

Bravo Pro Chin Up Bar

18080-10

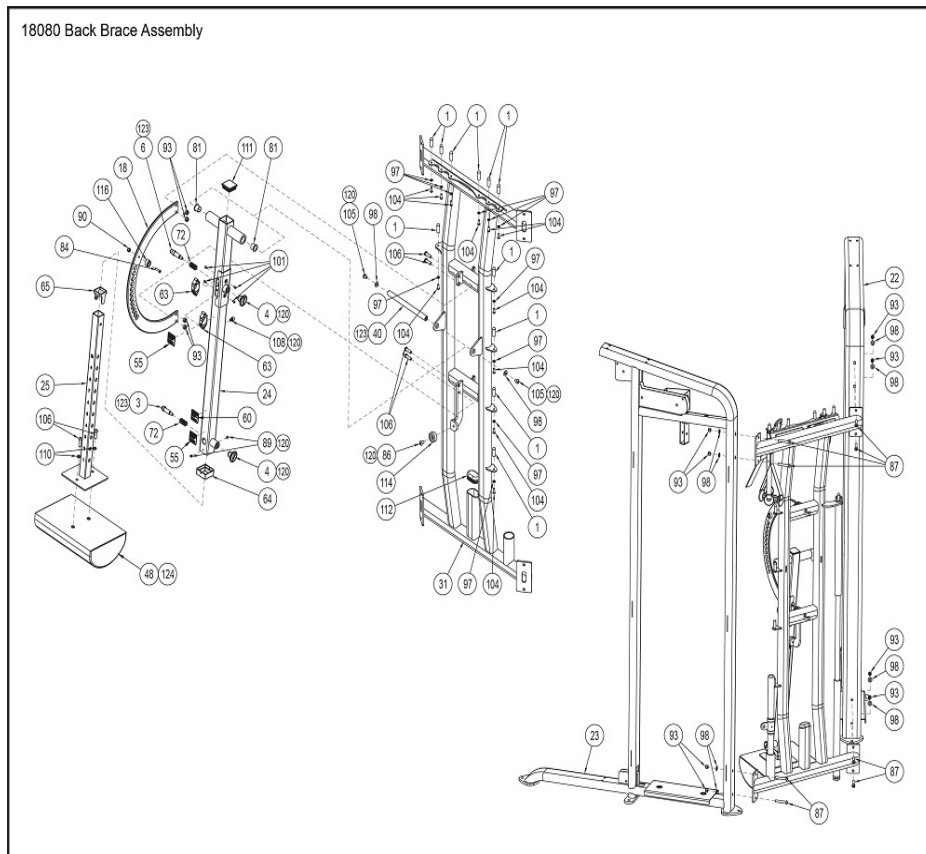
Parts Manual

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Table of Contents

<u>18080 Back Brace Assembly.....</u>	<u>3</u>
<u>18080 Cable Routing.....</u>	<u>5</u>
<u>18080 Cross Support Bar Assembly.....</u>	<u>6</u>
<u>18080 Handles.....</u>	<u>7</u>
<u>18080 Left Side Frame Assembly.....</u>	<u>8</u>
<u>18080 Right Side Frame Assembly.....</u>	<u>10</u>
<u>8821 Bench.....</u>	<u>12</u>

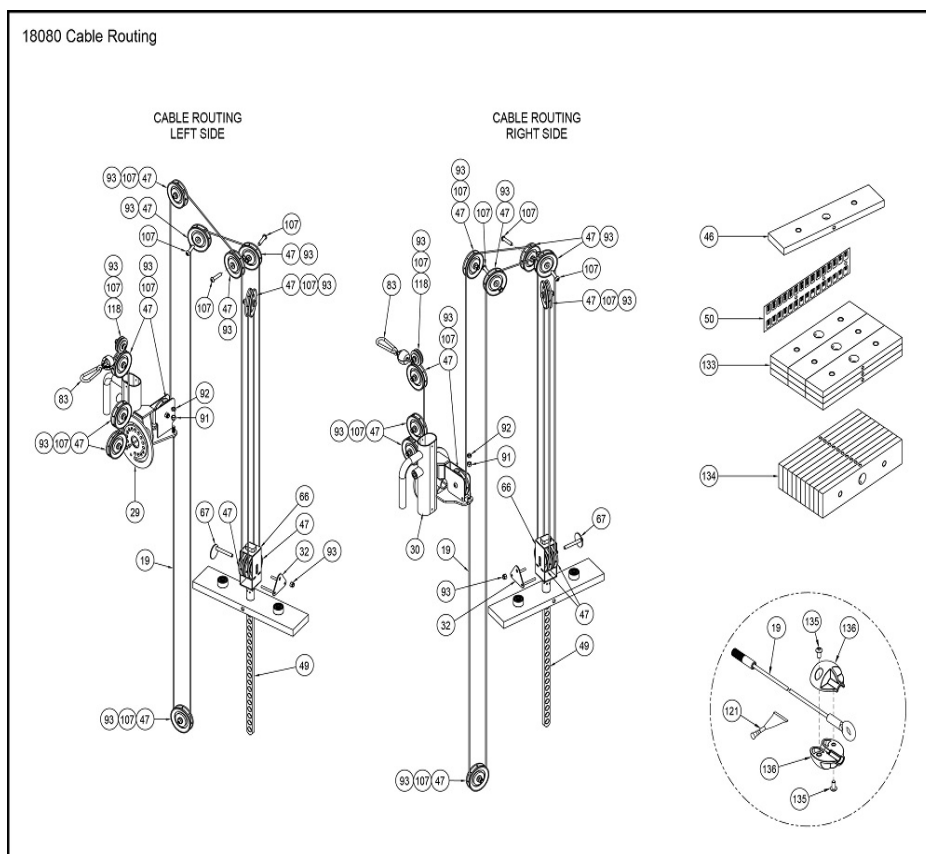
18080 Back Brace Assembly



Ref #	Part Number	Qty	Description
1	02106	9	P HALF WEIGHT PEG
3	08229	1	P PIN DETENT
4	11040-440	2	KNOB
6	12040-357	1	PIN DETENT
18	18010-302	1	DETENT PLATE
22	18080-201	1	WELDMENT, FRAME LH Custom
23	18080-203	1	WELDMENT, FRAME RH Custom
24	18080-205	1	W / ARM Custom
25	18080-206	1	P/ CUSHION POST
31	18080-220	1	WELDMENT, BACK BRACE Custom
40	18080-398	1	PIVOT SHAFT
48	4800-127	1	COVERED CUSHION SA CONTOUR 9 X 14 Custom
55	8500-025	1	DECAL CAUTION Custom
60	8800-442	1	Decal, Caution Custom
63	8800-471	1	BLOCK, WEAR
64	8800-472	1	PLASTIC GUIDE
65	8800-473	1	PLASTIC GUIDE
72	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
81	FB130212	1	BUSHING FLANGE FOOTPLATE.75ID
84	HC620417	1	BHSCS .250-20 X 1.00
86	HC700414	8	BHSCS .375-16 X .62
87	HC700430	2	BHSCS .375-16 X 2.50

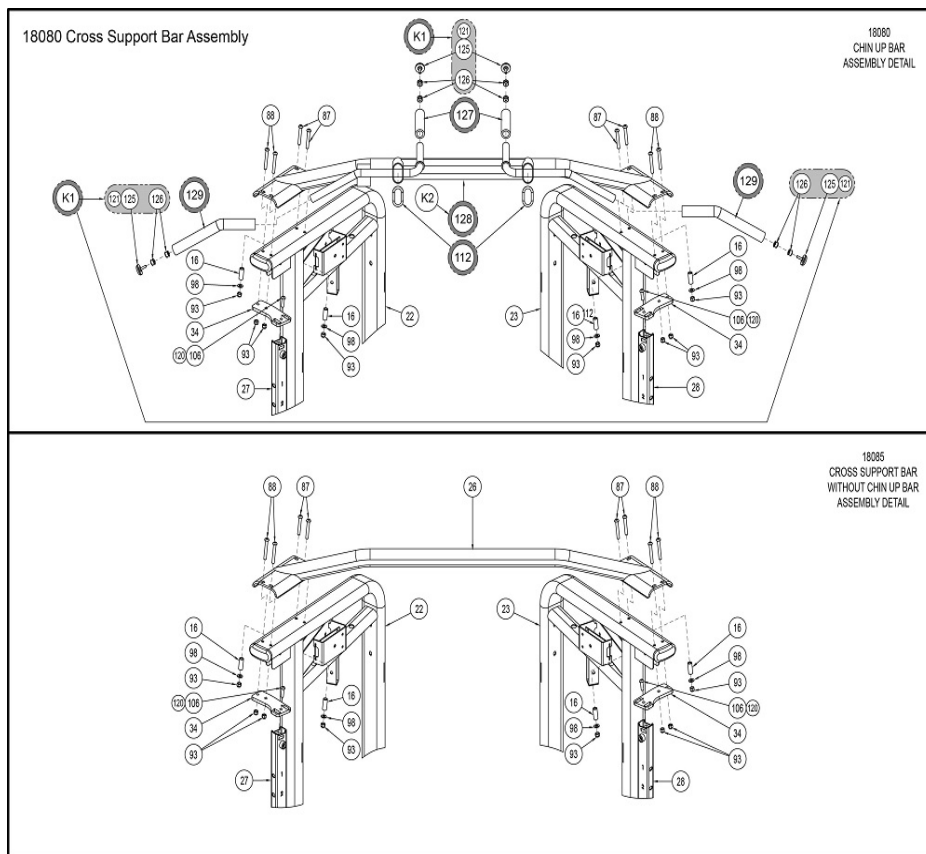
Ref #	Part Number	Qty	Description
89	HM583208	1	SCREW,10-32X.25,TRHD PHIL
90	HN625200	9	LOCKNUT .250-20 NYLON HVY
93	HN704901	6	LOCKNUT .375-16 NYLON
97	HS308300	7	LOCKWASHER SPLIT .250
98	HS347600	4	WASHER SAE .375
101	HT552511	9	TAP SC #8-16 X .38 TAP BLACK PLASTITE
104	JC620415	9	BHSCS .250-20 X .75
105	JC700412	2	BHSCS .375-16 X .50
106	JC700420	4	BHSCS .375-16 X 1.25
108	JC702812	1	SHCS .375-16 X .500
110	JS347400	1	LOCKWASHER INT TOOTH .375
111	PP090210	1	INSERT PL 2.00 SQ X 10-14 GA
112	PP130003	1	INSERT PLASTIC
114	PR060003	1	BUMPER RECESS
116	PR069400	1	BUMPER RECESS
120	YA000008	7	ADH THRD LKR REM NO. 242
124	4800-130	1	WEAR COVER SA CONTOUR 9 X 14 Custom

18080 Cable Routing



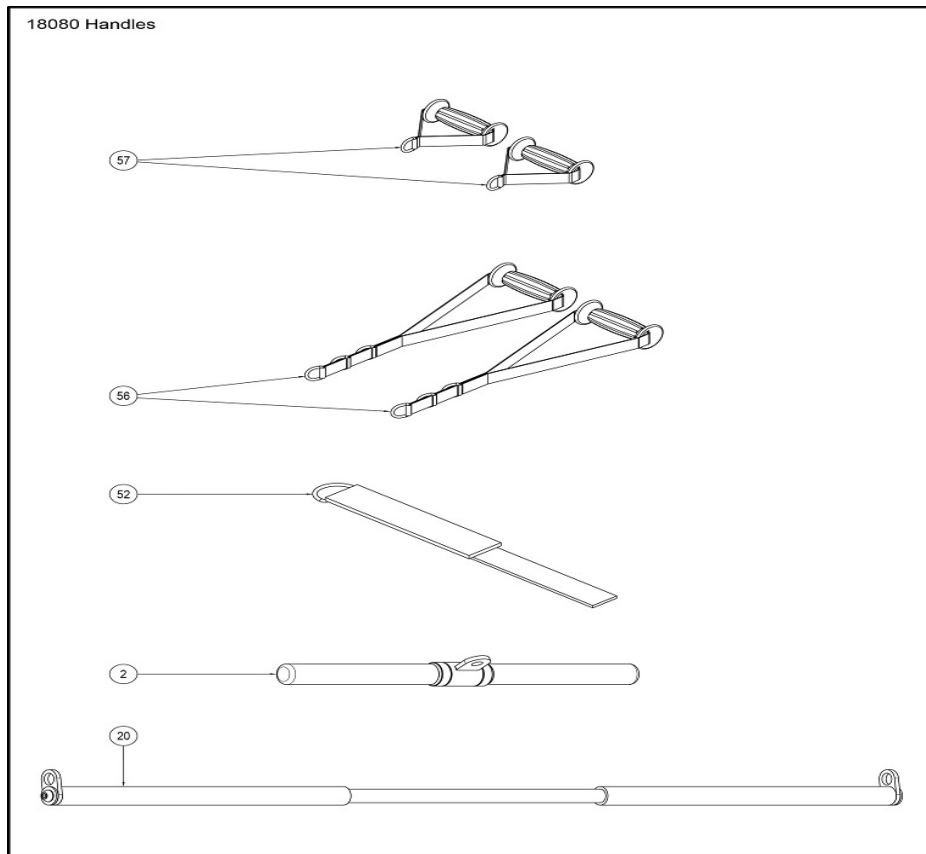
Ref #	Part Number	Qty	Description
19	18080-002	1	CABLE S/A
29	18080-217	1	W /ADJUSTING HANDLE LH Custom
30	18080-218	1	W /ADJUSTING HANDLE RH Custom
32	18080-223	1	W/ CABLE KEEPER
46	4000C101	1	C STACK WT 4X18
47	4400-354	5	PULLEY ASSEMBLY-3.50
49	4800-254	1	C TOP WT 20-4X18
50	DE000018	1	DECAL, WT PLATE
66	8830-206	1	W PULLEY TAB Custom
67	8830-218	1	P CAM BOLT
83	3250201	1	Snap Link 3/8" D
91	HN704000	1	HEX NUT .375-16
92	HN704400	1	JAM NUT .375-16
93	HN704901	9	LOCKNUT .375-16 NYLON
107	JC700424	2	BHSCS .375-16 X 1.75
118	PW-60615	1	PULLEY CABLE 2.00X1.0 HUB
121	YA000201	1	ADH THRD LKR REM .02 OZ 242
133	4701-011	1	WT PAC 9 4 X 18 BLACK
134	4701-012	1	WT PAC 10 4 X 18 BLACK
135	HM580410	1	BHSCS .190-10-32 X .375
136	PP040004	1	BALL STOP

18080 Cross Support Bar Assembly



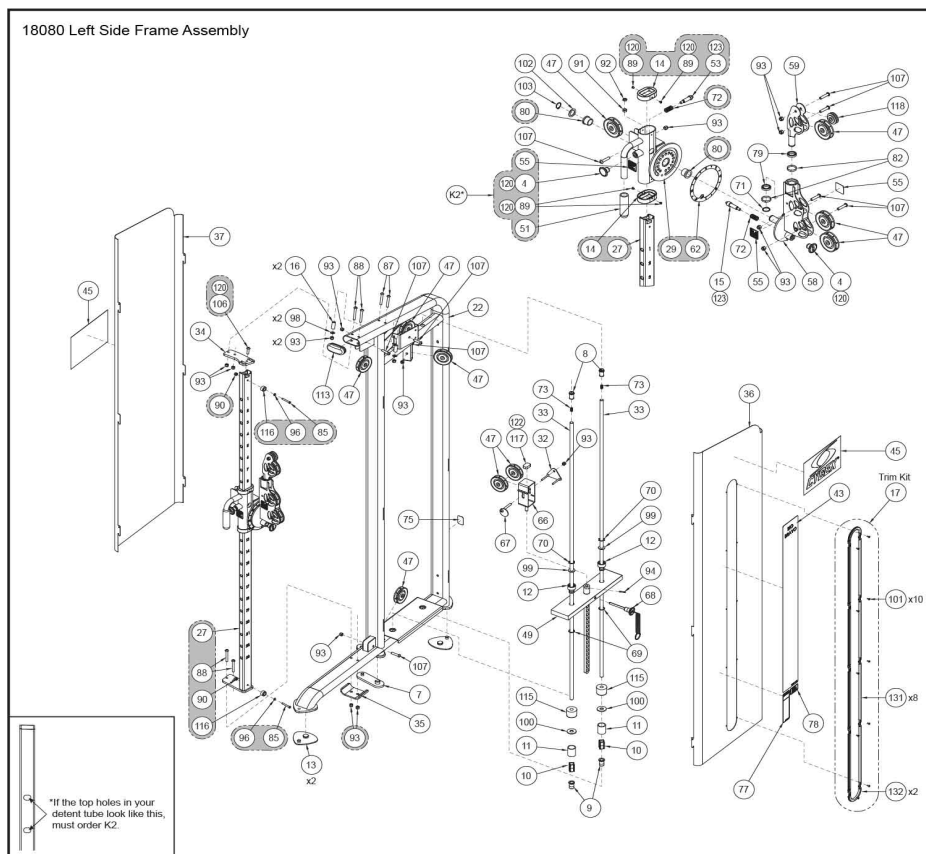
Ref #	Part Number	Qty	Description
K2	18080-101	1	ASSEMBLY, CHIN UP BAR- Custom
16	16280-322	4	SPACER, TUBE
22	18080-201	1	WELDMENT, FRAME LH Custom
23	18080-203	1	WELDMENT, FRAME RH Custom
26	18080-207	1	W CROSS SUPPORT BAR Custom
27	18080-212	1	P/ DETENT POST LH
28	18080-213	1	P/ DETENT POST RH
34	18080-325	2	PLATE, MOUNTING
87	HC700430	4	BHSCS .375-16 X 2.50
88	HC700432	4	BHSCS .375-16 X 2.75
93	HN704901	7	LOCKNUT .375-16 NYLON
98	HS347600	3	WASHER SAE .375
106	JC700420	2	BHSCS .375-16 X 1.25
112	PP130003	2	INSERT PLASTIC
120	YA000008	2	ADH THRD LKR REM NO. 242
121	YA000201	3	ADH THRD LKR REM .02 OZ 242
125,K1	4605K549	6	KIT HANDLE PLUG SMALL
126	HF449063	8	INSERT 3-4X1-4-20 CONNECTOR
127	4605-514	2	GRAB GRIP 4.50
128	18080-204	1	W CHIN UP BAR Custom
129	4605-523	2	GRAB GRIP 13.25

18080 Handles



Ref #	Part Number	Qty	Description
2	51015	1	
20	18080-009	1	LAT BAR ASSEMBLY (53.30)
52	51122	1	ANKLE STRAP
56	8800-007	2	Handle Assembly
57	8800-008	2	Handle Assembly

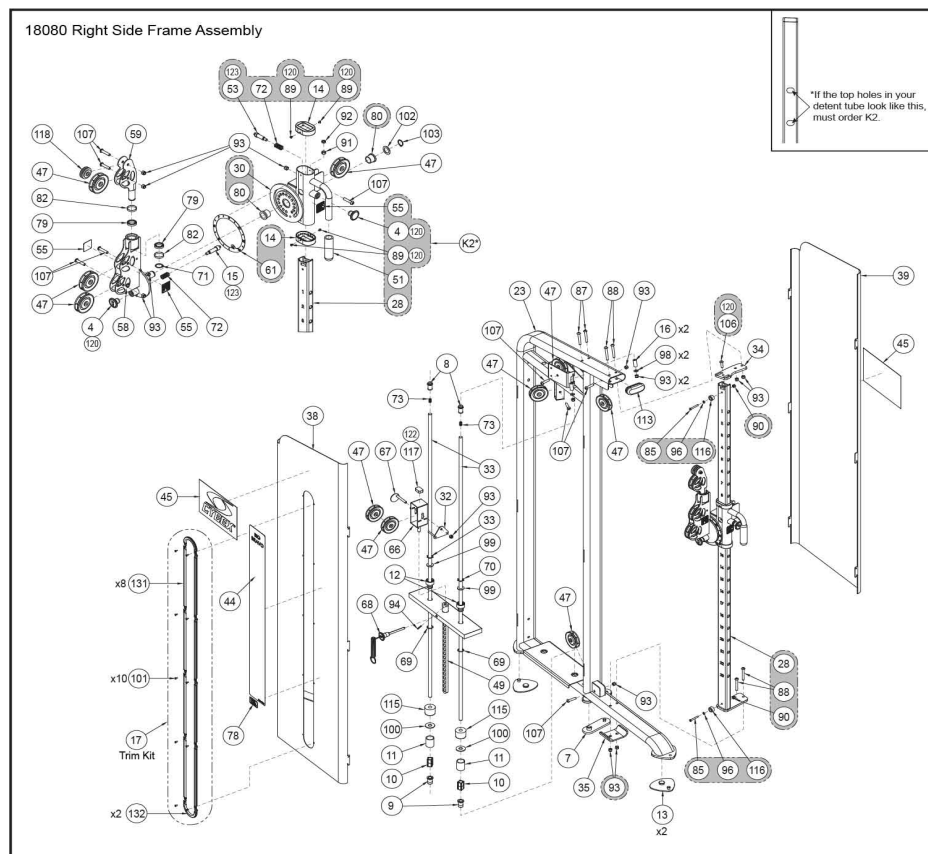
18080 Left Side Frame Assembly



Ref #	Part Number	Qty	Description
3	08229	1	P PIN DETENT
4	11040-440	2	KNOB
5	11040-790	1	NLA: DECAL, MADE IN THE USA
7	12090-322	1	PAD FOOT
8	12210-347	2	CAP GUIDE ROD
9	12210-348	2	CAP GUIDE ROD
10	12210-352	2	INSERT PLASTIC
11	12210-358	2	TUBE SPACER
12	13000-364	2	BEARING FLNG .62 ID X .92 OD X 1.75 LG
13	16010-311	2	Pad Foot
14	16060-316	2	PLASTIC GUIDE
15	16080-312	1	DETENT PIN
16	16280-322	2	SPACER, TUBE
17	18010-100	1	EDGE TRIM ASSEMBLY
22	18080-201	2	WELDMENT, FRAME LH Custom
27	18080-212	3	P/ DETENT POST LH
29	18080-217	1	W /ADJUSTING HANDLE LH Custom
32	18080-223	2	W/ CABLE KEEPER
33	18080-305	2	WT ROD .625 DIA X 70.67
34	18080-325	2	PLATE, MOUNTING
35	18080-329	1	PLATE, MOUNTING
36	18080-360	1	

Ref #	Part Number	Qty	Description
37	18080-361	1	
43	18080-598	1	Placard Bravo Pro Custom
45	3900-442	1	DECAL CYBEX VER SILVER
45	3900-441	1	DECAL CYBEX VER BLACK
47	4400-354	10	PULLEY ASSEMBLY-3.50
49	4800-254	1	C TOP WT 20-4X18
51	4800-700	1	GRIP 4.75 FOAM
55	8500-025	3	DECAL CAUTION Custom
58	8800K006	1	KIT, PIVOT REPLACEMENT Custom
59	8800-216	1	W Pulley Swivel Custom
62	8800-459	1	DECAL, PIVOT LH
66	8830-206	1	W PULLEY TAB Custom
67	8830-218	1	P CAM BOLT
68	BH030207	1	PIN WEIGHT SELECTOR
69	BR030206	2	RETAINING RING
70	BR030220	2	RETAINING RING 1.250 INTERNAL
71	BR030223	1	RETAINING RING 25MM EXTERNAL
72	BS070201	2	COM SPRING .56 ID X .66 OD X 1.50 LG
73	BS070208	2	COMP SPRING .396 ID X .480 OD X 1.50 LG
75	CM000252	2	DECAL, CAPACITY
77	DE000001	1	Decal Warning Custom
78	DE000005	1	Decal Caution Custom
79	FB030255	1	Brg Rad 25mm
80	FB050226	2	BRG FLG 1.00 X 1.25 1.00 LG
82	FC030010	2	Tolerance Ring 1.457 ID
85	HC620431	2	BHSCS .250-20 X 2.00
87	HC700430	2	BHSCS .375-16 X 2.50
88	HC700432	4	BHSCS .375-16 X 2.75
89	HM583208	4	SCREW,10-32X.25,TRHD PHIL
90	HN625200	2	LOCKNUT .250-20 NYLON HVY
91	HN704000	1	HEX NUT .375-16
92	HN704400	1	JAM NUT .375-16
93	HN704901	14	LOCKNUT .375-16 NYLON
94	HP286819	1	SPIRAL PIN .188 X 1.12
96	HS307601	2	WASH FLAT .281 .500 .062 T
98	HS347600	1	WASHER SAE .375
99	HS720004	2	WASHER FELT .641 ID X 1.250 OD X .125 T
100	HS760106	2	WASH FLAT 1.750 .688 .140 T
101	HT552511	10	TAP SC #8-16 X .38 TAP BLACK PLASTITE
102	HW-60159	1	WSHR SHIM 1.00 IDX1.5 ODX14GA
103	HX-60074	1	RING SNAP EXTERNAL 1.00 SHAFT
106	JC700420	2	BHSCS .375-16 X 1.25
107	JC700424	9	BHSCS .375-16 X 1.75
113	PP130004	1	Insert Domed Plastic
115	PR060005	2	BUMPER WEIGHT
116	PR069400	2	BUMPER RECESS
117	PU060201	1	BUMPER
120	YA000008	6	ADH THRD LKR REM NO. 242
131	13000-345	8	Edge Trim
132	13000-344	2	Edge Trim

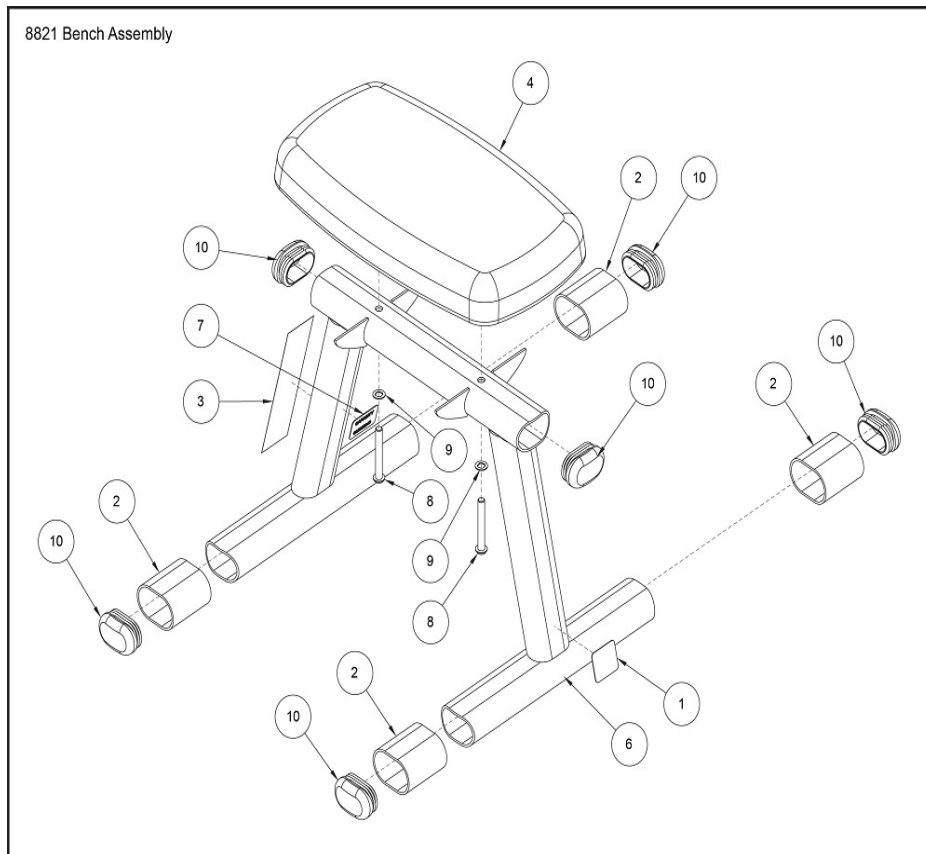
18080 Right Side Frame Assembly



Ref #	Part Number	Qty	Description
3	08229	1	P PIN DETENT
4	11040-440	2	KNOB
7	12090-322	1	PAD FOOT
8	12210-347	1	CAP GUIDE ROD
9	12210-348	2	CAP GUIDE ROD
10	12210-352	2	INSERT PLASTIC
11	12210-358	2	TUBE SPACER
12	13000-364	2	BEARING FLNG .62 ID X .92 OD X 1.75 LG
13	16010-311	2	Pad Foot
14	16060-316	2	PLASTIC GUIDE
15	16080-312	2	DETENT PIN
16	16280-322	1	SPACER, TUBE
17	18010-100	2	EDGE TRIM ASSEMBLY
23	18080-203	2	WELDMENT, FRAME RH Custom
28	18080-213	3	P/ DETENT POST RH
30	18080-218	2	W /ADJUSTING HANDLE RH Custom
32	18080-223	2	W/ CABLE KEEPER
33	18080-305	2	WT ROD .625 DIA X 70.67
34	18080-325	2	PLATE, MOUNTING
35	18080-329	1	PLATE, MOUNTING
38	18080-362	1	
39	18080-363	1	

Ref #	Part Number	Qty	Description
44	18080-599	1	Placard Bravo Pro Custom
45	3900-441	1	DECAL CYBEX VER BLACK
45	3900-442	1	DECAL CYBEX VER SILVER
47	4400-354	10	PULLEY ASSEMBLY-3.50
49	4800-254	1	C TOP WT 20-4X18
51	4800-700	1	GRIP 4.75 FOAM
55	8500-025	3	DECAL CAUTION Custom
58	8800K006	1	KIT, PIVOT REPLACEMENT Custom
59	8800-216	1	W Pulley Swivel Custom
61	8800-458	1	DECAL, PIVOT RH
66	8830-206	1	W PULLEY TAB Custom
67	8830-218	1	P CAM BOLT
68	BH030207	1	PIN WEIGHT SELECTOR
69	BR030206	2	RETAINING RING
70	BR030220	2	RETAINING RING 1.250 INTERNAL
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78	DE000005	2	Decal Caution Custom
79	FB030255	1	Brg Rad 25mm
80	FB050226	1	BRG FLG 1.00 X 1.25 1.00 LG
82	FC030010	1	Tolerance Ring 1.457 ID
85	HC620431	2	BHSCS .250-20 X 2.00
87	HC700430	2	BHSCS .375-16 X 2.50
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89	HM583208	2	SCREW,10-32X.25,TRHD PHIL
90	HN625200	4	LOCKNUT .250-20 NYLON HVY
91	HN704000	4	HEX NUT .375-16
92	HN704400	2	JAM NUT .375-16
93	HN704901	1	LOCKNUT .375-16 NYLON
94	HP286819	1	SPIRAL PIN .188 X 1.12
96	HS307601	14	WASH FLAT .281 .500 .062 T
98	HS347600	1	WASHER SAE .375
99	HS720004	2	WASHER FELT .641 ID X 1.250 OD X .125 T
100	HS760106	1	WASH FLAT 1.750 .688 .140 T
101	HT552511	2	TAP SC #8-16 X .38 TAP BLACK PLASTITE
102	HW-60159	2	WSHR SHIM 1.00 IDX1.5 ODX14GA
103	HX-60074	10	RING SNAP EXTERNAL 1.00 SHAFT
106	JC700420	1	BHSCS .375-16 X 1.25
107	JC700424	1	BHSCS .375-16 X 1.75
113	PP130004	2	Insert Domed Plastic
115	PR060005	9	BUMPER WEIGHT
116	PR069400	1	BUMPER RECESS
117	PU060201	2	BUMPER
120	YA000008	2	ADH THRD LKR REM NO. 242
131	13000-345	1	Edge Trim
132	13000-344	6	Edge Trim

8821 Bench



Ref #	Part Number	Qty	Description
1	11040-790	1	NLA: DECAL, MADE IN THE USA
2	12060-362	2	GRIP 2.94 LG X 2.00 OD X 11GA
3	3900-446	1	DECAL CYBEX 1.00 HOR SILVER
3	3900-445	1	DECAL CYBEX 1.00 HOR BLACK
4	4800-188	1	CUSHION SA 10 X 18 NS Custom
5	51198	1	WARRANTY BOOKLET
6	8821-200	1	W/ MAIN FRAME Custom
7	CM000249	1	DECAL, CAPACITY
8	HC700432	2	BHSCS .375-16 X 2.75
9	JS347400	2	LOCKWASHER INT TOOTH .375
10	PP130003	4	INSERT PLASTIC

