 15# Black (14)
97	4700-337	1	C Stack Weight 10 lbs exact
98	4700-338	1	C Stack Weight 15 lbs exact
99	4800-557	1	DECAL WEIGHT PLATE 10-150
100	13000-552	1	Decal Weight Plate (10-220)
101	FB130216	2	Bushing Weight Stack

