

Arc Trainer 771A Total Body LED Console

771AT-LED-10

Parts Manual

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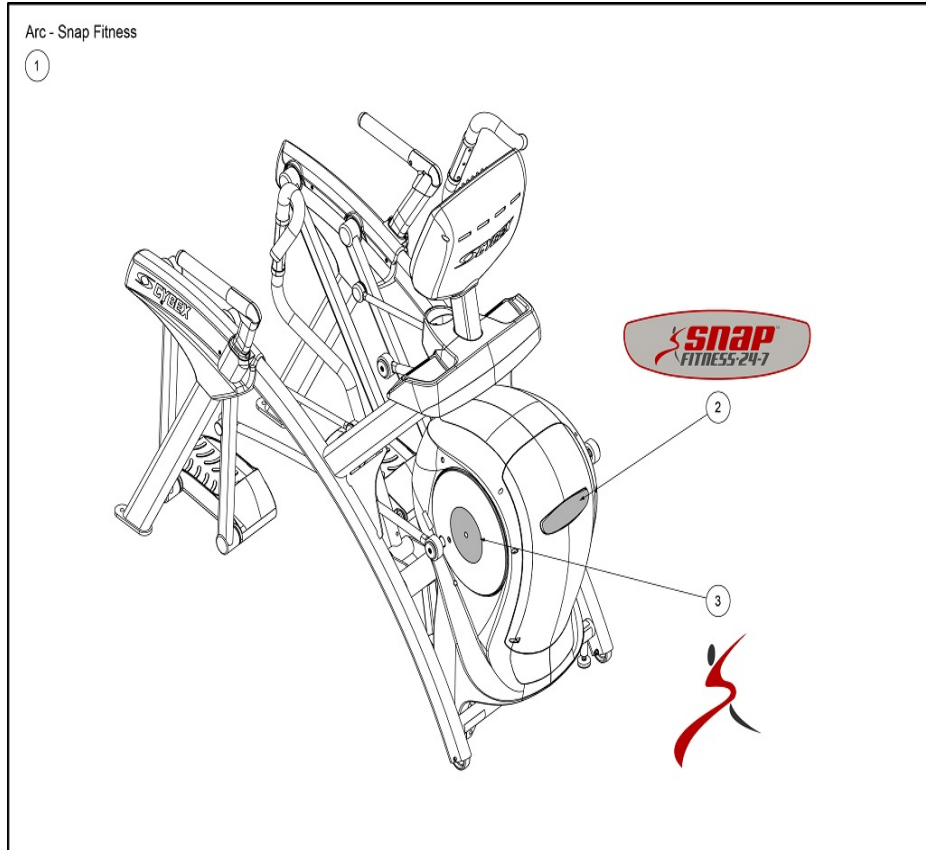


771AT-LED-10 - ARC TRAINER 771A TOTAL BODY LED CONSOLE

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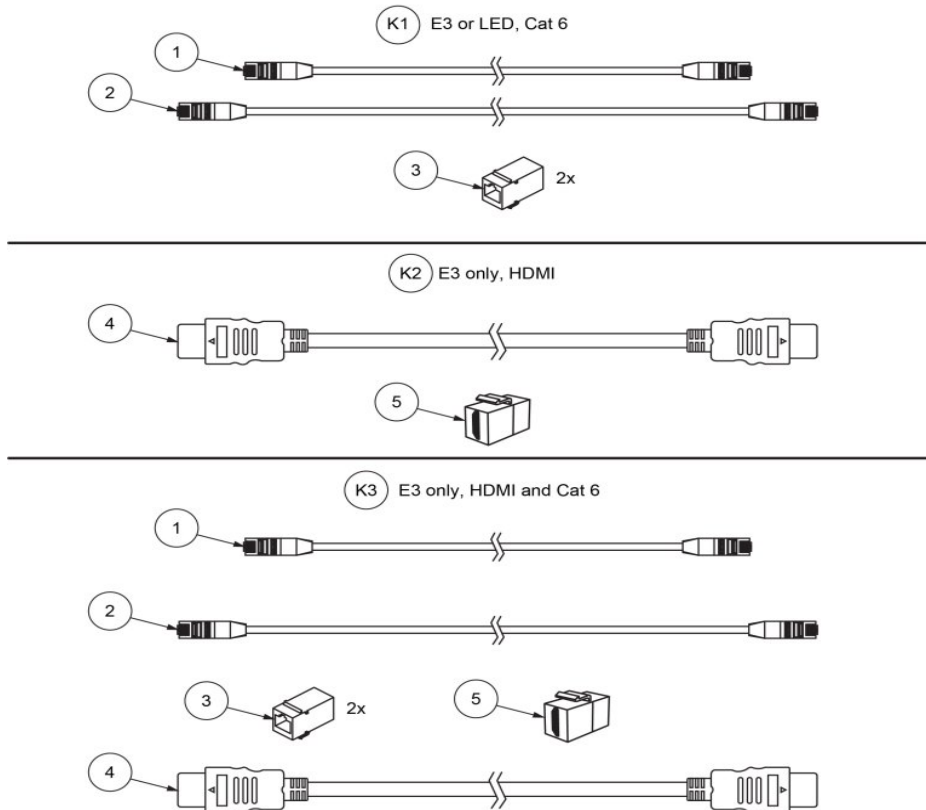
Arc - SnapFitness



Ref #	Part Number	Qty	Description
1	625A-060S	1	BRANDING PACKAGE S, SNAP FITNESS
2	750A-410	1	Decal Logo Snap Fitness
3	630A-335	2	DECAL SNAP FITNESS RUNNING MAN 10.00

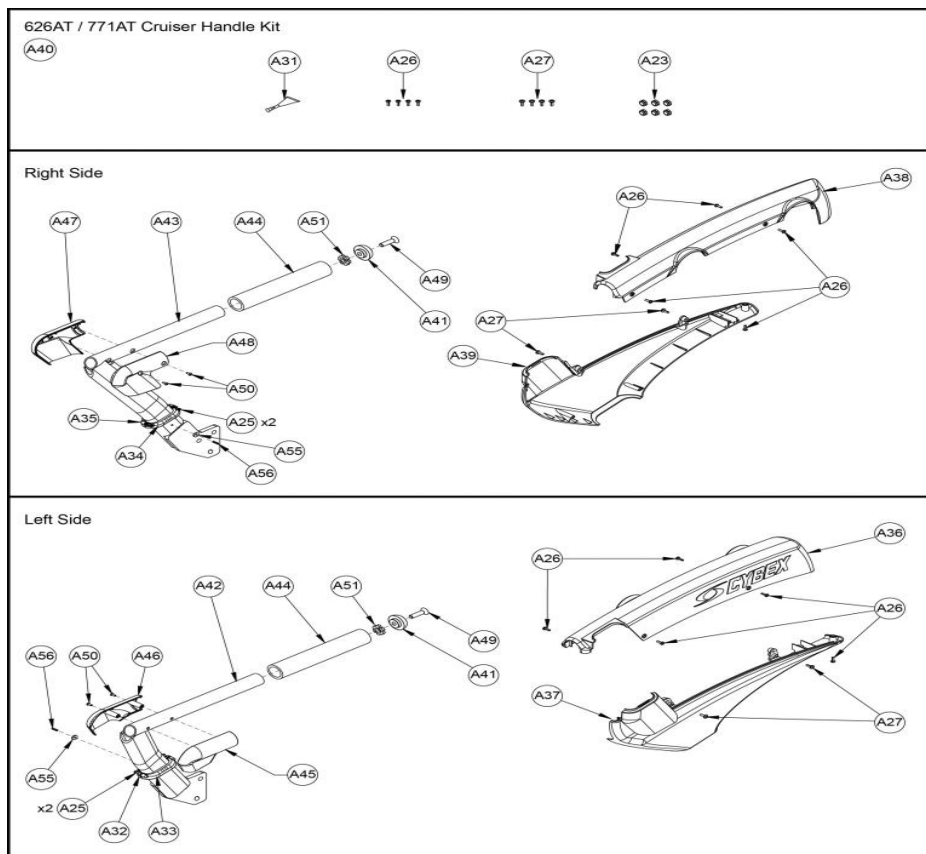
STB_upgrade_kit_77XA

77X Arc Trainer, Set Top Box Kit



Ref #	Part Number	Qty	Description
K1	PKAW-25926	1	UPGRADE KIT, 770A E3, LED CAT6
1	AW-24891	1	CABLE, CAT6 SHIELDED, 2FT (24IN), BLK
2	AW-24892	1	CABLE, CAT6 SHIELDED, 7FT (84IN),
K2	PKAW-25927	1	UPGRADE KIT, ARC EPEM HDMI
K3	PKAW-25929	1	UPGRADE KIT, ARC EPEM HDMI CAT6
3	CN-24895	2	COUPLER, CAT6 SHIELDED RJ45 8 C
4	AW-25819	1	CABLE, HDMI 8' HIGH SPEED M-M
5	CN-25816	1	COUPLER, HDMI KEYSTONE

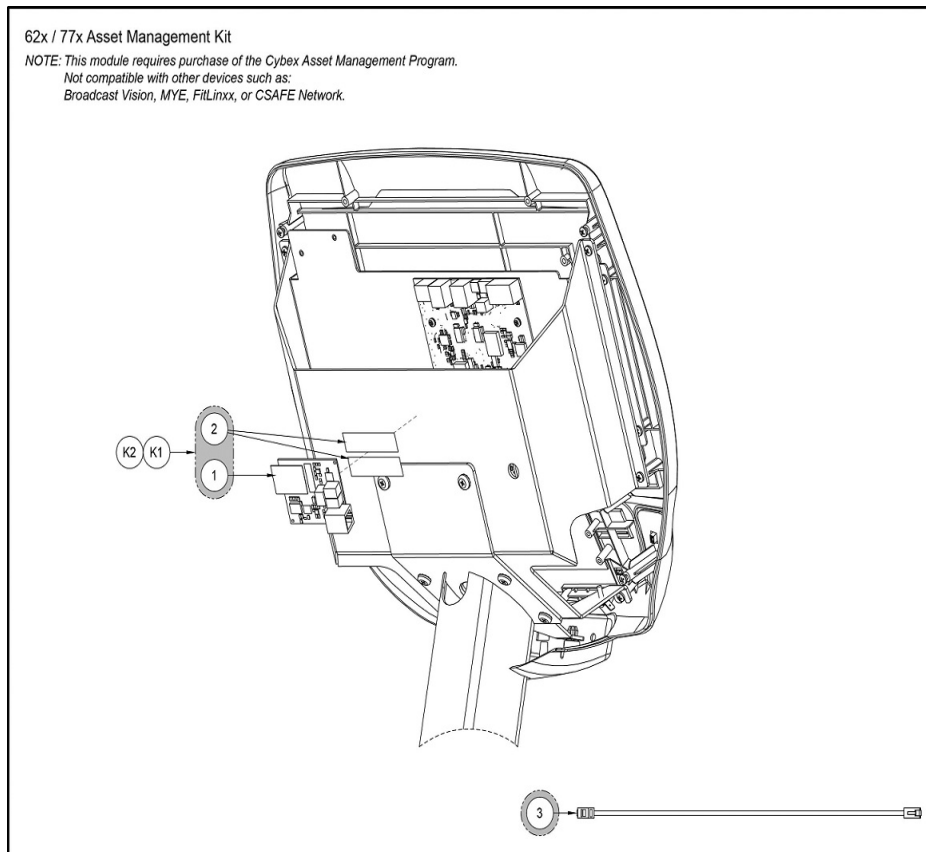
626AT/771AT Cruiser Handle Kit



Ref #	Part Number	Qty	Description
A23	HN704901	6	LOCKNUT .375-16 NYLON
A25	HT532512	2	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	10	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A27	HT572515	4	SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK
A31	YA000201	1	ADH THRD LKR REM .02 OZ 242
A32	770A-334	1	COLLAR, LH INNER
A33	770A-335	1	COLLAR, LH OUTER
A34	770A-340	1	COLLAR, INNER RH
A35	770A-341	1	COLLAR, OUTER RH
A36	770A-319	1	COVER, REAR, TOP, LH
A37	770A-320	1	COVER, REAR, OUTER, LH
A38	770A-322	1	COVER, REAR, TOP, RH
A39	770A-323	1	COVER, REAR, OUTER, RH
A40	626ATK015	1	KIT, CRUISER HANDLE
A41	770A-401	2	CAP, END, 1.680 OD
A42	771AT-206	1	W SIDE HANDLE LH
A43	771AT-207	1	W SIDE HANDLE RH
A44	770AT-306	2	GRIP, 9.50 INCHES
A45	770AT-310	1	HANDLE COVER OUTSIDE, LH
A46	770AT-311	1	HANDLE COVER INSIDE, LH
A47	770AT-312	1	HANDLE COVER OUTSIDE, RH

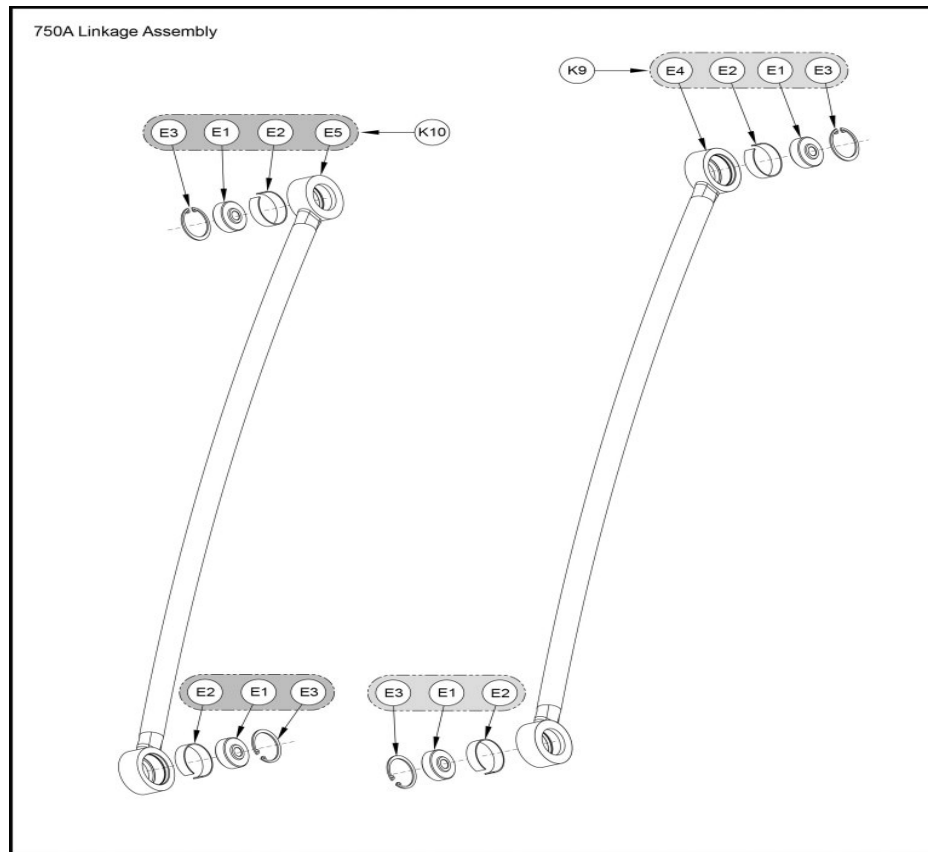
Ref #	Part Number	Qty	Description
A48	770AT-313	1	HANDLE COVER INSIDE, RH
A49	HC700922	2	FHSCS .375-16 X 1.500, SS
A50	HT552510	4	TAP SC NO 6-20 X .375 AB PHIL
A51	HF709000	2	NSERT 1.12 X .375-16 UNC
A55	770A-345	2	WASHER, MDPE, .150 ID X .500 OD X .100
A56	HP296712	2	PIN, SPRING .156 X .500

626/771 Asset Management Kit



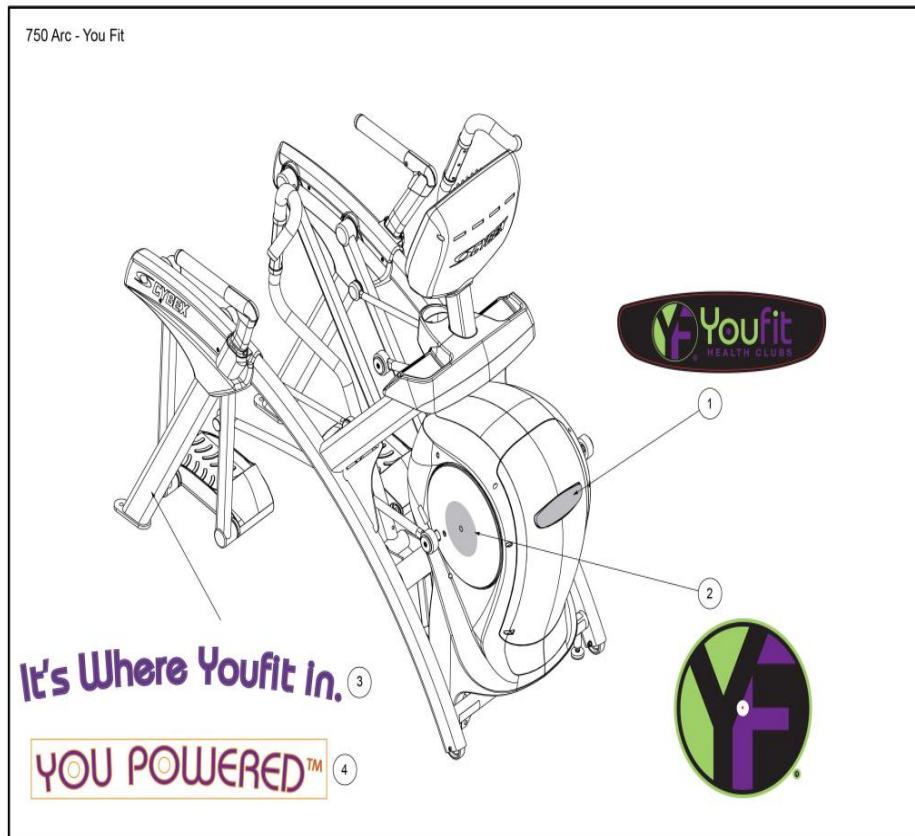
Ref #	Part Number	Qty	Description
1	OAD-25136V	1	PCA, ELECT IMP AWN SLDR MOD, US
1	OAD-25138V	1	PCA, ELECT IMP AWN SLDR MOD, EU
K1	KU-25238	1	UPGRADE KIT,AWM,IMP, 525 625 7
2	OHX-25109	2	TAPE, DBL SIDED, VHB, 1.0X.25X.120THK
K2	KU-25239	1	UPGRADE KIT,AWM,IMP, 525 625 7
3	770A-411	2	CABLE, CATSE, 18

750A Linkage Assembly



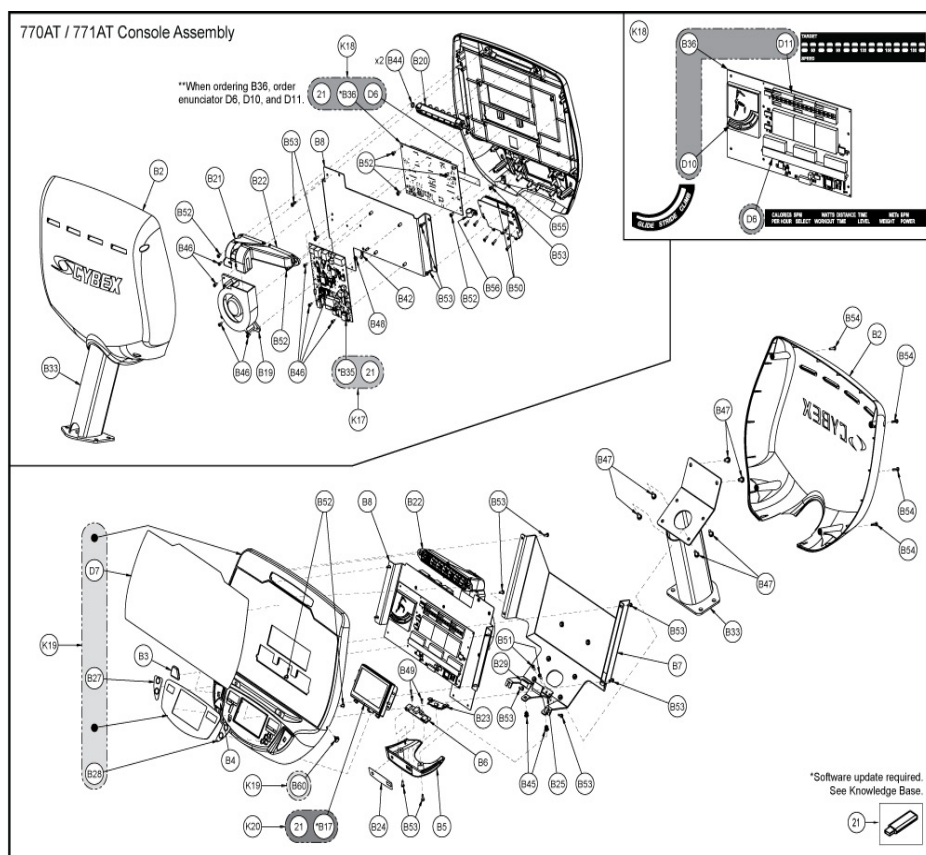
Ref #	Part Number	Qty	Description
E1	FB030244	4	BEARING,.50IDX1.688OD,RADIAL BALL,SELF ALIGN
E2	FC030004	4	TOLERANCE RING 42MM ID
E3	HX-17143	4	RING RETAINING,INT,5000-168
E4,K9	750AK006	2	KIT, LINKAGE ROD LEFT
E5,K10	750AK007	2	KIT, LINKAGE ROD RIGHT

750 Arc - You Fit



Ref #	Part Number	Qty	Description
1	DE-60297	1	DECAL, YOUFIT ARC DOME
2	DE-60281	2	DECAL, ARC YF SIDE PLATE
3	DE-60282	1	DECAL, ARC YF LEG
4	DE-60300	1	DECAL, YOU POWERED, YOUFIT

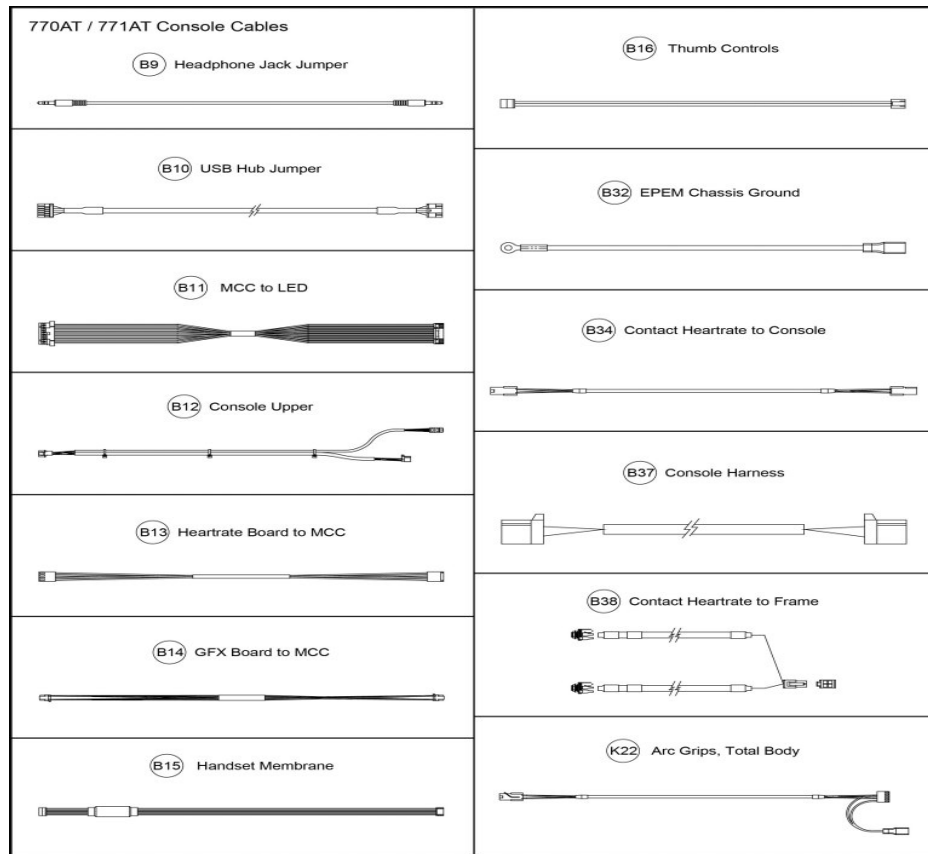
770AT / 771AT Console Assembly after L0801



Ref #	Part Number	Qty	Description
B2	770A-326	1	CONSOLE BACK, 625A-770A
B3	770A-328	1	BACK TAB, SMALL CONSOLE, LEFT
B4	770A-329	1	BACK TAB, SMALL CONSOLE, RIGHT
B5	770A-330	1	COVER, HEADPHONE JACK DOOR, SMALL CONSOLE
D6	DE-23832-7	1	LABEL,770A ENUNCIATOR,SWE
D6	DE-23832-6	1	LABEL,770A ENUNCIATOR,JAP
D6	DE-23832-2	1	LABEL,770A ENUNCIATOR,FRE
D6	DE-23832-A	1	LABEL,770A ENUNCIATOR,DAN
D6	DE-23832-3	1	LABEL,770A ENUNCIATOR,SPA
D6	DE-23832-4	1	LABEL,770A ENUNCIATOR,ENG
D6	DE-23832-1	1	LABEL,770A ENUNCIATOR,GER
B6	770A-347	1	PCA, HANDSET AUDIO JACK
D6	DE-22663-D	1	LABEL,770A ENUNCIATOR,DUT
D6	DE-23832-H	1	DECAL, 770A ENUNCIATOR CHINESE
D6	DE-23832-8	1	LABEL,770A ENUNCIATOR,RUS
D7	DE-23420	1	DECAL,UPPER DISPLAY,MUSCLE MAP 770A
B7	770A-353	1	CONSOLE MOUNTING PLATE, 770, 625
B8	770A-354	1	FAN MOUNTING PLATE, 770, 625
D10	DE-23480	1	Label Muscle Map Mod
D11	DE-23481	1	Label Target Speed Mask
K17	K525AT-407	1	KIT, PCA MCC, 525 ARC
B17,K20	KOCP-25536	2	KIT, DISPLAY, 4.3 LCD OPEN FRAME

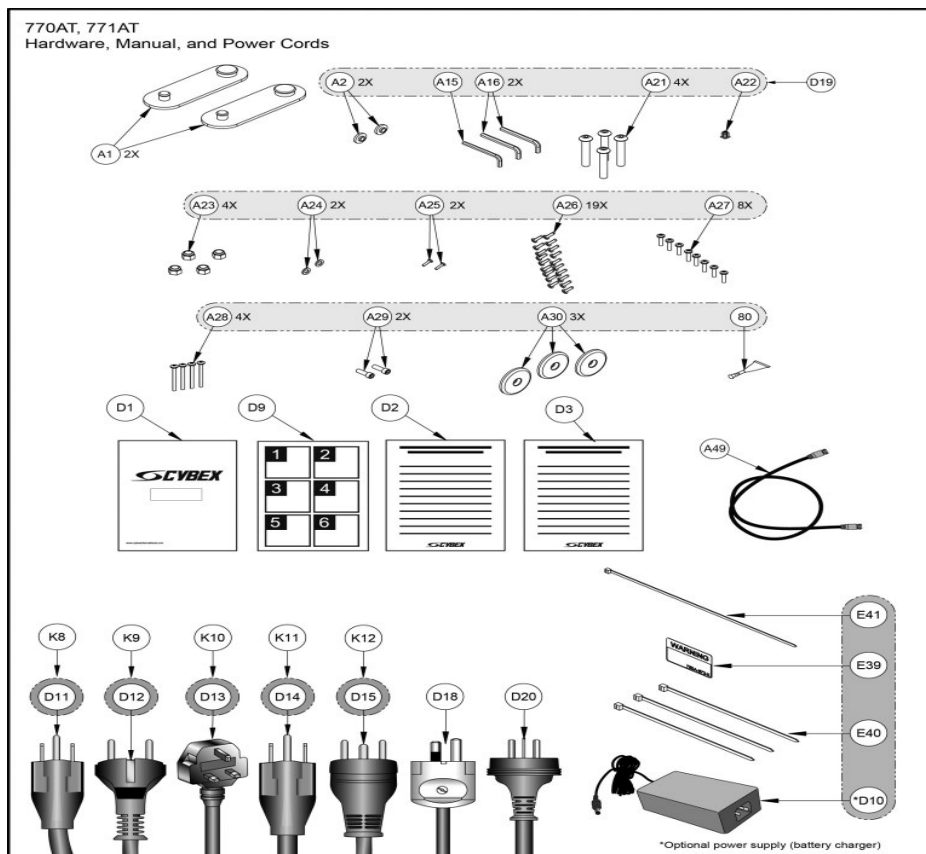
Ref #	Part Number	Qty	Description
K18	KAD-23467	1	Kit 77XA Disp Bd w/Enunc
K19	K770A-414	1	KIT, BEZEL, W KEYPAD DECAL, EPEM 770A
B19	770A-373	1	FAN, 12VDC, 120X120MM, SIDE OUTLET
B20	770A-374	1	FAN LOUVER
B21	770A-375	1	FAN DUCT, LEFT
21	CP-23199	1	USB 2.0 FLASH DRIVE,BLANK CDW 424820 for kit PKCP-23201
B22	770A-376	1	FAN DUCT, RIGHT
B23	770A-379	1	SENSOR, HEART RATE COMBO
B24	770A-380	1	DECAL,HEADPHONE JACK USB
B25	770A-383	1	BRKT, GROUNDING, GUI
B27	770A-386	1	THUMB SWITCH, LEFT, INCLINE
B28	770A-387	1	THUMB SWITCH, RIGHT, RESISTANCE
B29	770A-395	1	GASKET, EMI, .50 X .50 X 1.0
B33	770AT-205	1	W CONSOLE
B35	525AT-407	1	PCA, MCC, UNPROGRAMMED, IPOD, 525AT, C, R
B36	AD-23467	1	PCA,MUSCLE MAP LED DISPLAY,UNPROG
B39	OAW-24968V	1	CABLE, 770ACR, IPOD 30 PIN PURCHASED
B42	ES000004	1	TAB, FASTON 250 SERIES
B44	FO100011	2	O-RING, 334 ID X .474 OD
B45	HF540200	1	GROMMET NYLON
B46	HJ532510	6	SCREW, SEMS, 6-32 X .38 PNHD PHIL EXT BLK ZN
B47	HJ622512	6	SCREW, SEMS, .25-20 X .50 PNHD PHIL EXT BLK ZN
B48	HN546300	1	NUT, K NUT 8-32 UNC ZN
B49	HT042510	1	PN HD PHIL SC #4 X .375 PLASTITE
B50	HT532512	13	PN HD PHIL SC #6 X .50 PLASTITE
B51	HT542512	1	PAN HD PHIL HD SELF TAPPING, 8-32 X .50 TYPE 23
B52	HT552509	6	TAP SC NO 8-16 X .31 PLASTITE PN HD PHIL
B53	HT552512	8	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
B54	HT552515	4	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK
B55	PN000001	1	CLAMP, CABLE .18 DIAMETER STANDARD
B56	PN140001	1	CLAMP, CABLE .56 DIAMETER
B60	525AT-334	1	PLUG, IPOD CABLE OPENING, 525

770AT / 771AT Console Cables after L0801



Ref #	Part Number	Qty	Description
B9	770A-357	1	CABLE, HEADPHONE JACK JUMPER, ARC
B10	770A-358	1	CABLE, USB JUMPER
B11	770A-359	1	CABLE, 770A ARC MCC TO LED
B12	AW-23849	1	CABLE, 525AT CONSOLE UPPER
B13	770A-361	1	CABLE, ARC HRBOARD TO MCC
B14	770A-363	1	CABLE, 770T 670 GFX BOARD TO MCC
B15	770A-364	1	CABLE, HANDSET MEMBRANE, ARC
B16	770A-365	1	CABLE, THUMB CONTROLS
K22	KAW-23550	1	KIT, ARC GRIPS TTL BODY
B32	770A-412	1	CABLE, EPEM CHASSIS GROUND
B34	AW-23550	1	CABLE, ARC GRIPS, TOTAL BODY
B37	AW-20935	1	Cable Frame Harness
B38	AW-21415	1	Cable CHR Frame

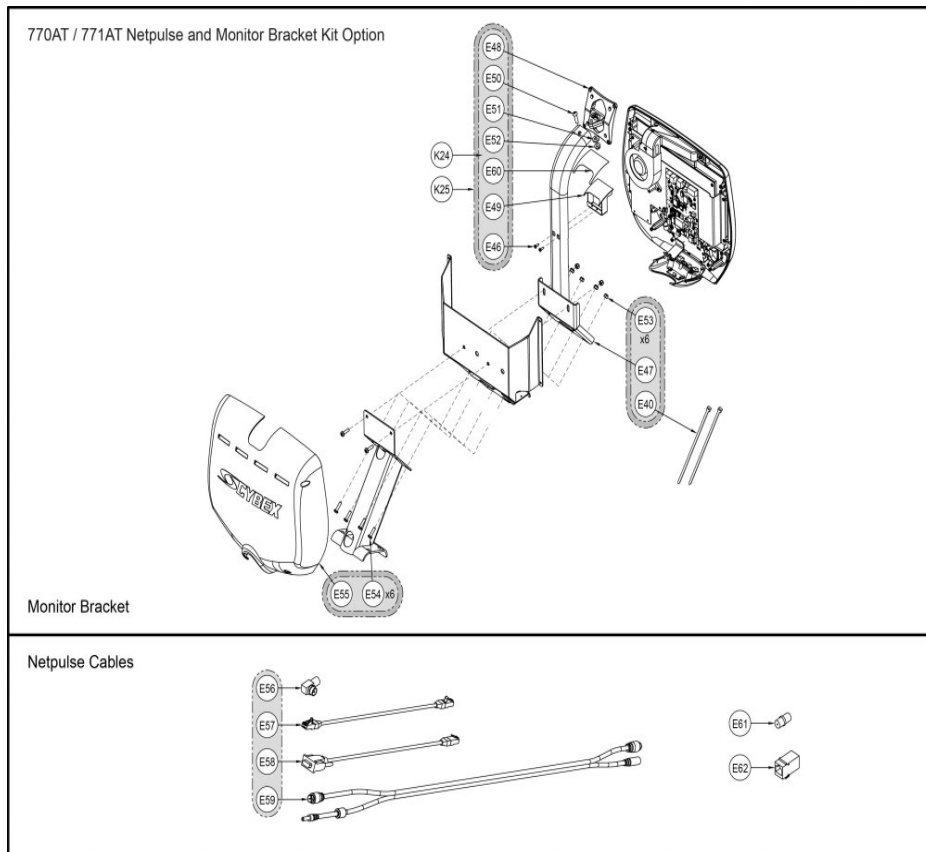
770AT/771AT Hardware Manual and Power Cords



Ref #	Part Number	Qty	Description
D1	5625	1	MANUAL M ASSEMBLY
A1	12090-322	2	PAD FOOT
A2	600A-311	2	SPACER FLANGE
D2	625A-330	1	WARRANTY SHT COMMERCIAL ARC 625
D3	625A-331	1	WARRANTY SHT CONSUMER ARC 625
D9	625A-328	1	POSTER, ASSY INSTR.
K9	750AK033	1	KIT VOLTAGE ASSY 220V/50HZ EUROPE NON UK
K10	750AK034	1	Kit Voltage Assy 220V/10A UK
D10,K8	TR-22382	2	Power supply
D11	EW600007	1	POWER CORD, NEMA5-1 5PTOIEC320 C13 LA, 10A
K11	750AK035	1	KIT VOLTAGE ASSY 110V/50HZ JAPAN
D12	EW600008	1	POWER CORD, CEE 7/7 TO IEC320 C13 LA, 10A
K12	750AK036	1	KIT, VOLTAGE ASSEMBLY 10A/250V DANISH
D13	EW600009	1	POWER CORD, BS 1363UK10 TO IEC320 C13 LA, 10A
D14	EW600010	1	POWER CORD, JIS 8303 TO IEC320 C13 LA, 12A
A15	BK030201	1	HEX KEY .188IN
D15	EW600011	1	POWER CORD, DANISH DK2-1A TO IEC320 C13 LA, 12A
A16	BK030204	2	HEX KEY .219IN
D18	EW600012	1	POWER CORD, AS/NZS3112TOIEC320C13 LA, 10A
D19	626AT-340	1	HARDWARE PACK, 626AT
D20	OAW-25706	1	POWER CORD, 10A/250V, 2.5MM CHINESE TO C13
A21	HC700428	4	BHSCS .375-16 X 2.25

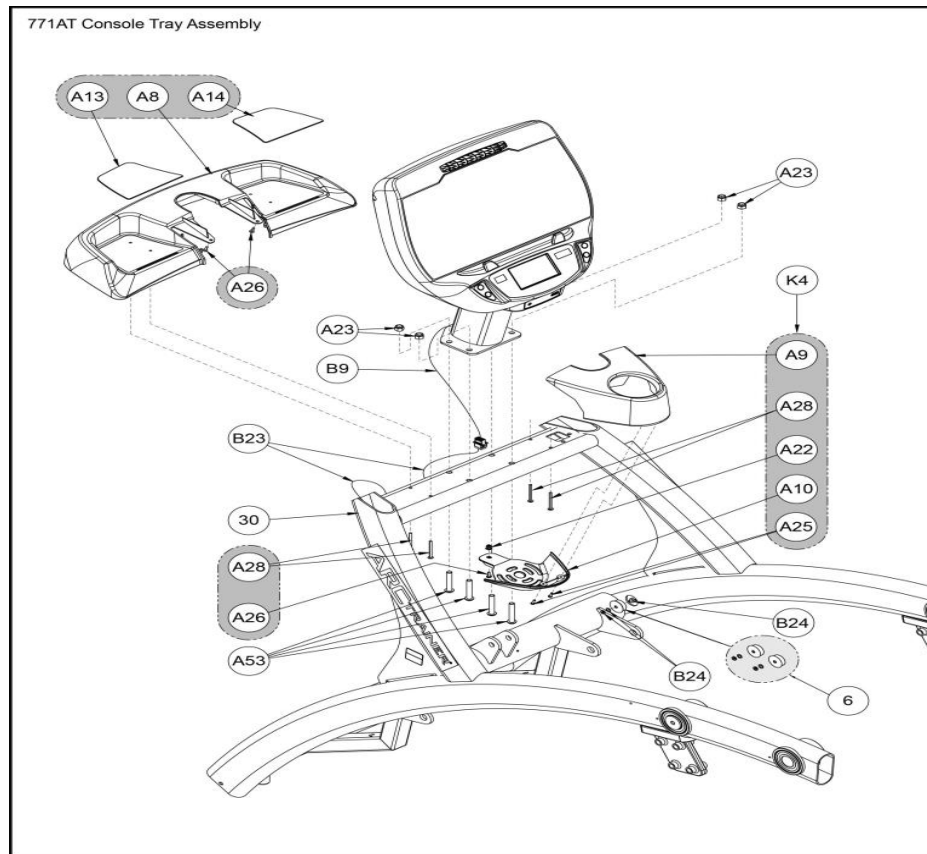
Ref #	Part Number	Qty	Description
A22	HF540200	1	GROMMET NYLON
A23	HN704901	4	LOCKNUT .375-16 NYLON
A24	HS307601	4	WASH FLAT .281 .500 .062 T
A25	HT532512	2	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	19	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A27	HT572515	8	SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK
A28	HT592526	4	Tap Sc 10-12 x 2.00 Pn Hd Phil
A29	HX622815	2	SHCS .250-20 X .75 SS
A30	600AK012	3	KIT LINKAGE CAP
E39	750A-372	1	Decal Warning
E40	EW000028	2	CABLE TIE 8.00
E41	EW000029	1	CABLE TIE 15.00
A49	770A-427	1	CABLE, 6', RG59 COAX F-TYPE M-M
80	YA000201	1	ADH THRD LKR REM .02 OZ 242

770AT/771AT Netpulse Bracket Kit Option



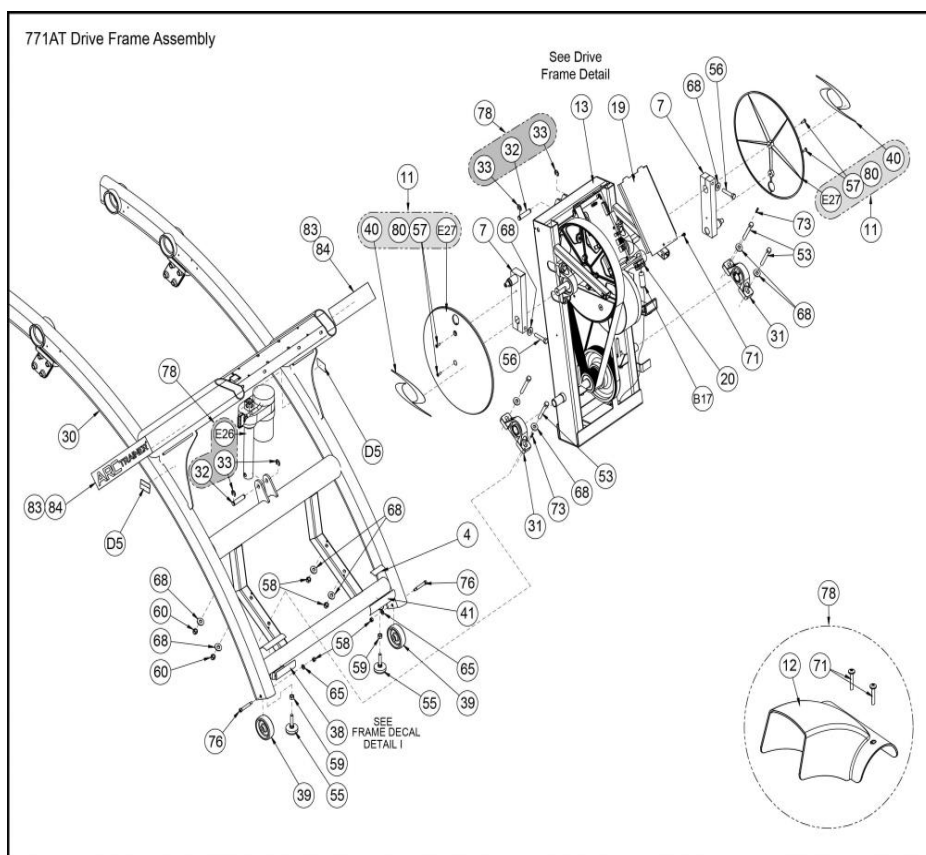
Ref #	Part Number	Qty	Description
K24	771AK010	1	MONITOR MOUNT KIT
K25	626AK010	1	MONITOR MOUNT KIT
E40	EW000028	2	CABLE TIE 8.00
E46	HS-21672	2	SCREW 8-32-1/2in TT TRILOBULAR
E47	AF-24437	1	WELDMENT,TUBE SUPPORT,SMALL CO
E48	OHX-24440	1	MOUNT, VESA, MONITOR, VTILT 8NM
E49	AF-24436	1	WELDMENT,HOOD,SMALL CONSOLE
E50	HS-18157	1	BOLT 5-16-18 X 1.25 BTHD,SS,BL
E51	HW-18123	1	WSHR,.344IDX.75 ODX.125THK,HAR
E52	HN-42063	1	NUT 5-16-18 FLANGED SS BO
E53	HN-12079	6	KEPS 1-4-20 HEX STL ZINC
E54	HS-00489	6	BOLT,1-4-20X1.0,HXHD,ZN,GR5
E55	OPL-24438	1	COVER, CONSOLE BACK, MACHINE
E56	CN-24518	1	COUPLER,RG6 RIGHT ANGLE,SCREW
E57	AW-24521	1	CABLE,CAT6,14FT
E58	AW-24522	1	CABLE,N5i CSAFE,STRAIGHT 34in
E59	AW-24523	1	CABLE,POWER & COAX 13FT
E60	ODE-24616	1	DECAL, LID
E61	OCN-24519	1	COUPLER, COAX, FEMALE
E62	OCN-22747	1	COUPLER, RJ45 PANEL MOUNT

771AT Console Tray Assembly



Ref #	Part Number	Qty	Description
K4	770AK030	1	Kit, Tray 770A
6	770ATK010	1	KIT, CABLE NUT-WASHER
A8	770A-316	1	TRAY ACCESSORY
A9	770A-317	1	HOLDER, CUP, TOP
B9	AW-23849	1	CABLE,525AT CONSOLE UPPER
A10	770A-318	1	HOLDER, CUP,BOTTOM
A13	770A-331-4	1	DECAL, WARNING, LOWER 770A CONSOLE- English
A14	770A-332-4	1	DECAL, WARNING, LOWER 770A CONSOLE- English
A22	HF540200	1	GROMMET NYLON
A23	HN704901	4	LOCKNUT .375-16 NYLON
B23	AW-20935	1	Cable Frame Harness
B24	AW-21415	1	Cable CHR Frame
A25	HT532512	2	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	2	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A28	HT592526	4	Tap Sc 10-12 x 2.00 Pn Hd Phil
30	771AT-200	1	W MAIN FRAME Custom
A53	HC700430	4	BHSCS .375-16 X 2.50

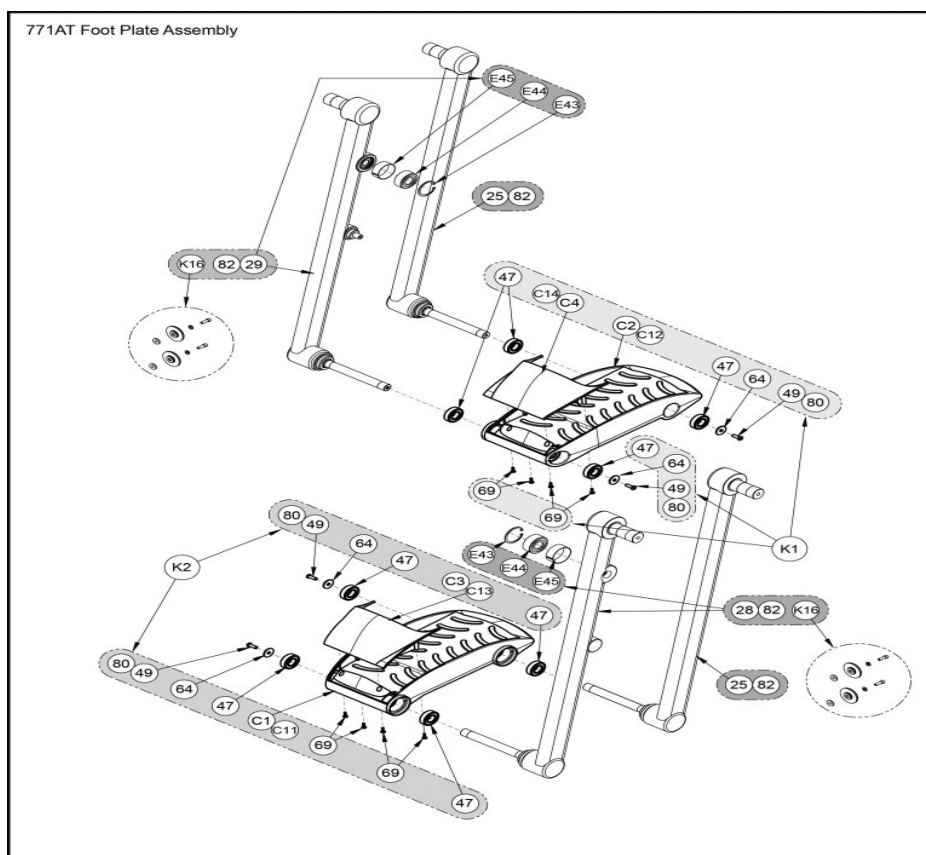
771AT Drive Frame Assembly



Ref #	Part Number	Qty	Description
4	600A-362	1	LABEL PATENT BIOSIG
D5	DE000004	2	Decal Caution Custom
7	610A-395	2	ASSY ARM CRANK
11	1008223-0001	2	KIT: COVER, CRANK, FLAT
12	740A-354	1	Cover Elevation Motor
13	771A-101	1	DRIVE FRAME ASSEMBLY
B17	770A-410	1	FERRITE, 407 OHMS
19	771A-316	1	COVER, CONTROLLER
20	750A-396	1	Ferrite Clamp-on .40 ID
E27	1006629-0002	2	COVER, CRANK-CHR
30	771AT-200	1	W MAIN FRAME Custom
31	AF-16694	2	ASSY,BEARING,PILLOW BLOCK
32	AP030055	1	Pin Groove .50 x 2.00
33	BR030228	2	Retaining Ring .500 External
38	CM000199	1	DECAL SERIAL NUMBER
39	CW-17231	2	WHEEL, TENSIONER
40	DE-17339	2	DECAL CYBEX VORTEX
41	DE-21625	1	Label ETL CSA CE 750A
53	HC701234	4	HX HD CAP SC .375-16 X 3.00
55	HG700022	2	LEVELING GLIDE 3-8-16
56	HH701226	2	BOLT, HHCS GRD 8, .375-16 X 2.0
57	HM582514	4	PN HD PHIL SC NO 10-32 X .625 BLK ZN

Ref #	Part Number	Qty	Description
58	HN624901	4	LOCKNUT .250-20 NYLON BLACK ZINC
59	HN704000	2	HEX NUT .375-16
60	HN704901	4	LOCKNUT .375-16 NYLON
65	HS328300	2	LOCKWASHER SPLIT .312
68	HS347700	8	WASHER USS .375
71	HT572512	2	TAP SC NO. 10 - 24 X .50 PN HD PHIL
73	HX-17023	2	PIN,SPRING .187X.813 LG,TYPE 420,ST STL
76	JD623324	2	S BOLT .312 X 1.75 .250-20
78,E26	750AK025	2	KIT, ELEVATION MOTOR
80	YA000201	2	ADH THRD LKR REM .02 OZ 242
83	770A-337	2	DECAL, ARC TRAINER BLACK
84	770A-338	2	DECAL, ARC TRAINER

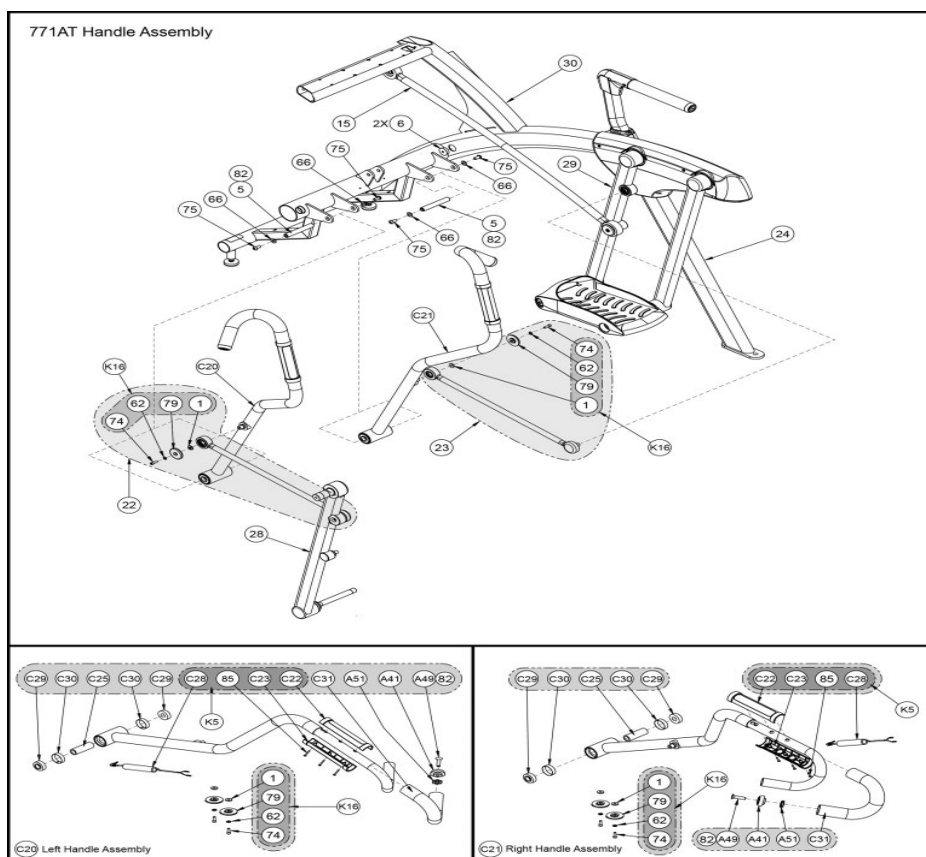
771AT Foot Plate Assembly



Ref #	Part Number	Qty	Description
K1	750AK002	1	KIT, FOOT PLATE RIGHT
C1	740A-378	1	Foot Plate LH
K2	750AK003	1	KIT, FOOT PLATE LEFT
C2	740A-379	1	Foot Plate RH
C3	740A-380	1	Toe Cap LH
C4	740A-381	1	Toe Cap RH
C11	740A-392	1	FOOT PLATE, LH
C12	740A-393	1	FOOT PLATE, RH
C13	740A-394	1	TOE CAP, LH
C14	740A-395	1	TOE CAP, RH
K16	600AK012	1	KIT LINKAGE CAP
25	770AK010	1	KIT, FOOT PLATE ARM, REAR
28	773ATK009	1	KIT, FOOT PLATE ARM, FRONT LEFT SIDE
29	773ATK010	1	KIT, FOOT PLATE ARM, FRONT RIGHT SIDE
E43	BR030225	2	RETAINING RING 1.438 INTERNAL
E44	FB030248	2	BEARING SPHERICAL 15MM
E45	FC030005	2	TOLERANCE RING 1.375 ID
47	HB-17036	8	BEARING,BALL, .750DIA
49	HC620415	4	BHSCS .250-20 X .75, BL ZN
64	HS307604	4	WASHER, FLAT .281 ID X 1.000 OD X .063 TH BL ZN
69	HT552512	8	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK

Ref #	Part Number	Qty	Description
80	YA000201	4	ADH THRD LKR REM .02 OZ 242
82	YG000007	4	NLA: GREASE TRANS LUBRIPLATE 1200-2

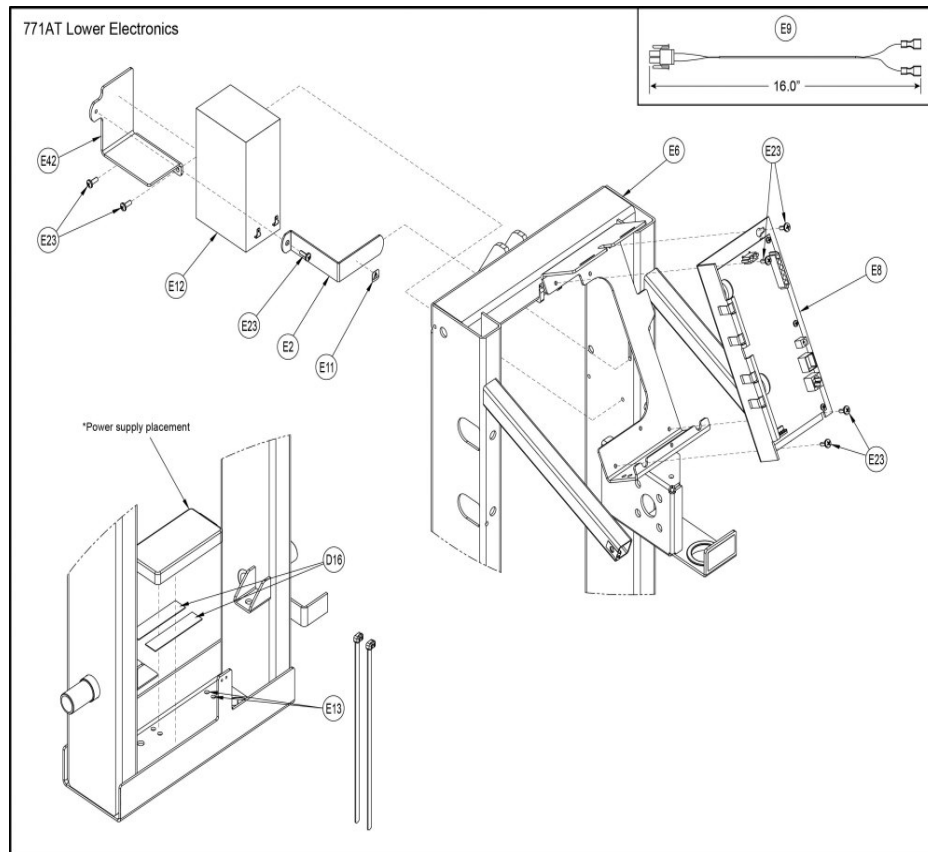
771AT Handle Assembly



Ref #	Part Number	Qty	Description
1	600A-311	2	SPACER FLANGE
K5	750ATK014	1	KIT, CONTACT GRIPS WITH WIRES
5	610A-351	2	PIN PIVOT
6	610AK021	2	KIT PLUG INSERT
15	750AK007	1	KIT, LINKAGE ROD RIGHT
C20	770ATK006	1	KIT, ARM HANDLE, LEFT SIDE
C21	770ATK007	1	KIT, ARM HANDLE, RIGHT SIDE
22	750AK012	1	KIT, ARM HANDLE LINKAGE LH
C22	1007342-0001	2	GRIP, HEART RATE, FRONT
C23	1007343-0001	2	GRIP, HEART RATE, BACK
23	750AK013	1	KIT, ARM HANDLE LINKAGE RH
24	771A-201	1	W REAR LEG Custom
C25	610A-356	4	TUBE SPACER
C28	AW-18286	2	CABLE 610A CHR GRIP
28	773ATK009	1	KIT, FOOT PLATE ARM, FRONT LEFT SIDE
C29	FB030232	4	BRG RADIAL 17MM ID EXT RACE
29	773ATK010	1	KIT, FOOT PLATE ARM, FRONT RIGHT SIDE
C30	FC030006	4	TOLERANCE RING 1.575 ID
30	771AT-200	1	W MAIN FRAME Custom
C31	750A-388	1	Grip 14.38
A41	770A-401	2	CAP, END, 1.680 OD
A49	HC700922	2	FHSCS .375-16 X 1.500, SS

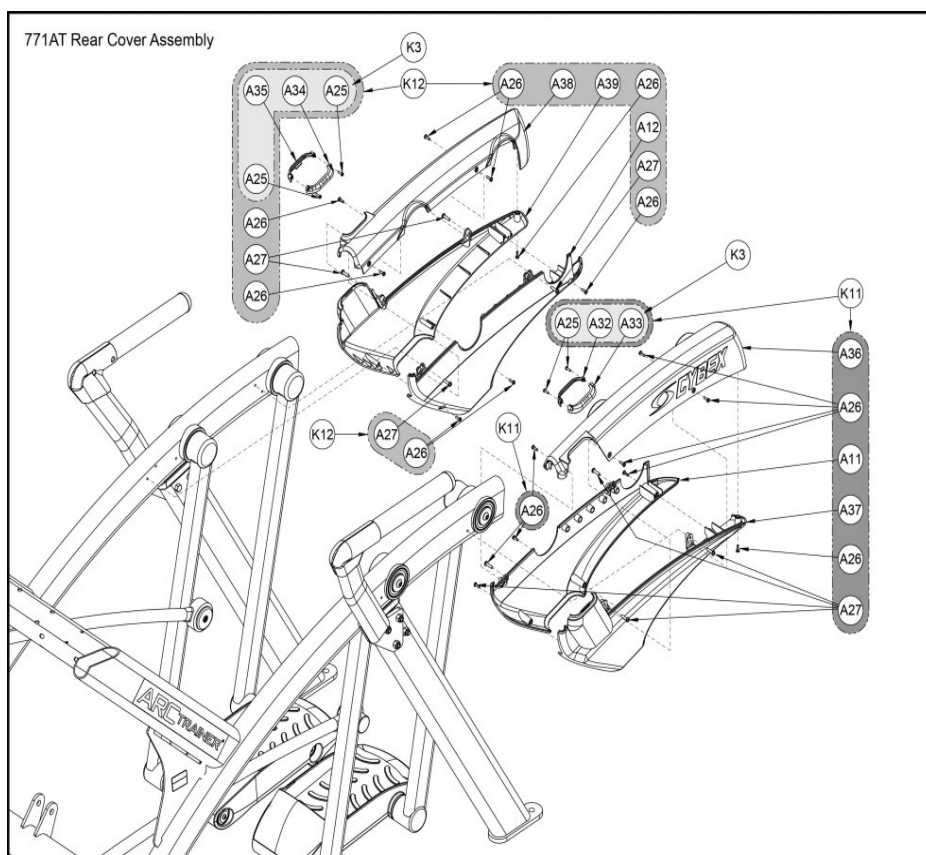
Ref #	Part Number	Qty	Description
A51	HF709000	2	NSERT 1.12 X .375-16 UNC
62	HS307601	2	WASH FLAT .281 .500 .062 T
66	HS347600	4	WASHER SAE .375
74	HX622815	4	SHCS .250-20 X .75 SS
75	HX700415	4	BHSCS .375-16 X .75 SS
79,K16	600AK012	3	KIT LINKAGE CAP
85	HT532519	6	TAP SC #6-20 X 1.12, TYPE 25, PPHD

771AT Lower Electronics



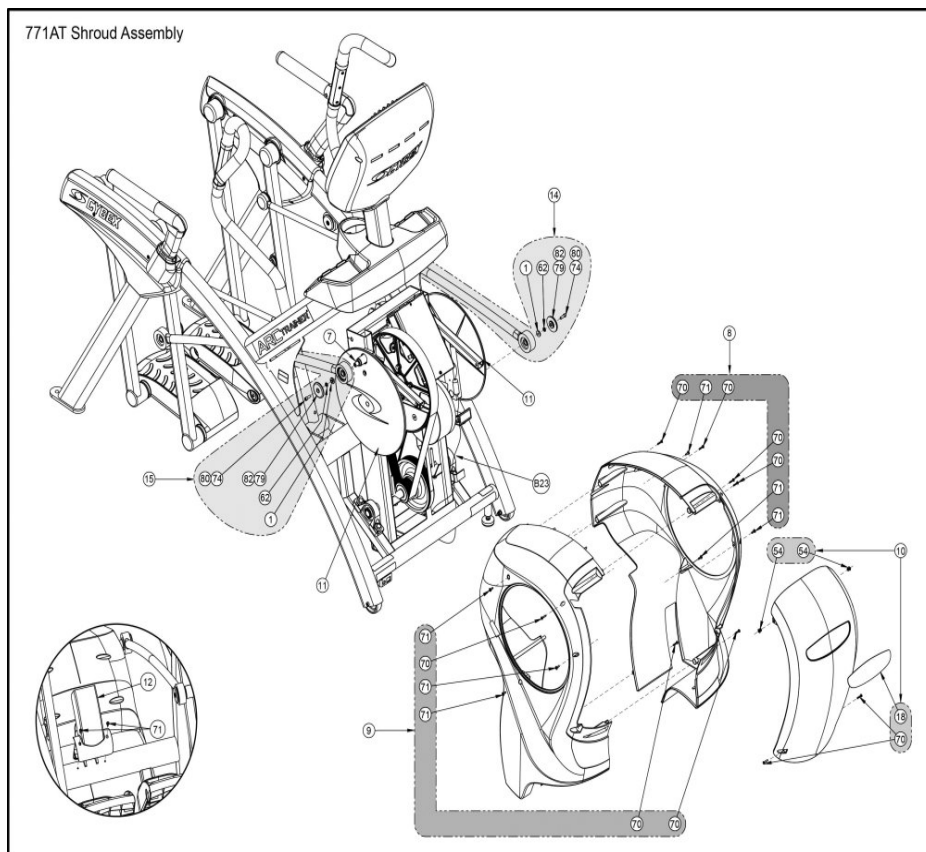
Ref #	Part Number	Qty	Description
E2	630A-314	1	CLAMP BATTERY
E6	771A-205	1	W DRIVE FRAME Custom
E8	AD-23681	1	PCA, 770A 625A, LOWER CONTROLLER
E9	AW-18447	1	CABLE SPA BATTERY
E11	DE-19586	1	LABEL WARNING ICON
E12	EC-18267	1	BATTERY 12V 7AHR
E13	EW000028	2	CABLE TIE 8.00
D16	01250	2	TAPE DOUBLE COATED 0.75
E23	HT572512	7	TAP SC NO. 10 - 24 X .50 PN HD PHIL
E42	771A-314	1	TRAY, BATTERY

771AT Rear Cover Assembly



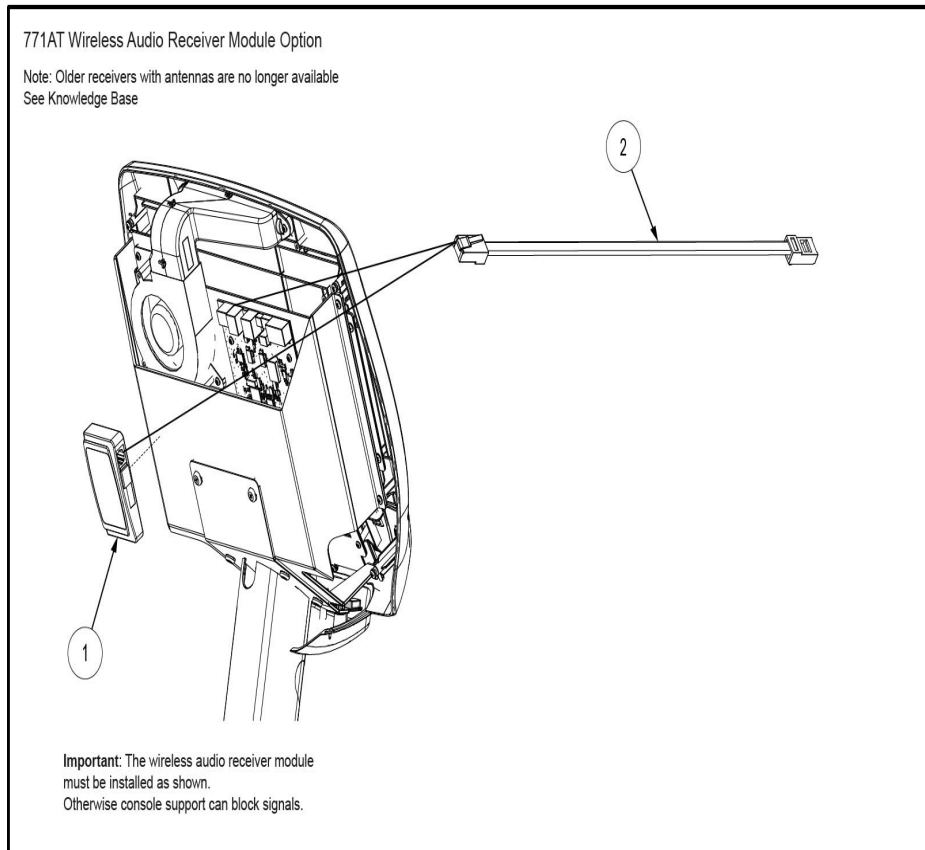
Ref #	Part Number	Qty	Description
K3	770AK048	1	KIT, COLLAR SET
A11	770A-321	1	COVER, REAR, INNER, LH
K11	770AK004	1	KIT, PIVOT COVER, LEFT SIDE
K12	770AK005	1	KIT, PIVOT COVER, RIGHT SIDE
A12	770A-324	1	COVER, REAR, INNER, RH
A25	HT532512	2	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	11	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A27	HT572515	9	SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK
A32	770A-334	1	COLLAR, LH INNER
A33	770A-335	1	COLLAR, LH OUTER
A34	770A-340	1	COLLAR, INNER RH
A35	770A-341	1	COLLAR, OUTER RH
A36	770A-319	1	COVER, REAR, TOP, LH
A37	770A-320	1	COVER, REAR, OUTER, LH
A38	770A-322	1	COVER, REAR, TOP, RH
A39	770A-323	1	COVER, REAR, OUTER, RH

771AT Shroud Assembly



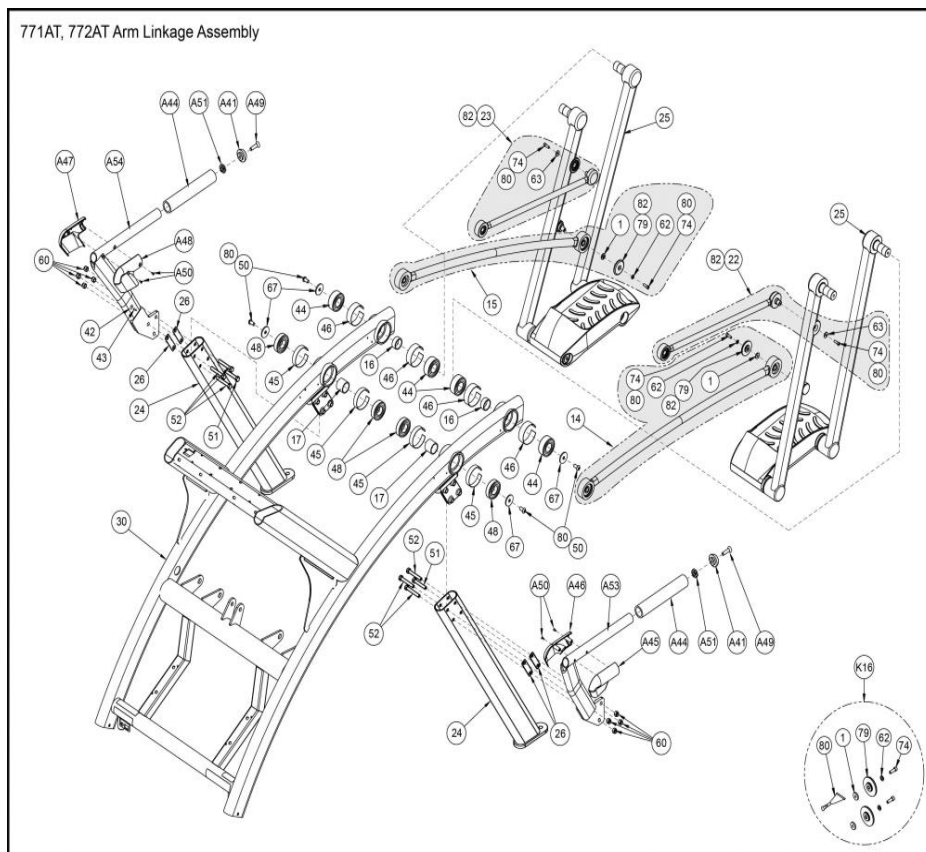
Ref #	Part Number	Qty	Description
1	600A-311	2	SPACER FLANGE
8	750AK021	1	KIT, ARC SHROUD LEFT
9	750AK022	1	KIT, ARC SHROUD RIGHT
10	750AK024-4	2	KIT, ACCESS COVER
11	1008223-0001	2	KIT: COVER, CRANK, FLAT
12	740A-354	1	Cover Elevation Motor
14	750AK006	1	KIT, LINKAGE ROD LEFT
15	750AK007	1	KIT, LINKAGE ROD RIGHT
18	750A-349	1	Decal ARC
B23	AW-20935	1	Cable Frame Harness
54	HF540200	2	GROMMET NYLON
62	HS307601	2	WASH FLAT .281 .500 .062 T
70	HT552515	9	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK
71	HT572512	6	TAP SC NO. 10 - 24 X .50 PN HD PHIL
74	HX622815	2	SHCS .250-20 X .75 SS
79	600AK012	2	KIT LINKAGE CAP
82	YG000007	2	NLA: GREASE TRANS LUBRIPLATE 1200-2

771AT Wireless Audio Option



Ref #	Part Number	Qty	Description
1	770A-390	1	MODULE, RF 900 MHZ FM US
2	AW-19404	1	CABLE,CAT5 RJ45 FLAT PATCH 12i

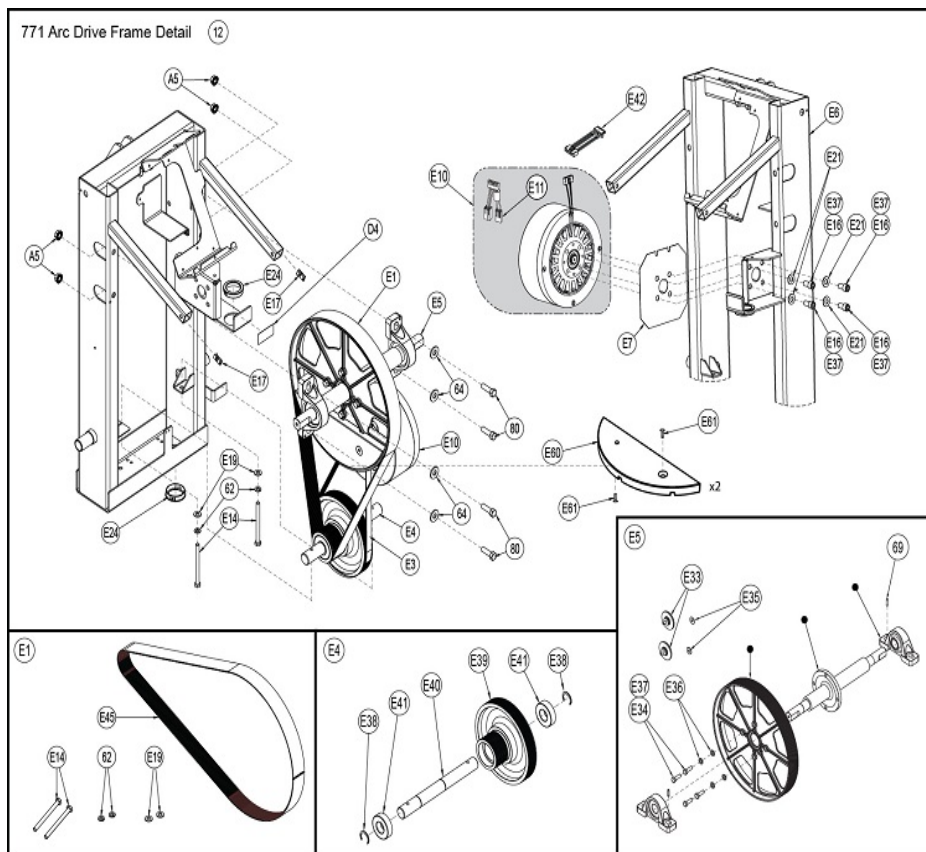
771AT/772AT Arm Linkage Assembly



Ref #	Part Number	Qty	Description
1	600A-311	4	SPACER FLANGE
14	750AK006	1	KIT, LINKAGE ROD LEFT
15	750AK007	1	KIT, LINKAGE ROD RIGHT
16	750A-312	2	Tube Spacer
17	750A-325	2	Tube Spacer
22	750AK012	1	KIT, ARM HANDLE LINKAGE LH
23	750AK013	1	KIT, ARM HANDLE LINKAGE RH
24	771A-201	2	W REAR LEG Custom
25	770AK010	2	KIT, FOOT PLATE ARM, REAR
26	771A-322	4	PLATE, SPACER
30	771AT-200	1	W MAIN FRAME Custom
A41	770A-401	2	CAP, END, 1.680 OD
42	770A-345	5	WASHER, MDPE, .150 ID X .500 OD X .100
43	HP296712	4	PIN, SPRING .156 X .500
A44	770AT-306	2	GRIP, 9.50 INCHES
44	FB030256	4	BEARING BALL 1.181 DIA DOUBLE ROW
A45	770AT-310	1	HANDLE COVER OUTSIDE, LH
45	FC030003	4	TOLERANCE RING 2.4409 ID
A46	770AT-311	1	HANDLE COVER INSIDE, LH
46	FC030011	4	Tolerance Ring .62mm dia
A47	770AT-312	1	HANDLE COVER OUTSIDE, RH
48	HB-17280	4	BEARING,BALL,SINGLE ROW,6206

Ref #	Part Number	Qty	Description
A48	770AT-313	1	HANDLE COVER INSIDE, RH
A49	HC700922	2	FHSCS .375-16 X 1.500, SS
50	HC700415	4	BHSCS .375-16 X .75
A50	HT552510	4	TAP SC NO 6-20 X .375 AB PHIL
A51	HF709000	2	NSERT 1.12 X .375-16 UNC
51	HC701228	2	HX HD CAP SC .375-16 X 2.25
52	HC701230	6	HX HD CAP SC .375-16 X 2.500
A53	771AT-206	1	W SIDE HANDLE LH
A54	771AT-207	1	W SIDE HANDLE RH
60	HN704901	12	LOCKNUT .375-16 NYLON
62	HS307601	4	WASH FLAT .281 .500 .062 T
63	HS307603	2	WASHER FLAT .253 ID X .750 OD X .120
67	HS347602	4	WASHER .390 X 1.500 X .124 FLAT
74	HX622815	6	SHCS .250-20 X .75 SS
79,K16	600AK012	5	KIT LINKAGE CAP

771 Arc Drive Frame Detail



Ref #	Part Number	Qty	Description
E1	600AK020	1	KIT 16 RIB BELT TENSIONING
E3	630A-328	1	BELT SECONDARY DRIVE 7 RIB
D4	DE-17155	1	NLA: LABEL,WARNING HOT FLYWHEEL
E4	771A-110	1	DOUBLE PULLEY ASSY
A5	HN704001	1	LOCKNUT, .375-16 SERRATED HEX
E5	600AK002	1	KIT PULLEY CRANK SHAFT
E6	771A-205	1	W DRIVE FRAME Custom
E7	750A-364	1	Spacer Gen Winding
E10	1007425-0001	2	KIT: BRAKE, ARC TRAINER
E11	1006756-0001	4	CONNECTOR, CABLE
12	771A-101	1	DRIVE FRAME ASSEMBLY
E14	HC661240	2	HX HD CAP SC .312-18 X 3.75
E16	HC702815	2	SHCS .375-16 X .750
E17	HF579000	4	PANEL FASTENER 10-24 U TYPE
E19	HS327600	2	WASHER SAE .312
E21	HS347600	2	WASHER SAE .375
E24	HX-17050	4	BUSHING,1.275IDX1.87 OD,NYLON INSULATED
E33	600AK012	2	KIT LINKAGE CAP
E34	HC661217	4	HX HD CAP SC .312-18 X 1.000
E35	HS307600	2	WASHER SAE .250
E36	HS760100	1	WASH FLAT .380 .625 .090 T
E37	YA000023	1	LOCTITE PERM 262 PN 26231

Ref #	Part Number	Qty	Description
E38	BR030221	2	RING RETAINING EXT CRESCENT
E39	600AK014	1	KIT LOWER PULLEY ASSY
E40	771A-318	1	SHAFT, LOWER
E41	FB030243	2	BEARING 25MMIDX52MMOD 6205
E42	OAW-24272	1	CABLE, 625/770A , BRAKE JUMPER
E45	600A-343	1	BELT PRIMARY DRIVE 16 RIB
E60	FM-19507	2	COUNTERWEIGHT
E61	JC700922	4	FHSCS .375-16 X 1.50
62	HS328300	2	LOCKWASHER SPLIT .312
64	HS347700	4	WASHER USS .375
69	HX-17023	2	PIN,SPRING .187X.813 LG,TYPE 420,ST STL
75	YA000201	4	ADH THRD LKR REM .02 OZ 242
80	HC701220	4	BOLT,3-8-16X1.25.HXHD

