

Integrity Series CLSX Elliptical

CLSX-0100-01

Parts Manual

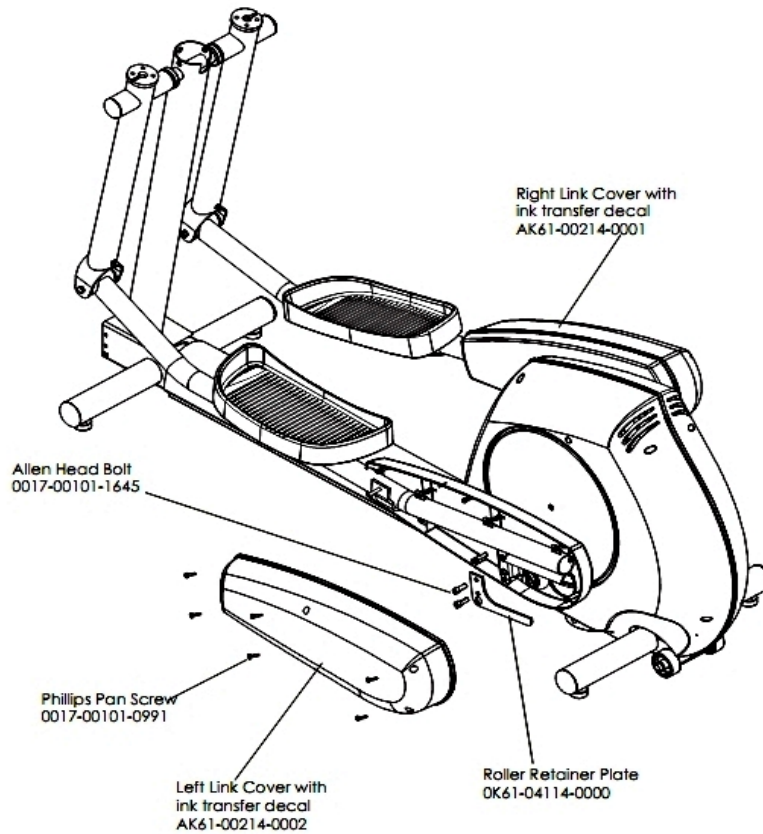
1/5/2019 12:55:10 PM



Table of Contents

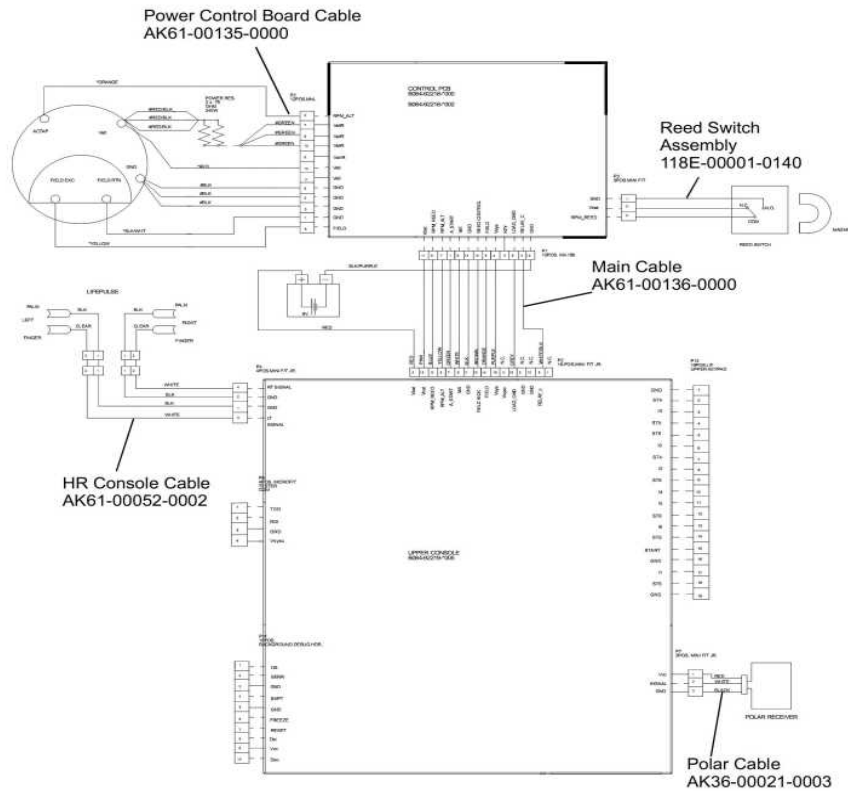
<u>Anti-Lift Bracket And Outer Pedal Covers.....</u>	<u>3</u>
<u>Cables.....</u>	<u>4</u>
<u>Clevis And Front Frame Covers.....</u>	<u>5</u>
<u>Console Assembly.....</u>	<u>6</u>
<u>Console Support Assembly.....</u>	<u>7</u>
<u>Crankshaft Assembly.....</u>	<u>8</u>
<u>Drive Belts And Alternator.....</u>	<u>9</u>
<u>Drive Linkage Assembly.....</u>	<u>10</u>
<u>Frame Assembly.....</u>	<u>11</u>
<u>Miscellaneous.....</u>	<u>12</u>
<u>Pedal Lever Assembly.....</u>	<u>13</u>
<u>Rear Drive Shrouds W/Decals.....</u>	<u>14</u>
<u>Rocker Arm Assembly.....</u>	<u>15</u>
<u>Rocker Arm Covers.....</u>	<u>16</u>
<u>Roller Assembly.....</u>	<u>17</u>
<u>Upper Arm/Heart Rate Assembly.....</u>	<u>18</u>

Anti-Lift Bracket And Outer Pedal Covers



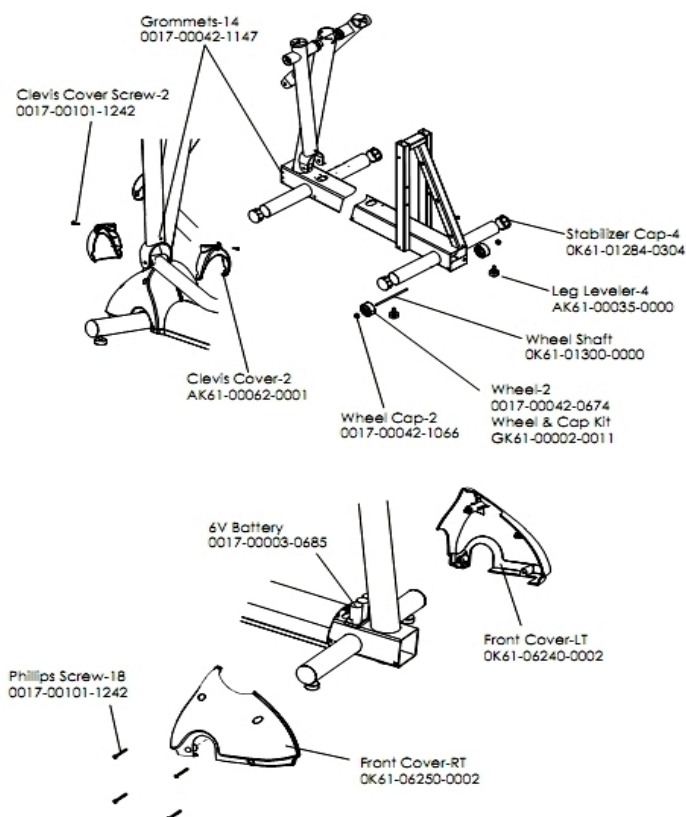
Ref #	Part Number	Qty	Description
-	AK61-00214-0001	1	Link Cover with Decal: Right
-	AK61-00214-0002	1	Link Cover with Decal: Left
-	0017-00101-1645	6	Hardware: Bolt
-	0017-00101-0991	6	Hardware: Phillips Pan Screw 0.75"
-	OK61-04114-0000	1	Roller Retainer Plate

Cables



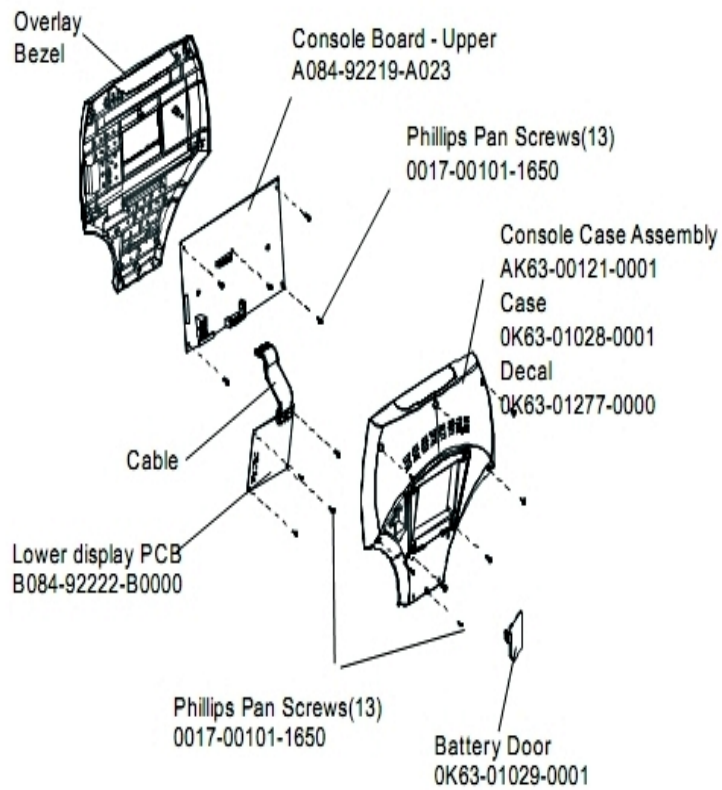
Ref #	Part Number	Qty	Description
-	AK36-00021-0003	1	Cable Assembly
-	B084-92218-0000	2	PCB Circuit Board
-	AK61-00052-0002	1	Lifepulse Sensor Cable
-	AK61-00135-0000	1	Power Control Cable Assembly
-	B084-92219-E005	1	Printed Circuit Board-Assembly
-	118E-00001-0140	1	Reed Switch SPDT
-	AK61-00136-0000	1	Main Cable

Clevis And Front Frame Covers



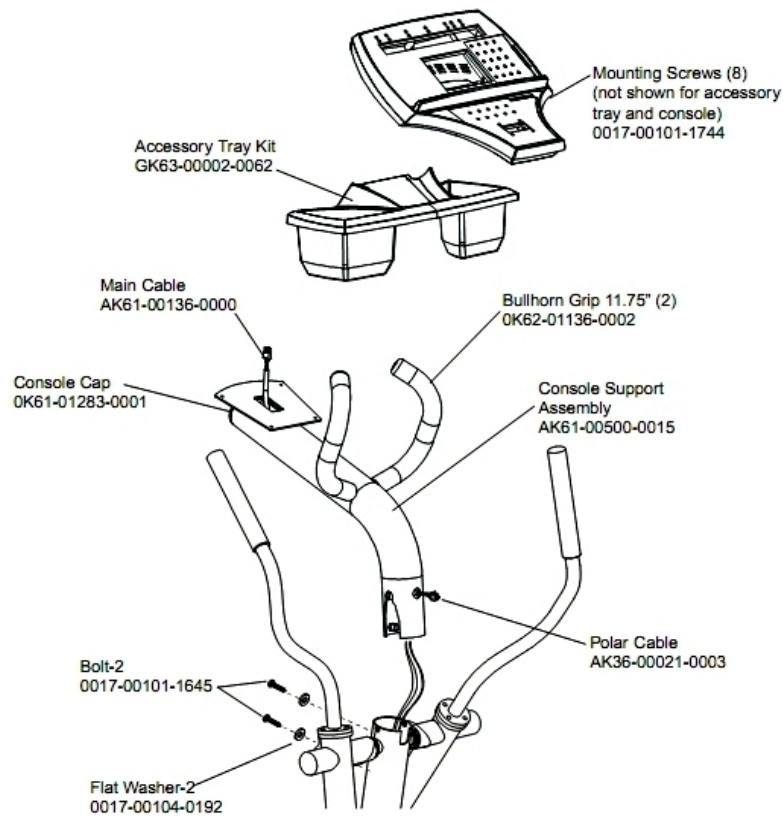
Ref #	Part Number	Qty	Description
-	0017-00101-1242	20	Hardware: Phillips Pan Screw 0.75"
-	OK61-01300-0000	1	Wheel Shaft
-	GK61-00002-0011	1	Wheel and Cap Kit
-	AK61-00062-0001	2	Clevis Cover
-	OK61-06250-0002	1	Front Cover-RT
-	OK61-01284-0304	4	Stabilizer Cap
-	0017-00042-1147	14	Hardware: Nylon Grommet
-	AK61-00035-0000	4	Leg Leveler
-	OK61-06240-0002	1	Front Cover Left
-	0017-00042-1066	2	Push-on cap
-	0017-00003-0685	1	6V Battery
-	0017-00042-0674	2	Wheel

Console Assembly



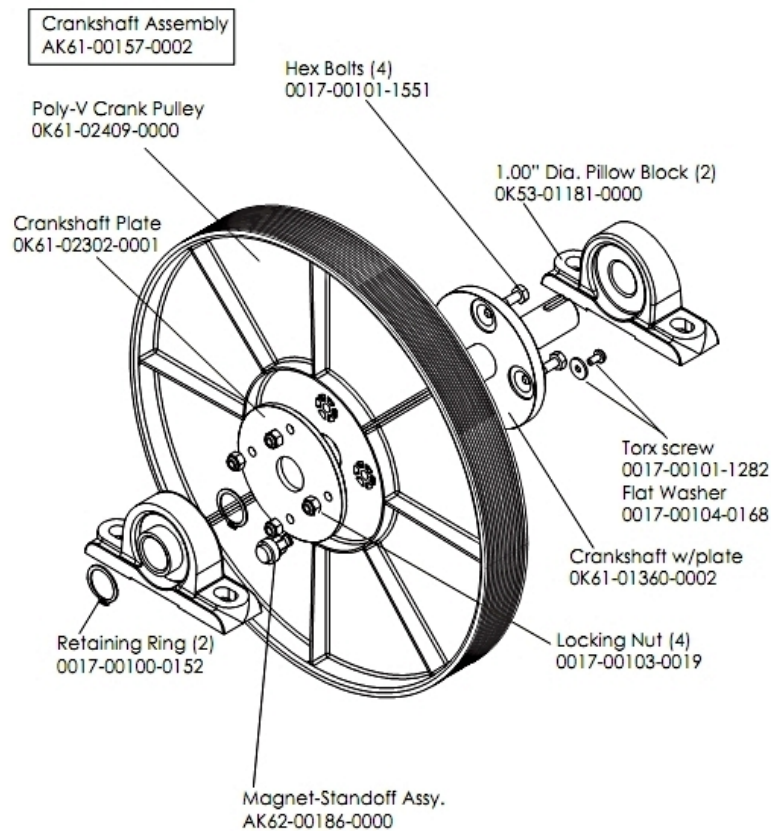
Ref #	Part Number	Qty	Description
-	AK61-00206-0002	1	Console: English/Metric
-	OK63-01028-0001	1	Case
-	AK61-00207-0001	1	Bezel Switch with Overlay: English/Metric
-	A084-92219-A023	1	Console Board - Upper
-	AK63-00121-0001	1	Console Case Assembly
-	OK63-01029-0001	1	Battery Door
-	B084-92222-B000	1	Console Board - Lower
-	0017-00101-1650	26	Hardware: Phillips Pan Screw 0.375"
-	OK63-01277-0000	1	Console Decal

Console Support Assembly



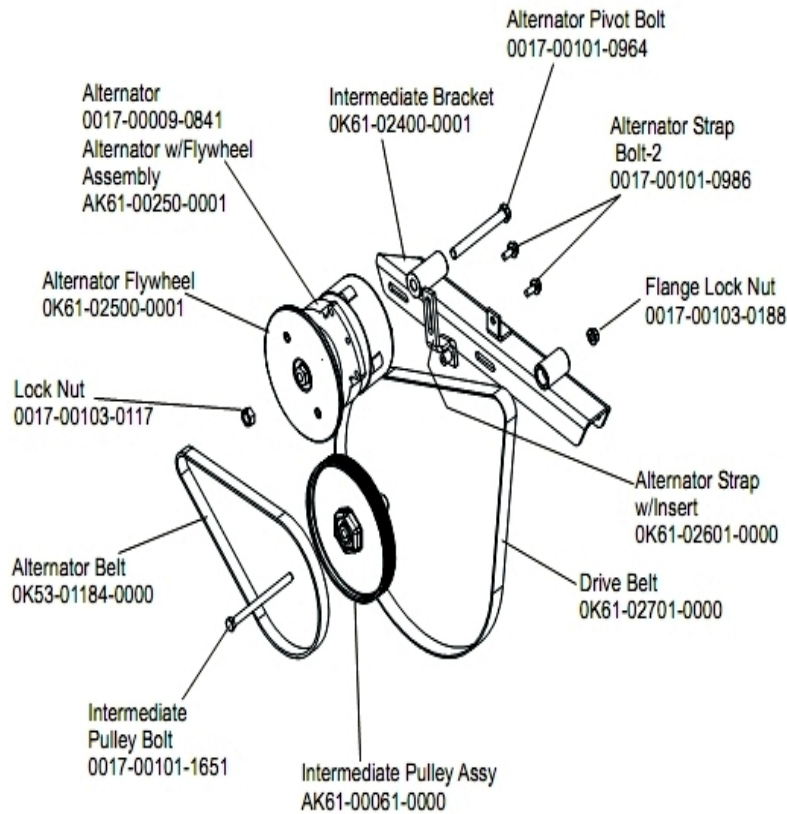
Ref #	Part Number	Qty	Description
-	AK61-00136-0000	1	Main Cable
-	0017-00104-0192	2	Hardware: Flat Washer 0.813" OD
-	GK63-00002-0062	1	Accessory Tray Kit
-	AK61-00500-0015	1	Console Support Assembly
-	AK36-00021-0003	1	Cable Assembly
-	OK62-01136-0002	2	Bullhorn Grip 11.75"
-	0017-00101-1744	8	Hardware: Phillips Pan Screw
-	OK61-01283-0001	1	Cap
-	0017-00101-1645	2	Hardware: Bolt

Crankshaft Assembly



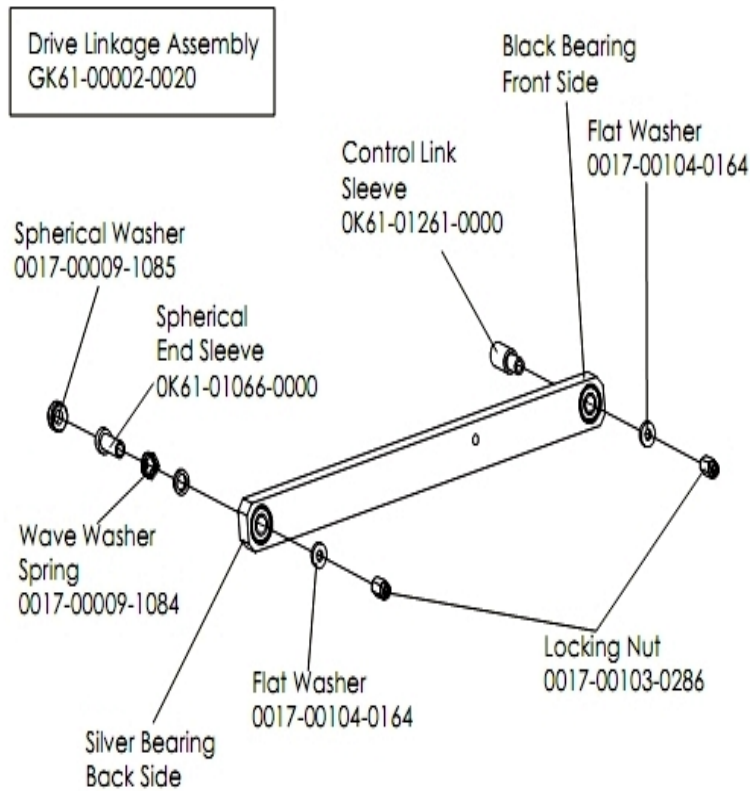
Ref #	Part Number	Qty	Description
-	AK62-00186-0000	1	Magnet-Standoff Assembly
-	OK53-01181-0000	2	Hardware: Pillow Block Bearing
-	AK61-00157-0002	1	Crankshaft Assembly
-	OK61-02302-0001	1	Crankshaft Plate
-	0017-00101-1282	1	Hardware: TORX Screw 0.375"
-	0017-00101-1551	4	Hardware: Hex Bolt 1.25"
-	0017-00104-0168	1	Hardware: Flat Washer 0.5" OD
-	0017-00100-0152	2	Hardware: Retaining Ring 1"
-	OK61-02409-0000	1	Poly-V Crank Pulley
-	OK61-01360-0002	1	Crankshaft w/plate
-	0017-00103-0019	4	Hardware: Locking Nut 1/4" ID

Drive Belts And Alternator



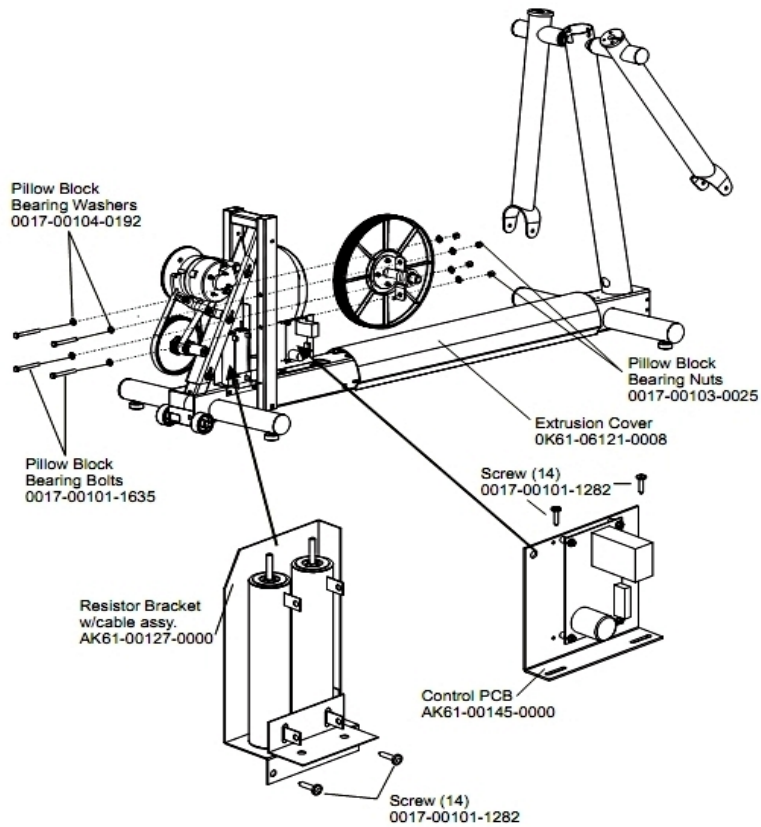
Ref #	Part Number	Qty	Description
-	OK53-01447-0000	1	Belt: Poly-V; 32"
-	OK61-01027-0000	1	Flywheel: 6.75" D
-	0017-00101-0964	1	Hardware: Alternator Pivot Bolt 4.5"
-	0017-00009-0841	1	Alternator
-	AK61-00061-0000	1	Intermediate Pulley Assembly
-	OK61-02400-0001	1	Intermediate Bracket
-	0017-00101-1651	1	Hardware: Intermediate Pulley Bolt 5.5"
-	0017-00103-0188	1	Hardware: Flange Lock Nut 3/8" ID
-	GK61-00002-0056	1	KIT: CROSS TRAINER BELT AND PULLEY
-	0017-00101-0986	2	Hardware: Bolt 0.75"
-	0017-00103-0117	1	Hardware: Locking Nut 1/2" ID
-	AK61-00250-0001	1	Alternator w/Flywheel
-	OK61-02601-0000	1	Alternator Strap with Insert

Drive Linkage Assembly



Ref #	Part Number	Qty	Description
-	0017-00009-1084	1	Wave Spring
-	0017-00104-0164	2	Hardware: Washer 0.75" OD
-	0017-00103-0286	2	Hardware: Locking Nut
-	0017-00009-1085	1	Spherical Washer
-	OK61-01066-0000	1	Spherical End Sleeve
-	GK61-00002-0020	1	Drive Linkage Assembly Kit
-	OK61-01261-0000	1	Control Link Sleeve

Frame Assembly

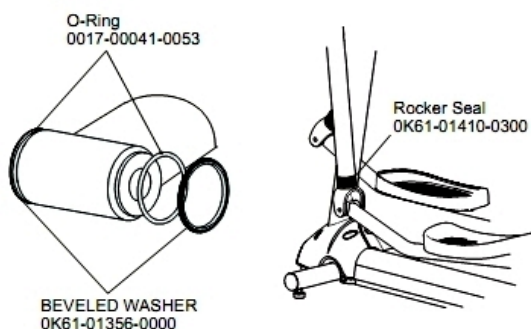
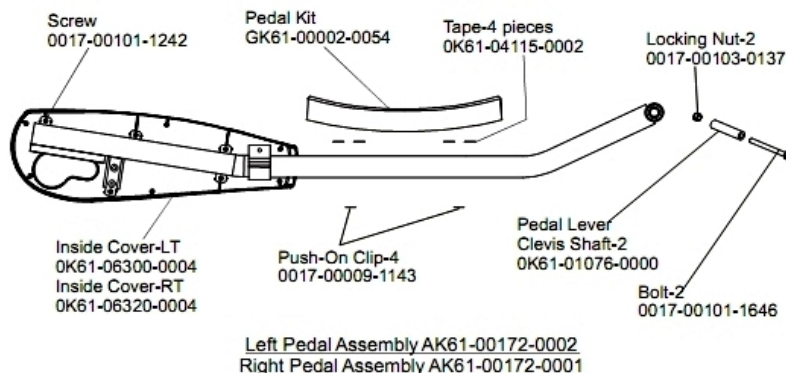


Ref #	Part Number	Qty	Description
-	0017-00104-0192	8	Hardware: Flat Washer 0.813" OD
-	0K61-06121-0008	1	Extrusion Cover
-	0017-00101-1282	28	Hardware: TORX Screw 0.375"
-	0017-00103-0025	4	Hardware: Locking Nut 3/8" ID
-	AK61-00145-0001	1	PCB Assembly
-	0017-00101-1635	4	Hardware: Hex Bolt 1"
-	AK61-00127-0000	1	Resistor Bracket Assembly

Miscellaneous

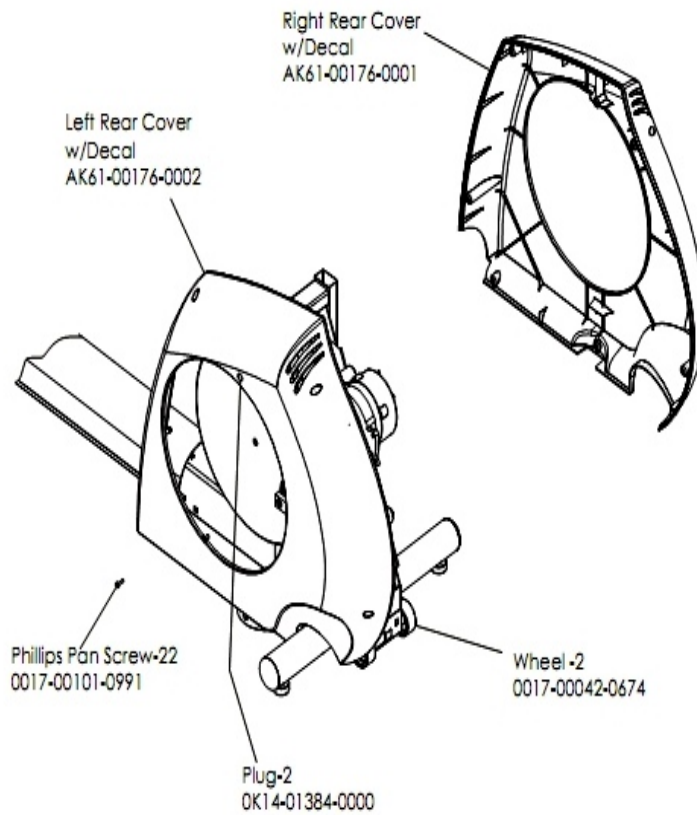
Ref #	Part Number	Qty	Description
-	0017-00021-2846	1	F-Type Panel Connector
-	0017-00008-0205	1	5 oz Bottle - Arctic Silver
-	0017-00008-0204	1	Paint Spray Can - Arctic Silver
-	AK32-00078-0001	1	Power Extension Cable: 120"
-	0017-00008-0199	1	Paint: Stealth Grey; 4.5OZ. Can
-	AK32-00020-0002	1	Coax Cable: 120"
-	AK61-00190-0000	1	Access Panel Assembly
-	0017-00008-0198	1	Paint: Stealth Grey; .6OZ. Bottle B
-	0017-00008-0206	1	.33oz Pen - Arctic Silver
-	0017-00042-1147	1	Hardware: Nylon Grommet
-	AK61-00222-0000	1	Hardware Bag
-	0K61-01373-0003	1	BRKT: ACCESS

Pedal Lever Assembly



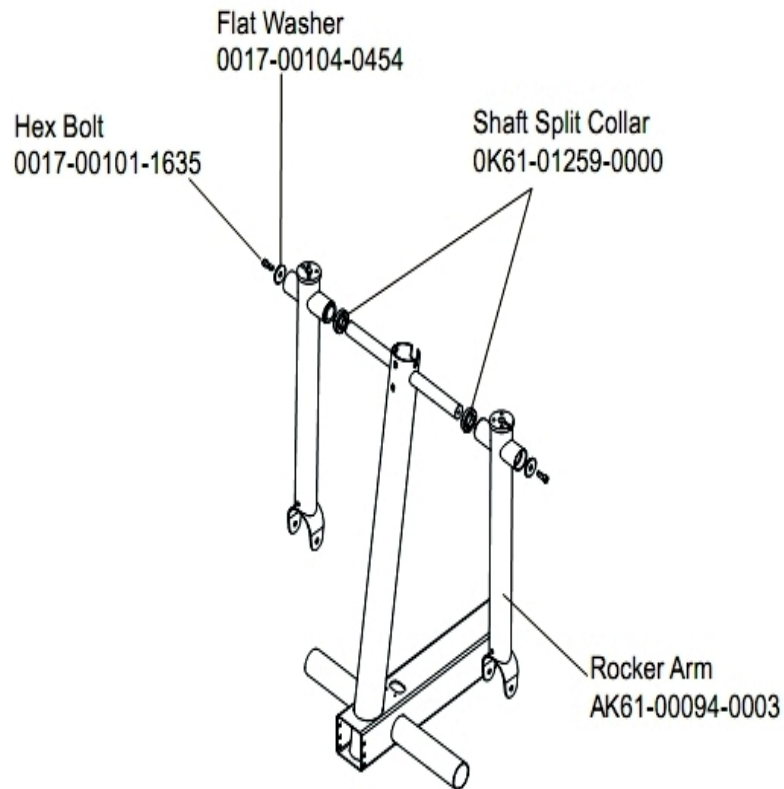
Ref #	Part Number	Qty	Description
-	0017-00103-0137	4	Hardware: Locking Nut 3/8" ID
-	0017-00009-1143	8	Clip
-	AK61-00172-0001	1	Pedal Assembly: Right
-	OK61-06320-0004	1	Inside Cover Right
-	0017-00101-1646	4	Hardware: Bolt 4.25"
-	GK61-00002-0054	2	Pedal Kit
-	AK61-00172-0002	1	Pedal Assembly: Left
-	OK61-01076-0000	4	Pedal Lever Clevis Shaft
-	0017-00041-0053	2	Viton O-ring
-	OK61-04115-0002	8	Adhesive Tape
-	OK61-01410-0300	2	Rocker Seal
-	OK61-06300-0004	1	Inside Cover Left
-	OK61-01356-0000	2	Hardware: Beveled Washer
-	0017-00101-1242	10	Hardware: Phillips Pan Screw 0.75"

Rear Drive Shrouds W/Decals



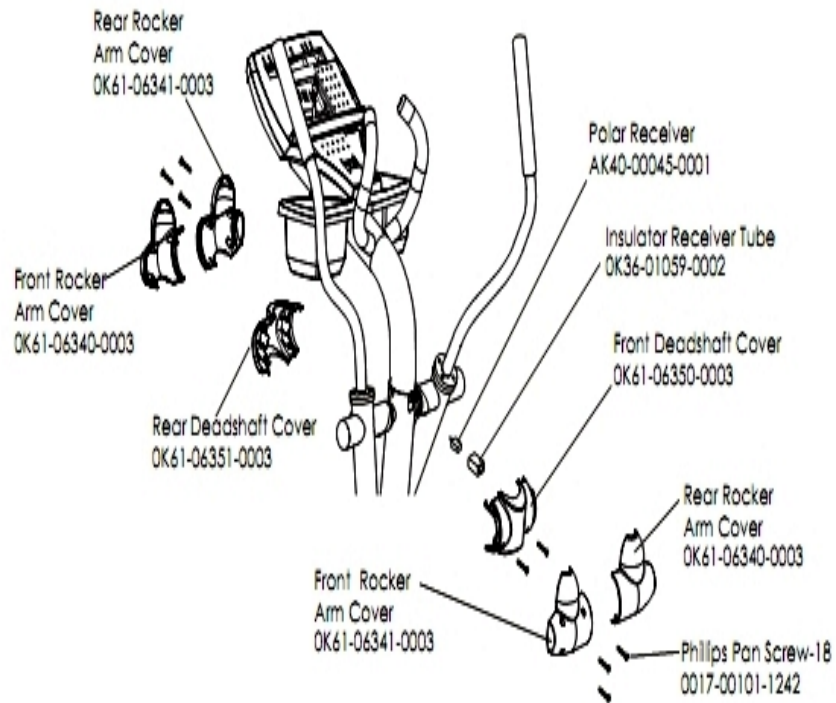
Ref #	Part Number	Qty	Description
-	AK61-00176-0002	1	Link Cover with Decal: Left
-	OK14-01384-0000	2	Plug
-	AK61-00176-0001	1	Link Cover with Decal: Right
-	0017-00101-0991	22	Hardware: Phillips Pan Screw 0.75"
-	0017-00042-0674	2	Wheel

Rocker Arm Assembly



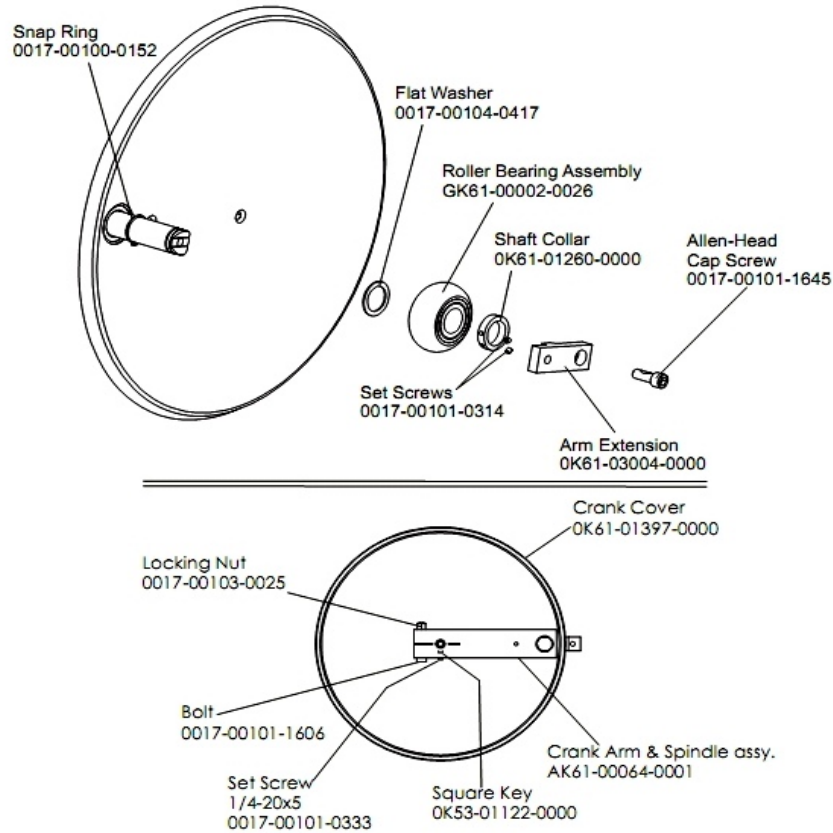
Ref #	Part Number	Qty	Description
-	0017-00104-0454	2	Hardware: Flat Washer 1.62" OD
-	0017-00101-1635	2	Hardware: Hex Bolt 1"
-	AK61-00094-0003	2	Rocker Arm
-	0K61-01259-0000	2	Shaft Split Collar

Rocker Arm Covers



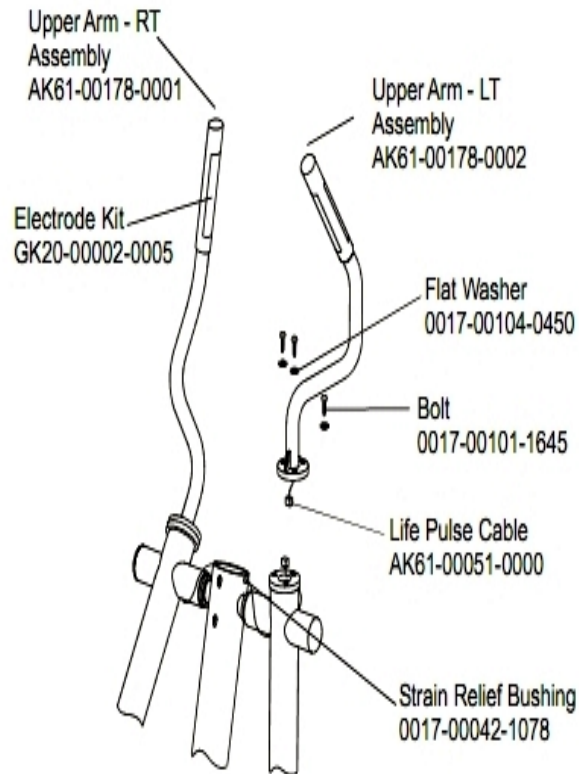
Ref #	Part Number	Qty	Description
-	0017-00101-1242	18	Hardware: Phillips Pan Screw 0.75"
-	OK36-01059-0002	1	Insulator Receiver Tube
-	OK61-06350-0003	1	Front Deadshaft Cover
-	SK40-00045-0001	1	Polar HR Kit
-	OK61-06341-0003	2	Front Rocker Arm Cover
-	OK61-06351-0003	1	Rear Deadshaft Cover
-	OK61-06340-0003	2	Front Rocker Arm Cover

Roller Assembly



Ref #	Part Number	Qty	Description
-	0K53-01122-0000	2	Square Key
-	0017-00101-1606	2	Hardware: Hex Bolt 2.5"
-	0017-00101-0314	2	Hardware: Screw 0.1875"
-	0017-00100-0152	2	Hardware: Retaining Ring 1"
-	0K61-03004-0000	2	Arm Extension
-	0K61-01397-0000	2	Crank Cover
-	0017-00104-0417	2	Hardware: Flat Washer
-	GK61-00002-0026	2	Roller
-	AK61-00064-0001	2	Crank Arm
-	0017-00103-0025	2	Hardware: Locking Nut 3/8" ID
-	0017-00101-1645	2	Hardware: Bolt
-	0017-00101-0333	2	Hardware: Screw 0.3125"
-	0K61-01260-0000	2	Crank Arm Shaft Collar

Upper Arm/Heart Rate Assembly



Ref #	Part Number	Qty	Description
-	AK61-00178-0001	1	Upper Arm Assembly: Right
-	AK61-00178-0002	1	Upper Arm Assembly: Left
-	0017-00042-1078	1	Hardware: Bushing
-	0017-00101-1645	3	Hardware: Bolt
-	GK20-00002-0005	2	Heart Rate Electrode Kit
-	0017-00104-0450	1	Hardware: Flat Washer 0.67" OD
-	AK61-00051-0000	1	Bullhorn HR cables

