

Prestige Leg Extension TA Start RLD

21451-10

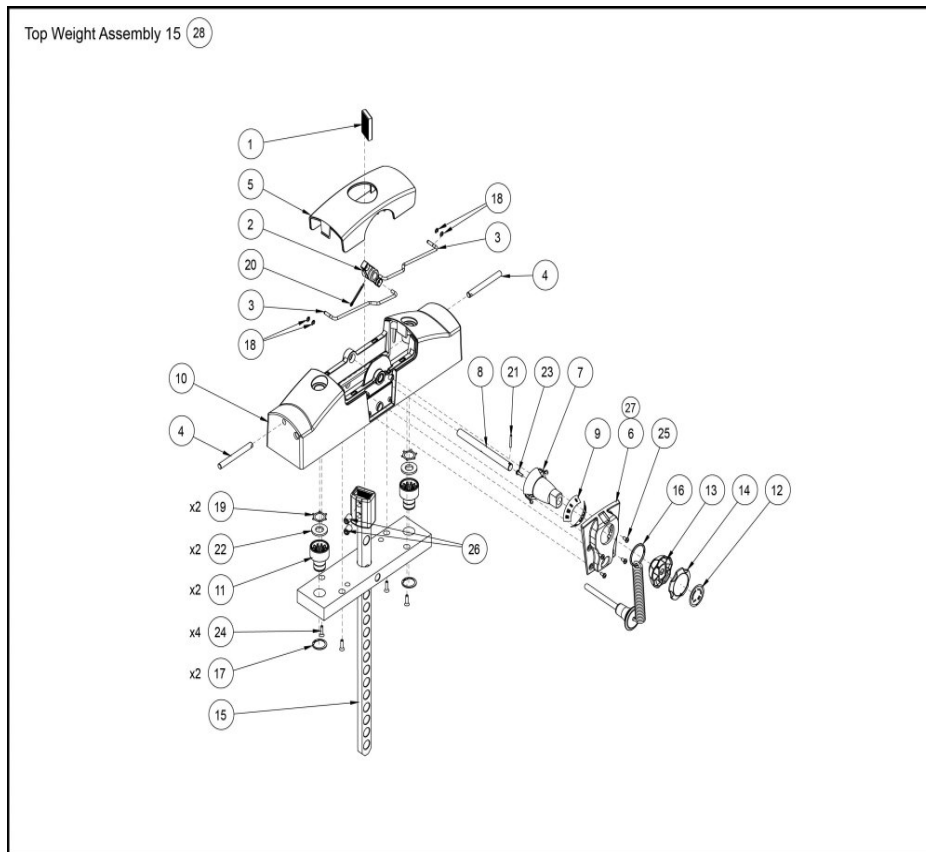
Parts Manual

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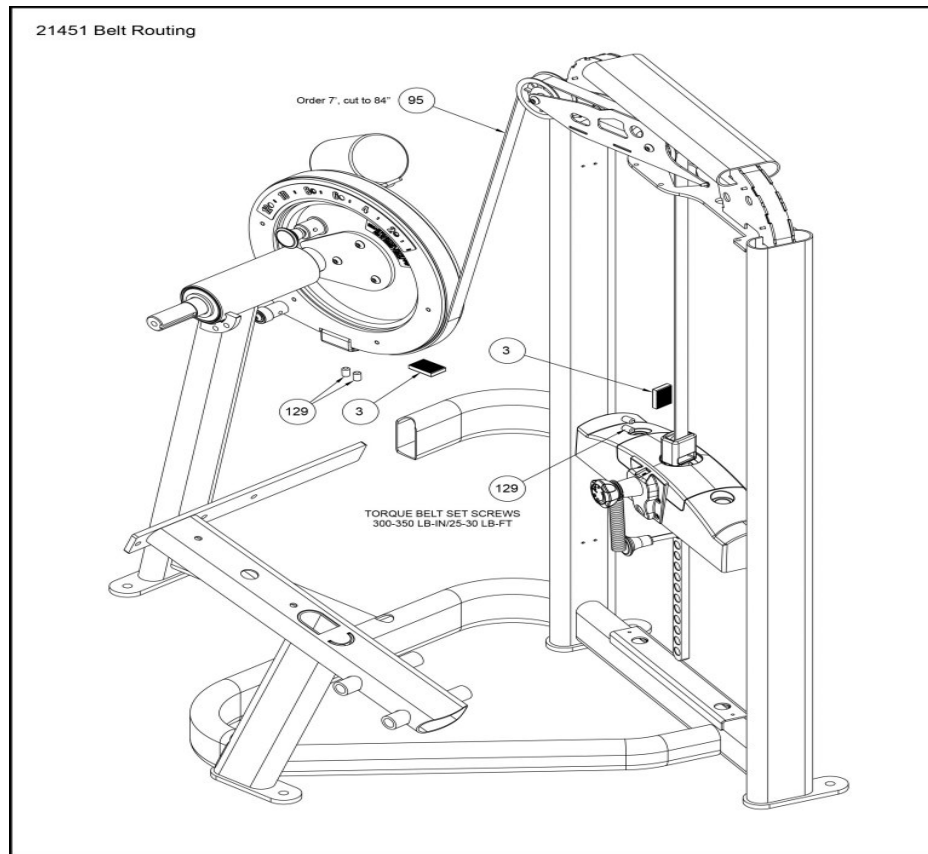
Top_Weight_Assembly_15_21400-011



Ref #	Part Number	Qty	Description
1	11040-301	1	INSERT CLAMP BLOCK
2	11040-367	1	HUB MOLDED
3	11040-369	2	ROD LINKAGE
4	11040-370	2	PIN
5	11040-416	1	COVER TOP WEIGHT
6	11040-424	1	COVER PLATE
7	11040-426	1	STEM
8	11040-427	1	ROD
9	11040-428	1	DECAL ADJUSTMENT
10	11050-366	1	TOP WT ASSY, MOLDED
11	13000-364	2	BEARING FLNG .62 ID X .92 OD X 1.75 LG
12	14051-308	1	Decal Rotation
13	20000-476	1	KNOB, BASE
14	20000-477	1	KNOB
15	21000-231	1	C LIFTING POST 15
16	BH030207	1	PIN WEIGHT SELECTOR
17	BR030206	2	RETAINING RING
18	BR030209	4	RETAINING RING .188
19	BR030220	2	RETAINING RING 1.250 INTERNAL
20	HP016820	1	COTTER PIN .125 X 1.25
21	HP266765	1	ROLL PIN .125 X .938
22	HS720004	2	WASHER FELT .641 ID X 1.250 OD X .125 T

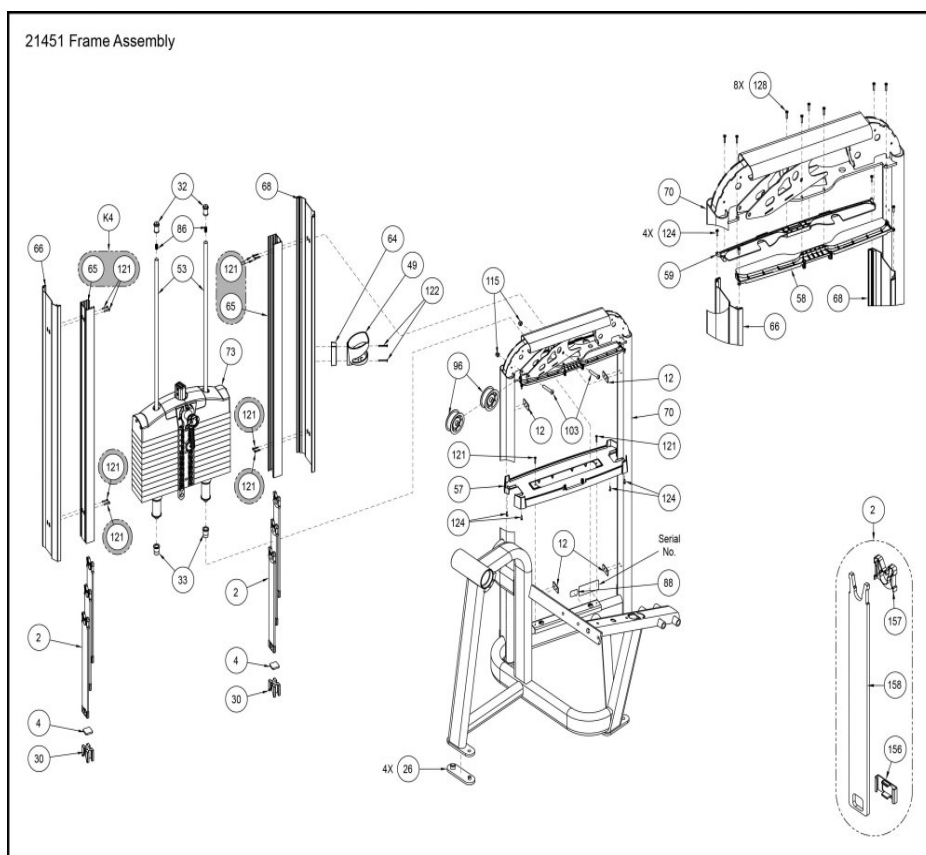
Ref #	Part Number	Qty	Description
23	HT552512	1	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
24	HT562715	4	TAP SC NO 10 X .750 F PHIL
25	HT582510	4	TAP SC NO 10 X .375 PN HD PHIL
26	HY740000	2	SET SCREW
28	21400-011	1	TOP WEIGHT ASSY 15

21451_Belt_Routing



Ref #	Part Number	Qty	Description
3	11040-301	2	INSERT CLAMP BLOCK
95	GB000202	7	BELT .95 WIDE
129	HY740000	4	SET SCREW

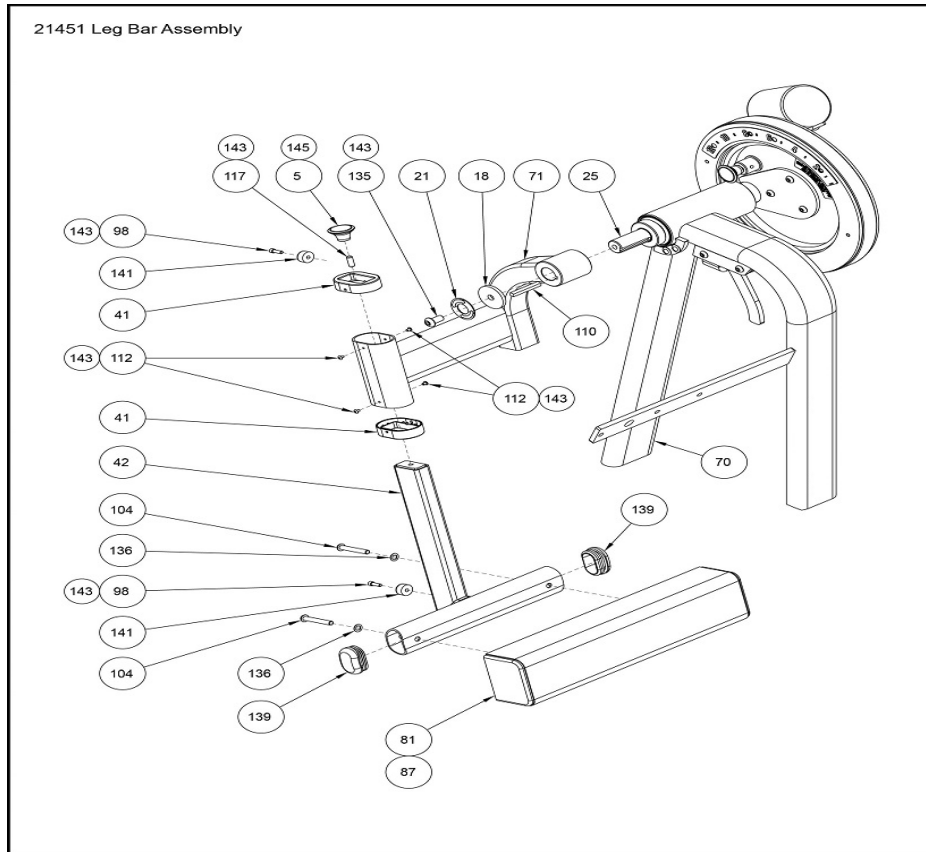
21451_Frame_Assembly



Ref #	Part Number	Qty	Description
4	11040-409	2	BUMPER
K4	21000K002	1	KIT, SHORT INC WT CHANNEL REPLACEMENT (PRESTIGE)
12	12000-398	4	SPACER
26	12090-322	4	PAD FOOT
30	12102-330	2	INSERT INCREMENT WEIGHT
32	12210-347	2	CAP GUIDE ROD
33	12210-348	2	CAP GUIDE ROD
49	20000-650	1	HOLDER, WATER BOTTLE
53	21000-350	2	WT ROD .625 X 48.22
57	21000-450	1	BOTTOM TRAY
58	21000-451	1	MOUNT, FRONT
59	21000-452	1	MOUNT, BACK
64	21000-465	1	SPACER
65	21000-580	2	EXTRUSION, INC WT CHANNEL
66	21000-471	1	EXTRUSION, OUTER CHANNEL
68	21000-473	1	EXTRUSION, OUTER CHANNEL (RH HOLES)
70	21050-200	1	W MAIN FRAME Custom
73	21400-011	1	TOP WEIGHT ASSY 15
86	BS070208	2	COMP SPRING .396 ID X .480 OD X 1.50 LG
88	CM000211	1	DECAL PATENT
96	GP000209	2	PULLEY ASSEMBLY-3.50

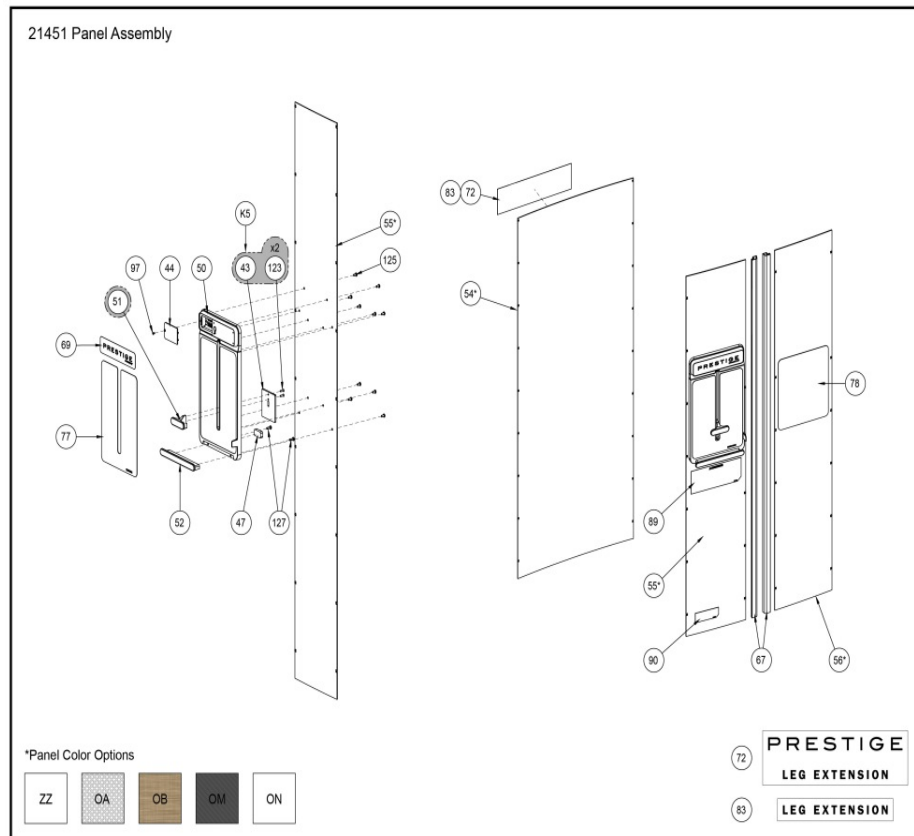
Ref #	Part Number	Qty	Description
103	HC700428	2	BHSCS .375-16 X 2.25
115	HN704901	2	LOCKNUT .375-16 NYLON
121	HT512517	8	TAP SC 10-24 X 1.00 TYPE WB PN HD PHIL BLK
122	HT512522	2	TAP SC 10-24 X 1.50 TYPE WB PN
124	HT542514	4	TAP SC NO 8-32 X .625 A PHIL
128	HT552515	8	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK
156	11040-572	6	GUARD INCREMENT WEIGHT
157	11040-578	6	GUARD, INCREMENT WEIGHT
158,2	11040-030	12	INCREMENT WEIGHT S/A
-	CM000202	1	

21451_Leg_Bar_Assembly



Ref #	Part Number	Qty	Description
5	11040-440	1	KNOB
18	12050-343	1	WASHER
21	12050-355	1	DECAL ROTATION
25	12060-201	1	W PIVOT SHAFT
41	16060-316	2	PLASTIC GUIDE
42	16300-205	1	W CUSHION BAR Custom
70	21050-200	1	W MAIN FRAME Custom
71	21050-216	1	W INPUT ARM Custom
81	4800-006	1	COVERED CUSHION SA CONTOUR 20 Custom
87	4800-093	1	WEAR COVER SA 4.5 X 20 Custom
98	HC622815	2	SHCS .250-20 X .750
104	HC700430	2	BHSCS .375-16 X 2.50
110	HH320030	1	KEY .313 SQ X 2.50
112	HM583208	4	SCREW,10-32X.25,TRHD PHIL
117	HP707017	1	STUD .375-16 X 1.00
135	JC780417	1	BHSCS .500-13 X 1.00
136	JS347400	2	LOCKWASHER INT TOOTH .375
139	PP130003	2	INSERT PLASTIC
141	PR069400	2	BUMPER RECESS
143	YA000201	1	ADH THRD LKR REM .02 OZ 242
145	YA000226	1	LOCTITE 680 .5 ML

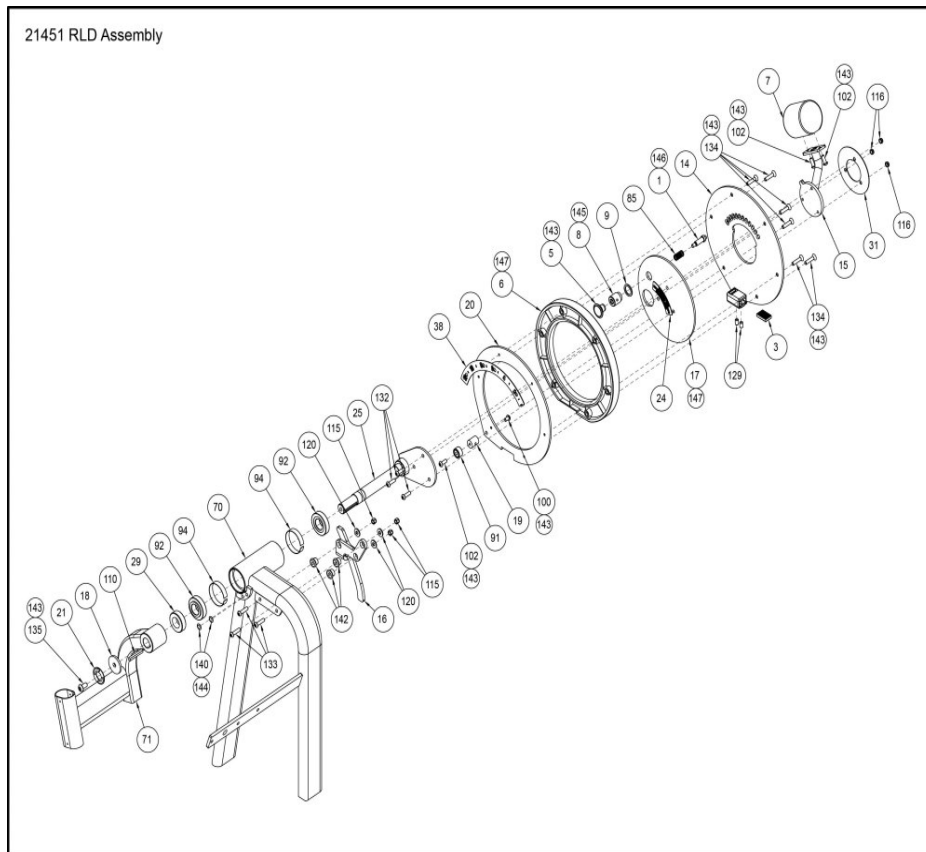
21451_Panel_Assembly



Ref #	Part Number	Qty	Description
K5	20000K007	1	KIT, CLAMP BAR REPLACEMENT
43	20000-483	1	WEIGHT PLATE
44	20000-524	1	COVER PLATE
47	20000-560	1	BUMPER
50	20000-652	1	PANEL, PLACARD
51	20000-662	1	CLAMP BAR
52	20000-655	1	BOTTOM TAB
54	21000-440ON	1	BACK PANEL
54	21000-440OA	1	BACK PANEL ASPEN
54	21000-440OB	1	BACK PANEL BALI
54	21000-440OM	1	BACK PANEL MORACO
54	21000-440ZZ	1	BACK PANEL
55	21000-441ON	1	FRONT PANEL (MEDIA CENTER)
55	21000-441ZZ	1	FRONT PANEL (MEDIA CENTER)
55	21000-441OM	1	FRONT PANEL (MEDIA CENTER) MORACO
55	21000-441OB	1	FRONT PANEL (MEDIA CENTER) BALI
55	21000-441OA	1	FRONT PANEL (MEDIA CENTER) ASPEN
56	21000-442ON	1	FRONT PANEL
56	21000-442OA	1	FRONT PANEL ASPEN
56	21000-442OB	1	FRONT PANEL BALI
56	21000-442OM	1	FRONT PANEL MORACO
56	21000-442ZZ	1	FRONT PANEL

Ref #	Part Number	Qty	Description
67	21000-472	2	EXTRUDED GUARD
69	21000-556	1	MEDIA CENTER DECAL
72	21050-700	1	DECAL, LEG EXTENSION
72	21050-701	1	DECAL, LEG EXTENSION
77	21451-598	1	Placard Prestige LegEx TA Custom
78	21451-599	1	Placard Prestige LegEx TA Custom
83	20050-703	1	DECAL, LEG EXTENSION, BLACK
83	20050-704	1	DECAL, LEG EXTENSION, SILVER
89	DE000023	1	Decal Warning Custom
90	DE000025	1	NLA: DECAL, MADE IN U.S.A.
97	HC041008	1	SCREW, FH PHILL. #4 X .250 TYPE AB
123	HT532712	2	FLAT HEAD PHILLIPS #6 X .500 LG TYPE AB
125	HT552509	10	TAP SC NO 8-16 X .31 PLASTITE PN HD PHIL
127	HT552512	2	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK

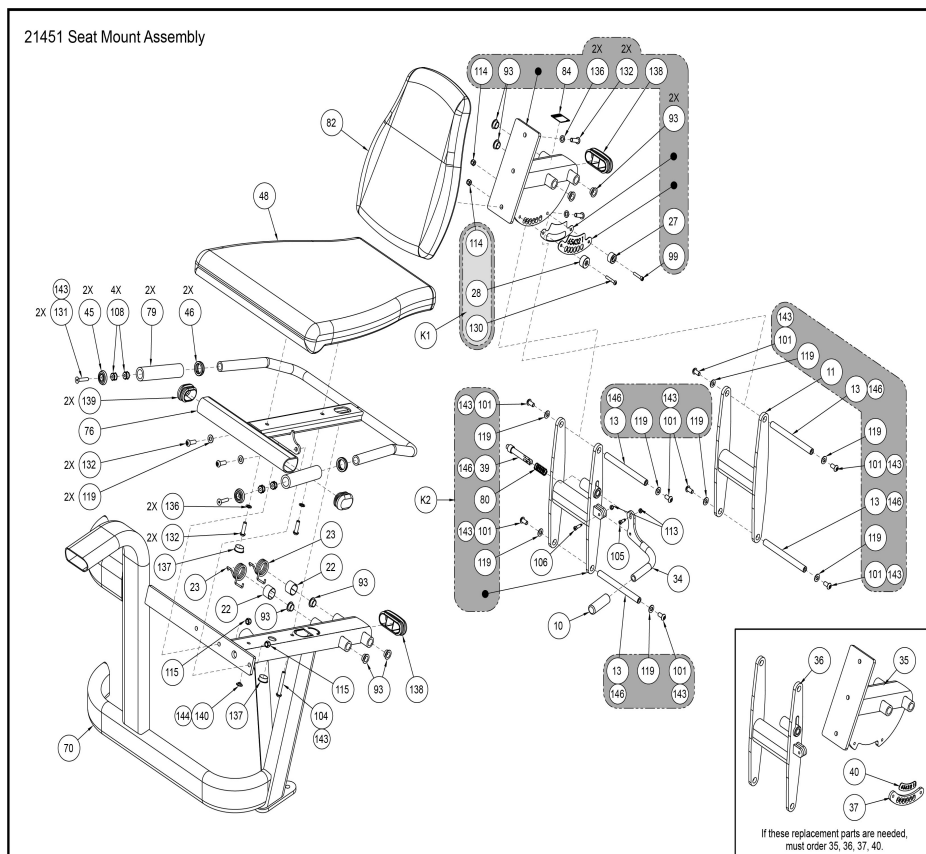
21451_RLD_Assembly



Ref #	Part Number	Qty	Description
1	08229	1	P PIN DETENT
3	11040-301	1	INSERT CLAMP BLOCK
5	11040-440	1	KNOB
6	11050-333	1	CAM
7	11050-400	1	COUNTERWEIGHT 3.87
8	11050-407	1	RETAINER
9	11050-408	1	SPACER
14	12050-204	1	W CAM PLATE
15	12050-209	1	W COUNTERWEIGHT MOUNT Custom
16	12050-214	1	BRACKET MOUNTING
17	12050-342	1	PLATE ECCENTRIC
18	12050-343	1	WASHER
19	12050-345	1	MOUNT CAM FOLLOWER
20	12050-351	1	PLATE DECAL CAM
21	12050-355	1	DECAL ROTATION
25	12060-201	1	W PIVOT SHAFT
29	12101-300	1	SPACER
31	12102-339	1	STOP GUARD
38	14051-307	1	Decal Adjustment
70	21050-200	1	W MAIN FRAME Custom
71	21050-216	1	W INPUT ARM Custom
85	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG

Ref #	Part Number	Qty	Description
91	FB030239	1	CAM FOLLOWER 10 MM
92	FB030249	2	BEARING RADIAL 35MM EXT RACE
94	FC030009	2	TOLERANCE RING 72MM
100	HC700414	1	BHSCS .375-16 X .62
102	HC700417	2	BHSCS .375-16 X 1.00
110	HH320030	1	KEY .313 SQ X 2.50
115	HN704901	3	LOCKNUT .375-16 NYLON
116	HN704902	3	LOCKNUT NYLON .375-16
120	HS347700	3	WASHER USS .375
129	HY740000	2	SET SCREW
132	JC700420	3	BHSCS .375-16 X 1.25
133	JC700422	3	BHSCS .375-16 X 1.50
134	JC700924	6	FHSCS .375-16 X 1.75
135	JC780417	1	BHSCS .500-13 X 1.00
140	PP660006	2	PLUG SNAP IN
142	PR740300	3	MOUNT CENTER BONDED
143	YA000201	1	ADH THRD LKR REM .02 OZ 242
144	YA000222	1	ADH BNDG CYANOACRYLATE
145	YA000226	1	LOCTITE 680 .5 ML
147	YL000200	1	LUBRICANT TEFLON 3 OZ TUBE

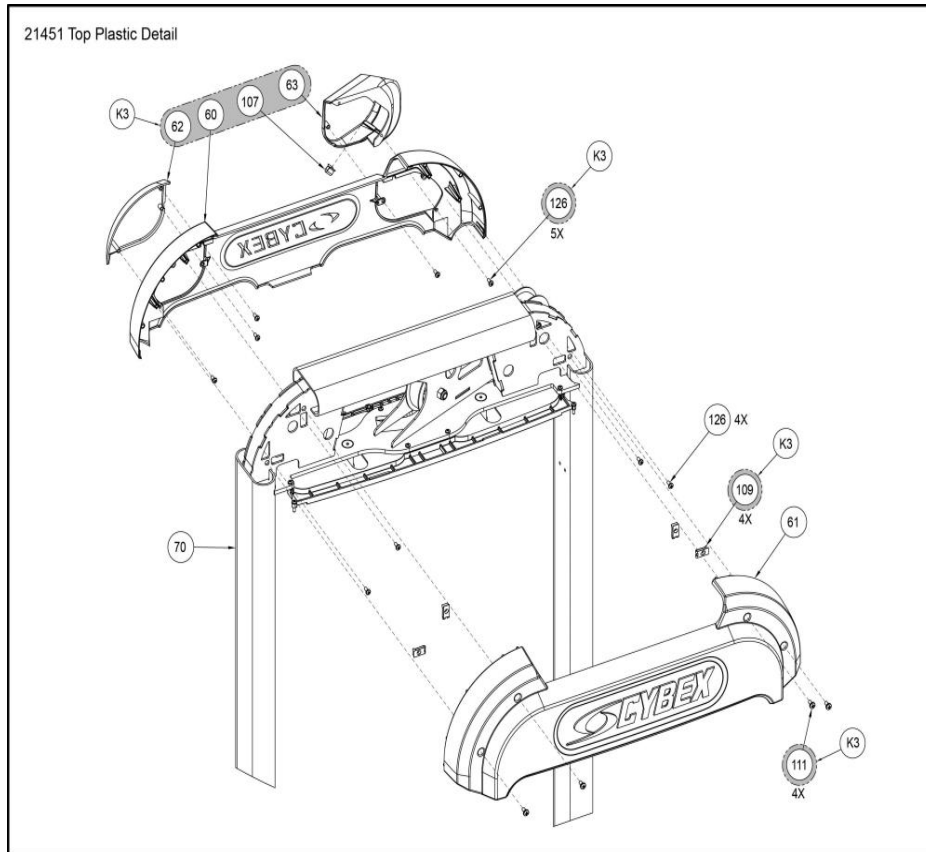
21451_Seat_Mount_Assembly



Ref #	Part Number	Qty	Description
K1	14051K002	1	KIT, BUMPER REPLACEMENT
K2	14051K003	1	KIT, SEAT BAR LINKAGE, TA
10	11090-385	1	GRIP
11	12000-211	1	W DETENT LINK Custom
13	12000-480	4	PIN, PIVOT
22	12050-369	2	ENDCAP
23	12050-370	2	SPRING TORSION
27	12100-303	1	BUMPER
28	12100-312	1	BUMPER
34	14051-203	1	W Handle Pivot
35	12050-212	1	W SEAT BACK Custom
36	21451-206	1	W DETENT LINK
37	12050-380	1	P DETENT PLATE
39	14051-310	1	Pin Detent
40	21451-374	1	DECAL, SEAT ADJUST
45	20000-525	2	TRIM RING
46	20000-526	2	TRIM RING
48	20000-620	1	CUSHION ASSEMBLY SEAT 20.12 X 26.38 MOLDED Custom
70	21050-200	1	W MAIN FRAME Custom
76	21451-202	1	W SEAT MOUNT Custom
79	4605-507	2	GRAB GRIP 6.50

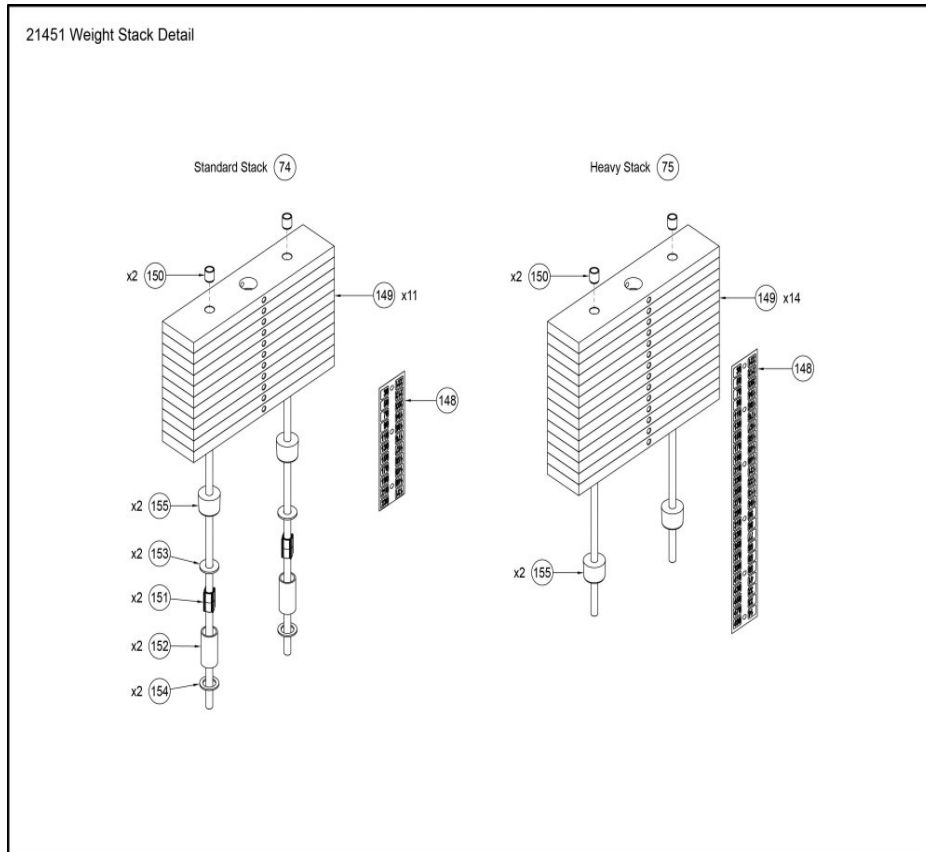
Ref #	Part Number	Qty	Description
80	4715-346	1	COM SPRING .72 X 1.50 LG
82	4800-464	1	CUSHION SA BACK 18" MOLDED Custom
84	8500-025	1	DECAL CAUTION Custom
93	FB130205	8	BRG FLG .62 X .75 .38 LG
99	HC622820	1	SHCS .250-20 X 1.25
101	HC700415	8	BHSCS .375-16 X .75
104	HC700430	1	BHSCS .375-16 X 2.50
105	HD303312	1	S BOLT .250 X .500 .190-10-24
106	HD303315	1	S Bolt .250 x .750 .190-10-24
108	HF449066	4	INSERT 3/4 X 5/16-18 UNC
113	HN575100	1	LOCKNUT .190-NO 10-24
114	HN625200	2	LOCKNUT .250-20 NYLON HVY
115	HN704901	2	LOCKNUT .375-16 NYLON
119	HS347600	8	WASHER SAE .375
130	JC620422	1	BHSCS .250-20 X 1.50
131	JC661000	2	FHSCS .312-18 X 1.75 LONG
132	JC700420	6	BHSCS .375-16 X 1.25
136	JS347400	2	LOCKWASHER INT TOOTH .375
137	PN660200	2	INSERT PLASTIC 1.00 DIA-11 GA
138	PP130002	2	INSERT DOMED PLASTIC
139	PP130003	2	INSERT PLASTIC
140	PP660006	1	PLUG SNAP IN
143	YA000201	8	ADH THRD LKR REM .02 OZ 242
144	YA000222	1	ADH BNDG CYANOACRYLATE

21451_Top_Plastic_Detail



Ref #	Part Number	Qty	Description
K3	21000K041	1	KIT, PRESTIGE TOP CAP (LH EXIT)
60	21000-454	1	TOP CAP, FRONT
61	21000-455	1	TOP CAP, REAR
62	21000-460	1	TOP CAP INSERT RH
63	21000-462	1	PULLEY COVER ASSEMBLY LH
70	21050-200	1	W MAIN FRAME Custom
107	HF009000	1	SPEED CLIP U-TYPE
109	HF579000	4	PANEL FASTENER 10-24 U TYPE
111	HJ582510	4	SEMS 10-32 X .38
126	HT552511	9	TAP SC #8-16 X .38 TAP BLACK PLASTITE

21451_Weight_Stack_Detail



Ref #	Part Number	Qty	Description
74	21400-020	1	
75	21400-021	1	
148	14000-401	1	DECAL, WT PLATE TA
149	4000C101	1	C STACK WT 4X18
150	FB130216	2	Bushing Weight Stack
151	12210-352	2	INSERT PLASTIC
152	12210-351	2	TUBE SPACER
153	HS760106	2	WASH FLAT 1.750 .688 .140 T
154	JS497600	2	WASHER 1.19 ID X 1.75 OD X .12 THK
155	PR060005	2	BUMPER WEIGHT

