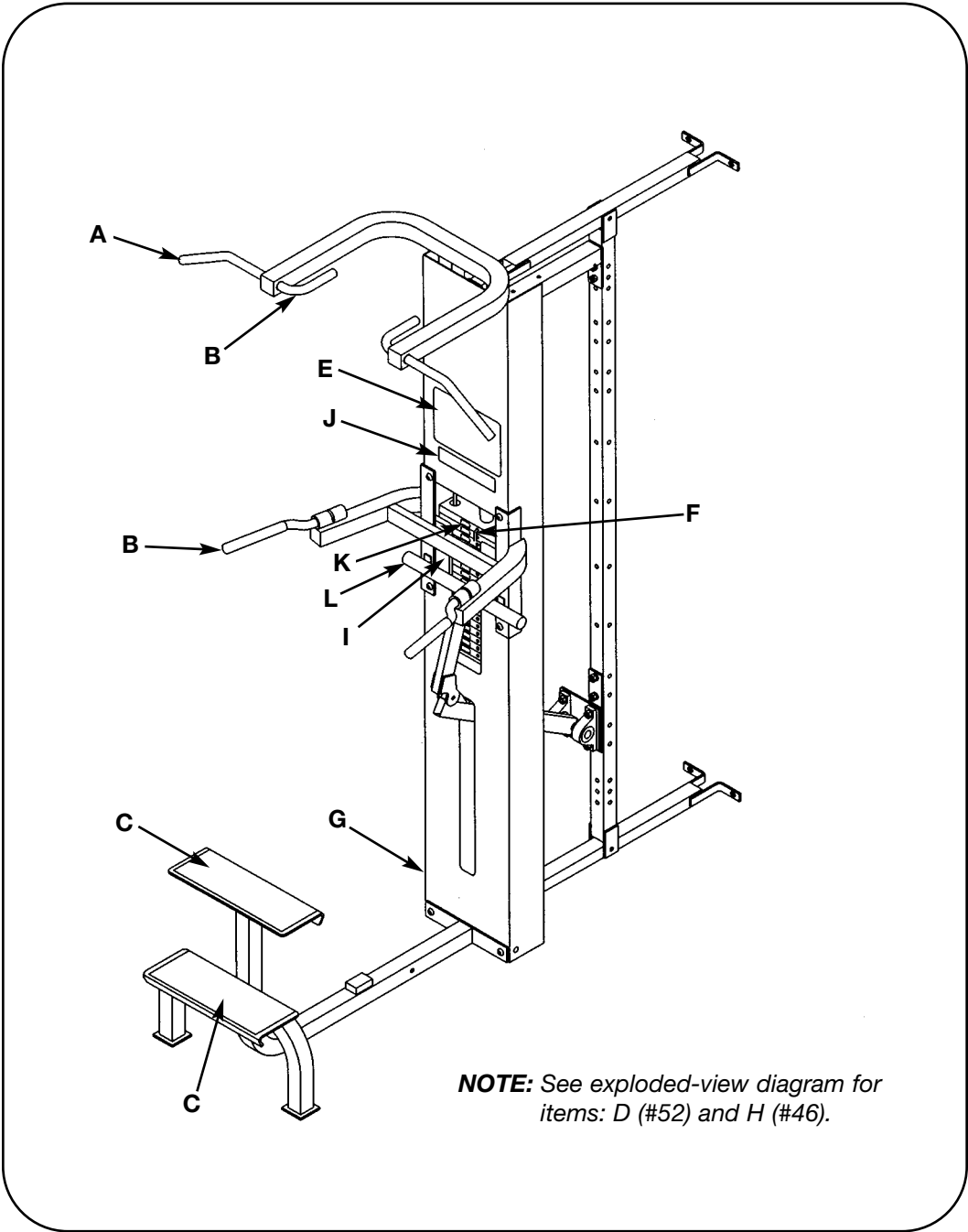


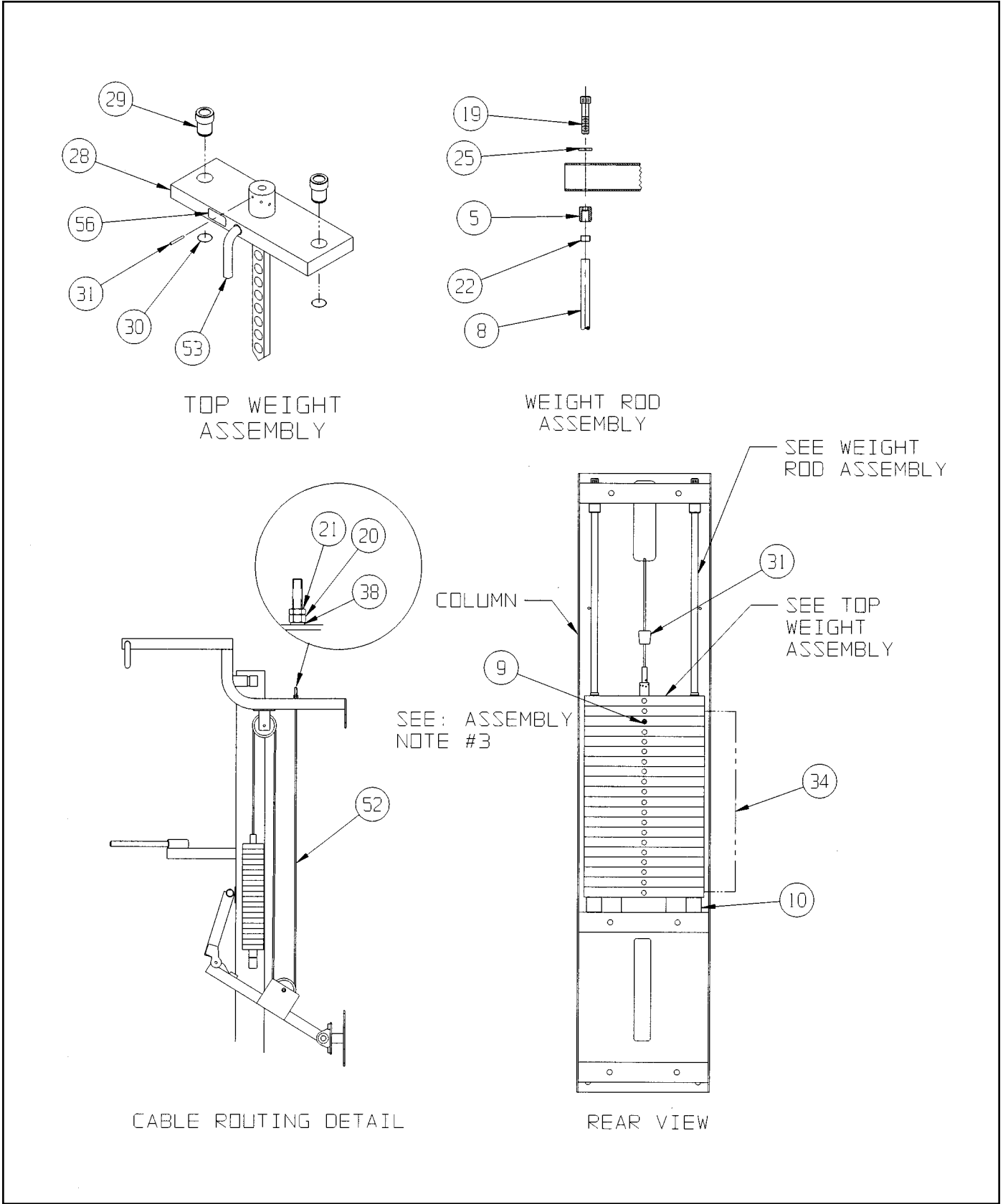
MODULAR ASSIST CHIN UP/DIP

5611

ASSEMBLY & PARTS



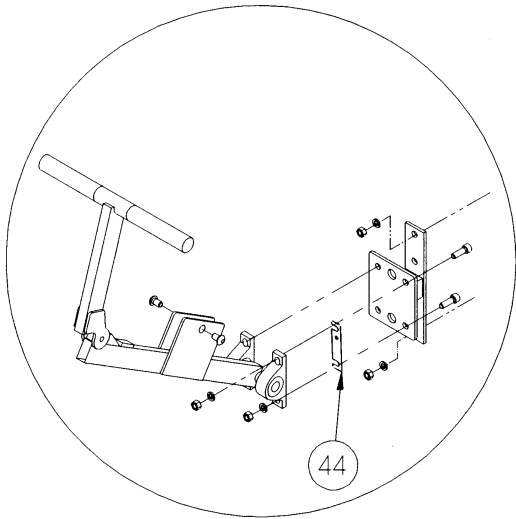
DESCRIPTION	PART NO.	DESCRIPTION	PART NO.
A. Foam Grip.....	PR400201	G. Serial Number Decal	
B. Foam Grip.....	4055M028	H. Caution Decal	4000Y316
C. Non-Slip Fabric.....	01186	I. Warning Decal.....	02521
D. Cable Subassembly.....	01187	J. General Warning Decal	4800-381
E. Placard Decal	01302	K. Weight Plate Decal	4800-515
F. Weight Selector Pin	5310P044	L. Rubber Grip	5345-319



5611 - Assist Chin Up/Dip

ITEM	QTY	PART NO.	DESCRIPTION
1	1	01291	Upper Arm Subassembly
2	1	5345-003	Lever Assembly
3	1	01297	Arm Subassembly
4	1	01293	Step Assembly
5	2	01755	Guide Rod Collet
6	1	01182	Pulley Mount
7	4	PN660201	Hole Plug
8	2	4107M066	Weight Stack Guide Rod
9	1	8640-330	Spiral Pin 10 MM x 90 MM
10	2	PR060005	Weight Bumper
11	2	GP000000	Pulley Assembly
12	4	GP000004	Pulley Spacer
13	2	GP000203	Pulley Center
14	2	HC700415	BHSCS .375-16 x .75
15	2	HN704000	Hex Nut .375-16
16	2	HS348300	Split Lockwasher .375
17	2	HC700414	BHSCS .375-16 x .625
18	2	JC702832	SHCS .375-16 x 2.75
19	2	JC782830	SHCS .50-13 x 2.50
20	1	JN734200	Hex Nut .438-14
21	1	JN734400	Jam Nut .438-14
22	2	PP080204	Plastic Cap .625 ID x .68 OD
23	13	HN784000	Hex Nut .50-13
24	2	JC780420	BHSCS .50-13 x 1.25
25	15	JS388300	Split Lockwasher .50
26	1	JC782832	SHCS .50-13 x 2.75
27	6	JC782836	SHCS .50-13 x 3.25
28	1	01068	Top Weight Assembly
••29	2	4700-019	Flange Bearing
••30	2	BR030206	Retaining Ring
31	1	4700M005	Rubber Cap
32	1	HP286819	Spiral Pin .188 x 1.12
33	1	02224	Modular Screen (not shown)
••34	19	4005C062	Stack Weight 4 x 12
35	4	PP090201	Plastic Insert 2.00 Sq X 11 G
36	2	BG030201	Steel Plug
37	4	JC780417	BHSCS .50-13 x 1.00
38	1	HS347700	Washer .375
•39	1	01419	Stabilizer
•40	1	HN784000	Hex Nut .50-13

ITEM	QTY	PART NO.	DESCRIPTION
41			Removed
•42	1	JC782836	SHCS .50-13 x 3.25
•43	1	JS388300	Split Lockwasher .50
44	2	5580-324	Shim
45	1	01302	Placard Decal
46	1	4000Y316	Caution Decal
47	1	02521	Warning Decal
48	1	4800-381	General Warning Decal
49	2	PR400201	Foam Grip
50	4	4055M028	Foam Grip
51	2	01186	Non-Slip Fabric
52	1	01187	Cable Subassembly
53	1	5310P044	Weight Selector Pin
54	1	PU060204	Bumper
55	1	PU060201	Bumper
56	1	4800-515	Weight Plate Decal
58	2	5345-319	Rubber Grip 7.75

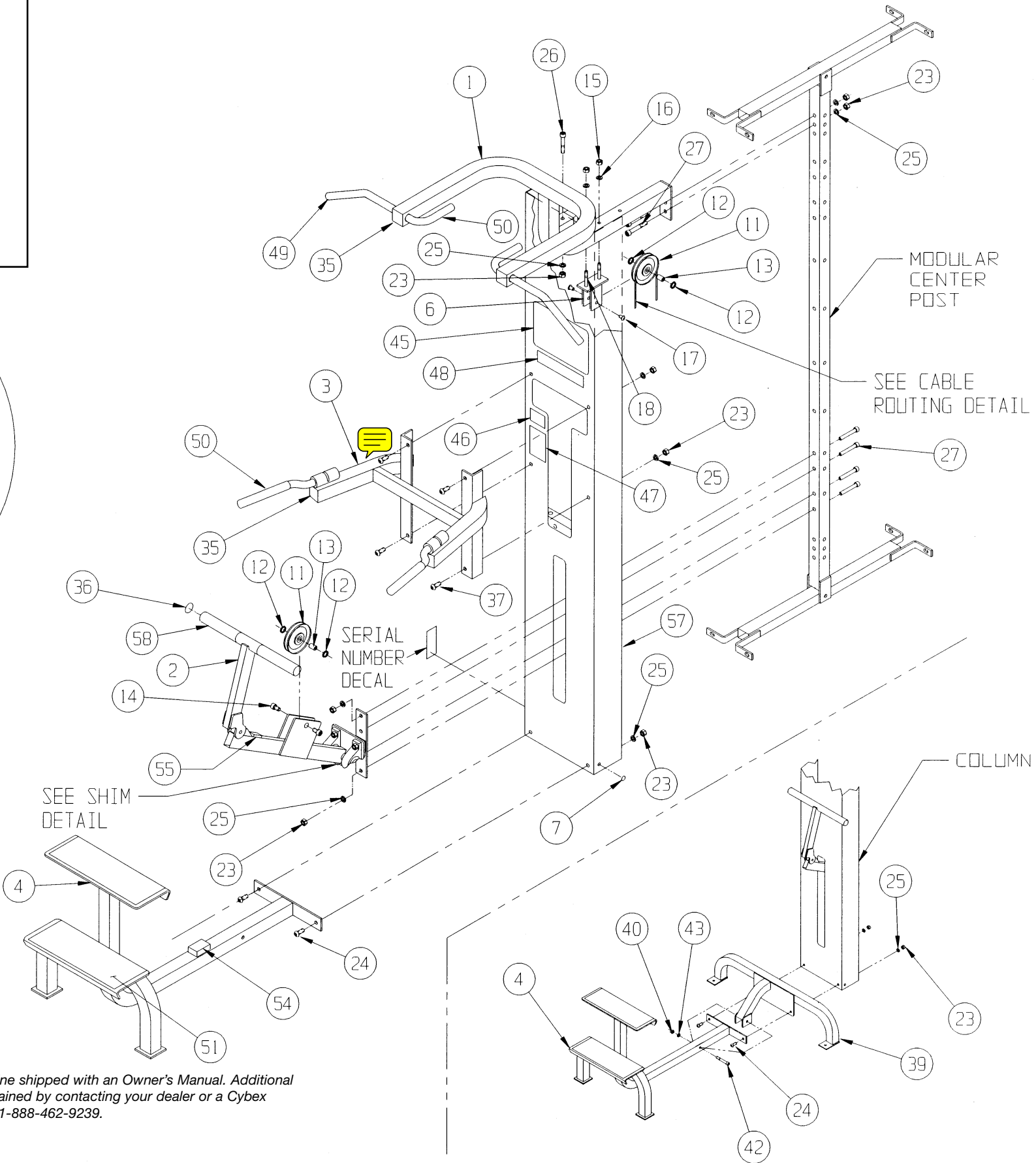


SHIM DETAIL

- See Assembly Note #7.
- FOR UNITS MANUFACTURED PRIOR TO JUNE 1993, CALL 1-888-462-9239.

Assembly Notes

- Keep all shipping packages near area of installation. Standard shipping items include:
 - Assisted Chin Up/Dip Assembly - 5611-9x
 - Power Assist Package - 5611-50
 - Top Weight Package - 01068 (black)
 - Weight Pack 1 - 4700S040 (black)
 - Weight pack 2 - 4700S043 (black)**NOTE: x denotes specific color**
- Follow assembly guidelines listed on the 5600 Modular Center Post Assembly & Parts instruction sheet or the 5629 Tandem Center Post Assembly & Parts instruction sheet. Also refer to all the assembly notes listed below.
- After installing weight stack, drive spirally coiled pin (item #9) into third weight plate (hole normally used for selector pin). Be sure pin is flush.
- After pinning third weight, install foot lever assembly. Rotate lever arm 90 degrees and slide through column slot from backside of column. Pillow block covers holes 4 - 7 above crossmember.
- Adjust cable until foot lever arm touches top of slot in column.
- Verify weight selector pin goes through each hole in the weight stack.
- Items 39 - 43 are required when the Assisted Chin Up/Dip station is used in Tandem configuration. See assembly guidelines listed on the 5629 Tandem Center Post Assembly & Parts instruction sheet, part number 55629.



NOTE: This machine shipped with an Owner's Manual. Additional copies can be obtained by contacting your dealer or a Cybex Representative at 1-888-462-9239.