

MG525 MULTIGYM

8700-01

Parts Manual

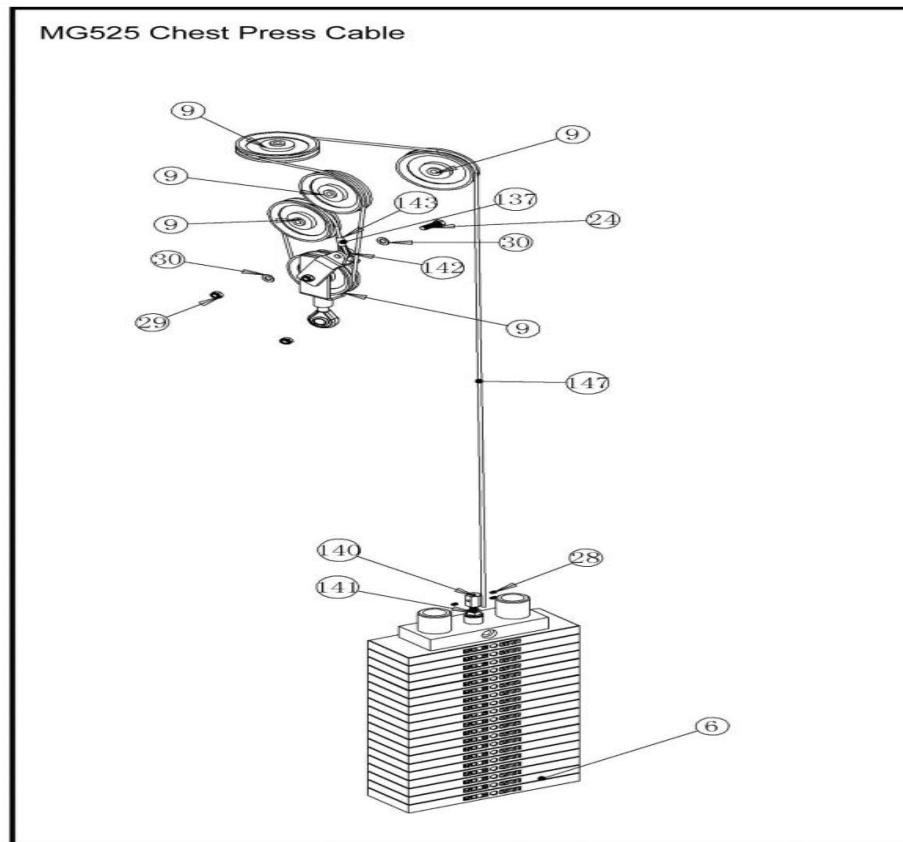
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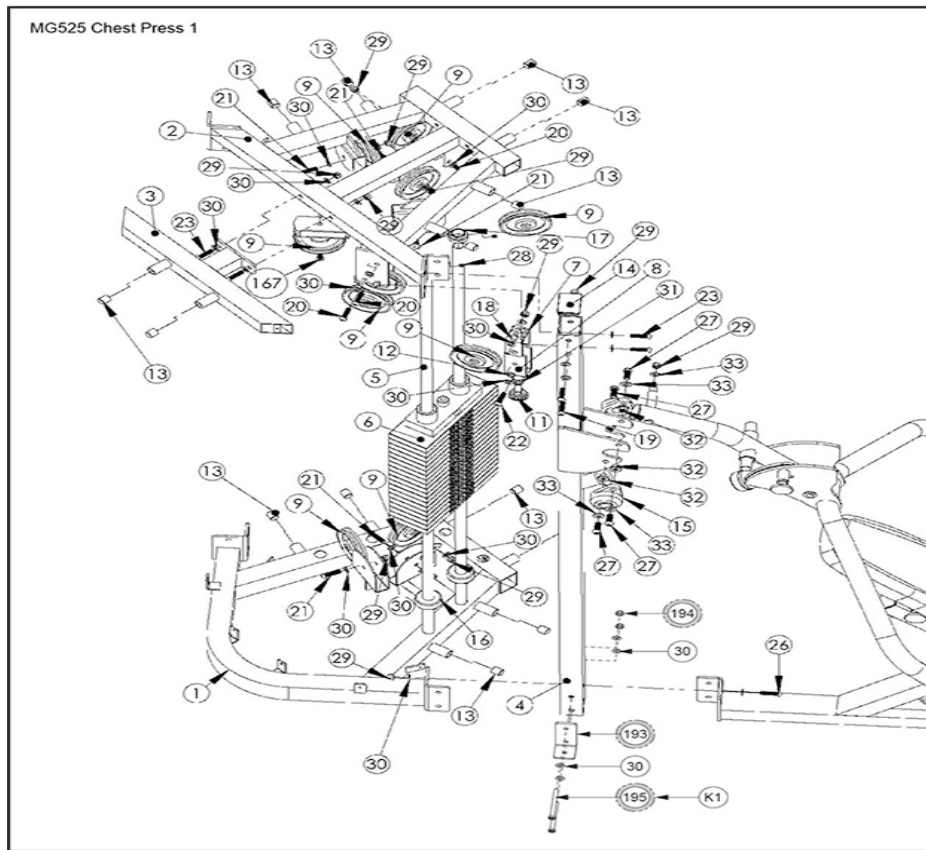
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MG525 Chest Press Cable



Ref #	Part Number	Qty	Description
6	0201028102	1	WEIGHT STACK - 200 LBS
9	0304009	5	PULLEY
24	0202001129	1	HEX BOLT M10-35
28	0201010201	1	SET SCREW M8-10
29	0202014003	1	LOCKNUT M10
30	0202008003	2	FLAT WASHER 11 MM X 20 MM X 2 MM
137	330001	1	
140	0201040551	1	CABLE TERMINAL
141	0202009004	1	FLANGE NUT .500-13
142	0201040503	1	STAINLESS CABLE GUARD
143	0201040504	1	ALUMINUM DOUBLE CRIMPING SLEEVE
147	15CBX109065	1	CABLE SA CHEST PRESS

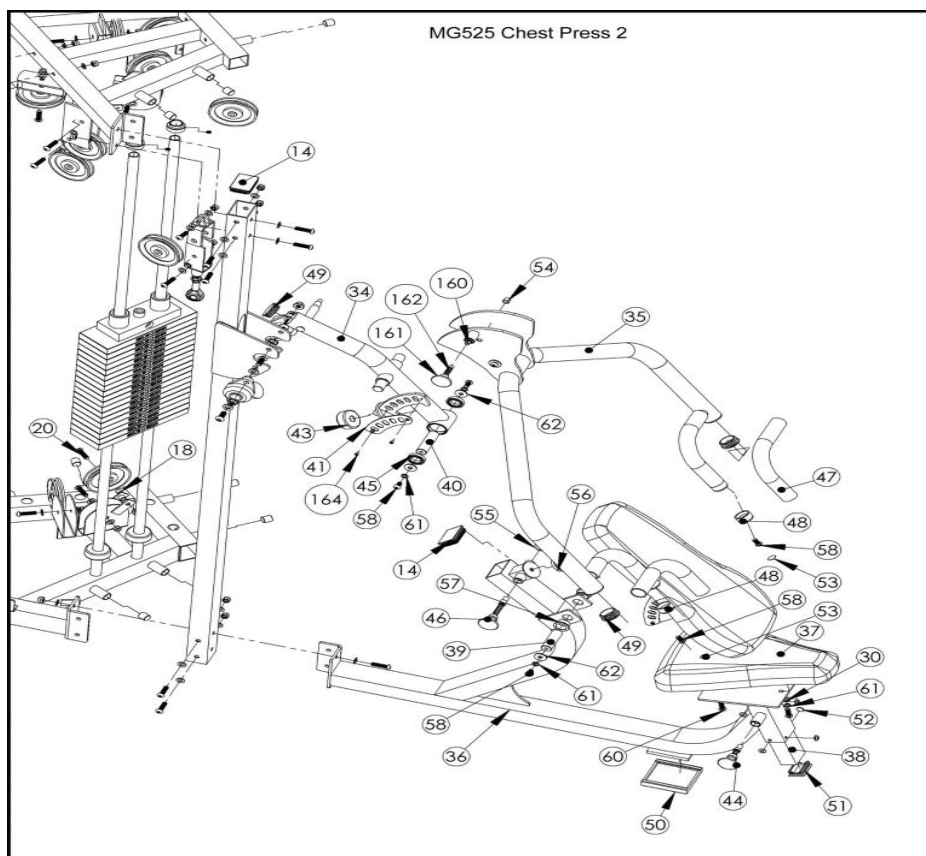
MG525 Chest Press 1



Ref #	Part Number	Qty	Description
K1	1010700-0001	1	KIT: BRACKET, ANCHOR
1	15CBX109001	1	BASE FRAME Custom
2	15CBX109002	1	TOP FRAME Custom
3	15CBX109003	1	GUIDE ROD ASSEMBLY BRACKET(TOP)
4	15CBX109004	3	MAIN UPRIGHT (CHEST PRESS)
5	15CBX109005	1	GUIDE ROD
6	0201028102	1	WEIGHT STACK - 200 LBS
7	15CBX109006	1	SWIVEL BRACKET
8	15CBX109007	8	FLOATING PULLEY
9	0304009	1	PULLEY
11	0201022101	1	U JOINT BEARING
12	0201025102	10	BUSHING
13	0408003	1	RUBBER STUD
14	0301013	1	END CAP
15	0201023102	1	BEARING SADDLE
16	0402006	1	RUBBER DONUT CUSHION
17	0703SPD101	1	GUIDE ROD SECURE COLLAR
18	0201025110	1	BUSHING
19	0202002016	1	BHSCS M10-90
20	0202002013	3	BHSCS M10-50
21	0202002015	5	BHSCS M10-45
22	0202002014	1	BHSCS M10-65

Ref #	Part Number	Qty	Description
23	0202002011	2	BHSCS M10-70
25	0202002018	1	BHSCS M10-95
26	0202002008	1	BHSCS M10-75
27	0202002105	4	BHSCS M12-35
28	0201010201	1	SET SCREW M8-10
29	0202014003	9	LOCKNUT M10
30	0202008003	12	FLAT WASHER 11 MM X 20 MM X 2 MM
31	0202009003	1	FLANGE NUT M16
32	0202009002	3	FLANGE NUT M12
33	0202008004	4	FLAT WASHER 13.50 MM X 24 MM X 2.50 MM
167	0202002006	1	BHSCS M10-40
193	1010684-0001	2	BRACKET: ANCHOR, FORMED
194	HN704902	4	LOCKNUT NYLON .375-16
195	JC702842	4	SHCS .375-16 X 4.00

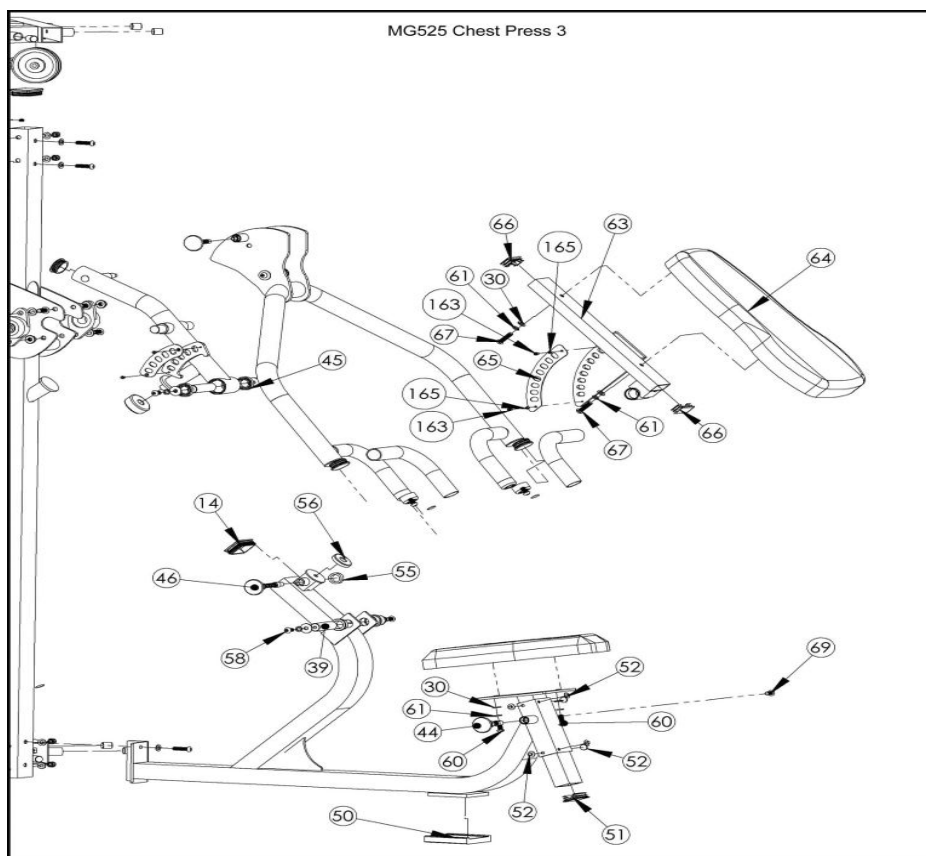
MG525 Chest Press 2



Ref #	Part Number	Qty	Description
14	0301013	2	END CAP
18	0201025110	1	BUSHING
20	0202002013	1	BHSCS M10-50
30	0202008003	1	FLAT WASHER 11 MM X 20 MM X 2 MM
34	15CBX109010	1	PRESS ARM PIVOTING BRACKET
35	15CBX109011	1	PRESS ARM
36	15CBX109012	1	MAIN BASE FRAME (CHEST PRESS) Custom
37	15CBX109013	11	SEAT PAD
38	15CBX109014	1	SEAT PAD ADJUSTMENT TUBE
39	15CBX109015	1	SWIVEL AXLE
40	15CBX109016	1	SWIVEL AXLE
41	15CBX109017	1	GUARDING FENDER
43	0402012	1	RUBBER CUSHION
44	0307001	1	PULL PIN
45	0201020217	1	BEARING
46	0307003	1	PULL PIN
47	15CBX109018	1	PVC HANDLE GRIP
48	0701076051	2	END CAP
49	0302004	2	END CAP
50	0403003	1	RUBBER FOOT PLATE COVER
51	0301008	1	END CAP
52	0311005	1	ANTI-SKID INSERT

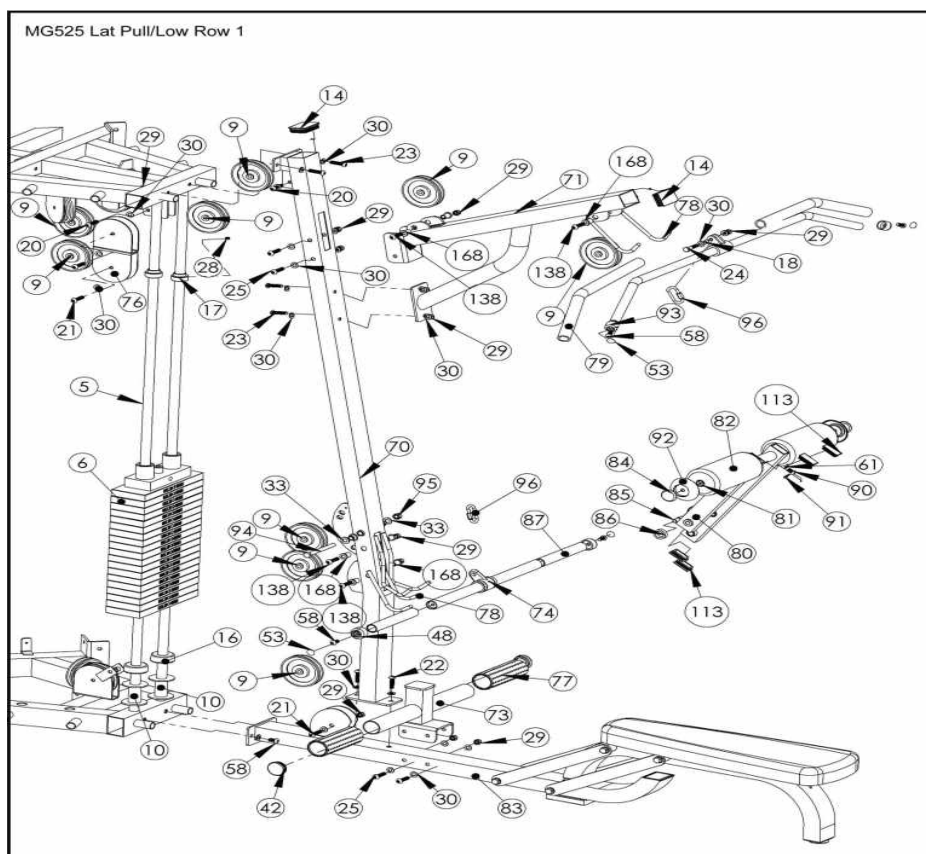
Ref #	Part Number	Qty	Description
53	0904028	2	POLY STICKER
54	15CBX109070	1	HANDLE GRIP
55	15CBX109019	1	RUBBER SLEEVE
56	0402005	1	DONUT CUSHION
57	0201025003	1	ALLOY BUSHING
58	0202002002	4	BHSCS M10-20
60	0202002004	1	BHSCS M10-30
61	0202017003	3	LOCKWASHER SPLIT 10 MM
62	0202008101	2	FLAT WASHER 10.50 MM X 30 MM X 2.50 MM
160	15CBX109071	1	PULL PIN
161	0326002	1	KNOB
162	0201019017	1	SPRING
164	0201003602	1	FHSCS M5-8

MG525 Chest Press 3



Ref #	Part Number	Qty	Description
14	0301013	1	END CAP
30	0202008003	2	FLAT WASHER 11 MM X 20 MM X 2 MM
39	15CBX109015	1	SWIVEL AXLE
44	0307001	1	PULL PIN
45	0201020217	1	BEARING
46	0307003	1	PULL PIN
50	0403003	1	RUBBER FOOT PLATE COVER
51	0301008	1	END CAP
52	0311005	3	ANTI-SKID INSERT
55	15CBX109019	1	RUBBER SLEEVE
56	0402005	1	DONUT CUSHION
58	0202002002	1	BHSCS M10-20
60	0202002004	3	BHSCS M10-30
61	0202017003	3	LOCKWASHER SPLIT 10 MM
63	15CBX109020	1	BACK PAD SUPPORT Custom
64	15CBX109021	1	BACK PAD
65	15CBX109022	1	GUARDING FENDER
66	0301004	2	END CAP
67	0202002007	2	BHSCS M10-55
69	0202002001	1	BHSCS M10-15
163	0202004302	2	SHCS M5-10
165	0201040151	2	SPACER

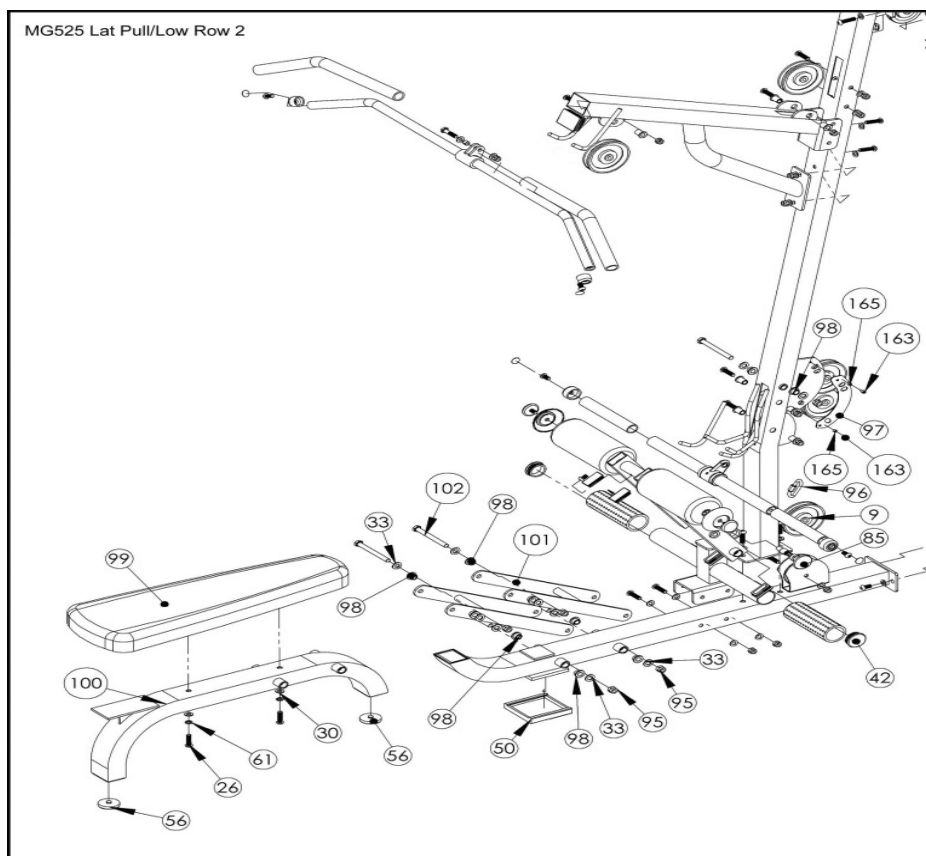
MG525 Lat Pull Low Row 1



Ref #	Part Number	Qty	Description
5	15CBX109005	1	GUIDE ROD
6	0201028102	1	WEIGHT STACK - 200 LBS
9	0304009	9	PULLEY
10	15CBX109008	2	WEIGHT STACK SUPPORT
14	0301013	2	END CAP
16	0402006	1	RUBBER DONUT CUSHION
17	0703SPD101	1	GUIDE ROD SECURE COLLAR
18	0201025110	1	BUSHING
20	0202002013	2	BHSCS M10-50
21	0202002015	2	BHSCS M10-45
22	0202002014	1	BHSCS M10-65
23	0202002011	2	BHSCS M10-70
24	0202001129	1	HEX BOLT M10-35
25	0202002018	2	BHSCS M10-95
28	0201010201	1	SET SCREW M8-10
29	0202014003	8	LOCKNUT M10
30	0202008003	9	FLAT WASHER 11 MM X 20 MM X 2 MM
33	0202008004	2	FLAT WASHER 13.50 MM X 24 MM X 2.50 MM
42	0302006	1	END CAP
48	0701076051	1	END CAP
53	0904028	2	POLY STICKER
58	0202002002	3	BHSCS M10-20

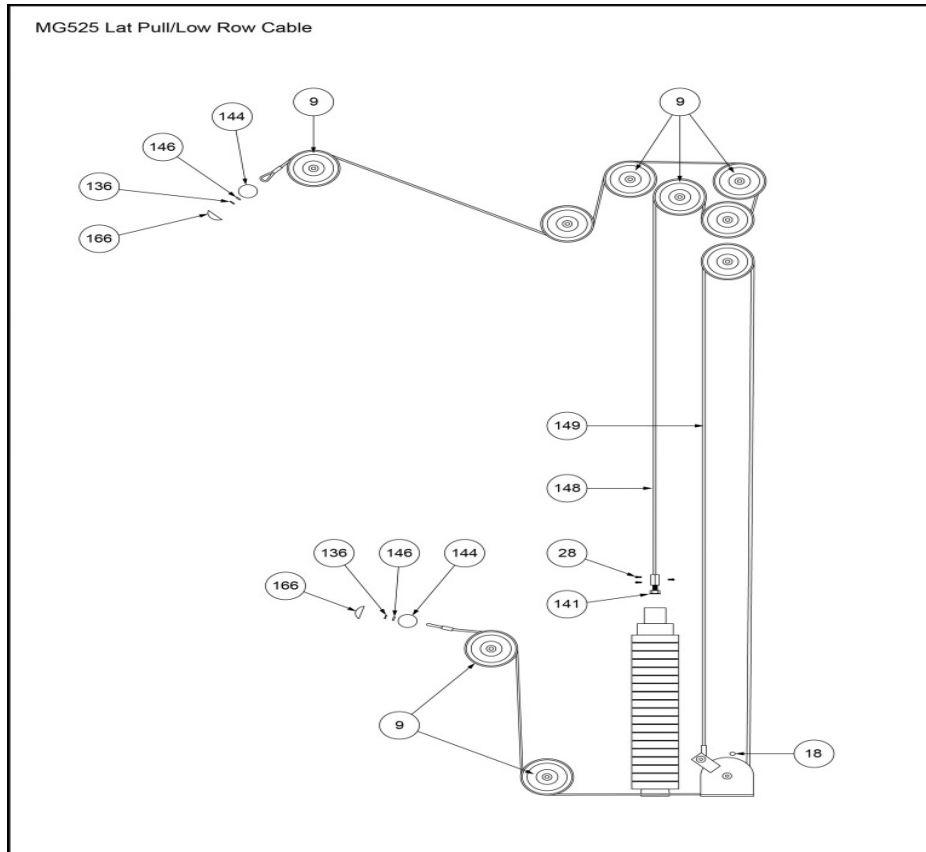
Ref #	Part Number	Qty	Description
61	0202017003	1	LOCKWASHER SPLIT 10 MM
70	15CBX109023	1	MAIN UPRIGHT (LAT PULL DOWN)
71	15CBX109024	1	TOP BEAM
73	15CBX109026	1	FOOT REST
74	15CBX109027	1	HANDLE (SHORT BAR)
76	15CBX109029	1	DOUBLE PULLEY BRACKET
77	15CBX109069	1	RUBBER CUSHION
78	0401121	2	HANDLE GRIP
79	0401252	1	PVC HANDLE GRIP
80	15CBX109030	1	KNEE HOLDER ASSEMBLY
81	15CBX109031	1	FOAM TUBE
82	15CBX109032	1	FOAM
83	15CBX109033	1	BASE BEAM
84	0409009	1	END CAP
85	0307002	2	PULL PIN
86	15CBX109034	2	RUBBER SLEEVE
87	15CBX109035	1	PVC HANDLE GRIP
90	0202002001	1	BHSCS M10-15
91	0202034001	1	WASHER, ARC 10 MM
92	0318102	1	FOAM ROLLER COVER
93	0701076052	1	HANDLE END CAP
94	0202001026	1	HEX BOLT M12-165
95	0202014004	1	LOCKNUT M12
96	0201034005	2	LINK
113	0301003	2	END CAP
138	0202002017	4	BHSCS M10-85
168	0703SPD123	4	PULLEY SPACER

MG525 Lat Pull Low Row 2



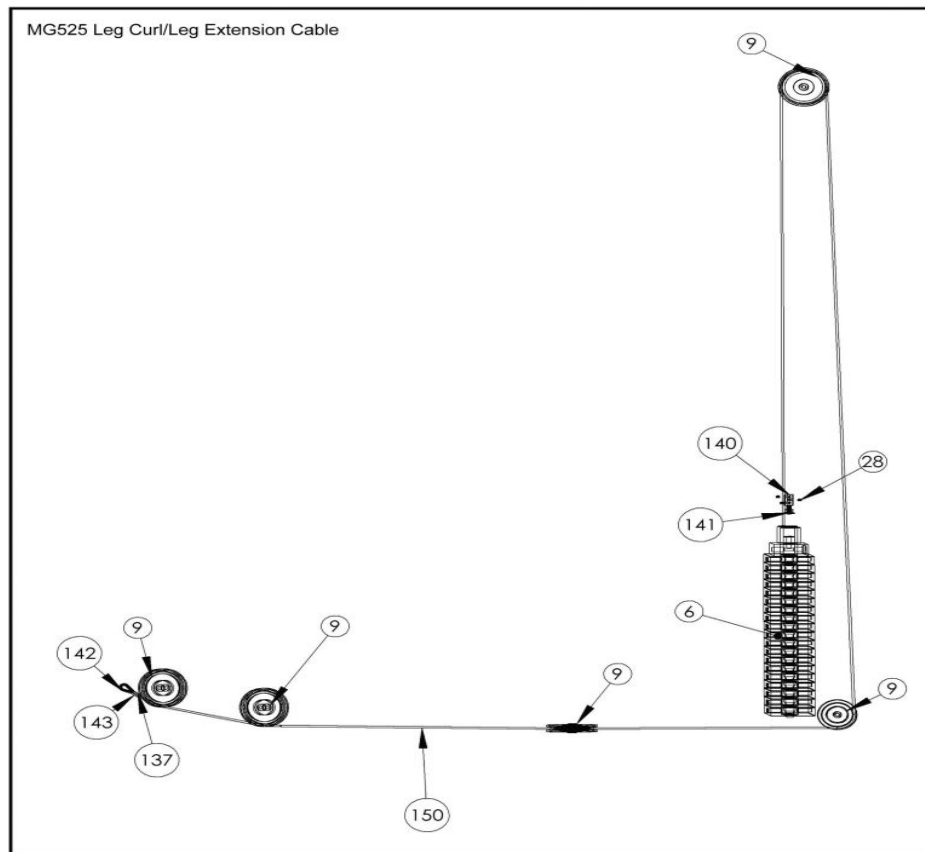
Ref #	Part Number	Qty	Description
9	0304009	1	PULLEY
26	0202002008	1	BHSCS M10-75
30	0202008003	1	FLAT WASHER 11 MM X 20 MM X 2 MM
33	0202008004	2	FLAT WASHER 13.50 MM X 24 MM X 2.50 MM
42	0302006	1	END CAP
50	0403003	1	RUBBER FOOT PLATE COVER
56	0402005	2	DONUT CUSHION
61	0202017003	1	LOCKWASHER SPLIT 10 MM
85	0307002	1	PULL PIN
95	0202014004	2	LOCKNUT M12
96	0201034005	1	LINK
97	15CBX109037	1	GUARDING FENDER
98	0201025002	4	ALLOY BUSHING
99	15CBX109038	1	SEAT PAD
100	15CBX109039	1	SEAT PAD SUPPORT
101	15CBX109040	1	PARALLEL SEAT ADJUSTMENT ASSEMBLY
102	0202001025	1	HEX BOLT M12-155
163	0202004302	2	SHCS M5-10
165	0201040151	2	SPACER

MG525 Lat Pull Low Row 2 Cable



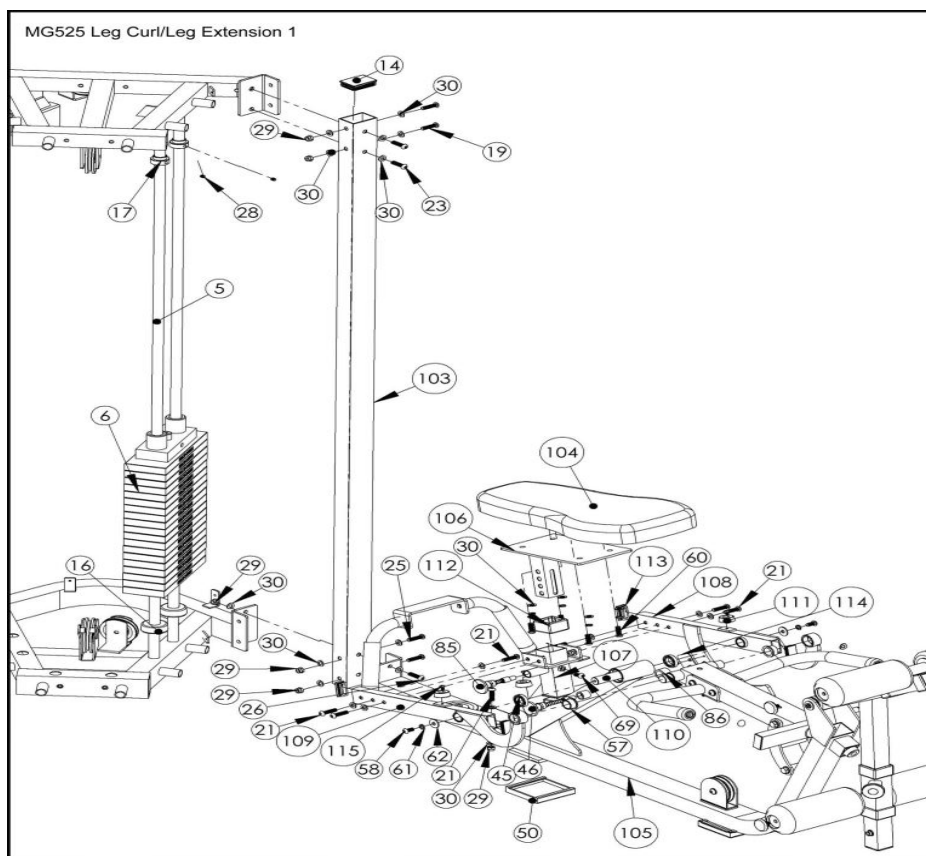
Ref #	Part Number	Qty	Description
9	0304009	6	PULLEY
18	0201025110	1	BUSHING
28	0201010201	1	SET SCREW M8-10
136	0417002	2	O RING
141	0202009004	1	FLANGE NUT .500-13
144	0319002	2	CABLE TERMINAL GUARD (BIG)
146	0201008006	1	FLAT WASHER 7 MM X 12 MM X 1.6 MM
148	15CBX109066	1	CABLE SA LAT PULLDOWN
149	15CBX109067	1	CABLE SA LOW ROW
166	0202034004	2	ARC WASHER

MG525 Leg Curl Extension Cable



Ref #	Part Number	Qty	Description
6	0201028102	1	WEIGHT STACK - 200 LBS
9	0304009	5	PULLEY
28	0201010201	1	SET SCREW M8-10
137	330001	1	
140	0201040551	1	CABLE TERMINAL
141	0202009004	1	FLANGE NUT .500-13
142	0201040503	1	STAINLESS CABLE GUARD
143	0201040504	1	ALUMINUM DOUBLE CRIMPING SLEEVE
150	15CBX109068	1	CABLE SA LEG CURL/EXT

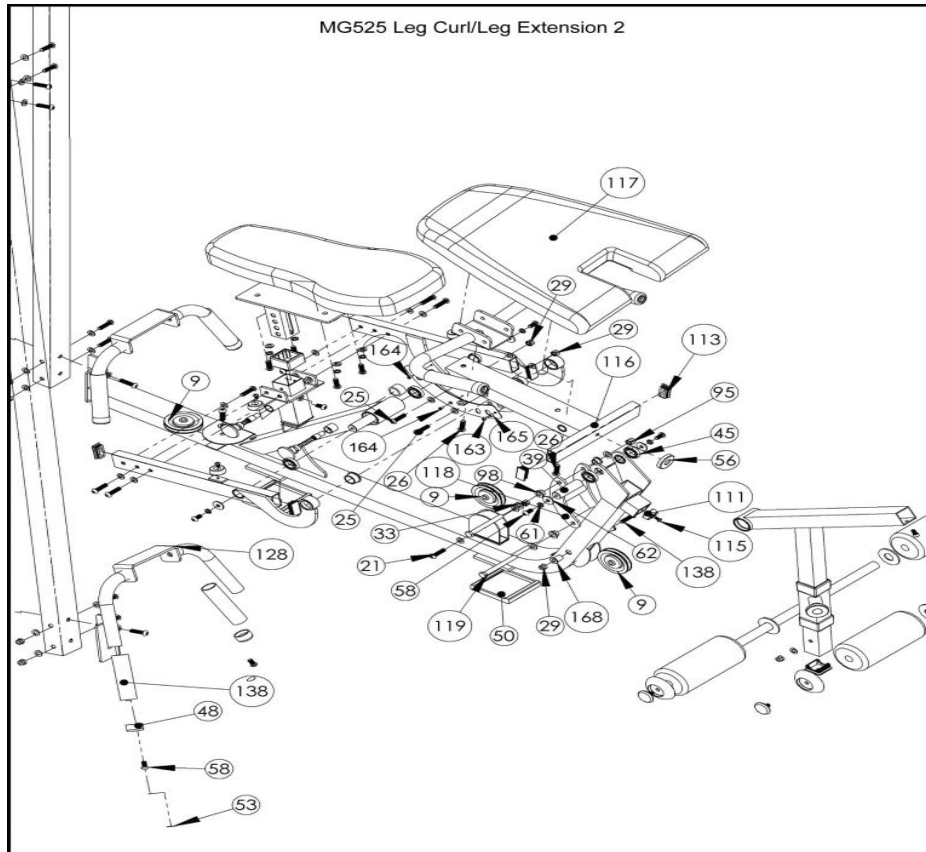
MG525 Leg Curl Extension 1



Ref #	Part Number	Qty	Description
5	15CBX109005	1	GUIDE ROD
6	0201028102	1	WEIGHT STACK - 200 LBS
14	0301013	1	END CAP
16	0402006	1	RUBBER DONUT CUSHION
17	0703SPD101	1	GUIDE ROD SECURE COLLAR
19	0202002016	1	BHSCS M10-90
21	0202002015	4	BHSCS M10-45
23	0202002011	1	BHSCS M10-70
25	0202002018	1	BHSCS M10-95
26	0202002008	1	BHSCS M10-75
28	0201010201	1	SET SCREW M8-10
29	0202014003	5	LOCKNUT M10
30	0202008003	7	FLAT WASHER 11 MM X 20 MM X 2 MM
45	0201020217	1	BEARING
46	0307003	1	PULL PIN
50	0403003	1	RUBBER FOOT PLATE COVER
57	0201025003	1	ALLOY BUSHING
58	0202002002	1	BHSCS M10-20
60	0202002004	1	BHSCS M10-30
61	0202017003	1	LOCKWASHER SPLIT 10 MM
62	0202008101	1	FLAT WASHER 10.50 MM X 30 MM X 2.50 MM
69	020200200	1	Mushroom Head Hex Socket Bolt

Ref #	Part Number	Qty	Description
85	0307002	1	PULL PIN
86	15CBX109034	1	RUBBER SLEEVE
103	15CBX109041	1	MAIN UPRIGHT (LEG CURL/EXT)
104	15CBX109042	1	BACK PAD BLACK Custom
105	15CBX109043	1	MAIN FRAME (LEG CURL/EXT) Custom
106	15CBX109044	1	BACK PAD SUPPORT Custom
107	15CBX109045	1	BACK PAD ADJUSTMENT RECEPTACLE Custom
108	15CBX109046	1	BACK PAD SUPPORT ASSEMBLY (LEF CUS Custom
109	15CBX109047	1	BACK PAD SUPPORT ASSEMBLY (RIG Custom
110	15CBX109048	1	SWIVEL AXLE
111	0402004	1	RUBBER DONUT CUSHION
112	0312001	1	SLEEVE
113	0301003	1	END CAP
114	15CBX109049	1	GUARDING FENDER
115	0201006001	1	PAN HD PHIL SC M6-12

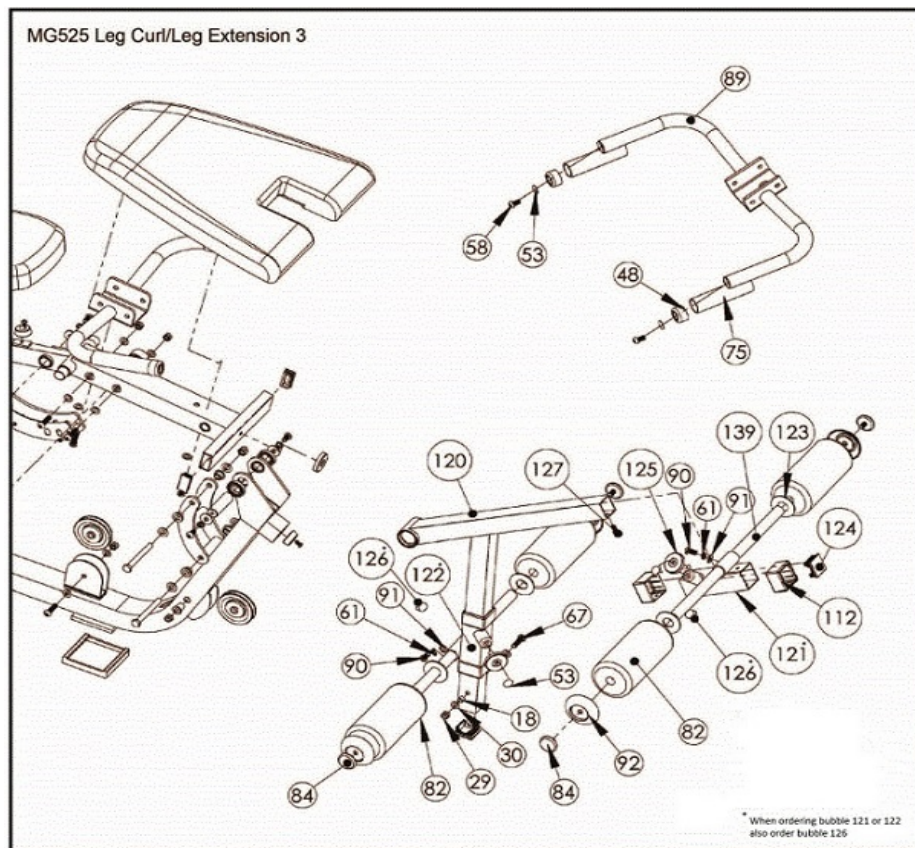
MG525 Leg Curl Extension 2



Ref #	Part Number	Qty	Description
9	0304009	4	PULLEY
21	0202002015	1	BHSCS M10-45
25	0202002018	2	BHSCS M10-95
26	0202002008	2	BHSCS M10-75
29	0202014003	3	LOCKNUT M10
33	0202008004	1	FLAT WASHER 13.50 MM X 24 MM X 2.50 MM
39	15CBX109015	1	SWIVEL AXLE
45	0201020217	1	BEARING
48	0701076051	1	END CAP
50	0403003	1	RUBBER FOOT PLATE COVER
53	0904028	1	POLY STICKER
56	0402005	1	DONUT CUSHION
58	0202002002	2	BHSCS M10-20
61	0202017003	1	LOCKWASHER SPLIT 10 MM
62	0202008101	1	FLAT WASHER 10.50 MM X 30 MM X 2.50 MM
95	0202014004	1	LOCKNUT M12
98	0201025002	1	ALLOY BUSHING
111	0402004	1	RUBBER DONUT CUSHION
113	0301003	1	END CAP
115	0201006001	1	PAN HD PHIL SC M6-12
116	15CBX109050	1	SEAT PAD SUPPORT
117	15CBX109051	1	SEAT PAD

Ref #	Part Number	Qty	Description
118	15CBX109052	1	PIVOT ARM ASSEMBLY BRACKET
119	0202001017	1	HEX BOLT M12-105
128	15CBX109059	1	HANDLE
138	0202002017	2	BHSCS M10-85
163	0202004302	1	SHCS M5-10
164	0201003602	2	FHSCS M5-8
165	0201040151	1	SPACER
168	0703SPD123	1	PULLEY SPACER

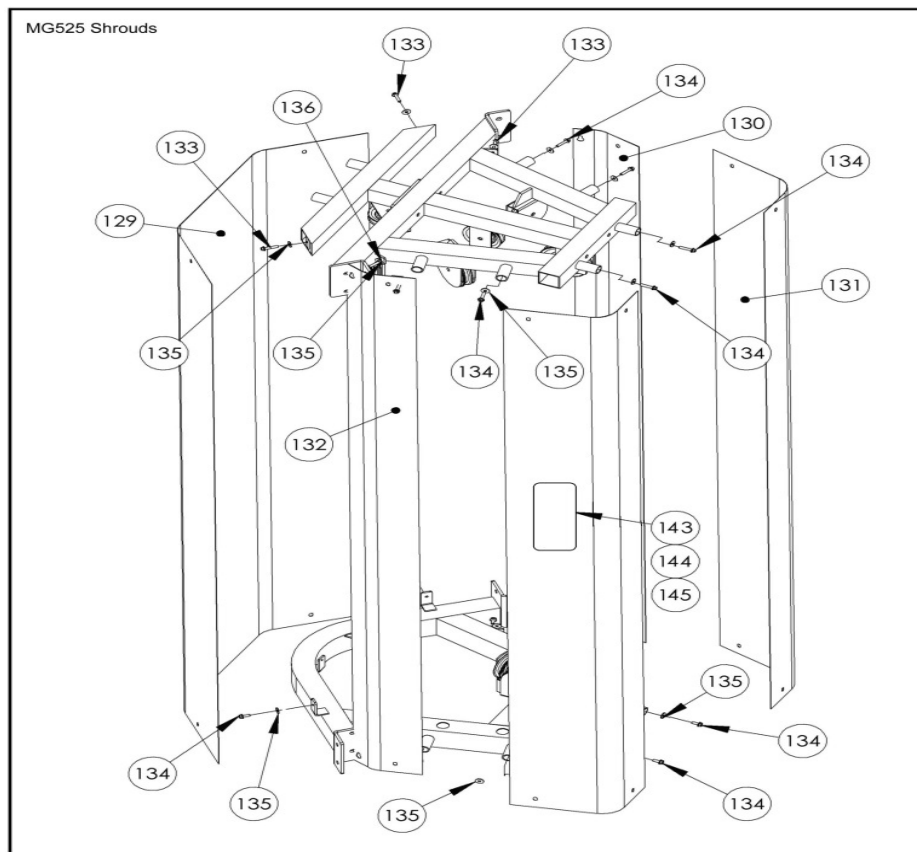
MG525 Leg Curl Extension 3



Ref #	Part Number	Qty	Description
18	0201025110	1	BUSHING
29	0202014003	1	LOCKNUT M10
30	0202008003	1	FLAT WASHER 11 MM X 20 MM X 2 MM
48	0701076051	1	END CAP
53	0904028	2	POLY STICKER
58	0202002002	1	BHSCS M10-20
61	0202017003	2	LOCKWASHER SPLIT 10 MM
67	0202002007	1	BHSCS M10-55
75	15CBX109028	1	HANDLE GRIP (PVC)
82	15CBX109032	2	FOAM
84	0409009	1	END CAP
89	15CBX109036	1	HANDLE ASSEMBLY (LEG CURL/EXT)
90	0202002001	2	BHSCS M10-15
91	0202034001	2	WASHER, ARC 10 MM
92	0318102	1	FOAM ROLLER COVER
112	0312001	1	SLEEVE
120	15CBX109053	1	FOAM TUBING ASSEMBLY
121	15CBX109054	1	FOAM ADJUSTMENT TUBE
122	15CBX109055	1	FOAM ADJUSTMENT TUBE
123	15CBX109056	1	FLAT WASHER (LARGE)
124	0301017	1	END CAP
125	15CBX109057	1	TURN KNOB

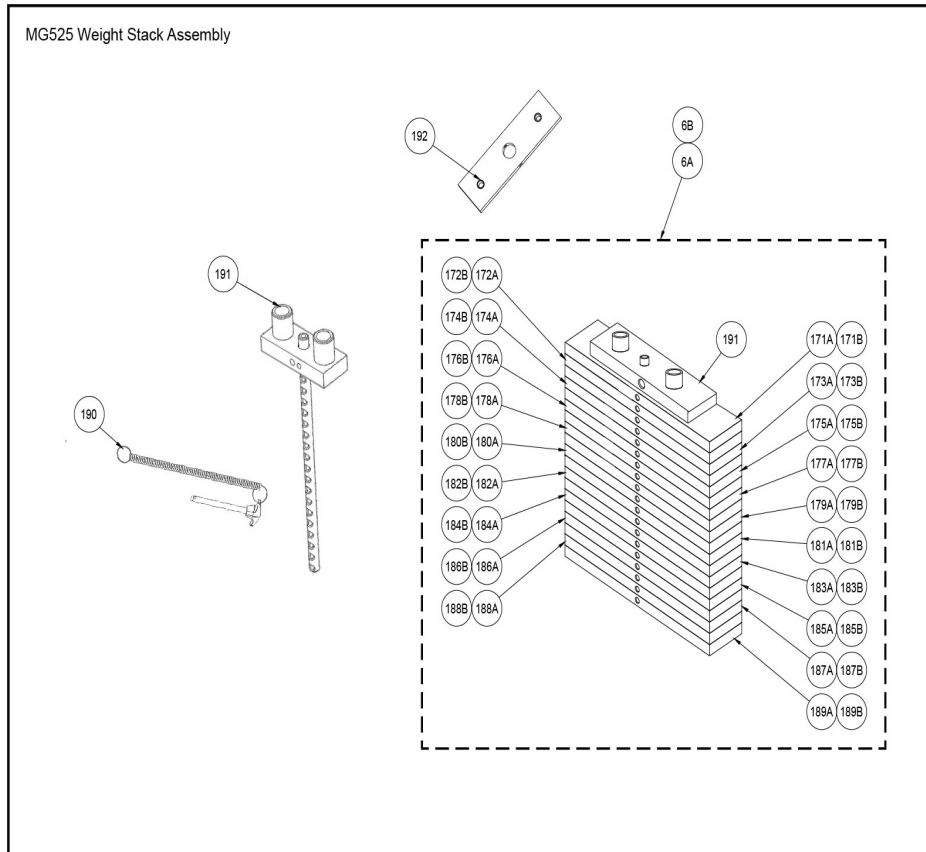
Ref #	Part Number	Qty	Description
126	15CBX109058	2	PRESSING BLOCK (ALUMINUM)
127	0202004501	1	SHCS M8-15
139	15CBX109064	1	FOAM TUBE

MG525 Shrouds



Ref #	Part Number	Qty	Description
129	15CBX109060	1	REAR SHROUD (BIG)
130	15CBX109061	1	SHROUD (CENTER RIGHT)
131	15CBX109062	1	SHROUD (FRONT)
132	15CBX109063	1	SHROUD (CENTER LEFT)
133	0202031005	2	FLANGE HEX BOLT M6-12
134	0201006301	7	TAP SC M5-12
135	0202008107	6	FLAT WASHER 6.4 MM X 18 MM X 1.6 MM
136	0417002	1	O RING
143	0904051	1	PLACARD, CHEST/INCLINE/OVERHEAD
144	0904052	1	PLACARD, LAT PULLDOWN/ LOW ROW
145	0904053	1	PLACARD, LEG CURL/EXT

MG525 Weight Stack Assembly



Ref #	Part Number	Qty	Description
6B	0201028102N	1	WEIGHT STACK, -200 LBS
6A	0201028102	1	WEIGHT STACK - 200 LBS
171A	02010281021	1	WEIGHT PLATE, 10-20
171B	02010281021N	1	WEIGHT PLATE, 10-20
172A	02010281022	1	WEIGHT PLATE, 15-30
172B	02010281022N	1	WEIGHT PLATE, 15-30
173B	02010281023N	1	WEIGHT PLATE, 20-40
173A	02010281023	1	WEIGHT PLATE, 20-40
174A	02010281024	1	WEIGHT PLATE, 25-50
174B	02010281024N	1	WEIGHT PLATE, 25-50
175A	02010281025	1	WEIGHT PLATE, 30-60
175B	02010281025N	1	WEIGHT PLATE, 30-60
176A	02010281026	1	WEIGHT PLATE, 35-70
176B	02010281026N	1	WEIGHT PLATE, 35-70
177A	02010281027	1	WEIGHT PLATE, 40-80
177B	02010281027N	1	WEIGHT PLATE, 40-80
178B	02010281028N	1	WEIGHT PLATE, 45-90
178A	02010281028	1	WEIGHT PLATE, 45-90
179A	02010281029	1	WEIGHT PLATE, 50-100
179B	02010281029N	1	WEIGHT PLATE, 50-100
180B	020102810210N	1	WEIGHT PLATE, 55-110
180A	020102810210	1	WEIGHT PLATE, 55-110

Ref #	Part Number	Qty	Description
181B	020102810211N	1	WEIGHT PLATE, 60-120
181A	020102810211	1	WEIGHT PLATE, 60-120
182A	020102810212	1	WEIGHT PLATE, 65-130
182B	020102810212N	1	WEIGHT PLATE, 65-130
183B	020102810213N	1	WEIGHT PLATE, 70-140
183A	020102810213	1	WEIGHT PLATE, 70-140
184B	020102810214N	1	WEIGHT PLATE, 75-150
184A	020102810214	1	WEIGHT PLATE, 75-150
185B	020102810215N	1	WEIGHT PLATE, 80-160
185A	020102810215	1	WEIGHT PLATE, 80-160
186B	020102810216N	1	WEIGHT PLATE, 85-170
186A	020102810216	1	WEIGHT PLATE, 85-170
187A	020102810217	1	WEIGHT PLATE, 90-180
187B	020102810217N	1	WEIGHT PLATE, 90-180
188A	020102810218	1	WEIGHT PLATE, 95-190
188B	020102810218N	1	WEIGHT PLATE, 95-190
189B	020102810219N	1	WEIGHT PLATE, 100-200
189A	020102810219	1	WEIGHT PLATE, 100-200
190	0201028205	1	WEIGHT SLECTOR PIN
191	0201028208	1	TOP PLATE ASSEMBLY
192	0201028209	2	WEIGHT PLATE BUSHING

