

# Arc Trainer 771A Lower Body

771A-LED-04

## Parts Manual

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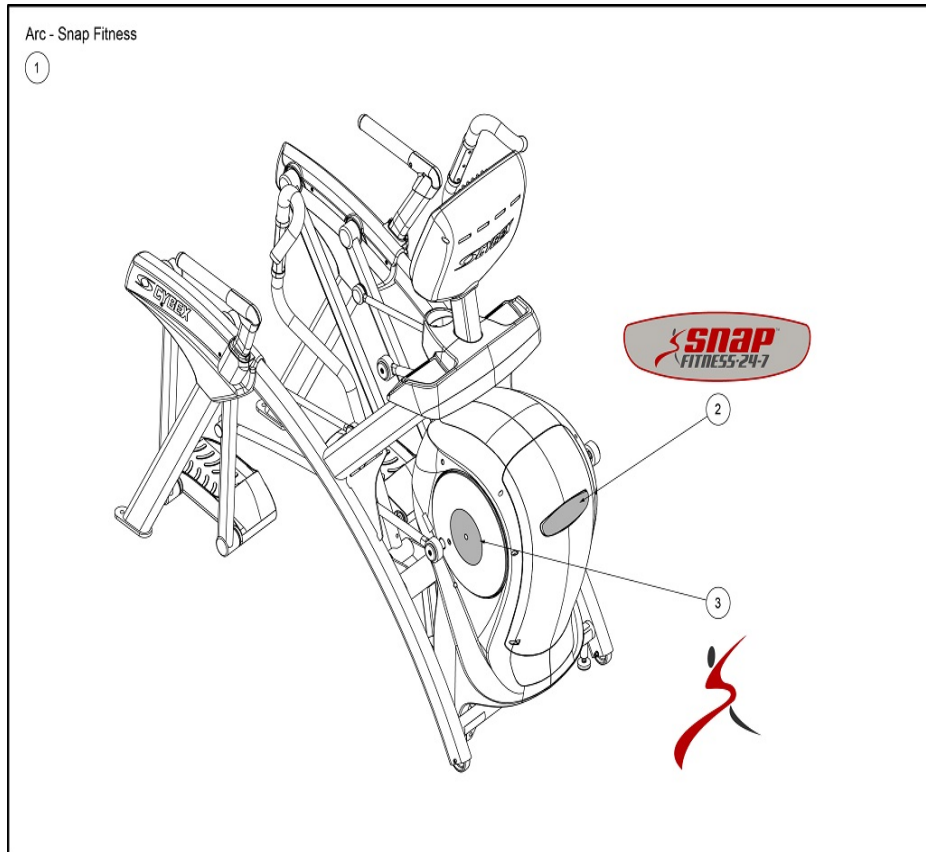


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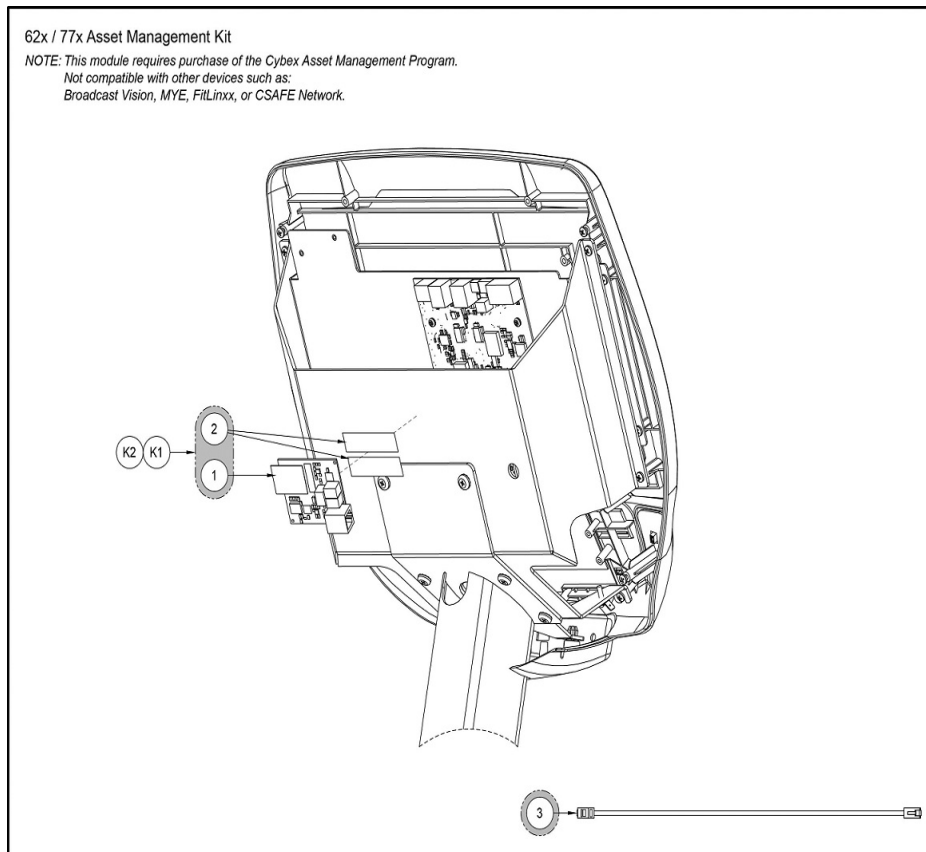
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## Arc - SnapFitness



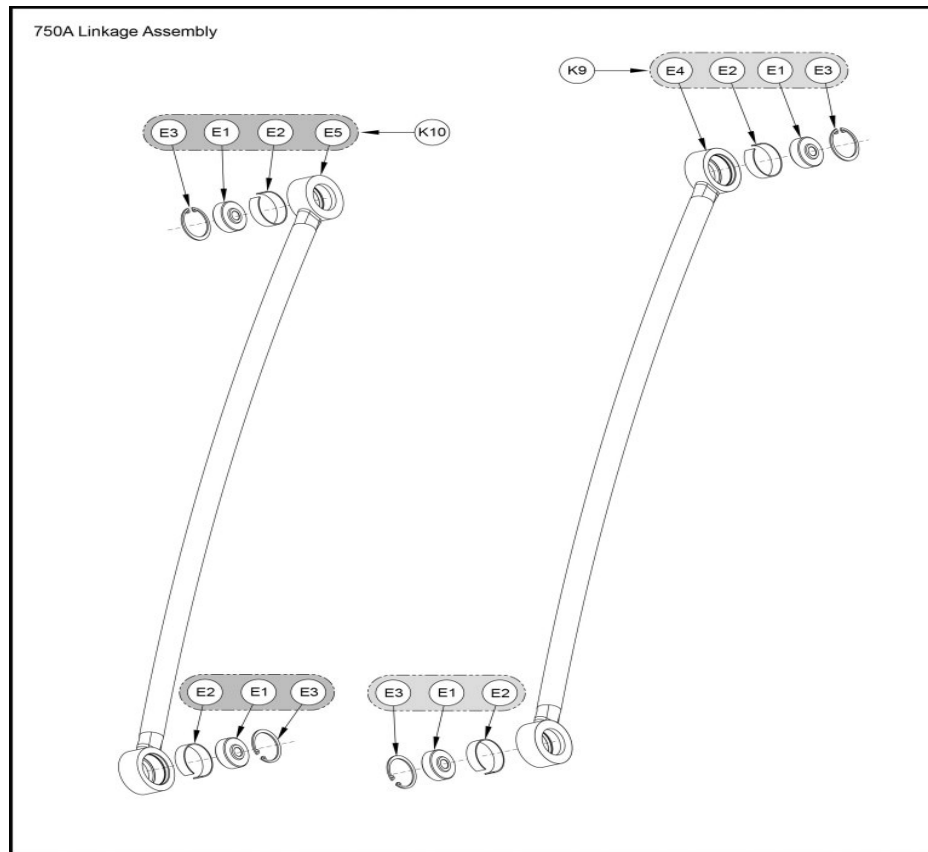
| Ref # | Part Number | Qty | Description                          |
|-------|-------------|-----|--------------------------------------|
| 1     | 625A-060S   | 1   | BRANDING PACKAGE S, SNAP FITNESS     |
| 2     | 750A-410    | 1   | Decal Logo Snap Fitness              |
| 3     | 630A-335    | 2   | DECAL SNAP FITNESS RUNNING MAN 10.00 |

## 626/771 Asset Management Kit



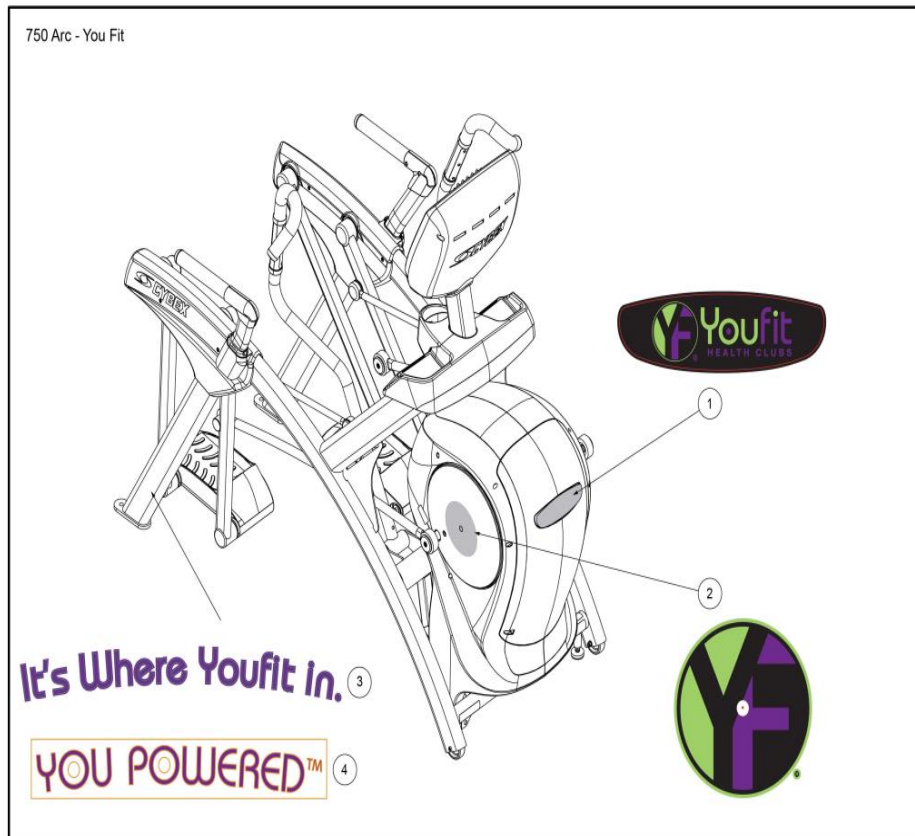
| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | OAD-25136V  | 1   | PCA, ELECT IMP AWN SLDR MOD, US       |
| 1     | OAD-25138V  | 1   | PCA, ELECT IMP AWN SLDR MOD, EU       |
| K1    | KU-25238    | 1   | UPGRADE KIT,AWM,IMP, 525 625 7        |
| 2     | OHX-25109   | 2   | TAPE, DBL SIDED, VHB, 1.0X.25X.120THK |
| K2    | KU-25239    | 1   | UPGRADE KIT,AWM,IMP, 525 625 7        |
| 3     | 770A-411    | 2   | CABLE, CATSE, 18                      |

## 750A Linkage Assembly



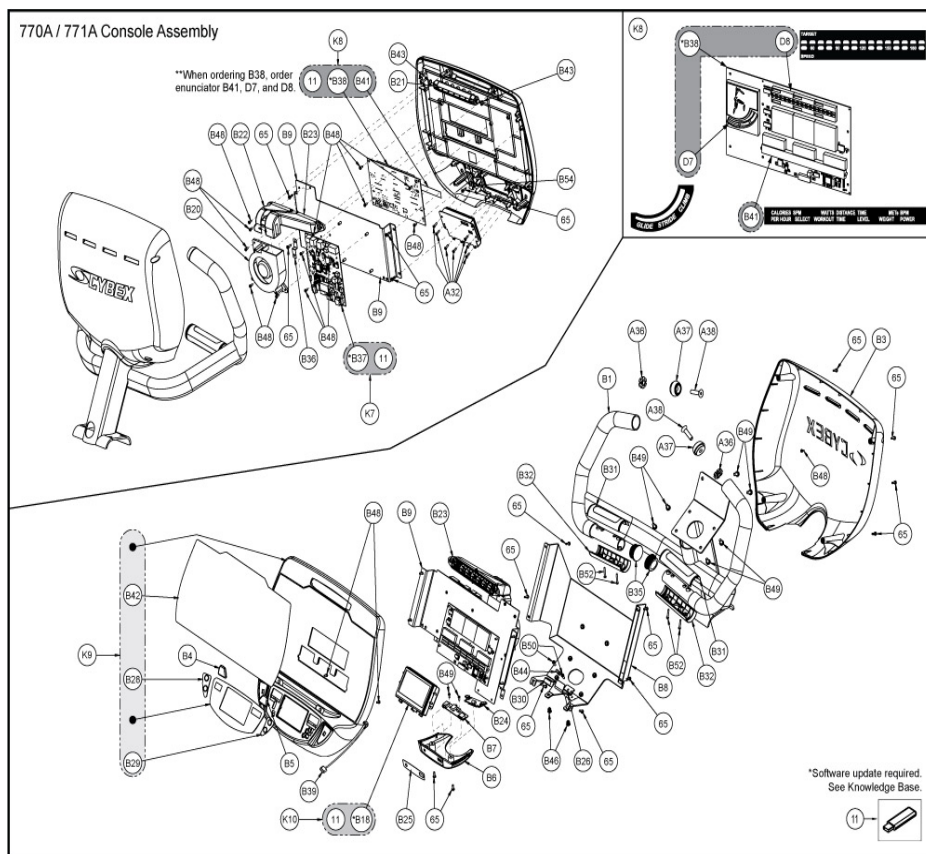
| Ref #  | Part Number | Qty | Description                                  |
|--------|-------------|-----|----------------------------------------------|
| E1     | FB030244    | 4   | BEARING,.50IDX1.688OD,RADIAL BALL,SELF ALIGN |
| E2     | FC030004    | 4   | TOLERANCE RING 42MM ID                       |
| E3     | HX-17143    | 4   | RING RETAINING,INT,5000-168                  |
| E4,K9  | 750AK006    | 2   | KIT, LINKAGE ROD LEFT                        |
| E5,K10 | 750AK007    | 2   | KIT, LINKAGE ROD RIGHT                       |

## 750 Arc - You Fit



| Ref # | Part Number | Qty | Description                |
|-------|-------------|-----|----------------------------|
| 1     | DE-60297    | 1   | DECAL, YOUFIT ARC DOME     |
| 2     | DE-60281    | 2   | DECAL, ARC YF SIDE PLATE   |
| 3     | DE-60282    | 1   | DECAL, ARC YF LEG          |
| 4     | DE-60300    | 1   | DECAL, YOU POWERED, YOUFIT |

## 770A / 771A Console Assembly J1103 to L0731

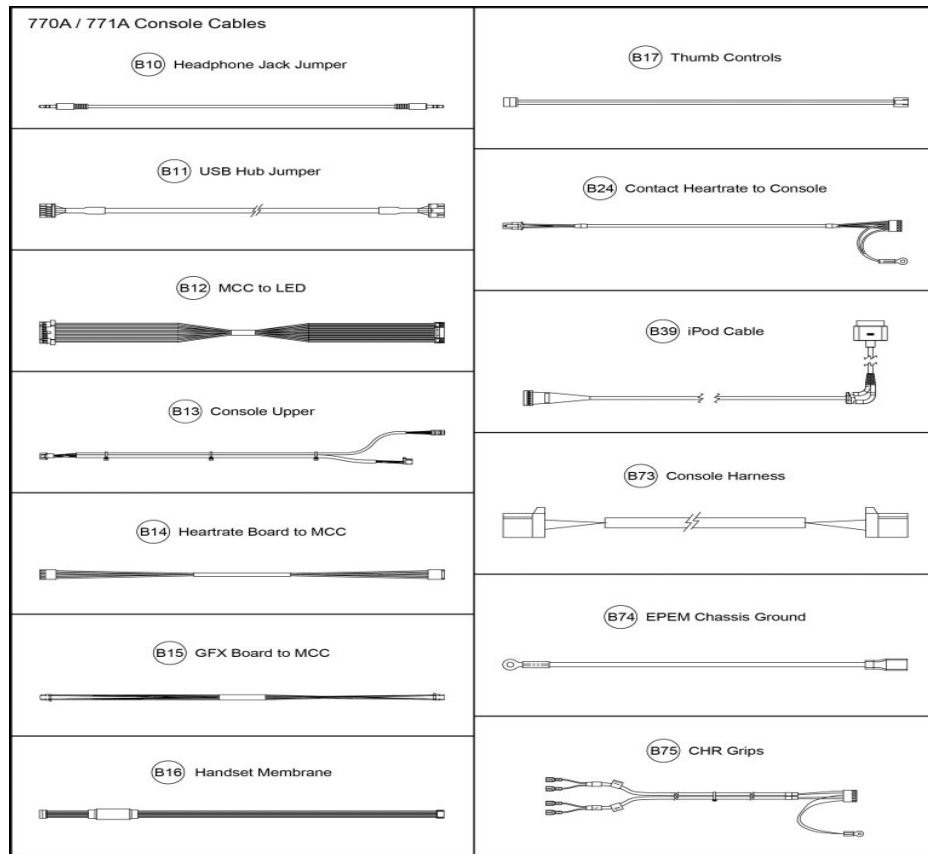


| Ref #   | Part Number | Qty | Description                                             |
|---------|-------------|-----|---------------------------------------------------------|
| B1      | 625A-104    | 1   | CONSOLE ASSEMBLY                                        |
| B3      | 770A-326    | 1   | CONSOLE BACK, 625A-770A                                 |
| B4      | 770A-328    | 1   | BACK TAB, SMALL CONSOLE, LEFT                           |
| B5      | 770A-329    | 1   | BACK TAB, SMALL CONSOLE, RIGHT                          |
| B6      | 770A-330    | 1   | COVER, HEADPHONE JACK DOOR, SMALL CONSOLE               |
| B7      | 770A-347    | 1   | PCA, HANDSET AUDIO JACK                                 |
| D7      | DE-23480    | 1   | Label Muscle Map Mod                                    |
| K7      | K525AT-407  | 1   | KIT, PCA MCC, 525 ARC                                   |
| B8      | 770A-353    | 1   | CONSOLE MOUNTING PLATE, 770, 625                        |
| D8      | DE-23481    | 1   | Label Target Speed Mask                                 |
| K8      | KAD-23467   | 1   | Kit 77XA Disp Bd w/Enunc                                |
| K9      | K770A-414   | 1   | KIT, BEZEL, W KEYPAD DECAL, EPEM 770A                   |
| B9      | 770A-354    | 1   | FAN MOUNTING PLATE, 770, 625                            |
| 11      | CP-23199    | 1   | USB 2.0 FLASH DRIVE,BLANK CDW 424820 for kit PKCP-23201 |
| B18,K10 | KOCP-25536  | 2   | KIT, DISPLAY, 4.3 LCD OPEN FRAME                        |
| B20     | 770A-373    | 1   | FAN, 12VDC, 120X120MM, SIDE OUTLET                      |
| B21     | 770A-374    | 1   | FAN LOUVER                                              |
| B22     | 770A-375    | 1   | FAN DUCT, LEFT                                          |
| B23     | 770A-376    | 1   | FAN DUCT, RIGHT                                         |
| B24     | 770A-379    | 1   | SENSOR, HEART RATE COMBO                                |
| B25     | 770A-380    | 1   | DECAL,HEADPHONE JACK USB                                |

| Ref # | Part Number | Qty | Description                                            |
|-------|-------------|-----|--------------------------------------------------------|
| B26   | 770A-383    | 1   | BRKT, GROUNDING, GUI                                   |
| B28   | 770A-386    | 1   | THUMB SWITCH, LEFT, INCLINE                            |
| B29   | 770A-387    | 1   | THUMB SWITCH, RIGHT, RESISTANCE                        |
| B30   | 770A-395    | 1   | GASKET, EMI, .50 X .50 X 1.0                           |
| B31   | 770A-397    | 2   | GRIP, CHR, TOP                                         |
| A32   | HT532512    | 10  | PN HD PHIL SC #6 X .50 PLASTITE                        |
| B32   | 770A-398    | 2   | GRIP, CHR, BOTTOM                                      |
| B35   | 770A-407    | 2   | END CAP, CONTACT GRIP                                  |
| A36   | HF709001    | 2   | INSERT 1.37 X .375-16 UNC                              |
| B36   | 770A-408    | 1   | NLA CLIP, GROUNDING, 770/625 CONSOLE                   |
| A37   | 770A-399    | 2   | CAP, END 1.50 OD                                       |
| B37   | 525AT-407   | 1   | PCA, MCC, UNPROGRAMMED, IPOD, 525AT, C, R              |
| B38   | AD-23467    | 1   | PCA,MUSCLE MAP LED DISPLAY,UNPROG                      |
| A38   | HC700922    | 2   | FHSCS .375-16 X 1.500, SS                              |
| B39   | OAW-24968V  | 1   | CABLE, 770ACR, IPOD 30 PIN PURCHASED                   |
| B41   | DE-23832-6  | 1   | LABEL,770A ENUNCIATOR,JAP                              |
| B41   | DE-23832-A  | 1   | LABEL,770A ENUNCIATOR,DAN                              |
| B41   | DE-23832-1  | 1   | LABEL,770A ENUNCIATOR,GER                              |
| B41   | DE-23832-4  | 1   | LABEL,770A ENUNCIATOR,ENG                              |
| B41   | DE-23832-H  | 1   | DECAL, 770A ENUNCIATOR CHINESE                         |
| B41   | DE-23832-3  | 1   | LABEL,770A ENUNCIATOR,SPA                              |
| B41   | DE-22663-D  | 1   | LABEL,770A ENUNCIATOR,DUT                              |
| B41   | DE-23832-2  | 1   | LABEL,770A ENUNCIATOR,FRE                              |
| B41   | DE-23832-7  | 1   | LABEL,770A ENUNCIATOR,SWE                              |
| B41   | DE-23832-8  | 1   | LABEL,770A ENUNCIATOR,RUS                              |
| B42   | DE-23420    | 1   | DECAL,UPPER DISPLAY,MUSCLE MAP 770A                    |
| B43   | FO100011    | 2   | O-RING, 334 ID X .474 OD                               |
| B44   | ES000004    | 1   | TAB, FASTON 250 SERIES                                 |
| B46   | HF540200    | 1   | GROMMET NYLON                                          |
| B48   | HJ532510    | 10  | SCREW, SEMS, 6-32 X .38 PNH D PHIL EXT BLK ZN          |
| B49   | HJ622512    | 10  | SCREW, SEMS, .25-20 X .50 PNH D PHIL EXT BLK ZN        |
| B50   | HS-21672    | 10  | SCREW 8-32-1/2in TT TRILOBULAR                         |
| B52   | HT532517    | 10  | Tap Sc No 6-18 x 1.00 PPNHD                            |
| B54   | HX-23021    | 1   | CLIP,CABLE CLAMP,3-16DIA                               |
| 65    | HT552512    | 10  | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |

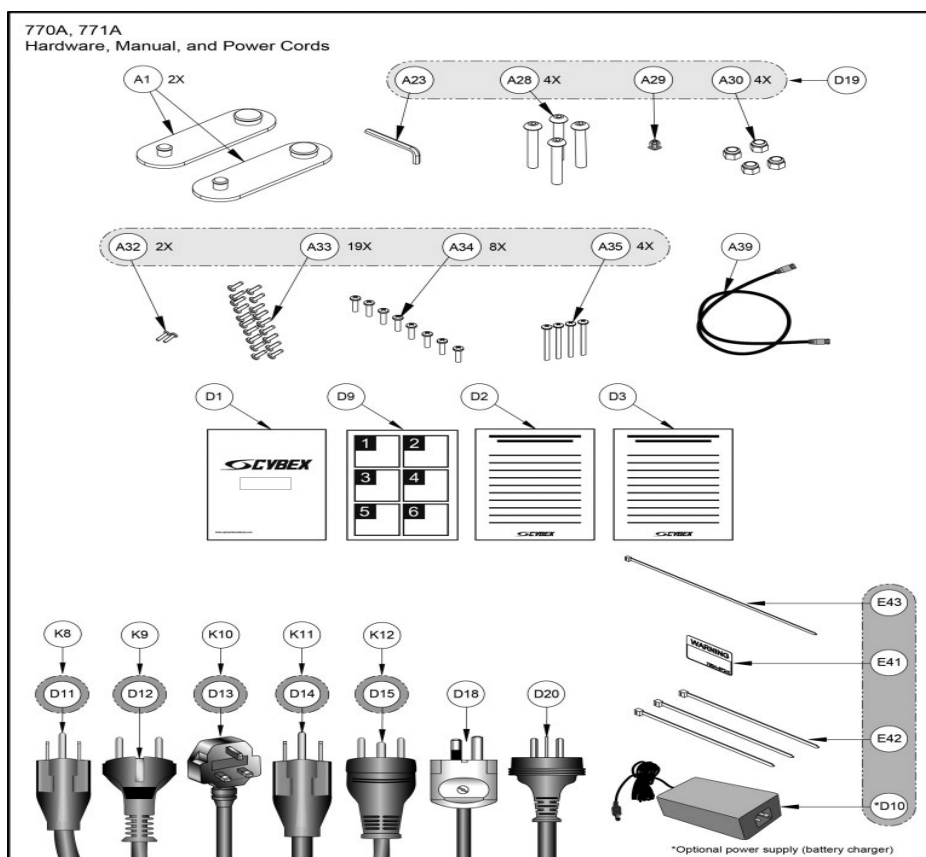


## 770A / 771A Console Cables J1103 to L0731



| Ref # | Part Number | Qty | Description                          |
|-------|-------------|-----|--------------------------------------|
| B10   | 770A-357    | 1   | CABLE, HEADPHONE JACK JUMPER, ARC    |
| B11   | 770A-358    | 1   | CABLE, USB JUMPER                    |
| B12   | 770A-359    | 1   | CABLE, 770A ARC MCC TO LED           |
| B13   | AW-23849    | 1   | CABLE,525AT CONSOLE UPPER            |
| B14   | 770A-361    | 1   | CABLE, ARC HRBOARD TO MCC            |
| B15   | 770A-363    | 1   | CABLE, 770T 670 GFX BOARD TO MCC     |
| B16   | 770A-364    | 1   | CABLE, HANDSET MEMBRANE, ARC         |
| B17   | 770A-365    | 1   | CABLE,THUMB CONTROLS                 |
| B24   | 770A-379    | 1   | SENSOR, HEART RATE COMBO             |
| B39   | OAW-24968V  | 1   | CABLE, 770ACR, IPOD 30 PIN PURCHASED |
| B73   | AW-20935    | 1   | Cable Frame Harness                  |
| B74   | 770A-412    | 1   | CABLE, EPEM CHASSIS GROUND           |
| B75   | AW-23551    | 1   | CABLE,ARC GRIPS,LOWER BODY           |

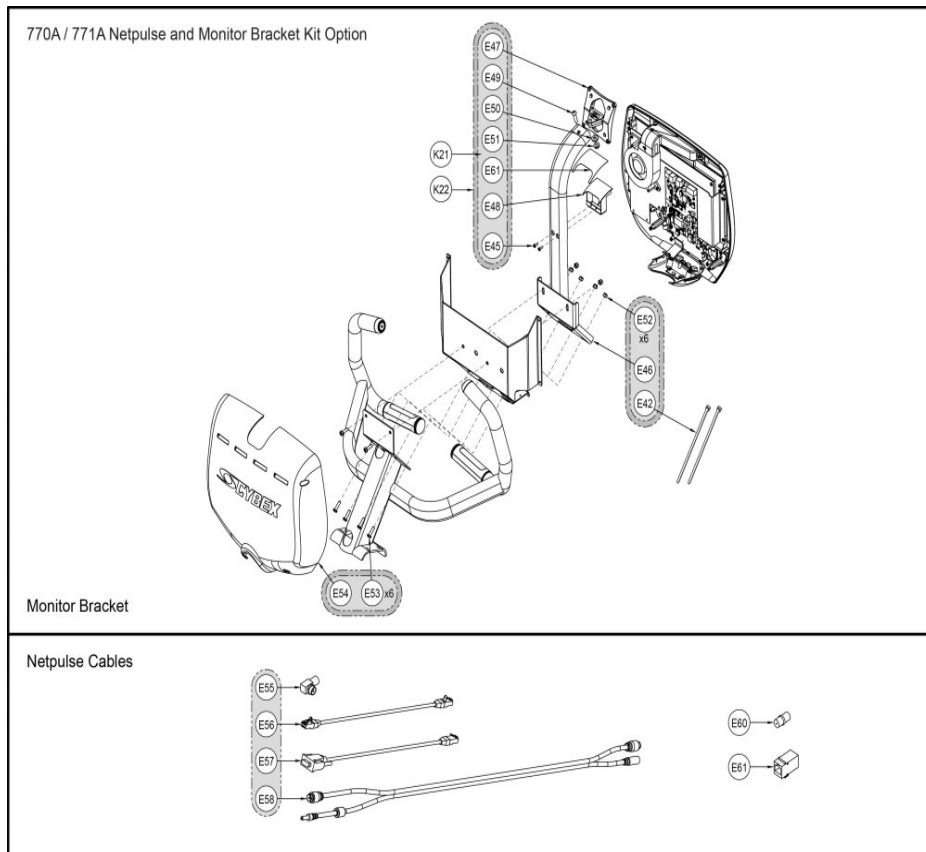
## 770A, 771A - Hardware Manual and Power Cords



| Ref #  | Part Number | Qty | Description                                     |
|--------|-------------|-----|-------------------------------------------------|
| A1     | 12090-322   | 2   | PAD FOOT                                        |
| D1     | 5770        | 1   | Owners Manual 770 Arc                           |
| D2     | 770A-415    | 1   | WARRANTY SHT, COMMERCIAL ARC 770                |
| D3     | 770A-416    | 1   | WARRANTY SHT, CONSUMER ARC 770                  |
| K9     | 750AK033    | 1   | KIT VOLTAGE ASSY 220V/50HZ EUROPE NON UK        |
| D9     | 770A-404    | 1   | POSTER ASSY UNSTR 770A                          |
| K10    | 750AK034    | 1   | Kit Voltage Assy 220V/10A UK                    |
| D10,K8 | TR-22382    | 2   | Power supply                                    |
| D11    | EW600007    | 1   | POWER CORD, NEMA5-1 5PTOIEC320 C13 LA, 10A      |
| K11    | 750AK035    | 1   | KIT VOLTAGE ASSY 110V/50HZ JAPAN                |
| D12    | EW600008    | 1   | POWER CORD, CEE 7/7 TO IEC320 C13 LA, 10A       |
| K12    | 750AK036    | 1   | KIT, VOLTAGE ASSEMBLY 10A/250V DANISH           |
| D13    | EW600009    | 1   | POWER CORD, BS 1363UK10 TO IEC320 C13 LA, 10A   |
| D14    | EW600010    | 1   | POWER CORD, JIS 8303 TO IEC320 C13 LA, 12A      |
| D15    | EW600011    | 1   | POWER CORD, DANISH DK2-1A TO IEC320 C13 LA, 12A |
| D18    | EW600012    | 1   | POWER CORD, AS/NZS3112TOIEC320C13 LA, 10A       |
| D19    | 626A-340    | 1   | HARDWARE PACK, 626A                             |
| D20    | OAW-25706   | 1   | POWER CORD, 10A/250V, 2.5MM CHINESE TO C13      |
| A23    | BK030204    | 1   | HEX KEY .219IN                                  |
| A28    | HC700430    | 4   | BHSCS .375-16 X 2.50                            |
| A29    | HF540200    | 1   | GROMMET NYLON                                   |
| A30    | HN704901    | 4   | LOCKNUT .375-16 NYLON                           |

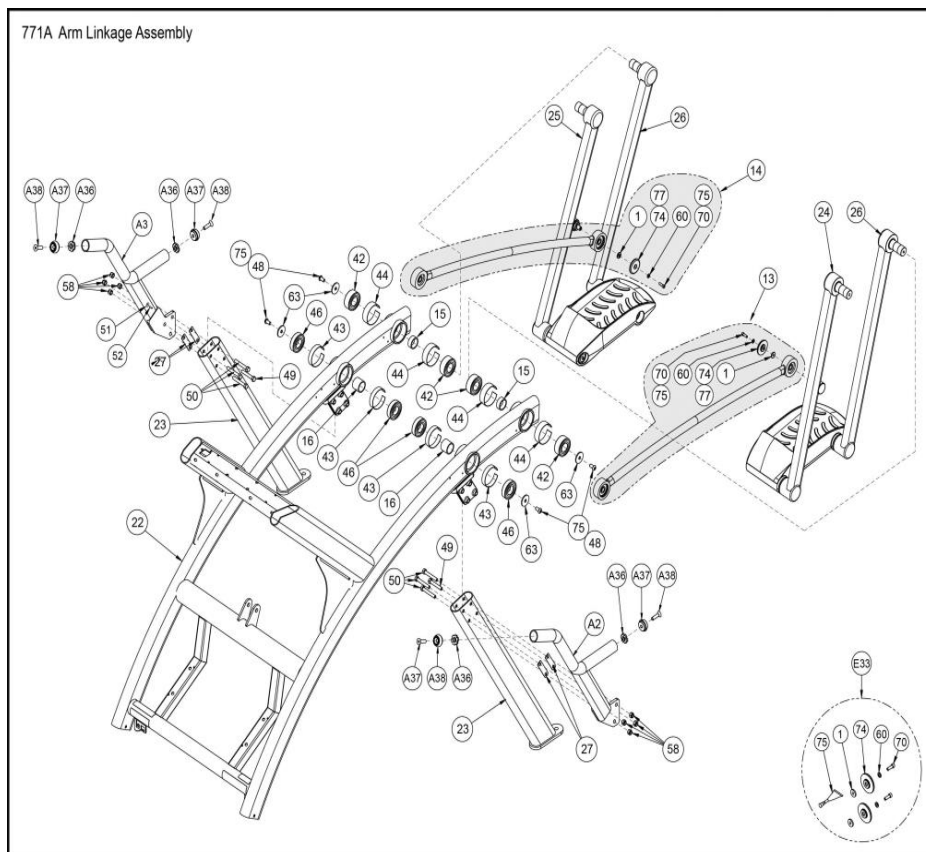
| Ref # | Part Number | Qty | Description                                            |
|-------|-------------|-----|--------------------------------------------------------|
| A32   | HT532512    | 2   | PN HD PHIL SC #6 X .50 PLASTITE                        |
| A33   | HT552512    | 19  | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |
| A34   | HT572515    | 8   | SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK       |
| A35   | HT592526    | 4   | Tap Sc 10-12 x 2.00 Pn Hd Phil                         |
| A39   | 770A-427    | 1   | CABLE, 6', RG59 COAX F-TYPE M-M                        |
| E41   | 750A-372    | 1   | Decal Warning                                          |
| E42   | EW000028    | 3   | CABLE TIE 8.00                                         |
| E43   | EW000029    | 1   | CABLE TIE 15.00                                        |

## 770, 771A Netpulse Bracket Kit Option



| Ref # | Part Number | Qty | Description                        |
|-------|-------------|-----|------------------------------------|
| K21   | 771AK010    | 1   | MONITOR MOUNT KIT                  |
| K22   | 626AK010    | 1   | MONITOR MOUNT KIT                  |
| E42   | EW000028    | 2   | CABLE TIE 8.00                     |
| E45   | HS-21672    | 2   | SCREW 8-32-1/2in TT TRILOBULAR     |
| E46   | AF-24437    | 1   | WELDMENT,TUBE SUPPORT,SMALL CO     |
| E47   | OHX-24440   | 1   | MOUNT, VESA, MONITOR, VTILT 8NM    |
| E48   | AF-24436    | 1   | WELDMENT,HOOD,SMALL CONSOLE        |
| E49   | HS-18157    | 1   | BOLT 5-16-18 X 1.25 BTHD,SS,BL     |
| E50   | HW-18123    | 1   | WSHR,.344IDX.75 ODX.125THK,HAR     |
| E51   | HN-42063    | 1   | NUT 5-16-18 FLANGED SS BO          |
| E52   | HN-12079    | 6   | KEPS 1-4-20 HEX STL ZINC           |
| E53   | HS-00489    | 6   | BOLT,1-4-20X1.0,HXHD,ZN,GR5        |
| E54   | OPL-24438   | 1   | COVER, CONSOLE BACK, MACHINE       |
| E55   | OCN-24518   | 1   | CONNECTOR, RG6 RIGHT ANGLE PUSH-ON |
| E56   | AW-24521    | 1   | CABLE,CAT6,14FT                    |
| E57   | AW-24522    | 1   | CABLE,N5i CSAFE,STRAIGHT 34in      |
| E58   | AW-24523    | 1   | CABLE,POWER & COAX 13FT            |
| E59   | ODE-24616   | 1   | DECAL, LID                         |
| E60   | OCN-24519   | 1   | COUPLER, COAX, FEMALE              |
| E61   | OCN-22747   | 1   | COUPLER, RJ45 PANEL MOUNT          |

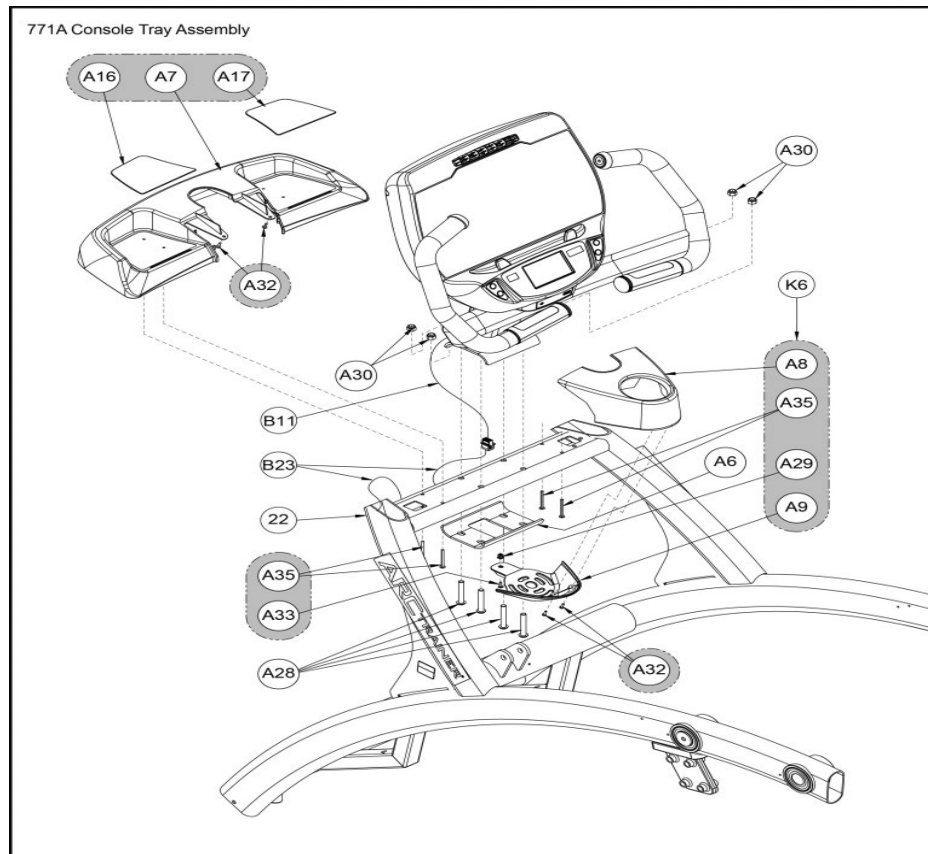
## 771A Arm Linkage Assembly



| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | 600A-311    | 4   | SPACER FLANGE                         |
| A2    | 771A-202    | 1   | W SIDE HANDLE, LH                     |
| A3    | 771A-203    | 1   | W SIDE HANDLE, RH                     |
| 13    | 750AK006    | 1   | KIT, LINKAGE ROD LEFT                 |
| 14    | 750AK007    | 1   | KIT, LINKAGE ROD RIGHT                |
| 15    | 750A-312    | 2   | Tube Spacer                           |
| 16    | 750A-325    | 2   | Tube Spacer                           |
| 22    | 771A-200    | 1   | W MAIN FRAME Custom                   |
| 23    | 771A-201    | 1   | W REAR LEG Custom                     |
| 24    | 770AK008    | 1   | KIT, FOOT PLATE ARM, FRONT LEFT SIDE  |
| 25    | 770AK009    | 1   | KIT, FOOT PLATE ARM, FRONT RIGHT SIDE |
| 26    | 770AK010    | 2   | KIT, FOOT PLATE ARM, REAR             |
| 27    | 771A-322    | 4   | PLATE, SPACER                         |
| A36   | HF709001    | 2   | INSERT 1.37 X .375-16 UNC             |
| A37   | 770A-399    | 6   | CAP, END 1.50 OD                      |
| A38   | HC700922    | 4   | FHSCS .375-16 X 1.500, SS             |
| 42    | FB030256    | 4   | BEARING BALL 1.181 DIA DOUBLE ROW     |
| 43    | FC030003    | 4   | TOLERANCE RING 2.4409 ID              |
| 44    | FC030011    | 4   | Tolerance Ring .62mm dia              |
| 46    | HB-17280    | 4   | BEARING,BALL,SINGLE ROW,6206          |
| 48    | HC700415    | 4   | BHSCS .375-16 X .75                   |
| 49    | HC701228    | 2   | HX HD CAP SC .375-16 X 2.25           |

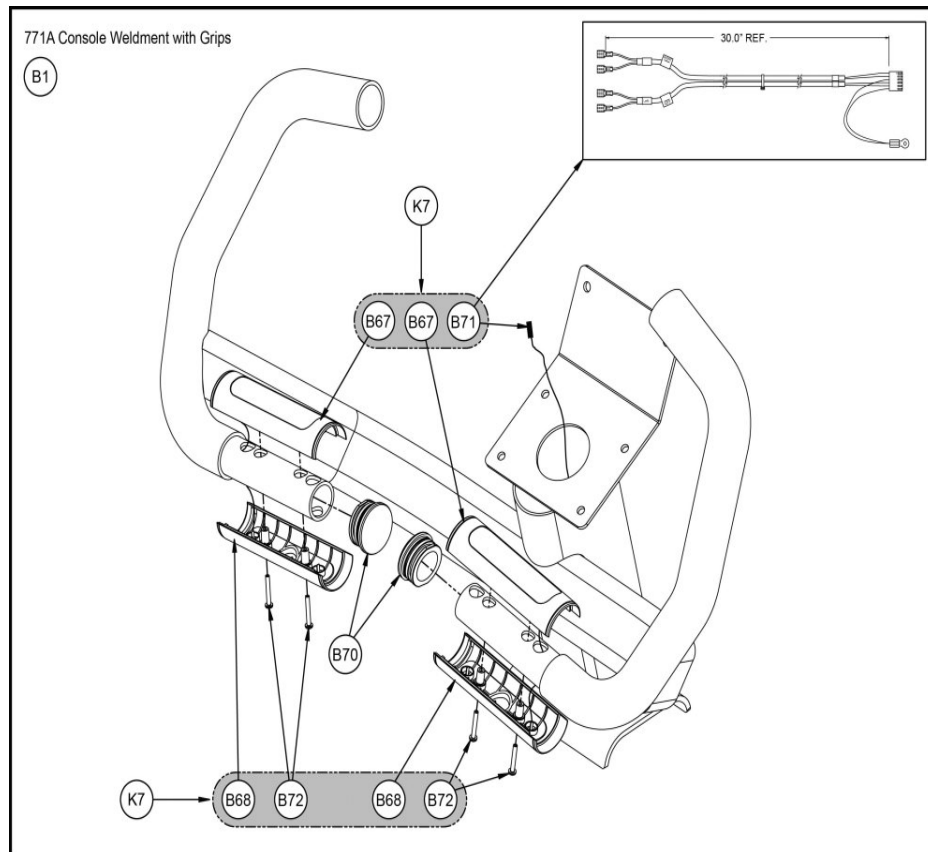
| Ref #  | Part Number | Qty | Description                            |
|--------|-------------|-----|----------------------------------------|
| 50     | HC701230    | 6   | HX HD CAP SC .375-16 X 2.500           |
| 51     | 770A-345    | 2   | WASHER, MDPE, .150 ID X .500 OD X .100 |
| 52     | HP296712    | 2   | PIN, SPRING .156 X .500                |
| 58     | HN704901    | 8   | LOCKNUT .375-16 NYLON                  |
| 60     | HS307601    | 4   | WASH FLAT .281 .500 .062 T             |
| 63     | HS347602    | 4   | WASHER .390 X 1.500 X .124 FLAT        |
| 70     | HX622815    | 2   | SHCS .250-20 X .75 SS                  |
| 74,E33 | 600AK012    | 3   | KIT LINKAGE CAP                        |

## 771A Console Tray Assembly



| Ref # | Part Number | Qty | Description                                            |
|-------|-------------|-----|--------------------------------------------------------|
| K6    | 770AK030    | 1   | Kit, Tray 770A                                         |
| A6    | 770A-310    | 1   | BRACKET, LOWER, DISPLAY MOUNT                          |
| A7    | 770A-316    | 1   | TRAY ACCESSORY                                         |
| A8    | 770A-317    | 1   | HOLDER, CUP, TOP                                       |
| A9    | 770A-318    | 1   | HOLDER, CUP,BOTTOM                                     |
| B11   | AW-23849    | 1   | CABLE,525AT CONSOLE UPPER                              |
| A16   | 770A-331    | 1   | DECAL, WARNING, LOWER 770A CONSOLE- Custom             |
| A17   | 770A-332    | 1   | DECAL, WARNING, LOWER 770A CONSOLE- Custom             |
| 22    | 771A-200    | 1   | W MAIN FRAME Custom                                    |
| B23   | AW-20935    | 2   | Cable Frame Harness                                    |
| A28   | HC700430    | 4   | BHSCS .375-16 X 2.50                                   |
| A29   | HF540200    | 1   | GROMMET NYLON                                          |
| A30   | HN704901    | 4   | LOCKNUT .375-16 NYLON                                  |
| A32   | HT532512    | 4   | PN HD PHIL SC #6 X .50 PLASTITE                        |
| A33   | HT552512    | 1   | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |
| A35   | HT592526    | 4   | Tap Sc 10-12 x 2.00 Pn Hd Phil                         |

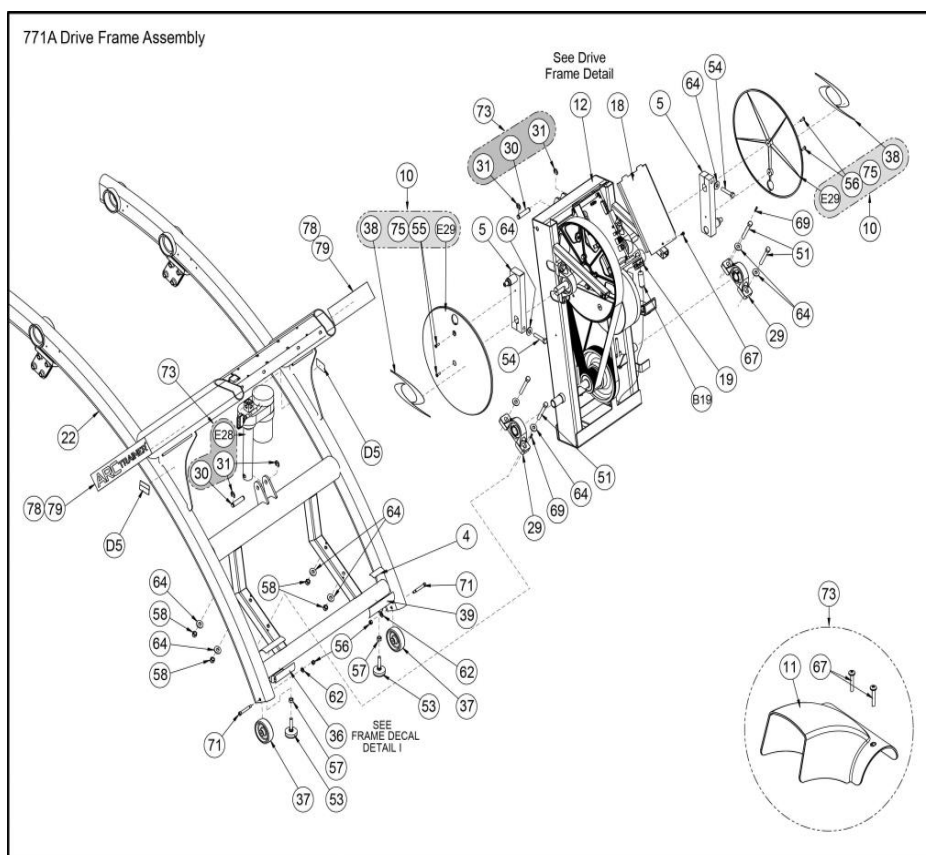
## 771A Console Weldment With Grips



| Ref # | Part Number | Qty | Description                        |
|-------|-------------|-----|------------------------------------|
| B1    | 625A-104    | 1   | CONSOLE ASSEMBLY                   |
| K7    | 770AK014    | 1   | KIT, CONTACT GRIPS WOTH WIRES      |
| B67   | 770A-397    | 2   | GRIP, CHR, TOP                     |
| B68   | 770A-398    | 2   | GRIP, CHR, BOTTOM                  |
| B70   | 770A-407    | 2   | END CAP, CONTACT GRIP              |
| B71   | AW-23551    | 1   | CABLE,ARC GRIPS,LOWER BODY         |
| B72   | HT532519    | 2   | TAP SC #6-20 X 1.12, TYPE 25, PPHD |



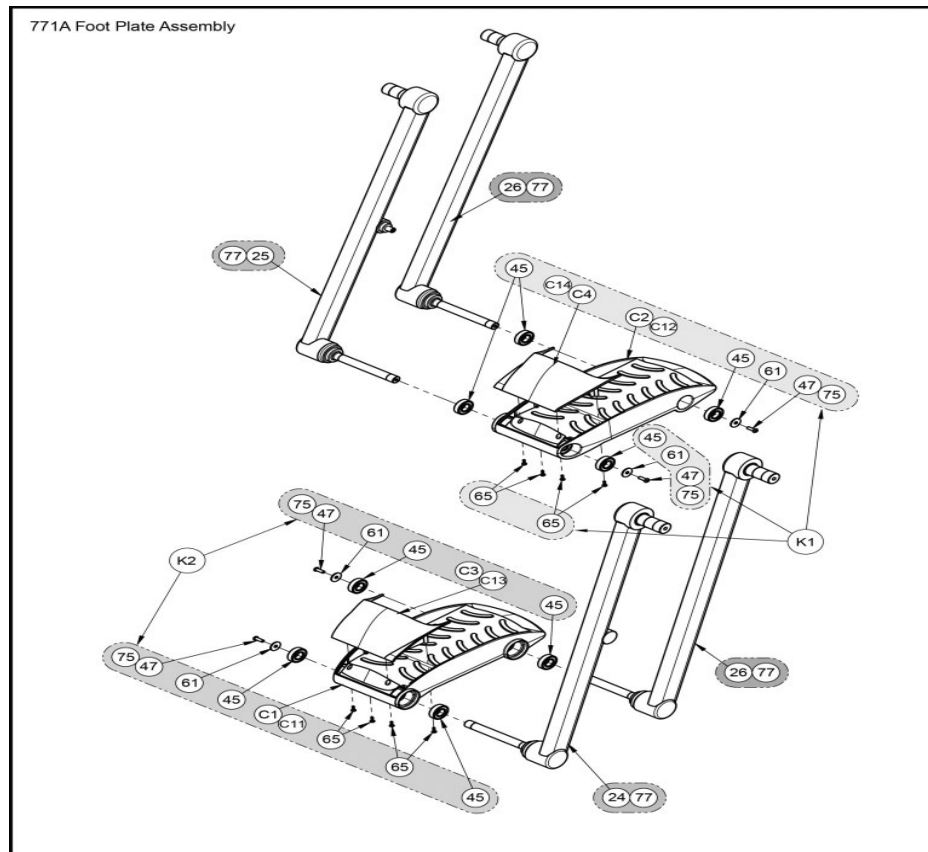
## 771A Drive Frame Assembly



| Ref # | Part Number  | Qty | Description                          |
|-------|--------------|-----|--------------------------------------|
| 4     | 600A-362     | 1   | LABEL PATENT BIOSIG                  |
| 5     | 610A-395     | 2   | ASSY ARM CRANK                       |
| D5    | DE000004     | 1   | Decal Caution Custom                 |
| 10    | 1008223-0001 | 2   | KIT: COVER, CRANK, FLAT              |
| 11    | 740A-354     | 1   | Cover Elevation Motor                |
| 12    | 771A-101     | 1   | DRIVE FRAME ASSEMBLY                 |
| 18    | 771A-316     | 1   | COVER, CONTROLLER                    |
| 19    | 750A-396     | 1   | Ferrite Clamp-on .40 ID              |
| B19   | 770A-410     | 2   | FERRITE, 407 OHMS                    |
| 22    | 771A-200     | 1   | W MAIN FRAME Custom                  |
| 29    | AF-16694     | 2   | ASSY,BEARING,PILLOW BLOCK            |
| E29   | 1006629-0002 | 2   | COVER, CRANK-CHR                     |
| 30    | AP030055     | 2   | Pin Groove .50 x 2.00                |
| 31    | BR030228     | 4   | Retaining Ring .500 External         |
| 36    | CM000199     | 1   | DECAL SERIAL NUMBER                  |
| 37    | CW-17231     | 1   | WHEEL, TENSIONER                     |
| 38    | DE-17339     | 2   | DECAL CYBEX VORTEX                   |
| 39    | DE-21625     | 1   | Label ETL CSA CE 750A                |
| 51    | HC701234     | 4   | HX HD CAP SC .375-16 X 3.00          |
| 53    | HG700022     | 2   | LEVELING GLIDE 3-8-16                |
| 54    | HH701226     | 2   | BOLT, HHCS GRD 8, .375-16 X 2.0      |
| 55    | HM582514     | 2   | PN HD PHIL SC NO 10-32 X .625 BLK ZN |

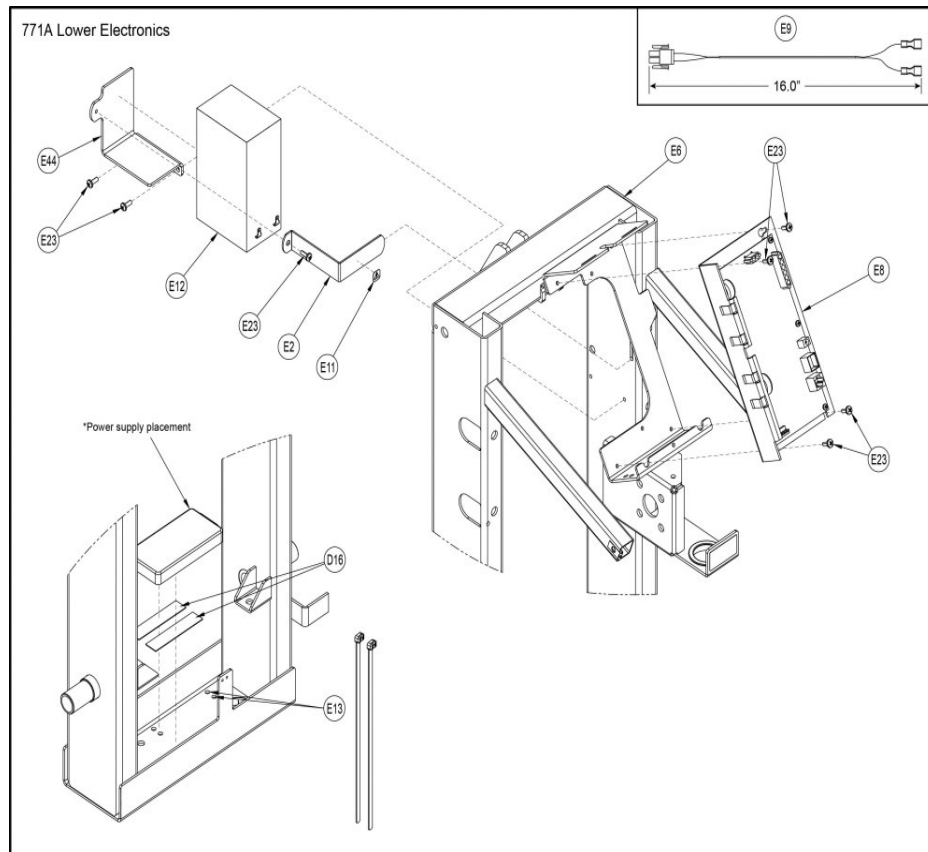
| Ref #  | Part Number | Qty | Description                             |
|--------|-------------|-----|-----------------------------------------|
| 56     | HN624901    | 4   | LOCKNUT .250-20 NYLON BLACK ZINC        |
| 57     | HN704000    | 2   | HEX NUT .375-16                         |
| 58     | HN704901    | 4   | LOCKNUT .375-16 NYLON                   |
| 62     | HS328300    | 2   | LOCKWASHER SPLIT .312                   |
| 64     | HS347700    | 8   | WASHER USS .375                         |
| 67     | HT572512    | 1   | TAP SC NO. 10 - 24 X .50 PN HD PHIL     |
| 69     | HX-17023    | 1   | PIN,SPRING .187X.813 LG,TYPE 420,ST STL |
| 71     | JD623324    | 2   | S BOLT .312 X 1.75 .250-20              |
| 73,E28 | 750AK025    | 3   | KIT, ELEVATION MOTOR                    |
| 75     | YA000201    | 1   | ADH THRD LKR REM .02 OZ 242             |
| 78     | 770A-337    | 1   | DECAL, ARC TRAINER BLACK                |
| 79     | 770A-338    | 1   | DECAL, ARC TRAINER                      |

## 771A Foot Plate Assembly



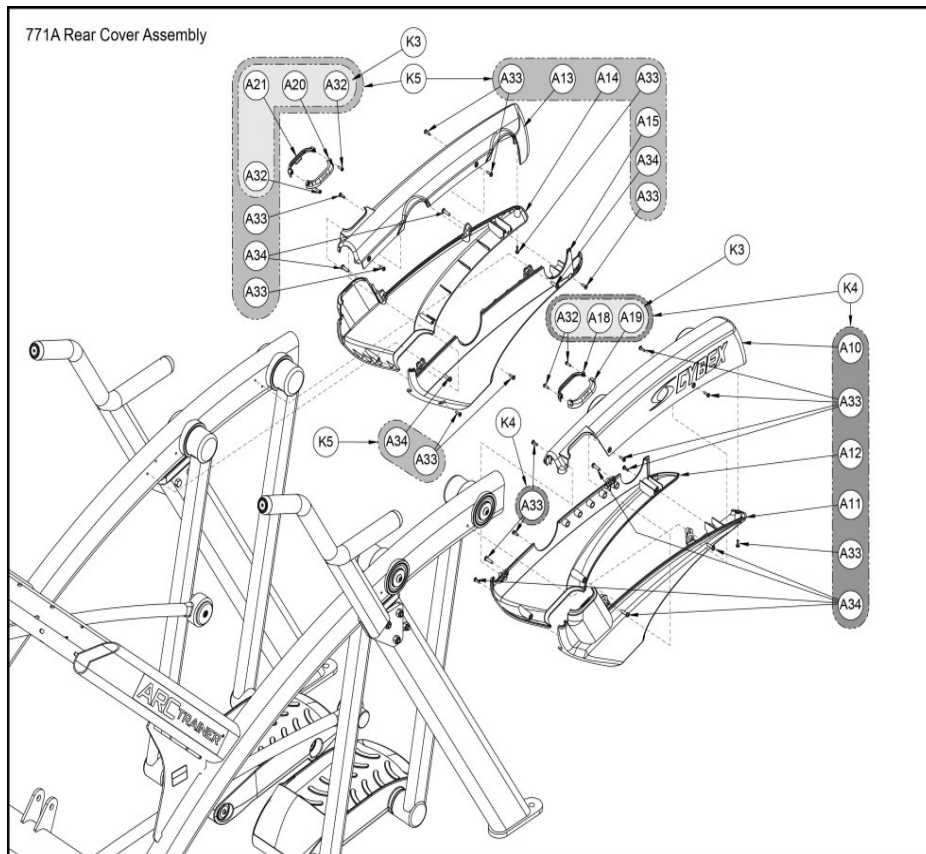
| Ref # | Part Number | Qty | Description                                            |
|-------|-------------|-----|--------------------------------------------------------|
| C1    | 740A-378    | 1   | Foot Plate LH                                          |
| K1    | 750AK002    | 1   | KIT, FOOT PLATE RIGHT                                  |
| C2    | 740A-379    | 1   | Foot Plate RH                                          |
| K2    | 750AK003    | 1   | KIT, FOOT PLATE LEFT                                   |
| C3    | 740A-380    | 1   | Toe Cap LH                                             |
| C4    | 740A-381    | 1   | Toe Cap RH                                             |
| C11   | 740A-392    | 1   | FOOT PLATE, LH                                         |
| C12   | 740A-393    | 1   | FOOT PLATE, RH                                         |
| C13   | 740A-394    | 1   | TOE CAP, LH                                            |
| C14   | 740A-395    | 1   | TOE CAP, RH                                            |
| 24    | 770AK008    | 1   | KIT, FOOT PLATE ARM, FRONT LEFT SIDE                   |
| 25    | 770AK009    | 1   | KIT, FOOT PLATE ARM, FRONT RIGHT SIDE                  |
| 26    | 770AK010    | 1   | KIT, FOOT PLATE ARM, REAR                              |
| 45    | HB-17036    | 8   | BEARING,BALL, .750DIA                                  |
| 47    | HC620415    | 4   | BHSCS .250-20 X .75, BL ZN                             |
| 61    | HS307604    | 4   | WASHER, FLAT .281 ID X 1.000 OD X .063 TH BL ZN        |
| 65    | HT552512    | 8   | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |

## 771A Lower Electronics



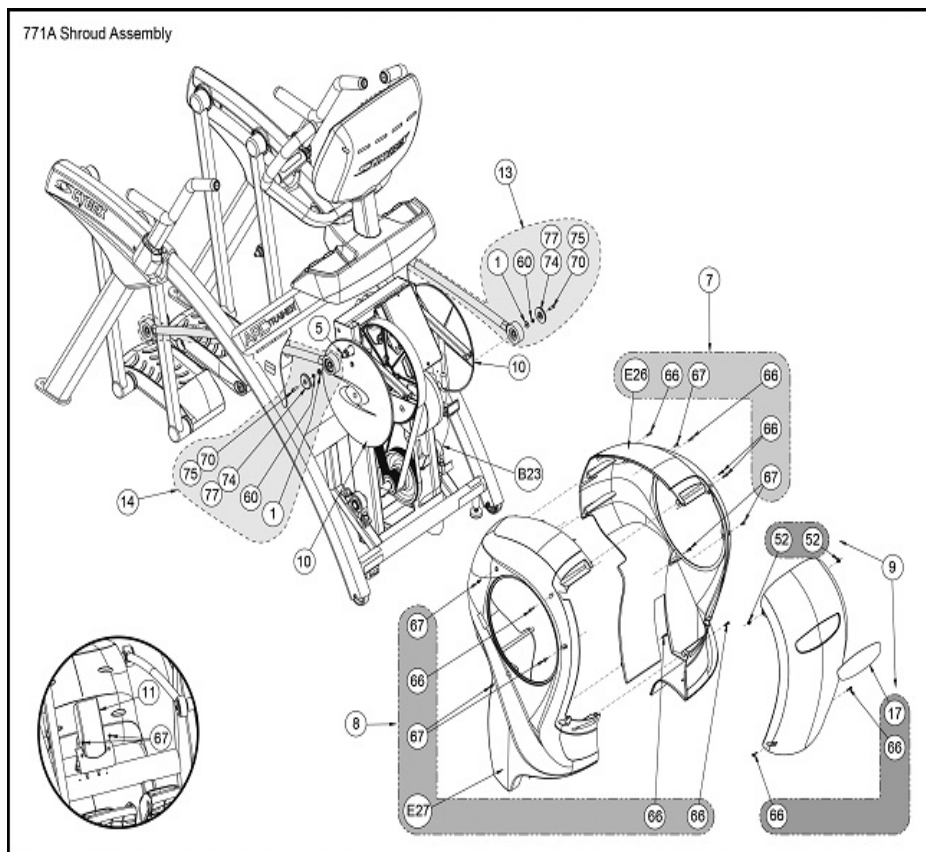
| Ref # | Part Number | Qty | Description                         |
|-------|-------------|-----|-------------------------------------|
| E2    | 630A-314    | 1   | CLAMP BATTERY                       |
| E6    | 771A-205    | 1   | W DRIVE FRAME Custom                |
| E8    | AD-23681    | 1   | PCA,770A 625A,LOWER CONTROLLER      |
| E9    | AW-18447    | 1   | CABLE SPA BATTERY                   |
| E11   | DE-19586    | 1   | LABEL WARNING ICON                  |
| E12   | EC-18267    | 1   | BATTERY 12V 7AHR                    |
| E13   | EW000028    | 2   | CABLE TIE 8.00                      |
| D16   | 01250       | 2   | TAPE DOUBLE COATED 0.75             |
| E23   | HT572512    | 8   | TAP SC NO. 10 - 24 X .50 PN HD PHIL |
| E44   | 771A-314    | 1   | TRAY, BATTERY                       |

## 771A Rear Cover Assembly



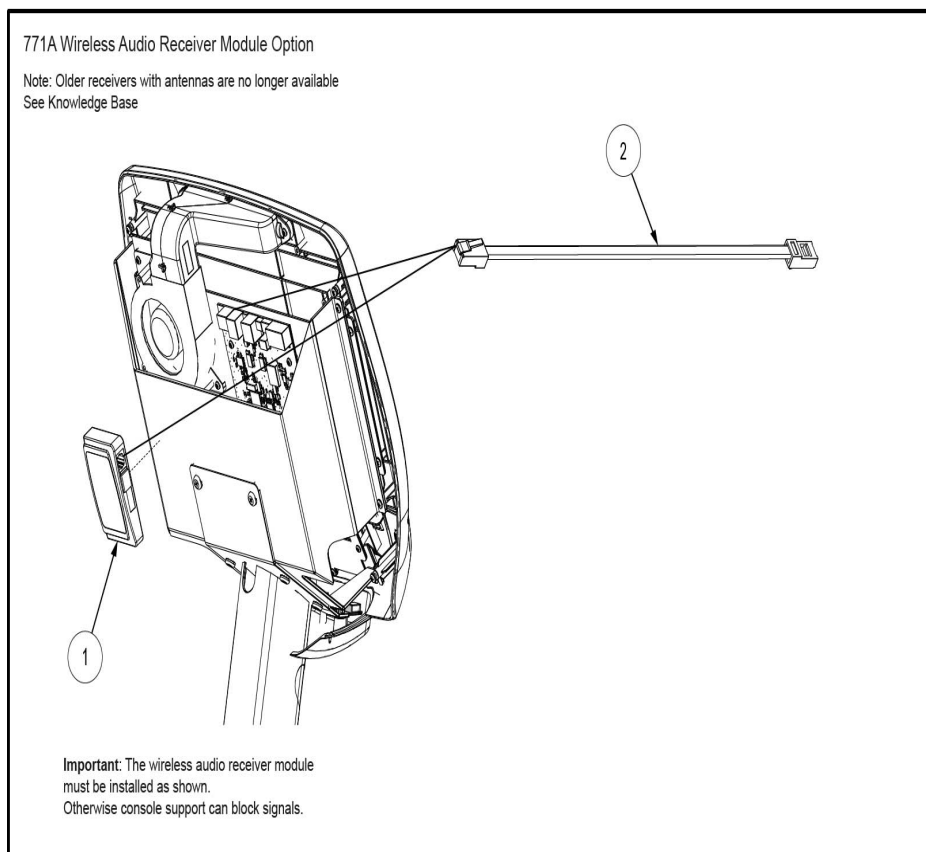
| Ref # | Part Number | Qty | Description                                            |
|-------|-------------|-----|--------------------------------------------------------|
| K3    | 770AK048    | 1   | KIT, COLLAR SET                                        |
| K4    | 770AK004    | 1   | KIT, PIVOT COVER, LEFT SIDE                            |
| K5    | 770AK005    | 1   | KIT, PIVOT COVER, RIGHT SIDE                           |
| A10   | 770A-319    | 1   | COVER, REAR, TOP, LH                                   |
| A11   | 770A-320    | 1   | COVER, REAR, OUTER, LH                                 |
| A12   | 770A-321    | 1   | COVER, REAR, INNER, LH                                 |
| A13   | 770A-322    | 1   | COVER, REAR, TOP, RH                                   |
| A14   | 770A-323    | 1   | COVER, REAR, OUTER, RH                                 |
| A15   | 770A-324    | 1   | COVER, REAR, INNER, RH                                 |
| A18   | 770A-334    | 1   | COLLAR, LH INNER                                       |
| A19   | 770A-335    | 1   | COLLAR, LH OUTER                                       |
| A20   | 770A-340    | 1   | COLLAR, INNER RH                                       |
| A21   | 770A-341    | 1   | COLLAR, OUTER RH                                       |
| A32   | HT532512    | 4   | PN HD PHIL SC #6 X .50 PLASTITE                        |
| A33   | HT552512    | 12  | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |
| A34   | HT572515    | 8   | SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK       |

## 771A Shroud Assembly



| Ref # | Part Number  | Qty | Description                                   |
|-------|--------------|-----|-----------------------------------------------|
| 1     | 600A-311     | 2   | SPACER FLANGE                                 |
| 5     | 610A-395     | 2   | ASSY ARM CRANK                                |
| 7     | 750AK021     | 1   | KIT, ARC SHROUD LEFT                          |
| 8     | 750AK022     | 1   | KIT, ARC SHROUD RIGHT                         |
| 9     | 750AK024-4   | 1   | KIT, ACCESS COVER                             |
| 10    | 1008223-0001 | 2   | KIT: COVER, CRANK, FLAT                       |
| 11    | 740A-354     | 1   | Cover Elevation Motor                         |
| 13    | 750AK006     | 1   | KIT, LINKAGE ROD LEFT                         |
| 14    | 750AK007     | 1   | KIT, LINKAGE ROD RIGHT                        |
| 17    | 750A-349     | 1   | Decal ARC                                     |
| B23   | AW-20935     | 1   | Cable Frame Harness                           |
| E26   | 740A-350     | 1   | Cover LH                                      |
| E27   | 740A-351     | 1   | Cover RH                                      |
| 52    | HF540200     | 2   | GROMMET NYLON                                 |
| 60    | HS307601     | 2   | WASH FLAT .281 .500 .062 T                    |
| 66    | HT552515     | 12  | TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK |
| 67    | HT572512     | 2   | TAP SC NO. 10 - 24 X .50 PN HD PHIL           |
| 70    | HX622815     | 2   | SHCS .250-20 X .75 SS                         |
| 74    | 600AK012     | 2   | KIT LINKAGE CAP                               |

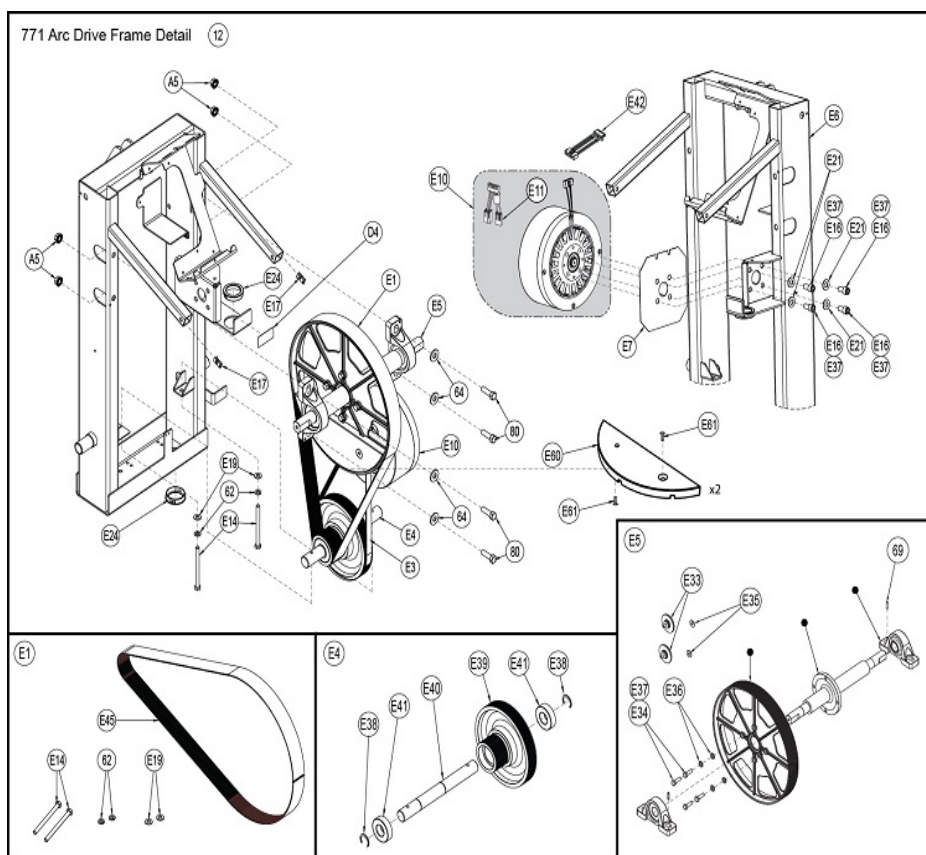
## 771A Wireless Audio Option



| Ref # | Part Number | Qty | Description                    |
|-------|-------------|-----|--------------------------------|
| 1     | 770A-390    | 1   | MODULE, RF 900 MHZ FM US       |
| 2     | AW-19404    | 1   | CABLE,CAT5 RJ45 FLAT PATCH 12i |



## 771 Arc Drive Frame Detail



| Ref #      | Part Number  | Qty | Description                             |
|------------|--------------|-----|-----------------------------------------|
| E1         | 600AK020     | 2   | KIT 16 RIB BELT TENSIONING              |
| E3         | 630A-328     | 2   | BELT SECONDARY DRIVE 7 RIB              |
| D4         | DE-17155     | 2   | NLA: LABEL,WARNING HOT FLYWHEEL         |
| E4         | 771A-110     | 2   | DOUBLE PULLEY ASSY                      |
| A5         | HN704001     | 5   | LOCKNUT, .375-16 SERRATED HEX           |
| E6         | 771A-205     | 2   | W DRIVE FRAME Custom                    |
| E7         | 750A-364     | 2   | Spacer Gen Winding                      |
| E10        | 1007425-0001 | 2   | KIT: BRAKE, ARC TRAINER                 |
| E10        | AX-19550     | 1   | ASSEMBLY ECB/GEN                        |
| E11        | 1006756-0001 | 4   | CONNECTOR, CABLE                        |
| 12         | 771A-101     | 2   | DRIVE FRAME ASSEMBLY                    |
| E14        | HC661240     | 4   | HX HD CAP SC .312-18 X 3.75             |
| E16        | HC702815     | 6   | SHCS .375-16 X .750                     |
| E17        | HF579000     | 6   | PANEL FASTENER 10-24 U TYPE             |
| E19        | HS327600     | 4   | WASHER SAE .312                         |
| E21        | HS347600     | 6   | WASHER SAE .375                         |
| E24        | HX-17050     | 6   | BUSHING,1.275IDX1.87 OD,NYLON INSULATED |
| E30,E31,E5 | 600AK002     | 4   | KIT PULLEY CRANK SHAFT                  |
| E32        | 600A-340     | 2   | BEARING PILLOW BLOCK 1.00               |
| E33        | 600AK012     | 4   | KIT LINKAGE CAP                         |
| E34        | HC661217     | 8   | HX HD CAP SC .312-18 X 1.000            |



| Ref # | Part Number | Qty | Description                             |
|-------|-------------|-----|-----------------------------------------|
| E35   | HS307600    | 4   | WASHER SAE .250                         |
| E36   | HS760100    | 5   | WASH FLAT .380 .625 .090 T              |
| E37   | YA000023    | 1   | LOCTITE PERM 262 PN 26231               |
| E38   | BR030221    | 4   | RING RETAINING EXT CRESCENT             |
| E39   | 600AK014    | 2   | KIT LOWER PULLEY ASSY                   |
| E40   | 771A-318    | 2   | SHAFT, LOWER                            |
| E41   | FB030243    | 4   | BEARING 25MMIDX52MMOD 6205              |
| E42   | OAW-24272   | 2   | CABLE, 625/770A , BRAKE JUMPER          |
| E45   | 600A-343    | 2   | BELT PRIMARY DRIVE 16 RIB               |
| E60   | FM-19507    | 4   | COUNTERWEIGHT                           |
| E61   | JC700922    | 8   | FHSCS .375-16 X 1.50                    |
| 62    | HS328300    | 4   | LOCKWASHER SPLIT .312                   |
| 64    | HS347700    | 8   | WASHER USS .375                         |
| 69    | HX-17023    | 4   | PIN,SPRING .187X.813 LG,TYPE 420,ST STL |
| 75    | YA000201    | 4   | ADH THRD LKR REM .02 OZ 242             |
| 80    | HC701220    | 8   | BOLT,3-8-16X1.25.HXHD                   |

