

Prestige Leg Press TA

21440-10

Parts Manual

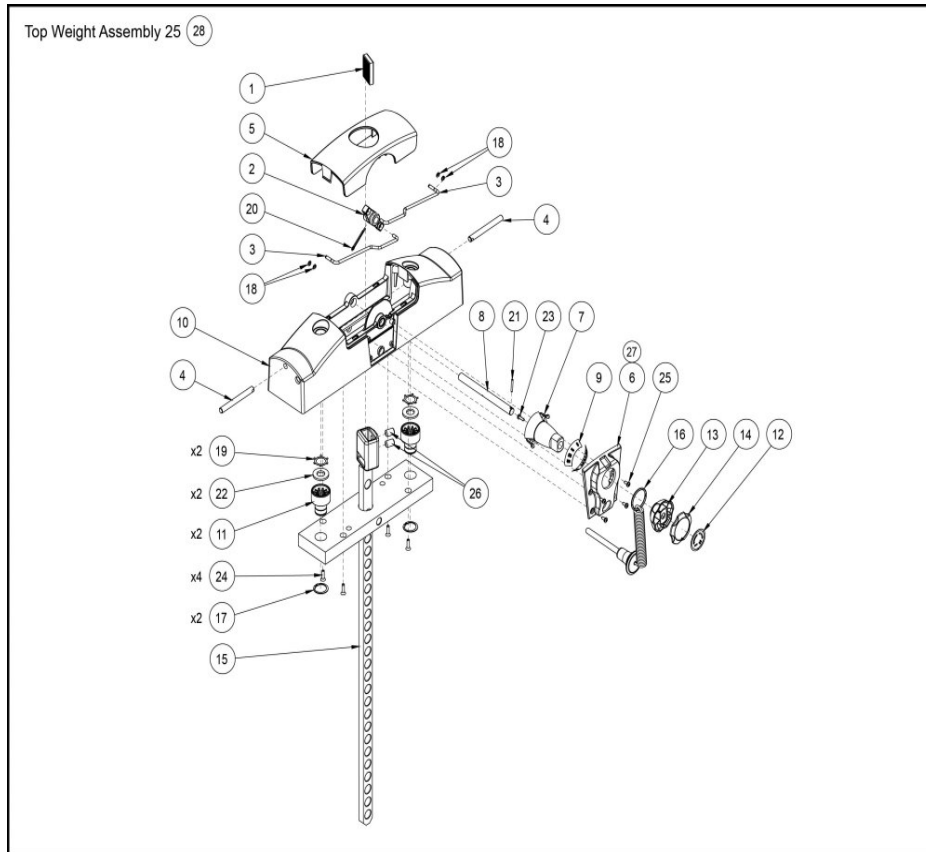
1/5/2019 4:29:13 AM



Table of Contents

Top Weight Assembly 25	3
21440 Belt Routing	5
21440 Cam Belt Detail	6
21440 Foot Plate Assembly	7
21440 Frame Assembly	8
21440 Panel Assembly	10
21440 Pulley Assembly	12
21440 Seat Assembly	13
21440 Seat Frame Assembly	15
21440 Spring Assembly	16
21440 Top Plastic Detail	17
21440 Weight Stack Detail	18

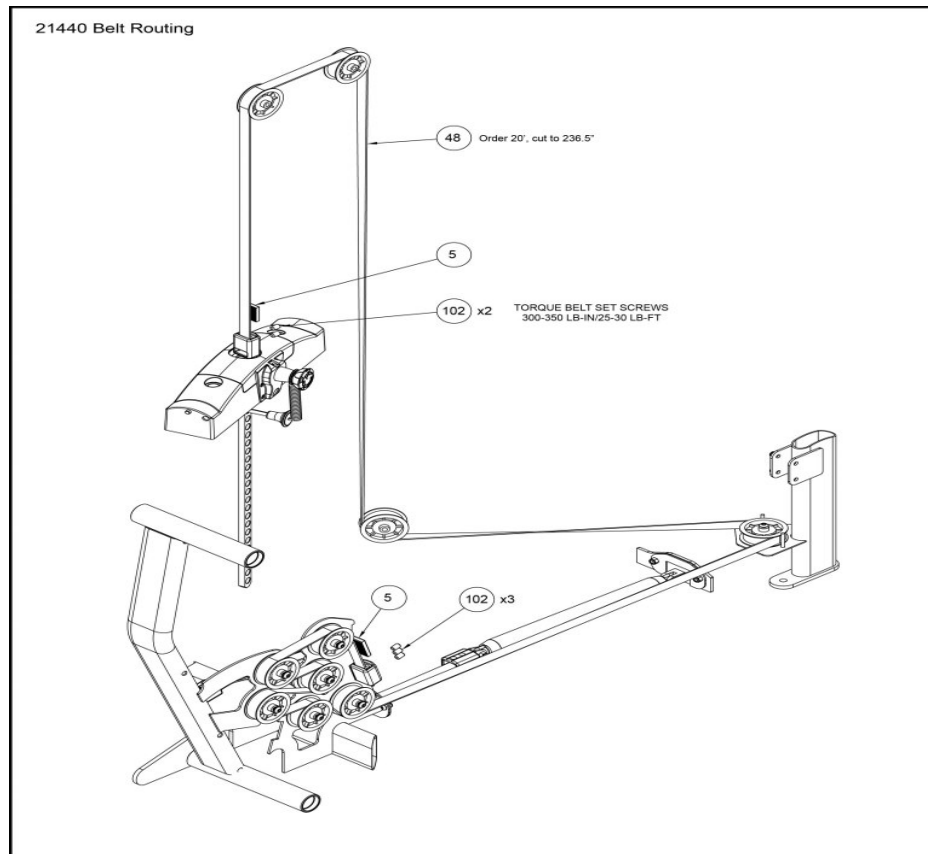
Top_Weight_Assembly_25



Ref #	Part Number	Qty	Description
6	11040-424	1	COVER PLATE
7	11040-426	1	STEM
8	11040-427	1	ROD
9	11040-428	1	DECAL ADJUSTMENT
10	11050-366	1	TOP WT ASSY, MOLDED
11	13000-364	2	BEARING FLNG .62 ID X .92 OD X 1.75 LG
12	14051-308	1	Decal Rotation
13	20000-476	1	KNOB, BASE
14	20000-477	1	KNOB
15	21000-234	1	C LIFTING POST 25
16	BH030207	1	PIN WEIGHT SELECTOR
17	BR030206	2	RETAINING RING
18	BR030209	4	RETAINING RING .188
19	BR030220	2	RETAINING RING 1.250 INTERNAL
20	HP016820	1	COTTER PIN .125 X 1.25
21	HP266765	1	ROLL PIN .125 X .938
22	HS720004	2	WASHER FELT .641 ID X 1.250 OD X .125 T
23	HT552512	1	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
24	HT562715	4	TAP SC NO 10 X .750 F PHIL
25	HT582510	4	TAP SC NO 10 X .375 PN HD PHIL
26	HY740000	2	SET SCREW

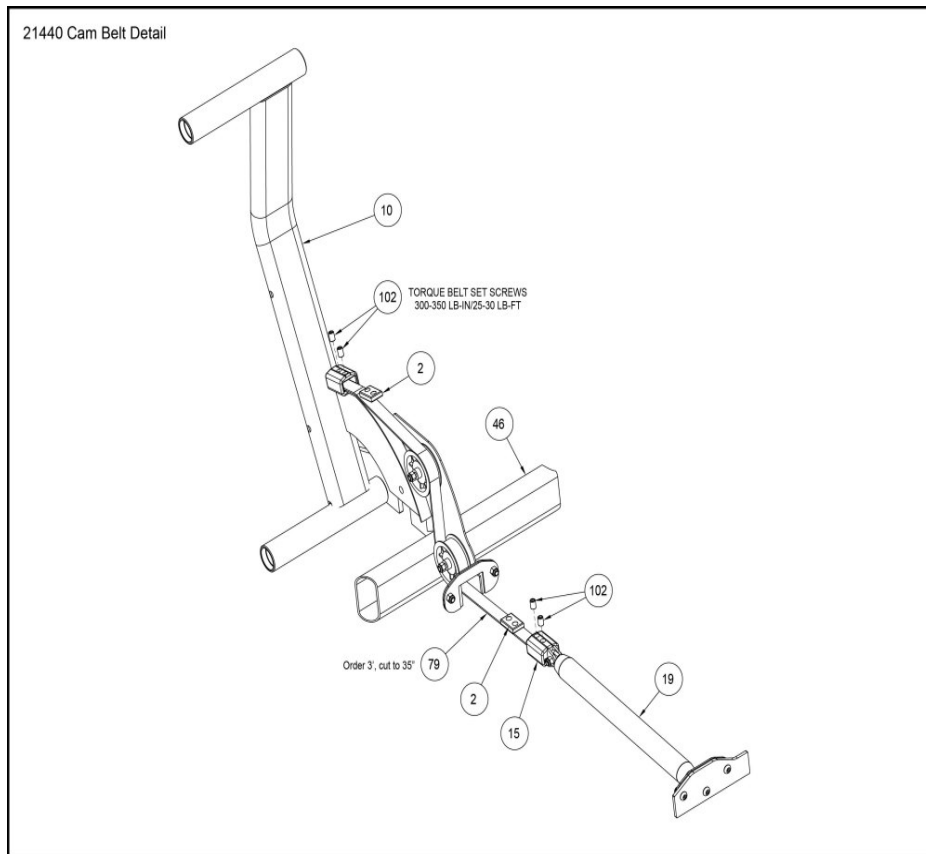
Ref #	Part Number	Qty	Description
28	21400-014	1	TOP WEIGHT ASSY 25

21440_Belt_Routing



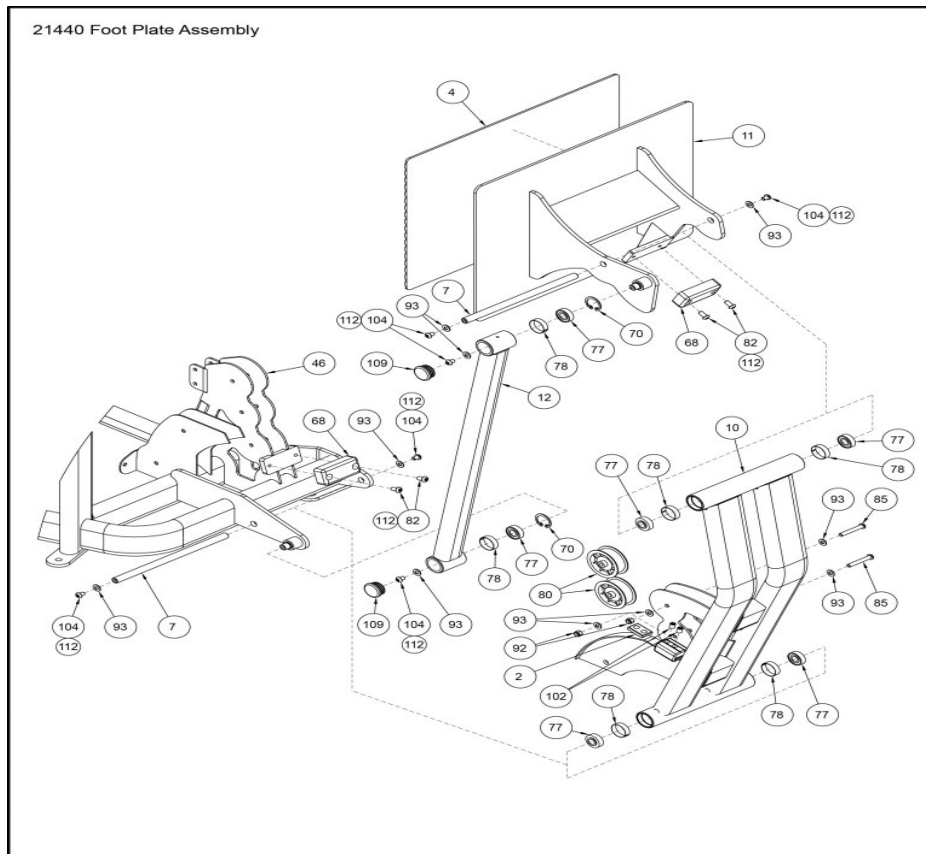
Ref #	Part Number	Qty	Description
5	11040-568	2	CLAMP BLOCK INSERT
48	21040-362	20	BELT
102	HY740000	5	SET SCREW

21440_Cam_Belt_Detail



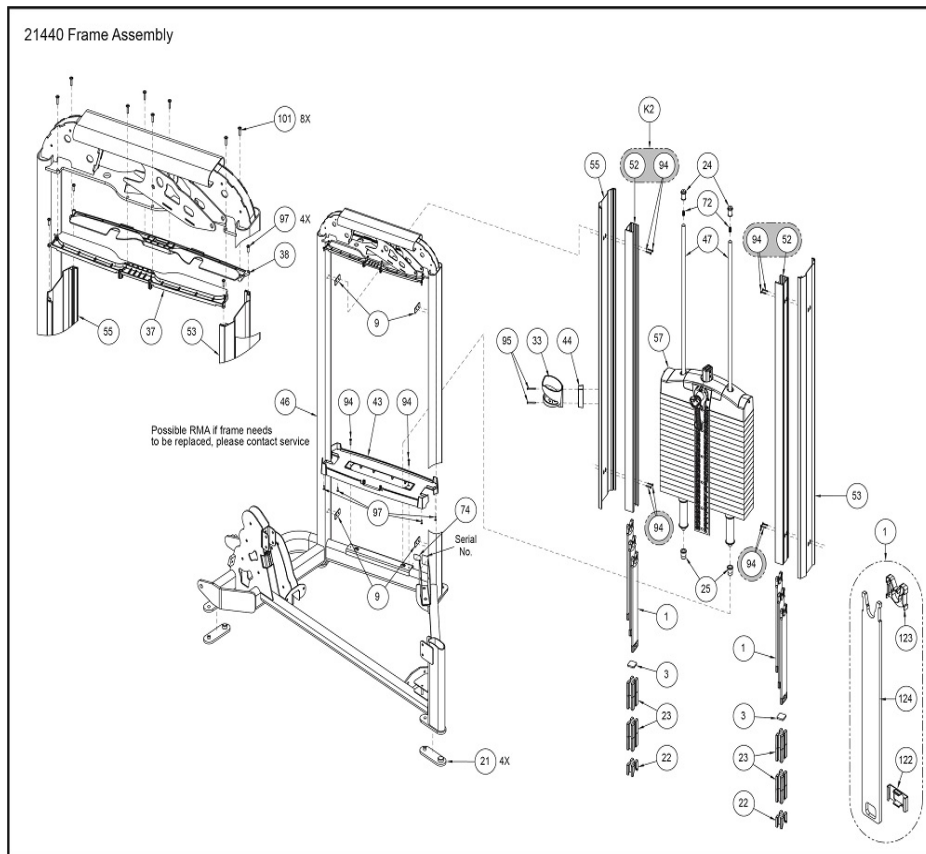
Ref #	Part Number	Qty	Description
2	11040-301	2	INSERT CLAMP BLOCK
10	12040-201	1	W PIVOT Custom
15	12040-208	1	W BELT CLAMP
19	12040-348	1	EXT SPRING 20.25 LONG
46	21040-200	1	W/ FRAME Custom
79	GB000202	3	BELT .95 WIDE
102	HY740000	4	SET SCREW

21440_Foot_Plate_Assembly



Ref #	Part Number	Qty	Description
2	11040-301	1	INSERT CLAMP BLOCK
4	11040-562	1	NON-SLIP 18.50 X 24.50
7	11090-369	2	SHAFT PIVOT
10	12040-201	1	W PIVOT Custom
11	12040-202	1	W FOOT PLATE Custom
12	12040-203	1	W LINK Custom
46	21040-200	1	W/ FRAME Custom
68	5220-305	1	BUMPER 2.00 X 4.00
70	BR030226	5	RETAINING RING 1.653 INTERNAL
77	FB030232	5	BRG RADIAL 17MM ID EXT RACE
78	FC030006	5	TOLERANCE RING 1.575 ID
80	GP000209	2	PULLEY ASSEMBLY-3.50
82	HC700415	2	BHSCS .375-16 X .75
85	HC700430	2	BHSCS .375-16 X 2.50
92	HN704901	2	LOCKNUT .375-16 NYLON
93	HS347600	10	WASHER SAE .375
102	HY740000	2	SET SCREW
104	JC700412	6	BHSCS .375-16 X .50
109	PP090208	2	INSERT PLASTIC 1.75 DIA-RIB
112	YA000201	1	ADH THRD LKR REM .02 OZ 242

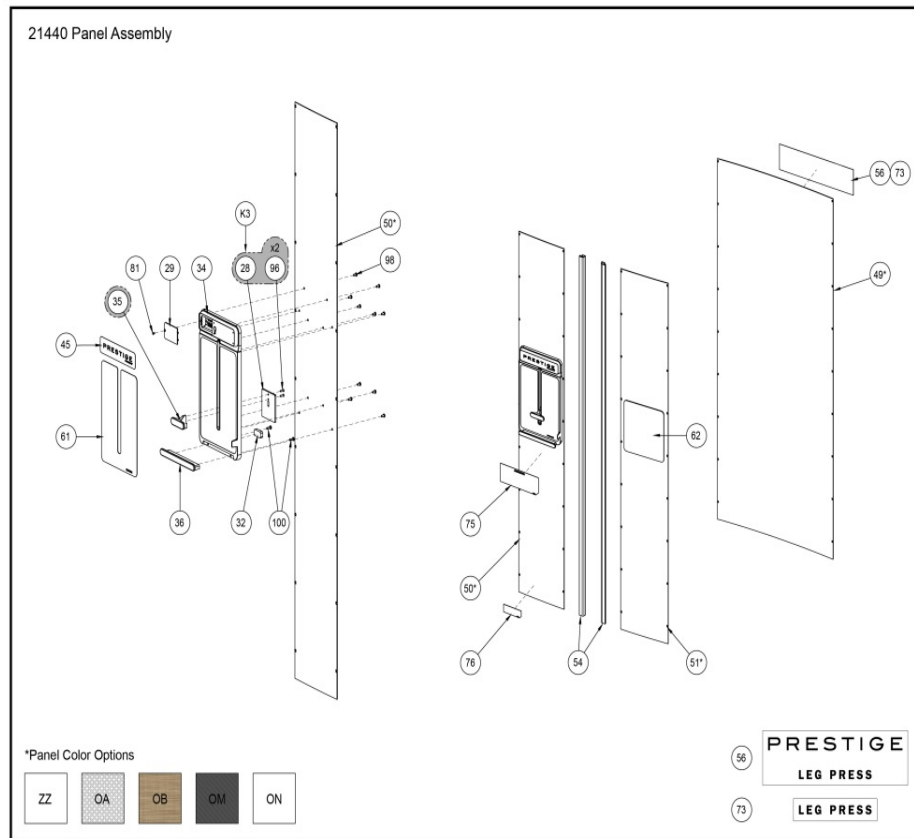
21440_Frame_Assembly



Ref #	Part Number	Qty	Description
1,124	11040-030	12	INCREMENT WEIGHT S/A
K2	21040K002	1	KIT, TALL INCR WT CHANNEL REPLACEMENT (PRESTIGE)
3	11040-409	2	BUMPER
9	12000-398	4	SPACER
21	12090-322	4	PAD FOOT
22	12102-330	2	INSERT INCREMENT WEIGHT
23	12102-331	4	INSERT INCREMENT WEIGHT
24	12210-347	2	CAP GUIDE ROD
25	12210-348	2	CAP GUIDE ROD
33	20000-650	1	HOLDER, WATER BOTTLE
37	21000-451	1	MOUNT, FRONT
38	21000-452	1	MOUNT, BACK
43	21000-463	1	BOTTOM TRAY (LEG PRESS)
44	21000-465	1	SPACER
46	21040-200	1	W/ FRAME Custom
47	21040-336	2	WT ROD .625 DIA X 59.72
52	21040-580	2	EXTRUSION, INC WT CHANNEL
53	21040-471	1	EXTRUSION, OUTER CHANNEL
55	21040-474	1	EXTRUSION, OUTER CHANNEL (LH HOLES)
57	21400-014	1	TOP WEIGHT ASSY 25
72	BS070208	2	COMP SPRING .396 ID X .480 OD X 1.50 LG

Ref #	Part Number	Qty	Description
74	CM000211	1	DECAL PATENT
94	HT512517	10	TAP SC 10-24 X 1.00 TYPE WB PN HD PHIL BLK
95	HT512522	2	TAP SC 10-24 X 1.50 TYPE WB PN
97	HT542514	8	TAP SC NO 8-32 X .625 A PHIL
101	HT552515	8	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK
122	11040-572	6	GUARD INCREMENT WEIGHT
123	11040-578	6	GUARD, INCREMENT WEIGHT
-	CM000202	1	

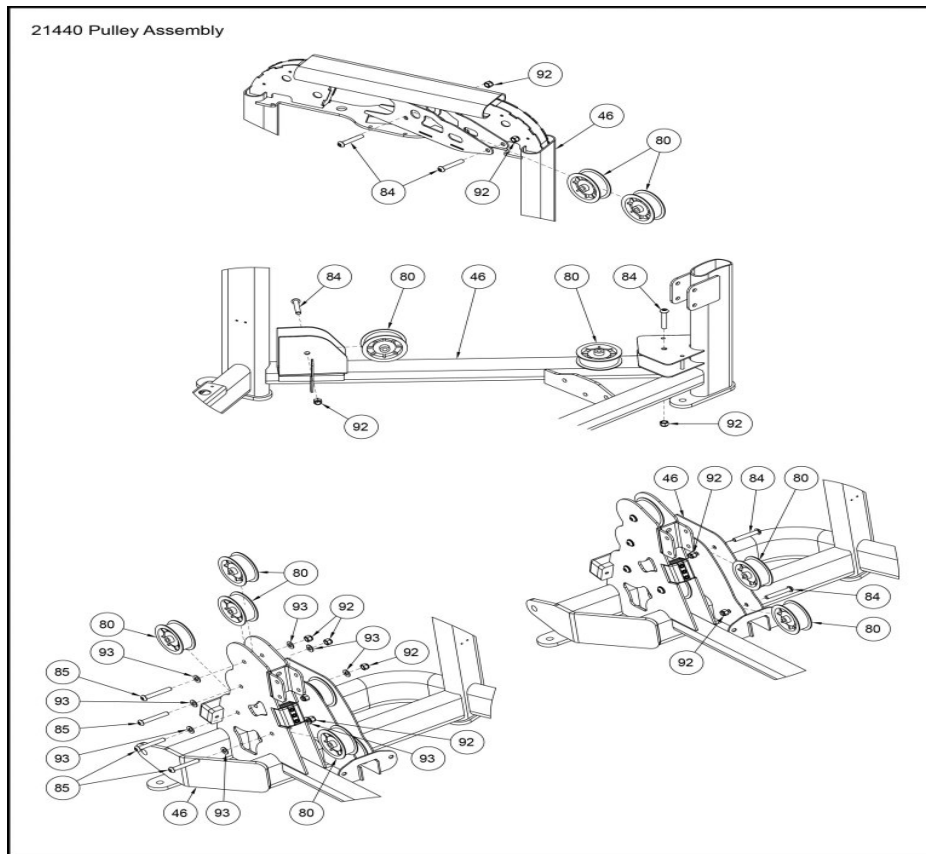
21440_Panel_Assembly



Ref #	Part Number	Qty	Description
K3	20000K007	1	KIT, CLAMP BAR REPLACEMENT
28	20000-483	1	WEIGHT PLATE
29	20000-524	1	COVER PLATE
32	20000-560	1	BUMPER
34	20000-652	1	PANEL, PLACARD
35	20000-662	1	CLAMP BAR
36	20000-655	1	BOTTOM TAB
45	21000-556	1	MEDIA CENTER DECAL
49	21040-440OB	1	BACK PANEL BALI
49	21040-440OA	1	BACK PANEL ASPEN
49	21040-440ZZ	1	BACK PANEL
49	21040-440OM	1	BACK PANEL MORACO
49	21040-440ON	1	BACK PANEL
50	21040-441OB	1	FRONT PANEL (MEDIA CENTER) BALI
50	21040-441ON	1	FRONT PANEL (MEDIA CENTER)
50	21040-441OM	1	FRONT PANEL (MEDIA CENTER) MONACO
50	21040-441ZZ	1	FRONT PANEL (MEDIA CENTER)
50	21040-441OA	1	FRONT PANEL (MEDIA CENTER) ASPEN
51	21040-442ON	1	FRONT PANEL
51	21040-442ZZ	1	FRONT PANEL
51	21040-442OA	1	FRONT PANEL, ASPEN
51	21040-442OB	1	FRONT PANEL, BALI

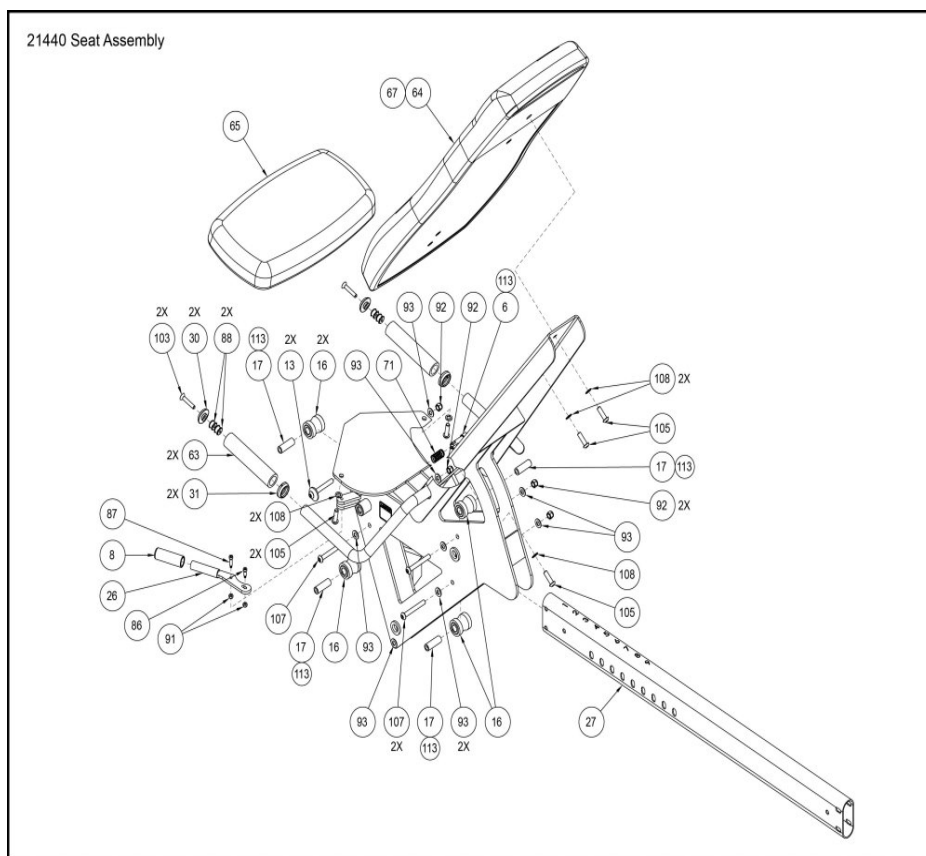
Ref #	Part Number	Qty	Description
51	21040-442OM	1	FRONT PANEL, MONACO
54	21040-472	2	EXTRUDED GUARD
56	21040-701	1	DECAL, LEG PRESS
56	21040-700	1	DECAL, LEG PRESS
61	21440-598	1	Placard Prestige LegP TA Custom
62	21440-599	1	Placard Prestige LegP TA Custom
73	20040-700	1	DECAL, LEG PRESS
73	20040-701	1	DECAL, LEG PRESS
75	DE000023	1	Decal Warning Custom
76	DE000025	1	NLA: DECAL, MADE IN U.S.A.
81	HC041008	1	SCREW, FH PHILL. #4 X .250 TYPE AB
96	HT532712	2	FLAT HEAD PHILLIPS #6 X .500 LG TYPE AB
98	HT552509	10	TAP SC NO 8-16 X .31 PLASTITE PN HD PHIL
100	HT552512	2	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK

21440_Pulley_Assembly



Ref #	Part Number	Qty	Description
46	21040-200	1	W/ FRAME Custom
80	GP000209	9	PULLEY ASSEMBLY-3.50
84	HC700428	6	BHSCS .375-16 X 2.25
85	HC700430	2	BHSCS .375-16 X 2.50
92	HN704901	10	LOCKNUT .375-16 NYLON
93	HS347600	7	WASHER SAE .375

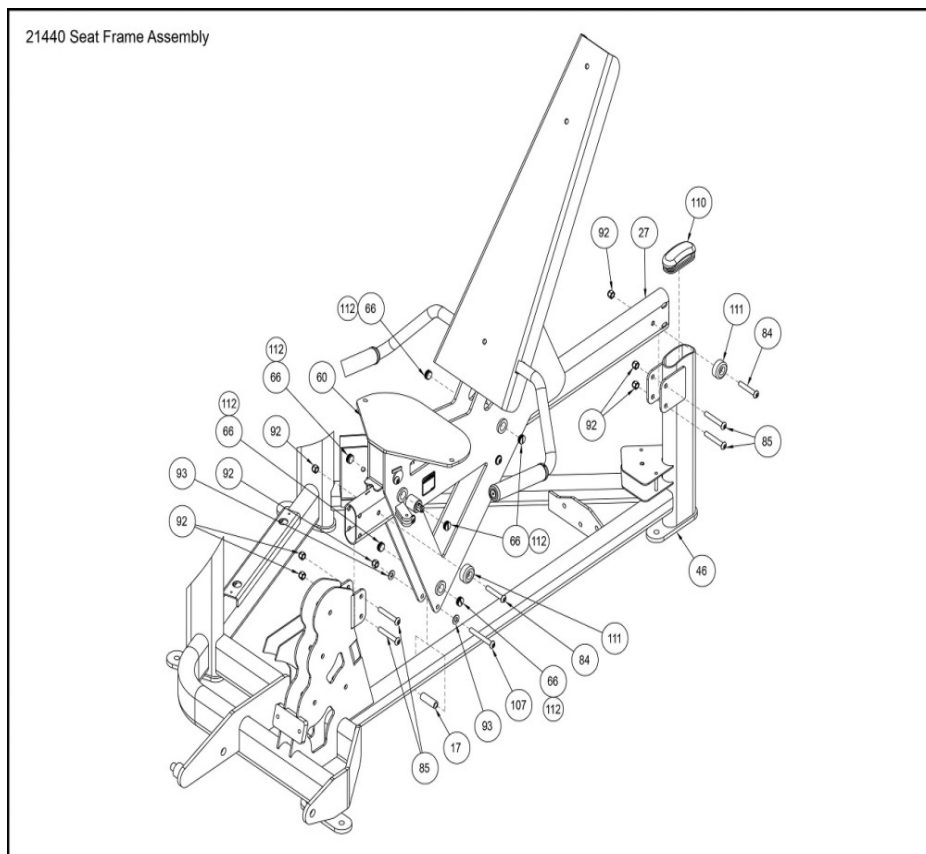
21440_Seat_Assembly



Ref #	Part Number	Qty	Description
6	11090-314	1	PIN DETENT
8	11090-385	1	GRIP
13	12040-206	1	P CAM BOLT
16	12040-323	4	ROLLER
17	12040-324	4	SPACER
26	14040-202	1	W Pivot Handle
27	14040-306	1	Tube
30	20000-525	2	TRIM RING
31	20000-526	2	TRIM RING
63	4605-507	2	GRAB GRIP 6.50
64	4800-184	1	COVERED CUSHION SA BACK 36IN MOLDED Custom
65	4800-188	1	CUSHION SA 10 X 18 NS Custom
67	4800-187	1	WEAR COVER SA BACK 36 MOLDED Custom
71	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
86	HD303312	1	S BOLT .250 X .500 .190-10-24
87	HD303315	2	S Bolt .250 x .750 .190-10-24
88	HF449066	4	INSERT 3/4 X 5/16-18 UNC
91	HN575100	2	LOCKNUT .190-NO 10-24
92	HN704901	4	LOCKNUT .375-16 NYLON
93	HS347600	5	WASHER SAE .375
103	JC661000	2	FHSCS .312-18 X 1.75 LONG
105	JC700420	5	BHSCS .375-16 X 1.25

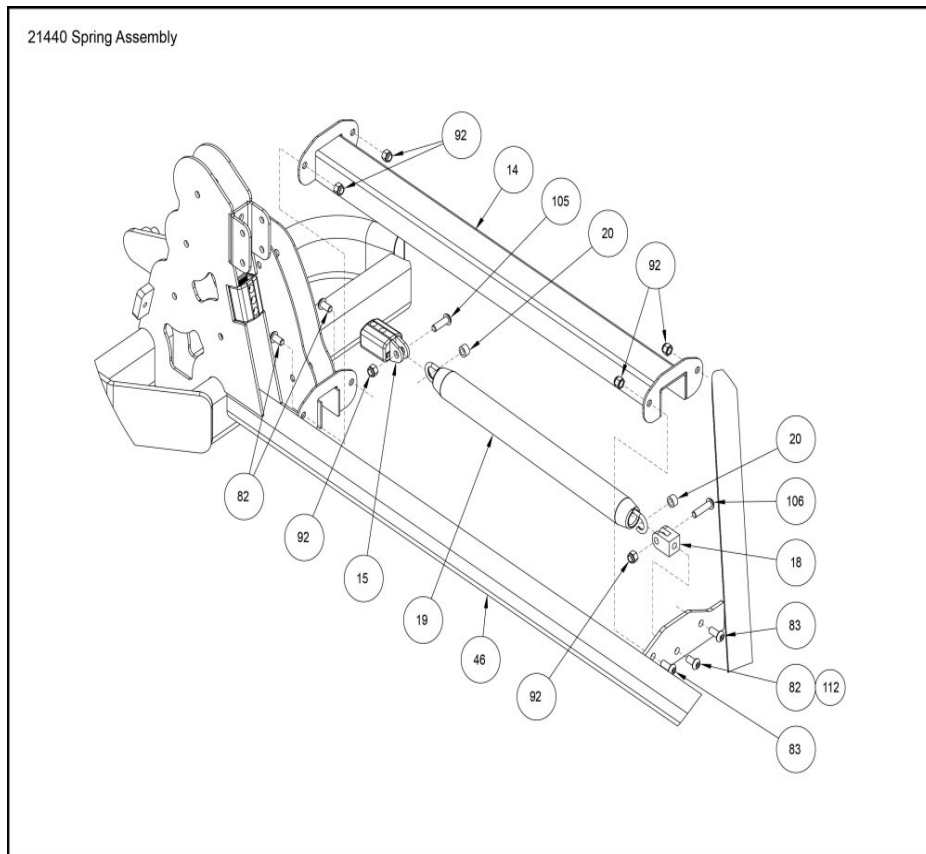
Ref #	Part Number	Qty	Description
107	JC700434	3	BHSCS .375-16 X 3.00
108	JS347400	5	LOCKWASHER INT TOOTH .375

21440_Seat_Frame_Assembly



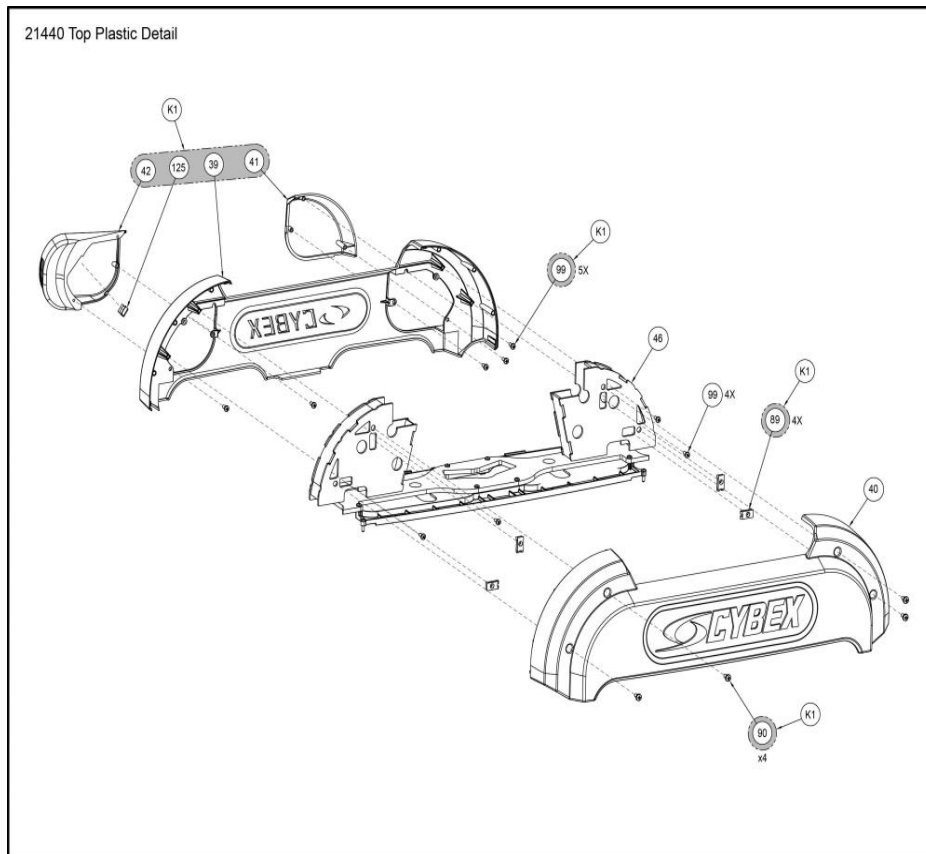
Ref #	Part Number	Qty	Description
17	12040-324	1	SPACER
27	14040-306	1	Tube
46	21040-200	1	W/ FRAME Custom
60	21440-204	1	W/ SEAT Custom
66	4860-332	2	PLUG ADJ BEARING
84	HC700428	2	BHSCS .375-16 X 2.25
85	HC700430	4	BHSCS .375-16 X 2.50
92	HN704901	4	LOCKNUT .375-16 NYLON
93	HS347600	2	WASHER SAE .375
107	JC700434	1	BHSCS .375-16 X 3.00
110	PP130002	1	INSERT DOMED PLASTIC
111	PR060003	2	BUMPER RECESS
112	YA000201	1	ADH THRDLKR REM .02 OZ 242

21440_Spring_Assembly



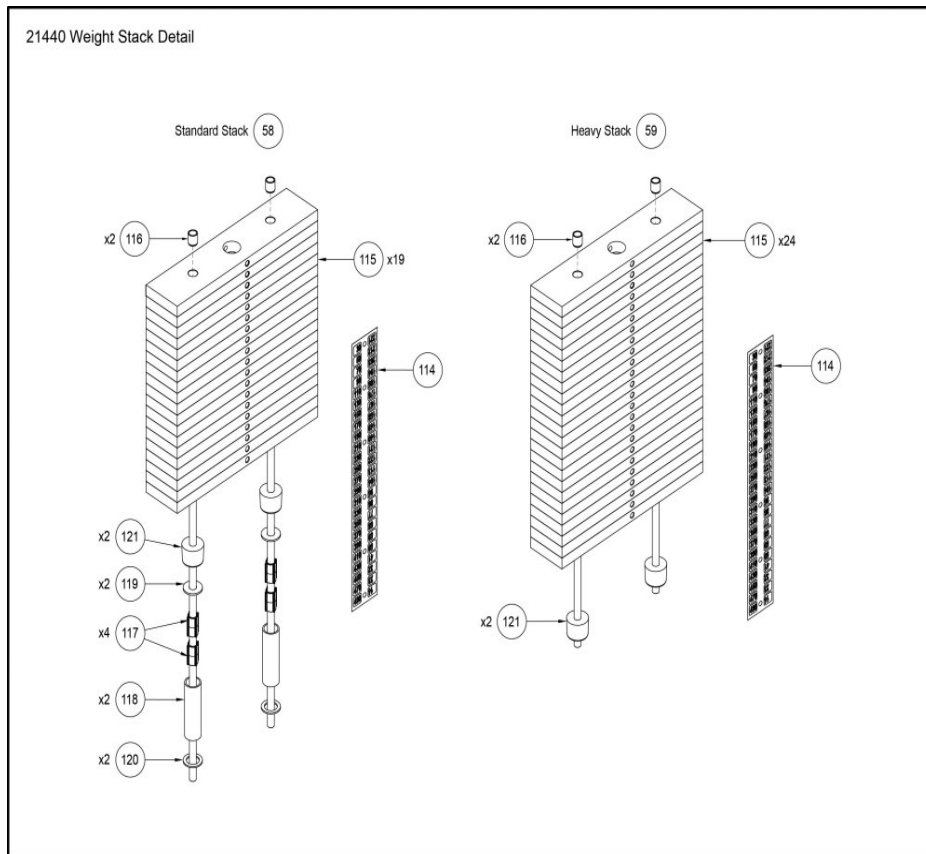
Ref #	Part Number	Qty	Description
14	12040-207	1	W GUARD Custom
15	12040-208	1	W BELT CLAMP
18	12040-347	1	BLOCK
19	12040-348	1	EXT SPRING 20.25 LONG
20	12040-354	2	SPACER
46	21040-200	1	W/ FRAME Custom
82	HC700415	3	BHSCS .375-16 X .75
83	HC700416	2	BHSCS .375-16 X .875
92	HN704901	4	LOCKNUT .375-16 NYLON
105	JC700420	1	BHSCS .375-16 X 1.25
106	JC700422	1	BHSCS .375-16 X 1.50
112	YA000201	1	ADH THRDLKR REM .02 OZ 242

21440_Top_Plastic_Detail



Ref #	Part Number	Qty	Description
K1	21000K040	1	KIT, PRESTIGE TOP CAP (RH EXIT)
39	21000-454	1	TOP CAP, FRONT
40	21000-455	1	TOP CAP, REAR
41	21000-457	1	TOP CAP INSERT LH
42	21000-459	1	PULLEY COVER ASSEMBLY RH
46	21040-200	1	W/ FRAME Custom
89	HF579000	4	PANEL FASTENER 10-24 U TYPE
90	HJ582510	4	SEMS 10-32 X .38
99	HT552511	9	TAP SC #8-16 X .38 TAP BLACK PLASTITE
125	HF009000	1	SPEED CLIP U-TYPE

21440_Weight_Stack_Detail



Ref #	Part Number	Qty	Description
58	21440-020	1	
59	21440-021	1	
114	14000-401	1	DECAL, WT PLATE TA
115	4000C101	1	C STACK WT 4X18
116	FB130216	2	Bushing Weight Stack
117	12210-352	4	INSERT PLASTIC
118	12210-359	2	TUBE SPACER
119	HS760106	2	WASH FLAT 1.750 .688 .140 T
120	JS497600	2	WASHER 1.19 ID X 1.75 OD X .12 THK
121	PR060005	2	BUMPER WEIGHT

