

# PRESTIGE LEG PRESS

21040-11

## Parts Manual

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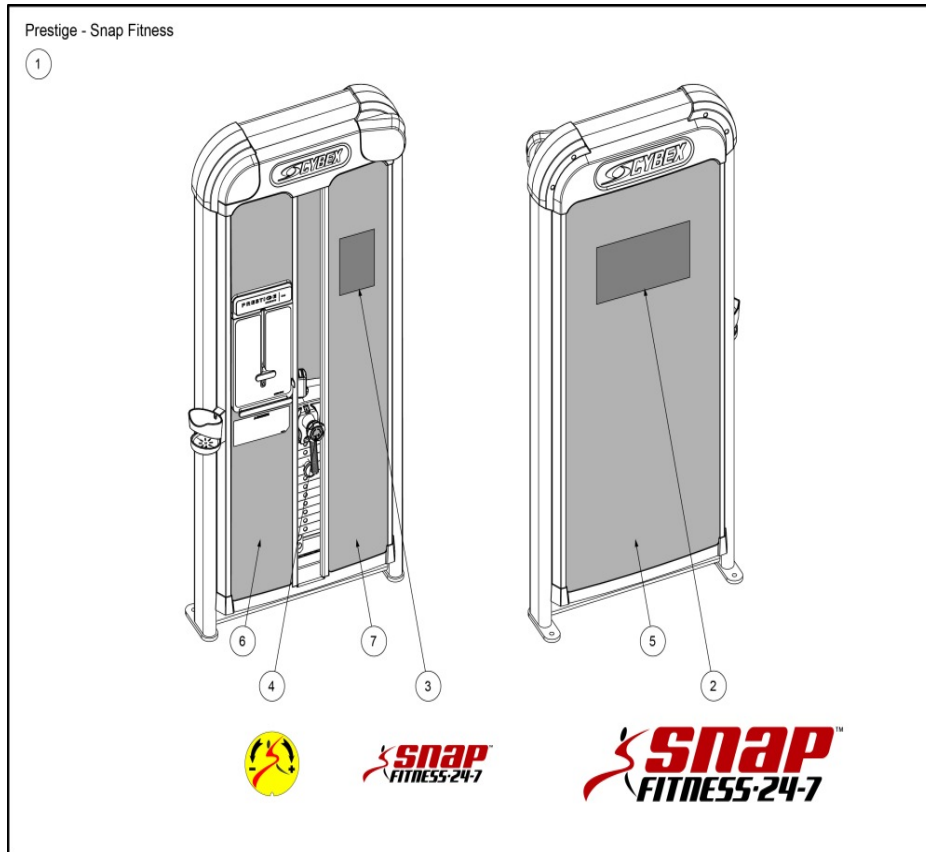


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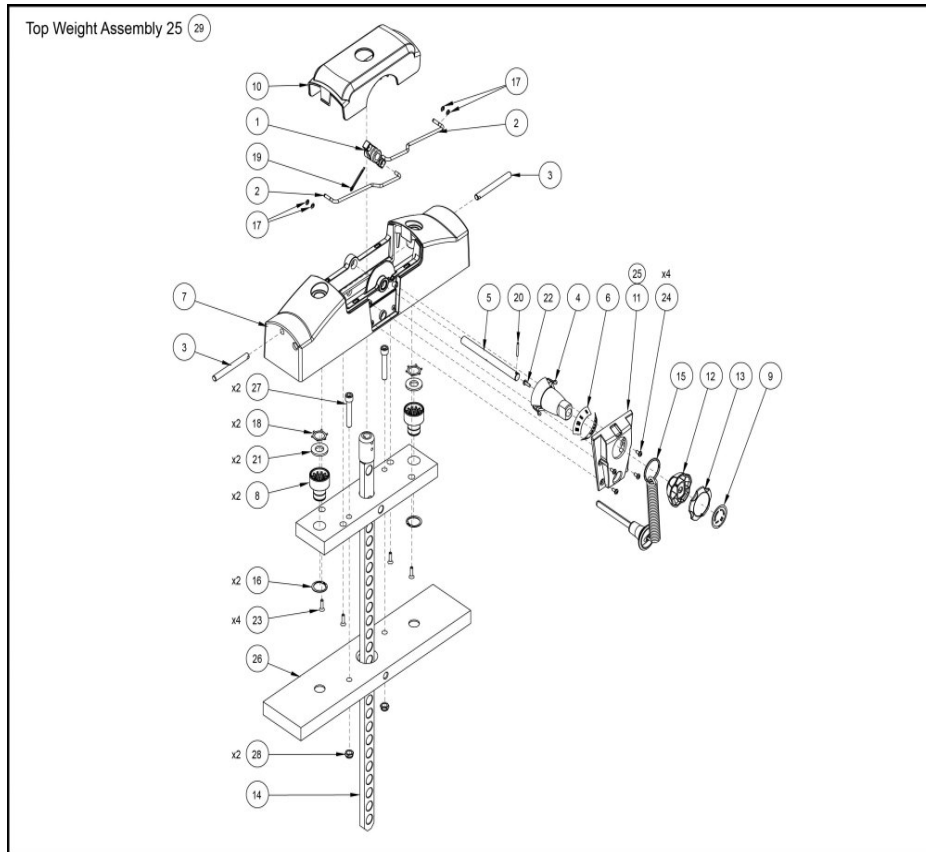
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## Prestige - Snap Fitness



| Ref # | Part Number | Qty | Description                 |
|-------|-------------|-----|-----------------------------|
| 1     | 21010-025OS | 1   | SNAP PANEL INSERT ASSEMBLY  |
| 2     | 21000-409   | 1   | DECAL, SNAP FITNESS 14.00   |
| 3     | 21000-408   | 1   | DECAL, SNAP FITNESS 6.00    |
| 4     | 12000-424   | 1   | Decal Snap Fitness Rotation |
| 5     | 21000-440ON | 1   | BACK PANEL                  |
| 6     | 21000-441ON | 1   | FRONT PANEL (MEDIA CENTER)  |
| 7     | 21000-442ON | 1   | FRONT PANEL                 |

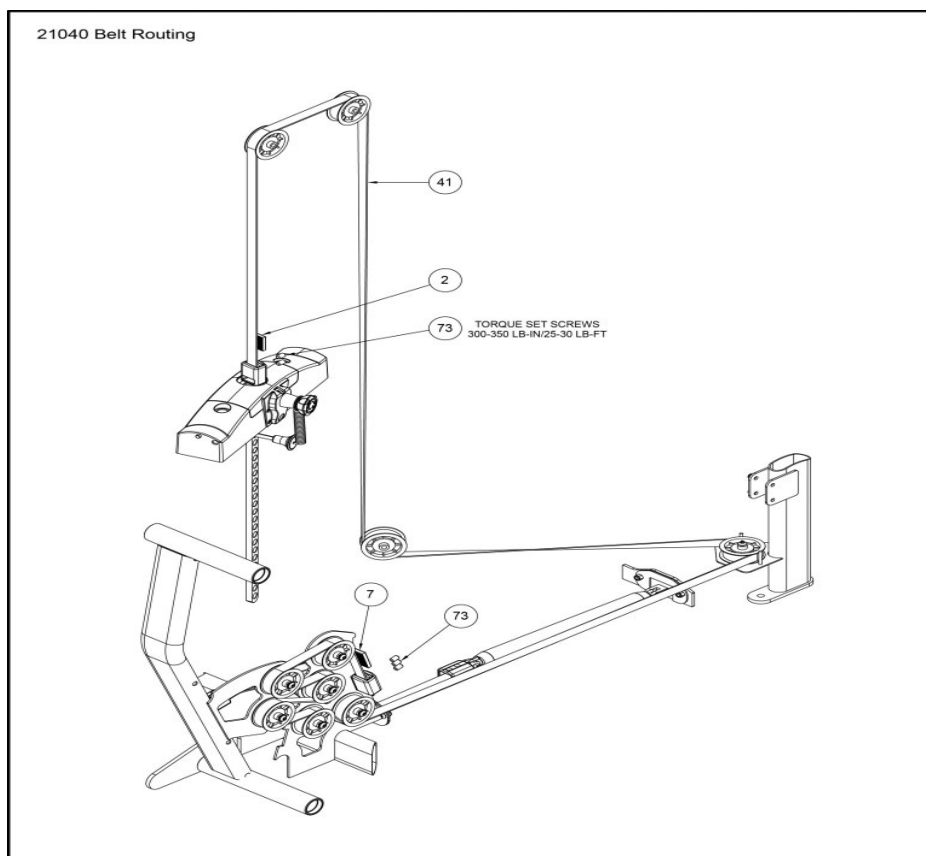
# Top\_Weight\_Assembly\_25



| Ref # | Part Number | Qty | Description                             |
|-------|-------------|-----|-----------------------------------------|
| 1     | 11040-301   | 1   | INSERT CLAMP BLOCK                      |
| 2     | 11040-367   | 1   | HUB MOLDED                              |
| 3     | 11040-369   | 2   | ROD LINKAGE                             |
| 4     | 11040-370   | 2   | PIN                                     |
| 5     | 11040-416   | 1   | COVER TOP WEIGHT                        |
| 6     | 11040-424   | 1   | COVER PLATE                             |
| 7     | 11040-426   | 1   | STEM                                    |
| 8     | 11040-427   | 1   | ROD                                     |
| 9     | 11040-428   | 1   | DECAL ADJUSTMENT                        |
| 10    | 11050-366   | 1   | TOP WT ASSY, MOLDED                     |
| 11    | 13000-364   | 2   | BEARING FLNG .62 ID X .92 OD X 1.75 LG  |
| 12    | 20000-429   | 1   | ROTATION DECAL                          |
| 13    | 20000-476   | 1   | KNOB, BASE                              |
| 14    | 20000-477   | 1   | KNOB                                    |
| 15    | 21000-234   | 1   | C LIFTING POST 25                       |
| 16    | BH030207    | 1   | PIN WEIGHT SELECTOR                     |
| 17    | BR030206    | 2   | RETAINING RING                          |
| 18    | BR030209    | 4   | RETAINING RING .188                     |
| 19    | BR030220    | 2   | RETAINING RING 1.250 INTERNAL           |
| 20    | HP016820    | 1   | COTTER PIN .125 X 1.25                  |
| 21    | HP266765    | 1   | ROLL PIN .125 X .938                    |
| 22    | HS720004    | 2   | WASHER FELT .641 ID X 1.250 OD X .125 T |

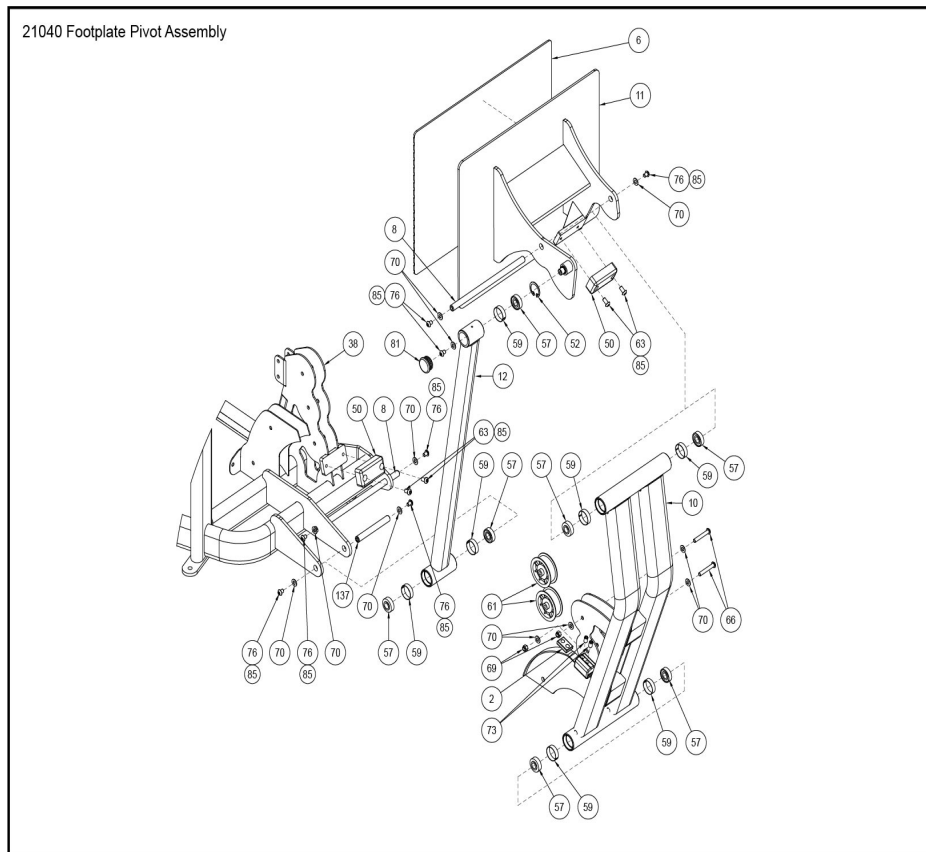
| Ref # | Part Number | Qty | Description                                            |
|-------|-------------|-----|--------------------------------------------------------|
| 23    | HT552512    | 1   | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |
| 24    | HT562715    | 4   | TAP SC NO 10 X .750 F PHIL                             |
| 25    | HT582510    | 4   | TAP SC NO 10 X .375 PN HD PHIL                         |
| 26    | HY740000    | 2   | SET SCREW                                              |
| 27    | YG000002    | 1   | NLA: Please use Lithium Grease                         |
| 28    | 21000-014   | 1   | TOP WEIGHT ASSY 25                                     |

## 21040 Belt Routing



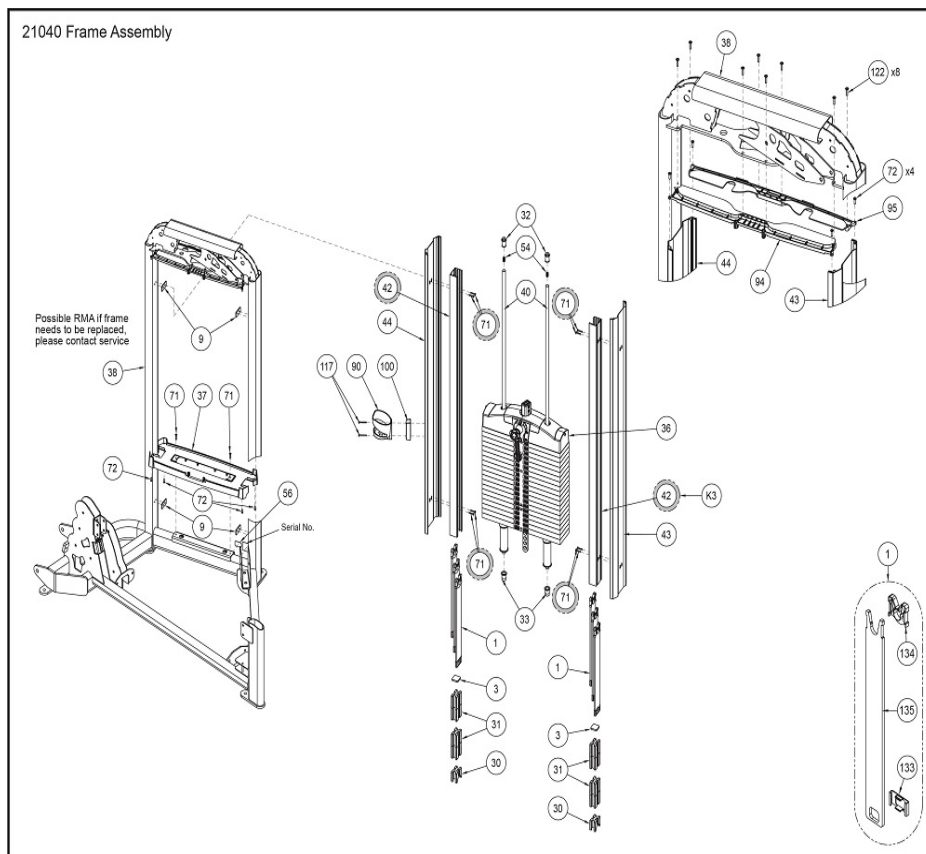
| Ref # | Part Number | Qty | Description        |
|-------|-------------|-----|--------------------|
| 2     | 11040-301   | 1   | INSERT CLAMP BLOCK |
| 7     | 11040-568   | 1   | CLAMP BLOCK INSERT |
| 41    | 21040-362   | 1   | BELT               |
| 73    | HY740000    | 3   | SET SCREW          |

## 21040 Footplate Pivot Assembly (Serial M0810 and After)



| Ref # | Part Number | Qty | Description                   |
|-------|-------------|-----|-------------------------------|
| 2     | 11040-301   | 1   | INSERT CLAMP BLOCK            |
| 6     | 11040-562   | 1   | NON-SLIP 18.50 X 24.50        |
| 8     | 11090-369   | 2   | SHAFT PIVOT                   |
| 10    | 12040-201   | 1   | W PIVOT Custom                |
| 11    | 12040-202   | 1   | W FOOT PLATE Custom           |
| 12    | 21041-201   | 1   | W/ LINK Custom                |
| 38    | 21041-200   | 1   | W/ FRAME Custom               |
| 50    | 5220-305    | 2   | BUMPER 2.00 X 4.00            |
| 52    | BR030226    | 2   | RETAINING RING 1.653 INTERNAL |
| 57    | FB030232    | 4   | BRG RADIAL 17MM ID EXT RACE   |
| 59    | FC030006    | 6   | TOLERANCE RING 1.575 ID       |
| 61    | GP000209    | 2   | PULLEY ASSEMBLY-3.50          |
| 63    | HC700415    | 2   | BHSCS .375-16 X .75           |
| 66    | HC700430    | 2   | BHSCS .375-16 X 2.50          |
| 69    | HN704901    | 2   | LOCKNUT .375-16 NYLON         |
| 70    | HS347600    | 10  | WASHER SAE .375               |
| 73    | HY740000    | 2   | SET SCREW                     |
| 76    | JC700412    | 6   | BHSCS .375-16 X .50           |
| 81    | PP090208    | 2   | INSERT PLASTIC 1.75 DIA-RIB   |
| 85    | YA000201    | 1   | ADH THRD LKR REM .02 OZ 242   |
| 137   | 20000-460   | 1   | PIVOT SHAFT                   |

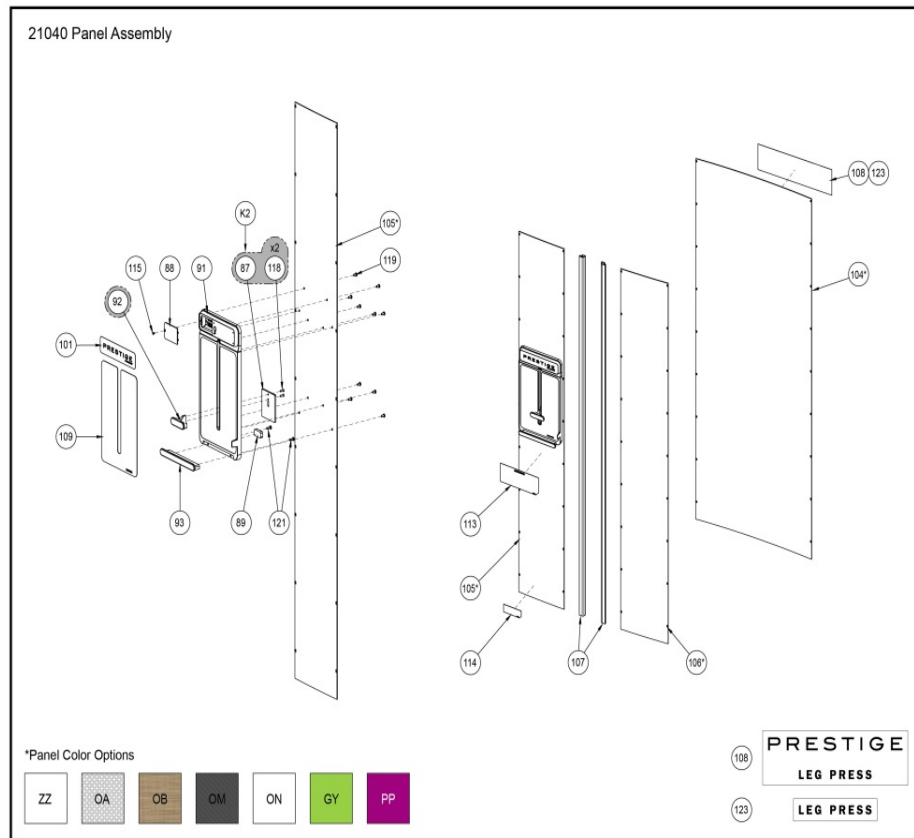
## 21040 Frame Assembly (Serial M0810 and After)



| Ref # | Part Number | Qty | Description                                      |
|-------|-------------|-----|--------------------------------------------------|
| 1,135 | 11040-030   | 12  | INCREMENT WEIGHT S/A                             |
| K3    | 21040K002   | 1   | KIT, TALL INCR WT CHANNEL REPLACEMENT (PRESTIGE) |
| 3     | 11040-409   | 2   | BUMPER                                           |
| 9     | 12000-398   | 2   | SPACER                                           |
| 30    | 12102-330   | 2   | INSERT INCREMENT WEIGHT                          |
| 31    | 12102-331   | 4   | INSERT INCREMENT WEIGHT                          |
| 32    | 12210-347   | 2   | CAP GUIDE ROD                                    |
| 33    | 12210-348   | 2   | CAP GUIDE ROD                                    |
| 36    | 21000-014   | 1   | TOP WEIGHT ASSY 25                               |
| 37    | 21000-463   | 1   | BOTTOM TRAY (LEG PRESS)                          |
| 38    | 21040-200   | 1   | W/ FRAME Custom                                  |
| 40    | 21040-336   | 2   | WT ROD .625 DIA X 59.72                          |
| 42    | 21040-580   | 2   | EXTRUSION, INC WT CHANNEL                        |
| 43    | 21040-471   | 1   | EXTRUSION, OUTER CHANNEL                         |
| 44    | 21040-474   | 1   | EXTRUSION, OUTER CHANNEL (LH HOLES)              |
| 54    | BS070208    | 2   | COMP SPRING .396 ID X .480 OD X 1.50 LG          |
| 56    | CM000211    | 1   | DECAL PATENT                                     |
| 71    | HT512517    | 2   | TAP SC 10-24 X 1.00 TYPE WB PN HD PHIL BLK       |
| 72    | HT542514    | 4   | TAP SC NO 8-32 X .625 A PHIL                     |
| 90    | 20000-650   | 1   | HOLDER, WATER BOTTLE                             |
| 94    | 21000-451   | 1   | MOUNT, FRONT                                     |

| Ref # | Part Number | Qty | Description                                   |
|-------|-------------|-----|-----------------------------------------------|
| 95    | 21000-452   | 1   | MOUNT, BACK                                   |
| 100   | 21000-465   | 1   | SPACER                                        |
| 117   | HT512522    | 2   | TAP SC 10-24 X 1.50 TYPE WB PN                |
| 122   | HT552515    | 8   | TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK |
| 133   | 11040-572   | 6   | GUARD INCREMENT WEIGHT                        |
| 134   | 11040-578   | 6   | GUARD, INCREMENT WEIGHT                       |
| -     | CM000202    | 1   |                                               |

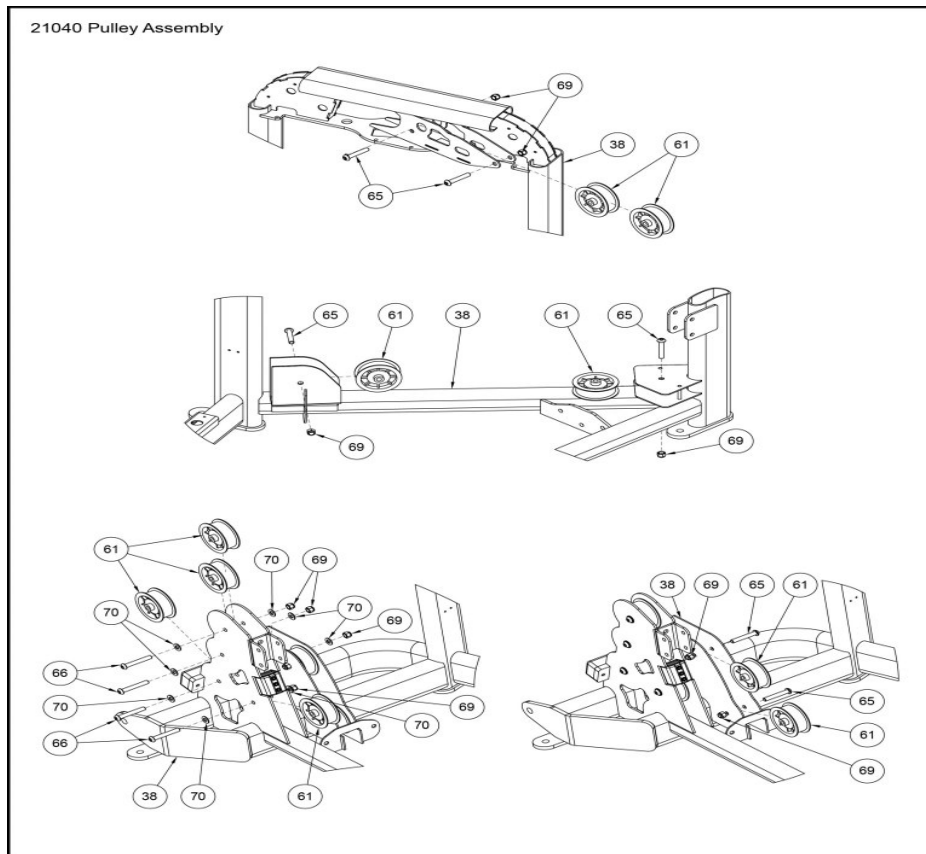
## 21040 Panel Assembly



| Ref # | Part Number | Qty | Description                                       |
|-------|-------------|-----|---------------------------------------------------|
| K2    | 20000K007   | 1   | KIT, CLAMP BAR REPLACEMENT                        |
| 87    | 20000-483   | 1   | WEIGHT PLATE                                      |
| 88    | 20000-524   | 1   | COVER PLATE                                       |
| 89    | 20000-560   | 1   | BUMPER                                            |
| 91    | 20000-652   | 1   | PANEL, PLACARD                                    |
| 92    | 20000-662   | 1   | CLAMP BAR                                         |
| 93    | 20000-655   | 1   | BOTTOM TAB                                        |
| 101   | 21000-556   | 1   | MEDIA CENTER DECAL                                |
| 104   | 21040-440OB | 1   | BACK PANEL BALI                                   |
| 104   | 21040-440PP | 1   | BACK PANEL, PLANET FITNESS PURPLE                 |
| 104   | 21040-440OM | 1   | BACK PANEL MORACO                                 |
| 104   | 21040-440ZZ | 1   | BACK PANEL                                        |
| 104   | 21040-440GY | 1   | BACK PANEL, YOUFIT GREEN                          |
| 104   | 21040-440ON | 1   | BACK PANEL                                        |
| 104   | 21040-440OA | 1   | BACK PANEL ASPEN                                  |
| 105   | 21040-441OB | 1   | FRONT PANEL (MEDIA CENTER) BALI                   |
| 105   | 21040-441PP | 1   | FRONT PANEL (MEDIA CENTER), PLANET FITNESS PURPLE |
| 105   | 21040-441OM | 1   | FRONT PANEL (MEDIA CENTER) MONACO                 |
| 105   | 21040-441OA | 1   | FRONT PANEL (MEDIA CENTER) ASPEN                  |
| 105   | 21040-441ON | 1   | FRONT PANEL (MEDIA CENTER)                        |
| 105   | 21040-441ZZ | 1   | FRONT PANEL (MEDIA CENTER)                        |

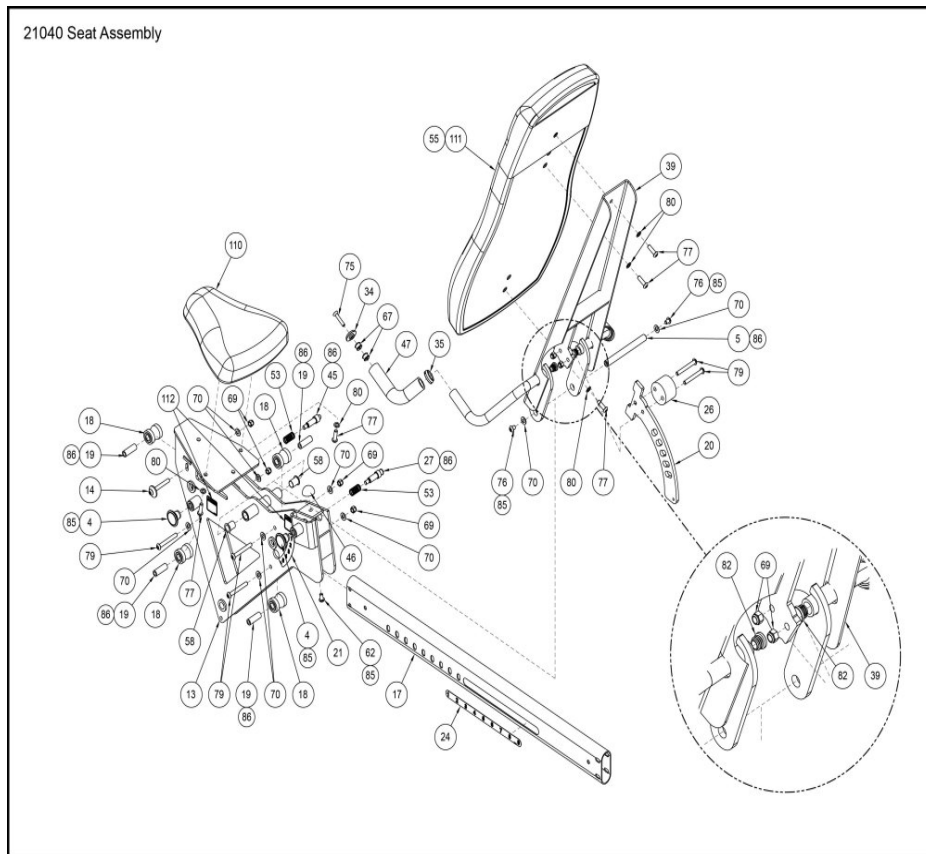
| Ref # | Part Number | Qty | Description                                            |
|-------|-------------|-----|--------------------------------------------------------|
| 105   | 21040-441GY | 1   | FRONT PANEL (MEDIA CENTER), YOUFIT GREEN               |
| 106   | 21040-442PP | 1   | FRONT PANEL, PLANET FITNESS PURPLE                     |
| 106   | 21040-442GY | 1   | FRONT PANEL, YOUFIT GREEN                              |
| 106   | 21040-442OA | 1   | FRONT PANEL, ASPEN                                     |
| 106   | 21040-442ZZ | 1   | FRONT PANEL                                            |
| 106   | 21040-442OB | 1   | FRONT PANEL, BALI                                      |
| 106   | 21040-442ON | 1   | FRONT PANEL                                            |
| 106   | 21040-442OM | 1   | FRONT PANEL, MONACO                                    |
| 107   | 21040-472   | 1   | EXTRUDED GUARD                                         |
| 108   | 21040-700   | 1   | DECAL, LEG PRESS                                       |
| 108   | 21040-701   | 1   | DECAL, LEG PRESS                                       |
| 109   | 21040-598   | 1   | Placard Prestige LPress Custom                         |
| 113   | DE000023    | 1   | Decal Warning Custom                                   |
| 114   | DE000025    | 1   | NLA: DECAL, MADE IN U.S.A.                             |
| 115   | HC041008    | 2   | SCREW, FH PHILL. #4 X .250 TYPE AB                     |
| 118   | HT532712    | 1   | FLAT HEAD PHILLIPS #6 X .500 LG TYPE AB                |
| 119   | HT552509    | 12  | TAP SC NO 8-16 X .31 PLASTITE PN HD PHIL               |
| 121   | HT552512    | 2   | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |
| 123   | 20040-704   | 1   | DECAL, LEG PRESS, SILVER                               |
| 123   | 20040-703   | 1   | DECAL, LEG PRESS, BLACK                                |

## 21040 Pulley Assembly



| Ref # | Part Number | Qty | Description           |
|-------|-------------|-----|-----------------------|
| 38    | 21040-200   | 1   | W/ FRAME Custom       |
| 61    | GP000209    | 9   | PULLEY ASSEMBLY-3.50  |
| 65    | HC700428    | 5   | BHSCS .375-16 X 2.25  |
| 66    | HC700430    | 4   | BHSCS .375-16 X 2.50  |
| 69    | HN704901    | 9   | LOCKNUT .375-16 NYLON |
| 70    | HS347600    | 9   | WASHER SAE .375       |

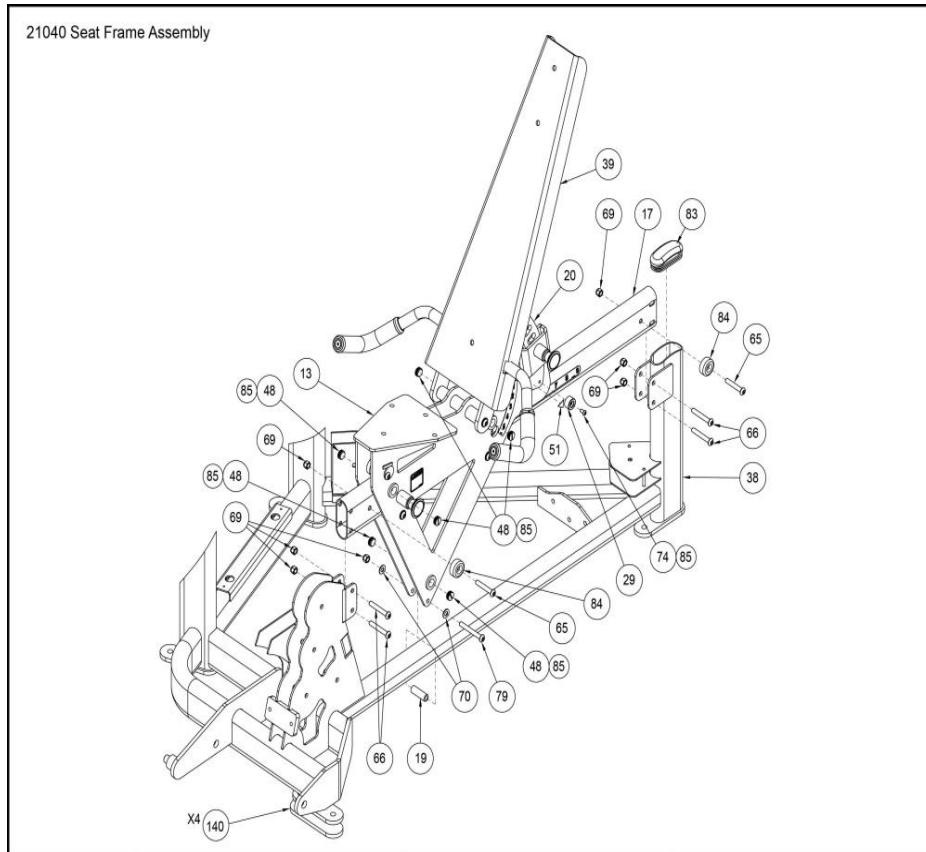
## 21040 Seat Assembly



| Ref # | Part Number | Qty | Description                          |
|-------|-------------|-----|--------------------------------------|
| 4     | 11040-440   | 2   | KNOB                                 |
| 5     | 11040-530   | 1   | SHAFT PIVOT                          |
| 13    | 12040-204   | 1   | W SEAT Custom                        |
| 14    | 12040-206   | 1   | P CAM BOLT                           |
| 17    | 12040-322   | 1   | TUBE                                 |
| 18    | 12040-323   | 4   | ROLLER                               |
| 19    | 12040-324   | 4   | SPACER                               |
| 20    | 12040-326   | 1   | P ADJUSTING ARM                      |
| 21    | 12040-329   | 1   | DECAL ADJUSTMENT                     |
| 24    | 12040-352   | 1   | DECAL SEAT ADJUSTING                 |
| 26    | 12040-355   | 1   | STOP                                 |
| 27    | 12040-357   | 1   | PIN DETENT                           |
| 34    | 20000-525   | 2   | TRIM RING                            |
| 35    | 20000-526   | 2   | TRIM RING                            |
| 39    | 21040-205   | 1   | W/ CUSHION PLATE Custom              |
| 45    | 4505-329    | 1   | PIN DETENT                           |
| 46    | 4505-331    | 1   | BUMPER 1.50 DIA                      |
| 47    | 4605-521    | 2   | GRAB GRIP 8.25                       |
| 53    | BS070201    | 2   | COM SPRING .56 ID X .66 OD X 1.50 LG |
| 55    | 4800-187    | 1   | WEAR COVER SA BACK 36 MOLDED Custom  |
| 58    | FB130207    | 2   | BRG FLG 17MM X 19MM X 25MM           |
| 62    | HC700414    | 1   | BHSCS .375-16 X .62                  |

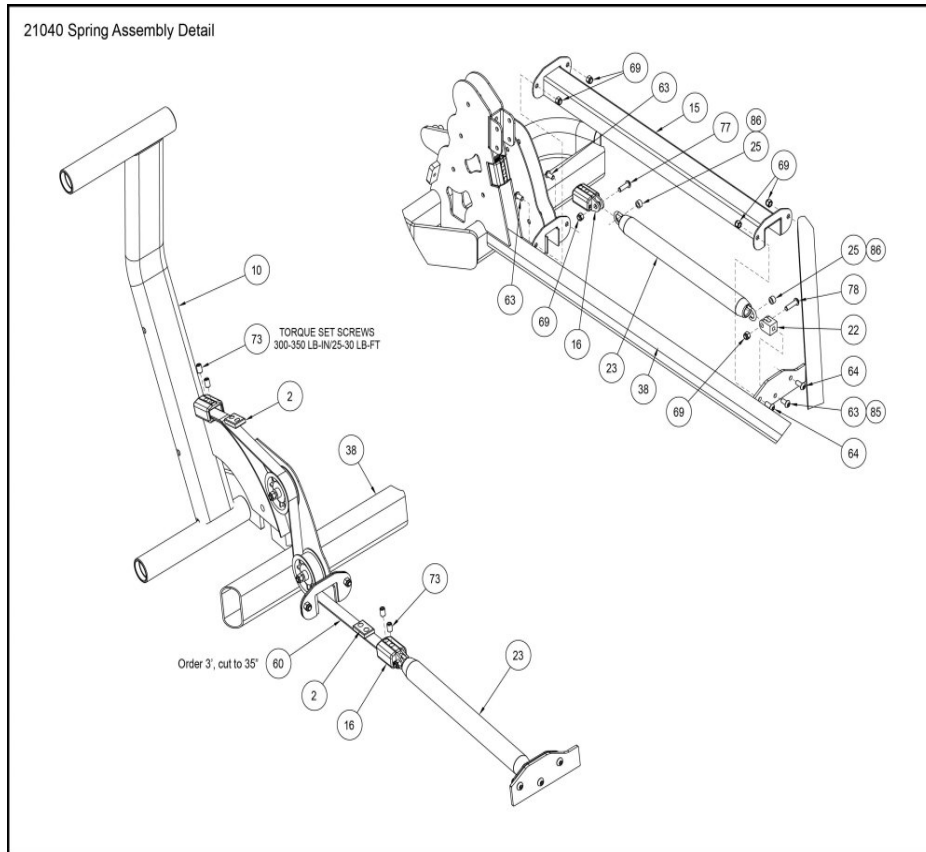
| Ref # | Part Number | Qty | Description                                |
|-------|-------------|-----|--------------------------------------------|
| 67    | HF449066    | 4   | INSERT 3/4 X 5/16-18 UNC                   |
| 69    | HN704901    | 4   | LOCKNUT .375-16 NYLON                      |
| 70    | HS347600    | 6   | WASHER SAE .375                            |
| 75    | JC661000    | 2   | FHSCS .312-18 X 1.75 LONG                  |
| 76    | JC700412    | 2   | BHSCS .375-16 X .50                        |
| 77    | JC700420    | 4   | BHSCS .375-16 X 1.25                       |
| 79    | JC700434    | 2   | BHSCS .375-16 X 3.00                       |
| 80    | JS347400    | 2   | LOCKWASHER INT TOOTH .375                  |
| 82    | PP090213    | 2   | INSERT PLASTIC                             |
| 85    | YA000201    | 1   | ADH THRD LKR REM .02 OZ 242                |
| 86    | YG000002    | 1   | NLA: Please use Lithium Grease             |
| 110   | 4800-164    | 1   | CUSHION SA BIKE SEAT 12in MOLD Custom      |
| 111   | 4800-184    | 1   | COVERED CUSHION SA BACK 36IN MOLDED Custom |
| 112   | 8500-025    | 2   | DECAL CAUTION Custom                       |

## 21040\_Seat\_Frame\_Assembly



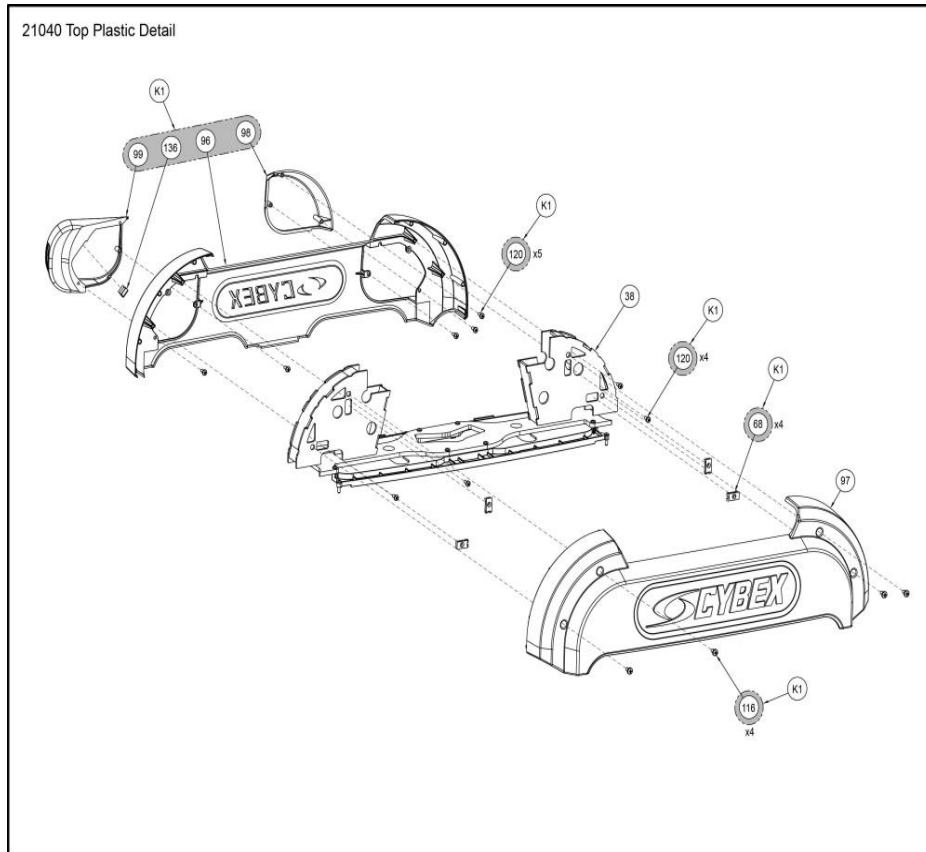
| Ref # | Part Number | Qty | Description                 |
|-------|-------------|-----|-----------------------------|
| 13    | 12040-204   | 1   | W SEAT Custom               |
| 17    | 12040-322   | 1   | TUBE                        |
| 19    | 12040-324   | 1   | SPACER                      |
| 20    | 12040-326   | 1   | P ADJUSTING ARM             |
| 29    | 12100-303   | 1   | BUMPER                      |
| 38    | 21040-200   | 3   | W/ FRAME Custom             |
| 39    | 21040-205   | 1   | W/ CUSHION PLATE Custom     |
| 48    | 4860-332    | 5   | PLUG ADJ BEARING            |
| 51    | 5340Y045    | 1   | DECAL ARROW                 |
| 65    | HC700428    | 2   | BHSCS .375-16 X 2.25        |
| 66    | HC700430    | 4   | BHSCS .375-16 X 2.50        |
| 69    | HN704901    | 6   | LOCKNUT .375-16 NYLON       |
| 70    | HS347600    | 2   | WASHER SAE .375             |
| 74    | JC620412    | 1   | BHSCS .250-20 X .50         |
| 79    | JC700434    | 1   | BHSCS .375-16 X 3.00        |
| 83    | PP130002    | 1   | INSERT DOMED PLASTIC        |
| 84    | PR060003    | 2   | BUMPER RECESS               |
| 85    | YA000201    | 1   | ADH THRD LKR REM .02 OZ 242 |
| 140   | 12090-322   | 4   | PAD FOOT                    |

## 21040\_Spring\_Assembly\_Detail



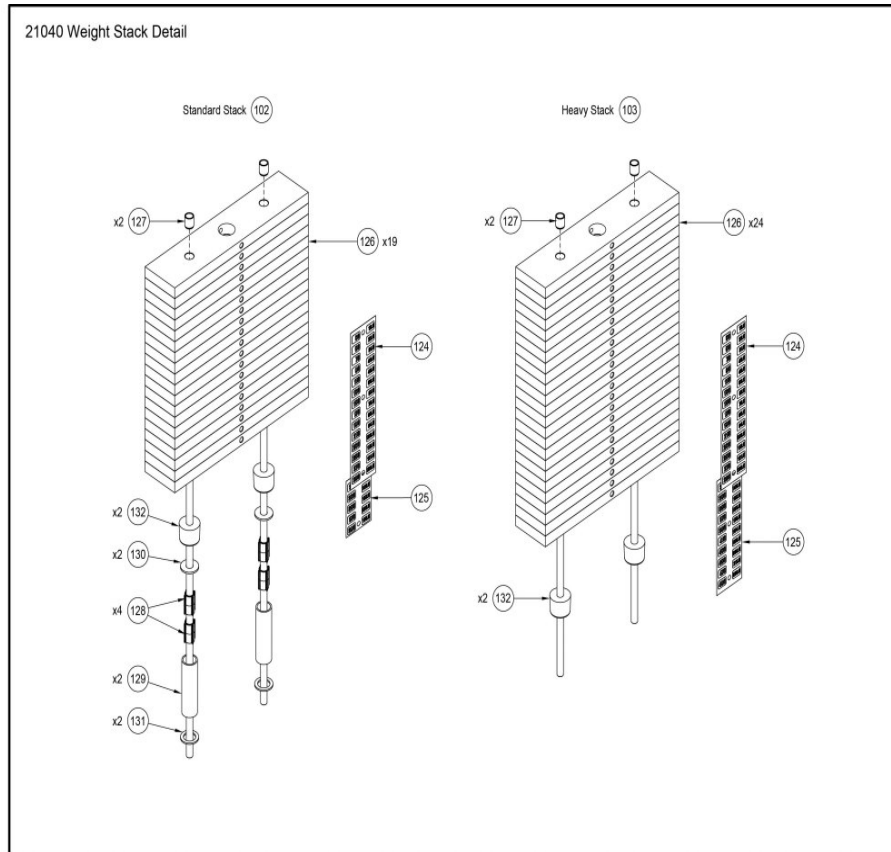
| Ref # | Part Number | Qty | Description                    |
|-------|-------------|-----|--------------------------------|
| 2     | 11040-301   | 2   | INSERT CLAMP BLOCK             |
| 10    | 12040-201   | 1   | W PIVOT Custom                 |
| 15    | 12040-207   | 1   | W GUARD Custom                 |
| 16    | 12040-208   | 1   | W BELT CLAMP                   |
| 22    | 12040-347   | 1   | BLOCK                          |
| 23    | 12040-348   | 1   | EXT SPRING 20.25 LONG          |
| 25    | 12040-354   | 1   | SPACER                         |
| 38    | 21040-200   | 1   | W/ FRAME Custom                |
| 60    | GB000202    | 3   | BELT .95 WIDE                  |
| 63    | HC700415    | 3   | BHSCS .375-16 X .75            |
| 64    | HC700416    | 2   | BHSCS .375-16 X .875           |
| 69    | HN704901    | 6   | LOCKNUT .375-16 NYLON          |
| 73    | HY740000    | 4   | SET SCREW                      |
| 77    | JC700420    | 1   | BHSCS .375-16 X 1.25           |
| 78    | JC700422    | 1   | BHSCS .375-16 X 1.50           |
| 85    | YA000201    | 1   | ADH THRD LKR REM .02 OZ 242    |
| 86    | YG000002    | 1   | NLA: Please use Lithium Grease |

## 21040\_Top\_Plastic\_Detail



| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| K1    | 21000K040   | 1   | KIT, PRESTIGE TOP CAP (RH EXIT)       |
| 38    | 21040-200   | 1   | W/ FRAME Custom                       |
| 68    | HF579000    | 4   | PANEL FASTENER 10-24 U TYPE           |
| 96    | 21000-454   | 1   | TOP CAP, FRONT                        |
| 97    | 21000-455   | 1   | TOP CAP, REAR                         |
| 98    | 21000-457   | 1   | TOP CAP INSERT LH                     |
| 99    | 21000-459   | 1   | PULLEY COVER ASSEMBLY RH              |
| 116   | HJ582510    | 4   | SEMS 10-32 X .38                      |
| 120   | HT552511    | 9   | TAP SC #8-16 X .38 TAP BLACK PLASTITE |
| 136   | HF009000    | 1   | SPEED CLIP U-TYPE                     |

## 21040\_Weight\_Stack\_Detail



| Ref # | Part Number | Qty | Description                        |
|-------|-------------|-----|------------------------------------|
| 102   | 21040-020   | 1   |                                    |
| 103   | 21040-021   | 1   |                                    |
| 124   | 12000-560   | 1   | DECAL WT PLATE (30-290)            |
| 125   | 12000-561   | 1   | DECAL WT PLATE (310-490)           |
| 126   | 4000C101    | 1   | C STACK WT 4X18                    |
| 127   | FB130216    | 2   | Bushing Weight Stack               |
| 128   | 12210-352   | 2   | INSERT PLASTIC                     |
| 129   | 12210-359   | 2   | TUBE SPACER                        |
| 130   | HS760106    | 2   | WASH FLAT 1.750 .688 .140 T        |
| 131   | JS497600    | 2   | WASHER 1.19 ID X 1.75 OD X .12 THK |
| 132   | PR060005    | 2   | BUMPER WEIGHT                      |

