

Arc Trainer 771A Total Body

771AT-LED-04

Parts Manual

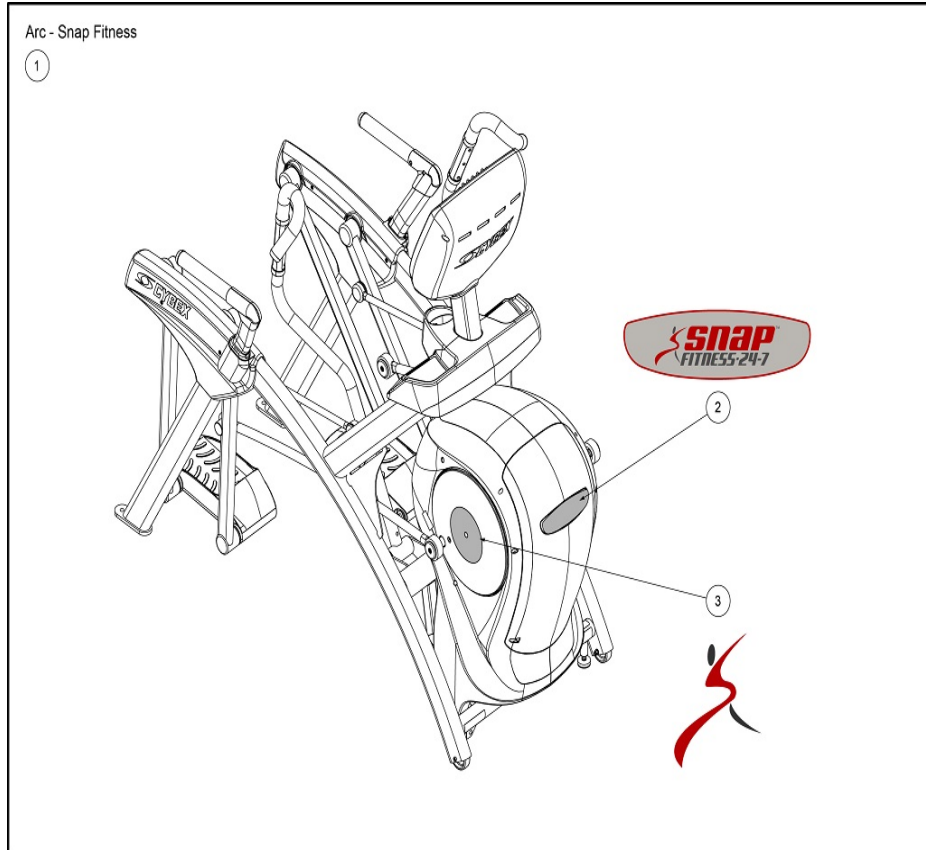
1/5/2019 5:39:24 AM



Table of Contents

Arc - SnapFitness.....	3
STB upgrade kit 77XA.....	4
626AT/771AT Cruiser Handle Kit.....	5
626/771 Asset Management Kit.....	7
750A Linkage Assembly.....	8
750 Arc - You Fit.....	9
770AT / 771AT Console Assembly J1103 to L0731.....	10
770AT / 771AT Console Cables J1103 to L0731.....	12
770AT/771AT Hardware Manual and Power Cords.....	13
770AT/771AT Netpulse Bracket Kit Option.....	15
771AT Console Tray Assembly.....	16
771AT Drive Frame Assembly.....	17
771AT Foot Plate Assembly.....	19
771AT Handle Assembly.....	21
771AT Lower Electronics.....	23
771AT Rear Cover Assembly.....	24
771AT Shroud Assembly.....	25
771AT Wireless Audio Option.....	26
771AT/772AT Arm Linkage Assembly.....	27
771 Arc Drive Frame Detail.....	29

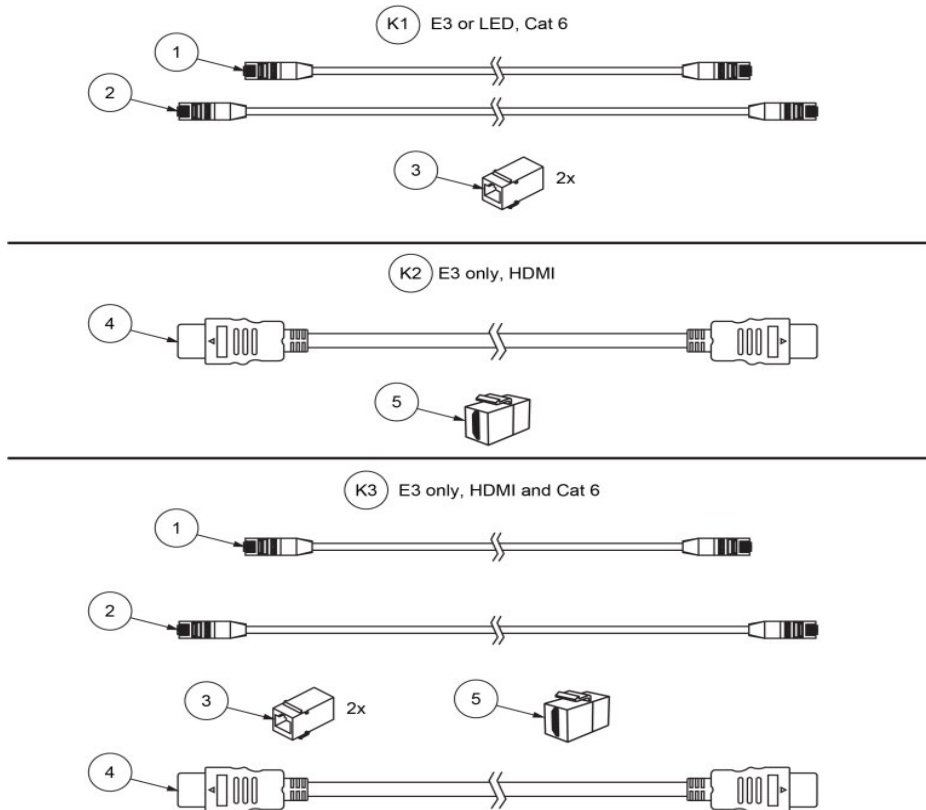
Arc - SnapFitness



Ref #	Part Number	Qty	Description
1	625A-060S	1	BRANDING PACKAGE S, SNAP FITNESS
2	750A-410	1	Decal Logo Snap Fitness
3	630A-335	2	DECAL SNAP FITNESS RUNNING MAN 10.00

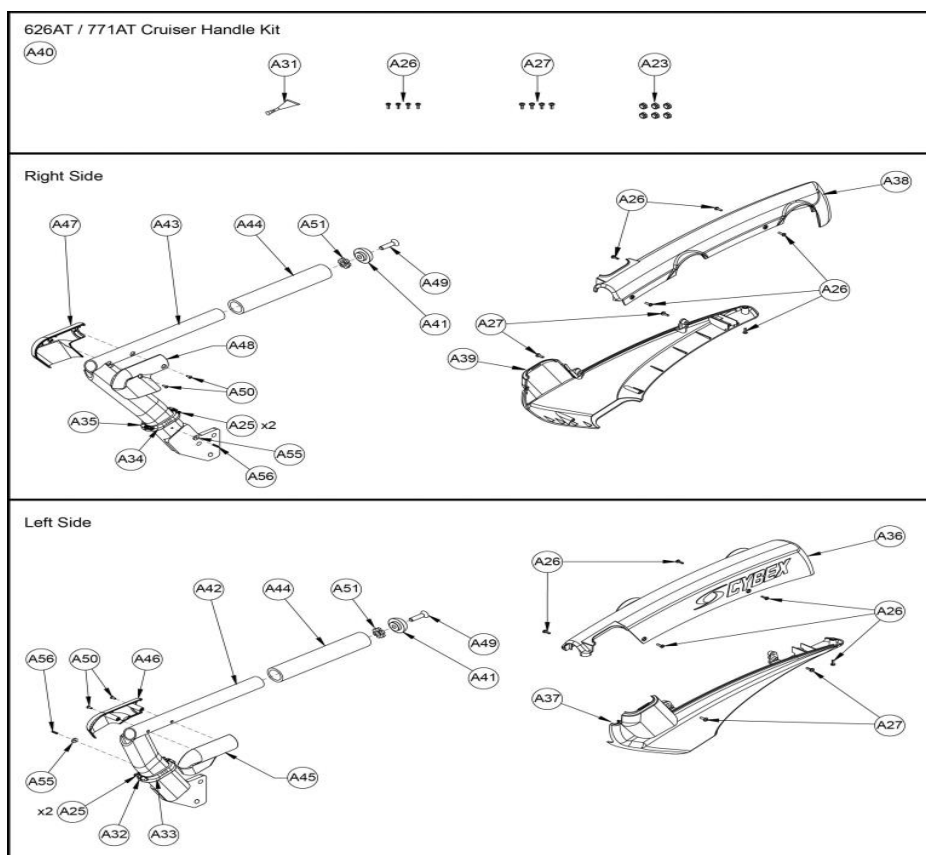
STB_upgrade_kit_77XA

77X Arc Trainer, Set Top Box Kit



Ref #	Part Number	Qty	Description
1	AW-24891	1	CABLE,CAT6 SHIELED,2FT(24IN),BLK
K1	PKAW-25926	1	UPGRADE KIT,770A E3,LED CAT6
K2	PKAW-25927	1	UPGRADE KIT, ARC EPEM HDMI
2	AW-24892	1	CABLE,CAT6 SHIELED,7FT(84IN),
K3	PKAW-25929	1	UPGRADE KIT, ARC EPEM HDMI CAT6
3	CN-24895	2	COUPLER,CAT6 SHIELED RJ45 8 C
4	AW-25819	1	CABLE, HDMI 8' HIGH SPEED M-M
5	CN-25816	1	COUPLER, HDMI KEYSTONE

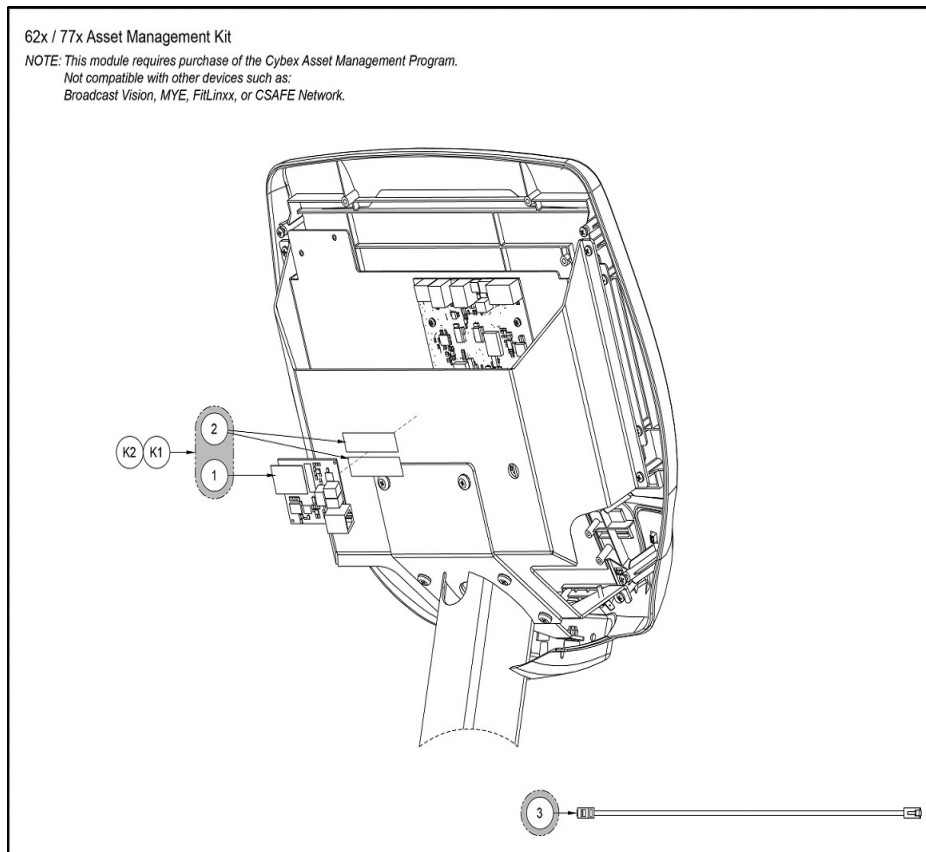
626AT/771AT Cruiser Handle Kit



Ref #	Part Number	Qty	Description
A23	HN704901	6	LOCKNUT .375-16 NYLON
A25	HT532512	2	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	10	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A27	HT572515	4	SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK
A31	YA000201	1	ADH THRD LKR REM .02 OZ 242
A32	770A-334	1	COLLAR, LH INNER
A33	770A-335	1	COLLAR, LH OUTER
A34	770A-340	1	COLLAR, INNER RH
A35	770A-341	1	COLLAR, OUTER RH
A36	770A-319	1	COVER, REAR, TOP, LH
A37	770A-320	1	COVER, REAR, OUTER, LH
A38	770A-322	1	COVER, REAR, TOP, RH
A39	770A-323	1	COVER, REAR, OUTER, RH
A40	626ATK015	1	KIT, CRUISER HANDLE
A41	770A-401	2	CAP, END, 1.680 OD
A42	771AT-206	1	W SIDE HANDLE LH
A43	771AT-207	1	W SIDE HANDLE RH
A44	770AT-306	2	GRIP, 9.50 INCHES
A45	770AT-310	1	HANDLE COVER OUTSIDE, LH
A46	770AT-311	1	HANDLE COVER INSIDE, LH
A47	770AT-312	1	HANDLE COVER OUTSIDE, RH

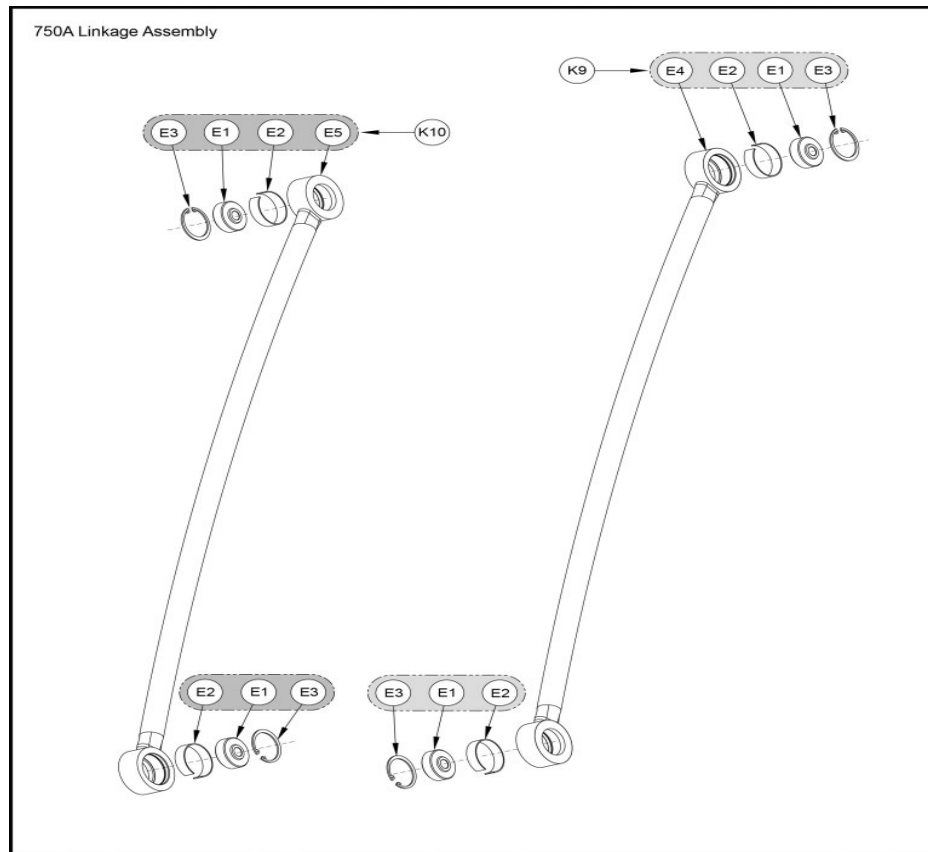
Ref #	Part Number	Qty	Description
A48	770AT-313	1	HANDLE COVER INSIDE, RH
A49	HC700922	2	FHSCS .375-16 X 1.500, SS
A50	HT552510	4	TAP SC NO 6-20 X .375 AB PHIL
A51	HF709000	2	NSERT 1.12 X .375-16 UNC
A55	770A-345	2	WASHER, MDPE, .150 ID X .500 OD X .100
A56	HP296712	2	PIN, SPRING .156 X .500

626/771 Asset Management Kit



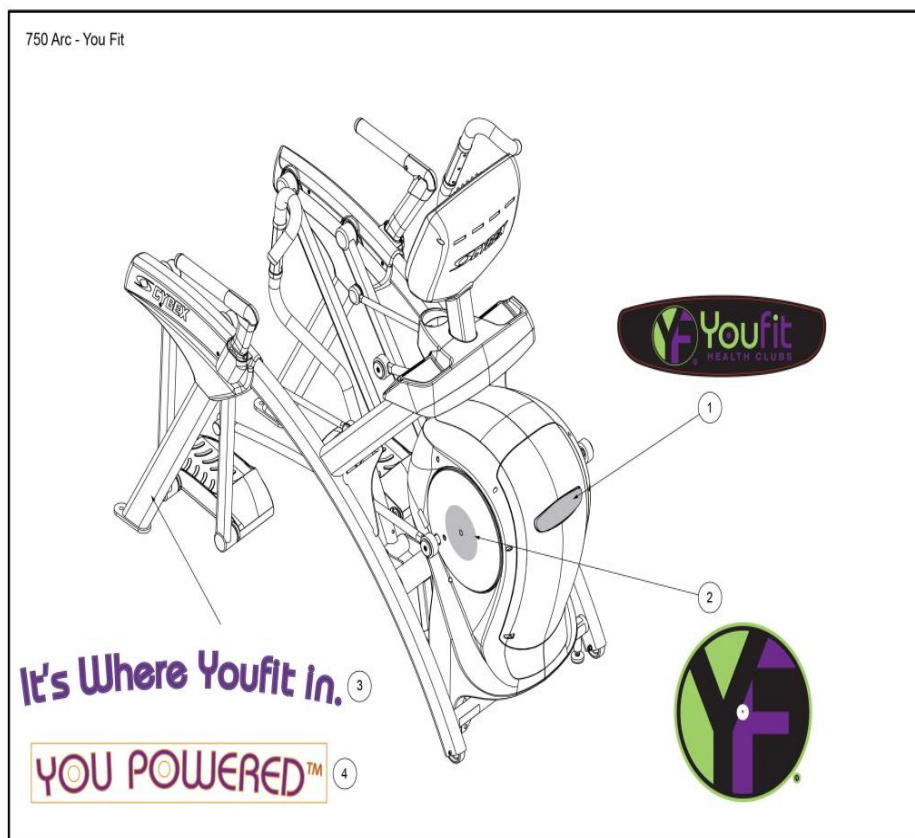
Ref #	Part Number	Qty	Description
1	OAD-25136V	1	PCA, ELECT IMP AWN SLDR MOD, US
1	OAD-25138V	1	PCA, ELECT IMP AWN SLDR MOD, EU
K1	KU-25238	1	UPGRADE KIT,AWM,IMP, 525 625 7
2	OHX-25109	2	TAPE, DBL SIDED, VHB, 1.0X.25X.120THK
K2	KU-25239	1	UPGRADE KIT,AWM,IMP, 525 625 7
3	770A-411	2	CABLE, CATSE, 18

750A Linkage Assembly



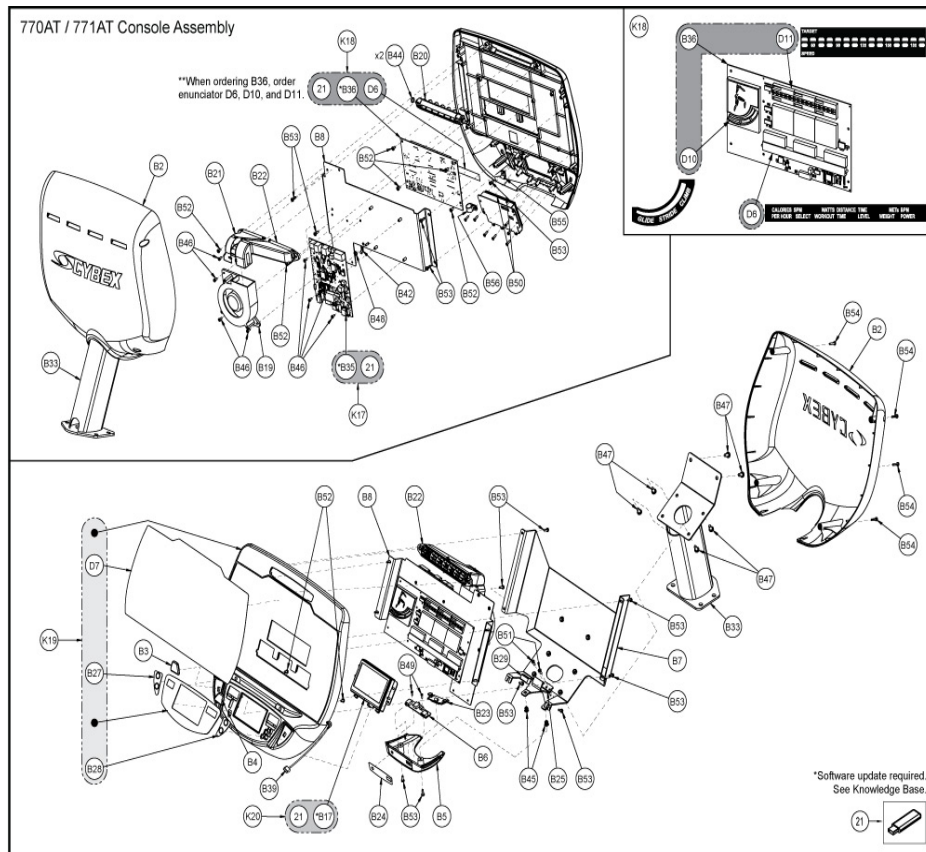
Ref #	Part Number	Qty	Description
E1	FB030244	4	BEARING,.50IDX1.688OD,RADIAL BALL,SELF ALIGN
E2	FC030004	4	TOLERANCE RING 42MM ID
E3	HX-17143	4	RING RETAINING,INT,5000-168
E4,K9	750AK006	2	KIT, LINKAGE ROD LEFT
E5,K10	750AK007	2	KIT, LINKAGE ROD RIGHT

750 Arc - You Fit



Ref #	Part Number	Qty	Description
1	DE-60297	1	DECAL, YOUFIT ARC DOME
2	DE-60281	2	DECAL, ARC YF SIDE PLATE
3	DE-60282	1	DECAL, ARC YF LEG
4	DE-60300	1	DECAL, YOU POWERED, YOUFIT

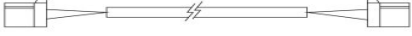
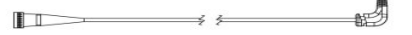
770AT / 771AT Console Assembly J1103 to L0731



Ref #	Part Number	Qty	Description
B2	770A-326	1	CONSOLE BACK, 625A-770A
B3	770A-328	1	BACK TAB, SMALL CONSOLE, LEFT
B4	770A-329	1	BACK TAB, SMALL CONSOLE, RIGHT
B5	770A-330	1	COVER, HEADPHONE JACK DOOR, SMALL CONSOLE
D6	DE-23832-6	1	LABEL,770A ENUNCIATOR,JAP
D6	DE-23832-7	1	LABEL,770A ENUNCIATOR,SWE
D6	DE-22663-D	1	LABEL,770A ENUNCIATOR,DUT
D6	DE-23832-1	1	LABEL,770A ENUNCIATOR,GER
D6	DE-23832-A	1	LABEL,770A ENUNCIATOR,DAN
D6	DE-23832-8	1	LABEL,770A ENUNCIATOR,RUS
D6	DE-23832-3	1	LABEL,770A ENUNCIATOR,SPA
D6	DE-23832-H	1	DECAL, 770A ENUNCIATOR CHINESE
B6	770A-347	1	PCA, HANDSET AUDIO JACK
D6	DE-23832-4	1	LABEL,770A ENUNCIATOR,ENG
D6	DE-23832-2	1	LABEL,770A ENUNCIATOR,FRE
B7	770A-353	1	CONSOLE MOUNTING PLATE, 770, 625
D7	DE-23420	1	DECAL,UPPER DISPLAY,MUSCLE MAP 770A
B8	770A-354	1	FAN MOUNTING PLATE, 770, 625
D10	DE-23480	1	Label Muscle Map Mod
D11	DE-23481	1	Label Target Speed Mask
K17	K525AT-407	1	KIT, PCA MCC, 525 ARC
B17,K20	KOCP-25536	2	KIT, DISPLAY, 4.3 LCD OPEN FRAME

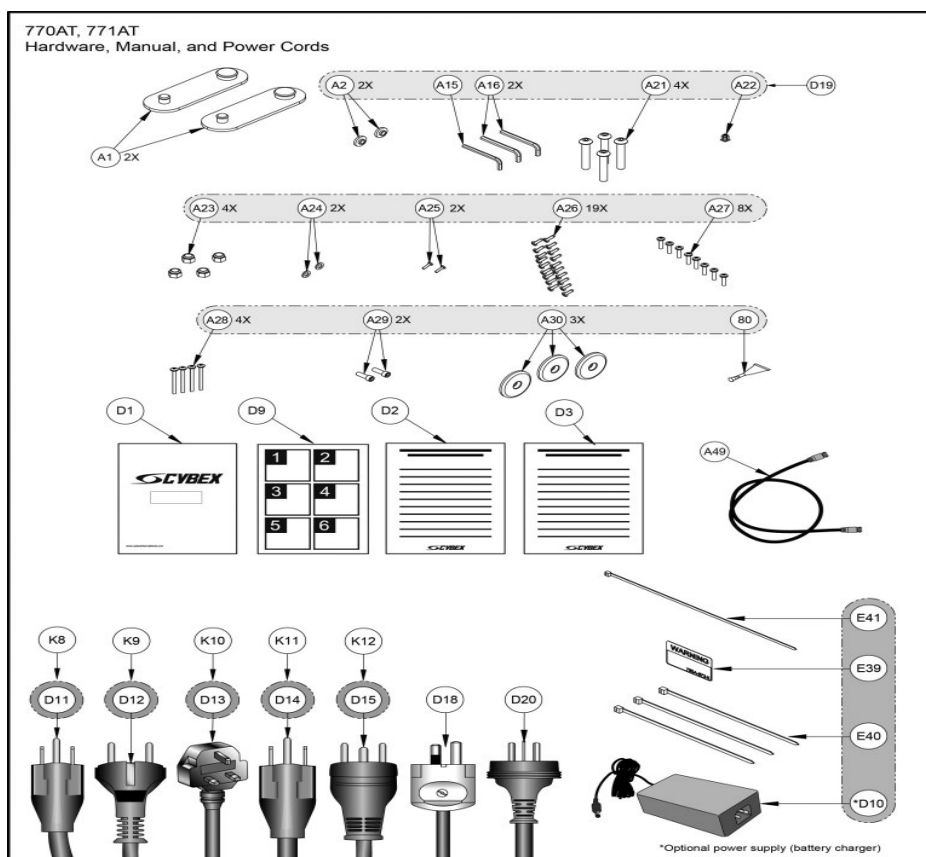
Ref #	Part Number	Qty	Description
K18	KAD-23467	1	Kit 77XA Disp Bd w/Enunc
K19	K770A-414	1	KIT, BEZEL, W KEYPAD DECAL, EPEM 770A
B19	770A-373	1	FAN, 12VDC, 120X120MM, SIDE OUTLET
B20	770A-374	1	FAN LOUVER
21	CP-23199	1	USB 2.0 FLASH DRIVE,BLANK CDW 424820 for kit PKCP-23201
B21	770A-375	1	FAN DUCT, LEFT
B22	770A-376	1	FAN DUCT, RIGHT
B23	770A-379	1	SENSOR, HEART RATE COMBO
B24	770A-380	1	DECAL,HEADPHONE JACK USB
B25	770A-383	1	BRKT, GROUNDING, GUI
B27	770A-386	1	THUMB SWITCH, LEFT, INCLINE
B28	770A-387	1	THUMB SWITCH, RIGHT, RESISTANCE
B29	770A-395	1	GASKET, EMI, .50 X .50 X 1.0
B33	770AT-205	1	W CONSOLE
B35	525AT-407	1	PCA, MCC, UNPROGRAMMED, IPOD, 525AT, C, R
B36	AD-23467	1	PCA,MUSCLE MAP LED DISPLAY,UNPROG
B39	OAW-24968V	1	CABLE, 770ACR, IPOD 30 PIN PURCHASED
B42	ES000004	1	TAB, FASTON 250 SERIES
B44	FO100011	2	O-RING, 334 ID X .474 OD
B45	HF540200	1	GROMMET NYLON
B46	HJ532510	6	SCREW, SEMS, 6-32 X .38 PNHD PHIL EXT BLK ZN
B47	HJ622512	6	SCREW, SEMS, .25-20 X .50 PNHD PHIL EXT BLK ZN
B48	HN546300	1	NUT, K NUT 8-32 UNC ZN
B49	HT042510	1	PN HD PHIL SC #4 X .375 PLASTITE
B50	HT532512	13	PN HD PHIL SC #6 X .50 PLASTITE
B51	HT542512	1	PAN HD PHIL HD SELF TAPPING, 8-32 X .50 TYPE 23
B52	HT552509	6	TAP SC NO 8-16 X .31 PLASTITE PN HD PHIL
B53	HT552512	8	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
B54	HT552515	4	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK
B55	PN000001	1	CLAMP, CABLE .18 DIAMETER STANDARD
B56	PN140001	1	CLAMP, CABLE .56 DIAMETER

770AT / 771AT Console Cables J1103 to L0731

770AT / 771AT Console Cables (B9) Headphone Jack Jumper 	(B16) Thumb Controls 
(B10) USB Hub Jumper 	(B32) EPEM Chassis Ground 
(B11) MCC to LED 	(B34) Contact Heartrate to Console 
(B12) Console Upper 	(B37) Console Harness 
(B13) Heartrate Board to MCC 	(B38) Contact Heartrate to Frame 
(B14) GFX Board to MCC 	(B39) iPod Cable 
(B15) Handset Membrane 	(K22) Arc Grips, Total Body 

Ref #	Part Number	Qty	Description
B9	770A-357	1	CABLE, HEADPHONE JACK JUMPER, ARC
B10	770A-358	1	CABLE, USB JUMPER
B11	770A-359	1	CABLE, 770A ARC MCC TO LED
B12	AW-23849	1	CABLE, 525AT CONSOLE UPPER
B13	770A-361	1	CABLE, ARC HRBOARD TO MCC
B14	770A-363	1	CABLE, 770T 670 GFX BOARD TO MCC
B15	770A-364	1	CABLE, HANDSET MEMBRANE, ARC
B16	770A-365	1	CABLE, THUMB CONTROLS
K22	KAW-23550	1	KIT, ARC GRIPS TTL BODY
B32	770A-412	1	CABLE, EPEM CHASSIS GROUND
B34	AW-23550	1	CABLE, ARC GRIPS, TOTAL BODY
B37	AW-20935	1	Cable Frame Harness
B38	AW-21415	1	Cable CHR Frame
B39	OAW-24968V	1	CABLE, 770ACR, IPOD 30 PIN PURCHASED

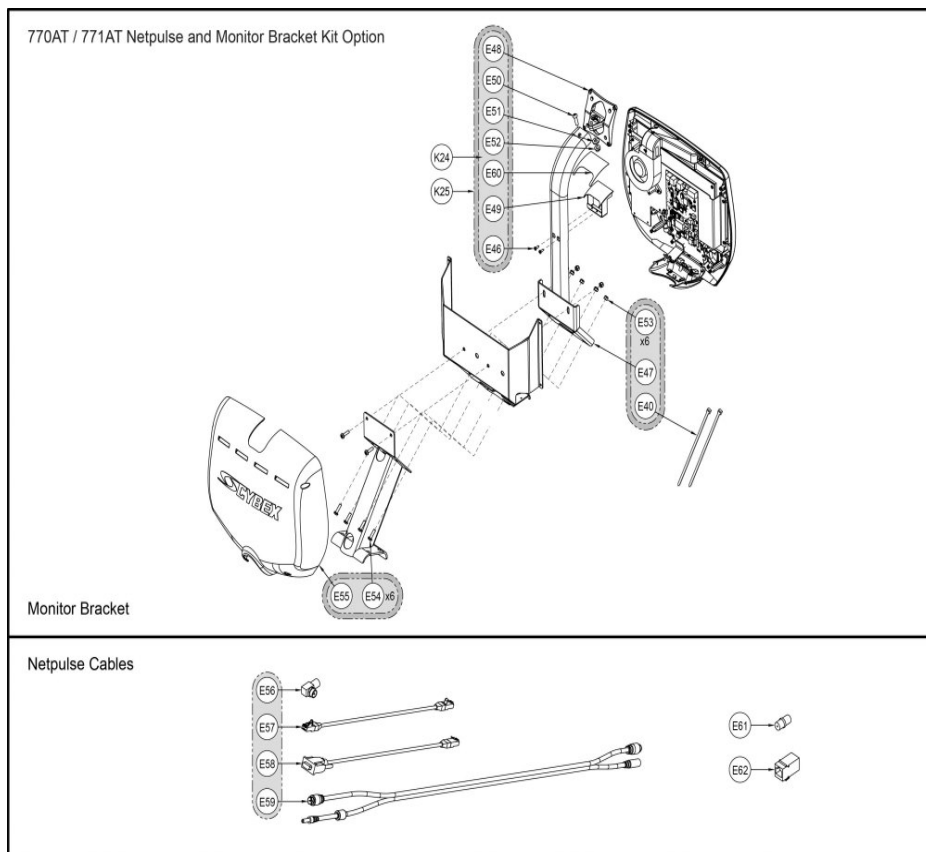
770AT/771AT Hardware Manual and Power Cords



Ref #	Part Number	Qty	Description
A1	12090-322	2	PAD FOOT
D1	5625	1	MANUAL M ASSEMBLY
D2	625A-330	1	WARRANTY SHT COMMERCIAL ARC 625
A2	600A-311	2	SPACER FLANGE
D3	625A-331	1	WARRANTY SHT CONSUMER ARC 625
D9	625A-328	1	POSTER, ASSY INSTR.
K9	750AK033	1	KIT VOLTAGE ASSY 220V/50HZ EUROPE NON UK
D10,K8	TR-22382	2	Power supply
K10	750AK034	1	Kit Voltage Assy 220V/10A UK
K11	750AK035	1	KIT VOLTAGE ASSY 110V/50HZ JAPAN
D11	EW600007	1	POWER CORD, NEMA5-1 5PTOIEC320 C13 LA, 10A
K12	750AK036	1	KIT, VOLTAGE ASSEMBLY 10A/250V DANISH
D12	EW600008	1	POWER CORD, CEE 7/7 TO IEC320 C13 LA, 10A
D13	EW600009	1	POWER CORD, BS 1363UK10 TO IEC320 C13 LA, 10A
D14	EW600010	1	POWER CORD, JIS 8303 TO IEC320 C13 LA, 12A
D15	EW600011	1	POWER CORD, DANISH DK2-1A TO IEC320 C13 LA, 12A
A15	BK030201	1	HEX KEY .188IN
A16	BK030204	2	HEX KEY .219IN
D18	EW600012	1	POWER CORD, AS/NZS3112TOIEC320C13 LA, 10A
D19	626AT-340	1	HARDWARE PACK, 626AT
D20	OAW-25706	1	POWER CORD, 10A/250V, 2.5MM CHINESE TO C13
A21	HC700428	4	BHSCS .375-16 X 2.25

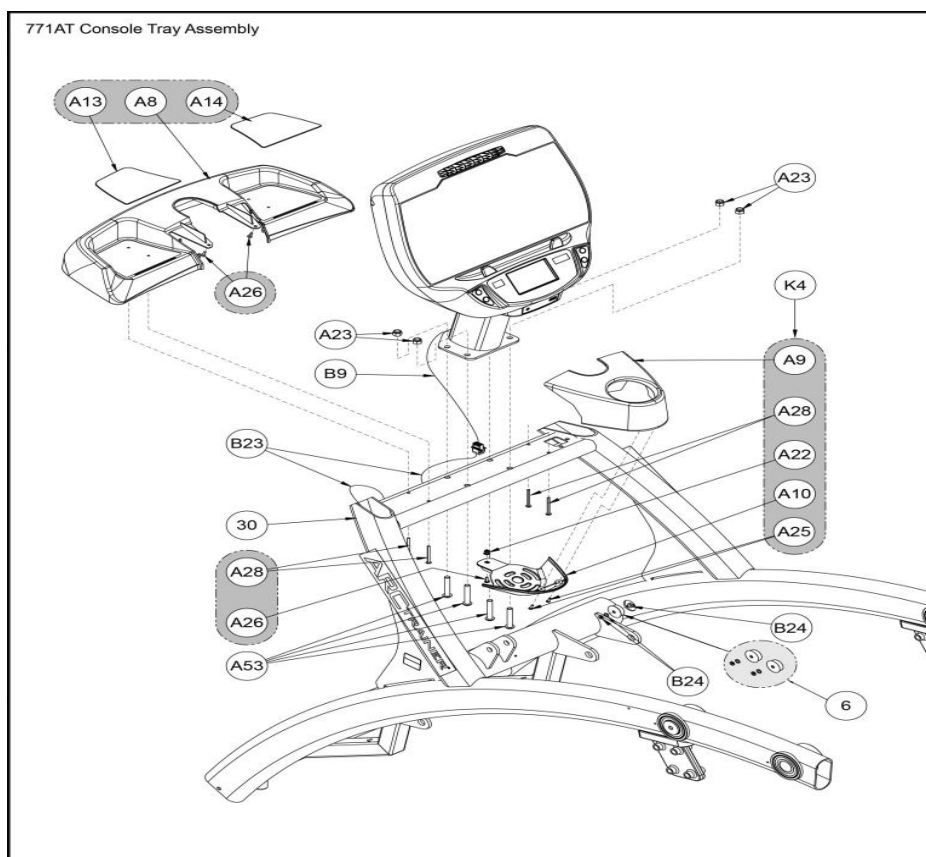
Ref #	Part Number	Qty	Description
A22	HF540200	1	GROMMET NYLON
A23	HN704901	4	LOCKNUT .375-16 NYLON
A24	HS307601	4	WASH FLAT .281 .500 .062 T
A25	HT532512	2	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	19	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A27	HT572515	8	SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK
A28	HT592526	4	Tap Sc 10-12 x 2.00 Pn Hd Phil
A29	HX622815	2	SHCS .250-20 X .75 SS
A30	600AK012	3	KIT LINKAGE CAP
E39	750A-372	1	Decal Warning
E40	EW000028	2	CABLE TIE 8.00
E41	EW000029	1	CABLE TIE 15.00
A49	770A-427	1	CABLE, 6', RG59 COAX F-TYPE M-M
80	YA000201	1	ADH THRD LKR REM .02 OZ 242

770AT/771AT Netpulse Bracket Kit Option



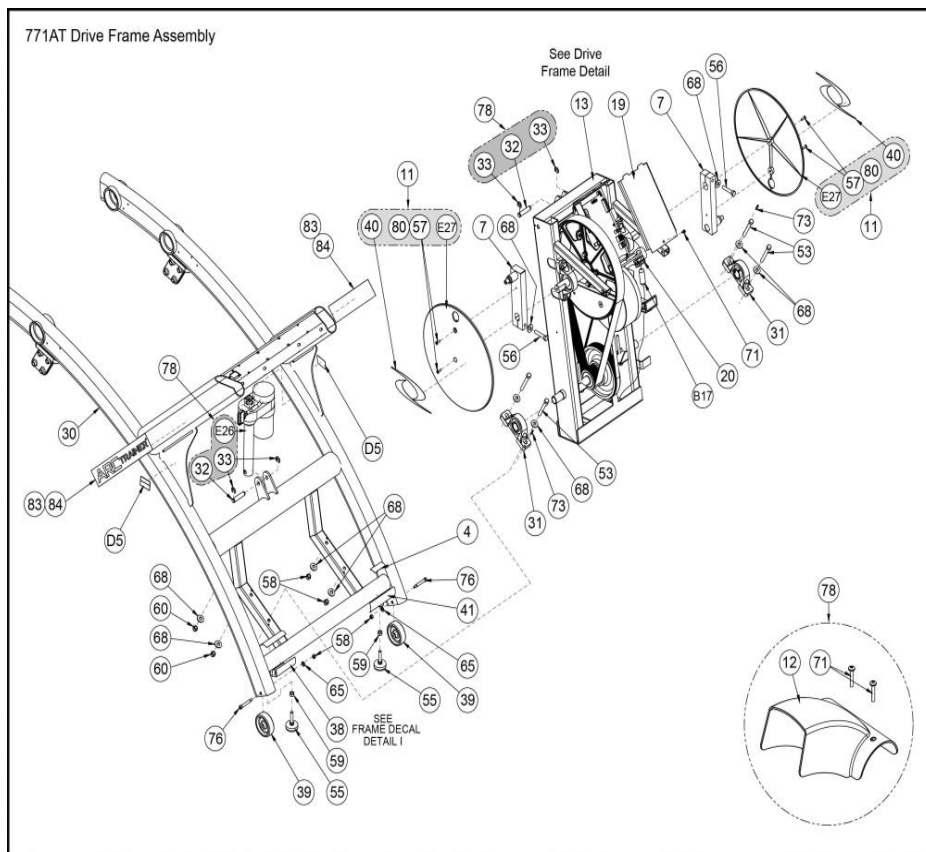
Ref #	Part Number	Qty	Description
K24	771AK010	1	MONITOR MOUNT KIT
K25	626AK010	1	MONITOR MOUNT KIT
E40	EW000028	2	CABLE TIE 8.00
E46	HS-21672	2	SCREW 8-32-1/2in TT TRILOBULAR
E47	AF-24437	1	WELDMENT,TUBE SUPPORT,SMALL CO
E48	OHX-24440	1	MOUNT, VESA, MONITOR, VTILT 8NM
E49	AF-24436	1	WELDMENT,HOOD,SMALL CONSOLE
E50	HS-18157	1	BOLT 5-16-18 X 1.25 BTHD,SS,BL
E51	HW-18123	1	WSHR,.344IDX.75 ODX.125THK,HAR
E52	HN-42063	1	NUT 5-16-18 FLANGED SS BO
E53	HN-12079	6	KEPS 1-4-20 HEX STL ZINC
E54	HS-00489	6	BOLT,1-4-20X1.0,HXHD,ZN,GR5
E55	OPL-24438	1	COVER, CONSOLE BACK, MACHINE
E56	CN-24518	1	COUPLER,RG6 RIGHT ANGLE,SCREW
E57	AW-24521	1	CABLE,CAT6,14FT
E58	AW-24522	1	CABLE,N5i CSAFE,STRAIGHT 34in
E59	AW-24523	1	CABLE,POWER & COAX 13FT
E60	ODE-24616	1	DECAL, LID
E61	OCN-24519	1	COUPLER, COAX, FEMALE
E62	OCN-22747	1	COUPLER, RJ45 PANEL MOUNT

771AT Console Tray Assembly



Ref #	Part Number	Qty	Description
K4	770AK030	1	Kit, Tray 770A
6	770ATK010	1	KIT, CABLE NUT-WASHER
A8	770A-316	1	TRAY ACCESSORY
B9	AW-23849	1	CABLE,525AT CONSOLE UPPER
A9	770A-317	1	HOLDER, CUP, TOP
A10	770A-318	1	HOLDER, CUP,BOTTOM
A13	770A-331-4	1	DECAL, WARNING, LOWER 770A CONSOLE- English
A14	770A-332-4	1	DECAL, WARNING, LOWER 770A CONSOLE- English
A22	HF540200	1	GROMMET NYLON
B23	AW-20935	1	Cable Frame Harness
A23	HN704901	4	LOCKNUT .375-16 NYLON
B24	AW-21415	1	Cable CHR Frame
A25	HT532512	2	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	2	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A28	HT592526	4	Tap Sc 10-12 x 2.00 Pn Hd Phil
30	771AT-200	1	W MAIN FRAME Custom
A53	HC700430	4	BHSCS .375-16 X 2.50

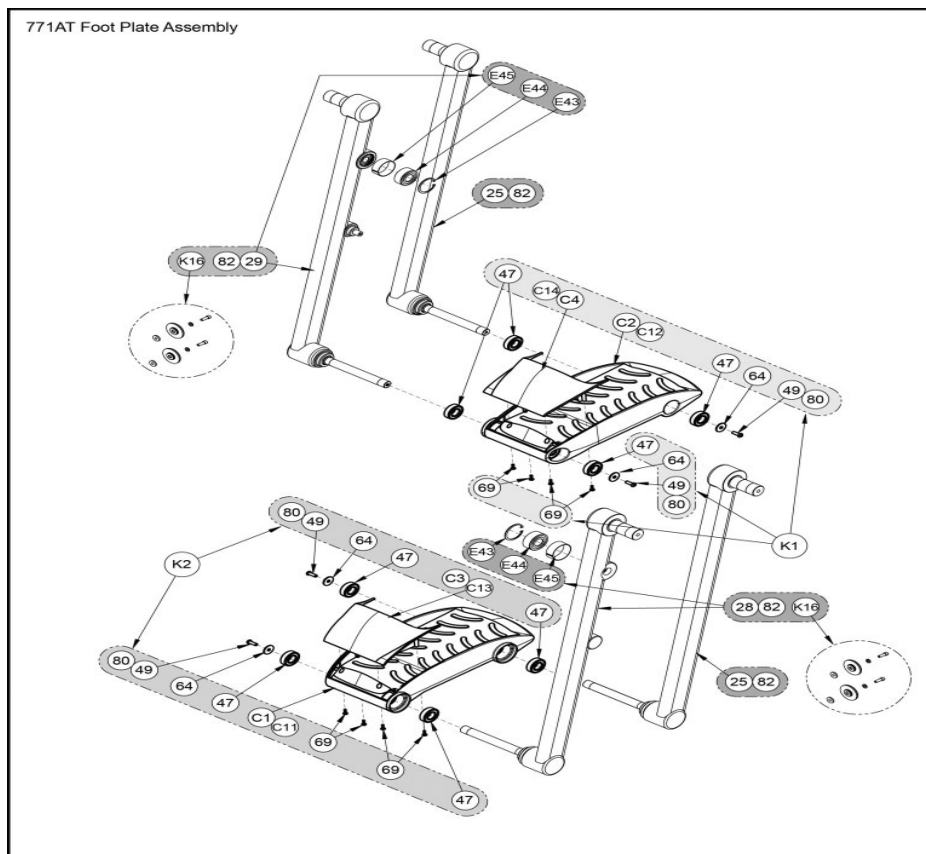
771AT Drive Frame Assembly



Ref #	Part Number	Qty	Description
4	600A-362	1	LABEL PATENT BIOSIG
D5	DE000004	2	Decal Caution Custom
7	610A-395	2	ASSY ARM CRANK
11	1008223-0001	2	KIT: COVER, CRANK, FLAT
12	740A-354	1	Cover Elevation Motor
13	771A-101	1	DRIVE FRAME ASSEMBLY
B17	770A-410	1	FERRITE, 407 OHMS
19	771A-316	1	COVER, CONTROLLER
20	750A-396	1	Ferrite Clamp-on .40 ID
E27	1006629-0002	2	COVER, CRANK-CHR
30	771AT-200	1	W MAIN FRAME Custom
31	AF-16694	2	ASSY,BEARING,PILLOW BLOCK
32	AP030055	1	Pin Groove .50 x 2.00
33	BR030228	2	Retaining Ring .500 External
38	CM000199	1	DECAL SERIAL NUMBER
39	CW-17231	2	WHEEL, TENSIONER
40	DE-17339	2	DECAL CYBEX VORTEX
41	DE-21625	1	Label ETL CSA CE 750A
53	HC701234	4	HX HD CAP SC .375-16 X 3.00
55	HG700022	2	LEVELING GLIDE 3-8-16
56	HH701226	2	BOLT, HHCS GRD 8, .375-16 X 2.0
57	HM582514	4	PN HD PHIL SC NO 10-32 X .625 BLK ZN

Ref #	Part Number	Qty	Description
58	HN624901	4	LOCKNUT .250-20 NYLON BLACK ZINC
59	HN704000	2	HEX NUT .375-16
60	HN704901	4	LOCKNUT .375-16 NYLON
65	HS328300	2	LOCKWASHER SPLIT .312
68	HS347700	8	WASHER USS .375
71	HT572512	2	TAP SC NO. 10 - 24 X .50 PN HD PHIL
73	HX-17023	2	PIN,SPRING .187X.813 LG,TYPE 420,ST STL
76	JD623324	2	S BOLT .312 X 1.75 .250-20
78,E26	750AK025	2	KIT, ELEVATION MOTOR
80	YA000201	2	ADH THRD LKR REM .02 OZ 242
83	770A-337	2	DECAL, ARC TRAINER BLACK
84	770A-338	2	DECAL, ARC TRAINER

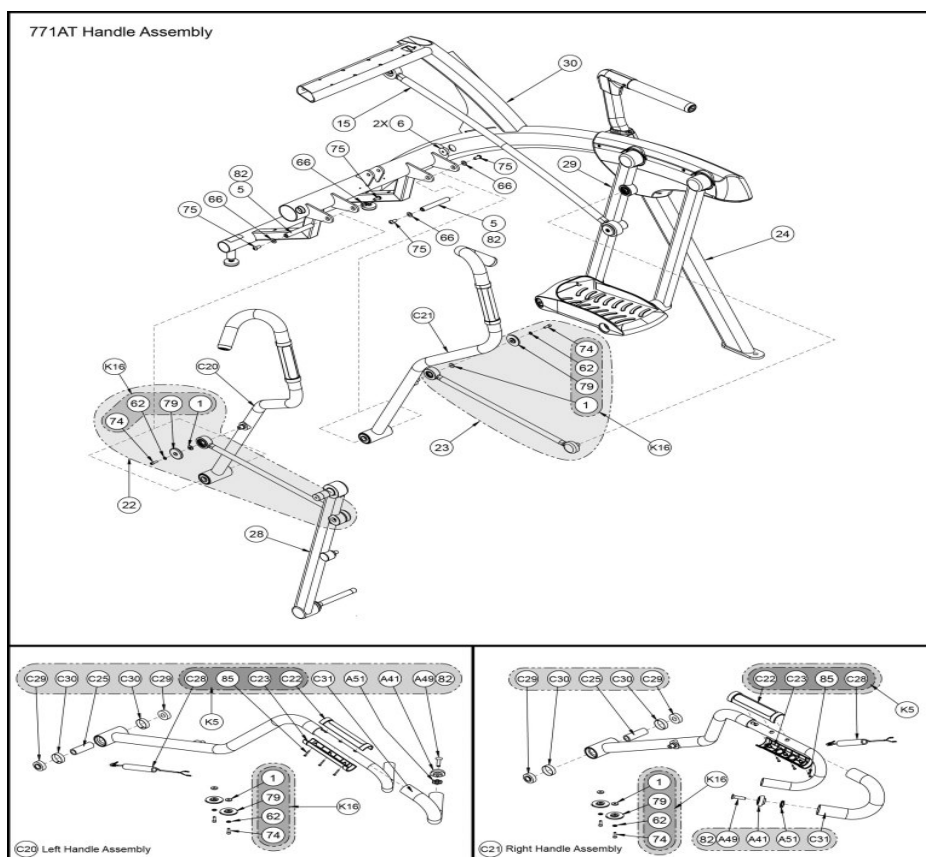
771AT Foot Plate Assembly



Ref #	Part Number	Qty	Description
C1	740A-378	1	Foot Plate LH
K1	750AK002	1	KIT, FOOT PLATE RIGHT
C2	740A-379	1	Foot Plate RH
K2	750AK003	1	KIT, FOOT PLATE LEFT
C3	740A-380	1	Toe Cap LH
C4	740A-381	1	Toe Cap RH
C11	740A-392	1	FOOT PLATE, LH
C12	740A-393	1	FOOT PLATE, RH
C13	740A-394	1	TOE CAP, LH
C14	740A-395	1	TOE CAP, RH
K16	600AK012	1	KIT LINKAGE CAP
25	770AK010	1	KIT, FOOT PLATE ARM, REAR
28	773ATK009	1	KIT, FOOT PLATE ARM, FRONT LEFT SIDE
29	773ATK010	1	KIT, FOOT PLATE ARM, FRONT RIGHT SIDE
E43	BR030225	2	RETAINING RING 1.438 INTERNAL
E44	FB030248	2	BEARING SPHERICAL 15MM
E45	FC030005	2	TOLERANCE RING 1.375 ID
47	HB-17036	8	BEARING,BALL, .750DIA
49	HC620415	4	BHSCS .250-20 X .75, BL ZN
64	HS307604	4	WASHER, FLAT .281 ID X 1.000 OD X .063 TH BL ZN
69	HT552512	8	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK

Ref #	Part Number	Qty	Description
80	YA000201	4	ADH THRD LKR REM .02 OZ 242
82	YG000007	4	NLA: GREASE TRANS LUBRIPLATE 1200-2

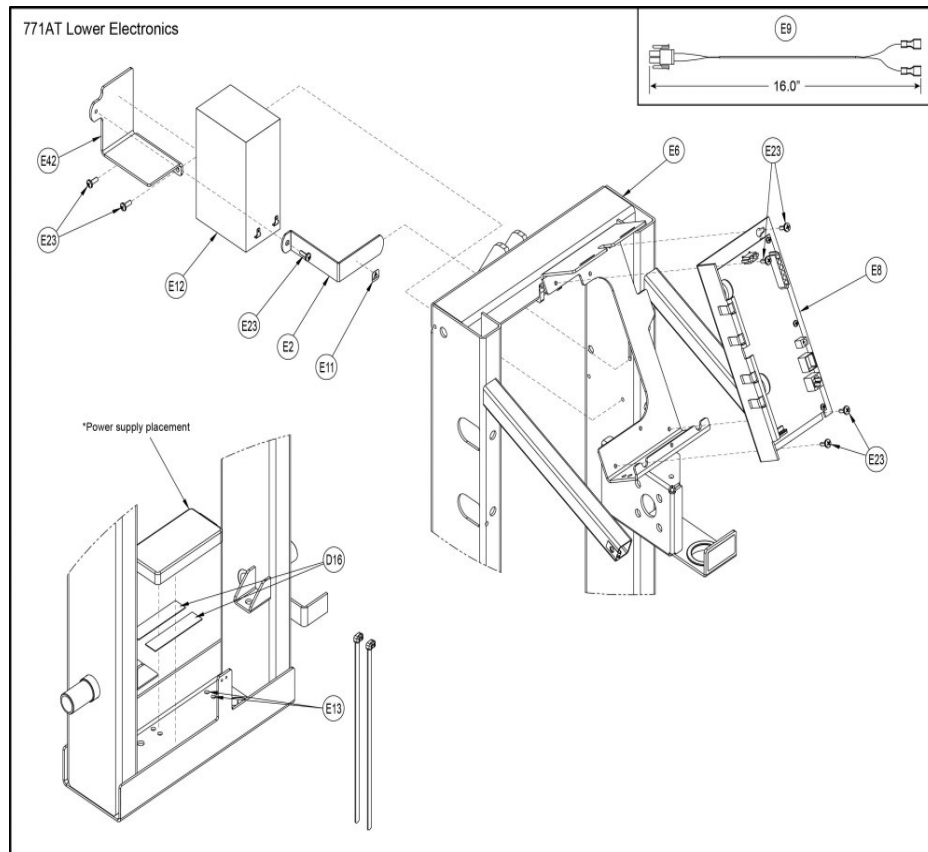
771AT Handle Assembly



Ref #	Part Number	Qty	Description
1	600A-311	2	SPACER FLANGE
K5	750ATK014	1	KIT, CONTACT GRIPS WITH WIRES
5	610A-351	2	PIN PIVOT
6	610AK021	2	KIT PLUG INSERT
15	750AK007	1	KIT, LINKAGE ROD RIGHT
C20	770ATK006	1	KIT, ARM HANDLE, LEFT SIDE
C21	770ATK007	1	KIT, ARM HANDLE, RIGHT SIDE
C22	1007342-0001	2	GRIP, HEART RATE, FRONT
22	750AK012	1	KIT, ARM HANDLE LINKAGE LH
C23	1007343-0001	2	GRIP, HEART RATE, BACK
23	750AK013	1	KIT, ARM HANDLE LINKAGE RH
24	771A-201	1	W REAR LEG Custom
C25	610A-356	4	TUBE SPACER
C28	AW-18286	2	CABLE 610A CHR GRIP
28	773ATK009	1	KIT, FOOT PLATE ARM, FRONT LEFT SIDE
C29	FB030232	4	BRG RADIAL 17MM ID EXT RACE
29	773ATK010	1	KIT, FOOT PLATE ARM, FRONT RIGHT SIDE
C30	FC030006	4	TOLERANCE RING 1.575 ID
30	771AT-200	1	W MAIN FRAME Custom
C31	750A-388	1	Grip 14.38
A41	770A-401	2	CAP, END, 1.680 OD
A49	HC700922	2	FHSCS .375-16 X 1.500, SS

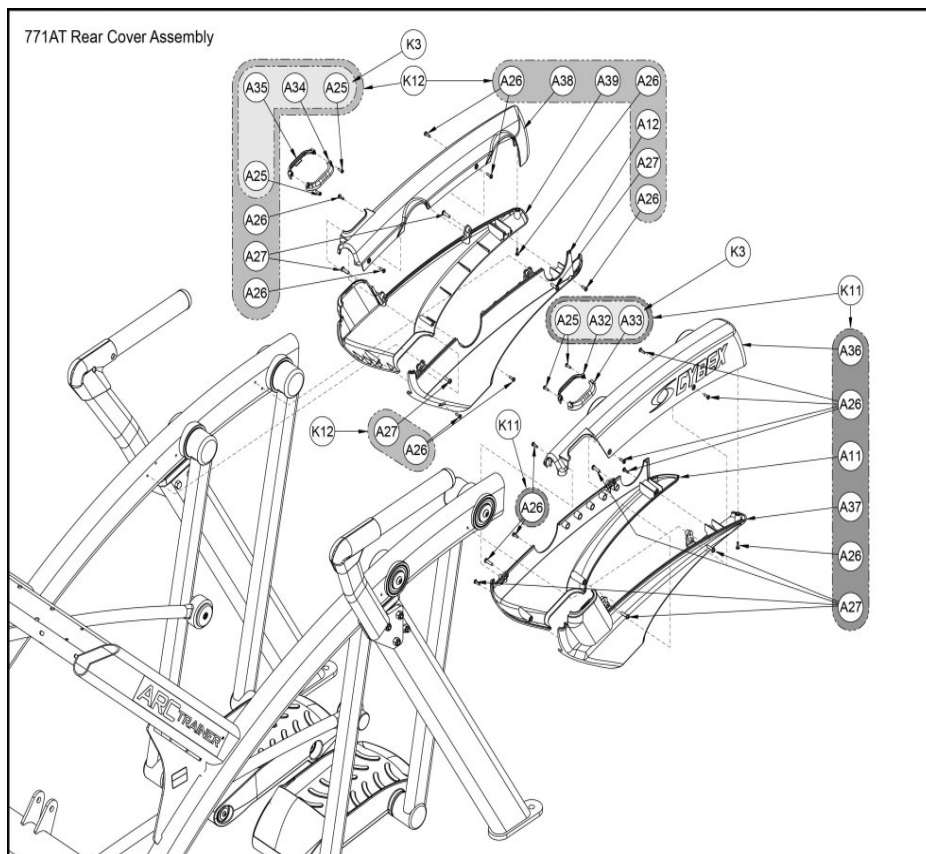
Ref #	Part Number	Qty	Description
A51	HF709000	2	NSERT 1.12 X .375-16 UNC
62	HS307601	2	WASH FLAT .281 .500 .062 T
66	HS347600	4	WASHER SAE .375
74	HX622815	4	SHCS .250-20 X .75 SS
75	HX700415	4	BHSCS .375-16 X .75 SS
79,K16	600AK012	3	KIT LINKAGE CAP
85	HT532519	6	TAP SC #6-20 X 1.12, TYPE 25, PPHD

771AT Lower Electronics



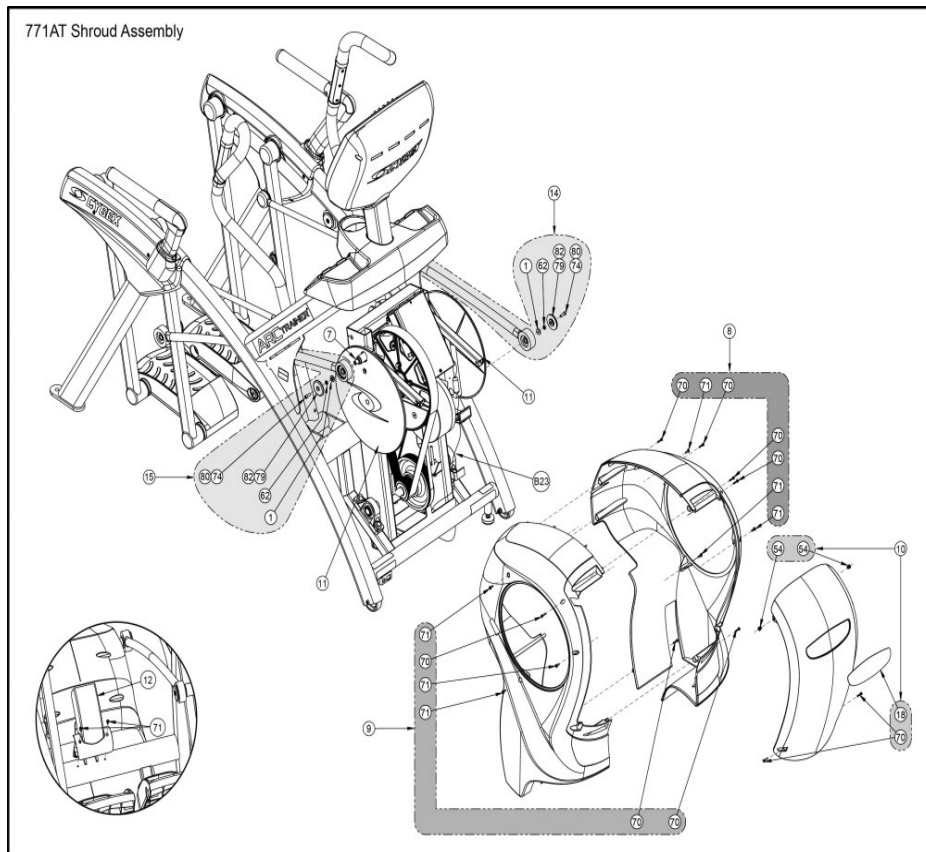
Ref #	Part Number	Qty	Description
E2	630A-314	1	CLAMP BATTERY
E6	771A-205	1	W DRIVE FRAME Custom
E8	AD-23681	1	PCA,770A 625A,LOWER CONTROLLER
E9	AW-18447	1	CABLE SPA BATTERY
E11	DE-19586	1	LABEL WARNING ICON
E12	EC-18267	1	BATTERY 12V 7AHR
E13	EW000028	2	CABLE TIE 8.00
D16	01250	2	TAPE DOUBLE COATED 0.75
E23	HT572512	7	TAP SC NO. 10 - 24 X .50 PN HD PHIL
E42	771A-314	1	TRAY, BATTERY

771AT Rear Cover Assembly



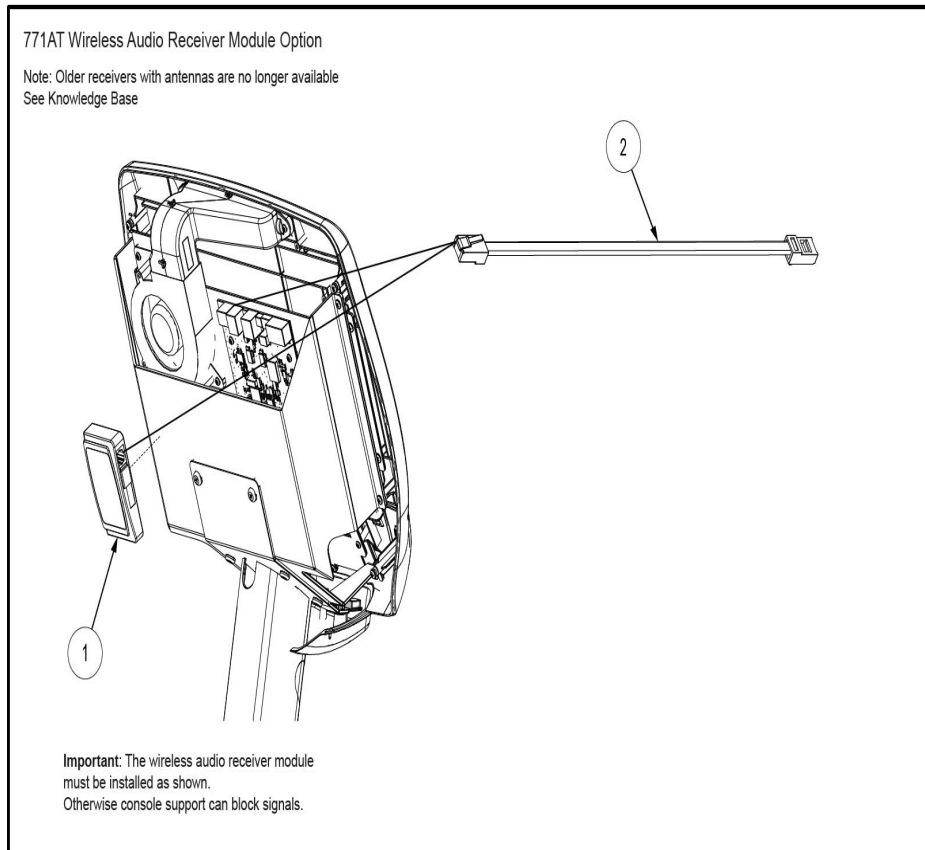
Ref #	Part Number	Qty	Description
K3	770AK048	1	KIT, COLLAR SET
A11	770A-321	1	COVER, REAR, INNER, LH
K11	770AK004	1	KIT, PIVOT COVER, LEFT SIDE
A12	770A-324	1	COVER, REAR, INNER, RH
K12	770AK005	1	KIT, PIVOT COVER, RIGHT SIDE
A25	HT532512	2	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	11	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A27	HT572515	9	SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK
A32	770A-334	1	COLLAR, LH INNER
A33	770A-335	1	COLLAR, LH OUTER
A34	770A-340	1	COLLAR, INNER RH
A35	770A-341	1	COLLAR, OUTER RH
A36	770A-319	1	COVER, REAR, TOP, LH
A37	770A-320	1	COVER, REAR, OUTER, LH
A38	770A-322	1	COVER, REAR, TOP, RH
A39	770A-323	1	COVER, REAR, OUTER, RH

771AT Shroud Assembly



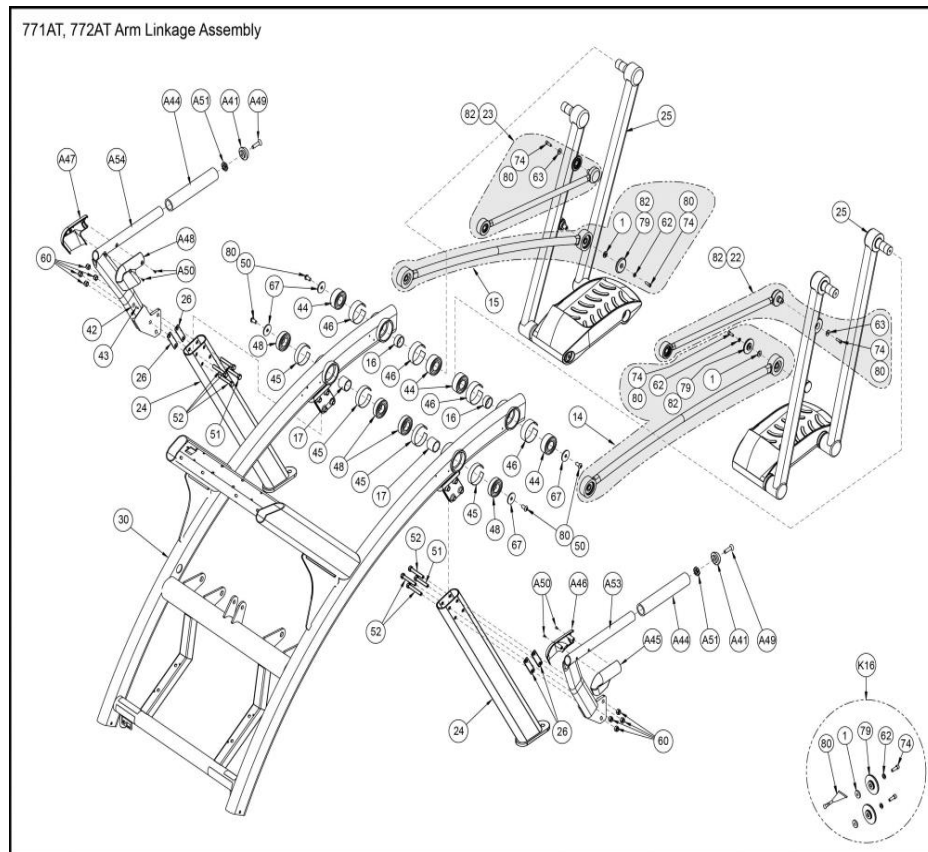
Ref #	Part Number	Qty	Description
1	600A-311	2	SPACER FLANGE
8	750AK021	1	KIT, ARC SHROUD LEFT
9	750AK022	1	KIT, ARC SHROUD RIGHT
10	750AK024-4	2	KIT, ACCESS COVER
11	1008223-0001	2	KIT: COVER, CRANK, FLAT
12	740A-354	1	Cover Elevation Motor
14	750AK006	1	KIT, LINKAGE ROD LEFT
15	750AK007	1	KIT, LINKAGE ROD RIGHT
18	750A-349	1	Decal ARC
B23	AW-20935	1	Cable Frame Harness
54	HF540200	2	GROMMET NYLON
62	HS307601	2	WASH FLAT .281 .500 .062 T
70	HT552515	9	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK
71	HT572512	6	TAP SC NO. 10 - 24 X .50 PN HD PHIL
74	HX622815	2	SHCS .250-20 X .75 SS
79	600AK012	2	KIT LINKAGE CAP
82	YG000007	2	NLA: GREASE TRANS LUBRIPLATE 1200-2

771AT Wireless Audio Option



Ref #	Part Number	Qty	Description
1	770A-390	1	MODULE, RF 900 MHZ FM US
2	AW-19404	1	CABLE,CAT5 RJ45 FLAT PATCH 12i

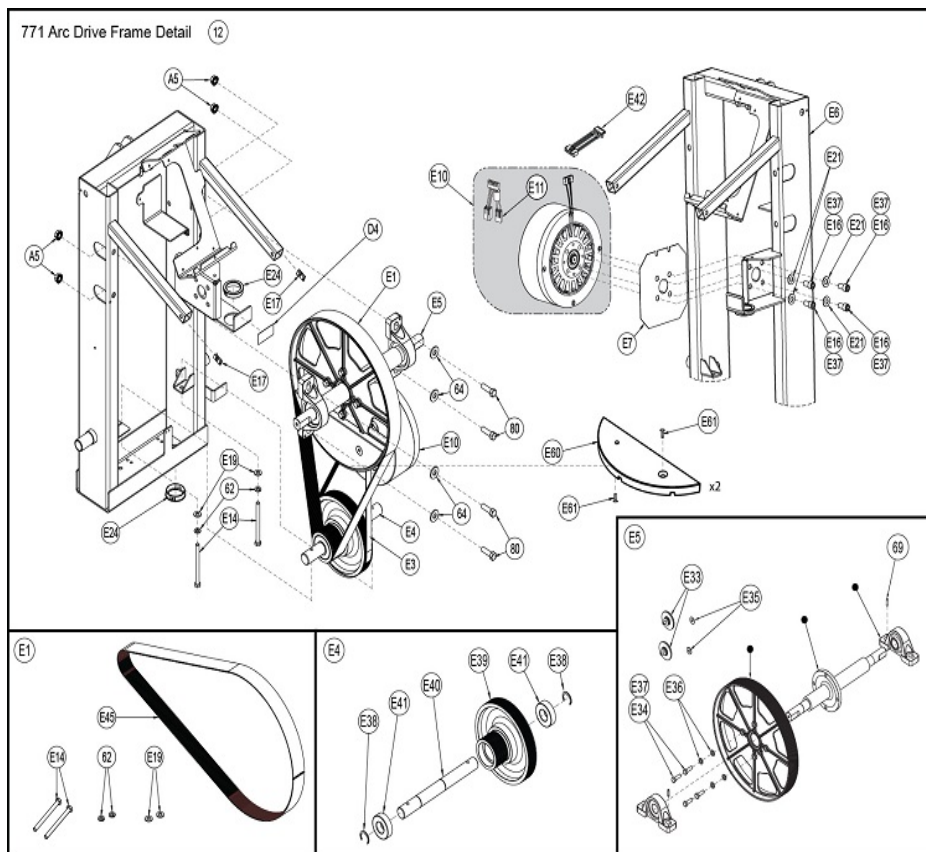
771AT/772AT Arm Linkage Assembly



Ref #	Part Number	Qty	Description
1	600A-311	4	SPACER FLANGE
14	750AK006	1	KIT, LINKAGE ROD LEFT
15	750AK007	1	KIT, LINKAGE ROD RIGHT
16	750A-312	2	Tube Spacer
17	750A-325	2	Tube Spacer
22	750AK012	1	KIT, ARM HANDLE LINKAGE LH
23	750AK013	1	KIT, ARM HANDLE LINKAGE RH
24	771A-201	2	W REAR LEG Custom
25	770AK010	2	KIT, FOOT PLATE ARM, REAR
26	771A-322	4	PLATE, SPACER
30	771AT-200	1	W MAIN FRAME Custom
A41	770A-401	2	CAP, END, 1.680 OD
42	770A-345	5	WASHER, MDPE, .150 ID X .500 OD X .100
43	HP296712	4	PIN, SPRING .156 X .500
A44	770AT-306	2	GRIP, 9.50 INCHES
44	FB030256	4	BEARING BALL 1.181 DIA DOUBLE ROW
45	FC030003	4	TOLERANCE RING 2.4409 ID
A45	770AT-310	1	HANDLE COVER OUTSIDE, LH
A46	770AT-311	1	HANDLE COVER INSIDE, LH
46	FC030011	4	Tolerance Ring .62mm dia
A47	770AT-312	1	HANDLE COVER OUTSIDE, RH
A48	770AT-313	1	HANDLE COVER INSIDE, RH

Ref #	Part Number	Qty	Description
48	HB-17280	4	BEARING,BALL,SINGLE ROW,6206
A49	HC700922	2	FHSCS .375-16 X 1.500, SS
50	HC700415	4	BHSCS .375-16 X .75
A50	HT552510	4	TAP SC NO 6-20 X .375 AB PHIL
A51	HF709000	2	NSERT 1.12 X .375-16 UNC
51	HC701228	2	HX HD CAP SC .375-16 X 2.25
52	HC701230	6	HX HD CAP SC .375-16 X 2.500
A53	771AT-206	1	W SIDE HANDLE LH
A54	771AT-207	1	W SIDE HANDLE RH
60	HN704901	12	LOCKNUT .375-16 NYLON
62	HS307601	4	WASH FLAT .281 .500 .062 T
63	HS307603	2	WASHER FLAT .253 ID X .750 OD X .120
67	HS347602	4	WASHER .390 X 1.500 X .124 FLAT
74	HX622815	6	SHCS .250-20 X .75 SS
79,K16	600AK012	5	KIT LINKAGE CAP

771 Arc Drive Frame Detail



Ref #	Part Number	Qty	Description
E1	600AK020	1	KIT 16 RIB BELT TENSIONING
E3	630A-328	1	BELT SECONDARY DRIVE 7 RIB
D4	DE-17155	1	NLA: LABEL,WARNING HOT FLYWHEEL
E4	771A-110	1	DOUBLE PULLEY ASSY
E5	600AK002	1	KIT PULLEY CRANK SHAFT
A5	HN704001	1	LOCKNUT, .375-16 SERRATED HEX
E6	771A-205	1	W DRIVE FRAME Custom
E7	750A-364	1	Spacer Gen Winding
E10	1007425-0001	2	KIT: BRAKE, ARC TRAINER
E11	1006756-0001	4	CONNECTOR, CABLE
12	771A-101	1	DRIVE FRAME ASSEMBLY
E14	HC661240	2	HX HD CAP SC .312-18 X 3.75
E16	HC702815	2	SHCS .375-16 X .750
E17	HF579000	4	PANEL FASTENER 10-24 U TYPE
E19	HS327600	2	WASHER SAE .312
E21	HS347600	2	WASHER SAE .375
E24	HX-17050	4	BUSHING,1.275IDX1.87 OD,NYLON INSULATED
E33	600AK012	2	KIT LINKAGE CAP
E34	HC661217	4	HX HD CAP SC .312-18 X 1.000
E35	HS307600	2	WASHER SAE .250
E36	HS760100	1	WASH FLAT .380 .625 .090 T
E37	YA000023	1	LOCTITE PERM 262 PN 26231

Ref #	Part Number	Qty	Description
E38	BR030221	2	RING RETAINING EXT CRESCENT
E39	600AK014	1	KIT LOWER PULLEY ASSY
E40	771A-318	1	SHAFT, LOWER
E41	FB030243	2	BEARING 25MMIDX52MMOD 6205
E42	OAW-24272	1	CABLE, 625/770A , BRAKE JUMPER
E45	600A-343	1	BELT PRIMARY DRIVE 16 RIB
E60	FM-19507	2	COUNTERWEIGHT
E61	JC700922	4	FHSCS .375-16 X 1.50
62	HS328300	2	LOCKWASHER SPLIT .312
64	HS347700	4	WASHER USS .375
69	HX-17023	2	PIN,SPRING .187X.813 LG,TYPE 420,ST STL
75	YA000201	4	ADH THRD LKR REM .02 OZ 242
80	HC701220	4	BOLT,3-8-16X1.25.HXHD

