

FT-325

18000-01

Parts Manual

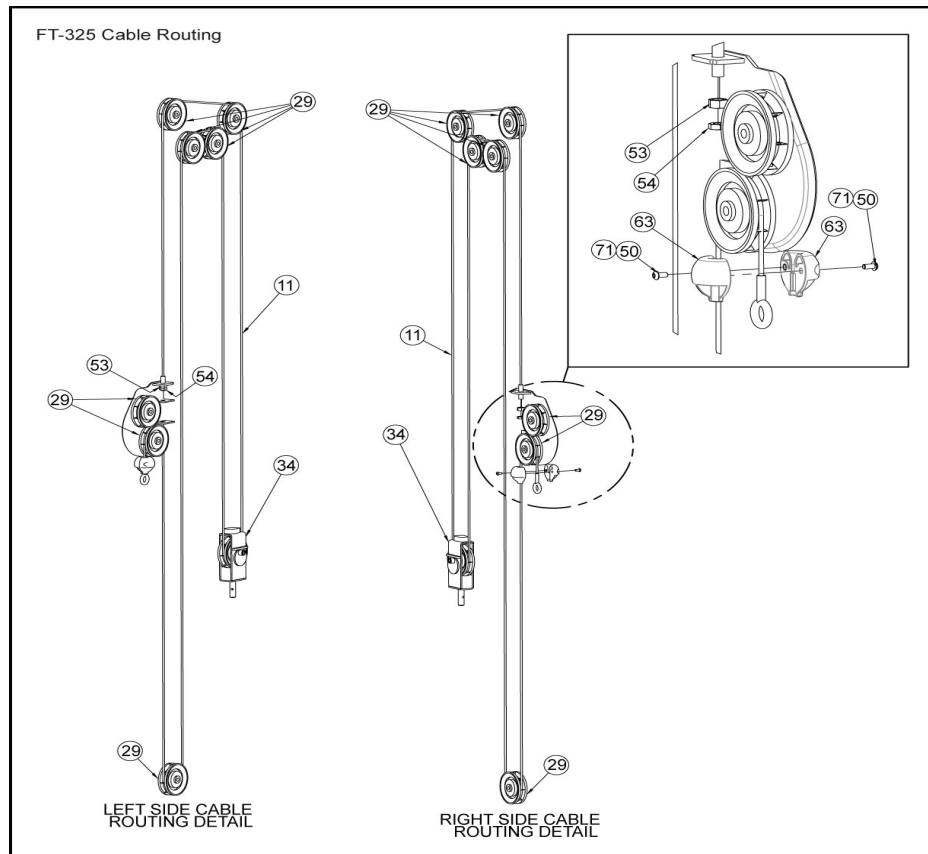
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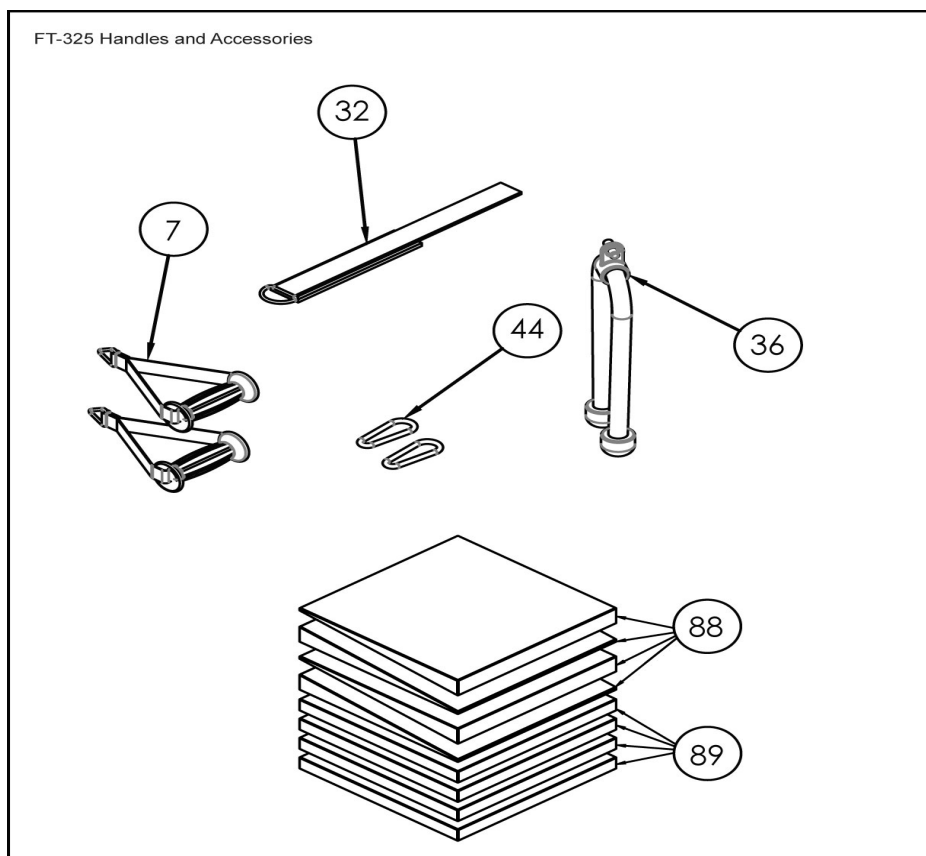
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FT-325 Cable Routing



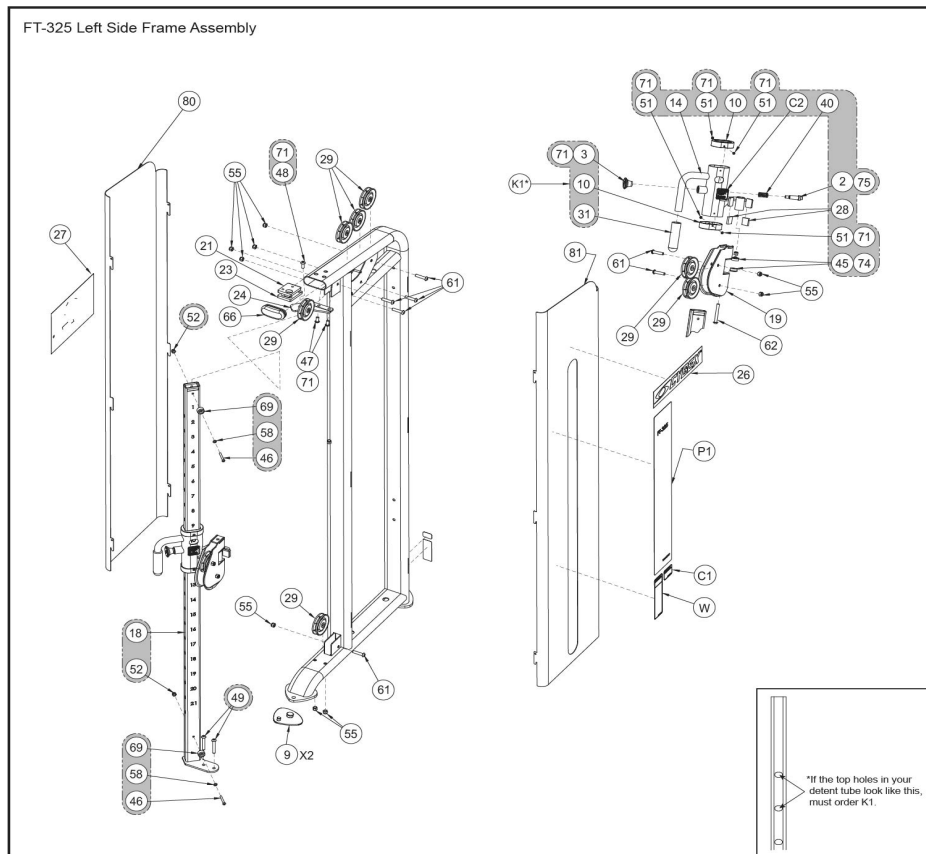
Ref #	Part Number	Qty	Description
11	18000-002	2	CABLE S/A
29	4400-354	11	PULLEY ASSEMBLY-3.50
34	8800-206	2	W Pulley Mount Custom
50	HM580410	2	BHSCS .190-10-32 X .375
53	HN704000	2	HEX NUT .375-16
54	HN704400	2	JAM NUT .375-16
63	PP040004	2	BALL STOP

FT-325 Handles and Accessories



Ref #	Part Number	Qty	Description
7	12220-005	1	Handle Assembly
32	51122	1	ANKLE STRAP
36	8800-433	1	Handle Rope
44	3250201	1	Snap Link 3/8" D
88	18070-300	4	FOOT SUPPORT PAD- WEDGE
89	18070-301	4	FOOT SUPPORT PAD- FLAT

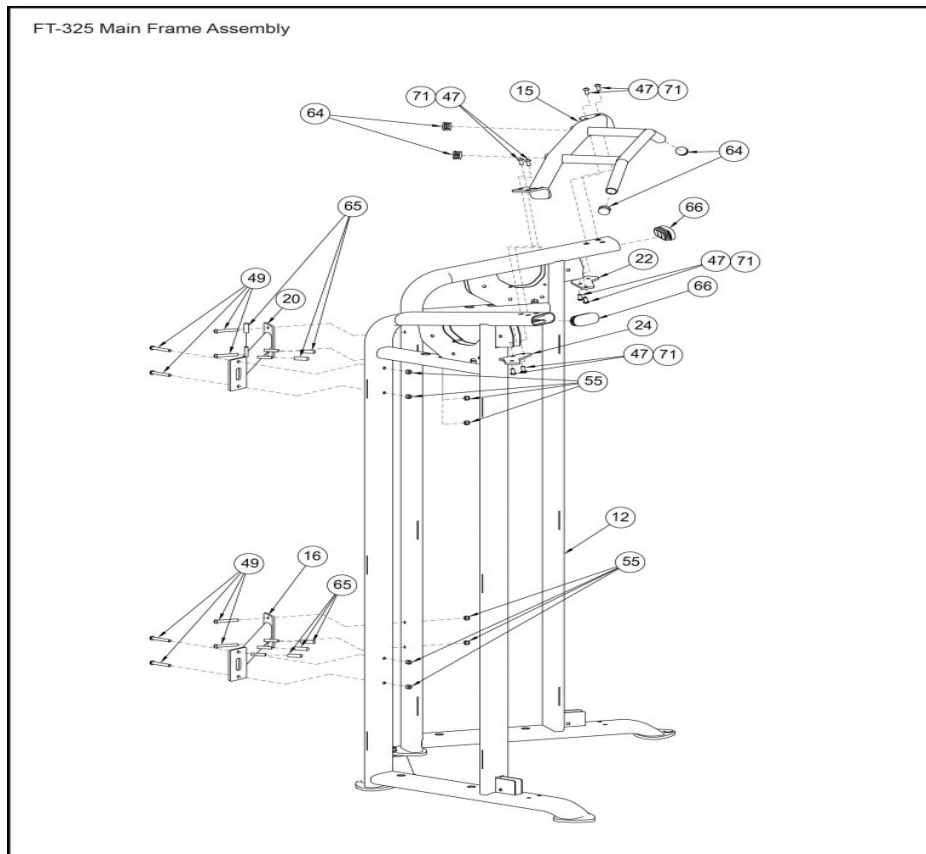
FT-325 Left Side Assembly



Ref #	Part Number	Qty	Description
C1	DE000005	1	Decal Caution Custom
P1	18000-598	1	Placard Functional FT325 Custom
K1	1007881-0001	1	KIT: 18000 TAPERED DETENT PIN
C2	8500-025	1	DECAL CAUTION Custom
2	1006668-0001	1	PIN ASSEMBLY, DETENT
3	11040-440	1	KNOB
4	11040-790	1	NLA: DECAL, MADE IN THE USA
9	16010-311	2	Pad Foot
10	16060-316	2	PLASTIC GUIDE
14	18000-202	1	W/ ADJUSTING HANDLE LH Custom
18	18000-206	1	P/ ADJUSTING POST
19	18000-207	1	W PULLEY SWIVEL Custom
21	18000-309	1	THREADED BLOCK
23	18000-319	1	THREAD BLOCK
24	18000-322	1	FORMED BRACKET LH
26	3900-447	1	DECAL CYBEX 1.94 HOR BLACK
26	3900-448	1	
27	3900-441	1	DECAL CYBEX VER BLACK
28	4113M064	2	BUMPER
29	4400-354	7	PULLEY ASSEMBLY-3.50
31	4800-700	1	GRIP 4.75 FOAM
40	BS070208	1	COMP SPRING .396 ID X .480 OD X 1.50 LG

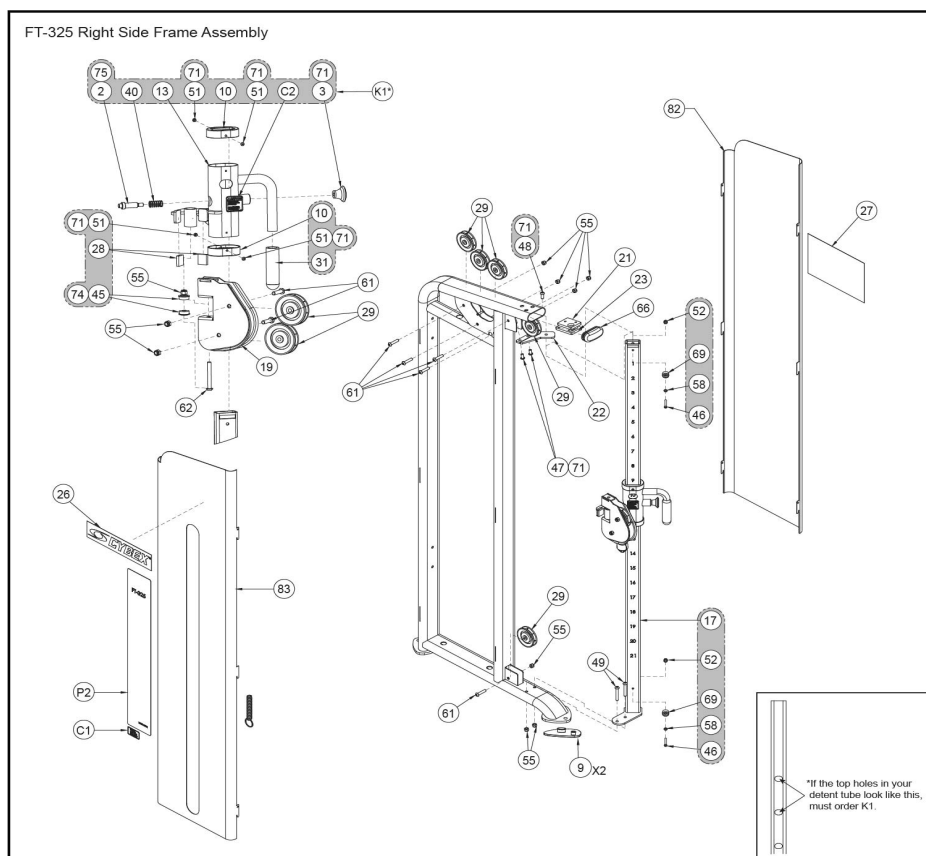
Ref #	Part Number	Qty	Description
43	CM000211	1	DECAL PATENT
45	HB-60011	2	BEARING FLANGE 3-8IN.IDX1.0 OD
46	HC620431	2	BHSCS .250-20 X 2.00
47	HC700415	2	BHSCS .375-16 X .75
48	HC700417	1	BHSCS .375-16 X 1.00
49	HC700430	2	BHSCS .375-16 X 2.50
51	HM583208	4	SCREW,10-32X.25,TRHD PHIL
52	HN625200	1	LOCKNUT .250-20 NYLON HVY
55	HN704901	9	LOCKNUT .375-16 NYLON
58	HS307601	2	WASH FLAT .281 .500 .062 T
61	JC700424	7	BHSCS .375-16 X 1.75
62	JC700434	1	BHSCS .375-16 X 3.00
66	PP130004	1	Insert Domed Plastic
69	PR069400	2	BUMPER RECESS
80	18000-317	1	
81	18000-323	1	
W	DE000001	1	Decal Warning Custom

FT-325 Main Frame Assembly



Ref #	Part Number	Qty	Description
12	18000-200	1	W/ FRAME Custom
15	18000-213	2	W/ HANDLE BAR Custom
16	18000-211	1	W/ CONNECTOR TUBE Custom
20	18000-212	1	W/ CONNECTOR TUBE Custom
22	18000-315	1	FORMED BRACKET RH
24	18000-322	1	FORMED BRACKET LH
47	HC700415	8	BHSCS .375-16 X .75
49	HC700430	8	BHSCS .375-16 X 2.50
55	HN704901	8	LOCKNUT .375-16 NYLON
64	PP080230	4	Insert Plastic
65	PP080232	6	CAP, VINYL .375 X 1.50
66	PP130004	2	Insert Domed Plastic

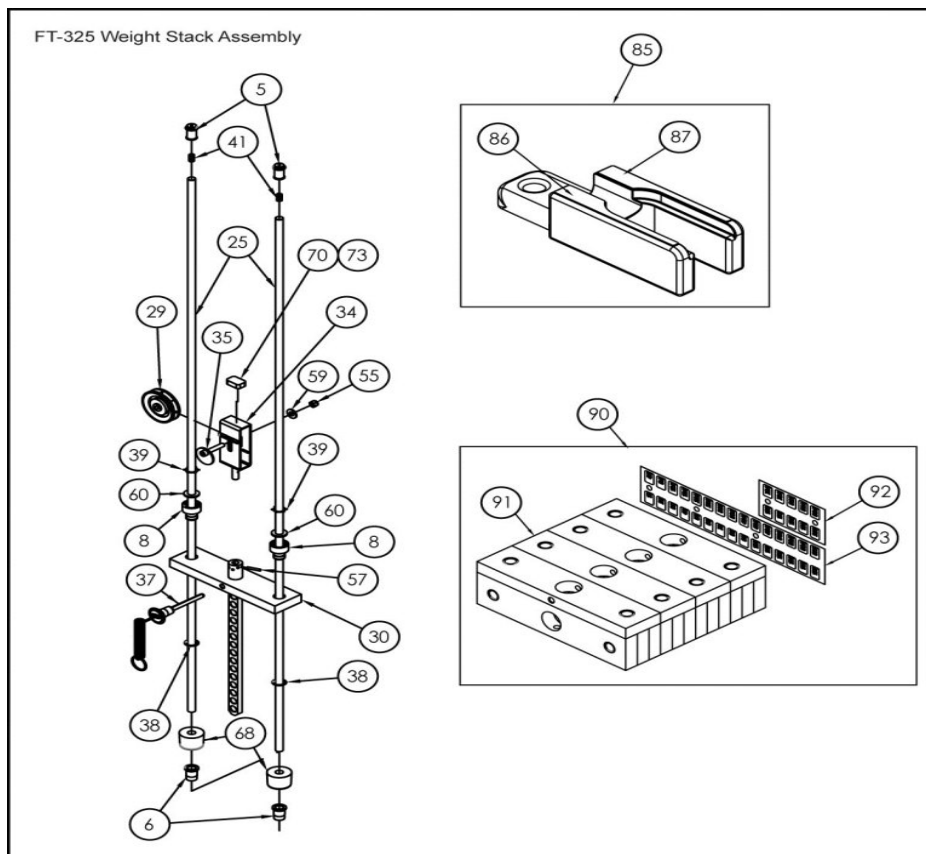
FT-325 Right Side Assembly



Ref #	Part Number	Qty	Description
K1	1007881-0001	1	KIT: 18000 TAPERED DETENT PIN
C1	DE000005	1	Decal Caution Custom
2	1006668-0001	1	PIN ASSEMBLY, DETENT
C2	8500-025	1	DECAL CAUTION Custom
P2	18000-599	1	Placard Functional FT325 Custom
3	11040-440	1	KNOB
9	16010-311	2	Pad Foot
10	16060-316	2	PLASTIC GUIDE
13	18000-201	1	W ADJUSTING HANDLE RH Custom
17	18000-205	1	P/ ADJUSTING POST
19	18000-207	1	W PULLEY SWIVEL Custom
21	18000-309	1	THREADED BLOCK
22	18000-315	1	FORMED BRACKET RH
23	18000-319	1	THREAD BLOCK
26	3900-447	1	DECAL CYBEX 1.94 HOR BLACK
26	3900-448	1	
27	3900-441	1	DECAL CYBEX VER BLACK
28	4113M064	4	BUMPER
29	4400-354	7	PULLEY ASSEMBLY-3.50
31	4800-700	1	GRIP 4.75 FOAM
40	BS070208	1	COMP SPRING .396 ID X .480 OD X 1.50 LG
45	HB-60011	2	BEARING FLANGE 3-8IN.IDX1.0 OD

Ref #	Part Number	Qty	Description
46	HC620431	2	BHSCS .250-20 X 2.00
47	HC700415	2	BHSCS .375-16 X .75
48	HC700417	1	BHSCS .375-16 X 1.00
49	HC700430	2	BHSCS .375-16 X 2.50
51	HM583208	4	SCREW,10-32X.25,TRHD PHIL
52	HN625200	2	LOCKNUT .250-20 NYLON HVY
55	HN704901	10	LOCKNUT .375-16 NYLON
58	HS307601	2	WASH FLAT .281 .500 .062 T
61	JC700424	7	BHSCS .375-16 X 1.75
62	JC700434	1	BHSCS .375-16 X 3.00
66	PP130004	1	Insert Domed Plastic
69	PR069400	2	BUMPER RECESS
82	18000-324	1	
83	18000-316	1	SLOTTED WEIGHT GUARD - FORMED RH

FT-325 Weight Stack Assembly



Ref #	Part Number	Qty	Description
5	12210-347	2	CAP GUIDE ROD
6	12210-348	2	CAP GUIDE ROD
8	13000-364	2	BEARING FLNG .62 ID X .92 OD X 1.75 LG
25	18000-330	2	WT ROD .625 DIA X 67.38
29	4400-354	1	PULLEY ASSEMBLY-3.50
30	4800-263	1	C Top Weight 17 - 3 x 12
34	8800-206	2	W Pulley Mount Custom
35	8800-218	1	P Cam Bolt
37	BH030207	1	PIN WEIGHT SELECTOR
38	BR030206	2	RETAINING RING
39	BR030220	2	RETAINING RING 1.250 INTERNAL
41	BS070208	2	COMP SPRING .396 ID X .480 OD X 1.50 LG
55	HN704901	1	LOCKNUT .375-16 NYLON
57	HP286819	1	SPIRAL PIN .188 X 1.12
59	HS347700	1	WASHER USS .375
60	HS720004	2	WASHER FELT .641 ID X 1.250 OD X .125 T
68	PR060005	2	BUMPER WEIGHT
70	PU060201	1	BUMPER
85	18000-006	1	
86	18000-364	1	NON SLIP, INCREMENT WEIGHT RIGHT
87	18000-363	1	NON SLIP, INCREMENT WEIGHT LEFT
90	13000-042	1	WT PAC 10# BLACK (16)

Ref #	Part Number	Qty	Description
91	4700-337	1	C Stack Weight 10 lbs exact
92	DE000007	1	DECAL, WT PLATE (80-100)
93	DE000006	1	DECAL, WT PLATE (5-75)

