# ARC TRAINER 772A LOWER BODY

772A-E3-02

## Parts Manual

1/5/2019 5:39:28 AM

LifeFitness
WHAT WE LIVE FOR

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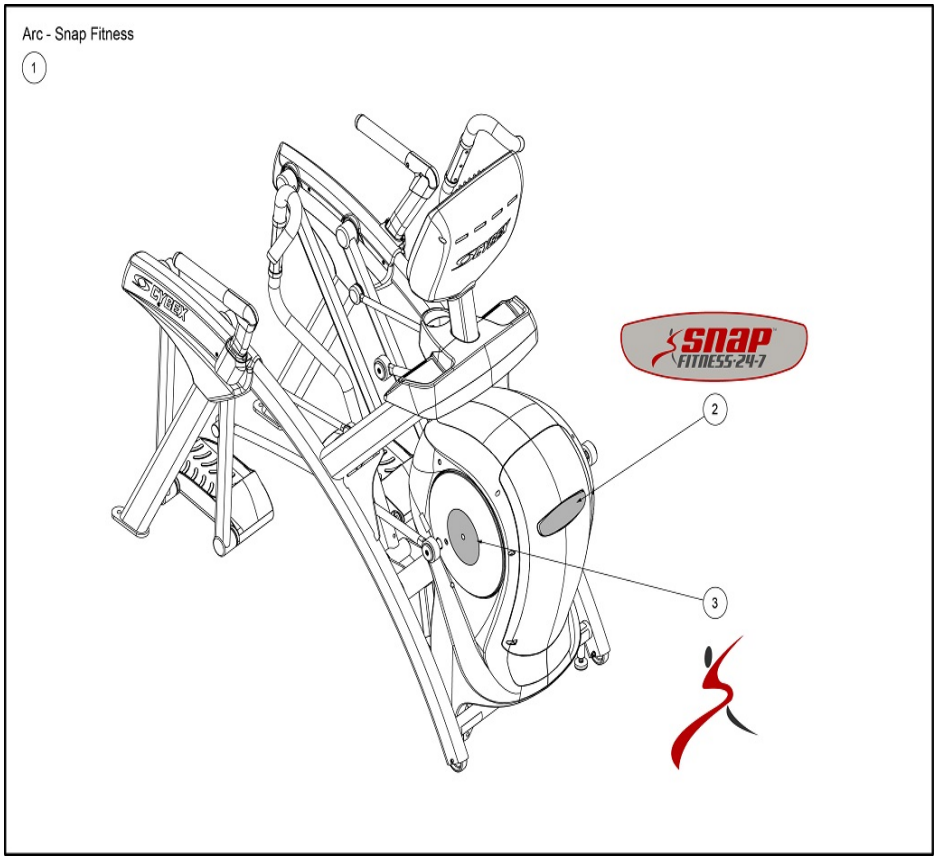
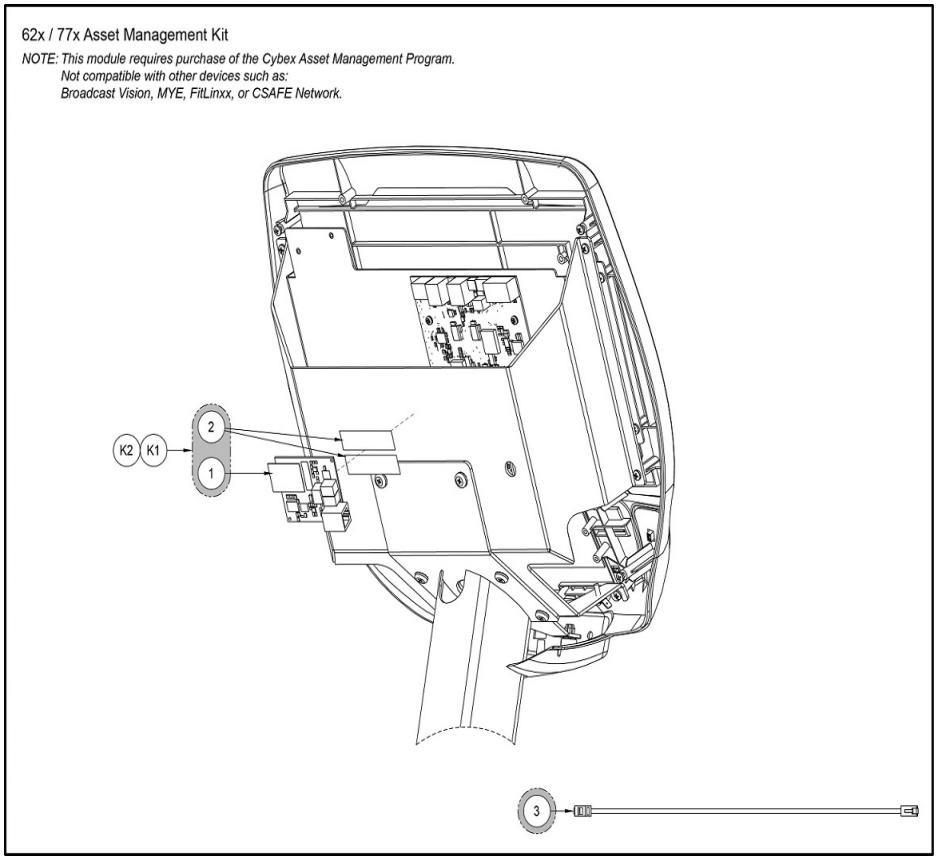
# Arc - SnapFitness



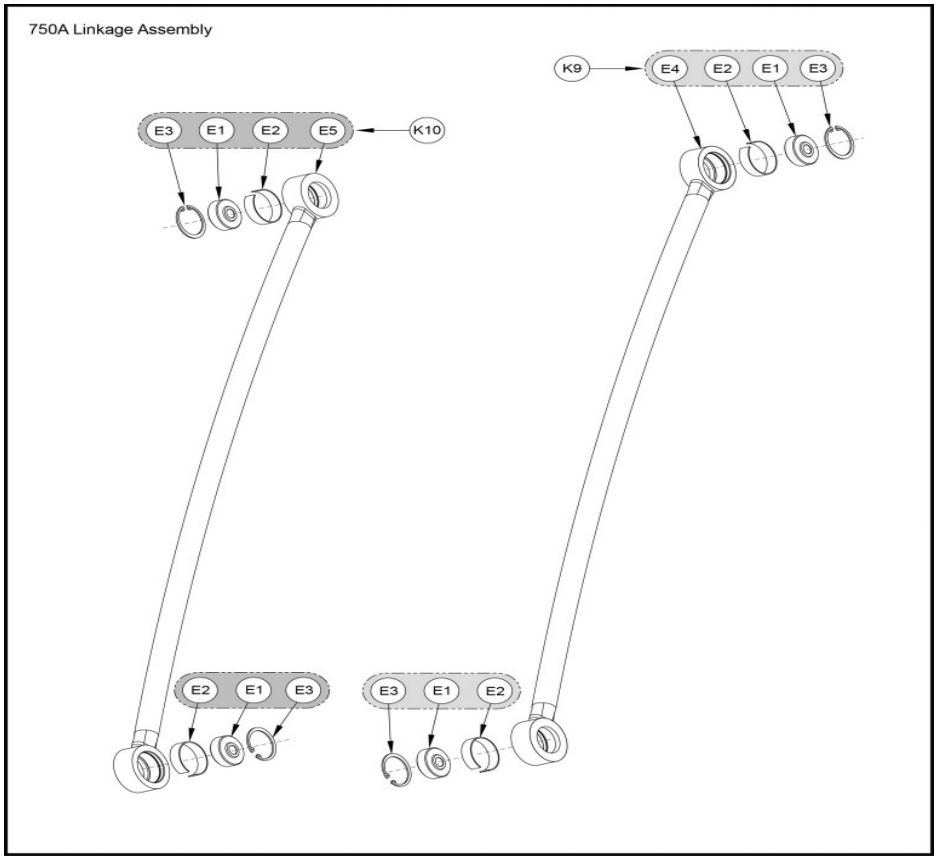

| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| 1 | 625A-060S | 1 | BRANDING PACKAGE S, SNAP FITNESS |
| 2 | 750A-410 | 1 | Decal Logo Snap Fitness |
| 3 | 630A-335 | 2 | DECAL SNAP FITNESS RUNNING MAN 10.00 |

# 626/771 Asset Management Kit



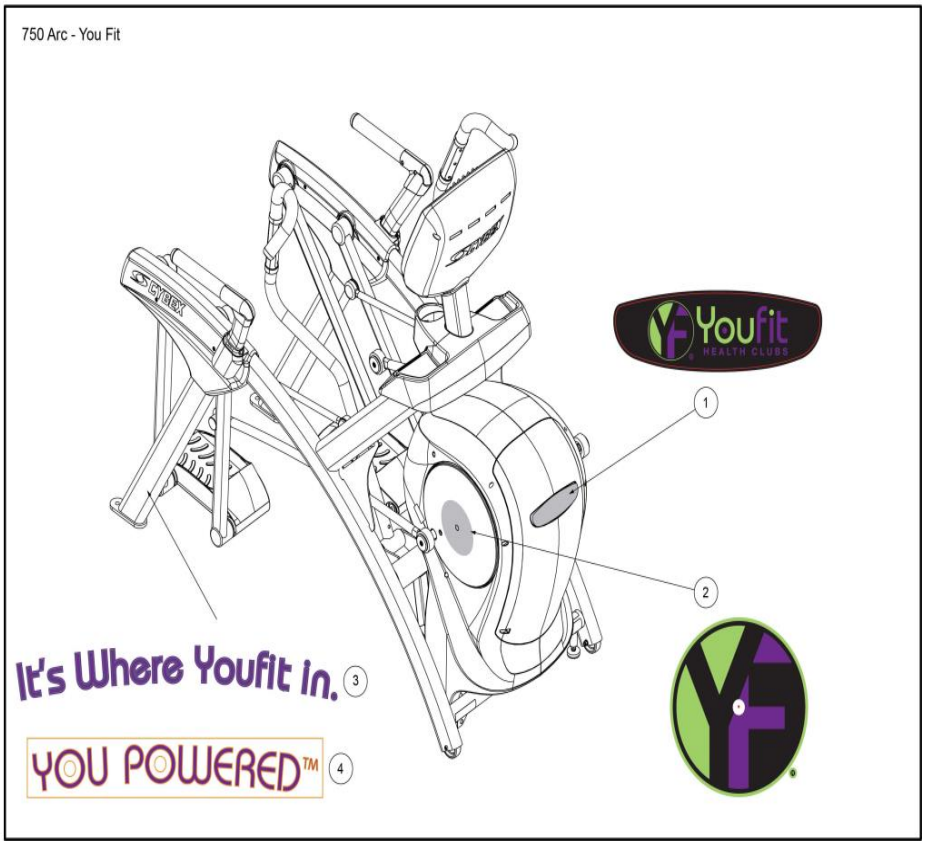

| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| 1 | OAD-25136V | 1 | PCA, ELECT IMP AWN SLDR MOD, US |
| 1 | OAD-25138V | 1 | PCA, ELECT IMP AWN SLDR MOD, EU |
| K1 | KU-25238 | 1 | UPGRADE KIT,AWM,IMP, 525 625 7 |
| 2 | OHX-25109 | 2 | TAPE, DBL SIDED, VHB, 1.0X.25X.120THK |
| K2 | KU-25239 | 1 | UPGRADE KIT,AWM,IMP, 525 625 7 |
| 3 | 770A-411 | 2 | CABLE, CATSE, 18 |

# 750A Linkage Assembly



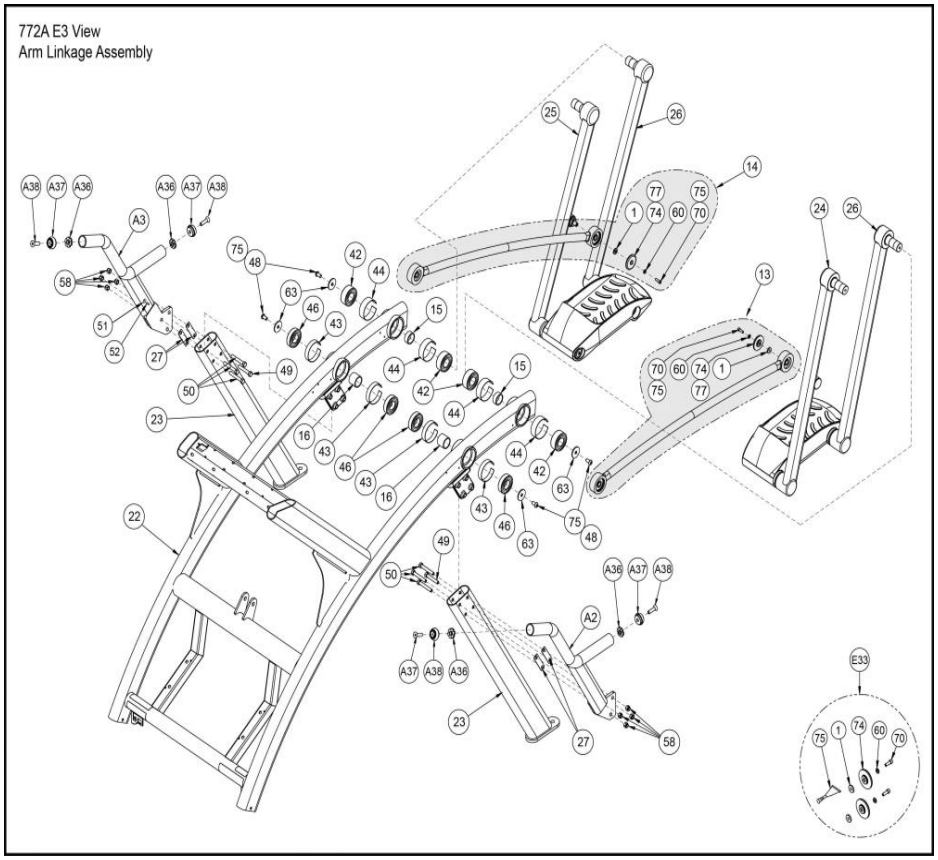

| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| E1 | FB030244 | 4 | BEARING,.50IDX1.688OD,RADIAL BALL,SELF ALIGN |
| E2 | FC030004 | 4 | TOLERANCE RING 42MM ID |
| E3 | HX-17143 | 4 | RING RETAINING,INT,5000-168 |
| E4,K9 | 750AK006 | 2 | KIT, LINKAGE ROD LEFT |
| E5,K10 | 750AK007 | 2 | KIT, LINKAGE ROD RIGHT |

# 750 Arc - You Fit




| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| 1 | DE-60297 | 1 | DECAL, YOUFIT ARC DOME |
| 2 | DE-60281 | 2 | DECAL, ARC YF SIDE PLATE |
| 3 | DE-60282 | 1 | DECAL, ARC YF LEG |
| 4 | DE-60300 | 1 | DECAL, YOU POWERED, YOUFIT |

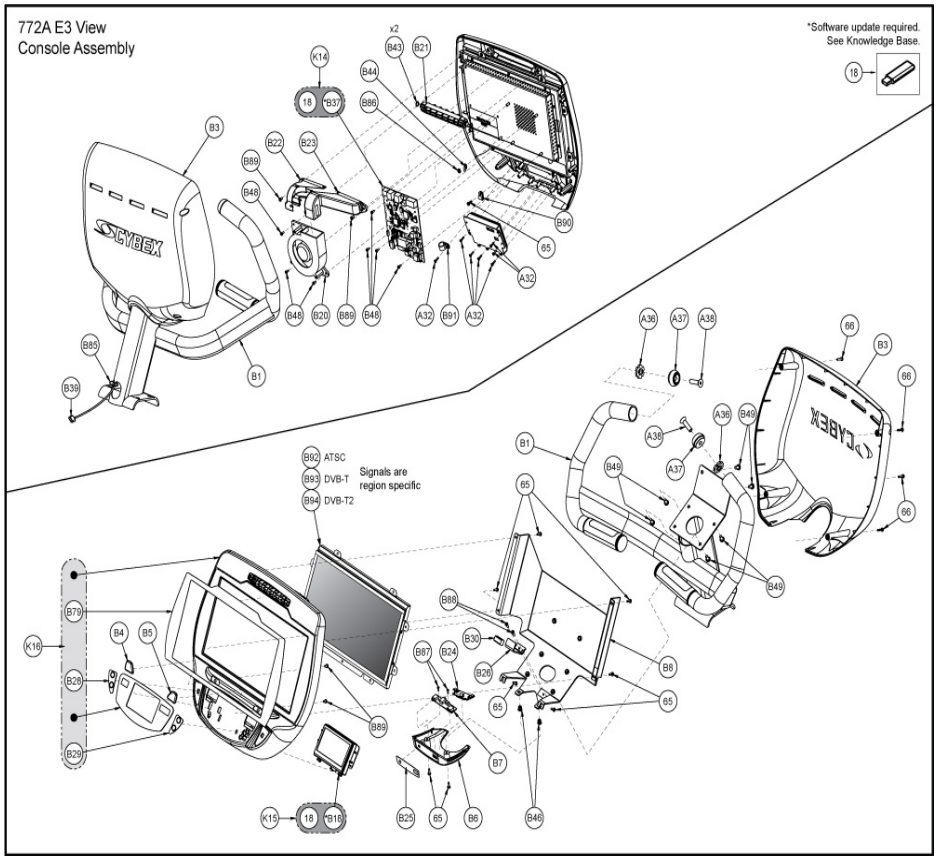
# 772A E3 View - Arm Linkage Assembly




| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| 1 | 600A-311 | 2 | SPACER FLANGE |
| A2 | 771A-202 | 1 | W SIDE HANDLE, LH |
| A3 | 771A-203 | 1 | W SIDE HANDLE, RH |
| 13 | 750AK006 | 1 | KIT, LINKAGE ROD LEFT |
| 14 | 750AK007 | 1 | KIT, LINKAGE ROD RIGHT |
| 15 | 750A-312 | 2 | Tube Spacer |
| 16 | 750A-325 | 2 | Tube Spacer |
| 22 | 771A-200 | 1 | W MAIN FRAME Custom |
| 23 | 771A-201 | 2 | W REAR LEG Custom |
| 24 | 770AK008 | 1 | KIT, FOOT PLATE ARM, FRONT LEFT SIDE |
| 25 | 770AK009 | 1 | KIT, FOOT PLATE ARM, FRONT RIGHT SIDE |
| 26 | 770AK010 | 2 | KIT, FOOT PLATE ARM, REAR |
| 27 | 771A-322 | 4 | PLATE, SPACER |
| A36 | HF709001 | 4 | INSERT 1.37 X .375-16 UNC |
| A37 | 770A-399 | 4 | CAP, END 1.50 OD |
| A38 | HC700922 | 4 | FHSCS .375-16 X 1.500, SS |
| 42 | FB030256 | 4 | BEARING BALL 1.181 DIA DOUBLE ROW |
| 43 | FC030003 | 4 | TOLERANCE RING 2.4409 ID |
| 44 | FC030011 | 4 | Tolerance Ring .62mm dia |
| 46 | HB-17280 | 4 | BEARING,BALL,SINGLE ROW,6206 |
| 48 | HC700415 | 4 | BHSCS .375-16 X .75 |
| 49 | HC701228 | 2 | HX HD CAP SC .375-16 X 2.25 |

| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| 50 | HC701230 | 6 | HX HD CAP SC .375-16 X 2.500 |
| 51 | 770A-345 | 1 | WASHER, MDPE, .150 ID X .500 OD X .100 |
| 52 | HP296712 | 1 | PIN, SPRING .156 X .500 |
| 58 | HN704901 | 8 | LOCKNUT .375-16 NYLON |
| 60 | HS307601 | 2 | WASH FLAT .281 .500 .062 T |
| 63 | HS347602 | 4 | WASHER .390 X 1.500 X .124 FLAT |
| 70 | HX622815 | 2 | SHCS .250-20 X .75 SS |
| 74,E33 | 600AK012 | 3 | KIT LINKAGE CAP |
| 75 | YA000201 | 1 | ADH THRDLKR REM .02 OZ 242 |
| 77 | YG000007 | 1 | NLA: GREASE TRANS LUBRIPLATE 1200-2 |

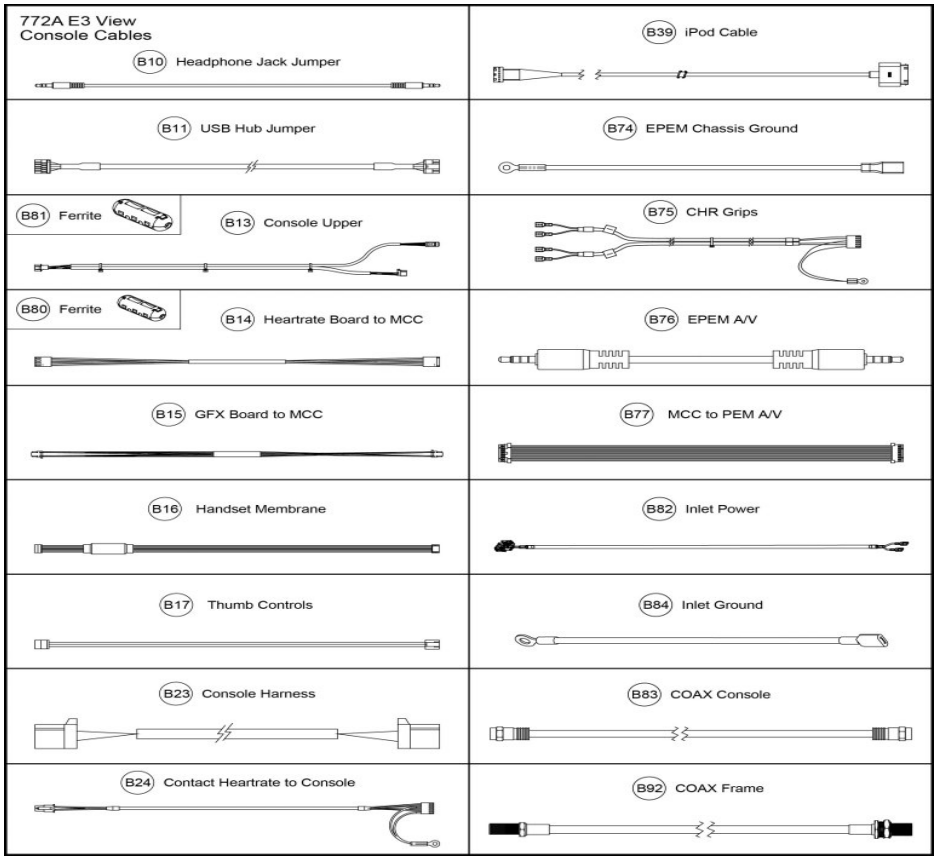
# 772A E3 View - Console Assembly (Before J1102)




| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| B1 | 625A-104 | 1 | CONSOLE ASSEMBLY |
| B3 | 770A-326 | 1 | CONSOLE BACK, 625A-770A |
| B4 | 770A-328 | 1 | BACK TAB, SMALL CONSOLE, LEFT |
| B5 | 770A-329 | 1 | BACK TAB, SMALL CONSOLE, RIGHT |
| B6 | 770A-330 | 1 | COVER, HEADPHONE JACK DOOR, SMALL CONSOLE |
| B7 | 770A-347 | 1 | PCA, HANDSET AUDIO JACK |
| B8 | 770A-353 | 1 | CONSOLE MOUNTING PLATE, 770, 625 |
| K14 | K525AT-407 | 1 | KIT, PCA MCC, 525 ARC |
| K16 | K770A-406 | 1 | KIT, BEZEL, W KEYPAD DECAL, EPEM 77X |
| 18 | CP-23199 | 1 | USB 2.0 FLASH DRIVE,BLANK CDW 424820 for kit PKCP-23201 |
| B18,K15 | KOCP-25536 | 2 | KIT, DISPLAY, 4.3 LCD OPEN FRAME |
| B20 | 770A-373 | 1 | FAN, 12VDC, 120X120MM, SIDE OUTLET |
| B21 | 770A-374 | 1 | FAN LOUVER |
| B22 | 770A-375 | 1 | FAN DUCT, LEFT |
| B23 | 770A-376 | 1 | FAN DUCT, RIGHT |
| B24 | 770A-379 | 1 | SENSOR, HEART RATE COMBO |
| B25 | 770A-380 | 1 | DECAL,HEADPHONE JACK USB |
| B26 | 770A-383 | 1 | BRKT, GROUNDING, GUI |
| B28 | 770A-386 | 1 | THUMB SWITCH, LEFT, INCLINE |
| B29 | 770A-387 | 1 | THUMB SWITCH, RIGHT, RESISTANCE |
| B30 | 770A-395 | 1 | GASKET, EMI, .50 X .50 X 1.0 |

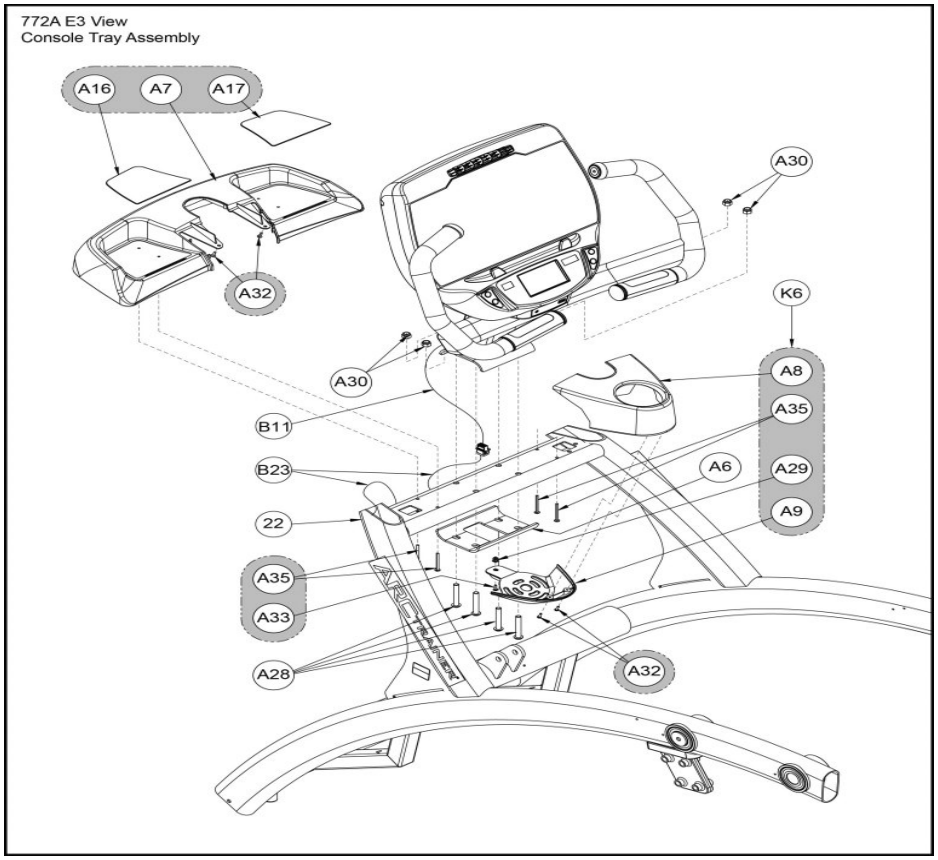
| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| A32 | HT532512 | 7 | PN HD PHIL SC #6 X .50 PLASTITE |
| A36 | HF709001 | 2 | INSERT 1.37 X .375-16 UNC |
| B37 | 525AT-407 | 1 | PCA, MCC, UNPROGRAMMED, IPOD, 525AT, C, R |
| A37 | 770A-399 | 2 | CAP, END 1.50 OD |
| A38 | HC700922 | 2 | FHSCS .375-16 X 1.500, SS |
| B39 | AW-23375 | 1 | CABLE,770A IPOD 30PIN,STOCKABLE |
| B43 | FO100011 | 2 | O-RING, 334 ID X .474 OD |
| B44 | ES000004 | 1 | TAB, FASTON 250 SERIES |
| B46 | HF540200 | 2 | GROMMET NYLON |
| B48 | HJ532510 | 7 | SCREW, SEMS, 6-32 X .38 PNHD PHIL EXT BLK ZN |
| B49 | HJ622512 | 6 | SCREW, SEMS, .25-20 X .50 PNHD PHIL EXT BLK ZN |
| 65 | HT552512 | 8 | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |
| 66 | HT552515 | 4 | TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK |
| B79 | 770A-385 | 1 | DECAL, UPPER DISPLAY, PEM, ARC |
| B86 | HN546300 | 1 | NUT, K NUT 8-32 UNC ZN |
| B87 | HT042510 | 2 | PN HD PHIL SC #4 X .375 PLASTITE |
| B88 | HT542512 | 2 | PAN HD PHIL HD SELF TAPPING, 8-32 X .50 TYPE 23 |
| B89 | HT552509 | 4 | TAP SC NO 8-16 X .31 PLASTITE PN HD PHIL |
| B90 | PN000001 | 1 | CLAMP, CABLE .18 DIAMETER STANDARD |
| B91 | PN140001 | 1 | CLAMP, CABLE .56 DIAMETER |
| B92 | PKRA-22564 | 1 | NC KIT,E3 REFURBISHED ATSC (use PKCP-22564) |
| B92 | PKCP-22564 | 1 | R&R NC KIT,e3 Replacement ATSC |
| B93 | PKRA-22565 | 1 | NC KIT,E3 REFURBISHED DVBT |
| B93 | PKCP-22565 | 1 | KIT,e3 Replacement DVBT |
| B94 | CP-25454 | 1 | PEM,OPEN FRAME,DVBT2 |
| B94 | PKCP-25810 | 1 | KIT,E3 Replacement DVBT2 |

# 772A E3 View - Console Cables (Before J1102)



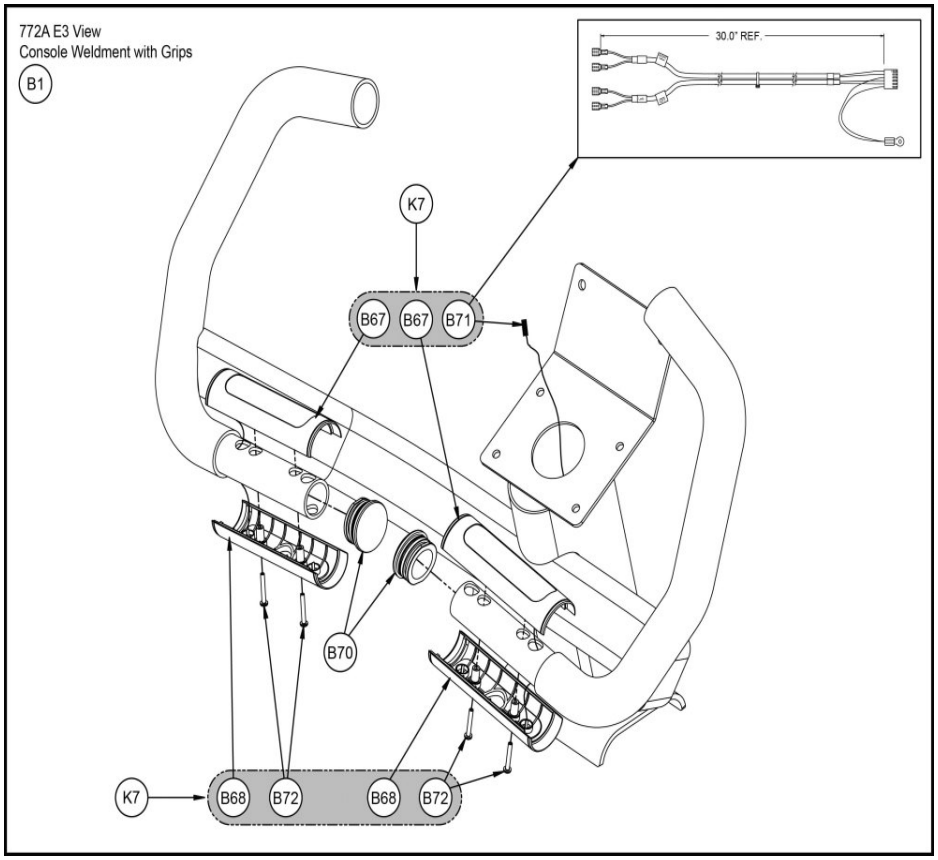

| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| B10 | 770A-357 | 1 | CABLE, HEADPHONE JACK JUMPER, ARC |
| B11 | 770A-358 | 1 | CABLE, USB JUMPER |
| B13 | AW-23849 | 1 | CABLE,525AT CONSOLE UPPER |
| B14 | 770A-361 | 1 | CABLE, ARC HRBOARD TO MCC |
| B15 | 770A-363 | 1 | CABLE, 770T 670 GFX BOARD TO MCC |
| B16 | 770A-364 | 1 | CABLE, HANDSET MEMBRANE, ARC |
| B17 | 770A-365 | 1 | CABLE,THUMB CONTROLS |
| B23 | AW-20935 | 1 | Cable Frame Harness |
| B24 | 770A-379 | 1 | SENSOR, HEART RATE COMBO |
| B39 | AW-23375 | 1 | CABLE,770A IPOD 30PIN,STOCKABLE |
| B74 | 770A-412 | 1 | CABLE, EPEM CHASSIS GROUND |
| B75 | AW-23551 | 1 | CABLE,ARC GRIPS,LOWER BODY |
| B76 | 770A-355 | 1 | CABLE, 770ACR, TO PEM AV |
| B77 | 770A-356 | 1 | CABLE, 770ACR, MMC TO PEM AV |
| B80 | 770A-409 | 1 | FERRITE, 277 OHMS |
| B81 | 770A-410 | 1 | FERRITE, 407 OHMS |
| B82 | AW-23953 | 1 | CABLE,POWER 525A |
| B83 | AW-23827 | 1 | CABLE,2' COAX 3GHZ F-TYPE M-M JUMPER |
| B84 | 525AT-333 | 1 | CABLE, INLET GND |
| B92 | AW-23828 | 1 | CABLE,770A,RG59 COAX,X FRAME |

# 772A E3 View - Console Tray Assembly



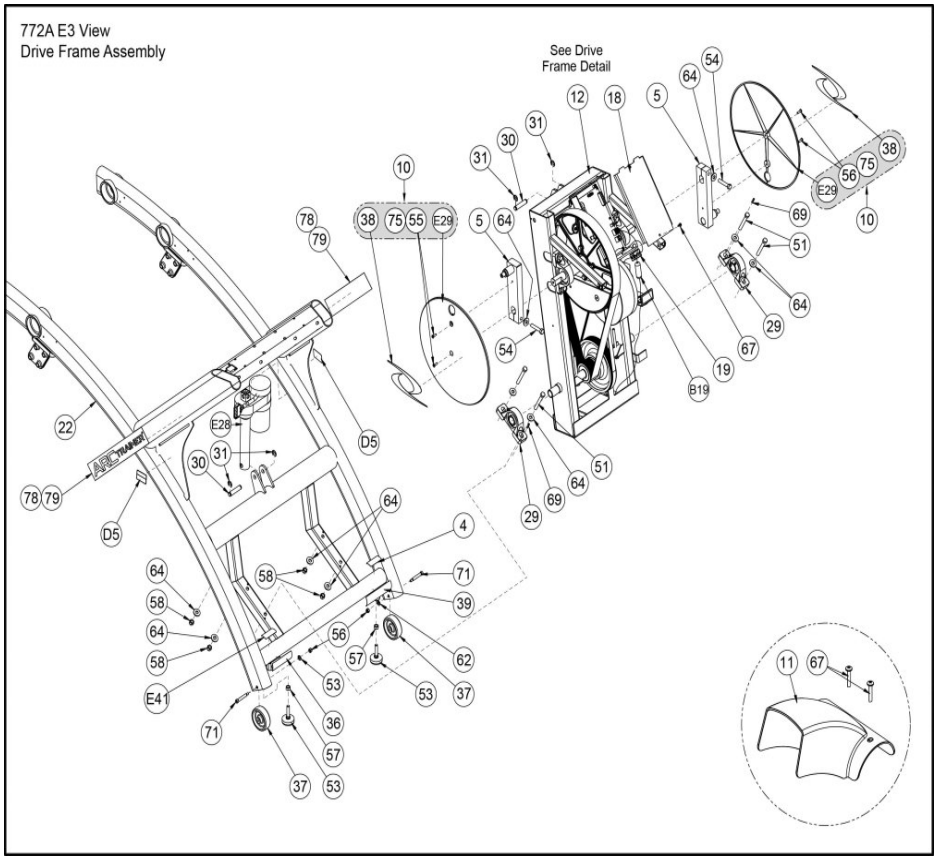

| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| K6 | 770AK030 | 1 | Kit, Tray 770A |
| A6 | 770A-310 | 1 | BRACKET, LOWER, DISPLAY MOUNT |
| A7 | 770A-316 | 1 | TRAY ACCESSORY |
| A8 | 770A-317 | 1 | HOLDER, CUP, TOP |
| A9 | 770A-318 | 1 | HOLDER, CUP,BOTTOM |
| B11 | AW-23849 | 1 | CABLE,525AT CONSOLE UPPER |
| A16 | 770A-331 | 1 | DECAL, WARNING, LOWER 770A CONSOLE- Custom |
| A17 | 770A-332 | 1 | DECAL, WARNING, LOWER 770A CONSOLE- Custom |
| 22 | 771A-200 | 1 | W MAIN FRAME Custom |
| B23 | AW-20935 | 1 | Cable Frame Harness |
| A28 | HC700430 | 4 | BHSCS .375-16 X 2.50 |
| A29 | HF540200 | 1 | GROMMET NYLON |
| A30 | HN704901 | 4 | LOCKNUT .375-16 NYLON |
| A32 | HT532512 | 4 | PN HD PHIL SC #6 X .50 PLASTITE |
| A33 | HT552512 | 1 | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |
| A35 | HT592526 | 4 | Tap Sc 10-12 x 2.00 Pn Hd Phil |

# 772A E3 View - Console Weldment With Grips




| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| B1 | 625A-104 | 1 | CONSOLE ASSEMBLY |
| K7 | 770AK014 | 1 | KIT, CONTACT GRIPS WOTH WIRES |
| B67 | 770A-397 | 2 | GRIP, CHR, TOP |
| B68 | 770A-398 | 2 | GRIP, CHR, BOTTOM |
| B70 | 770A-407 | 2 | END CAP, CONTACT GRIP |
| B71 | AW-23551 | 1 | CABLE,ARC GRIPS,LOWER BODY |
| B72 | HT532519 | 4 | TAP SC #6-20 X 1.12, TYPE 25, PPHD |

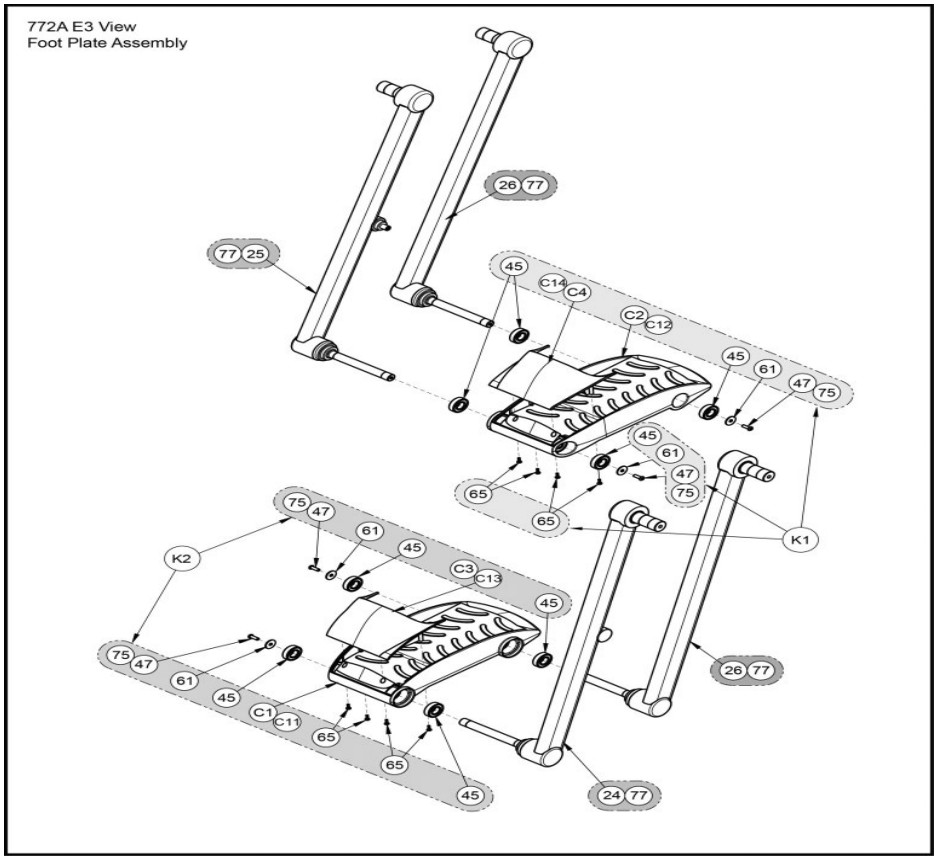
# 772A E3 View - Drive Frame Assembly




| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| 4 | 600A-362 | 1 | LABEL PATENT BIOSIG |
| D5 | DE000004 | 2 | Decal Caution Custom |
| 5 | 610A-395 | 2 | ASSY ARM CRANK |
| 10 | 1008223-0001 | 2 | KIT: COVER, CRANK, FLAT |
| 11 | 740A-354 | 1 | Cover Elevation Motor |
| 12 | 772A-101 | 1 | DRIVE FRAME ASSEMBLY |
| 18 | 771A-316 | 1 | COVER, CONTROLLER |
| B19 | 770A-410 | 1 | FERRITE, 407 OHMS |
| 19 | 750A-396 | 1 | Ferrite Clamp-on .40 ID |
| 22 | 771A-200 | 1 | W MAIN FRAME Custom |
| E28 | MR-23816 | 1 | MOTOR, ELEVATION, 115VAC, 50/60 HZ |
| E28 | MR-23817 | 1 | MOTOR, ELEVATION, 230VAC, 50/60 HZ |
| 29 | AF-16694 | 2 | ASSY,BEARING,PILLOW BLOCK |
| E29 | 1006629-0002 | 2 | COVER, CRANK-CHR |
| 30 | AP030055 | 1 | Pin Groove .50 x 2.00 |
| 31 | BR030228 | 2 | Retaining Ring .500 External |
| 36 | CM000199 | 1 | DECAL SERIAL NUMBER |
| 37 | CW-17231 | 2 | WHEEL, TENSIONER |
| 38 | DE-17339 | 2 | DECAL CYBEX VORTEX |
| 39 | DE-21625 | 1 | Label ETL CSA CE 750A |
| E41 | 750A-372 | 1 | Decal Warning |
| 51 | HC701234 | 4 | HX HD CAP SC .375-16 X 3.00 |

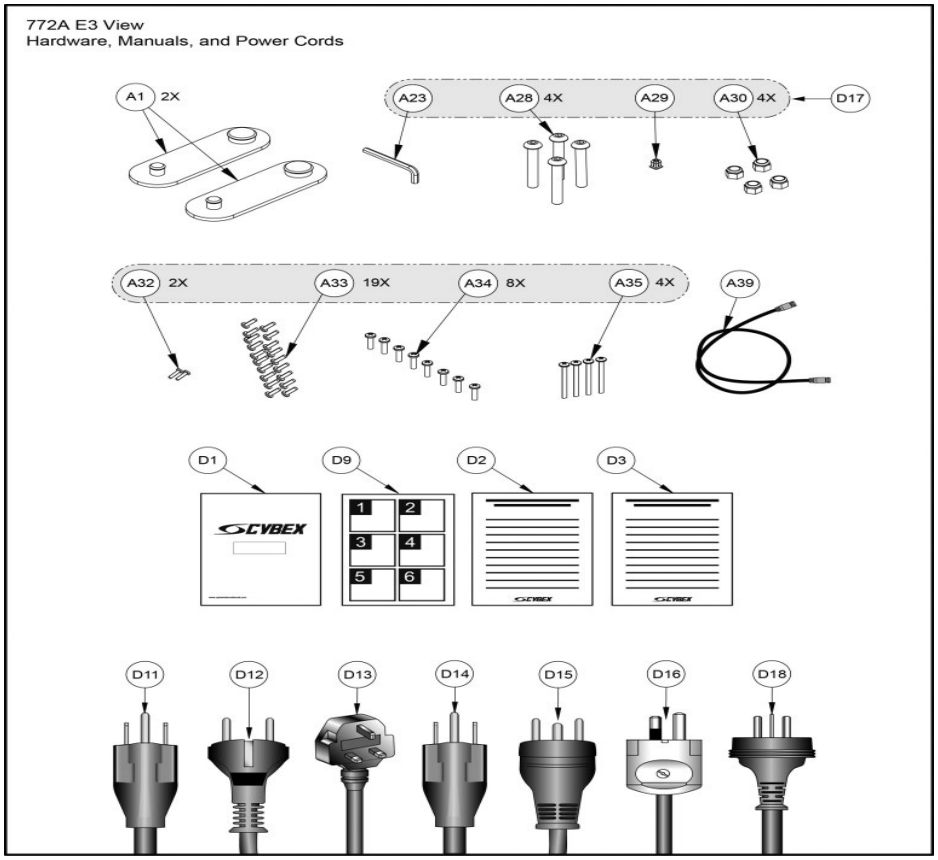
| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| 53 | HG700022 | 2 | LEVELING GLIDE 3-8-16 |
| 54 | HH701226 | 2 | BOLT, HHCS GRD 8, .375-16 X 2.0 |
| 55 | HM582514 | 2 | PN HD PHIL SC NO 10-32 X .625 BLK ZN |
| 56 | HN624901 | 4 | LOCKNUT .250-20 NYLON BLACK ZINC |
| 57 | HN704000 | 2 | HEX NUT .375-16 |
| 58 | HN704901 | 4 | LOCKNUT .375-16 NYLON |
| 62 | HS328300 | 2 | LOCKWASHER SPLIT .312 |
| 64 | HS347700 | 10 | WASHER USS .375 |
| 67 | HT572512 | 3 | TAP SC NO. 10 - 24 X .50 PN HD PHIL |
| 69 | HX-17023 | 2 | PIN,SPRING .187X.813 LG,TYPE 420,ST STL |
| 71 | JD623324 | 2 | S BOLT .312 X 1.75 .250-20 |
| 75 | YA000201 | 1 | ADH THRDLKR REM .02 OZ 242 |
| 78 | 770A-337 | 2 | DECAL, ARC TRAINER BLACK |
| 79 | 770A-338 | 2 | DECAL, ARC TRAINER |

# 772A E3 View - Foot Plate Assembly



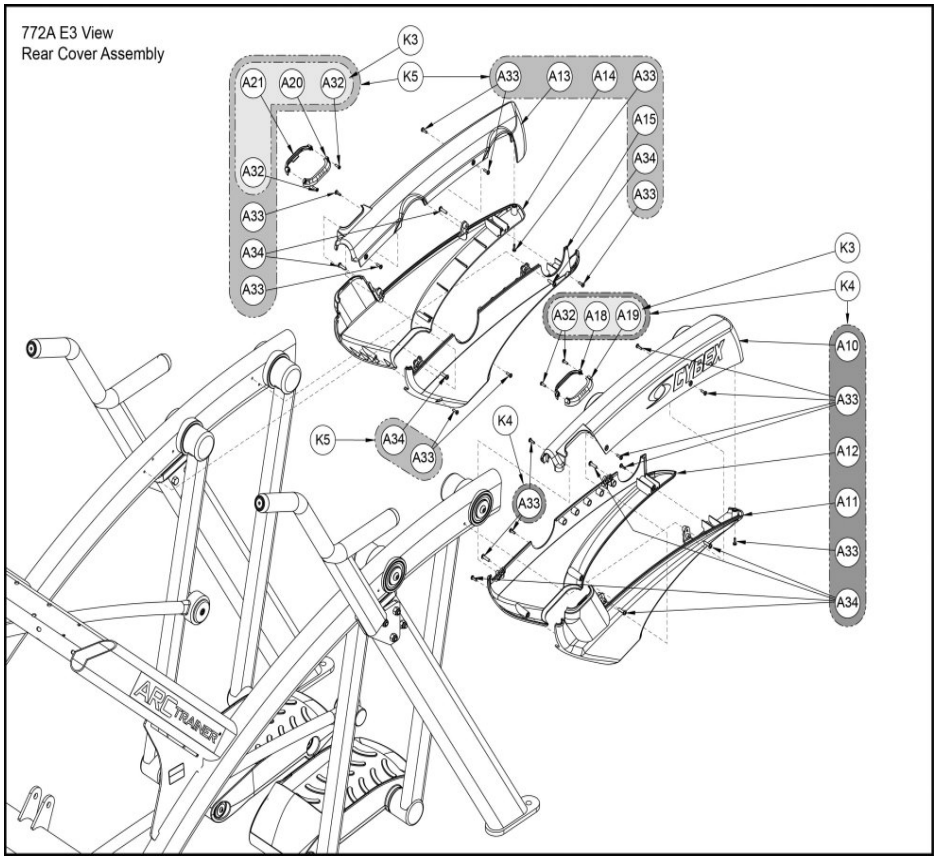

| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| C1 | 740A-378 | 1 | Foot Plate LH |
| K1 | 750AK002 | 1 | KIT, FOOT PLATE RIGHT |
| C2 | 740A-379 | 1 | Foot Plate RH |
| K2 | 750AK003 | 1 | KIT, FOOT PLATE LEFT |
| C3 | 740A-380 | 1 | Toe Cap LH |
| C4 | 740A-381 | 1 | Toe Cap RH |
| C11 | 740A-392 | 1 | FOOT PLATE, LH |
| C12 | 740A-393 | 1 | FOOT PLATE, RH |
| C13 | 740A-394 | 1 | TOE CAP, LH |
| C14 | 740A-395 | 1 | TOE CAP, RH |
| 24 | 770AK008 | 1 | KIT, FOOT PLATE ARM, FRONT LEFT SIDE |
| 25 | 770AK009 | 1 | KIT, FOOT PLATE ARM, FRONT RIGHT SIDE |
| 26 | 770AK010 | 2 | KIT, FOOT PLATE ARM, REAR |
| 45 | HB-17036 | 8 | BEARING,BALL, .750DIA |
| 47 | HC620415 | 4 | BHSCS .250-20 X .75, BL ZN |
| 61 | HS307604 | 4 | WASHER, FLAT .281 ID X 1.000 OD X .063 TH BL ZN |
| 65 | HT552512 | 8 | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |
| 75 | YA000201 | 1 | ADH THRDLKR REM .02 OZ 242 |
| 77 | YG000007 | 1 | NLA: GREASE TRANS LUBRIPLATE 1200-2 |

# 772A E3 View - Hardware Manual and Power Cords



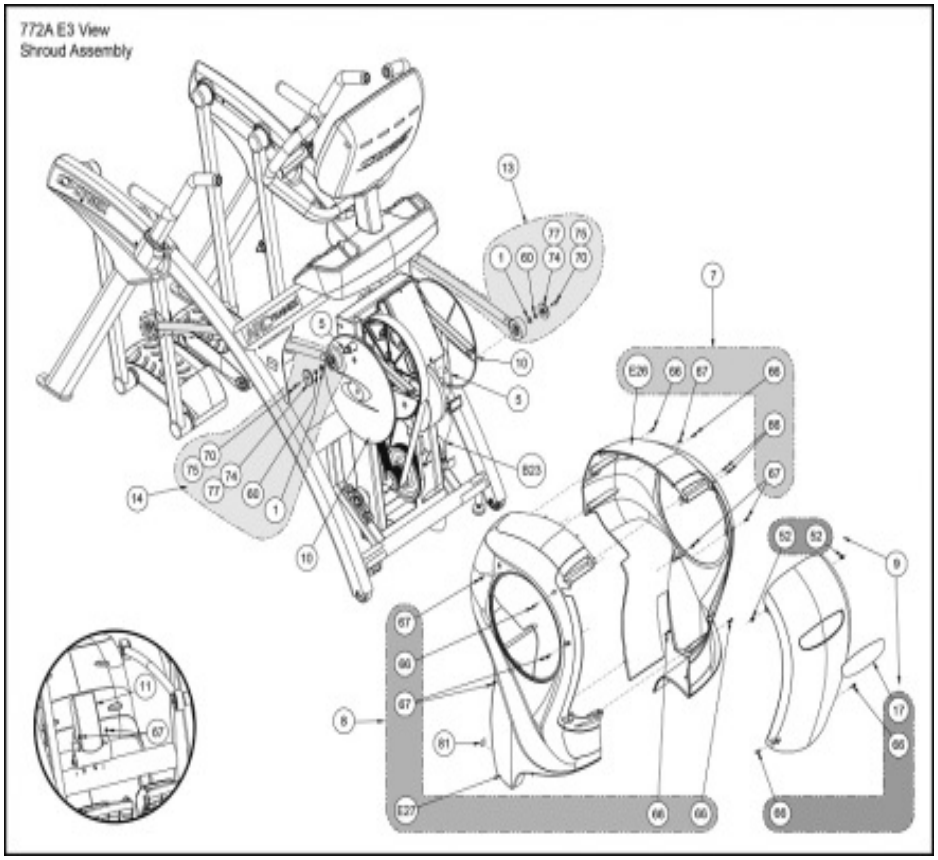

| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| A1 | 12090-322 | 2 | PAD FOOT |
| D11 | EW600007 | 1 | POWER CORD, NEMA5-1 5PTOIEC320 C13 LA, 10A |
| D12 | EW600008 | 1 | POWER CORD, CEE 7/7 TO IEC320 C13 LA, 10A |
| D13 | EW600009 | 1 | POWER CORD, BS 1363UK10 TO IEC320 C13 LA, 10A |
| D14 | EW600010 | 1 | POWER CORD, JIS 8303 TO IEC320 C13 LA, 12A |
| D15 | EW600011 | 1 | POWER CORD, DANISH DK2-1A TO IEC320 C13 LA, 12A |
| D16 | EW600012 | 1 | POWER CORD, AS/NZS3112TOIEC320C13 LA, 10A |
| D17 | 626A-340 | 1 | HARDWARE PACK, 626A |
| D18 | OAW-25706 | 1 | POWER CORD, 10A/250V, 2.5MM CHINESE TO C13 |
| A23 | BK030204 | 1 | HEX KEY .219IN |
| A28 | HC700430 | 4 | BHSCS .375-16 X 2.50 |
| A29 | HF540200 | 1 | GROMMET NYLON |
| A30 | HN704901 | 3 | LOCKNUT .375-16 NYLON |
| A32 | HT532512 | 2 | PN HD PHIL SC #6 X .50 PLASTITE |
| A33 | HT552512 | 19 | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |
| A34 | HT572515 | 8 | SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK |
| A35 | HT592526 | 4 | Tap Sc 10-12 x 2.00 Pn Hd Phil |
| A39 | 770A-427 | 1 | CABLE, 6', RG59 COAX F-TYPE M-M |

# 772A E3 View - Rear Cover Assembly



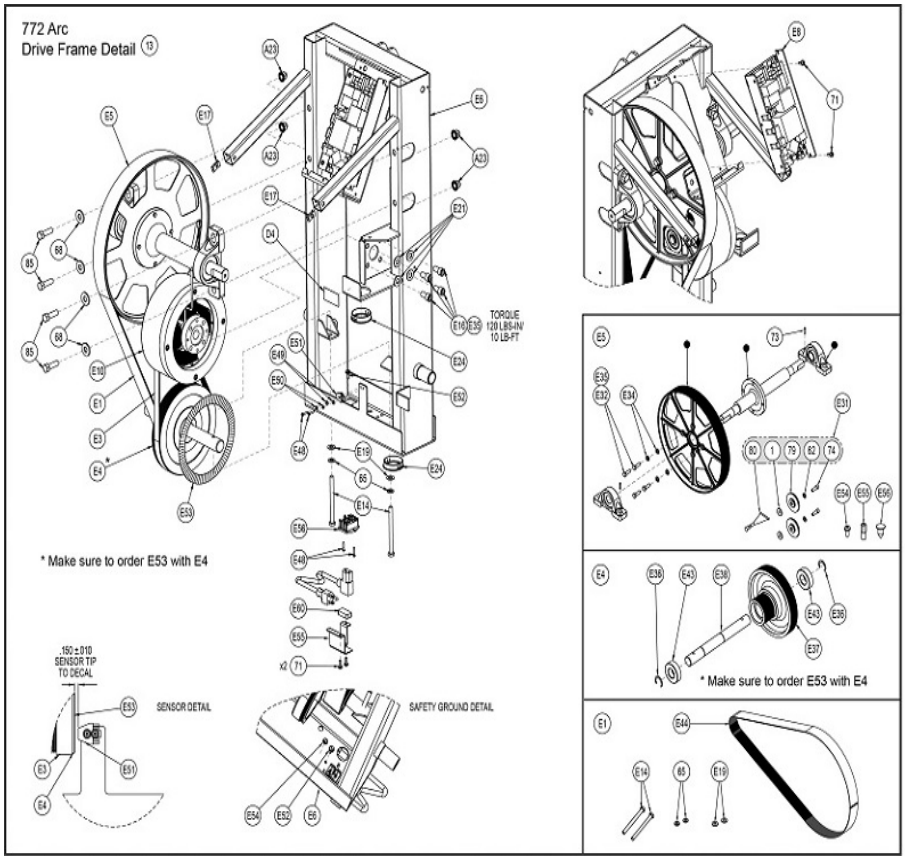

| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| K3 | 770AK048 | 1 | KIT, COLLAR SET |
| K4 | 770AK004 | 1 | KIT, PIVOT COVER, LEFT SIDE |
| K5 | 770AK005 | 1 | KIT, PIVOT COVER, RIGHT SIDE |
| A10 | 770A-319 | 1 | COVER, REAR, TOP, LH |
| A11 | 770A-320 | 1 | COVER, REAR, OUTER, LH |
| A12 | 770A-321 | 1 | COVER, REAR, INNER, LH |
| A13 | 770A-322 | 1 | COVER, REAR, TOP,RH |
| A14 | 770A-323 | 1 | COVER, REAR, OUTER, RH |
| A15 | 770A-324 | 1 | COVER, REAR, INNER, RH |
| A18 | 770A-334 | 1 | COLLAR, LH INNER |
| A19 | 770A-335 | 1 | COLLAR, LH OUTER |
| A20 | 770A-340 | 1 | COLLAR, INNER RH |
| A21 | 770A-341 | 1 | COLLAR, OUTER RH |
| A32 | HT532512 | 4 | PN HD PHIL SC #6 X .50 PLASTITE |
| A33 | HT552512 | 15 | TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK |
| A34 | HT572515 | 8 | SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK |

# 772A E3 View - Shroud Assembly




| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| 1 | 600A-311 | 2 | SPACER FLANGE |
| 5 | 610A-395 | 2 | ASSY ARM CRANK |
| 7 | 750AK021 | 1 | KIT, ARC SHROUD LEFT |
| 8 | 750AK022 | 1 | KIT, ARC SHROUD RIGHT |
| 9 | 750AK024-4 | 1 | KIT, ACCESS COVER |
| 10 | 1008223-0001 | 2 | KIT: COVER, CRANK, FLAT |
| 11 | 740A-354 | 1 | Cover Elevation Motor |
| 13 | 750AK006 | 1 | KIT, LINKAGE ROD LEFT |
| 14 | 750AK007 | 1 | KIT, LINKAGE ROD RIGHT |
| 17 | 750A-349 | 1 | Decal ARC |
| B23 | AW-20935 | 1 | Cable Frame Harness |
| E26 | 740A-350 | 1 | Cover LH |
| E27 | 740A-351 | 1 | Cover RH |
| 52 | HF540200 | 2 | GROMMET NYLON |
| 60 | HS307601 | 2 | WASH FLAT .281 .500 .062 T |
| 66 | HT552515 | 8 | TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK |
| 67 | HT572512 | 8 | TAP SC NO. 10 - 24 X .50 PN HD PHIL |
| 70 | HX622815 | 2 | SHCS .250-20 X .75 SS |
| 74 | 600AK012 | 2 | KIT LINKAGE CAP |
| 75 | YA000201 | 1 | ADH THRDLKR REM .02 OZ 242 |
| 77 | YG000007 | 1 | NLA: GREASE TRANS LUBRIPLATE 1200-2 |
| 81 | CM000268 | 1 | DECAL, ON/OFF POWER |

# 772 Arc Drive Frame Detail




| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| 1 | 600A-311 | 4 | SPACER FLANGE |
| E1 | 600AK020 | 1 | KIT 16 RIB BELT TENSIONING |
| E3 | 630A-328 | 1 | BELT SECONDARY DRIVE 7 RIB |
| D4 | DE-17155 | 1 | NLA: LABEL,WARNING HOT FLYWHEEL |
| E4 | 771A-110 | 1 | DOUBLE PULLEY ASSY |
| E5 | 600AK002 | 1 | KIT PULLEY CRANK SHAFT |
| E6 | 771A-205 | 1 | W DRIVE FRAME Custom |
| E8 | 1009604-0001 | 1 | ASSEMBLY: LOWER CONTROL BOARD, AC ARC |
| E10 | MR-23667 | 1 | BRAKE, EDDY CURRENT (900W), WITHOUT GENERATOR |
| 13 | 772A-101 | 1 | DRIVE FRAME ASSEMBLY |
| E14 | HC661240 | 2 | HX HD CAP SC .312-18 X 3.75 |
| E16 | HC702815 | 4 | SHCS .375-16 X .750 |
| E17 | HF579000 | 2 | PANEL FASTENER 10-24 U TYPE |
| E19 | HS327600 | 2 | WASHER SAE .312 |
| E21 | HS347600 | 4 | WASHER SAE .375 |
| A23 | HN704001 | 4 | LOCKNUT, .375-16 SERRATED HEX |
| E24 | HX-17050 | 2 | BUSHING,1.275IDX1.87 OD,NYLON INSULATED |
| E32 | HC661217 | 4 | HX HD CAP SC .312-18 X 1.000 |
| E33 | HS307600 | 4 | WASHER SAE .250 |
| E34 | HS760100 | 4 | WASH FLAT .380 .625 .090 T |
| E36 | BR030221 | 2 | RING RETAINING EXT CRESCENT |

| Ref # | Part Number | Qty | Description |
|---|---|---|---|
| E37 | 600AK014 | 1 | KIT LOWER PULLEY ASSY |
| E38 | 771A-318 | 1 | SHAFT, LOWER |
| E46 | FB030243 | 1 | BEARING 25MMIDX52MMOD 6205 |
| E47 | 600A-343 | 1 | BELT PRIMARY DRIVE 16 RIB |
| E48 | HM522514 | 1 | PN HD PHIL SC NO 4-40 X .62 |
| E49 | HS047600 | 1 | WASHER SAE .112 NO 4 |
| E50 | HS048300 | 1 | LOCKWASHER SPLIT .112-NO 4 |
| E51 | EW600003 | 1 | CABLE OPTO SENSOR ARMORED |
| E52 | JH581512 | 1 | SCREW, HEX WASHER HEAD 10-32 X .50 TAPTITE GREEN GROUND |
| E53 | DE-17019 | 1 | DISC,SPEED SENSOR |
| E54 | CM000237 | 1 | DECAL SAFETY GROUND |
| E55 | 525AT-396 | 1 | BRACKET, POWER CORD RETAINING |
| E56 | 771A-319 | 1 | MODULE, IEC 320 C14, SWITCHED |
| E57 | HJ542510 | 1 | SEMS 8-32 X .38 PN HD PHIL EXT |
| E58 | HP547012 | 1 | STANDOFF HEX 8-32 X .50 |
| E59 | PP660010 | 1 | FINNED FASTENER .25 DIA X .51 LONG |
| E60 | 20000-560 | 1 | BUMPER |
| 62 | HS307601 | 4 | WASH FLAT .281 .500 .062 T |
| 65 | HS328300 | 2 | LOCKWASHER SPLIT .312 |
| 68 | HS347700 | 10 | WASHER USS .375 |
| 71 | HT572512 | 12 | TAP SC NO. 10 - 24 X .50 PN HD PHIL |
| 73 | HX-17023 | 2 | PIN,SPRING .187X.813 LG,TYPE 420,ST STL |
| 74 | HX622815 | 6 | SHCS .250-20 X .75 SS |
| 79,E31 | 600AK012 | 5 | KIT LINKAGE CAP |
| 85 | HC701220 | 4 | BOLT,3-8-16X1.25.HXHD |