

VR1 LEG PRESS

13641-01

Parts Manual

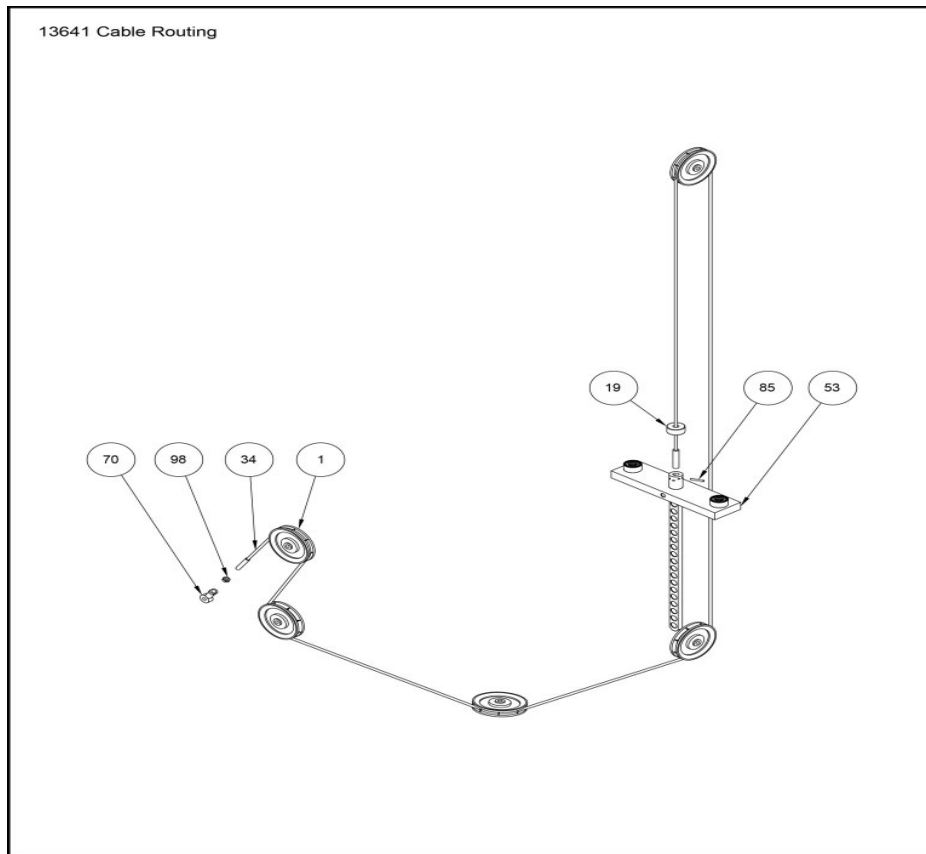
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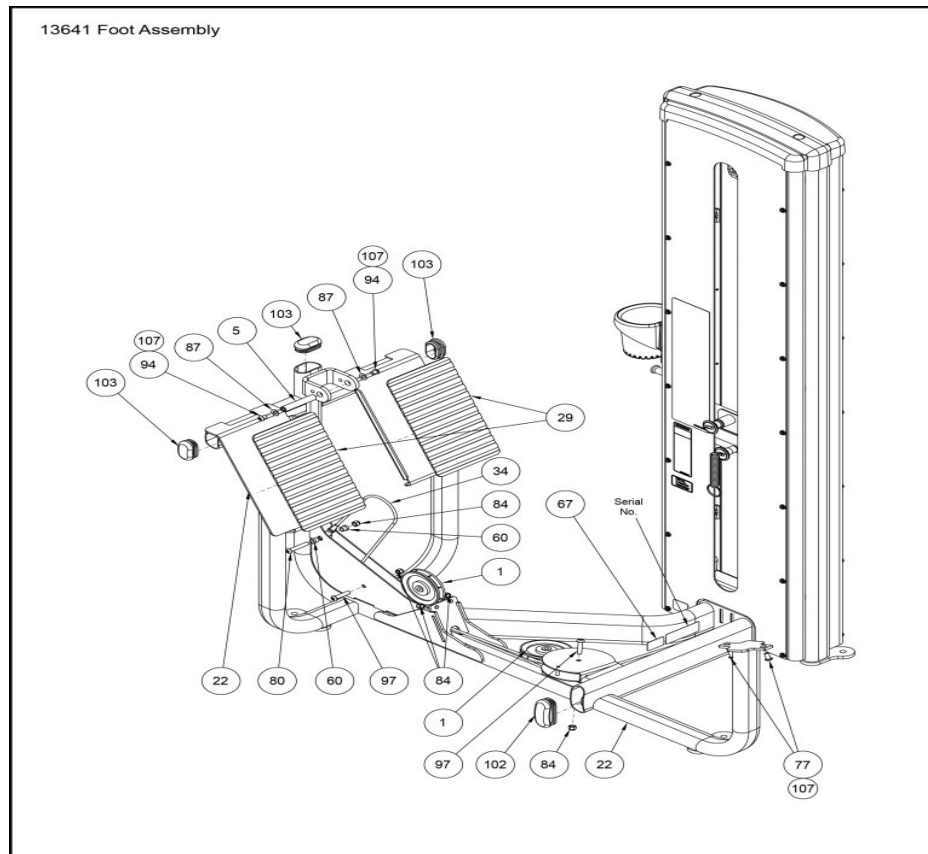
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13641_Cable_Routing



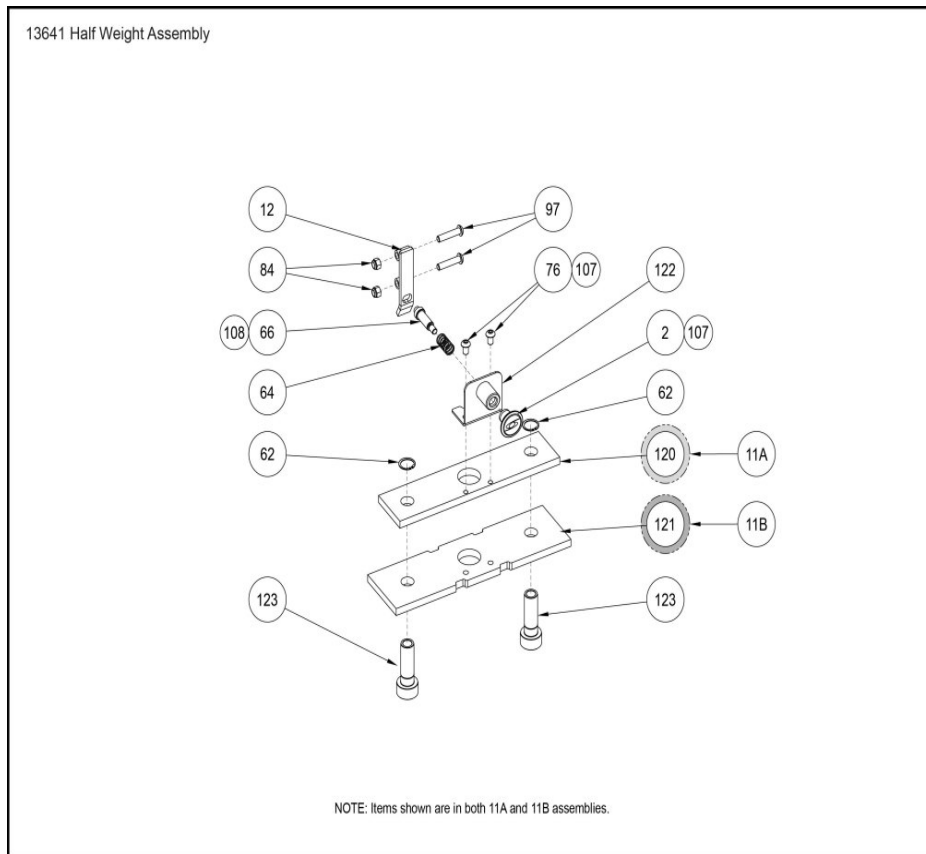
Ref #	Part Number	Qty	Description
1	08014	5	PULLEY ASSEMBLY-4.50
19	13000-385	1	STOP
34	13041-002	1	Cable SA
53	4700C066	1	C TOP WT 20-3X12
70	FB030213	1	BRG ROD END FEMALE .375-24
85	HP286819	1	SPIRAL PIN .188 X 1.12
98	JN714400	1	JAM NUT .375-24

13641_Foot_Assembly



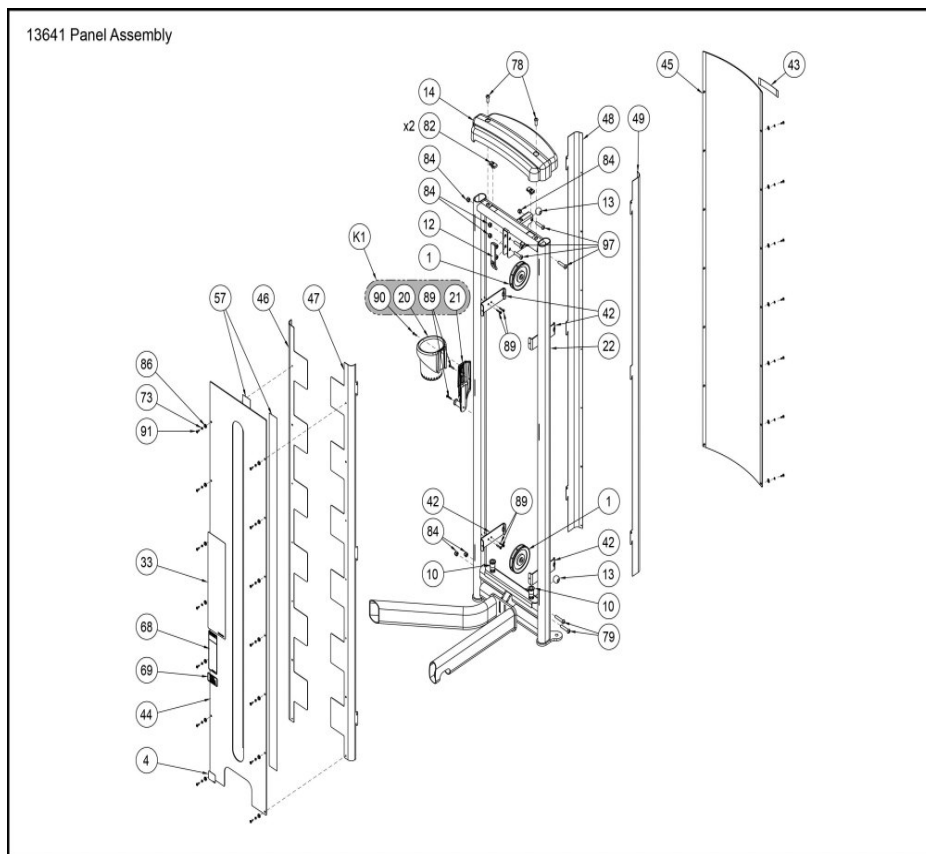
Ref #	Part Number	Qty	Description
1	08014	2	PULLEY ASSEMBLY-4.50
5	11080-337	1	SHAFT PIVOT
22	13040-200	1	W Frame Custom
29	13040-335	2	Non Slip 7.50 x 12.80
34	13041-002	1	Cable SA
60	8630-340	2	SPACER
67	CM000259	1	DECAL, CAPACITY
77	HC700415	2	BHSCS .375-16 X .75
80	HC700428	1	BHSCS .375-16 X 2.25
84	HN704901	5	LOCKNUT .375-16 NYLON
87	HS347600	2	WASHER SAE .375
94	JC700412	2	BHSCS .375-16 X .50
97	JC700424	2	BHSCS .375-16 X 1.75
102	PP130002	1	INSERT DOMED PLASTIC
103	PP130003	1	INSERT PLASTIC
107	YA000201	1	ADH THRD LKR REM .02 OZ 242

13641_Half_Weight_Assembly



Ref #	Part Number	Qty	Description
2	11040-440	1	KNOB
11B	13000-102	1	Half Weight Assembly 7.5 lb
11A	13000-101	1	NLA: Half Weight Assembly 5 lb
12	13000-208	1	P Latch
62	BR030206	2	RETAINING RING
64	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
66	08229	1	P PIN DETENT
76	HC700414	2	BHSCS .375-16 X .62
84	HN704901	2	LOCKNUT .375-16 NYLON
97	JC700424	2	BHSCS .375-16 X 1.75
107	YA000201	1	ADH THRD LKR REM .02 OZ 242
108	YG000002	1	NLA: Please use Lithium Grease
120	13000-352	1	C Half Weight 5 lbs
121	13000-363	1	C Half Weight 7.5 lbs
122	13000-206	1	C Half Weight Latch
123	13000-380	2	BUSHING, HALF WEIGHT

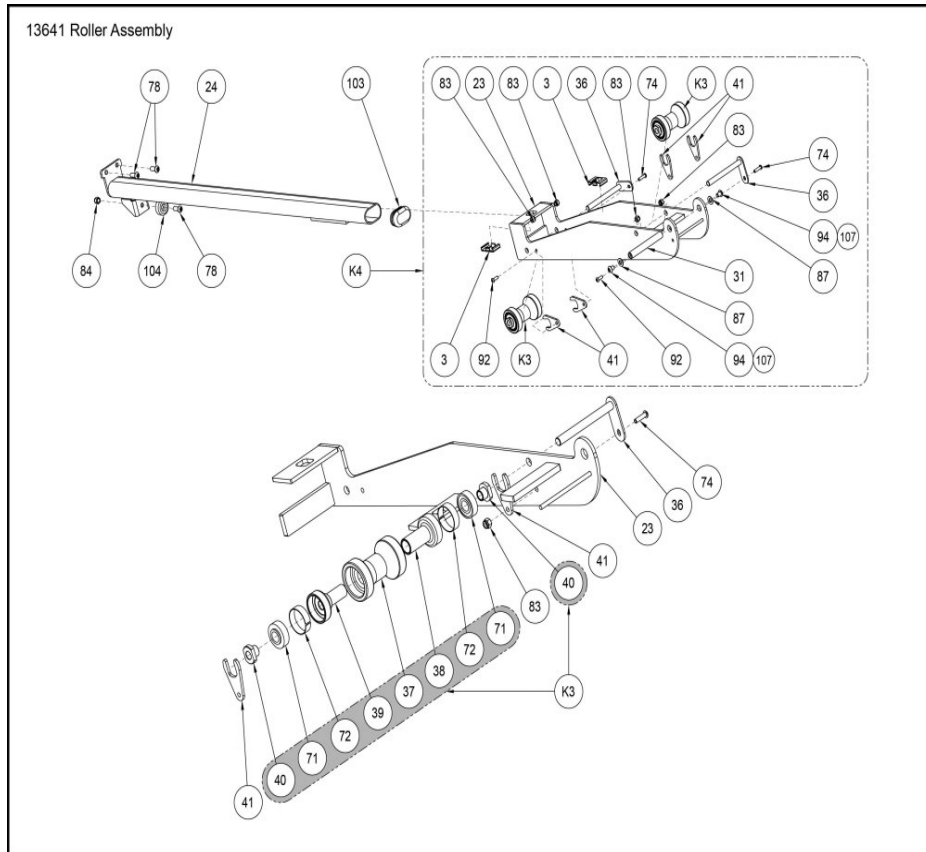
13641_Panel_Assembly



Ref #	Part Number	Qty	Description
K1	13000K003	1	Kit Water Bottle Holder
1	08014	1	PULLEY ASSEMBLY-4.50
4	11040-790	1	NLA: DECAL, MADE IN THE USA
10	12210-348	2	CAP GUIDE ROD
12	13000-208	1	P Latch
13	13000-322	2	Roller
14	13000-342	1	Molded Top Cap
20	13000-400	1	Holder Water Bottle
21	13000-403	1	Mount Water Bottle Holder
22	13040-200	1	W Frame Custom
33	13040-598	1	Placard VR1 Leg Press Custom
42	13600-397	4	SUPPORT BRACKET
43	13641-390	1	DECAL, LEG PRESS
44	13641-391	1	WEIGHT GUARD
45	13641-392	1	WEIGHT GUARD
46	13641-393	1	LEFT FRONT CORNER SUPPORT
47	13641-394	1	RIGHT FRONT CORNER SUPPORT
48	13641-395	1	LEFT REAR CORNER SUPPORT
49	13641-396	1	RIGHT REAR CORNER SUPPORT
57	510-1108	1	TAPE BOX SEALING CLEAR
68	DE000001	1	Decal Warning Custom
69	DE000005	1	Decal Caution Custom

Ref #	Part Number	Qty	Description
73	FO100007	14	O RING .156 ID X .344 OD
78	HC700417	2	BHSCS .375-16 X 1.00
79	HC700426	2	BHSCS .375-16 X 2.00
82	HF700000	2	PANEL FASTNER .375-16 U TYPE
84	HN704901	4	LOCKNUT .375-16 NYLON
86	HS100000	14	WASHER NYLON FINISHING
89	HT512517	4	TAP SC 10-24 X 1.00 TYPE WB PN HD PHIL BLK
90	HT552515	1	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK
91	HT572512	14	TAP SC NO. 10 - 24 X .50 PN HD PHIL
97	JC700424	4	BHSCS .375-16 X 1.75

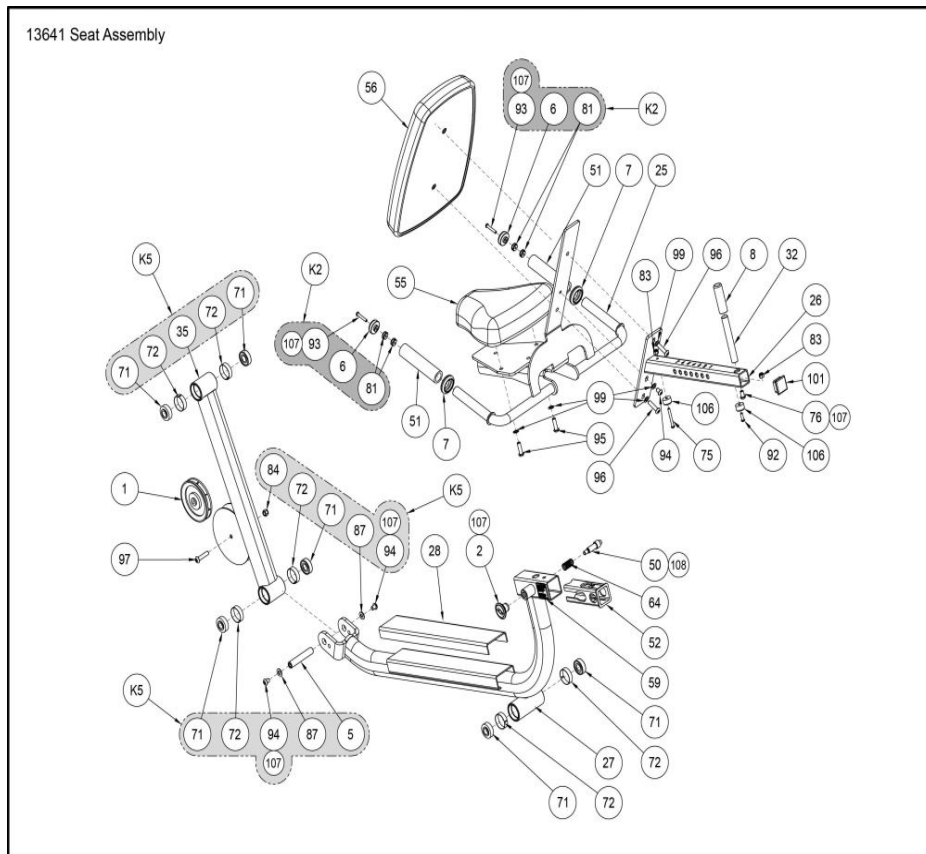
13641_Roller_Assembly



Ref #	Part Number	Qty	Description
K3	13041K004	1	ROLLER KIT
3	11040-572	2	GUARD INCREMENT WEIGHT
K4	13041K005	1	CARRIAGE KIT Custom
23	13040-201	1	NLA: W Carriage
24	13040-203	1	P Guide Tube
31	13040-337	1	Shaft Pivot
36	13041-201	2	P/SHAFT
37	13041-303	2	ROLLER
38	13041-304	2	ROLLER INSERT, OUTER
39	13041-305	2	ROLLER INSERT, INNER
40	13041-306	4	SHOULDER ADAPTER
41	13041-307	4	TAB
71	FB030232	4	BRG RADIAL 17MM ID EXT RACE
72	FC030006	4	TOLERANCE RING 1.575 ID
74	HC620417	2	BHSCS .250-20 X 1.00
78	HC700417	3	BHSCS .375-16 X 1.00
83	HN625200	3	LOCKNUT .250-20 NYLON HVY
84	HN704901	1	LOCKNUT .375-16 NYLON
87	HS347600	2	WASHER SAE .375
92	JC620415	2	BHSCS .250-20 X .75
94	JC700412	2	BHSCS .375-16 X .50
103	PP130003	1	INSERT PLASTIC

Ref #	Part Number	Qty	Description
104	PR060003	1	BUMPER RECESS
107	YA000201	1	ADH THRD LKR REM .02 OZ 242

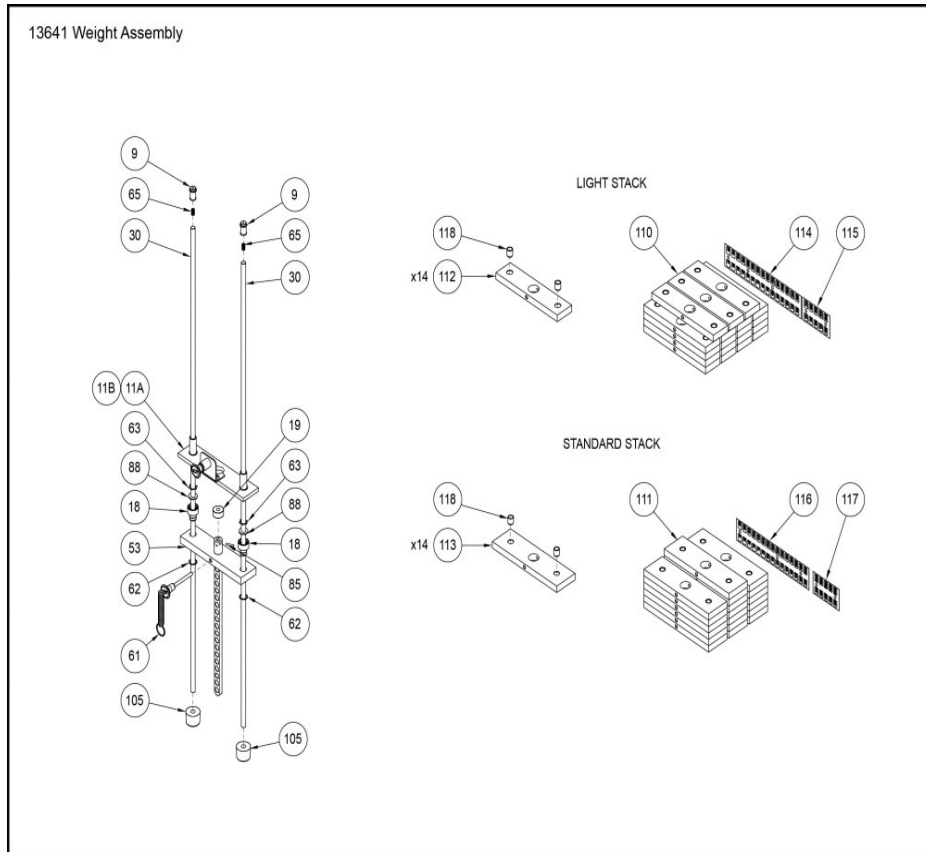
13641_Seat_Assembly



Ref #	Part Number	Qty	Description
1	08014	1	PULLEY ASSEMBLY-4.50
2	11040-440	1	KNOB
K2	11090K006	1	KIT HANDLE TRIM RING
K5	13041K003	1	Kit Link Bar
5	11080-337	1	SHAFT PIVOT
6	11090-374	2	END CAP
7	11090-376	2	RING HANDLE GRIP
8	11090-385	1	GRIP
25	13040-205	1	W Seat Custom
26	13040-206	1	P Detent Tube
27	13040-207	1	W Pivot
28	13040-328	1	Guide Channel
32	13040-338	1	Shaft Handle
35	13041-200	1	W Link Bar Custom
50	4505-329	1	PIN DETENT
51	4605-500	2	GRAB GRIP 6.00
52	4605-511	1	INSERT PLASTIC 5.94
55	4800-164	1	CUSHION SA BIKE SEAT 12in MOLD Custom
56	4800-176	1	CUSHION SA BACK 18 MOLDED Custom
59	8500-025	1	DECAL CAUTION Custom
64	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
71	FB030232	6	BRG RADIAL 17MM ID EXT RACE

Ref #	Part Number	Qty	Description
72	FC030006	6	TOLERANCE RING 1.575 ID
75	HC620431	1	BHSCS .250-20 X 2.00
76	HC700414	1	BHSCS .375-16 X .62
81	HF449063	4	INSERT 3-4X1-4-20 CONNECTOR
83	HN625200	2	LOCKNUT .250-20 NYLON HVY
84	HN704901	1	LOCKNUT .375-16 NYLON
87	HS347600	2	WASHER SAE .375
92	JC620415	1	BHSCS .250-20 X .75
93	JC620422	2	BHSCS .250-20 X 1.50
94	JC700412	3	BHSCS .375-16 X .50
95	JC700420	2	BHSCS .375-16 X 1.25
96	JC700422	2	BHSCS .375-16 X 1.50
97	JC700424	1	BHSCS .375-16 X 1.75
99	JS347400	4	LOCKWASHER INT TOOTH .375
101	PP090211	1	INSERT PL 1.50 SQ X 10-14 GA
106	PR069400	2	BUMPER RECESS
107	YA000201	1	ADH THRD LKR REM .02 OZ 242
108	YG000002	1	NLA: Please use Lithium Grease

13641_Weight_Assembly



Ref #	Part Number	Qty	Description
9	12210-347	2	CAP GUIDE ROD
11A	13000-101	1	NLA: Half Weight Assembly 5 lb
11B	13000-102	1	Half Weight Assembly 7.5 lb
18	13000-364	2	BEARING FLNG .62 ID X .92 OD X 1.75 LG
19	13000-385	1	STOP
30	13040-336	2	Wt Rod .625 dia x 66.43
53	4700C066	1	C TOP WT 20-3X12
61	BH030207	1	PIN WEIGHT SELECTOR
62	BR030206	2	RETAINING RING
63	BR030220	2	RETAINING RING 1.250 INTERNAL
65	BS070208	2	COMP SPRING .396 ID X .480 OD X 1.50 LG
85	HP286819	1	SPIRAL PIN .188 X 1.12
88	HS720004	2	WASHER FELT .641 ID X 1.250 OD X .125 T
105	PR060005	2	BUMPER WEIGHT
110	13000-033	1	Wt Pac 10# Black (19)
111	13000-037	1	Wt Pac 15# Black (19)
112	4700-337	1	C Stack Weight 10 lbs exact
113	4700-338	1	C Stack Weight 15 lbs exact
114	4800-557	1	DECAL WEIGHT PLATE 10-150
115	13000-551	1	Decal Weight Plate 160-200
116	13000-552	1	Decal Weight Plate (10-220)
117	13000-553	1	Decal Weight Plate 235-295

Ref #	Part Number	Qty	Description
118	FB130216	2	Bushing Weight Stack

