

Arc Trainer 772At Total Body

772AT-E3-04

Parts Manual

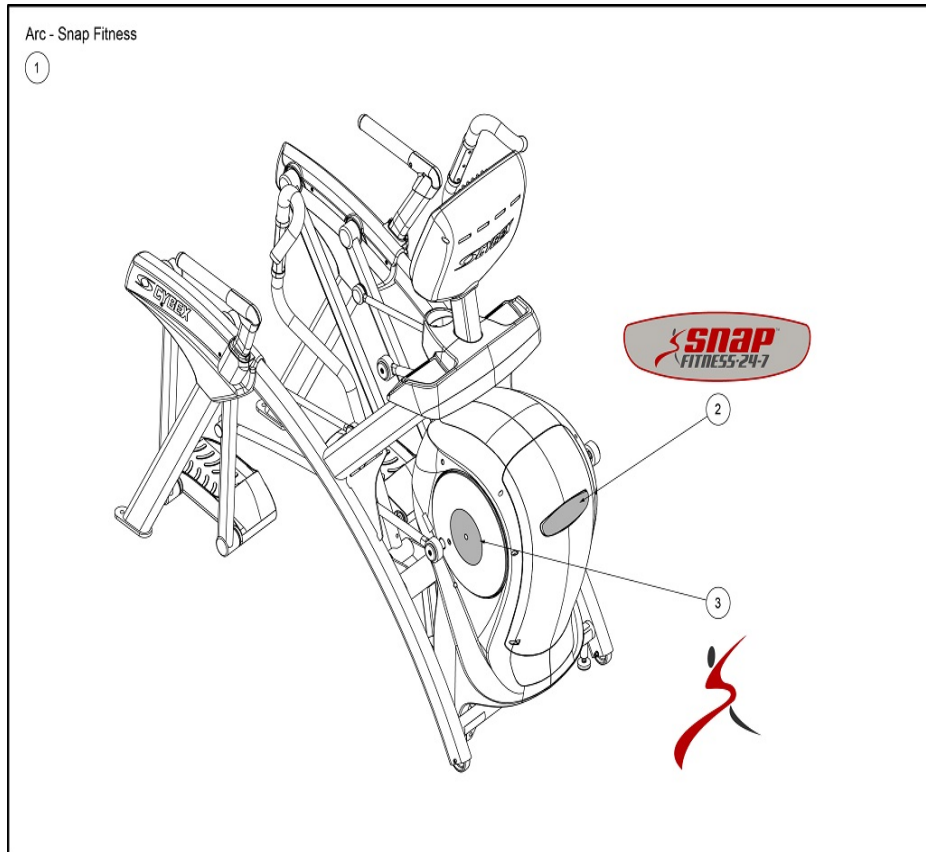
1/5/2019 5:42:18 AM



Table of Contents

Arc - SnapFitness	3
STB upgrade kit 77XA	4
626AT/771AT Cruiser Handle Kit	5
626/771 Asset Management Kit	7
750A Linkage Assembly	8
750 Arc - You Fit	9
771AT/772AT Arm Linkage Assembly	10
772AT E3 View - Console Assembly (J1103 to L0731)	12
772AT E3 View - Console Cables (J1103 to L0731)	14
772AT E3 View - Console Tray Assembly	15
772AT E3 View - Drive Frame Assembly	16
772AT E3 View - Foot Plate Assembly	18
772AT E3 View - Handle Assembly	19
772AT E3 View - Hardware Manual and Power Cords	21
772AT E3 View - Rear Cover Assembly	23
772AT E3 View - Shroud Assembly	24
772 Arc Drive Frame Detail	25

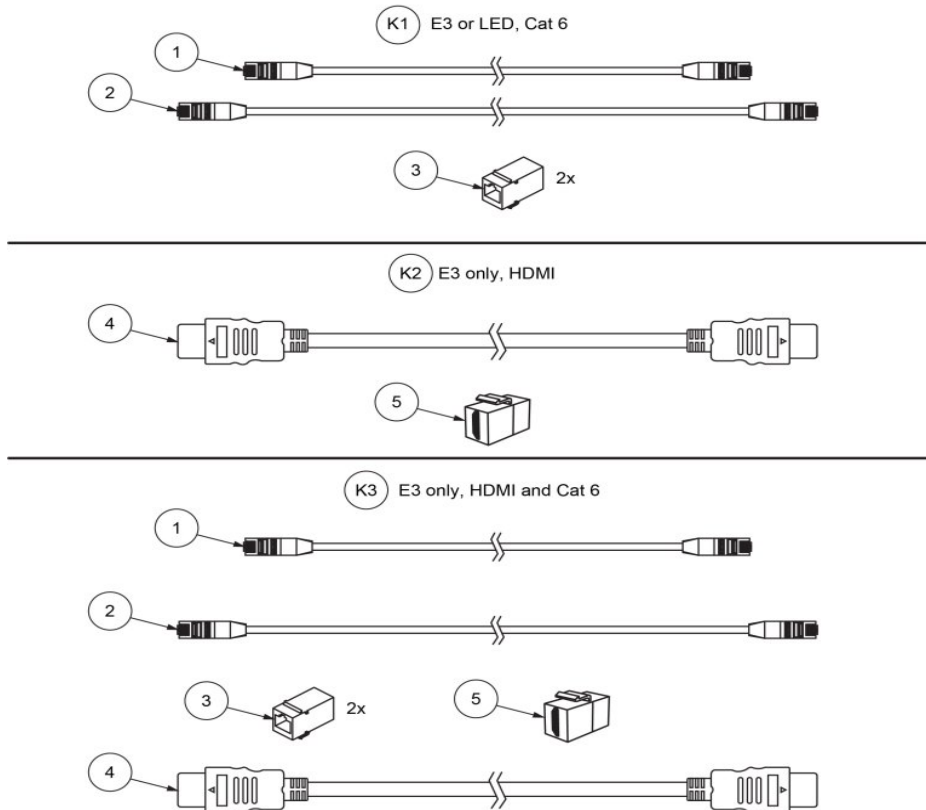
Arc - SnapFitness



Ref #	Part Number	Qty	Description
1	625A-060S	1	BRANDING PACKAGE S, SNAP FITNESS
2	750A-410	1	Decal Logo Snap Fitness
3	630A-335	2	DECAL SNAP FITNESS RUNNING MAN 10.00

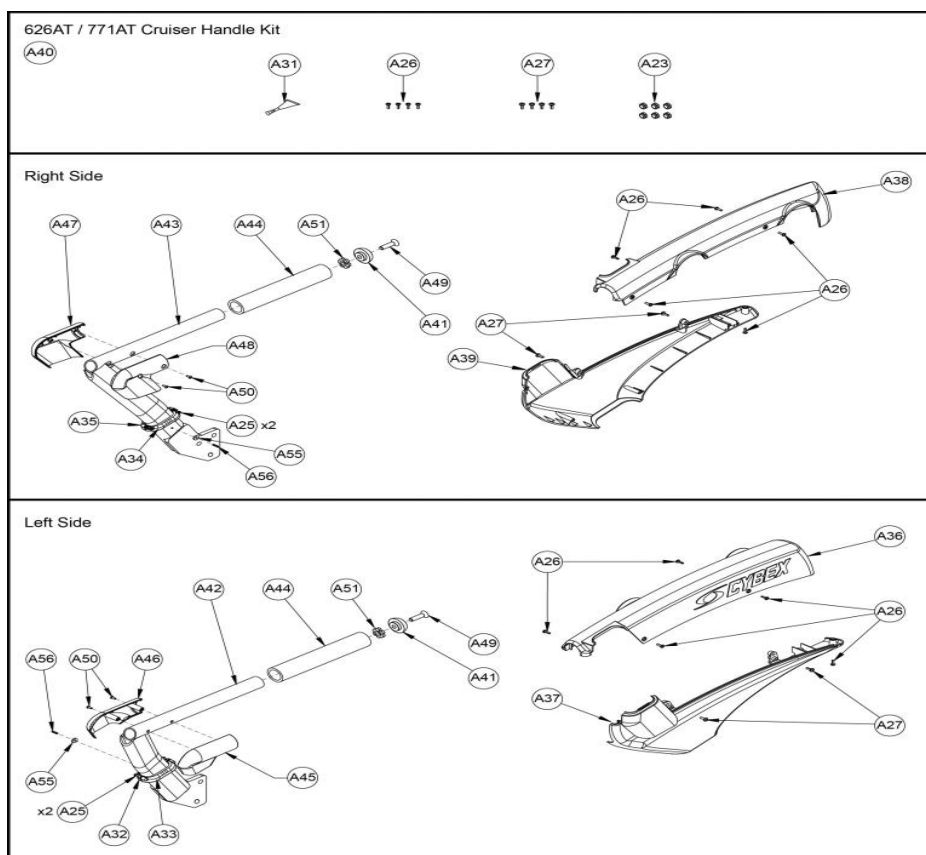
STB_upgrade_kit_77XA

77X Arc Trainer, Set Top Box Kit



Ref #	Part Number	Qty	Description
K1	PKAW-25926	1	UPGRADE KIT,770A E3,LED CAT6
1	AW-24891	1	CABLE,CAT6 SHIELDED,2FT(24IN),BLK
2	AW-24892	1	CABLE,CAT6 SHIELDED,7FT(84IN),
K2	PKAW-25927	1	UPGRADE KIT, ARC EPEM HDMI
K3	PKAW-25929	1	UPGRADE KIT, ARC EPEM HDMI CAT6
3	CN-24895	2	COUPLER,CAT6 SHIELDED RJ45 8 C
4	AW-25819	1	CABLE, HDMI 8' HIGH SPEED M-M
5	CN-25816	1	COUPLER, HDMI KEYSTONE

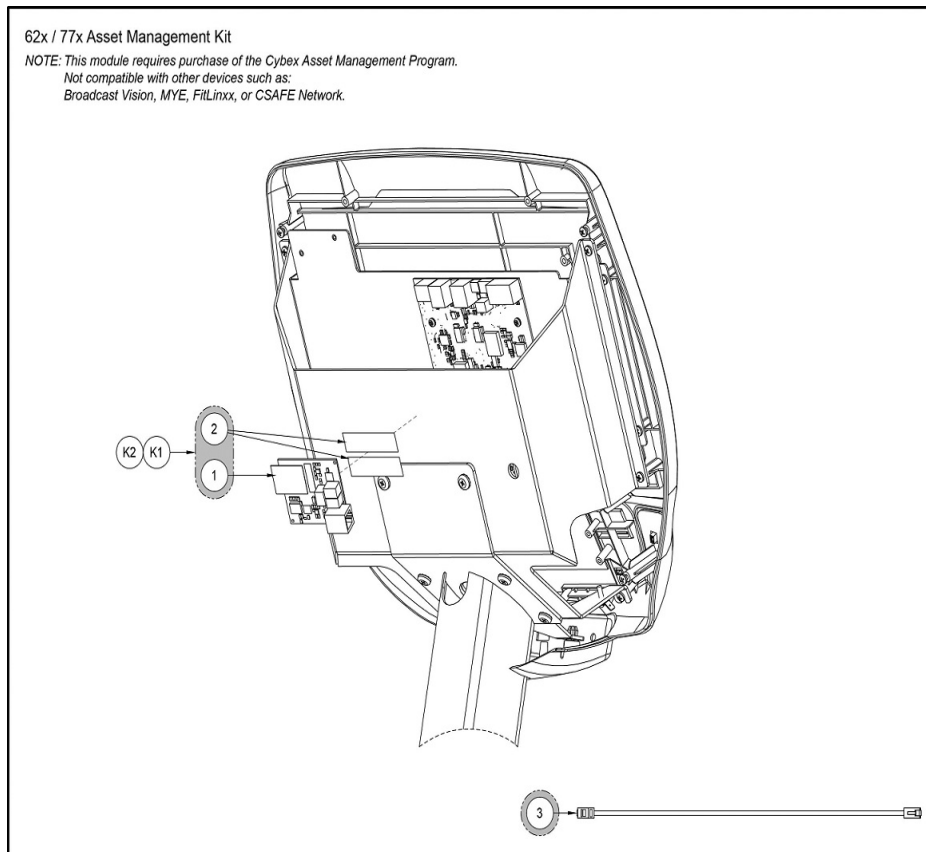
626AT/771AT Cruiser Handle Kit



Ref #	Part Number	Qty	Description
A23	HN704901	6	LOCKNUT .375-16 NYLON
A25	HT532512	4	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	4	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A27	HT572515	4	SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK
A31	YA000201	1	ADH THRD LKR REM .02 OZ 242
A32	770A-334	1	COLLAR, LH INNER
A33	770A-335	1	COLLAR, LH OUTER
A34	770A-340	1	COLLAR, INNER RH
A35	770A-341	1	COLLAR, OUTER RH
A36	770A-319	1	COVER, REAR, TOP, LH
A37	770A-320	1	COVER, REAR, OUTER, LH
A38	770A-322	1	COVER, REAR, TOP, RH
A39	770A-323	1	COVER, REAR, OUTER, RH
A40	626ATK015	1	KIT, CRUISER HANDLE
A41	770A-401	2	CAP, END, 1.680 OD
A42	771AT-206	1	W SIDE HANDLE LH
A43	771AT-207	1	W SIDE HANDLE RH
A44	770AT-306	2	GRIP, 9.50 INCHES
A45	770AT-310	1	HANDLE COVER OUTSIDE, LH
A46	770AT-311	1	HANDLE COVER INSIDE, LH
A47	770AT-312	1	HANDLE COVER OUTSIDE, RH

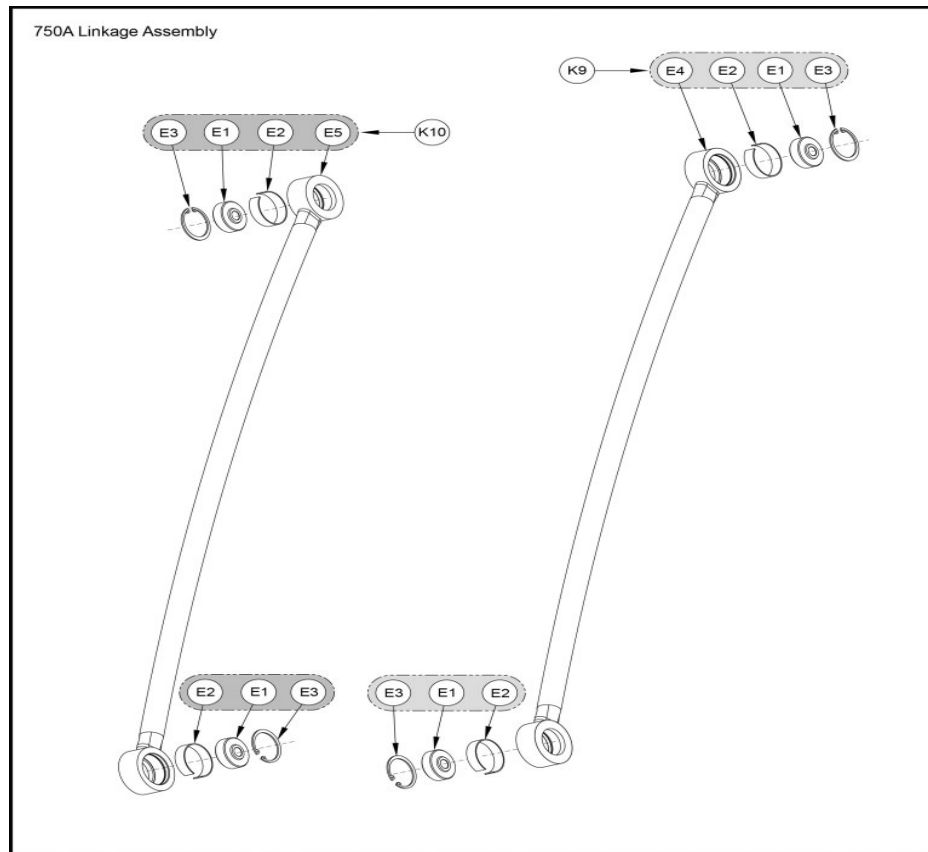
Ref #	Part Number	Qty	Description
A48	770AT-313	1	HANDLE COVER INSIDE, RH
A49	HC700922	2	FHSCS .375-16 X 1.500, SS
A50	HT552510	4	TAP SC NO 6-20 X .375 AB PHIL
A51	HF709000	2	NSERT 1.12 X .375-16 UNC
A55	770A-345	2	WASHER, MDPE, .150 ID X .500 OD X .100
A56	HP296712	2	PIN, SPRING .156 X .500

626/771 Asset Management Kit



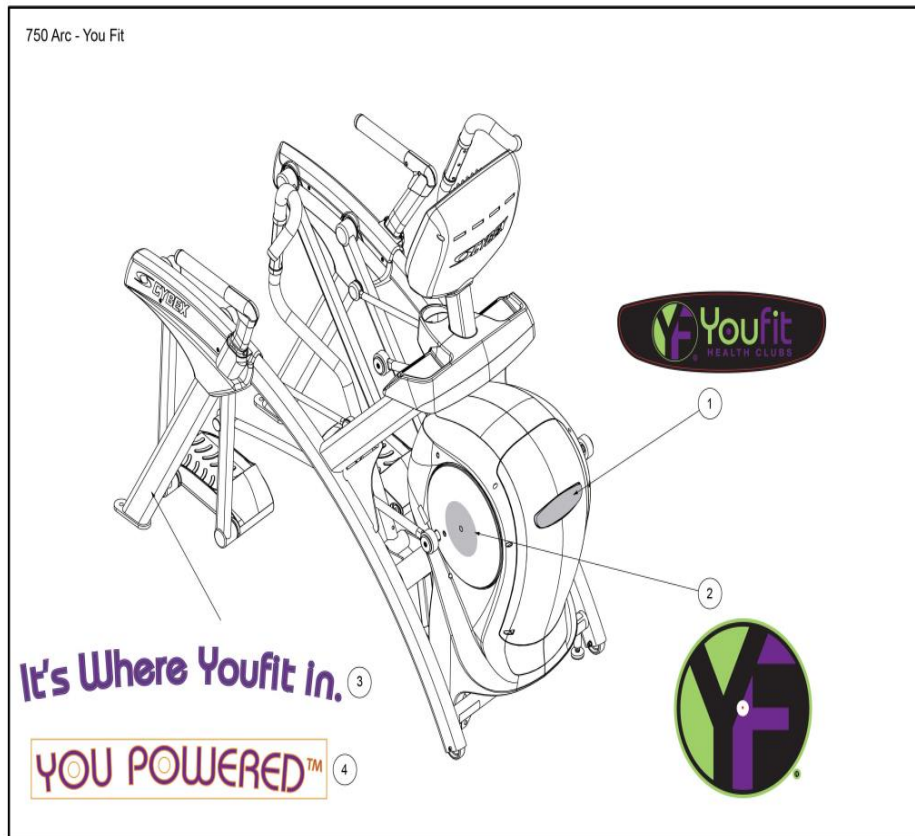
Ref #	Part Number	Qty	Description
K1	KU-25238	1	UPGRADE KIT,AWM,IMP, 525 625 7
1	OAD-25138V	1	PCA, ELECT IMP AWN SLDR MOD, EU
1	OAD-25136V	1	PCA, ELECT IMP AWN SLDR MOD, US
2	OHX-25109	2	TAPE, DBL SIDED, VHB, 1.0X.25X.120THK
K2	KU-25239	1	UPGRADE KIT,AWM,IMP, 525 625 7
3	770A-411	2	CABLE, CATSE, 18

750A Linkage Assembly



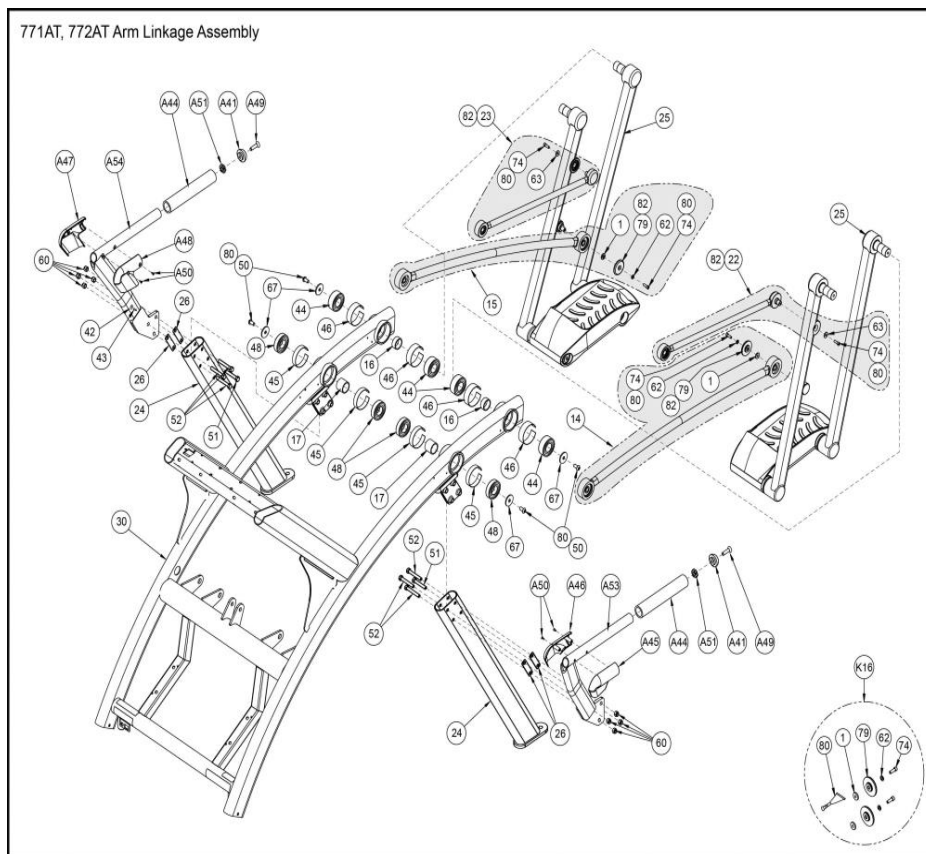
Ref #	Part Number	Qty	Description
E1	FB030244	4	BEARING,.50IDX1.688OD,RADIAL BALL,SELF ALIGN
E2	FC030004	4	TOLERANCE RING 42MM ID
E3	HX-17143	4	RING RETAINING,INT,5000-168
E4,K9	750AK006	2	KIT, LINKAGE ROD LEFT
E5,K10	750AK007	2	KIT, LINKAGE ROD RIGHT

750 Arc - You Fit



Ref #	Part Number	Qty	Description
1	DE-60297	1	DECAL, YOUFIT ARC DOME
2	DE-60281	2	DECAL, ARC YF SIDE PLATE
3	DE-60282	1	DECAL, ARC YF LEG
4	DE-60300	1	DECAL, YOU POWERED, YOUFIT

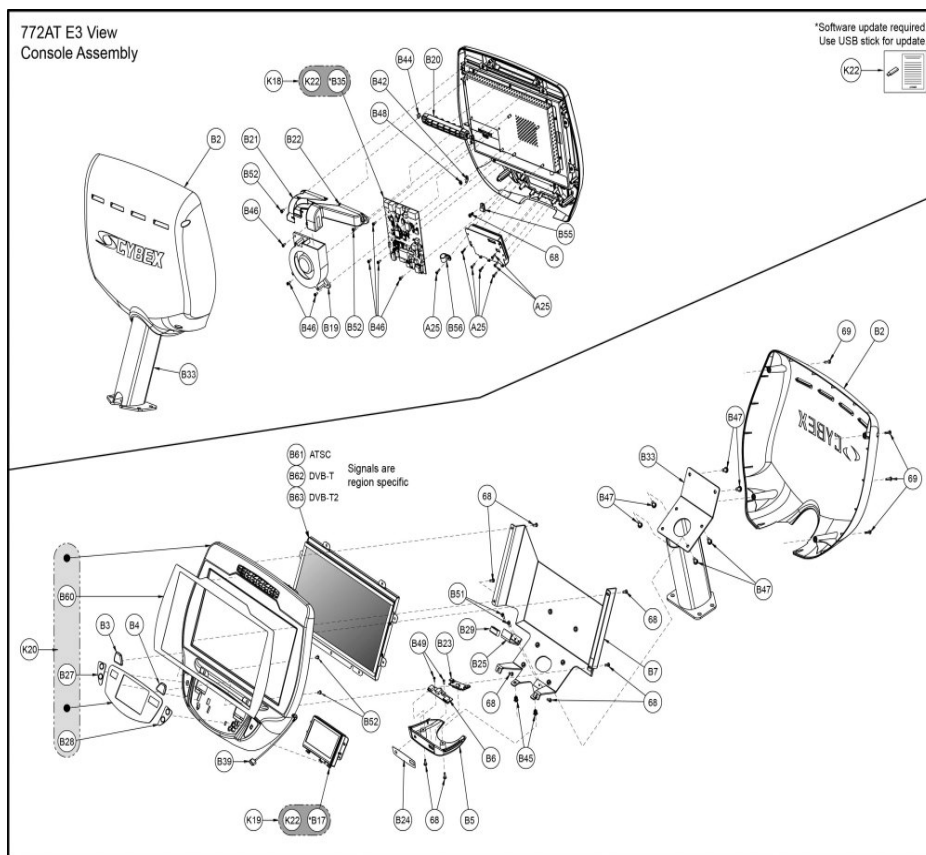
771AT/772AT Arm Linkage Assembly



Ref #	Part Number	Qty	Description
1	600A-311	4	SPACER FLANGE
14	750AK006	1	KIT, LINKAGE ROD LEFT
15	750AK007	1	KIT, LINKAGE ROD RIGHT
16	750A-312	2	Tube Spacer
17	750A-325	2	Tube Spacer
22	750AK012	1	KIT, ARM HANDLE LINKAGE LH
23	750AK013	1	KIT, ARM HANDLE LINKAGE RH
24	771A-201	2	W REAR LEG Custom
25	770AK010	2	KIT, FOOT PLATE ARM, REAR
26	771A-322	4	PLATE, SPACER
30	771AT-200	1	W MAIN FRAME Custom
A41	770A-401	2	CAP, END, 1.680 OD
42	770A-345	5	WASHER, MDPE, .150 ID X .500 OD X .100
43	HP296712	4	PIN, SPRING .156 X .500
A44	770AT-306	2	GRIP, 9.50 INCHES
44	FB030256	4	BEARING BALL 1.181 DIA DOUBLE ROW
45	FC030003	4	TOLERANCE RING 2.4409 ID
A45	770AT-310	1	HANDLE COVER OUTSIDE, LH
46	FC030011	4	Tolerance Ring .62mm dia
A46	770AT-311	1	HANDLE COVER INSIDE, LH
A47	770AT-312	1	HANDLE COVER OUTSIDE, RH
A48	770AT-313	1	HANDLE COVER INSIDE, RH

Ref #	Part Number	Qty	Description
48	HB-17280	4	BEARING,BALL,SINGLE ROW,6206
A49	HC700922	2	FHSCS .375-16 X 1.500, SS
A50	HT552510	4	TAP SC NO 6-20 X .375 AB PHIL
50	HC700415	4	BHSCS .375-16 X .75
A51	HF709000	2	NSERT 1.12 X .375-16 UNC
51	HC701228	2	HX HD CAP SC .375-16 X 2.25
52	HC701230	6	HX HD CAP SC .375-16 X 2.500
A53	771AT-206	1	W SIDE HANDLE LH
A54	771AT-207	1	W SIDE HANDLE RH
60	HN704901	12	LOCKNUT .375-16 NYLON
62	HS307601	4	WASH FLAT .281 .500 .062 T
63	HS307603	2	WASHER FLAT .253 ID X .750 OD X .120
67	HS347602	4	WASHER .390 X 1.500 X .124 FLAT
74	HX622815	6	SHCS .250-20 X .75 SS
79,K16	600AK012	5	KIT LINKAGE CAP

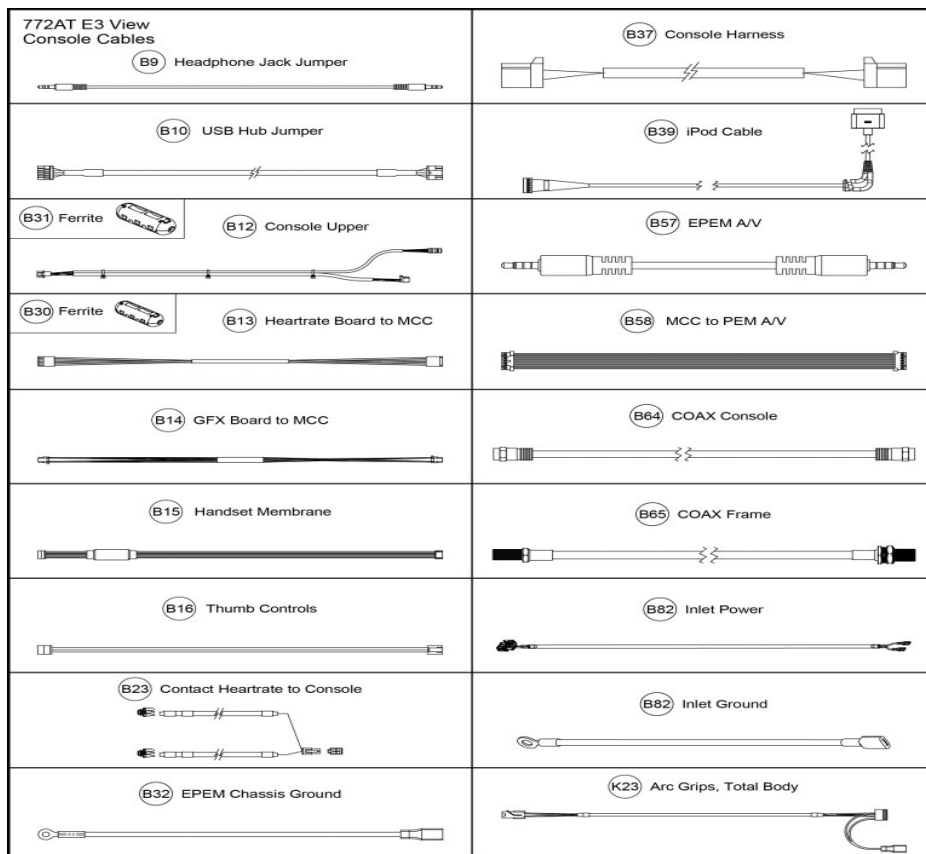
772AT E3 View - Console Assembly (J1103 to L0731)



Ref #	Part Number	Qty	Description
B2	770A-326	1	CONSOLE BACK, 625A-770A
B3	770A-328	1	BACK TAB, SMALL CONSOLE, LEFT
B4	770A-329	1	BACK TAB, SMALL CONSOLE, RIGHT
B5	770A-330	1	COVER, HEADPHONE JACK DOOR, SMALL CONSOLE
B6	770A-347	1	PCA, HANDSET AUDIO JACK
B7	770A-353	1	CONSOLE MOUNTING PLATE, 770, 625
B17,K19	KOCP-25536	2	KIT, DISPLAY, 4.3 LCD OPEN FRAME
K18	K525AT-407	1	KIT, PCA MCC, 525 ARC
B19	770A-373	1	FAN, 12VDC, 120X120MM, SIDE OUTLET
B20	770A-374	1	FAN LOUVER
K20	K770A-406	1	KIT, BEZEL, W KEYPAD DECAL, EPEM 77X
B21	770A-375	1	FAN DUCT, LEFT
B22	770A-376	1	FAN DUCT, RIGHT
K22	CP-23199	1	USB 2.0 FLASH DRIVE,BLANK CDW 424820 for kit PKCP-23201
B23	770A-379	1	SENSOR, HEART RATE COMBO
B24	770A-380	1	DECAL,HEADPHONE JACK USB
A25	HT532512	7	PN HD PHIL SC #6 X .50 PLASTITE
B25	770A-383	1	BRKT, GROUNDING, GUI
B27	770A-386	1	THUMB SWITCH, LEFT, INCLINE

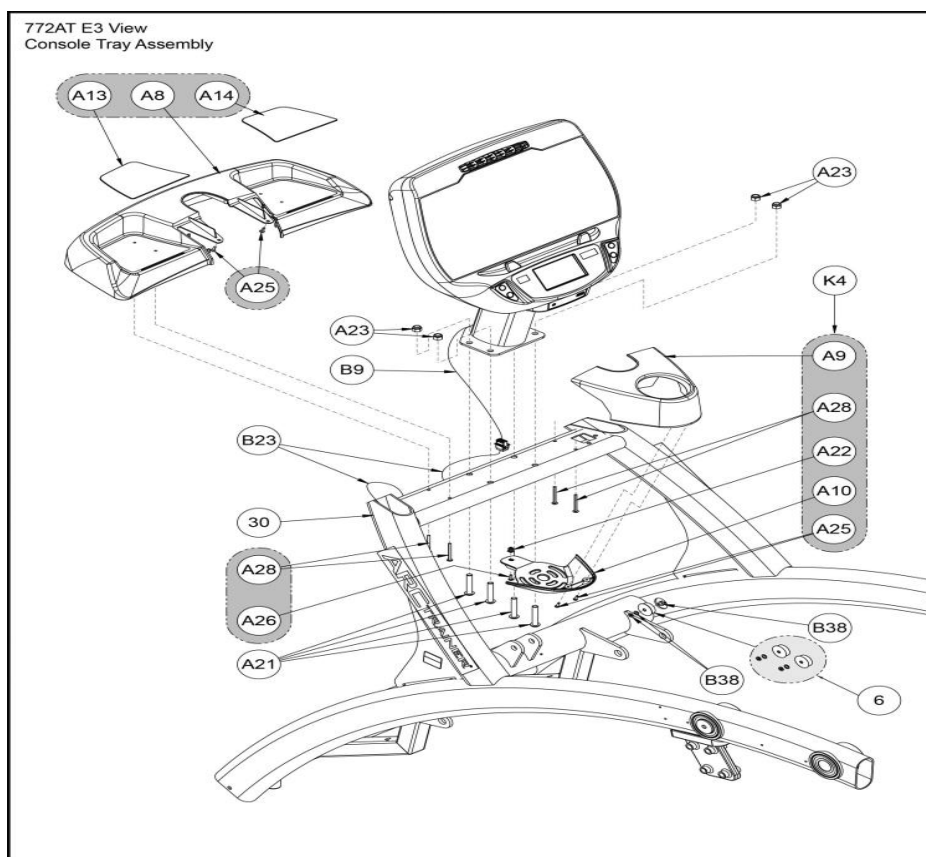
Ref #	Part Number	Qty	Description
B28	770A-387	1	THUMB SWITCH, RIGHT, RESISTANCE
B29	770A-395	1	GASKET, EMI, .50 X .50 X 1.0
B33	770AT-205	1	W CONSOLE
B35	525AT-407	1	PCA, MCC, UNPROGRAMMED, IPOD, 525AT, C, R
B39	OAW-24968V	1	CABLE, 770ACR, IPOD 30 PIN PURCHASED
B42	ES000004	1	TAB, FASTON 250 SERIES
B44	FO100011	1	O-RING, 334 ID X .474 OD
B45	HF540200	2	GROMMET NYLON
B46	HJ532510	7	SCREW, SEMS, 6-32 X .38 PNHD PHIL EXT BLK ZN
B47	HJ622512	6	SCREW, SEMS, .25-20 X .50 PNHD PHIL EXT BLK ZN
B48	HN546300	1	NUT, K NUT 8-32 UNC ZN
B49	HT042510	2	PN HD PHIL SC #4 X .375 PLASTITE
B51	HT542512	2	PAN HD PHIL HD SELF TAPPING, 8-32 X .50 TYPE 23
B52	HT552509	4	TAP SC NO 8-16 X .31 PLASTITE PN HD PHIL
B55	PN000001	1	CLAMP, CABLE .18 DIAMETER STANDARD
B56	PN140001	1	CLAMP, CABLE .56 DIAMETER
B60	770A-385	1	DECAL, UPPER DISPLAY, PEM, ARC
B61	PKCP-22564	1	R&R NC KIT,e3 Replacement ATSC
B61	PKRA-22564	1	NC KIT,E3 REFURBISHED ATSC (use PKCP-22564)
B62	PKRA-22565	1	NC KIT,E3 REFURBISHED DVBT
B62	PKCP-22565	1	KIT,e3 Replacement DVBT
B63	PKCP-25810	1	KIT,E3 Replacement DVBT2
B63	CP-25454	1	PEM,OPEN FRAME,DVBT2
68	HT552512	8	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
69	HT552515	4	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK

772AT E3 View - Console Cables (J1103 to L0731)



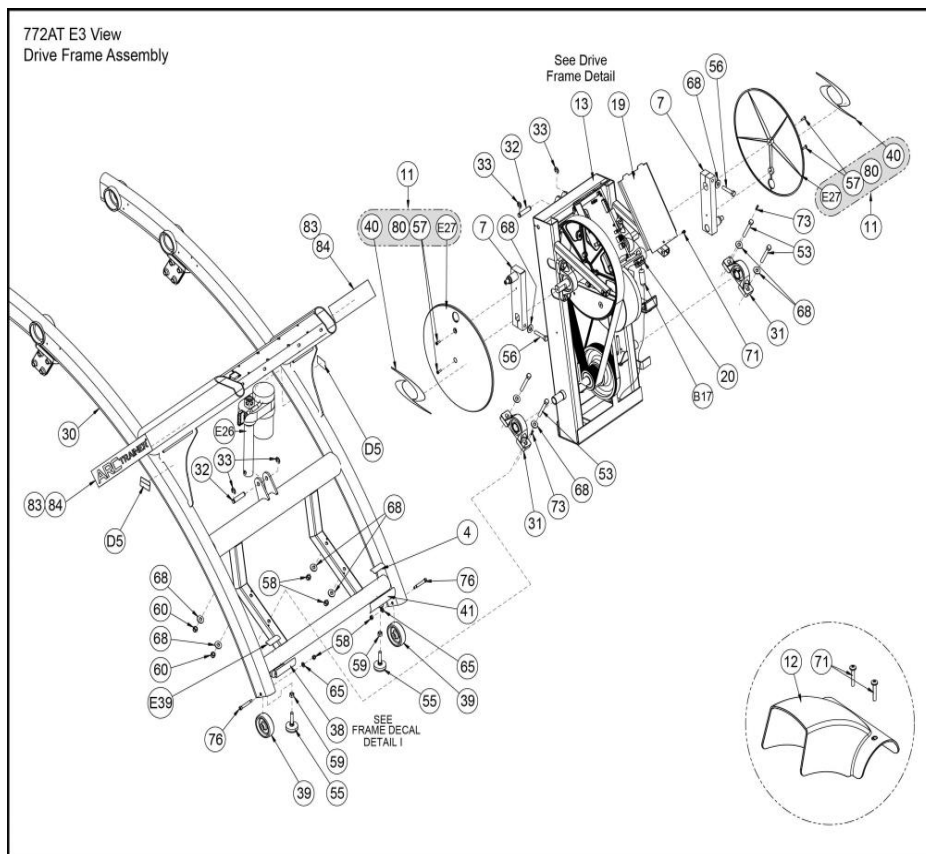
Ref #	Part Number	Qty	Description
B9	770A-357	1	CABLE, HEADPHONE JACK JUMPER, ARC
B10	770A-358	1	CABLE, USB JUMPER
B12	AW-23849	1	CABLE, 525AT CONSOLE UPPER
B13	770A-361	1	CABLE, ARC HRBOARD TO MCC
B14	770A-363	1	CABLE, 770T 670 GFX BOARD TO MCC
B15	770A-364	1	CABLE, HANDSET MEMBRANE, ARC
B16	770A-365	1	CABLE, THUMB CONTROLS
K23	KAW-23550	1	KIT, ARC GRIPS TTL BODY
B23	AW-21415	1	Cable CHR Frame
B30	770A-409	1	FERRITE, 277 OHMS
B31	770A-410	1	FERRITE, 407 OHMS
B32	770A-412	1	CABLE, EPEM CHASSIS GROUND
B37	AW-20935	1	Cable Frame Harness
B39	OAW-24968V	1	CABLE, 770ACR, IPOD 30 PIN PURCHASED
B57	770A-355	1	CABLE, 770ACR, TO PEM AV
B58	770A-356	1	CABLE, 770ACR, MMC TO PEM AV
B64	AW-23827	1	CABLE, 2' COAX 3GHZ F-TYPE M-M JUMPER
B65	AW-23828	1	CABLE, 770A, RG59 COAX, X FRAME
B82	AW-23953	1	CABLE, POWER 525A
B84	525AT-333	1	CABLE, INLET GND

772AT E3 View - Console Tray Assembly



Ref #	Part Number	Qty	Description
K4	770AK030	1	Kit, Tray 770A
6	770ATK010	1	KIT, CABLE NUT-WASHER
A8	770A-316	1	TRAY ACCESSORY
A9	770A-317	1	HOLDER, CUP, TOP
B9	AW-23849	1	CABLE,525AT CONSOLE UPPER
A10	770A-318	1	HOLDER, CUP,BOTTOM
A13	770A-331-4	1	DECAL, WARNING, LOWER 770A CONSOLE- English
A14	770A-332-4	1	DECAL, WARNING, LOWER 770A CONSOLE- English
A21	HC700428	4	BHSCS .375-16 X 2.25
A22	HF540200	1	GROMMET NYLON
A23	HN704901	4	LOCKNUT .375-16 NYLON
B23	AW-20935	1	Cable Frame Harness
A25	HT532512	2	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	1	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A28	HT592526	4	Tap Sc 10-12 x 2.00 Pn Hd Phil
30	770AT-200	1	W/ MAIN FRAME Custom
B38	AW-21415	2	Cable CHR Frame

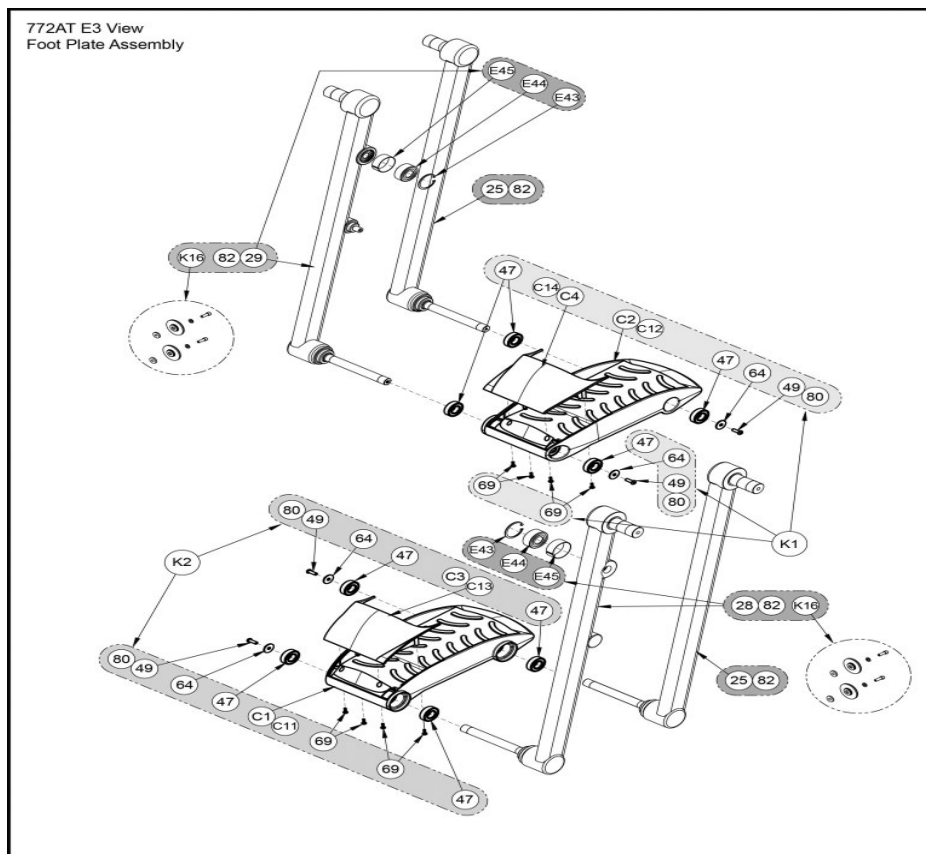
772AT E3 View - Drive Frame Assembly



Ref #	Part Number	Qty	Description
4	600A-362	1	LABEL PATENT BIOSIG
D5	DE000004	1	Decal Caution Custom
7	610A-395	2	ASSY ARM CRANK
11	1008223-0001	2	KIT: COVER, CRANK, FLAT
12	740A-354	1	Cover Elevation Motor
13	772A-101	1	DRIVE FRAME ASSEMBLY
B17	770A-410	1	FERRITE, 407 OHMS
19	771A-316	1	COVER, CONTROLLER
20	750A-396	1	Ferrite Clamp-on .40 ID
E26	MR-23816	1	MOTOR, ELEVATION, 115VAC, 50/60 HZ
E26	MR-23817	1	MOTOR, ELEVATION, 230VAC, 50/60 HZ
E27	1006629-0002	2	COVER, CRANK-CHR
30	771AT-200	1	W MAIN FRAME Custom
31	AF-16694	2	ASSY,BEARING,PILLOW BLOCK
32	AP030055	2	Pin Groove .50 x 2.00
33	BR030228	4	Retaining Ring .500 External
38	CM000199	1	DECAL SERIAL NUMBER
39	CW-17231	2	WHEEL, TENSIONER
E39	750A-372	1	Decal Warning
40	DE-17339	2	DECAL CYBEX VORTEX
41	DE-21625	1	Label ETL CSA CE 750A
53	HC701234	4	HX HD CAP SC .375-16 X 3.00

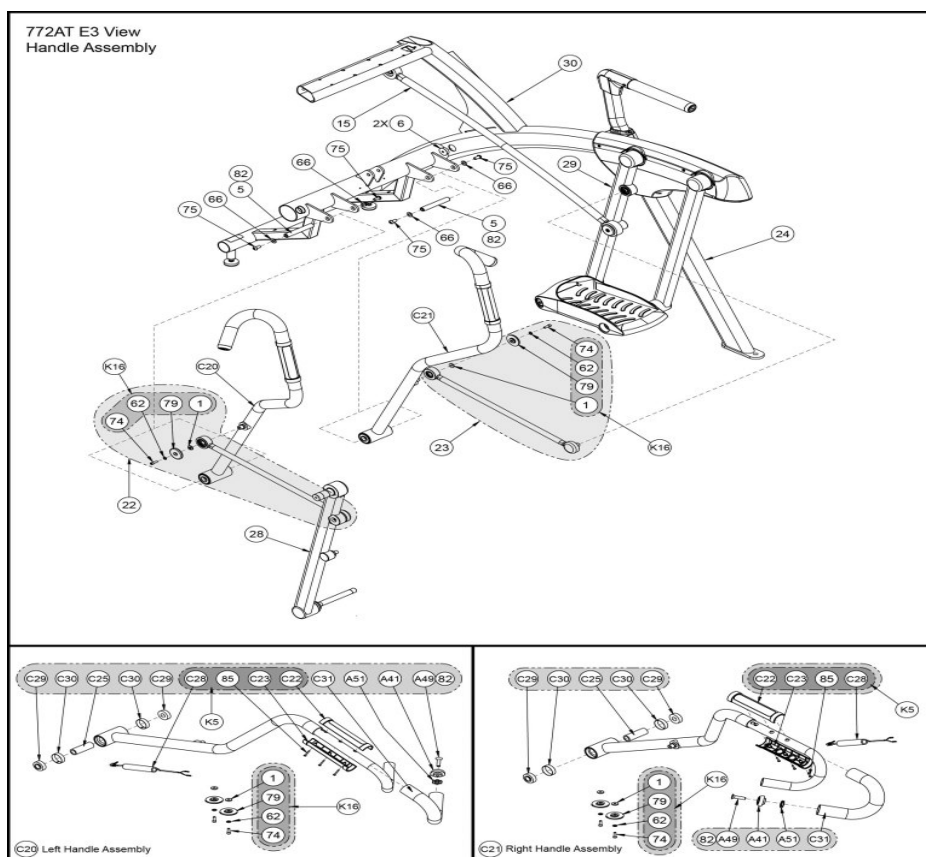
Ref #	Part Number	Qty	Description
55	HG700022	2	LEVELING GLIDE 3-8-16
56	HH701226	2	BOLT, HHCS GRD 8, .375-16 X 2.0
57	HM582514	4	PN HD PHIL SC NO 10-32 X .625 BLK ZN
58	HN624901	2	LOCKNUT .250-20 NYLON BLACK ZINC
59	HN704000	2	HEX NUT .375-16
60	HN704901	12	LOCKNUT .375-16 NYLON
65	HS328300	2	LOCKWASHER SPLIT .312
68	HS347700	10	WASHER USS .375
71	HT572512	12	TAP SC NO. 10 - 24 X .50 PN HD PHIL
73	HX-17023	2	PIN,SPRING .187X.813 LG,TYPE 420,ST STL
76	JD623324	2	S BOLT .312 X 1.75 .250-20
80	YA000201	2	ADH THRD LKR REM .02 OZ 242
83	770A-337	2	DECAL, ARC TRAINER BLACK
84	770A-338	2	DECAL, ARC TRAINER

772AT E3 View - Foot Plate Assembly



Ref #	Part Number	Qty	Description
K1	750AK002	1	KIT, FOOT PLATE RIGHT
C1	740A-378	1	Foot Plate LH
C2	740A-379	1	Foot Plate RH
K2	750AK003	1	KIT, FOOT PLATE LEFT
C3	740A-380	1	Toe Cap LH
C4	740A-381	1	Toe Cap RH
C11	740A-392	1	FOOT PLATE, LH
C12	740A-393	1	FOOT PLATE, RH
C13	740A-394	1	TOE CAP, LH
C14	740A-395	1	TOE CAP, RH
K16	600AK012	1	KIT LINKAGE CAP
25	770AK010	2	KIT, FOOT PLATE ARM, REAR
28	773ATK009	1	KIT, FOOT PLATE ARM, FRONT LEFT SIDE
29	773ATK010	1	KIT, FOOT PLATE ARM, FRONT RIGHT SIDE
E43	BR030225	2	RETAINING RING 1.438 INTERNAL
E44	FB030248	2	BEARING SPHERICAL 15MM
E45	FC030005	2	TOLERANCE RING 1.375 ID
47	HB-17036	8	BEARING,BALL, .750DIA
49	HC620415	4	BHSCS .250-20 X .75, BL ZN
64	HS307604	4	WASHER, FLAT .281 ID X 1.000 OD X .063 TH BL ZN
69	HT552512	8	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK

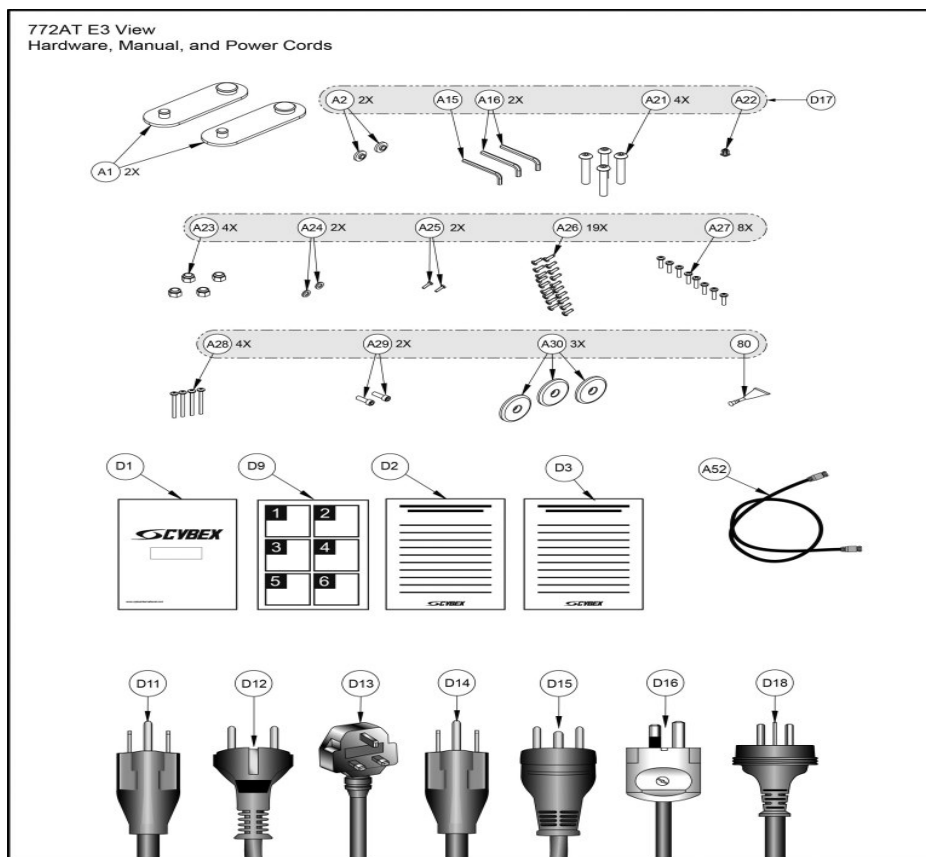
772AT E3 View - Handle Assembly



Ref #	Part Number	Qty	Description
1	600A-311	4	SPACER FLANGE
5	610A-351	2	PIN PIVOT
K5	750ATK014	1	KIT, CONTACT GRIPS WITH WIRES
6	610AK021	2	KIT PLUG INSERT
15	750AK007	1	KIT, LINKAGE ROD RIGHT
C20	770ATK006	1	KIT, ARM HANDLE, LEFT SIDE
C21	770ATK007	1	KIT, ARM HANDLE, RIGHT SIDE
22	750AK012	1	KIT, ARM HANDLE LINKAGE LH
C22	1007342-0001	1	GRIP, HEART RATE, FRONT
23	750AK013	1	KIT, ARM HANDLE LINKAGE RH
C23	1007343-0001	1	GRIP, HEART RATE, BACK
24	771A-201	2	W REAR LEG Custom
C25	610A-356	1	TUBE SPACER
C28	AW-18286	1	CABLE 610A CHR GRIP
28	773ATK009	1	KIT, FOOT PLATE ARM, FRONT LEFT SIDE
29	773ATK010	1	KIT, FOOT PLATE ARM, FRONT RIGHT SIDE
C29	FB030232	2	BRG RADIAL 17MM ID EXT RACE
30	771AT-200	1	W MAIN FRAME Custom
C30	FC030006	2	TOLERANCE RING 1.575 ID
C31	750A-388	2	Grip 14.38
A41	770A-401	2	CAP, END, 1.680 OD
A49	HC700922	2	FHSCS .375-16 X 1.500, SS

Ref #	Part Number	Qty	Description
A51	HF709000	2	NSERT 1.12 X .375-16 UNC
62	HS307601	4	WASH FLAT .281 .500 .062 T
66	HS347600	4	WASHER SAE .375
74	HX622815	6	SHCS .250-20 X .75 SS
75	HX700415	4	BHSCS .375-16 X .75 SS
79,K16	600AK012	5	KIT LINKAGE CAP
85	HT532519	6	TAP SC #6-20 X 1.12, TYPE 25, PPHD

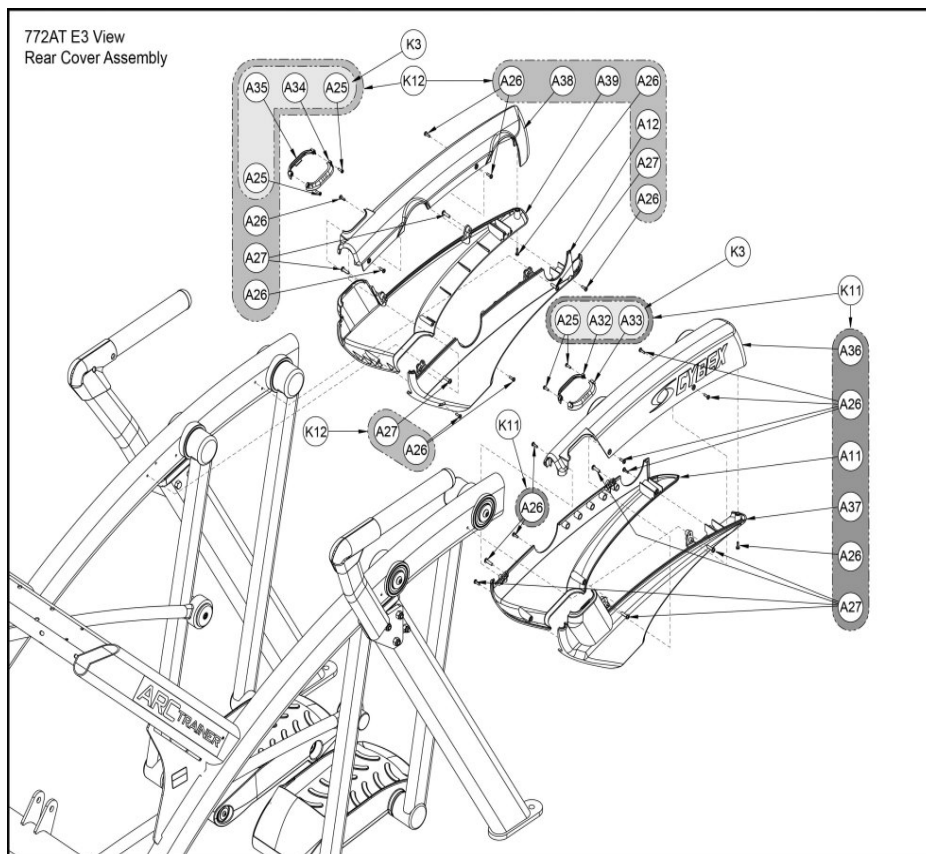
772AT E3 View - Hardware Manual and Power Cords



Ref #	Part Number	Qty	Description
A1	12090-322	2	PAD FOOT
D1	5771	1	Owners Manual 771 Arc
A2	600A-311	2	SPACER FLANGE
D2	770A-415	1	WARRANTY SHT, COMMERCIAL ARC 770
D3	770A-416	1	WARRANTY SHT, CONSUMER ARC 770
D9	771AT-316	1	POSTER, ASSY INSTR
D11	EW600007	1	POWER CORD, NEMA5-1 5PTOIEC320 C13 LA, 10A
D12	EW600008	1	POWER CORD, CEE 7/7 TO IEC320 C13 LA, 10A
D13	EW600009	1	POWER CORD, BS 1363UK10 TO IEC320 C13 LA, 10A
D14	EW600010	1	POWER CORD, JIS 8303 TO IEC320 C13 LA, 12A
D15	EW600011	1	POWER CORD, DANISH DK2-1A TO IEC320 C13 LA, 12A
D16	EW600012	1	POWER CORD, AS/NZS3112TOIEC320C13 LA, 10A
A15	BK030201	1	HEX KEY .188IN
D16	EW600012	1	POWER CORD, AS/NZS3112TOIEC320C13 LA, 10A
A16	BK030204	2	HEX KEY .219IN
D17	626AT-340	1	HARDWARE PACK, 626AT
D18	OAW-25706	1	POWER CORD, 10A/250V, 2.5MM CHINESE TO C13
A21	HC700428	4	BHSCS .375-16 X 2.25
A22	HF540200	1	GROMMET NYLON
A23	HN704901	4	LOCKNUT .375-16 NYLON
A24	HS307601	2	WASH FLAT .281 .500 .062 T

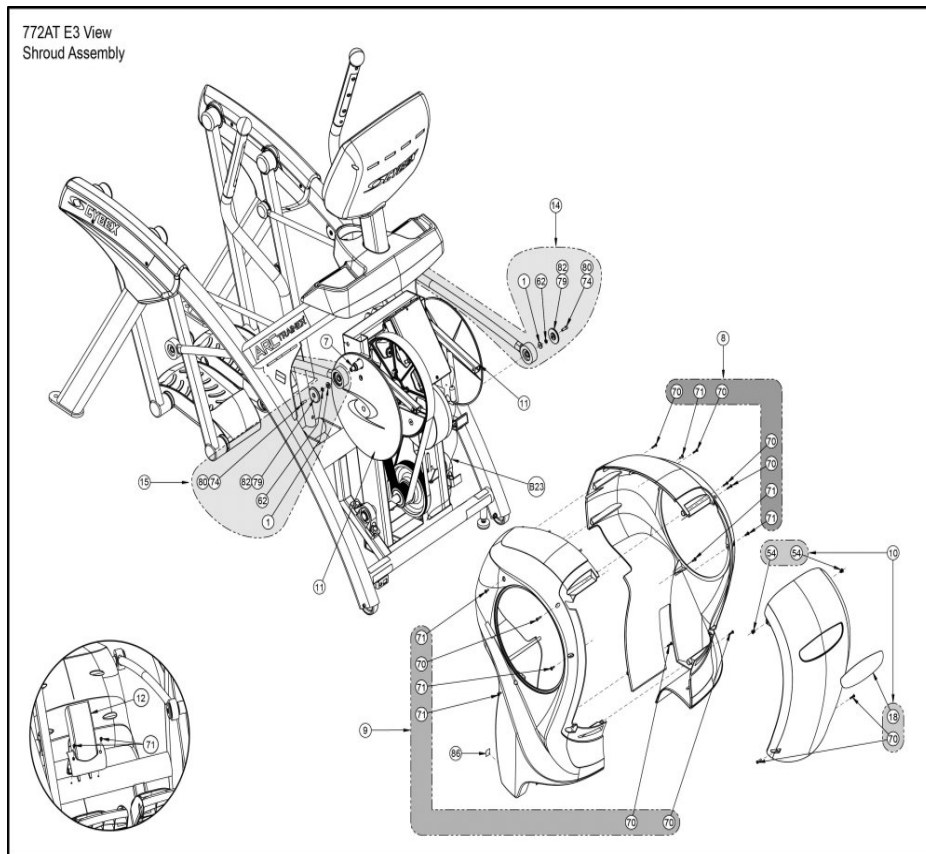
Ref #	Part Number	Qty	Description
A25	HT532512	2	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	19	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A27	HT572515	8	SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK
A28	HT592526	4	Tap Sc 10-12 x 2.00 Pn Hd Phil
A29	HX622815	2	SHCS .250-20 X .75 SS
A30	600AK012	3	KIT LINKAGE CAP
A52	770A-427	1	CABLE, 6', RG59 COAX F-TYPE M-M
80	YA000201	1	ADH THRD LKR REM .02 OZ 242

772AT E3 View - Rear Cover Assembly



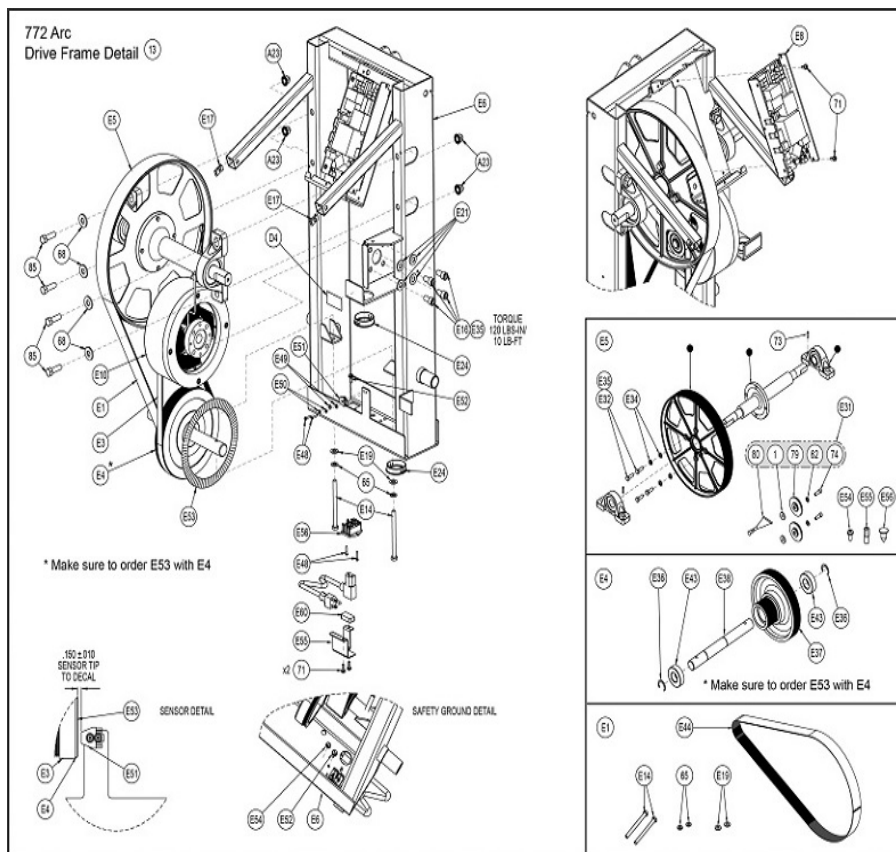
Ref #	Part Number	Qty	Description
K3	770AK048	1	KIT, COLLAR SET
A11	770A-321	1	COVER, REAR, INNER, LH
K11	770AK004	1	KIT, PIVOT COVER, LEFT SIDE
K12	770AK005	1	KIT, PIVOT COVER, RIGHT SIDE
A12	770A-324	1	COVER, REAR, INNER, RH
A25	HT532512	6	PN HD PHIL SC #6 X .50 PLASTITE
A26	HT552512	10	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
A27	HT572515	8	SCREW, PAN HEAD PHILIPS 10-24 X .75 TYPE 23, BLK
A32	770A-334	1	COLLAR, LH INNER
A33	770A-335	1	COLLAR, LH OUTER
A34	770A-340	1	COLLAR, INNER RH
A35	770A-341	1	COLLAR, OUTER RH
A36	770A-319	1	COVER, REAR, TOP, LH
A37	770A-320	1	COVER, REAR, OUTER, LH
A38	770A-322	1	COVER, REAR, TOP, RH
A39	770A-323	1	COVER, REAR, OUTER, RH

772AT E3 View - Shroud_Assembly



Ref #	Part Number	Qty	Description
1	600A-311	4	SPACER FLANGE
8	750AK021	1	KIT, ARC SHROUD LEFT
9	750AK022	1	KIT, ARC SHROUD RIGHT
10	750AK024-4	1	KIT, ACCESS COVER
11	1008223-0001	2	KIT: COVER, CRANK, FLAT
12	740A-354	1	Cover Elevation Motor
14	750AK006	1	KIT, LINKAGE ROD LEFT
15	750AK007	1	KIT, LINKAGE ROD RIGHT
18	750A-349	1	Decal ARC
B23	AW-20935	1	Cable Frame Harness
54	HF540200	2	GROMMET NYLON
62	HS307601	4	WASH FLAT .281 .500 .062 T
70	HT552515	9	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK
71	HT572512	12	TAP SC NO. 10 - 24 X .50 PN HD PHIL
74	HX622815	6	SHCS .250-20 X .75 SS
79	600AK012	4	KIT LINKAGE CAP
86	CM000268	1	DECAL, ON/OFF POWER

772 Arc Drive Frame Detail



Ref #	Part Number	Qty	Description
1	600A-311	4	SPACER FLANGE
E1	600AK020	1	KIT 16 RIB BELT TENSIONING
E3	630A-328	1	BELT SECONDARY DRIVE 7 RIB
D4	DE-17155	1	NLA: LABEL,WARNING HOT FLYWHEEL
E4	771A-110	1	DOUBLE PULLEY ASSY
E5	600AK002	1	KIT PULLEY CRANK SHAFT
E6	771A-205	1	W DRIVE FRAME Custom
E8	1009604-0001	1	ASSEMBLY: LOWER CONTROL BOARD, AC ARC BRAKE, EDDY CURRENT (900W), WITHOUT GENERATOR
E10	MR-23667	1	DRIVE FRAME ASSEMBLY
13	772A-101	1	HX HD CAP SC .312-18 X 3.75
E14	HC661240	2	SHCS .375-16 X .750
E16	HC702815	4	PANEL FASTENER 10-24 U TYPE
E17	HF579000	2	WASHER SAE .312
E19	HS327600	2	WASHER SAE .375
E21	HS347600	4	LOCKNUT, .375-16 SERRATED HEX
A23	HN704001	2	BUSHING,1.275IDX1.87 OD,NYLON INSULATED
E24	HX-17050	4	HX HD CAP SC .312-18 X 1.000
E32	HC661217	4	WASHER SAE .250
E33	HS307600	4	WASH FLAT .380 .625 .090 T
E34	HS760100	2	RING RETAINING EXT CRESCENT
E36	BR030221		

Ref #	Part Number	Qty	Description
E37	600AK014	1	KIT LOWER PULLEY ASSY
E38	771A-318	1	SHAFT, LOWER
E46	FB030243	1	BEARING 25MMIDX52MMOD 6205
E47	600A-343	1	BELT PRIMARY DRIVE 16 RIB
E48	HM522514	1	PN HD PHIL SC NO 4-40 X .62
E49	HS047600	1	WASHER SAE .112 NO 4
E50	HS048300	1	LOCKWASHER SPLIT .112-NO 4
E51	EW600003	1	CABLE OPTO SENSOR ARMORED
E52	JH581512	1	SCREW, HEX WASHER HEAD 10-32 X .50 TAPTITE GREEN GROUND
E53	DE-17019	1	DISC,SPEED SENSOR
E54	CM000237	1	DECAL SAFETY GROUND
E55	525AT-396	1	BRACKET, POWER CORD RETAINING
E56	771A-319	1	MODULE, IEC 320 C14, SWITCHED
E57	HJ542510	1	SEMS 8-32 X .38 PN HD PHIL EXT
E58	HP547012	1	STANDOFF HEX 8-32 X .50
E59	PP660010	1	FINNED FASTENER .25 DIA X .51 LONG
E60	20000-560	1	BUMPER
62	HS307601	4	WASH FLAT .281 .500 .062 T
65	HS328300	2	LOCKWASHER SPLIT .312
68	HS347700	10	WASHER USS .375
71	HT572512	12	TAP SC NO. 10 - 24 X .50 PN HD PHIL
73	HX-17023	2	PIN,SPRING .187X.813 LG,TYPE 420,ST STL
74	HX622815	6	SHCS .250-20 X .75 SS
79,E31	600AK012	5	KIT LINKAGE CAP
85	HC701220	4	BOLT,3-8-16X1.25.HXHD

