

Mg525 Multigym Sbm V01

8701-01

Parts Manual

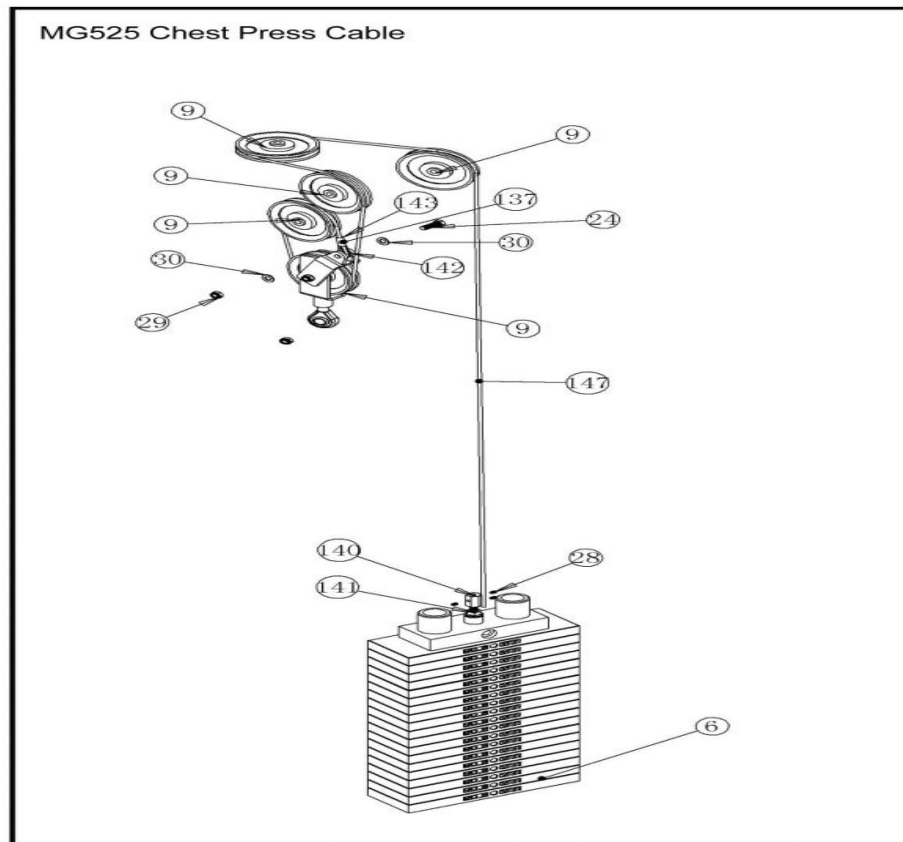
1/5/2019 5:49:29 AM



Table of Contents

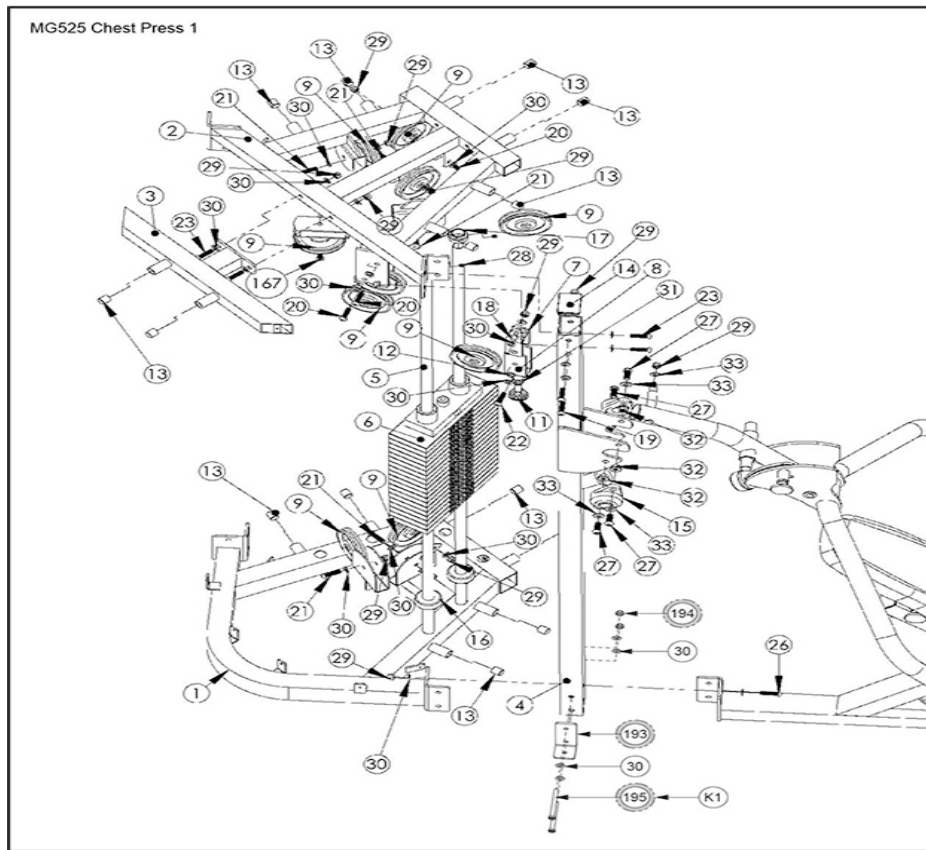
MG525 Chest Press Cable.....	3
MG525 Chest Press 1.....	4
MG525 Chest Press 2.....	6
MG525 Chest Press 3.....	8
MG525 Lat Pull Low Row 1.....	9
MG525 Lat Pull Low Row 2.....	11
MG525 Lat Pull Low Row 2 Cable.....	12
MG525 Leg Curl Extension Cable.....	13
MG525 Leg Curl Extension 1.....	14
MG525 Leg Curl Extension 2.....	16
MG525 Leg Curl Extension 3.....	18
MG525 Shrouds.....	20
MG525 Weight Stack Assembly.....	21

MG525 Chest Press Cable



Ref #	Part Number	Qty	Description
6	0201028102	1	WEIGHT STACK - 200 LBS
9	0304009	5	PULLEY
24	0202001129	1	HEX BOLT M10-35
28	0201010201	1	SET SCREW M8-10
29	0202014003	1	LOCKNUT M10
30	0202008003	2	FLAT WASHER 11 MM X 20 MM X 2 MM
137	330001	1	
140	0201040551	1	CABLE TERMINAL
141	0202009004	1	FLANGE NUT .500-13
142	0201040503	1	STAINLESS CABLE GUARD
143	0201040504	1	ALUMINUM DOUBLE CRIMPING SLEEVE
147	15CBX109065	1	CABLE SA CHEST PRESS

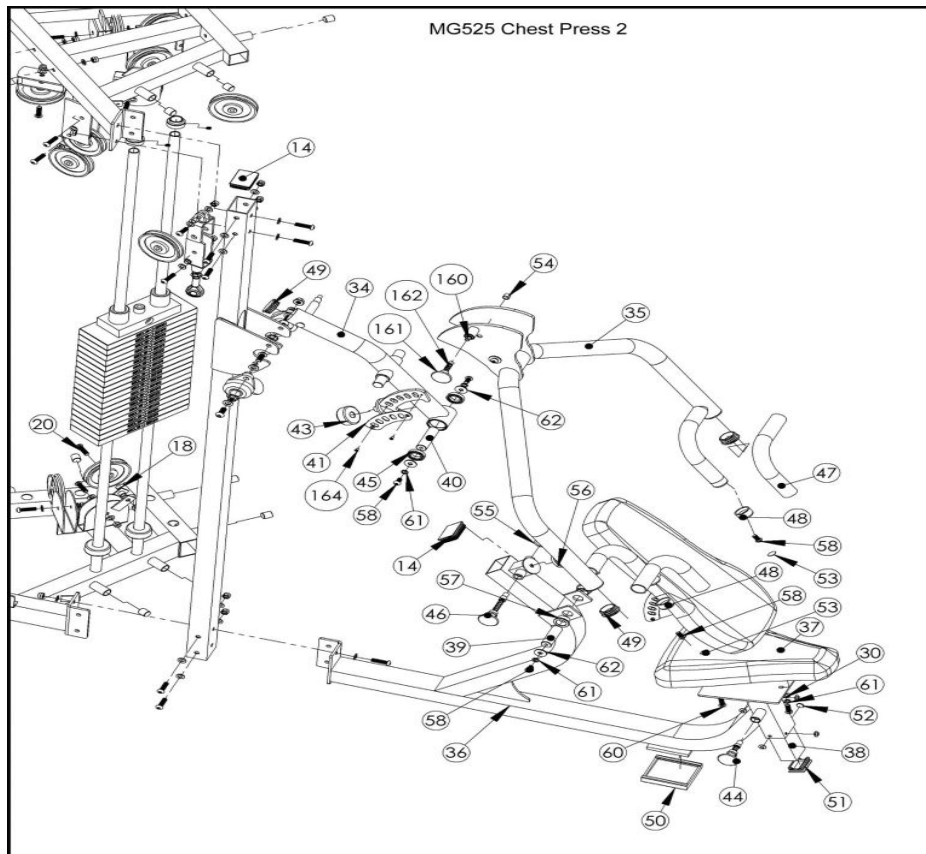
MG525 Chest Press 1



Ref #	Part Number	Qty	Description
K1	1010700-0001	1	KIT: BRACKET, ANCHOR
1	15CBX109001	1	BASE FRAME Custom
2	15CBX109002	1	TOP FRAME Custom
3	15CBX109003	1	GUIDE ROD ASSEMBLY BRACKET(TOP)
4	15CBX109004	3	MAIN UPRIGHT (CHEST PRESS)
5	15CBX109005	1	GUIDE ROD
6	0201028102	1	WEIGHT STACK - 200 LBS
7	15CBX109006	1	SWIVEL BRACKET
8	15CBX109007	8	FLOATING PULLEY
9	0304009	1	PULLEY
11	0201022101	1	U JOINT BEARING
12	0201025102	10	BUSHING
13	0408003	1	RUBBER STUD
14	0301013	1	END CAP
15	0201023102	1	BEARING SADDLE
16	0402006	1	RUBBER DONUT CUSHION
17	0703SPD101	1	GUIDE ROD SECURE COLLAR
18	0201025110	1	BUSHING
19	0202002016	1	BHSCS M10-90
20	0202002013	3	BHSCS M10-50
21	0202002015	5	BHSCS M10-45
22	0202002014	1	BHSCS M10-65

Ref #	Part Number	Qty	Description
23	0202002011	2	BHSCS M10-70
25	0202002018	1	BHSCS M10-95
26	0202002008	1	BHSCS M10-75
27	0202002105	4	BHSCS M12-35
28	0201010201	1	SET SCREW M8-10
29	0202014003	9	LOCKNUT M10
30	0202008003	12	FLAT WASHER 11 MM X 20 MM X 2 MM
31	0202009003	1	FLANGE NUT M16
32	0202009002	3	FLANGE NUT M12
33	0202008004	4	FLAT WASHER 13.50 MM X 24 MM X 2.50 MM
167	0202002006	1	BHSCS M10-40
193	1010684-0001	2	BRACKET: ANCHOR, FORMED
194	HN704902	4	LOCKNUT NYLON .375-16
195	JC702842	4	SHCS .375-16 X 4.00

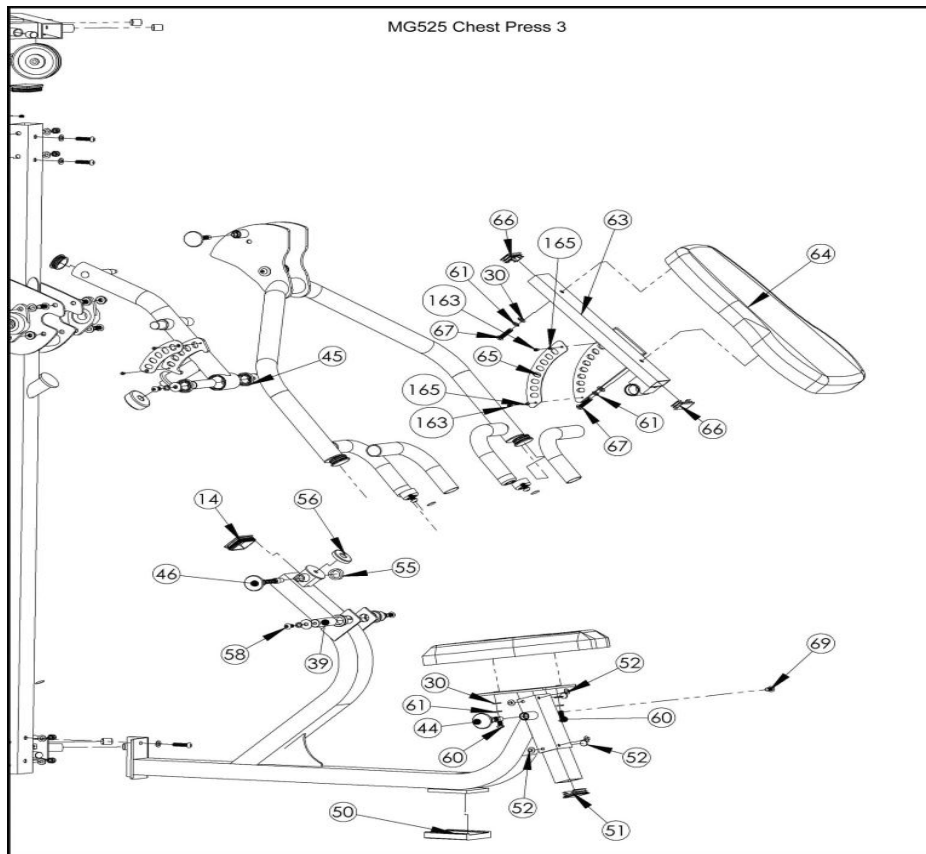
MG525 Chest Press 2



Ref #	Part Number	Qty	Description
14	0301013	2	END CAP
18	0201025110	1	BUSHING
20	0202002013	1	BHSCS M10-50
30	0202008003	1	FLAT WASHER 11 MM X 20 MM X 2 MM
34	15CBX109010	1	PRESS ARM PIVOTING BRACKET
35	15CBX109011	1	PRESS ARM
36	15CBX109012	1	MAIN BASE FRAME (CHEST PRESS) Custom
37	15CBX109013	11	SEAT PAD
38	15CBX109014	1	SEAT PAD ADJUSTMENT TUBE
39	15CBX109015	1	SWIVEL AXLE
40	15CBX109016	1	SWIVEL AXLE
41	15CBX109017	1	GUARDING FENDER
43	0402012	1	RUBBER CUSHION
44	0307001	1	PULL PIN
45	0201020217	1	BEARING
46	0307003	1	PULL PIN
47	15CBX109018	1	PVC HANDLE GRIP
48	0701076051	2	END CAP
49	0302004	2	END CAP
50	0403003	1	RUBBER FOOT PLATE COVER
51	0301008	1	END CAP
52	0311005	1	ANTI-SKID INSERT

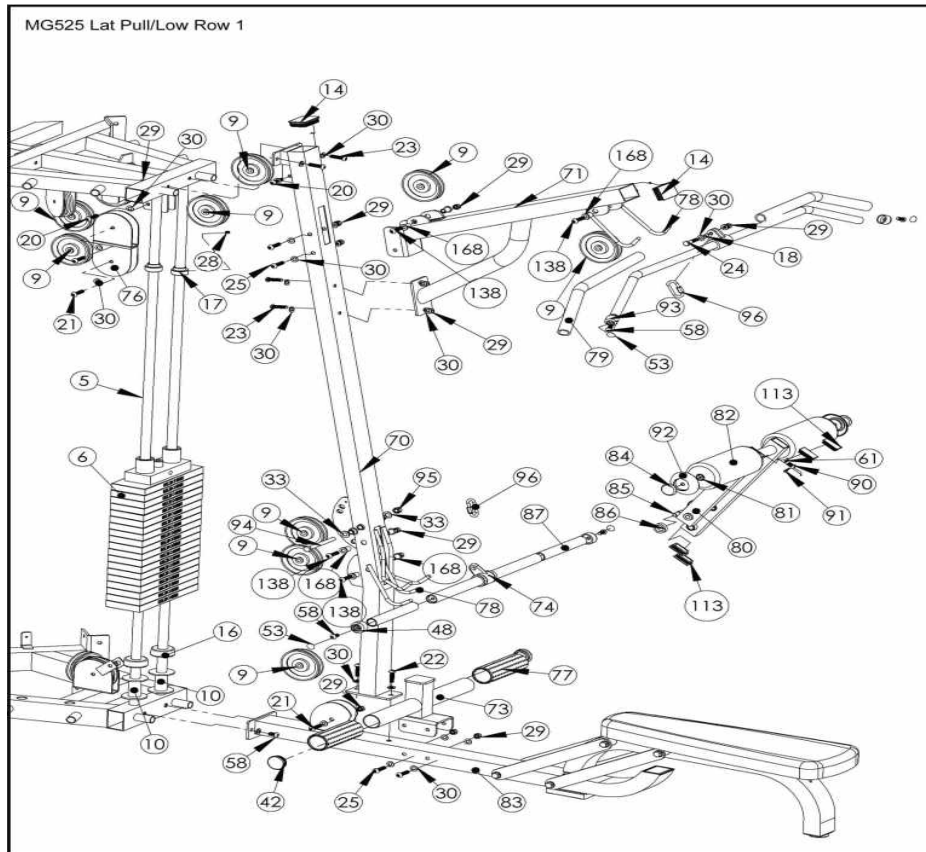
Ref #	Part Number	Qty	Description
53	0904028	2	POLY STICKER
54	15CBX109070	1	HANDLE GRIP
55	15CBX109019	1	RUBBER SLEEVE
56	0402005	1	DONUT CUSHION
57	0201025003	1	ALLOY BUSHING
58	0202002002	4	BHSCS M10-20
60	0202002004	1	BHSCS M10-30
61	0202017003	3	LOCKWASHER SPLIT 10 MM
62	0202008101	2	FLAT WASHER 10.50 MM X 30 MM X 2.50 MM
160	15CBX109071	1	PULL PIN
161	0326002	1	KNOB
162	0201019017	1	SPRING
164	0201003602	1	FHSCS M5-8

MG525 Chest Press 3



Ref #	Part Number	Qty	Description
14	0301013	1	END CAP
30	0202008003	2	FLAT WASHER 11 MM X 20 MM X 2 MM
39	15CBX109015	1	SWIVEL AXLE
44	0307001	1	PULL PIN
45	0201020217	1	BEARING
46	0307003	1	PULL PIN
50	0403003	1	RUBBER FOOT PLATE COVER
51	0301008	1	END CAP
52	0311005	3	ANTI-SKID INSERT
55	15CBX109019	1	RUBBER SLEEVE
56	0402005	1	DONUT CUSHION
58	0202002002	1	BHSCS M10-20
60	0202002004	3	BHSCS M10-30
61	0202017003	3	LOCKWASHER SPLIT 10 MM
63	15CBX109020	1	BACK PAD SUPPORT Custom
64	15CBX109021	1	BACK PAD
65	15CBX109022	1	GUARDING FENDER
66	0301004	2	END CAP
67	0202002007	2	BHSCS M10-55
69	0202002001	1	BHSCS M10-15
163	0202004302	2	SHCS M5-10
165	0201040151	2	SPACER

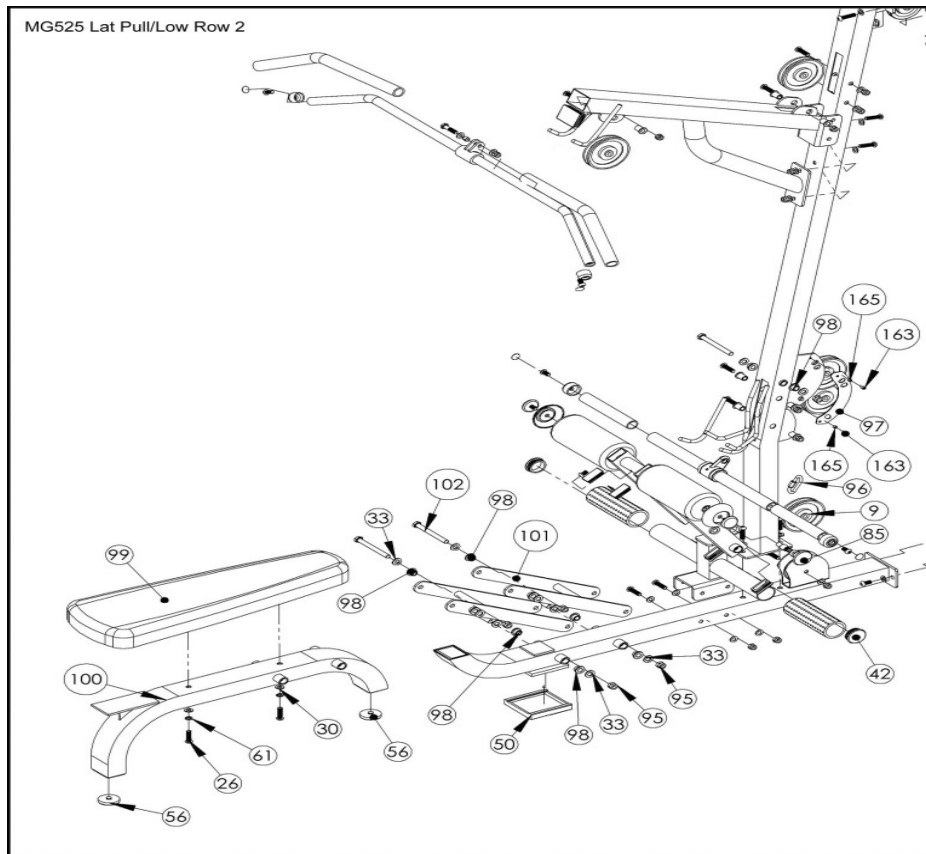
MG525 Lat Pull Low Row 1



Ref #	Part Number	Qty	Description
5	15CBX109005	1	GUIDE ROD
6	0201028102	1	WEIGHT STACK - 200 LBS
9	0304009	9	PULLEY
10	15CBX109008	2	WEIGHT STACK SUPPORT
14	0301013	2	END CAP
16	0402006	1	RUBBER DONUT CUSHION
17	0703SPD101	1	GUIDE ROD SECURE COLLAR
18	0201025110	1	BUSHING
20	0202002013	2	BHSCS M10-50
21	0202002015	2	BHSCS M10-45
22	0202002014	1	BHSCS M10-65
23	0202002011	2	BHSCS M10-70
24	0202001129	1	HEX BOLT M10-35
25	0202002018	2	BHSCS M10-95
28	0201010201	1	SET SCREW M8-10
29	0202014003	8	LOCKNUT M10
30	0202008003	9	FLAT WASHER 11 MM X 20 MM X 2 MM
33	0202008004	2	FLAT WASHER 13.50 MM X 24 MM X 2.50 MM
42	0302006	1	END CAP
48	0701076051	1	END CAP
53	0904028	2	POLY STICKER
58	0202002002	3	BHSCS M10-20

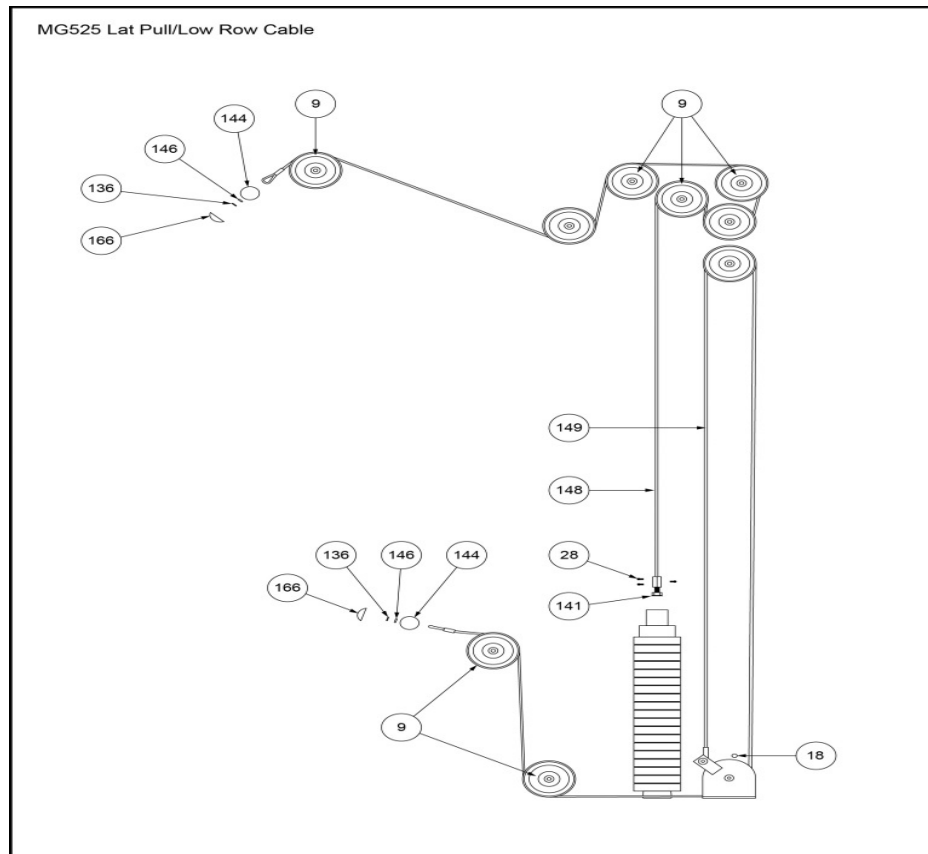
Ref #	Part Number	Qty	Description
61	0202017003	1	LOCKWASHER SPLIT 10 MM
70	15CBX109023	1	MAIN UPRIGHT (LAT PULL DOWN)
71	15CBX109024	1	TOP BEAM
73	15CBX109026	1	FOOT REST
74	15CBX109027	1	HANDLE (SHORT BAR)
76	15CBX109029	1	DOUBLE PULLEY BRACKET
77	15CBX109069	1	RUBBER CUSHION
78	0401121	2	HANDLE GRIP
79	0401252	1	PVC HANDLE GRIP
80	15CBX109030	1	KNEE HOLDER ASSEMBLY
81	15CBX109031	1	FOAM TUBE
82	15CBX109032	1	FOAM
83	15CBX109033	1	BASE BEAM
84	0409009	1	END CAP
85	0307002	2	PULL PIN
86	15CBX109034	2	RUBBER SLEEVE
87	15CBX109035	1	PVC HANDLE GRIP
90	0202002001	1	BHSCS M10-15
91	0202034001	1	WASHER, ARC 10 MM
92	0318102	1	FOAM ROLLER COVER
93	0701076052	1	HANDLE END CAP
94	0202001026	1	HEX BOLT M12-165
95	0202014004	1	LOCKNUT M12
96	0201034005	2	LINK
113	0301003	2	END CAP
138	0202002017	4	BHSCS M10-85
168	0703SPD123	4	PULLEY SPACER

MG525 Lat Pull Low Row 2



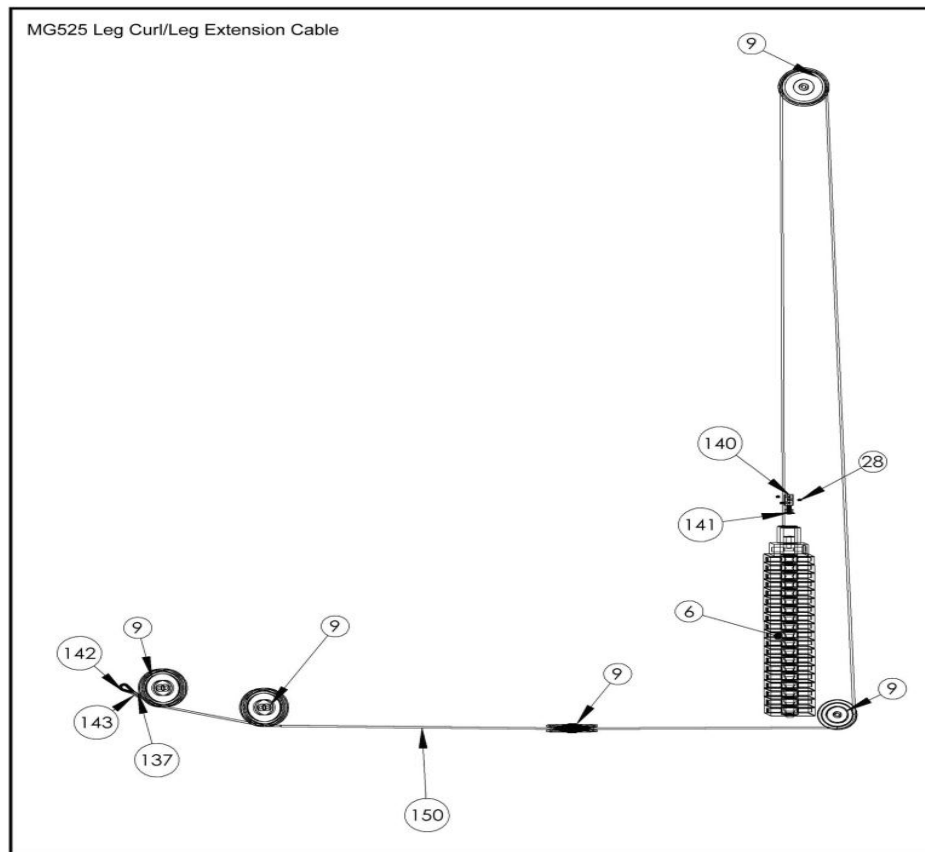
Ref #	Part Number	Qty	Description
9	0304009	1	PULLEY
26	0202002008	1	BHSCS M10-75
30	0202008003	1	FLAT WASHER 11 MM X 20 MM X 2 MM
33	0202008004	2	FLAT WASHER 13.50 MM X 24 MM X 2.50 MM
42	0302006	1	END CAP
50	0403003	1	RUBBER FOOT PLATE COVER
56	0402005	2	DONUT CUSHION
61	0202017003	1	LOCKWASHER SPLIT 10 MM
85	0307002	1	PULL PIN
95	0202014004	2	LOCKNUT M12
96	0201034005	1	LINK
97	15CBX109037	1	GUARDING FENDER
98	0201025002	4	ALLOY BUSHING
99	15CBX109038	1	SEAT PAD
100	15CBX109039	1	SEAT PAD SUPPORT
101	15CBX109040	1	PARALLEL SEAT ADJUSTMENT ASSEMBLY
102	0202001025	1	HEX BOLT M12-155
163	0202004302	2	SHCS M5-10
165	0201040151	2	SPACER

MG525 Lat Pull Low Row 2 Cable



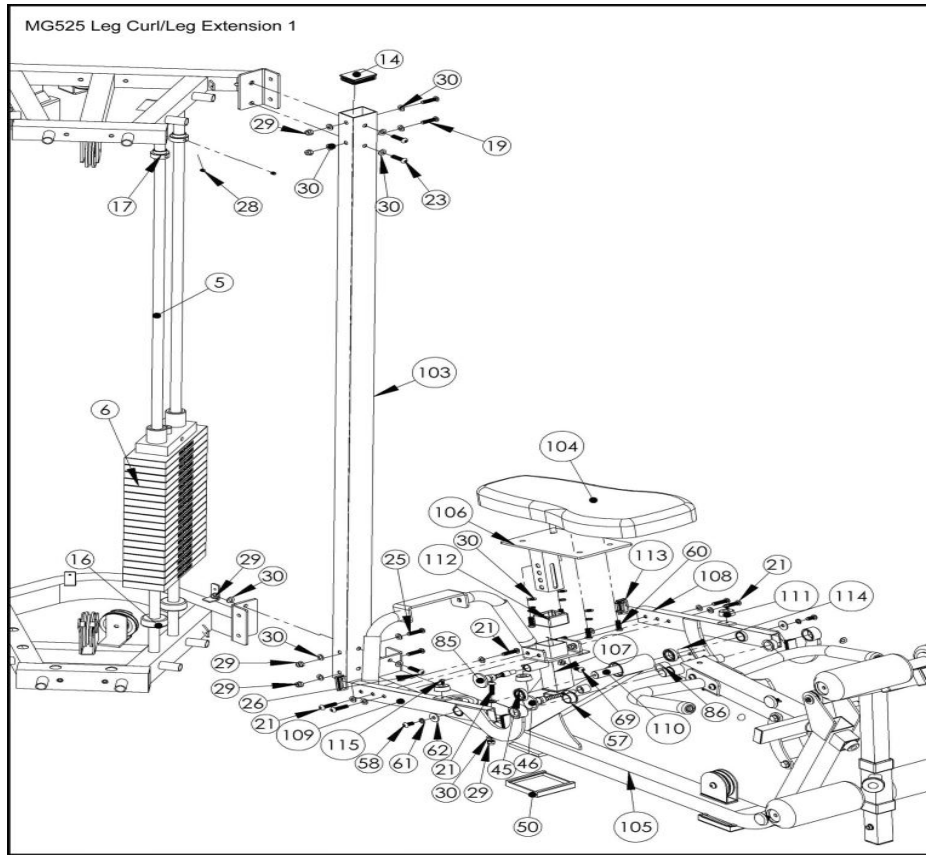
Ref #	Part Number	Qty	Description
9	0304009	6	PULLEY
18	0201025110	1	BUSHING
28	0201010201	1	SET SCREW M8-10
136	0417002	2	O RING
141	0202009004	1	FLANGE NUT .500-13
144	0319002	2	CABLE TERMINAL GUARD (BIG)
146	0201008006	1	FLAT WASHER 7 MM X 12 MM X 1.6 MM
148	15CBX109066	1	CABLE SA LAT PULLDOWN
149	15CBX109067	1	CABLE SA LOW ROW
166	0202034004	2	ARC WASHER

MG525 Leg Curl Extension Cable



Ref #	Part Number	Qty	Description
6	0201028102	1	WEIGHT STACK - 200 LBS
9	0304009	5	PULLEY
28	0201010201	1	SET SCREW M8-10
137	330001	1	
140	0201040551	1	CABLE TERMINAL
141	0202009004	1	FLANGE NUT .500-13
142	0201040503	1	STAINLESS CABLE GUARD
143	0201040504	1	ALUMINUM DOUBLE CRIMPING SLEEVE
150	15CBX109068	1	CABLE SA LEG CURL/EXT

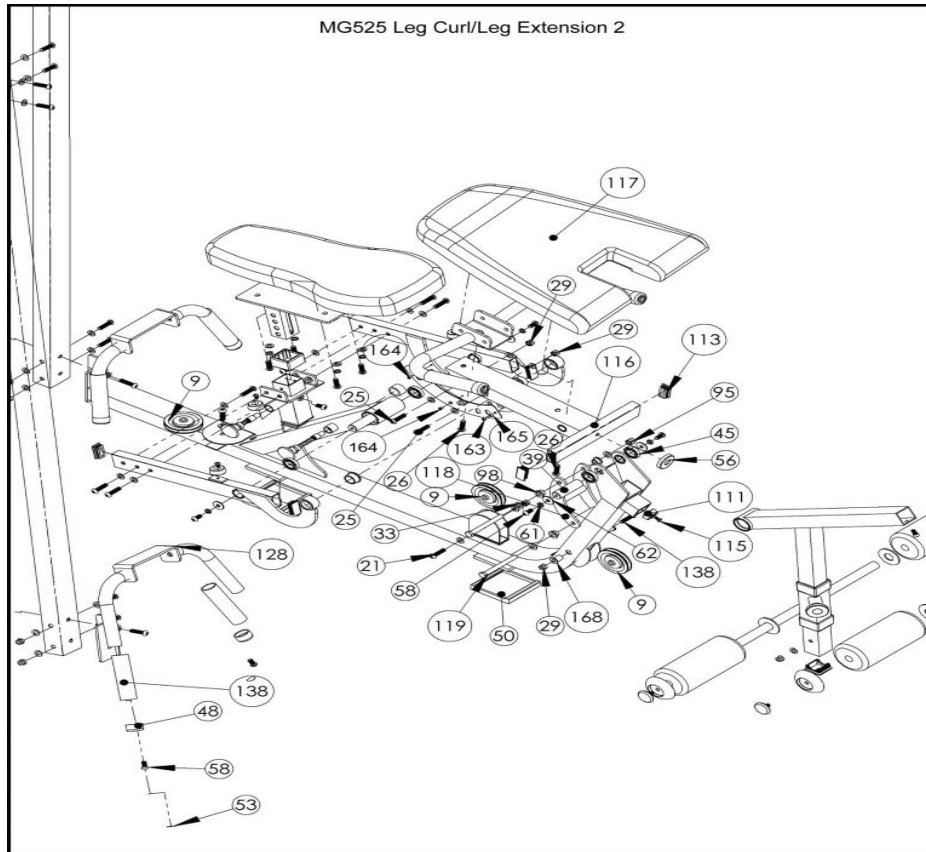
MG525 Leg Curl Extension 1



Ref #	Part Number	Qty	Description
5	15CBX109005	1	GUIDE ROD
6	0201028102	1	WEIGHT STACK - 200 LBS
14	0301013	1	END CAP
16	0402006	1	RUBBER DONUT CUSHION
17	0703SPD101	1	GUIDE ROD SECURE COLLAR
19	0202002016	1	BHSCS M10-90
21	0202002015	4	BHSCS M10-45
23	0202002011	1	BHSCS M10-70
25	0202002018	1	BHSCS M10-95
26	0202002008	1	BHSCS M10-75
28	0201010201	1	SET SCREW M8-10
29	0202014003	5	LOCKNUT M10
30	0202008003	7	FLAT WASHER 11 MM X 20 MM X 2 MM
45	0201020217	1	BEARING
46	0307003	1	PULL PIN
50	0403003	1	RUBBER FOOT PLATE COVER
57	0201025003	1	ALLOY BUSHING
58	0202002002	1	BHSCS M10-20
60	0202002004	1	BHSCS M10-30
61	0202017003	1	LOCKWASHER SPLIT 10 MM
62	0202008101	1	FLAT WASHER 10.50 MM X 30 MM X 2.50 MM
69	020200200	1	Mushroom Head Hex Socket Bolt

Ref #	Part Number	Qty	Description
85	0307002	1	PULL PIN
86	15CBX109034	1	RUBBER SLEEVE
103	15CBX109041	1	MAIN UPRIGHT (LEG CURL/EXT)
104	15CBX109042	1	BACK PAD BLACK Custom
105	15CBX109043	1	MAIN FRAME (LEG CURL/EXT) Custom
106	15CBX109044	1	BACK PAD SUPPORT Custom
107	15CBX109045	1	BACK PAD ADJUSTMENT RECEPTACLE Custom
108	15CBX109046	1	BACK PAD SUPPORT ASSEMBLY (LEF CUS Custom
109	15CBX109047	1	BACK PAD SUPPORT ASSEMBLY (RIG Custom
110	15CBX109048	1	SWIVEL AXLE
111	0402004	1	RUBBER DONUT CUSHION
112	0312001	1	SLEEVE
113	0301003	1	END CAP
114	15CBX109049	1	GUARDING FENDER
115	0201006001	1	PAN HD PHIL SC M6-12

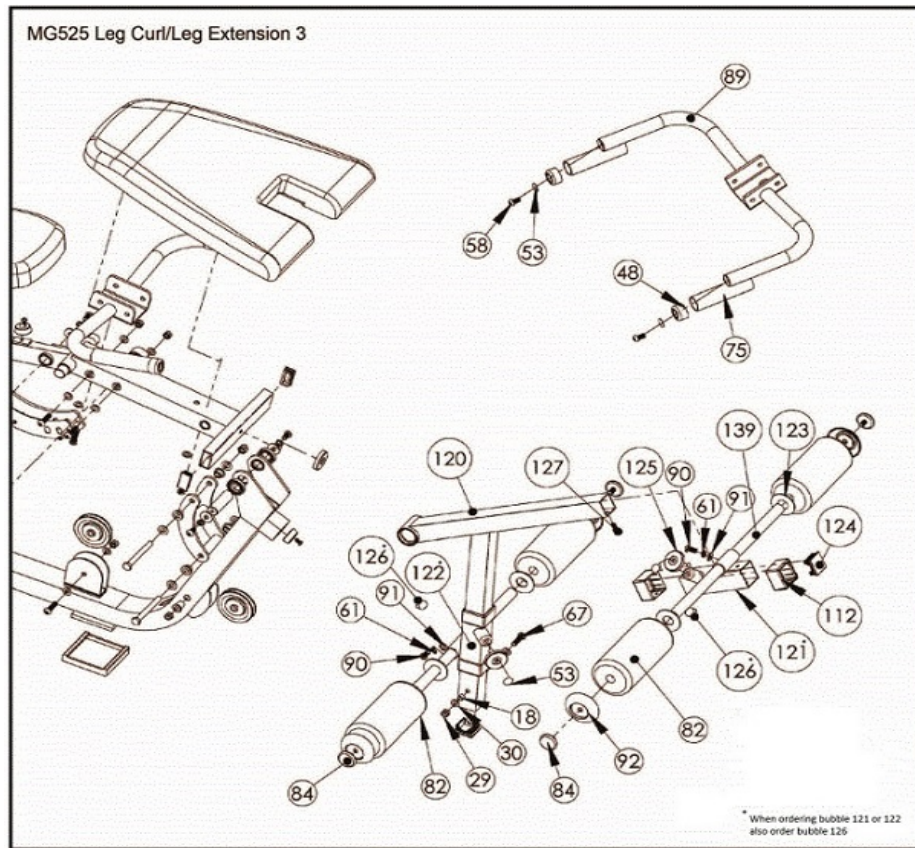
MG525 Leg Curl Extension 2



Ref #	Part Number	Qty	Description
9	0304009	4	PULLEY
21	0202002015	1	BHSCS M10-45
25	0202002018	2	BHSCS M10-95
26	0202002008	2	BHSCS M10-75
29	0202014003	3	LOCKNUT M10
33	0202008004	1	FLAT WASHER 13.50 MM X 24 MM X 2.50 MM
39	15CBX109015	1	SWIVEL AXLE
45	0201020217	1	BEARING
48	0701076051	1	END CAP
50	0403003	1	RUBBER FOOT PLATE COVER
53	0904028	1	POLY STICKER
56	0402005	1	DONUT CUSHION
58	0202002002	2	BHSCS M10-20
61	0202017003	1	LOCKWASHER SPLIT 10 MM
62	0202008101	1	FLAT WASHER 10.50 MM X 30 MM X 2.50 MM
95	0202014004	1	LOCKNUT M12
98	0201025002	1	ALLOY BUSHING
111	0402004	1	RUBBER DONUT CUSHION
113	0301003	1	END CAP
115	0201006001	1	PAN HD PHIL SC M6-12
116	15CBX109050	1	SEAT PAD SUPPORT
117	15CBX109051	1	SEAT PAD

Ref #	Part Number	Qty	Description
118	15CBX109052	1	PIVOT ARM ASSEMBLY BRACKET
119	0202001017	1	HEX BOLT M12-105
128	15CBX109059	1	HANDLE
138	0202002017	2	BHSCS M10-85
163	0202004302	1	SHCS M5-10
164	0201003602	2	FHSCS M5-8
165	0201040151	1	SPACER
168	0703SPD123	1	PULLEY SPACER

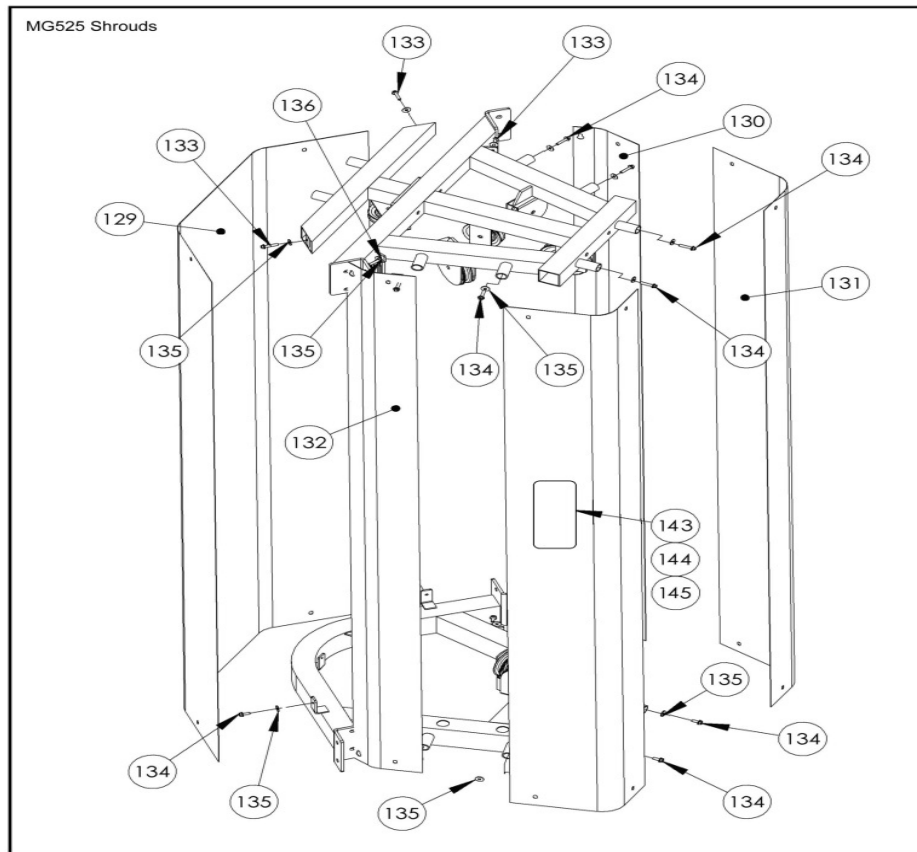
MG525 Leg Curl Extension 3



Ref #	Part Number	Qty	Description
18	0201025110	1	BUSHING
29	0202014003	1	LOCKNUT M10
30	0202008003	1	FLAT WASHER 11 MM X 20 MM X 2 MM
48	0701076051	1	END CAP
53	0904028	2	POLY STICKER
58	0202002002	1	BHSCS M10-20
61	0202017003	2	LOCKWASHER SPLIT 10 MM
67	0202002007	1	BHSCS M10-55
75	15CBX109028	1	HANDLE GRIP (PVC)
82	15CBX109032	2	FOAM
84	0409009	1	END CAP
89	15CBX109036	1	HANDLE ASSEMBLY (LEG CURL/EXT)
90	0202002001	2	BHSCS M10-15
91	0202034001	2	WASHER, ARC 10 MM
92	0318102	1	FOAM ROLLER COVER
112	0312001	1	SLEEVE
120	15CBX109053	1	FOAM TUBING ASSEMBLY
121	15CBX109054	1	FOAM ADJUSTMENT TUBE
122	15CBX109055	1	FOAM ADJUSTMENT TUBE
123	15CBX109056	1	FLAT WASHER (LARGE)
124	0301017	1	END CAP
125	15CBX109057	1	TURN KNOB

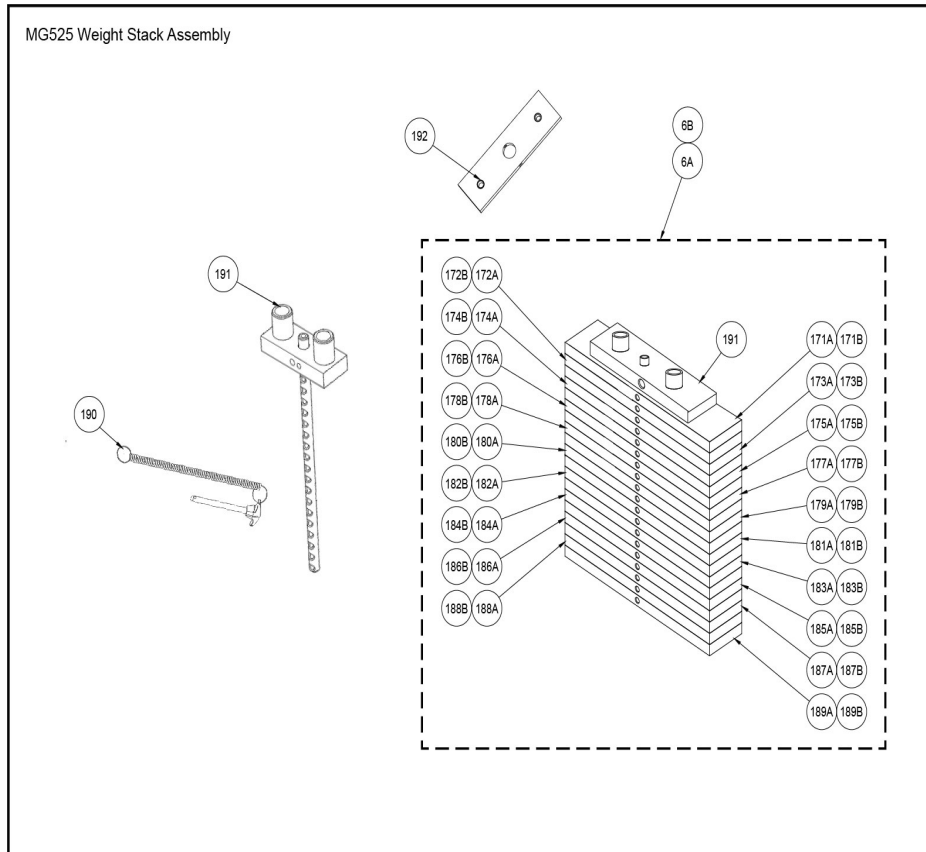
Ref #	Part Number	Qty	Description
126	15CBX109058	2	PRESSING BLOCK (ALUMINUM)
127	0202004501	1	SHCS M8-15
139	15CBX109064	1	FOAM TUBE

MG525 Shrouds



Ref #	Part Number	Qty	Description
129	15CBX109060	1	REAR SHROUD (BIG)
130	15CBX109061	1	SHROUD (CENTER RIGHT)
131	15CBX109062	1	SHROUD (FRONT)
132	15CBX109063	1	SHROUD (CENTER LEFT)
133	0202031005	2	FLANGE HEX BOLT M6-12
134	0201006301	7	TAP SC M5-12
135	0202008107	6	FLAT WASHER 6.4 MM X 18 MM X 1.6 MM
136	0417002	1	O RING
143	0904051	1	PLACARD, CHEST/INCLINE/OVERHEAD
144	0904052	1	PLACARD, LAT PULLDOWN/ LOW ROW
145	0904053	1	PLACARD, LEG CURL/EXT

MG525 Weight Stack Assembly



Ref #	Part Number	Qty	Description
6B	0201028102N	1	WEIGHT STACK, -200 LBS
6A	0201028102	1	WEIGHT STACK - 200 LBS
171A	02010281021	1	WEIGHT PLATE, 10-20
171B	02010281021N	1	WEIGHT PLATE, 10-20
172A	02010281022	1	WEIGHT PLATE, 15-30
172B	02010281022N	1	WEIGHT PLATE, 15-30
173B	02010281023N	1	WEIGHT PLATE, 20-40
173A	02010281023	1	WEIGHT PLATE, 20-40
174A	02010281024	1	WEIGHT PLATE, 25-50
174B	02010281024N	1	WEIGHT PLATE, 25-50
175A	02010281025	1	WEIGHT PLATE, 30-60
175B	02010281025N	1	WEIGHT PLATE, 30-60
176A	02010281026	1	WEIGHT PLATE, 35-70
176B	02010281026N	1	WEIGHT PLATE, 35-70
177A	02010281027	1	WEIGHT PLATE, 40-80
177B	02010281027N	1	WEIGHT PLATE, 40-80
178B	02010281028N	1	WEIGHT PLATE, 45-90
178A	02010281028	1	WEIGHT PLATE, 45-90
179A	02010281029	1	WEIGHT PLATE, 50-100
179B	02010281029N	1	WEIGHT PLATE, 50-100
180B	020102810210N	1	WEIGHT PLATE, 55-110
180A	020102810210	1	WEIGHT PLATE, 55-110

Ref #	Part Number	Qty	Description
181B	020102810211N	1	WEIGHT PLATE, 60-120
181A	020102810211	1	WEIGHT PLATE, 60-120
182A	020102810212	1	WEIGHT PLATE, 65-130
182B	020102810212N	1	WEIGHT PLATE, 65-130
183B	020102810213N	1	WEIGHT PLATE, 70-140
183A	020102810213	1	WEIGHT PLATE, 70-140
184B	020102810214N	1	WEIGHT PLATE, 75-150
184A	020102810214	1	WEIGHT PLATE, 75-150
185B	020102810215N	1	WEIGHT PLATE, 80-160
185A	020102810215	1	WEIGHT PLATE, 80-160
186B	020102810216N	1	WEIGHT PLATE, 85-170
186A	020102810216	1	WEIGHT PLATE, 85-170
187A	020102810217	1	WEIGHT PLATE, 90-180
187B	020102810217N	1	WEIGHT PLATE, 90-180
188A	020102810218	1	WEIGHT PLATE, 95-190
188B	020102810218N	1	WEIGHT PLATE, 95-190
189B	020102810219N	1	WEIGHT PLATE, 100-200
189A	020102810219	1	WEIGHT PLATE, 100-200
190	0201028205	1	WEIGHT SLECTOR PIN
191	0201028208	1	TOP PLATE ASSEMBLY
192	0201028209	2	WEIGHT PLATE BUSHING

