

# 770R Recumbent Bike Pro 4

770R-LED-06

## Parts Manual

1/5/2019 5:30:49 AM

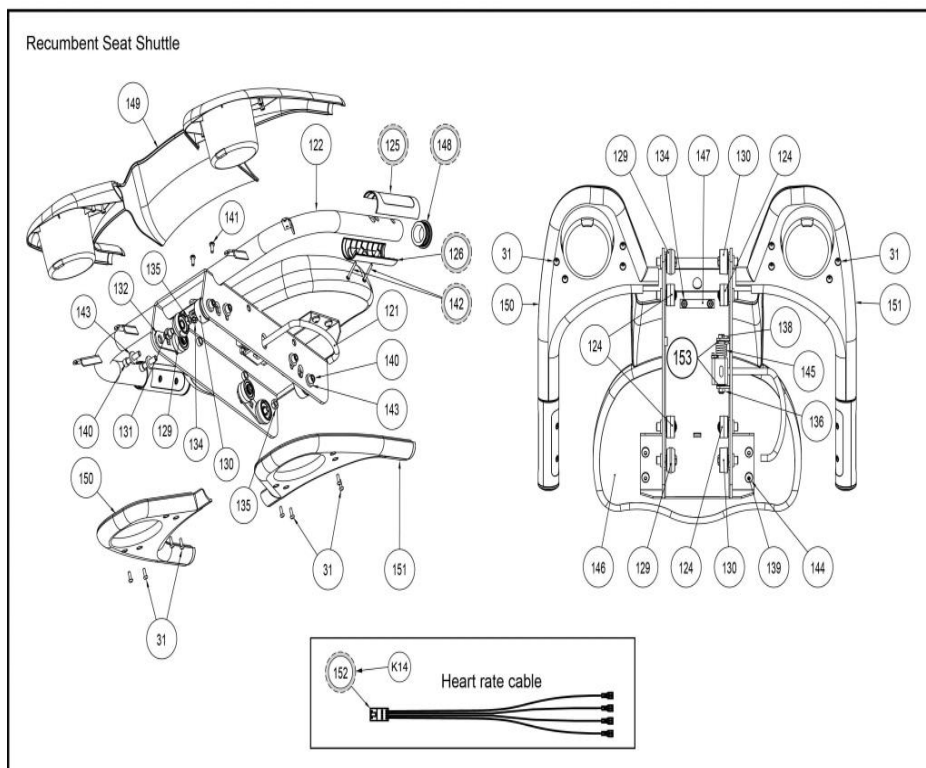


## Table of Contents

---

|                                                            |                    |
|------------------------------------------------------------|--------------------|
| <a href="#">Recumbent_Seat_Shuttle.....</a>                | <a href="#">3</a>  |
| <a href="#">STB_upgrade_kit_770CR.....</a>                 | <a href="#">5</a>  |
| <a href="#">625C_770CR_Monitor_Bracket_Kit_Option.....</a> | <a href="#">6</a>  |
| <a href="#">626_771 Asset Management Kit.....</a>          | <a href="#">7</a>  |
| <a href="#">770R hardware manual and power cords.....</a>  | <a href="#">8</a>  |
| <a href="#">770R Console Cables after L0801.....</a>       | <a href="#">10</a> |
| <a href="#">770R Console LED after L0801.....</a>          | <a href="#">11</a> |
| <a href="#">770R Covers.....</a>                           | <a href="#">13</a> |
| <a href="#">770R Crank and pedals.....</a>                 | <a href="#">14</a> |
| <a href="#">770R Frame.....</a>                            | <a href="#">15</a> |
| <a href="#">770R Lower electronics After K0223.....</a>    | <a href="#">17</a> |
| <a href="#">770R Netpulse Bracket Kit Option.....</a>      | <a href="#">18</a> |
| <a href="#">770R Wireless Audio Option.....</a>            | <a href="#">19</a> |
| <a href="#">770R Youfit.....</a>                           | <a href="#">20</a> |

## Recumbent\_Seat\_Shuttle



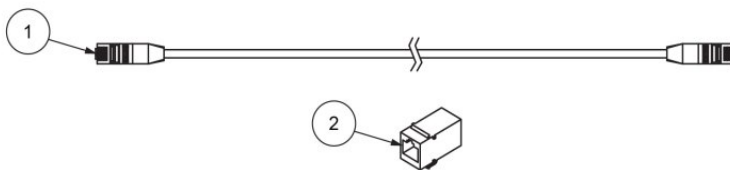
| Ref # | Part Number | Qty | Description                                    |
|-------|-------------|-----|------------------------------------------------|
| K14   | PKAX-25117  | 1   | KIT, CONTACT HR GRIPS W/WIRE                   |
| 31    | HS-15706    | 8   | SCREW, 8-16X.50, PNHD, STL, BLK ZN CLR, TYP WB |
| 121   | AF-18000    | 1   | WELDMNT, SHUTTLE HANDLE                        |
| 122   | AF-23750    | 1   | WELDMNT, SEAT SHUTTLE 625R                     |
| 124   | AX-18148    | 4   | ASSY, SEAT SHUTTLE WHEEL                       |
| 125   | AX-19669G   | 1   | GRIP, HR TOP, IN-MOLDED, GRAY                  |
| 126   | AX-19670G   | 1   | GRIP, HR BTM, IN-MOLDED, GRAY                  |
| 129   | CW-18141    | 2   | WHEEL, LEFT, VEE                               |
| 130   | CW-18144    | 2   | WHEEL, RIGHT, TAPERED                          |
| 131   | FM-18143    | 1   | SPACER, LOWER SHUTTLE WHEEL                    |
| 132   | FS-18023    | 1   | PLATE, WHEEL TENSION ADJUSTER                  |
| 134   | HN-11925    | 2   | KEPS, 10-32 HEX STL ZN                         |
| 135   | HN-18252    | 4   | NUT, 5-16-18, PREVAILING TORQUE                |
| 136   | HN-60558    | 1   | NUT NYLOC .250-20 ZN, BLK                      |
| 138   | HS-18089    | 1   | BOLT, SHLD, 5-16X2.75 SCHD                     |
| 139   | HS-18298    | 4   | BOLT, 5-16-18X .88, BTHD CAP, SS,              |
| 140   | HS-18358    | 1   | BOLT, 5-16-18X.1.25, SCHD CAP, BL              |
| 141   | HS-18497    | 2   | SCREW, 10-32X .50, PNHD PHIL, BLK              |
| 142   | HS-20306    | 4   | SCREW, 6-20X1.12 PNHD PHIL TYPE                |
| 143   | HW-18123    | 1   | WSHR, .344IDX.75 ODX.125THK, HAR               |
| 144   | HW-53018    | 4   | WASHER 5-16 SPLIT SS, BLK                      |
| 145   | HX-18168    | 1   | SPRING, TORSION, SEAT SHUTTLE                  |

| Ref # | Part Number | Qty | Description                    |
|-------|-------------|-----|--------------------------------|
| 146   | PD-18166G   | 1   | SEAT BOTTOM,750R,GRAY          |
| 147   | PL-18204    | 1   | CLAMP,FLAT CABLE COVER         |
| 148   | PL-20230G   | 1   | END CAP, CONTACT GRIP,GRAY     |
| 149   | PL-21655    | 1   | ACCESSORY TRAY TOP,750R        |
| 150   | PL-21656    | 1   | ACCESSORY TRAY BTM,LEFT,750R   |
| 151   | PL-21657    | 1   | ACCESSORY TRAY BTM,RIGHT,750R  |
| 152   | AW-17882    | 1   | CABLE,CHR GRIPS,530R           |
| 153   | HB-18121    | 2   | BUSHING FLANGED,PLASTIC,5-16ID |

## STB\_upgrade\_kit\_770CR

770 Bike, Set Top Box Kit

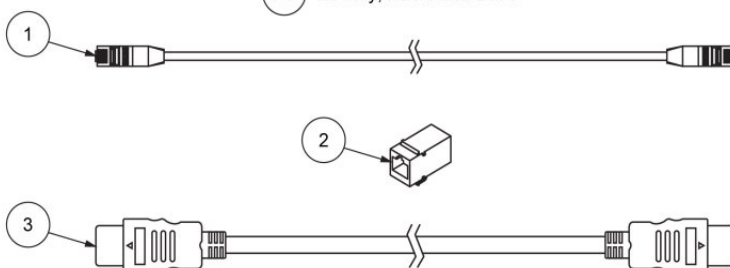
K1 E3 or LED, Cat 6



K2 E3 only, HDMI

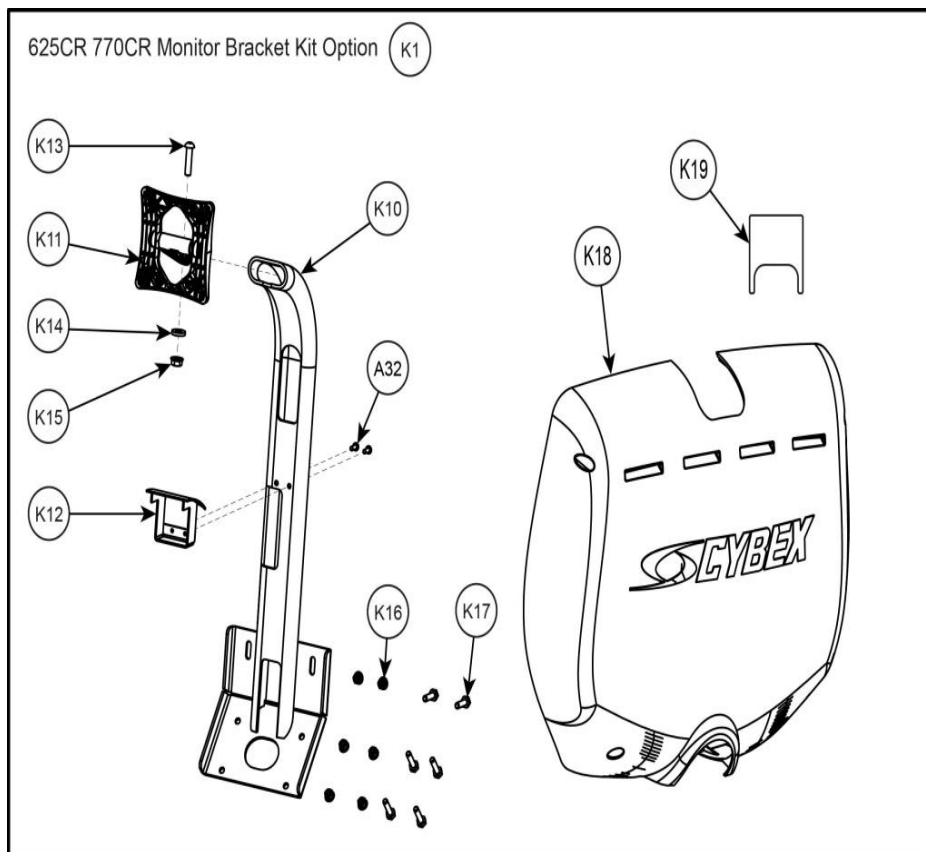


K3 E3 only, HDMI and Cat 6



| Ref # | Part Number | Qty | Description                       |
|-------|-------------|-----|-----------------------------------|
| K1    | PKAW-25933  | 1   | UPGRADE KIT,770CR E3,LED CAT6     |
| 1     | AW-24892    | 1   | CABLE,CAT6 SHIELDED,7FT(84IN),    |
| K2    | PKAW-25934  | 1   | UPGRADE KIT, BIKE EPEM HDMI       |
| 2     | CN-24895    | 1   | COUPLER,CAT6 SHIELDED RJ45 8 C    |
| 3     | AW-25819    | 1   | CABLE, HDMI 8' HIGH SPEED M-M     |
| K3    | PKAW-25936  | 1   | UPGRADE KIT, BIKE, EPEM HDMI CAT6 |

## 625C\_770CR\_Monitor\_Bracket\_Kit\_Option



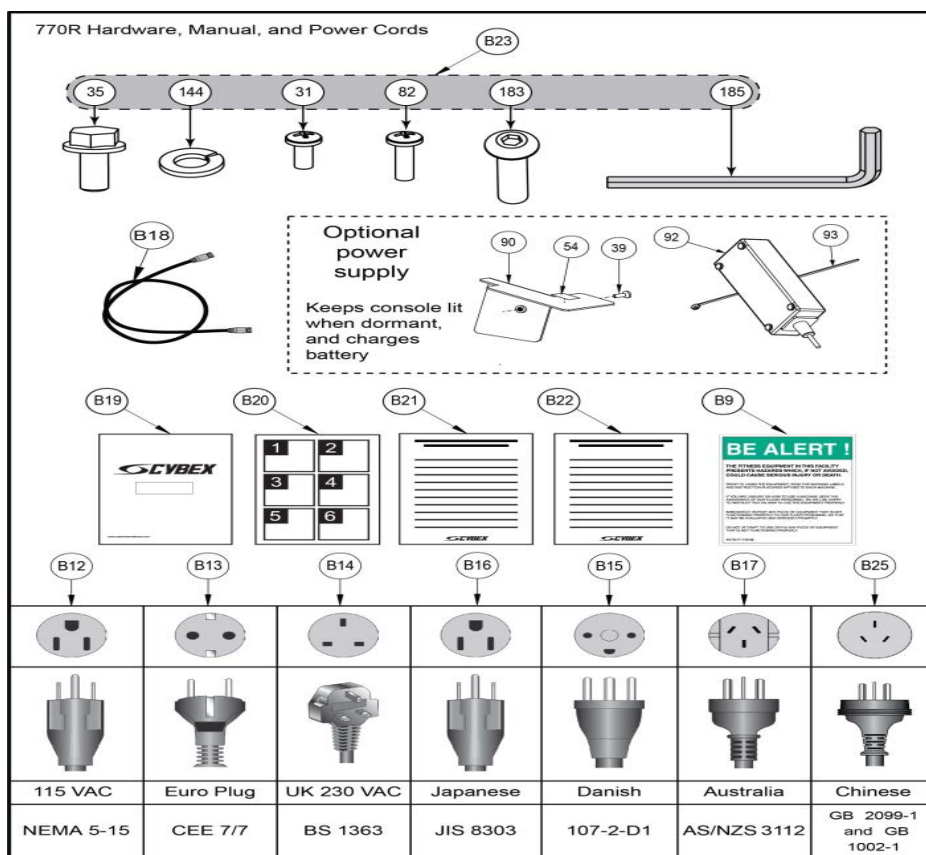
| Ref # | Part Number | Qty | Description                       |
|-------|-------------|-----|-----------------------------------|
| K1    | KU-24581    | 1   | UPGRADE KIT, MONITOR BRKT, 625CR  |
| K10   | AF-24437    | 1   | WELDMENT, TUBE SUPPORT, SMALL CO  |
| K11   | HX-24440    | 1   | MOUNT, VESA, MONITOR, VTILT, 8N   |
| K12   | AF-24436    | 1   | WELDMENT, HOOD, SMALL CONSOLE     |
| K13   | HS-18157    | 1   | BOLT 5-16-18 X 1.25 BTHD, SS, BL  |
| K14   | HW-18123    | 1   | WSHR, .344IDX.75 ODX.125THK, HAR  |
| K15   | HN-42063    | 1   | NUT 5-16-18 FLANGED SS BO         |
| K16   | HN-12079    | 6   | KEPS 1-4-20 HEX STL ZINC          |
| K17   | HS-00489    | 6   | BOLT, 1-4-20X1.0, HXHD, ZN, GR5   |
| K18   | PL-24438    | 1   | COVER, CONSOLE BACK, MACHINED, 77 |
| K19   | DE-24616    | 1   | DECAL, LID, MONITOR MOUNT         |
| A32   | HS-21672    | 1   | SCREW 8-32-1/2in TT TRILOBULAR    |

**626\_771 Asset Management Kit**

---

| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | OAD-25136V  | 1   | PCA, ELECT IMP AWN SLDR MOD, US       |
| 1     | OAD-25138V  | 1   | PCA, ELECT IMP AWN SLDR MOD, EU       |
| K1    | KU-25238    | 1   | UPGRADE KIT,AWM,IMP, 525 625 7        |
| K2    | KU-25239    | 1   | UPGRADE KIT,AWM,IMP, 525 625 7        |
| 2     | OHX-25109   | 2   | TAPE, DBL SIDED, VHB, 1.0X.25X.120THK |
| 3     | 770A-411    | 1   | CABLE, CATSE, 18                      |

## 770R\_hardware\_manual\_and\_power\_cords



| Ref # | Part Number | Qty | Description                                  |
|-------|-------------|-----|----------------------------------------------|
| B9    | LT-03051    | 1   | SIGN FACILITY SAFETY                         |
| B12   | AW-14007    | 1   | POWER CORD,115V,60HZ PWR SUPPLY IEC320 (SJT) |
| B13   | WR-14012    | 1   | POWER CORD,230V,10A,CEE 7-7,2M PN: 199-000   |
| B14   | AW-20193    | 1   | POWER CORD,250VAC 10A,2.5M IEC               |
| B15   | AW-22229    | 1   | POWER CORD,10A,250V IEC 60320                |
| B16   | AW-20192    | 1   | POWER CORD,100V,50HZ,2.5M IEC-               |
| B17   | AW-24058    | 1   | POWERCORD,250V 10A AUS/NZ                    |
| B18   | AW-23836    | 1   | CABLE,6' COAX F-TYPE M-M                     |
| B19   | LT-23694    | 1   | Owner Manual 770CR                           |
| B20   | LT-23691    | 1   |                                              |
| B21   | LT-23696-4  | 1   |                                              |
| B22   | LT-23697-4  | 1   |                                              |
| B23   | AX-21699    | 1   | KIT,INSTALL HARDWARE,750R                    |
| B25   | AW-25665    | 1   | POWER CORD,10A/250V,2.5m,CHINE               |
| 31    | HS-15706    | 1   | SCREW,8-16X.50,PNHD,STL,BLK ZN CLR,TYP WB    |
| 35    | HS-19108    | 1   | SCREW 5-16-18X3-4LG,HXHD,WHIZ-               |
| 39    | HS-18294    | 1   | SCREW,SEMS,10-32X.38,SLOT HXHD               |
| 54    | HX-21603    | 1   | TAPE, DBL SIDED, 1 X 2 X .032                |
| 82    | HS-18311    | 1   | SCREW,8-16X.75,PNHD PHIL,STL,B               |
| 90    | AF-24241    | 1   | BRKT,PWR SUPPLY,RECUMB BIKE,EP               |
| 92    | TR-22382    | 1   | Power supply                                 |
| 93    | EH-42713    | 1   | CABLE TIE 11IN                               |



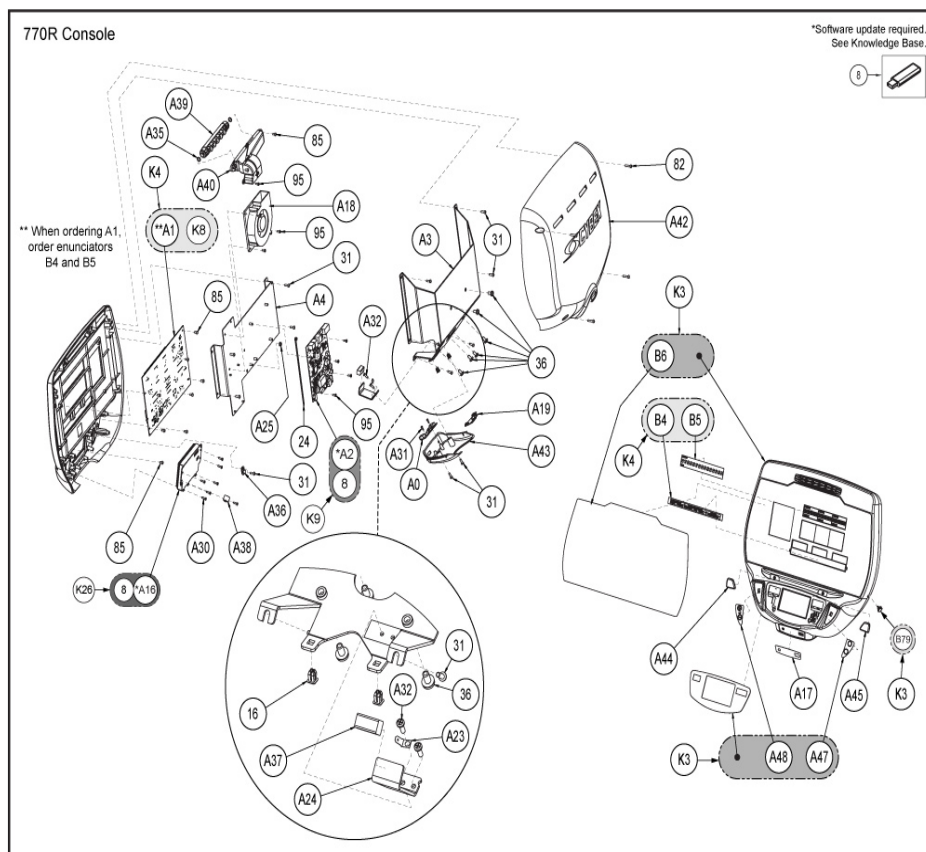
| Ref # | Part Number | Qty | Description                   |
|-------|-------------|-----|-------------------------------|
| 144   | HW-53018    | 1   | WASHER 5-16 SPLIT SS,BLK      |
| 183   | HS-41107    | 1   | BOLT,5-16-18X1.5,BTHD,SST,BLK |
| 185   | HX-00438    | 1   | HEX KEY 3-16IN.               |

## 770R\_Console\_Cables\_after\_L0801

|                                                                                                                                                |                                                                                                                    |
|------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|
| <p>770R Console Cables</p> <p>(A8) Headphone Jack Jumper</p>  | <p>(K6) (A5) Thumb Controls</p>  |
| <p>(A10) Heartrate Board to MCC</p>                           | <p>(A7) Handset Membrane</p>     |
| <p>(A12) EPEM Chassis Ground</p>                              | <p>(A9) GFX Board to MCC</p>     |
| <p>(A13) Contact Heartrate to Console</p>                     | <p>(A11) MCC to LED</p>          |
| <p>(A14) Console to LCB</p>                                 |                                                                                                                    |

| Ref # | Part Number | Qty | Description                       |
|-------|-------------|-----|-----------------------------------|
| A5    | 770A-365    | 1   | CABLE,THUMB CONTROLS              |
| K6    | KAW-24394   | 1   | KIT,770ACR CONSOLE CABLES         |
| A7    | 770A-364    | 1   | CABLE, HANDSET MEMBRANE, ARC      |
| A8    | 770A-357    | 1   | CABLE, HEADPHONE JACK JUMPER, ARC |
| A9    | 770A-363    | 1   | CABLE, 770T 670 GFX BOARD TO MCC  |
| A10   | 770A-361    | 1   | CABLE, ARC HRBOARD TO MCC         |
| A11   | 770A-359    | 1   | CABLE, 770A ARC MCC TO LED        |
| A12   | 770A-412    | 1   | CABLE, EPEM CHASSIS GROUND        |
| A13   | AW-23754    | 1   | CABLE,CHR CONSOLE,625CR 770CR     |
| A14   | AW-23758    | 1   | CABLE,CONSOLE,625R 770R           |

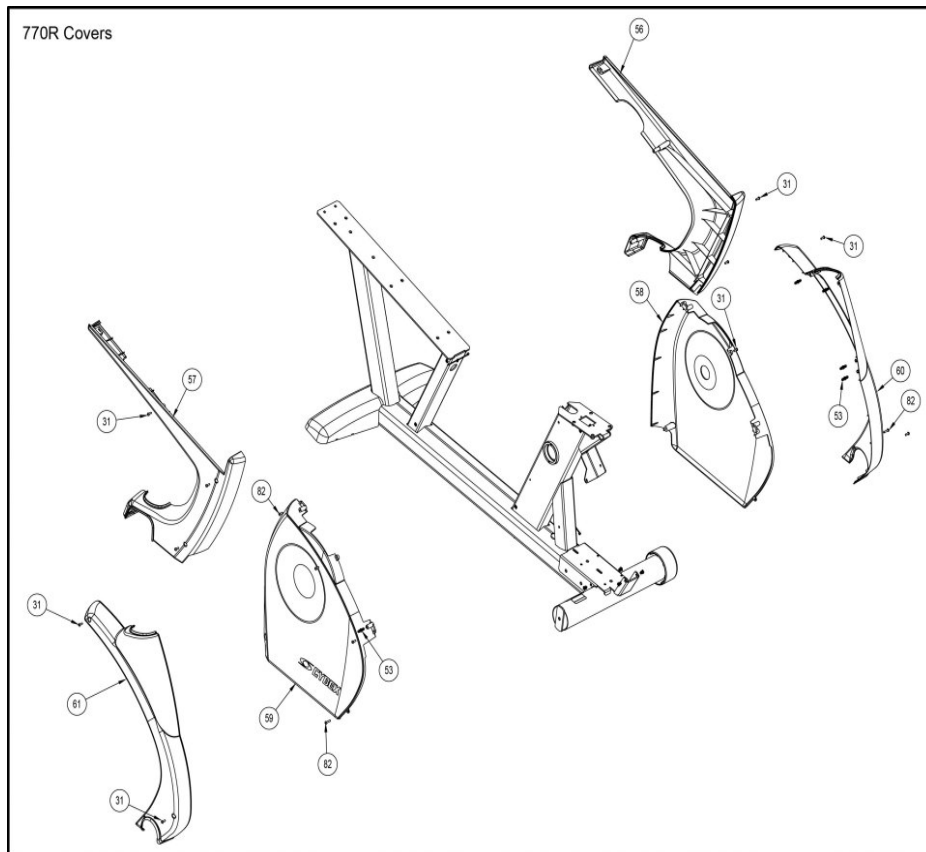
## 770R\_Console\_LED\_after\_L0801



| Ref # | Part Number | Qty | Description                                             |
|-------|-------------|-----|---------------------------------------------------------|
| A0    | 770A-347    | 1   | PCA, HANDSET AUDIO JACK                                 |
| A1    | AD-23747    | 1   | NC R&R PCA,LED DISPLAY BOARD,770CR                      |
| A2    | 525AT-407   | 1   | PCA, MCC, UNPROGRAMMED, IPOD, 525AT, C, R               |
| K3    | KPL-24231   | 1   | KIT,BEZEL W-KEYPAD,DECAL 770CR                          |
| A3    | 770A-353    | 1   | CONSOLE MOUNTING PLATE, 770, 625                        |
| K4    | KAD-24233   | 1   | Kit 770CR Disp Bd w/Enu                                 |
| B4    | DE-23714    | 1   | Mask Enunciator CR Bike                                 |
| A4    | 770A-354    | 1   | FAN MOUNTING PLATE, 770, 625                            |
| B5    | DE-23715    | 1   | Mask Target 770CR                                       |
| B6    | DE-23717    | 1   | MEMBRANE,770CR,TOP                                      |
| 8     | CP-23199    | 1   | USB 2.0 FLASH DRIVE,BLANK CDW 424820 for kit PKCP-23201 |
| K9    | PKAD-24625  | 1   | KIT,MCC REPLACEMENT 770C/R                              |
| 16    | HX-20360    | 1   | INSERT,EXPANSION,PLASTIC,#8-#1                          |
| A16   | CP-25536V   | 1   | DISPLAY,4.3 LCD OPEN FRAME, 77                          |
| A17   | 770A-380    | 1   | DECAL,HEADPHONE JACK USB                                |
| A18   | 770A-373    | 1   | FAN, 12VDC, 120X120MM, SIDE OUTLET                      |
| A19   | 770A-379    | 1   | SENSOR, HEART RATE COMBO                                |
| A23   | ET-17165    | 1   | TAB,FASTON, .250 SERIES                                 |
| 24    | EH-00986    | 1   | TY WRAP,T B TYB-25M 9 in                                |
| A24   | 770A-383    | 1   | BRKT, GROUNDING, GUI                                    |
| A25   | HN-11879    | 1   | KEPS 8-32 HEX STL ZINC                                  |

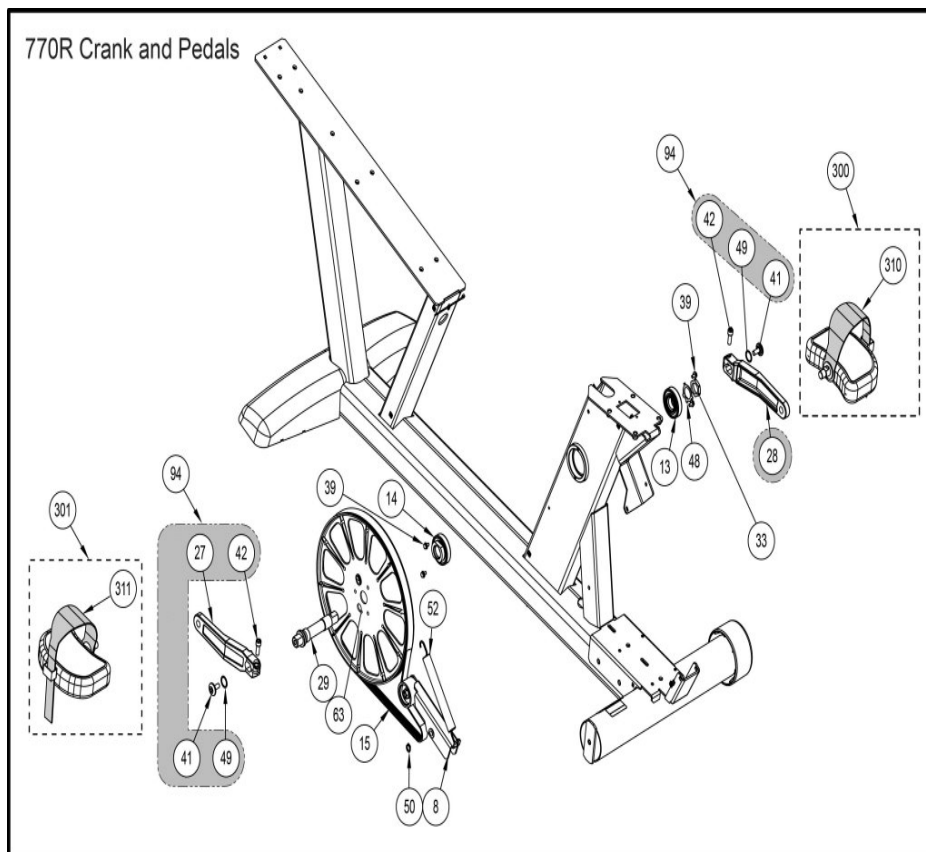
| Ref # | Part Number | Qty | Description                               |
|-------|-------------|-----|-------------------------------------------|
| K26   | PKCP-24624  | 1   | KIT,CARDIO TOUCH SCREEN 770CR             |
| A30   | HS-18320    | 1   | SCREW,6-19X1-2 in,PNHD PHIL,ZN            |
| 31    | HS-15706    | 7   | SCREW,8-16X.50,PNHD,STL,BLK ZN CLR,TYP WB |
| A31   | HS-20553    | 6   | SCREW,4X3-8,SLFTP,PNHD,PHIL,ZN            |
| A32   | HS-21672    | 2   | SCREW 8-32-1/2in TT TRILOBULAR            |
| A35   | HX-22649    | 2   | O-RING,.334DIA X .070THK,BLACK            |
| 36    | HS-16875    | 4   | BOLT SEMS,1-4-20X.5,PNHD PHIL,            |
| A36   | HX-23021    | 2   | CLIP,CABLE CLAMP,3-16DIA                  |
| A37   | HX-23441    | 1   | GASKET,EMI,.5X.5X1.0                      |
| A38   | HX-23491    | 1   | CLIP,CABLE CLAMP,9-16in DIA,NY            |
| A39   | 770A-374    | 1   | FAN LOUVER                                |
| A40   | AX-25495    | 1   | ASSY,FAN DUCT                             |
| A42   | 770A-326    | 1   | CONSOLE BACK, 625A-770A                   |
| A43   | 770A-330    | 1   | COVER, HEADPHONE JACK DOOR, SMALL CONSOLE |
| A44   | 770A-328    | 1   | BACK TAB, SMALL CONSOLE, LEFT             |
| A45   | 770A-329    | 1   | BACK TAB, SMALL CONSOLE, RIGHT            |
| A47   | 770A-387    | 1   | THUMB SWITCH, RIGHT, RESISTANCE           |
| A48   | SW-23713    | 1   | MEMBRANE,THUMB CONTROL,LEFT,RE            |
| B79   | 525AT-334   | 1   | PLUG, IPOD CABLE OPENING, 525             |
| 82    | HS-18311    | 4   | SCREW,8-16X.75,PNHD PHIL,STL,B            |
| 85    | HS-41187    | 2   | SCREW SLFTP,8-16X.3125,PLASTITE           |
| 95    | HS-14391    | 7   | SCREW SEMS,6-32X.38 PNHD PHIL             |

## 770R\_Covers



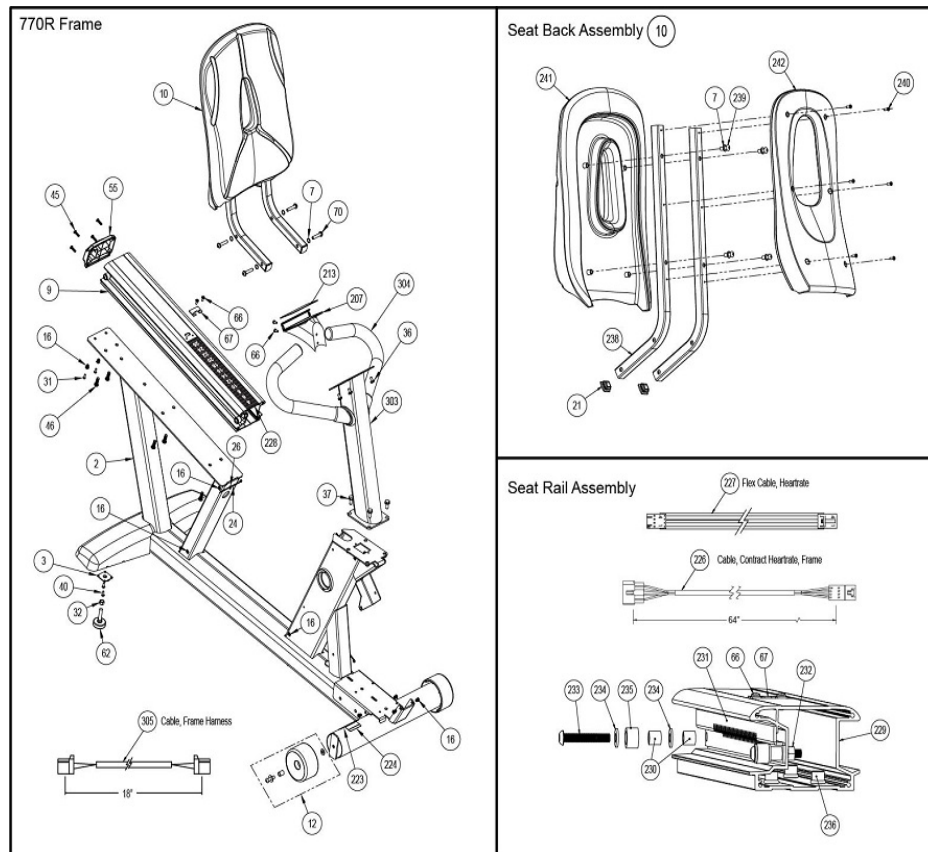
| Ref # | Part Number | Qty | Description                               |
|-------|-------------|-----|-------------------------------------------|
| 31    | HS-15706    | 8   | SCREW,8-16X.50,PNHD,STL,BLK ZN CLR,TYP WB |
| 53    | HX-21519    | 1   | PIN,PLASTIC RETAINIER                     |
| 56    | PL-21486    | 1   | SHROUD,SHUTTLE SUPPORT,LEFT               |
| 57    | PL-21487    | 1   | SHROUD,SHUTTLE SUPPORT,RIGHT              |
| 58    | PL-21515    | 1   | SHROUD,FRONT LEFT,750R                    |
| 59    | PL-21516    | 1   | SHROUD,FRONT RIGHT,750R                   |
| 60    | PL-21517    | 1   | CAP,TOP LEFT,750R                         |
| 61    | AX-21855    | 1   | ASSY,CAP,TOP RIGHT,750R                   |
| 82    | HS-18311    | 6   | SCREW,8-16X.75,PNHD PHIL,STL,B            |

## 770R\_Crank\_and\_pedals



| Ref # | Part Number | Qty | Description                    |
|-------|-------------|-----|--------------------------------|
| 8     | AX-21327    | 1   | ASSY,IDLER ARM,750C 750R       |
| 13    | AX-62023    | 1   | ASSY,LEFT CRANK BEARING        |
| 14    | AX-62031    | 1   | ASSY,RIGHT CRANK BEARING       |
| 15    | BD-21366    | 1   | BELT,POLY-V,480J8(1222 PJ8)    |
| 27    | FM-19470    | 1   | CRANK,530C R,750C R,RIGHT ARM  |
| 28    | FM-19471    | 1   | CRANK,530C R,750C R,LEFT ARM   |
| 29    | FM-19472    | 1   | SHAFT,530C R,750C R,CRANK      |
| 33    | HN-41157    | 1   | NUT,7-8-24,LH,86A,ZN           |
| 39    | HS-18294    | 2   | SCREW,SEMS,10-32X.38,SLOT HXHD |
| 41    | HS-19467    | 2   | BOLT,M8X1X20,SCHD BTN,BRIGHT C |
| 42    | HS-19468    | 2   | BOLT,M8X1X22,SCHD CAP,BRIGHT C |
| 48    | HW-18176    | 1   | WASHER,CRANK KEY               |
| 49    | HW-19469    | 2   | WSHR,FLAT 17.2 X 21.5 X .75,ST |
| 50    | HX-19529    | 1   | GRIP RING RETAINING 3/8 in 555 |
| 52    | HX-21374    | 1   | SPRING,EXTENSION,.75 X .093 X  |
| 63    | PW-20877    | 1   | PULLEY,PRIMARY,ALUM.           |
| 94    | AX-17959    | 1   | CRANK ASSY,530C,R              |
| 300   | AX-21382    | 1   | PEDAL 9/16in THREAD LEFT       |
| 301   | AX-21383    | 1   | PEDAL 9/16in THREAD RIGHT      |
| 310   | KHX-23401   | 1   | PEDAL STRAP LEFT,750C 750R     |
| 311   | KHX-23402   | 1   | PEDAL STRAP RIGHT,750C 750R    |

## 770R\_Frame

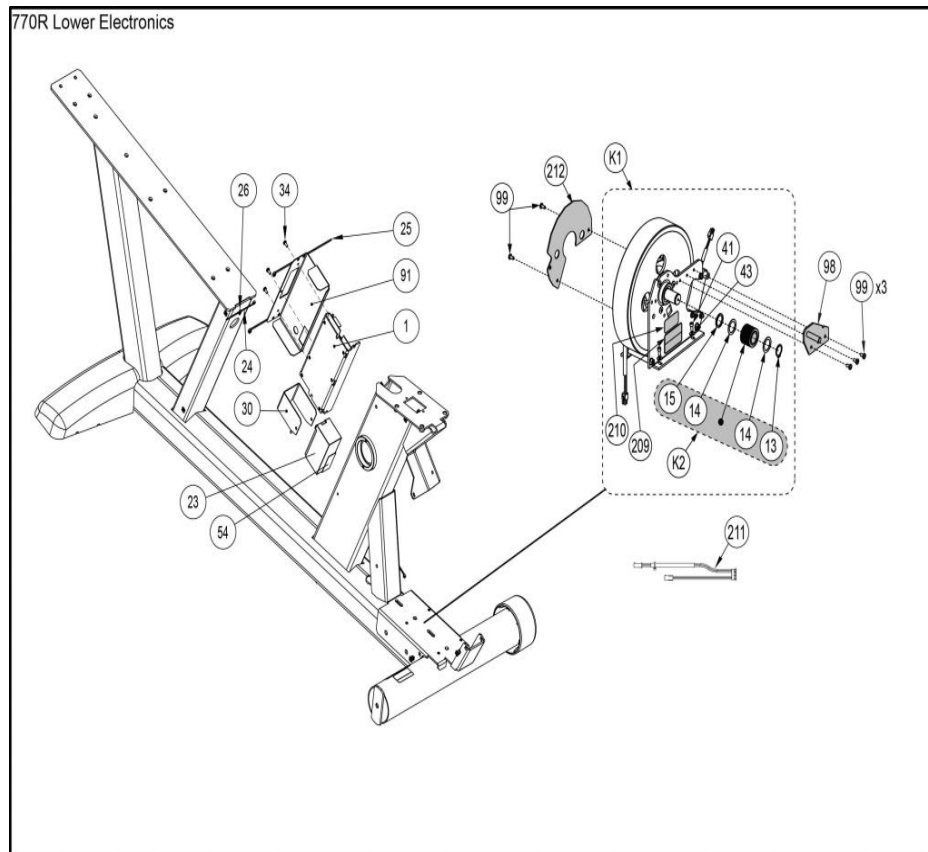


| Ref # | Part Number | Qty | Description                               |
|-------|-------------|-----|-------------------------------------------|
| 2     | AF-21040    | 1   | WELDMENT,FRAME,750R 525R 625R Custom      |
| 3     | AF-21506    | 1   | WELDMENT,LEVELER WELDNUT,750C             |
| 7     | HW-53018    | 4   | WASHER 5-16 SPLIT SS,BLK                  |
| 9     | AX-21387    | 1   | ASSY,SEAT SHUTTLE EXTRUSION               |
| 10    | AX-21670    | 1   | ASSY,SEAT BACK,750R                       |
| 12    | AX-21732    | 2   | ASSY,WHEEL,750C 750R                      |
| 16    | HX-20360    | 2   | INSERT,EXPANSION,PLASTIC,#8-#1            |
| 21    | CA-40052    | 4   | CAP PLASTIC 1 X 1 10-14 GA.               |
| 24    | EH-00472    | 1   | CABLE TIE,3.9IN MINATURE CROSS            |
| 26    | EH-10291    | 1   | TY WRAP BASE                              |
| 31    | HS-15706    | 2   | SCREW,8-16X.50,PNHD,STL,BLK ZN CLR,TYP WB |
| 32    | HN-00199    | 1   | NUT 3-8-16 HEX STL ZINC                   |
| 36    | HS-16875    | 4   | BOLT SEMS,1-4-20X.5,PNHD PHIL,            |
| 37    | HS-19108    | 1   | SCREW 5-16-18X3-4LG,HXHD,WHIZ-            |
| 40    | HS-18497    | 1   | SCREW,10-32X .50,PNHD PHIL,BLK            |
| 45    | HS-41109    | 4   | SCREW SLFTP,10-24X.75,PNHD,SST            |
| 46    | HS-41126    | 2   | BOLT,5-16X1.0,BTHD,SST,BLK                |
| 55    | PL-18132G   | 1   | END CAP,SEAT SHUTTLE,GRAY                 |
| 62    | HX-22203    | 1   | LEVELER,3/8-16 X 1 1/2 STUD W/            |
| 66    | HS-41006    | 4   | SCREW SLFTP,10-24X.5,PNHD                 |
| 67    | PL-50118    | 1   | PHIL,410SS,HRDBO,WAX,TT                   |
|       |             | 1   | CLAMP,CABLE CT                            |

| Ref # | Part Number | Qty | Description                                      |
|-------|-------------|-----|--------------------------------------------------|
| 70    | HS-41107    | 4   | BOLT,5-16-18X1.5,BTHD,SST,BLK                    |
| 207   | PL-21634    | 1   | TRAY,IPOD HOLDER,750R 750A (order with DE-21590) |
| 213   | DE-23740    | 1   | Decal iPod Holder Recmb                          |
| 223   | DE-21749    | 1   | Decal, Disconnect PWR                            |
| 224   | DE-21763    | 1   | *DECAL,ETL CSA,MEDWAY,750C 750                   |
| 226   | AW-23752    | 1   | CABLE,CHR FRAME,770R                             |
| 227   | AW-18035    | 1   | CABLE,CHR FLAT FLEX,530R                         |
| 228   | DE-21388    | 1   | DECAL,EXTRUSION,750R                             |
| 229   | FM-21389    | 1   | EXTRUSION,SEAT SHUTTLE,750R                      |
| 230   | FM-51215    | 4   | SPACER BOTTOM ROLLER SIDE Y-06                   |
| 231   | FS-18124    | 1   | BRKT,SEAT ADJUST RACK                            |
| 232   | HN-11136    | 1   | KEPS 5/16-18 HEX STL ZINC                        |
| 233   | HS-41048    | 2   | BOLT,5-16-18X2,BTHD CAP,BLK OX                   |
| 234   | HW-43042    | 4   | WSHR,HDS-8 5-16 (8MM) BELLEVIL                   |
| 235   | HX-05082    | 1   | BUMPER SEAT LIMIT BMR R-035                      |
| 236   | HX-18145    | 1   | INSERT,SPINTIGHT,5-16-18                         |
| 238   | FT-21660    | 2   | TUBE,SEATBACK,750R                               |
| 239   | HS-11350    | 4   | BOLT,5-16-18X1.0,SCHD BTN,BLK                    |
| 240   | HS-21672    | 6   | SCREW 8-32-1/2in TT TRILOBULAR                   |
| 241   | PD-21653    | 1   | SEAT BACK,750R                                   |
| 242   | PL-21654    | 1   | SEAT BACK COVER,750R                             |
| 303   | AX-21740    | 1   | ASSY,CONSOLE WELDMENT,750R                       |
| 304   | HX-21329    | 1   | GRIP,HANDRAIL,750R                               |
| 305   | AW-21346    | 1   | CABLE,FRAME HARNESS,750R                         |

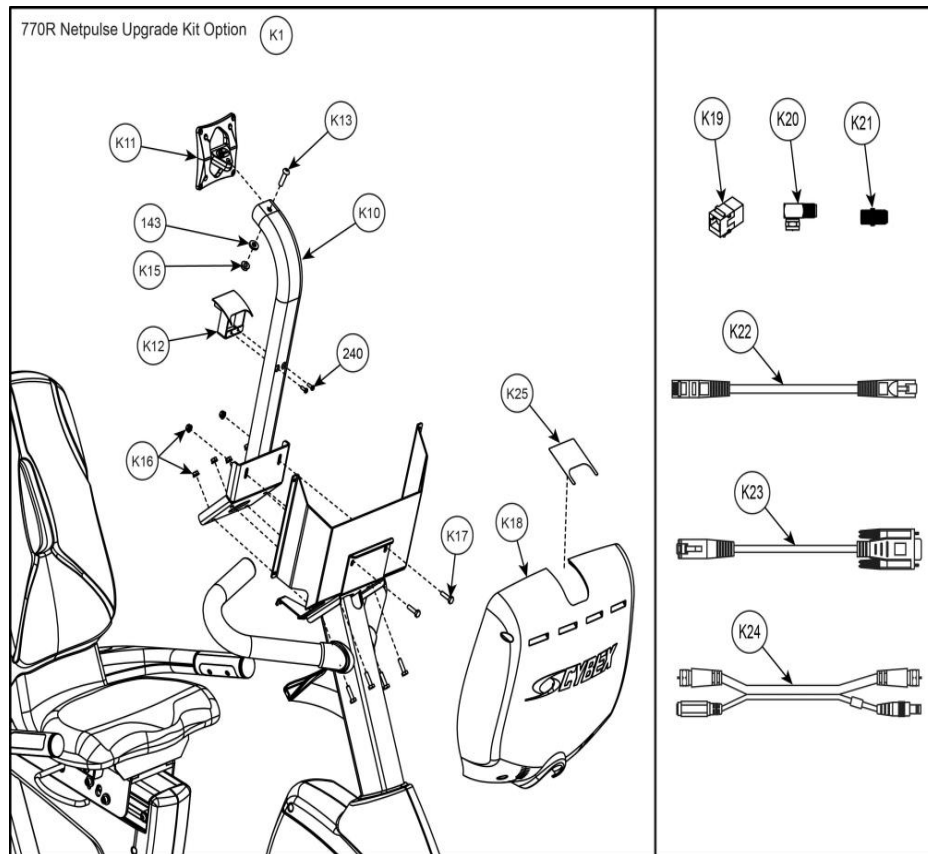


## 770R\_Lower\_electronics\_After\_K0223



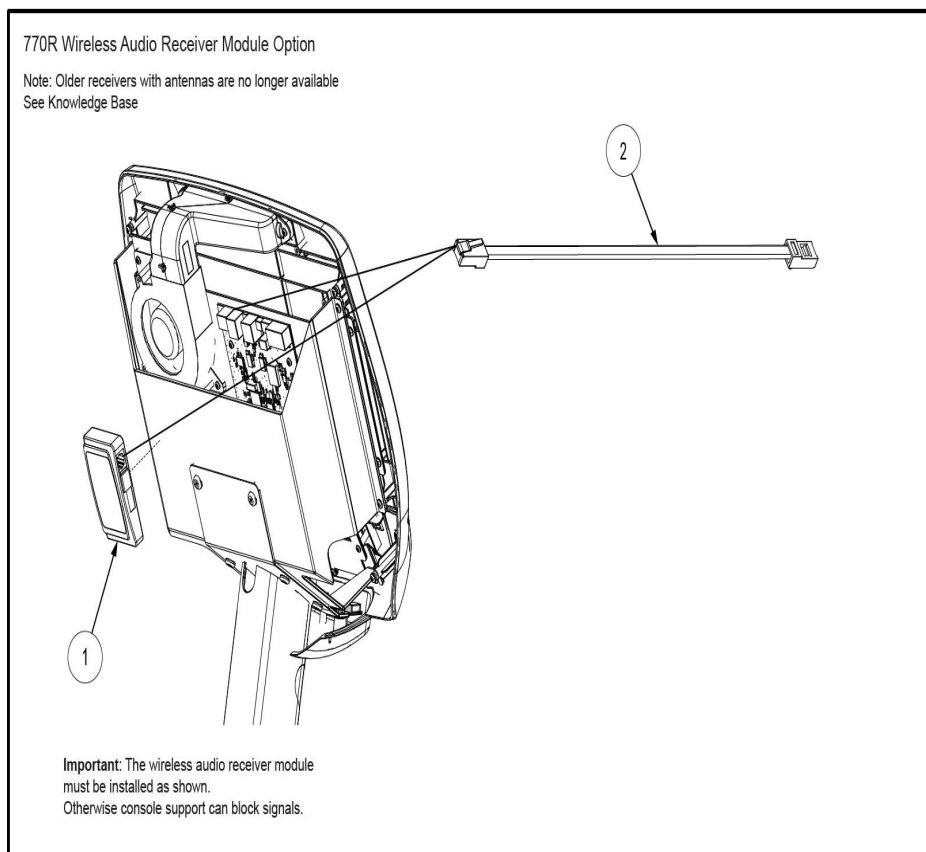
| Ref # | Part Number | Qty | Description                                  |
|-------|-------------|-----|----------------------------------------------|
| K1    | KAX-25509-4 | 1   | KIT,BRAKE-GENERATOR ASSY,525 6               |
| 1     | AD-24929    | 1   | ASSY,LOWER CNTRL,2AMP,525CR 625CR 770CR      |
| K2    | PKAX-25510  | 1   | PROD KIT,CLUTCH PULLEY REPLACE               |
| 13    | HX-24297    | 1   | RETAINING RING 5100-78,20MM                  |
| 14    | HW-24299    | 2   | WSHR,SHAFT,.812X1.125X.031 PTF               |
| 15    | HW-24298    | 1   | WSHR,SHAFT,20X25.4X1.9                       |
| 23    | EC-21351    | 1   | BATTERY,12V/1.2AHR,750C 750R                 |
| 24    | EH-00472    | 1   | CABLE TIE,3.9IN MINATURE CROSS               |
| 25    | EH-00986    | 1   | TY WRAP,T B TYB-25M 9 in                     |
| 26    | EH-10291    | 1   | TY WRAP BASE                                 |
| 30    | FS-21511    | 1   | CLAMP,BATTERY,750R                           |
| 34    | HS-11977    | 3   | SCREW SEMS,8-32X.38,PNHD PHIL,EXT,STL,BLK ZN |
| 43    | HS-21612    | 1   | SCREW,10-32X7-16,SCHD CAP,SS                 |
| 47    | HW-00123    | 1   | WSHR SAE NO.10 STL ZINC                      |
| 54    | HX-21603    | 1   | TAPE, DBL SIDED, 1 X 2 X .032                |
| 91    | FS-21599    | 1   | COVER,LOWER CONTROLLER,750C 75               |
| 98    | AF-21326    | 1   | WELDMENT,IDLER ARM SUPPORT,525               |
| 99    | HS-21443    | 5   | SCREW, 10-24 X 3/8 PNHD PHIL,T               |
| 209   | DE-18362    | 1   | Decal Caution Moving Prts                    |
| 210   | DE-18363    | 1   | Label,Warning Hot Flywhl                     |
| 211   | AW-23974    | 1   | CABLE,625R 770R BRK GEN JUMPER               |
| 212   | FS-21666    | 1   | SHIELD,BRAKE,525CR 625CR 770CR               |

## 770R\_Netpulse\_Bracket\_Kit\_Option



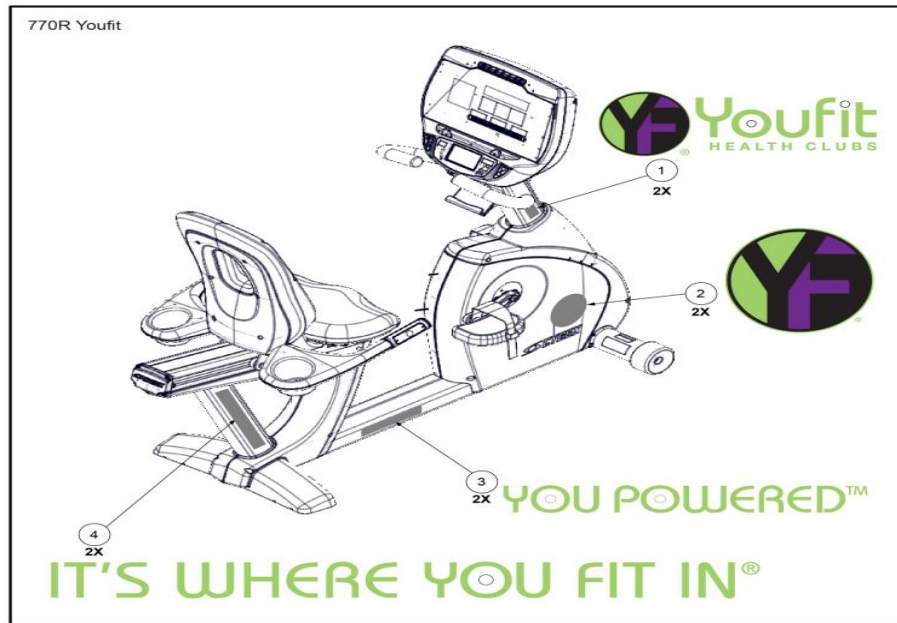
| Ref # | Part Number | Qty | Description                    |
|-------|-------------|-----|--------------------------------|
| K1    | KU-24640    | 1   | UPGRADE KIT,NETPULSE,770CR     |
| K10   | AF-24437    | 1   | WELDMENT,TUBE SUPPORT,SMALL CO |
| K11   | HX-24440    | 1   | MOUNT, VESA, MONITOR, VTILT,8N |
| K12   | AF-24436    | 1   | WELDMENT,HOOD,SMALL CONSOLE    |
| K13   | HS-18157    | 1   | BOLT 5-16-18 X 1.25 BTHD,SS,BL |
| K15   | HN-42063    | 1   | NUT 5-16-18 FLANGED SS BO      |
| K16   | HN-12079    | 6   | KEPS 1-4-20 HEX STL ZINC       |
| K17   | HS-00489    | 6   | BOLT,1-4-20X1.0,HXHD,ZN,GR5    |
| K18   | PL-24438    | 1   | COVER,CONSOLE BACK,MACHINED,77 |
| K19   | CN-22747    | 1   | COUPLER,RJ45 F-F PANEL MOUNT   |
| K20   | CN-24518    | 1   | COUPLER,RG6 RIGHT ANGLE,SCREW  |
| K21   | CN-24519    | 1   | COUPLER,COAX,FEMALE            |
| K22   | AW-24521    | 1   | CABLE,CAT6,14FT                |
| K23   | AW-24522    | 1   | CABLE,N5i CSAFE,STRAIGHT 34in  |
| K24   | AW-24523    | 1   | CABLE,POWER & COAX 13FT        |
| K25   | DE-24616    | 1   | DECAL,LID,MONITOR MOUNT        |
| 143   | HW-18123    | 1   | WSHR,.344IDX.75 ODX.125THK,HAR |
| 240   | HS-21672    | 2   | SCREW 8-32-1/2in TT TRILOBULAR |

## 770R\_Wireless\_Audio\_Option



| Ref # | Part Number | Qty | Description                    |
|-------|-------------|-----|--------------------------------|
| 1     | 770A-390    | 1   | MODULE, RF 900 MHZ FM US       |
| 2     | AW-19404    | 1   | CABLE,CAT5 RJ45 FLAT PATCH 12i |

## 770R\_Youfit



| Ref # | Part Number | Qty | Description                                  |
|-------|-------------|-----|----------------------------------------------|
| 1     | DE-25012    | 1   | LABEL,YF,HEALTH CLUBS,770CR                  |
| 2     | DE-25011    | 1   | DECAL,YF LOGO,SHROUD,770CR                   |
| 3     | DE-25015    | 1   | LABEL,YF,YOU POWERED,BASE,770CR              |
| 4     | DE-25016    | 1   | LABEL,YF,IT'S WHERE YOU FIT IN,SUPPORT,770CR |

